TECHNICAL MANUAL

AVIATION UNIT AND INTERMEDIATE MAINTENANCE REPAIR PARTS AND SPECIAL TOOLS LIST (INCLUDING DEPOT MAINTENANCE REPAIR PARTS AND SPECIAL TOOLS)

FOR

HELICOPTER, UTILITY - TACTICAL TRANSPORT UH-1B, UH-1C, UH-1H, UH-1M, EH-1H (BELL), UH-1V

NSN 1520-00-713-9912 (UH-1B) 1520-00-997-8862 (UH-1C) 1520-00-087-7637 (UH-1H) 1520-00-809-2631 (UH-1M) 1520-00-368-8442 (EH-1H) 1520-01-043-4949 (UH-1V)

This manual, together with TM 55-1520-210-23P-2 and TM 55-1520-210-23P-3, 27 February 1981, supersedes TM 55-1520-210-23P-1, TM 55-1520-210-23P-2, and TM 55-1520-210-23P-3, 1 March 1977, including all changes.

HEADQUARTERS DEPARTMENT OF THE ARMY WASHINGTON, D.C., 24 May 2002

Aviation Unit and Intermediate Maintenance Repair Parts and Special Tools List (Including Depot Maintenance Repair Parts and Special Tools) For

HELICOPTER, UTILITY - TACTICAL TRANSPORT UH-1B, UH-1C, UH-1M, EH-1H (BELL), UH-1V

NSN 1520-00-713-9912 (UH-1B) 1520-00-997-8862 (UH-1C) 1520-00-087-7637 (UH-1H) 1520-00-809-2631 (UH-1M) 1520-00-368-8442 (EH-1H) 1520-01-043-4949 (UH-1V)

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A through F i through xi/(xii blank) 11 and 12 13 and 14	A through E/(F blank) i through xi/(xii blank) 11/(12 blank)
15 through 18	(15 blank)/16 through 18
19 through 33/34	
35 through 38	(35 blank)/36 through 38
39 through 43/44	
45 through 48	(45 blank)/46 and 47/(48 blank)
49 through 77/78	
79 through 84	(79 blank)/80 through 84
95 and 96	95/(96 blank)
97/98 through 111/112	
113 through 116	(113 blank)/114 and 115/(116 blank)
117 through 123/124	
125 and 126	(125 blank)/126
129 through 132	129 through 131/(132 blank)
141 through 148	141 through (147 blank)/148
159 and 160	159 and 160
169 through 174	169 through 173/(174 blank)
175 and 176	
177 through 182	(177 blank)/178 through 182
183/184 through 193/194	

Remove pages	Insert pages
195 through 202 203 through 208 208.1 through 208.4 213 through 216 225 and 226 227 through 245/246	(195 blank)/196 through 198 (203 blank)/204 through206 (208.1 blank)/208.2 through 208.4 213/(214 blank) and (215 blank)/216 225/(226 blank)
247 through 249/250 251 through 253/254	(247 blank)/248 and 249/(250 blank)
255 through 257/(258 blank) 259 through 261/262	(255 blank)/256 through 258
263 through 266	(263 blank)/264 and 265/(266 blank)
267/268 through 334 335 through 340	(335 blank)/336 through (339 blank)/340
341 and 342 343 and 344	343 and 344
345/346 347 through 354 365/366	(347 blank)/348 through 354 365/(366 blank)
367 through 369/370 371 and 372 395 and 396	(371 blank)/372 395/(396 blank)
396.1 and 396.2 396.3 and 396.4 403/404	 (396.3 blank)/396.4 403/(404 blank)
405 through 410 411 and 412 421 and 422	 (411 blank)/412 421 and 422
423 through 440 441 and 443/444 445 through 447/448	 (441 blank)/442 and 443/(444 blank)
449 through 458 459 through 469/470	(449 blank)/450 through 457/(458 blank)
471 and 472 483 through 488.2	(471 blank)/472 483 through 488.1/(488.2 blank)
488.3/488.4 488.5 through 488.8	 (488.5 blank)/488.6 and 488.7/(488.8)
489 through 493/494 495 and 496	(495 blank)/496
499 and 500 501 through 510	499 and 500
511 and 512 519 and 520	(511 blank)/512 519 and 520
523/524 525 through 534	523/(524 blank)
535 and 536 545 through 546.4	(535 blank)/536 545 through 546.4
546.5 through 564 567/(568 blank)	 567 and 568
569 through 571/572 573 through 575/(576 blank)	 (573 blank)/574 through 576
577 through 582 583 through 586	 (583 blank)/584 and 585/(586 blank)
587/588 589 through 591/(592 blank)	 (589 blank)/590 through 592

Remove pages Insert pages 593 through 595/596 597 and 598 (597 blank)/598 601/602 601 and 602 603 through 609/610 611 through 622 (611 blank)/612 through 622 623 through 626 627 through 629/(630 blank) (627 blank)/628 through 630 631 and 632 633 through 635/(636 blank) (633 blank)/634 through 636 637 through 639/(640 blank) (641 blank)/642 through 644 641 through 644 647 and 648 647/(648 blank) 649 through 654 655 and 656 (655 blank)/656 659 and 660 659/(660 blank) 661 through 663/664 665 and 666 (665 blank)/666 673 and 674 673/(674 blank) 675/(676 blank) 677 through 679/(680 blank) (677 blank)/678 through 680 681 and 682 (683 blank)/684 and 685/(686 blank) 683 through 685/(686 blank) 695 through 697/698 695 through 697/(698 blank) 699 through 706 707 and 708 (707 blank)/708 721 through 728 721 through 728 753 through 763/(764 blank) 753/(754 blank) through 763/(764 blank) 765 through 767/768 769 and 770 (769 blank)/770 777 and 778 777/(778 blank) 779/780 (781 blank)/782 781 and 782 787 through 800 787 through (799 blank)/800 805 and 806 805 and 806

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By Order of the Secretary of the Army:

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ERIC K. SHINSEKIGeneral, United States Army
Chief of Staff

JOEL B. HUDSON Administrative Assistant to the Secretary of the Army 0209903

Jul B. Hula

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TM 55-1520-210-23P-1 C 29

CHANGE NO. 29 HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 31 October 2001

Aviation Unit and Intermediate Maintenance Repair Parts and Special Tools List (Including Depot Maintenance Repair Parts and Special Tools) For

HELICOPTER, UTILITY - TACTICAL TRANSPORT UH-1B, UH-1C, UH-1M, EH-1H (BELL), UH-1V

NSN 1520-00-713-9912 (UH-1B) 1520-00-997-8862 (UH-1C) 1520-00-087-7637 (UH-1H) 1520-00-809-2631 (UH-1M) 1520-00-368-8442 (EH-1H) 1520-01-043-4949 (UH-1V)

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Remove pages Insert pages

A through F
i and ii
i 195 and 196
199 and 200
621 and 622
629/(630 blank) - 632

A through F
i and ii
195 and 196
199 and 200
621 and 622
629/(630 blank) - 632

629/(630 blank) – 632 629/(630 blank) – 6 671/(672 blank) 671/(672 blank)

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TM 55-1520-210-23P-1 C 28

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DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 13 October 2000

Aviation Unit and Intermediate Maintenance Repair Parts and Special Tools List (Including Depot Maintenance Repair Parts and Special Tools) For

HELICOPTER, UTILITY – TACTICAL TRANSPORT UH-1B, UH-1C, UH-1M, EH-1H (BELL), UH-1V

NSN 1520-00-713-9912 (UH-1B) 1520-00-997-8862 (UH-1C) 1520-00-087-7637 (UH-1H) 1520-00-809-2631 (UH-1M) 1520-00-368-8442 (EH-1H) 1520-01-043-4949 (UH-1V)

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Insert pages

rtemete pages	meen pages
	A through F
i and ii	i and ii
513 and 514	513 and 514
519 – 520.2	519 - 520.2

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TM 55-1520210-23P-1

C 27

CHANGE

NO. 27

HEADQUARTERS DEPARTMENT OF THE ARMY WASHINGTON, D.C., 8 August 1996

Aviation Unit and Intermediate Maintenance Repair Parts and Special Tools List (Including Depot Maintenance Repair Parts and Special Tools) For

HELICOPTER, UTILITY - TACTICAL TRANSPORT UH-1B, UH-1C, UH-1H, UH-1M, EH-1H (BELL), UH-1V

> NSN 1520-00-713-9912 (UH-1B) 1520-00-997-8862 (UH-1C) 1520-00-087-7637 (UH-1H) 1520-00-809-2631 (UH-1M) 1520-00-368-8442 (EH-1H) 1520-01-043-4949 (UH-1V)

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> Remove pages 683 through 6851(686 blank)

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CHANGE

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Aviation Unit and Intermediate Maintenance Repair Parts and Special Tools List (Including Depot Maintenance Repair Parts and Special Tools)

For

HELICOPTER, UTILITY - TACTICAL TRANSPORT UH-1B, UH-1C, UH-1H, UH-1M, EH-1H (BELL), UH-1V

NSN	1520-00-713-9912	(UH-1B)
	1520-00-997-8862	(UH-1C)
	1520-00-087-7637	(UH-1H)
	1520-00-809-2631	(UH-1M)
	1520-00-368-8442	(EH-1H)
	1520-01-043-4949	(UH-1V)

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Insert pages
vii and viii
xi/(xii blank)
3 and 4
17 and 18
27 and 28
115 and 116
119 and 120
125 and 126
131 through 138
141 and 142
145/(146 blank)
167 and 168
177 through 182
199 through 202
208.1 and 208.2
208.5/(208.6 blank)
209 through 212
221 and 222
255 through 257/(258 blank)
265 and 266
295/(296 blank)

TM 55-1520-210-23P-1 C26

Remove pages

327/328 357 and 358 363 and 364 425/426 451/452 479 and 480

487 through 488.2 488.5 and 488.6 505 and 506 517 through 520 520.1 through 520.4 545 and 546 546.1 through 546.5 562 through 566 567/568 through 570

575/576 though 578 581 through 586 591/592 613 and 614 617 and 618 621 and 622

627 through 629/630

635/636

639/640 through 644 657 through 660 665 and 666

667/668 through 679/680 683 through 685/686 689 through 696 703 and 704 707 and 708 717 through 720

717 through 720 723/724 731 and 732 741/742 through 746

753 through 758 763/764 771 774

781 and 782 787 through 797/798 801 through 806

Insert pages

327/(328 blank) 357 and 358 363 and 364 425/(426 blank) 451/(452 blank) 479 and 480 486.1 and 486.2 487 and 488.2 488.5 and 488.6 505 and 506 517 through 520 520.1 through 520.4 545 and 546

546.1 through 546.5/(546.6 blank)

(565 blank)/566

567/(568 blank) through 570 575/(576 blank) through 578

581 through 586 591/(592 blank) 613 and 614 617 and 618 621 and 622

627 through 629/(630 blank)

635/(636 blank)

639/(640 blank) through 644

657 through 660 665 and 666

667/(668 blank) through 679/(680 blank)

683 through 685/(686 blank)

689 through 696 703 and 704 707 and 708 717 through 720 723/(724 blank) 731 and 732

741/(742 blank) through 746

753 through 758 763/(764 blank) 771 /(772 blank) (773 blank)/774 781 and 782

787 through 797/(798 blank)

801 through 806

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JOEL B. HUDSON

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Aviation Unit and Intermediate Maintenance Repair Parts and Special Tools List (Including Depot Maintenance Repair Parts and Special Tools)

For

HELICOPTER, UTILITY - TACTICAL TRANSPORT

NSN 1520-00-087-7637 1520-01-043-4949

TM 55-1520-210-23P-1, 27 February 1981, is changed as follows:

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iii through vi xi/xii	ii through vi xi/xii
	115 and 116
115 and 116	
153 and 154	153 and 154
159 and 160	159 and 160
167 and 168	167 and 168
183/184	183/184
209 through 212	209 through 212
249/250	249/250
265 and 266	265 and 266
325 through 327/328	325 through 327/328
389/390	389/390
421/422	421/422
455 and 456	455 and 456
477 and 478	477 and 478
483 and 484	483 and 484
487 and 488	487 and 488
497 through 502	497 through 502
507 and 508	507 and 508
513 through 520	513 through 520
	520.1 through 520.6
521 and 522	521 and 522
546.1 through 546.6	546.1 through 546.5/546.6
547 through 562	562
583 through 586	583 through 586
589 and 590	589 and 590
601/602	601/602
617 and 618	617 and 618
623 and 624	623 and 624
627 through 632	627 through 632
635 through 638	635 through 638
643 through 648	643 through 648

Remove pages	Insert pages
659 and 660	659 and 660
667 through 671/672	667 through 671/672
683 through 685/686	683 through 685/686
691 through 694	691 through 694
697/698	697/698
729 through 732	729 through 732
747/748	747 and 748
753 and 754	753 and 754
771 and 772	771/772
773 and 774	774
783 through 786	783 through 786
	786.1 and 786.2
787 and 788	787 and 788
791 through 797/798	791 through 797/798
801 through 807/808	801 through 806

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DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 6 February 1991

Aviation Unit and Intermediate Maintenance Repair Parts and Special Tools List (Including Depot Maintenance Repair Parts and Special Tools)

For

HELICOPTER, UTILITY - TACTICAL TRANSPORT

NSN 1520-00-087-7637 1520-01-043-4949

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643/644	643 and 644
645/646	645 and 646
647 and 648	647 and 648

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Official:

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Brigadier General, United States Army
The Adjutant General

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TM 55-1520-210-23P-1 C 23

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WASHINGTON, D.C., 12 September 1990

Aviation Unit and Intermediate Maintenance Repair Parts and Special Tools List (Including Depot Maintenance Repair Parts and Special Tools)

For

HELICOPTER, UTILITY - TACTICAL TRANSPORT UH-1B, UH-1C, UH-1H, UH-1M, EH-1H (BELL), UH-1V

NSN 1520-00-713-9912 (UH-1B) 1520-00-997-8862 (UH-1C) 1520-00-087-7637 (UH-1H) 1520-00-809-2631 (UH-1M) 1520-00-368-8442 (EH-1H) 1520-01-043-4949 (UH-1V)

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545 and 546 546.3 through 546.6 545 and 546 546.3 through 546.6

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TM 55-1520-210-23P-1 C 22

CHANGE

NO. 22

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 8 August 1990

Aviation Unit and Intermediate Maintenance Repair Parts and Special Tools List (Including Depot Maintenance Repair Parts and Special Tools)

For

Helicopter, Utility - Tactical Transport UH-1B, UH-1C, UH-1H, UH-1M, EH-1H (BELL), UH-1V

NSN 1520-00-713-9912 (UH-1B) 1520-00-997-8862 (UH-1C) 1520-00-087-7637 (UH-1H) 1520-00-809-2631 (UH-1M) 1520-00-368-8442 (EH-1H) 1520-01-043-4949 (UH-1V)

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THOMAS F. SIKORA
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The Adjutant General

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TM 55-1520-210-23P-1 C 21

CHANGE)

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 21 March 1990

Aviation Unit and Intermediate Maintenance Repair Parts and Special (Including Depot Maintenance Repair Parts and Special Tools)

For

Helicopter, Utility - Tactical Transport UH-1B, UH-1C, UH-1H, UH-1M, EH-1H (BELL), UH-1V

NSN 1520-00-713-9912 (UH-1B) 1520-00-997-8862 (UH-1C) 1520-00-087-7637 (UH-1H) 1520-00-809-2631 (UH-1M) 1520-00-368-8442 (EH-1H) 1520-01-043-4949 (UH-1V)

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633 through 635/636

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TM 55-1520-210-23P-1 C 20

CHANGE NO. 20

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 15 March 1990

Aviation Unit and Intermediate Maintenance Repair Parts and Special Tools List (Including Depot Maintenance Repair Parts and Special Tools)

For

HELICOPTER, UTILITY - TACTICAL TRANSPORT UH-1B, UH-1C, UH-1H, UH-1M, EH-1H (BELL), UH-1V

NSN	1520-00-713-9912	(UH-1B)	NSN	1520-00-997-8862	(UH-1C)
	1520-00-087-7637	(UH-1H)		1520-00-809-2631	(UH-1M)
	1520-00-368-8442	(EH-1H)		1520-01-043-4949	(UH-1V)

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659 and 660	659 and 660	
665 and 666	665 and 660	
669 and 670	669 and 670	

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Official:

WILLIAM J. MEEHAN II Brigadier General, United States Army The Adjutant General

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TM 55-1520-210-23P-1 C 19

CHANGE NO. 19

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C. 1 March 1990

Aviation Unit and Intermediate Maintenance Repair Parts and Special Tools List (Including Depot Maintenance Repair Parts and Special Tools)

For

HELICOPTER, UTILITY - TACTICAL TRANSPORT UH-1B, UH-1C, UH-1H, UH-1M, EH-1H (BELL), UH-1V

NSN 1520-00-713-9912 (UH-1B) 1520-00-997-8862 (UH-1C) 1520-00-087-7637 (UH-1H) 1520-00-809-2631 (UH-1M) 1520-00-368-8442 (EH-1H) 1520-01-043-4949 (UH-1V)

TM 55-1520-210-23P-1, 27 February 1981, is changed as follows:

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Remove pages

Insert pages

631 and 632

631 and 632

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HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 1 March 1990

Insert pages

333 through 340

347 through 354

343 and 344

Aviation Unit and Intermediate Maintenance Repair Parts and Special Tools List (Including Depot Maintenance Repair Parts and Special Tools) For

HELICOPTER, UTILITY - TACTICAL TRANSPORT UH-1B, UH-1C, UH-1H, UH-1M, EH-1H (BELL), UH-1V

NSN 1520-00-713-9912 (UH-1B) 1520-00-997-8862 (UH-1C) 1520-00-087-7637 (UH-1H) 1520-00-809-2631 (UH-1M) 1520-00-368-8442 (EH-1H) 1520-01-043-4949 (UH-1V)

TM 55-1520-210-23P-1, 27 February 1981, is changed as follows:

Remove pages

333 through 340

347 through 354

343 and 344

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature hand.

vii and viii vii and viii 45 and 46 45 and 46 49 through 53/54 49 through 53/54 57 and 58 57 and 58 63 and 64 63 and 64 71 through 82 71 through 82 110.7 and 110.8 110.7 and 110.8 111 through 116 111 through 116 119 and 120 119 and 120 125 through 138 125 through 138 143 through 148 143 through 148 167 and 168 167 and 168 171 and 172 171 and 172 177 through 182 177 through 182 208.1 and 208.2 208.1 through 208.5/208.6 209 through 217/218 209 through 217/218 247 through 252 247 through 252 255 through 260 255 through 260 263 through 270 263 through 270 283 and 284 283 and 284 289 and 290 289 and 290 293 and 294 293 and 294 311 through 314 311 through 314 317 and 318 317 and 318 325 through 327/328 325 through 327/328

Remove pages	Insert pages
361 through 365/366	361 through 365/366
371 through 374	371 through 374
377 and 378	377 and 378
381 through 389/390	381 through 389/390
401 through 403/404	401 through 403/404
411 through 425/426	411 through 425/426
441 through 443/444	441 through 443/444
449 through 454	449 through 454
495 and 460	459 and 460
463 and 464	463 and 464
471 through 476	471 through 476
485 and 486	485 and 486
489 and 490	489 and 490
493/494	493/494
497 through 500	497 through 500
503 and 504	503 and 504
507 through 510	507 through 510
513 and 514	513 and 514
517 through 522	517 through 522
537 through 542	537 through 542
545 and 546	545 and 546
546.3 through 546.6	546.3 through 546.6
547/548	547/548
565 through 567/568	565 through 567/568
589 through 594	589 through 594
597 through 604	597 through 604
611 through 614	611 through 614
619 through 624	619 through 624
627 and 628	627 and 628
637 and 638	637 and 638
647 through 650	647 through 650
657 and 658 667/668	657 and 658 667/668
671/672	671/672
677 through 685/686	677 through 685/686
697 through 722	697 through 722
735 through 737/738	735 through 737/738
745 through 750	745 through 750
755 and 756	755 and 756
761 through 763/764	761 through 763/764
771 through 774	771 through 774
777 through 784	777 through 784
777 Chrodgii 704 789 and 790	789 and 790
793 through 797/798	793 through 797/798
175	, , , , , , , , , , , , , , , , , , ,

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By Order of the Secretary of the Army:

Official:

CARL E. VUONO General, United States Army Chief of Staff

WILLIAM J. MEEHAN II Brigadier General, United States Army The Adjutant General

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To be distributed in accordance with DA Form 12-31, AVUM and AVIM Maintenance requirements for All UH-1 series Aircraft and EH-1H Helicopter, Electronic Countermeasure.

TM 55-1520-210-23P-1 C 17

CHANGE NO. 17

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 5 July 1989

Aviation Unit and Intermediate Maintenance Repair Parts and Special Tools List (Including Depot Maintenance Repair Parts and Special Tools) For

HELICOPTER, UTILITY - TACTICAL TRANSPORT UH-1B, UH-1C, UH-1H, UH-1M, EH-1H (BELL), UH-1V

NSN 1520-00-713-9912 (UH-1B) 1520-00-997-8862 (UH-1C) 1520-00-087-7637 (UH-1H) 1520-00-809-2631 (UH-1M) 1520-00-368-8442 (EH-1H) 1520-01-043-4949 (UH-1V)

TM 55-1520-210-23P-1, 27 February 1981, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature hand.

Remove pages Insert pages
665 and 666
667/668 667/668

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General, United States Army
Chief of Staff

Official:

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HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 26 June 1989

Aviation Unit and Intermediate Maintenance Repair Parts and Special Tools List (Including Depot Maintenance Repair Parts and Special Tools)

For

HELICOPTER, UTILITY - TACTICAL TRANSPORT UH-1B, UH-1C, UH-1H, UH-1M, EH-1H (BELL), UH-1V

NSN 1520-00-713-9912 (UH-1B) 1520-00-997-8862 (UH-1C) 1520-00-087-7637 (UH-1H) 1520-00-809-2631 (UH-1M) 1520-00-368-8442 (EH-1H) 1520-00-043-4949 (UH-1V)

TM 55-1520-210-23P-1, 27 February 1981, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages	Insert pages
127 and 128 135 and 136	127 and 128 135 and 136
145/146	145/146
153 through 157/158	
167 and 168	167 and 168
208.1 and 208.2	208.1 and 208.2
211 and 212	211 and 212
223 and 224	223 and 224
247 and 248	247 and 248
•	255 through 257/258
265 and 266	265 and 266
327/328	327/328
335 and 336	335 and 336
339 and 340	339 and 340
363 and 364	363 and 364
389/390	389/390
393 and 394	393 and 394
397 and 398	397 and 398
419 and 420	419 and 420
441 through 443/444 445 and 446	441 through 443/444 445 and 446
453 through 456	453 through 456
483 through 486	483 through 486
497 and 498	497 and 498
501 and 502	501 and 502
505 and 506	505 and 506
202 4114 200	3 - 2

Remove pages	Insert pages
513 through 522	513 and 522
529 through 532	529 through 532
545 and 546	545 and 546
 573 and 574	546.1/546.2 through 546.6 573 and 574
583 through 586	583 through 586
603 and 604	603 and 604
619 and 620	619 and 620
623 through 642	623 through 642
643 and 644	643/644
645 and 646	645/646
647 and 648	647 and 648
659 and 660	659 and 660
669 and 670	669 and 670
681 and 682	681 and 682
685/686	685/686
693 through 702	693 through 702
707 and 708	707 and 708
711 and 712	711 and 712
715/716 through 718	715/716 through 718
725 through 730	725 through 730
737/738	737/738
743 through 747/748 753 and 754 771 and 772 775 and 776	753 and 754 771 and 772 775 and 776
789 through 796	789 through 796
803 and 804	803 and 804

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CARL E. VUONO General, United States Army Chief of Staff

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HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 18 August 1988

Aviation Unit and Intermediate Maintenance Repair Parts and Special Tools List (Including Depot Maintenance Repair Parts and Special Tools) For

HELICOPTER, UTILITY - TACTICAL TRANSPORT UH-1B, UH-1C, UH-1H, UH-1M, EH-1H (BELL), UH-1V

NSN 1520-00-713-9912 (UH-1B) 1520-00-997-8862 (UH-1C) 1520-00-087-7637 (UH-1H) 1520-00-809-2631 (UH-1M) 1520-00-368-8442 (EH-1H) 1520-00-043-4949 (UH-1V)

TM 55-1520-210-23P-1, 27 February 1981, is changed as follows:

l. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature hand.

Remove pages	Insert pages
139 through 144 619 and 620	139 through 144 619 and 620
623 and 624	623 and 624
655 through 660	655 through 660
665 through 667/668	665 through 667/668
669 and 670	669 and 670
753 and 754	753 and 754
795 and 796	795 and 796

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General, United States Army
Chief of Staff

Official:

R. L. DILWORTH
Brigadier General, United States Army
The Adjutant General

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HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 8 December 1987

Aviation Unit and Intermediate Maintenance Repair Parts and Special Tools List (Including Depot Maintenance Repair Parts and Special Tools)

HELICOPTER, UTILITY — TACTICAL TRANSPORT UH-1B, UH-1C, UH-1H, UH-1M, EH-1H, (BELL), UH-1V

NSN 1520-00-713-9912 (UH-1B) 1520-00-997-8862 (UH-1C) 1520-00-087-7637 (UH-1H) 1520-00-809-2631 (UH-1M) 1520-00-368-8442 (EH-1H) 1520-00-043-4949 (UH-1V)

TM 55-1520-210-23P-1, 27 February 1981, is changed as follows:

l. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove		Insert
23 and 24		23 and 24 24.1 through 24.4
89 through 96	6	89 through 96
101 through 1	103/104	101 through 103/104
105 and 106		105 and 106
109 and 110		109 and 110
		110.1 through 110.8
139 through 1	142	139 through 142
177 through 1	183/184	177 through 183/184
185 and 186		185 and 186
205/206		205/206
207 and 208		207 and 208
		208.1 and 208.2
211 through 2	214	211 through 214
219 and 220		219 and 220
221/222		221 and 222
223 and 224		223 and 224
249/250		249/250
251 and 252		251 and 252
255 and 256		255 and 256
257/258		257/258
257/258		257/258
259 and 260		259 and 260
335 through 3	345/346	335 through 345/346
347 and 348		347 and 348
373 through 3	380	373 through 380
381/382		381 and 382
383 through 3	389/390	383 through 389/390

Remove	Insert
391 through 396	391 through 396
	396.1 and 396.2
	396.4
397 through 399/400	397 through 399/400
401 and 402	401 and 402
471 through 481/482	471 through 481/482
483 and 484	483 and 484
511 through 522	511 through 522
599 through 601/602	599 through 601/602
603 and 604	603 and 604

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HEADQUARTERS DEPARTMENT OF THE ARMY WASHINGTON, D.C., 22 April 1987

Aviation Unit and Intermediate Maintenance Repair Parts and Special Tools List (Including Depot Maintenance Repair Parts and Special Tools)

For

HELICOPTER, UTILITY - TACTICAL TRANSPORT UH-1B, UH-1C, UH-1H, UH-1M, EH-1H, (BELL), UH-1V

NSN 1520-00-713-9912 (UH-1B) 1520-00-997-8862 (UH-1C) 1520-00-087-7637 (UH-1H) 1520-00-809-2631 (UH-1M) 1520-00-368-8442 (EH-1H) 1520-00-043-4949 (UH-1V)

TM 55-1520-210-23P-1, 27 February 1981, is Changed as Follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove	pages
--------	-------

Insert pages

i through xi/xii	i through xi/xii
1 and 2	1 and 2
11 and 12	11 and 12
25 through 33/34	25 through 33/34
35 through 38	35 through 38
47 and 48	47 and 48
95 and 96	95 and 96
99 and 100	99 and 100
113 through 116	113 through 116
133 and 134	133 and 134
151/152	151/152
155 through 157/158	155 through 157/158
159 and 160	159 and 160
167 and 168	167 and 168
177 and 178	177 and 178
191 through 193/194	191 through 193/194
195 and 196	195 and 196
199 and 200	199 and 200
207 and 208	207 and 208
215 and 216	215 and 216
253/254	253/254
255 through 257/258	255 through 257/258
259 and 260	259 and 260
327/328	327/328
329 and 330	329 and 330
345/346	345/346
373 through 376	373 through 376
381/382	381/382
383 through 386	383 through 386

Remove pages	Insert pages
389/390	389/390
393 and 394	393 and 394
411 and 412	411 and 412
415 and 416	415 and 416
431 through 438	431 through 438
447/448	447/448
449 and 450	449 and 450
479 through 481/482	479 through 481/482
483 through 488	483 through 488
511 and 512	511 and 512
517 through 523/524	517 through 523/524
575/576	575/576
599 and 600	599 and 600
603 and 604	603 and 604
617 through 624	617 through 624
627 and 628	627 and 628
629/630	629/630
631 and 632	631 and 632
637 and 638	637 and 638
639/640	639/640
641 and 642	641 and 642
645 through 648	645 through 648
657 and 658	657 and 658
667/668	667/668
669 and 670	669 and 670
675/676	675/676
677 and 678	677 and 678
683 and 684	683 and 684
687 and 688	687 and 688
691 through 694	691 through 694
709 and 710	709 and 710
713 and 714	713 and 714
769 and 770	769 and 770
781 and 782	781 and 782
787 through 796	787 through 796

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General, United States Army

Chief of Staff

Official:

R. L. DILWORTH
Brigadier General, United States Army
The Adjutant General

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TM 55-1520-210-23P-1 C 12

CHANGE NO. 12

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 8 October 1986

Aviation Unit and Intermediate Maintenance Repair Parts and Special Tools List (Including Depot Maintenance Repair Parts and Special Tools)

For

HELICOPTER, UTILITY - TACTICAL TRANSPORT UH-1B, UH-1C, UH-1H, UH-1M, EH-1H (BELL), UH-1V

NSN 1520-00-713-9912 (UH-1B) 1520-00-997-8862 (UH-1C) 1520-00-087-7637 (UH-1H) 1520-00-809-2631 (UH-1M) 1520-00-368-8442 (EH-1H) 1520-00-043-4949 (UH-1V)

TM 55-1520-210-23P-1, 27 February 1981, is changed as follows:

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Remove pages	Insert pages
625 and 626	625 and 626
633 and 634	633 and 634

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Official:

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Brigadier General, United States Army
The Adjutant General

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TM 55-1520-210-23P-1 C 11

CHANGE NO. 11

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 29 April 1986

Aviation Unit and Intermediate Maintenance Repair Parts and Special Tools List (Including Depot Maintenance Repair Parts and Special Tools) for

HELICOPTER, UTILITY - TACTICAL TRANSPORT UH-1B, UH-1C, UH-1H, UH-1M, EH-1H(BELL), UH-1V

NSN 1520-00-713-9912 (UH-1B) 1520-00-997-8862 (UH-1C) 1520-00-087-7637 (UH-1H) 1520-00-809-2631 (UH-1M) 1520-00-368-8442 (EH-1H) 1520-01-043-4949 (UH-1V)

TM 55-1520-210-23P-1, 27 February 1981, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages	Insert pages
693 and 694	693 and 694
743 and 744	743 and 744

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Official:

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TM 55-1520-210-23P-1 C 10

CHANGE NO. 10

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 11 April 1986

Aviation Unit and Intermediate Maintenance Repair Parts and Special Tools List (Including Depot Maintenance Repair Parts and Special Tools) for

HELICOPTER, UTILITY - TACTICAL TRANSPORT UH-1B, UH-1C, UH-1H, UH-1M, EH-1H (BELL), UH-1V

NSN 1520-00-713-9912 (UH-1B) 1520-00-997-8862 (UH-1C) 1520-00-087-7637 (UH-1H) 1520-00-809-2631 (UH-1M) 1520-00-368-8442 (EH-1H) 1520-00-043-4949 (UH-1V)

TM 55-1520-210-23P-1, 27 February 1981, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages	Insert pages
515 and 516	515 and 516
629/630	629/630
-683 and 684	683 and 684
691 and 692	691 and 692
695 and 696	695 and 696
743 and 744	743 and 744

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Official:

R. L. DILWORTH
Brigadier General, United States Army
The Adjutant General

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HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 6 February 1986

Aviation Unit and Intermediate Maintenance Repair Parts and Special Tools List (Including Depot Maintenance Repair Parts and Special Tools)

for HELICOPTER, UTILITY - TACTICAL TRANSPORT UH-1B, UH-1C, UH-1H, UH-1M, EH-1H (BELL), UH-1V

NSN 1520-00-713-9912 (UH-1B) 1520-00-997-8862 (UH-1C) 1520-00-087-7637 (UH-1H) 1520-00-809-2631 (UH-1M) 1520-00-368-8442 (EH-1H) 1520-00-043-4949 (UH-1V)

TM 55-1520-210-23P-1, 27 February 1981, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages	Insert pages
143 and 144 219 and 220 221/222	143 and 144 219 and 220 221/222
452 through 456 515 and 516	453 through 456 515 and 516
529 through 532 583 and 584	529 through 532 583 and 584
627 through 629/630	627 through 629/630
684 through 685/686	684 through 685/686
691 through 696	691 through 696
715/716	715/716
743 and 744	743 and 744

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TM 55-1520-210-23P-1 C 9

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Official:

MILDRED E. HEDBERG Brigadier General, United States Army The Adjutant General

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CHANGE

No. 8

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 8 April 1985

T.....

Aviation Unit and Intermediate Maintenance Repair Parts and Special Tools List (Including Depot Maintenance Repair Parts and Special Tools) for

HELICOPTER, UTILITY - TACTICAL TRANSPORT UH-1B, UH-1C, UH-1H, UH-1M, EH-1H (BELL), UH-1V

NSN 1520-00-713-9912 (UH-1B) 1520-00-997-8862 (UH-1C) 1520-00-087-7637 (UH-1H) 1520-00-809-2631 (UH-1M) 1520-00-368-8442 (EH-1H) 1520-01-043-4949 (UH-1V)

TM 55-1520-210-23P-1, 27 February 1981, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages	Insert pages
488.7 and 488.8	488.7 and 488.8
489 thru 494	489 thru 493/494
495 thru 524	495 thru 523/524
526	525 and 526
527 and 528	527/528
530	529 and 530
531 thru 536	531 thru 536
538	537 and 538
539 thru 542	539 thru 542
543	543/544
	545 and 546
548	547/548
549 and 550	549 and 550
552	551/552
553 and 5 54	553 and 554
556	555/556
557 and 558	557 and 558
560	559/560
561 and 562	561 and 562
562.1 thru 562.4	
564	563/564
565 and 566	565 and 566
568	567/568
569 and 570	569 and 570
572	571/572
573 and 574	573 and 574

	Remove pages	Insert pages
	576	575/576
	577 and 578	577 and 578
	580	579/580
	581 and 582	581 and 582
	584	583 and 584
	585 thru 588	585 thru 587/588
	589 and 590	589 and 590
	592	591/592
	593 and 594	593 and 594
	596	595/596
	597 and 598	597 and 598
	600	599 and 600
	601 and 602	601/602
	603 and 604	603 and 604
	606	605/606
	607 and 608	607 and 608
	609 and 610	609/610
	611 and 612	611 and 612
	614	613 and 614
	615 thru 630	615 thru 629/630
	632	631 and 632
	633 and 634	633 and 634
	636	635/636
	637 and 638	637 and 638
	640 641 thru 648	639/640 641 thru 648
	650	649 and 650
	651 thru 664	651 thru 663/664
,	665 and 666	665 and 666
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	668	667/668
	669 and 670	669 and 670
	672	671/672
	673 and 674	673 and 674
	676	675/676
	677 and 678	677 and 678
	680	679/680
	681 and 682	681 and 682
	684	683 and 684
	685 and 686	685/686
	687 and 688 690	687 and 688 689 and 690
	691 thru 696	691 thru 696
	698	697/698
	699 thru 708	699 thru 708
	710	709 and 710
	711 thru 716	711 thru 715/716
	717 and 718	717 and 718
	720	719 and 720
	721 and 722	721 and 722
	724	723/724
	725 thru 730	725 thru 730
	732	731 and 732
	733 thru 738	733 thru 737/738

Remove pages	Insert pages
740	739 and 740
741 and 742	741/742
743 thru 748	743 thru 747/748
749 thru 758	749 thru 758
760	759/760
761 thru 764	761 thru 763/764
766	765 and 766
767 and 768	767/768
770	769 and 770
771 and 772	771 and 772
774	773 and 774
775 thru 780	775 thru 779/780
781 thru 784	781 thru 784
786	785 and 786
787 thru 798	787 thru 797/798
799 thru 802	799 thru 802
804	803 and 804
805 and 806	805/806
807 and 808	807
810 thru 812	
OIU CIII U OIZ	

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DISTRIBUTION:

To be distributed in accordance with DA Form 12-31, Organizational, DS and GS Maintenance Requirements for UH-lB, UH-lC/M, UH-lD/H/V/EH-lH aircraft.

CHANGE NO. 7

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 17 July 1984

AVIATION UNIT AND INTERMEDIATE MAINTENANCE
REPAIR PARTS AND SPECIAL TOOLS LIST
(INCLUDING DEPOT MAINTENANCE REPAIR PARTS
AND SPECIAL TOOLS)
FOR

HELICOPTER, UTILITY - TACTICAL TRANSPORT UH-1B, UH-IC, UH-1H, UH-1M, EH-1H (BELL), UH-1V

NSN 1520-00-713-9912 (UH-1B) 1520-00-997-8862 (UH-1C) 1520-00-087-7637 (UH-1H) 1520-00-809-2631 (UH-1M) 1520-00-368-8442 (EH-1H) 1520-01-043-4949 (UH-1V)Ž

TM 55-1520-210-23P-1, 27 February 1981, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.

Remove pages	Insert pages
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CHANGE NO. 6 HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 6 July 1984

Aviation Unit and Intermediate Maintenance
Repair Parts and Special Tools List
(Including Depot Maintenance
Repair Parts and Special Tools)

HELICOPTER, UTILITY - TACTICAL TRANSPORT
UH-1B, UH-1C, UH-1H, UH-1M, EH-1H (BELL), UH-1V

NSN 1520-00-713-9912 (UH-1B)

1520-00-997-8862 (UH-1C)

1520-00-087-7637 (UH-1H)

1520-00-809-2631 (UH-1M)

1520-00-368-8442 (EH-1H)

1520-01-043-4949 (UH-1V)

TM 55-1520-210-23P-1, 27 February 1981, is changed as follows:

1. Remove and insert pages as indicated below.

Remove pages

Insert pages 148.1 thru 148.6

Section II

- 2. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand.
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TM 55-1520-210-23P-1 C 5

CHANGE NO. 5

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 21 June 1983

AVIATION UNIT AND INTERMEDIATE MAINTENANCE
REPAIR PARTS AND SPECIAL TOOLS LIST
(INCLUDING DEPOT MAINTENANCE REPAIR PARTS
AND SPECIAL TOOLS)
FOR

HELICOPTER, UTILITY - TACTICAL TRANSPORT UH-1B, UH-1C, UH-1H, UH-1M, EH-1H (BELL), UH-1V

NSN 1520-00-713-9912 (UH-1B) 1520-00-997-8862 (UH-1C) 1520-00-087-7637 (UH-1H) 1520-00-809-2631 (UH-1M) 1520-00-368-8442 (EH-1H) 1520-01-043-4949 (UH-1V)

TM 55-1520-210-23P-1, 27 February 1981, is changed as follows:

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Remove pages

Insert pages

Section II

795 thru 798

795 thru 798

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TM 55-1520-210-23P-1 C 4

CHANGE NO. 4

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D. C., 7 June 1983

Aviation Unit and Intermediate Maintenance Repair Parts and Special Tools List (Including Depot Maintenance Repair Parts and Special Tools)

for HELI COPTER, UTI LITY - TACTI CAL TRANSPORT UH-1B, UH-1C, UH-1H, UH-1M, EH-1H (BELL), UH-1V NSN 1520-00-713-9912 (UH-1B) 1520-00-997-8862 (UH-1C) 1520-00-087-7637 (UH-1H) 1520-00-809-2631 (UH-1M)

1520-00-368-8442 (EH-1H)

1520-01-043-4949 (UH-1V)

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Remove pages Insert pages

Section II 629 and 630 629 and 630

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The Adjutant General

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No. 3

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 6 April 1982

Aviation Unit and Intermediate Maintenance Repair Parts and Special Tools List (Including Depot Maintenance Repair Parts and Special Tools)

for

HELICOPTER, UTILITY - TACTICAL TRANSPORT UH-1B, UH-1C, UH-1H, UH-1M, EH-1H (BELL), UH-1V

NSN 1520-00-713-9912 (UH-1B)

1520-00-997-8862 (UH-1C)

1520-00-087-7637 (UH-1H)

1520-00-809-2631 (UH-1M)

1520-00-368-8442 (EH-1H)

1520-01-043-4949 (UH-1V)

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1. Remove and insert pages as indicated below.

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	653 and 654	653 and 654
	672 thru 674	672 thru 674
	685 thru 688	685 thru 688
	690 thru 696	690 thru 696

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CHANGE No. 2

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 19 January 1982

Aviation Unit and Intermediate Maintenance
Repair Parts and Special Tools List
(Including Depot Maintenance
Repair Parts and Special Tools)
for

TM 55-1520-210-23P-1, 27 February 1981, is changed as follows:

1. Remove and insert pages as indicated below.

	Remove pages	Insert pages
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	587 and 588 619 thru 624 632 676 699 thru 702 747 thru 752 755 thru 758 791 thru 794 805 and 806 810 thru 812	587 and 588 619 thru 624 632 676 699 thru 702 747 thru 752 755 thru 758 791 thru 794 805 and 806 810 thru 812

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TM 55-1520-210-23P-1 C 1

CHANGE No. 1

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 28 September 1981

Aviation Unit and Intermediate Maintenance Repair Parts and Special Tools List (Including Depot Maintenance Repair Parts and Special Tools)

for

HELICOPTER, UTILITY - TACTICAL TRANSPORT UH-1B, UH-1C, UH-1H, UH-1M, EH-1H (BELL), UH-1V

NSN 1520-00-713-9912 (UH-1B) 1520-00-997-8862 (UH-1C) 1520-00-087-7637 (UH-1H) 1520-00-809-2631 (UH-1M) 1520-00-368-8442 (EH-1H) 1520-01-043-4949 (UH-1V)

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LIST OF EFFECTIVE PAGES

Insert latest changed pages; dispose of superseded pages in accordance with regulations.

NOTE: On a changed page, the portion of the text affected by the latest change is indicated by a vertical line, or other change symbol, in the outer margin of the page. Changes to illustrations are indicated by miniature pointing hands. Changes to wiring diagrams are indicated by shaded areas.

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HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C.,27 February 1981

NO. 55-1520-210-23P-1

AVIATION UNIT AND INTERMEDIATE MAINTENANCE REPAIR PARTS AND SPECIAL TOOLS LIST (INCLUDING DEPOT MAINTENANCE REPAIR PARTS AND SPECIAL TOOLS) FOR

HELICOPTER, UTILITY - TACTICAL TRANSPORT UH-1B, UH-1C, UH-1H, UH-1M, EH-1H (BELL), UH-1V

NSN 1520-00-713-9912 (UH-1B)

1520-00-997-8862 (UH-1C)

1520-00-087-7637 (UH-1H)

1520-00-809-2631 (UH-1M)

1520-00-368-8442 (EH-1H)

1520-00-043-4949 (UH-1V)

Current as of 1 January 1988

NOTE:

This manual is printed in three volumes as follows:

TM 55–1520–210–23P–1, consisting of Table of Contents, Section I, and Section II (Functional Groups 02 thru 06).

TM 55–1520–210–23P–2, consisting of Section II (Functional Groups 07 thru 14).

TM 55–1520–210–23P–3, consisting of Section II (Functional Groups 16 thru 60), Section III, and Section IV.

The Table of Contents, Sections I, and IV are applicable to the -1, -2, and -3.

REPORTING ERRORS AND RECOMMENDING IMPROVEMENTS

You can help improve this manual. If you find any mistakes, or if you know of a way to improve the procedures, please let us know. Mail your letter or DA Form 2028 (Recommended Changes to Publications and Blank Forms), or DA Form 2028-2 located in the back of this manual directly to: Commander, US Army Aviation and Missile Command, ATTN: AMSAM—MMC—MA—NP, Redstone Arsenal, Al 35898—5230. You may also submit your recommended changes by E—mail directly to <2028@redstone.army> or by fax 256—842—6546/DSN 788—6546. A reply will be furnished directly to you. Instructions for sending an electronic 2028 may be found at the back of this manual immediately preceding the hard copy 2028.

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Section I. INTRODUCTION

1. Scope.

This manual lists repair parts; special tools; test, measurement, and diagnostic equipment (TMDE); and other support equipment required for operation and performance of Aviation Unit Maintenance (AVUM), Aviation Intermediate Maintenance (AVIM), and depot maintenance of the Helicopter, Utility - Tactical Transport, UH-1B, UH-1C, UH-1H, UH-1M, EH-1H (Bell), UH-1V. It authorized the requisitioning and issue of requestioning spares and repair parts as indicated by the source and maintenance codes. NOTE: For detailed explanation of the three levels of maintenance concept, see Appendix A to this sec-

2. General.

This Repair Parts and Special Tools List is divided into the following sections:

- a. Section II. Repair Parts List. A list of repair parts authorized for use in the performance of maintenance. The list also includes parts which must be removed for replacement of the authorized parts. This section is arranged by functional group, usually in disassembly order, and listed in figure and item sequence. Items are indented when required to indicate the relationship to the next higher assembly. The illustrations in this section will appear immediately preceding each figure of text. Items which are not assigned SMR codes appear for informational purposes only and are not to be requisitioned.
- **b. Section III. Special Tools List.** A list of special tools, TMDE, and support equipment authorized for the performance of maintenance. This section, which is arranged in figure and item number sequence, contains Airframe Tools (figure numbers prefixed A), Flyaway Equipment (figure numbers prefixed F) and Ground Support Items (figure numbers prefixed G). The illustrations will appear immediately following the text portion of each group.
- c. Section IV. National Stock Number and Part Number Index. A list, in ascending National Item Identification Number (NIIN) sequence, of all National stock numbers appearing in the listings, followed by a list, in alphameric sequence, of all part numbers appearing in the listings. National stock number and part numbers are crossreferenced to each illustration figure and item

number appearance. This edition contains a Supelementary National Stock Number and Part Number index.

3. Explanation of Columns.

The following provides an explanation of columns found in the tabular listings:

- **a. Illustration.** This column is divided as follows:
- (1) Figure Number. Indicates the figure number of the illustration in which the item is shown. An alpha designator in this column indicates a specific functional group as follows:

KITS - Functional Group 50.

BULK - Functional Group 60.

- (2) **Item Number.** The number used to identify each item called out in the illustration.
- b. Source, Maintenance, and Recoverability Codes (SMR).
- (1) **Source Code.** Source codes are assigned to support items to indicate the manner of acquiring support items for maintenance, repair, or overhaul of end items. Source codes are entered in the first and second positions of the Uniform SMR Code format as follows:

Code	Definition	
PA	Item procured and stocked for anticipated or known usage.	
PB	Item procured and stocked for insurance purposes because essentiality dictates that a minimum quantity be available in the supply systems.	
PC	Item procured and stocked and which otherwise would be coded PA except that it is deteriorative in nature.	

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Code PD	Definition Support item, excluding support equipment, procured for initial issue or outfitting and stocked only for subsequent or additional initial issues or	Code MF	Definition Item to be manufactured or fabricated at Aviation Intermediate Maintenance (AVIM) level.
	outfittings. Not subject to automatic replenishment.	MD	Item to be manufactured or fabricated at the depot maintenance level.
PE	Support equipment procured and stocked for initial issue or outfitting to specific maintenance repair activities.	AO	Item to be assembled at Aviation Unit Maintenance (AVUM) level.
PF	Support equipment which will not be stocked but which will be centrally procured on demand.	AF	Item to be assembled at Aviation Intermediate Maintenance (AVIM) level.
PG	Item procured and stocked to provide for sustained support	AD	Item to be assembled at depot maintenance level.
	for the life of the, equipment. It is applied to an item peculiar to the equipment which, because of probable discontinuance or shutdown of production facilities, would prove	XA	Item is not procured or stocked because the requirements for the item will result in the replacement of the next higher assembly.
	uneconomical to reproduce at a later time.	XB	Item is not procured or stocked. If not available through salvage, requisition.
KD	An item of a depot overhaul/repair kit and not purchased separately. Depot kit defined as a kit that provides items required at the time of overhaul or repair.	XD	A support item that is not stocked. When required, item will be procured through normal supply channels.
KF	An item of a maintenance kit and not purchased separately. Maintenance kit defined as a kit that provides an item that can be replaced at Aviation Unit Maintenance (AVUM) or Aviation Intermediate Maintenance (AVIM) level.	XC	Installation drawing, diagram, instruction sheet, field source drawing, that is identified by manufacturers part number.
KB	Item included in both a depot overhaul/repair kit and a maintenance kit.	Cannibali	NOTE ization or salvage may be used

Cannibalization or salvage may be used as a source of supply for any items source coded above except those coded XA, XD, and aircraft support items as restricted by AR 700-42.

MO

Item to be manufactured or

fabricated at Aviation Unit Maintenance (AVUM) level.

- (2) Maintenance code. Maintenance codes are assigned to indicate the levels of maintenance authorized to USE and REPAIR support items. The maintenance codes are entered in the third and fourth positions of the Uniform SMR Code format as follows:
- (a) The maintenance code entered in the third position will indicate the lowest maintenance level authorized to remove, replace, and use the support item. The maintenance code entered in the third position will indicate one of the following levels of maintenance:

Code	Application/Explanation
0	Support item is removed, replaced, used at the Aviation Unit Maintenance (AVUM) level.
F	Support item is removed, replaced, used at the Aviation Intermediate Maintenance (AVIM) level.
D	Support items that are removed, replaced, used at depot, mobile depot, specialized repair activity only.

b. The maintenance code entered in the fourth position indicates whether the item is to be repaired and identifies the lowest maintenance level with the capability to perform complete repair (i.e., all authorized maintenance functions). This position will contain one of the following maintenance codes:

Code	Application/Explanation
0	The lowest maintenance level capable of complete repair of the support item is the Aviation Unit Maintenance (AVUM) level.
F	The lowest maintenance level capable of complete repair of the support item is the Aviation Intermediate

Maintenance (AVIM) level.

Code	Application/Explanation
	11pp110401011, 211p1411401011

- D The lowest maintenance level capable of complete repair of the support item is the depot level, performed by depot, mobile depot or specialized repair activity.
- L Repair restricted to designated specialized repair activity.
- Z Nonreparable. No repair is authorized.
- B No repair is authorized. The item may be reconditioned by adjusting, lubricating, etc., at the user level. No parts or special tools are procured for the maintenance of this item.
- (3) **Recoverability Code.** Recoverability codes are assigned to support items to indicate the disposition action on unserviceable items. The recoverability code is entered in the fifth position of the Uniform SMR Code format as follows:

Code Definition

- Z Nonreparable item. When unserviceable, condemn and dispose at the level indicated in position 3.
- Reparable item. When uneconomically reparable, condemn and dispose at Aviation Unit Maintenance (AVUM) level.
- F Reparable item. When uneconomically reparable, condemn and dispose at Aviation Intermediate Maintenance (AVIM) level.
- D Reparable item. When beyond lower level repair capability, return to depot. Condemnation and disposal not authorized below depot level.
- L Reparable item. Repair, Condemnation, and disposal not authorized below depot/specialized repair activity level.

Code Application/Explanation

- A Item requires handling or condemnation procedures because of specific reasons (i.e. precious metal content, high dollar value, critical material or hazardous material). Refer to appropriate manuals/directives for specific instructions.
- *c. National Stock Number.* Indicates the national stock number assigned to the item and will be used for requisitioning purposes.
- d. Part Number. Indicates the primary number used by the manufacturer (individual, company, firm, corporation, or government activity), which controls the design characteristics of the item by means of its engineering drawings, specifications standards, and inspection requirements, to identify an item or range of items.

NOTE

When a stock numbered item is requisitioned, the repair received may have a different part number than the part being replaced.

- *e. Federal Supply Code for Manufacturer (FSCM).* The FSCM is a 5-digit numeric code, listed in SB 708–42, which is used to identify the manufacturer, distributor, or government agency, etc.
- *f. Description.* Indicates the Federal item name and any additional description required to identify the item. This column will also contain the Basis of Issue (BOI) for Special Tools, Ground Support, and Flyaway Equipment.
- g. Unit of Measure (U/M). Indicates the standard of the basic quantity of the listed item as used in performing the actual maintenance function. This measure is expressed by a two-character alphabetical abbreviation (e.g. EA, IN, PR, etc.). When the unit of measure differs from the unit of issue, the lowest unit of issue that will satisfy the required units of measure will be requisitioned.

h. Quantity Incorporated in Unit. Indicates the quantity of the item required for one assembly only, including instances when similar assemblies are broken down together. A "V" appearing in this column in lieu of a quantity indicates that no specific quantity is applicable (e.g., shims, spacers, etc.). When parts are shown as attaching two or more items, the quantity of these parts are those necessary to attach only one of those items.

4. Special Information.

a. Usable on codes are shown in the description column. Unneeded items are applicable to all models. Although usable on codes for obsolete Army aircraft are still shown in this publication, they will be removed in future changes or revisions. Identification of the usable on codes used in this publication are:

Code	Used On	
UHB	UH-1B (Obsolete)	1
UHC	UH-1C (Obsolete)	
UHH	UH-1H	
UHM	UH-1M (Obsolete)	
UHE	UH-1E (Obsolete)	
UHV	UH-1V	
UHX	UH-1X (Obsolete)	

- **b.** Detailed manufacturing instructions for items source coded to be manufactured or fabricated (MO, MF, MD) are found in the appropriate maintenance manuals. Bulk materials required to manufacture items are listed in the Bulk Materiel Group on this manual. Manufacture of repair parts assigned source codes other than MO, MF or MD is prohibited.
- c. Action change codes indicated in the left-hand margin of the listing page denote the following

N	Indicates an added item
C	Indicates a change in data
R	Indicates a change in NSN only

d. The following publications pertain to UH-1B, UH-1C, UH-1H, UH-1M, EH-1H, UH-1V and their components:

Publication and Short Title

- TM 11-1520-207-20P. Organizational Maintenance Repair Parts and Special Tools Lists: Installation Items for Electronic Equipment in UH-1A, UH-1B Helicopters.
- TM 11-1520-210-20. Organizational Maintenance Manual: Electronic Equipment Configurations, Army Model UH-1H Helicopter.
- TM 11-1520-210-20-1. Organizational Maintenance Manual: Electronic Equipment Configurations, Army Model UH-1H Helicopter (with Standard Lightweight Avionics Equipment).
- TM 11-1520-210-20P. Organizational Repair Parts and Special Tools Lists: Electronic Equipment Configuration, Army Model UH-1H Helicopter.
- TM 11-1520-210-34-1. Direct Support and General Support Maintenance Manual: Electronic Configuration, Army Model UH-1H Helicopter, Army Model UH-1H Helicopter (with Standard Lightweight Avionics Equipment).
- TM 11-1520-210-34P. Direct Support and General Support Maintenance Repair Parts and Special Tools Lists (including Depot Maintenance Repair Parts and Special Tools): Electronics Equipment Configuration, Army Model UH-1H Helicopter.
- TM 11-1520-210-35. DS, GS and Depot Maintenance Manual: Electronic Configuration, Army Model UH-1H Helicopter.
- TM 11-1520-211-20. Organizational Maintenance Manual: Electronic Equipment Configurations, Army Model UH-1B, and UH-1C/M Helicopters.

- TM 11-1520-211-35. Direct Support, General Support, and Depot Maintenance Manual: Electronic Equipment Configurations, Army Models UH-1B and UH-1C Helicopters.
- TM~55.-1520-210-23. AVUM/AVIM Maintenance Manual: Army Model UH-1H/V & EH-1H Helicopters.
- TM 55-1520-219-20. Organizational Maintenance Manual: Army Model UH-1B Helicopter.
- TM 55-1520-219-34. Direct Support and General Support Maintenance Manual: Army Model UH-1B Helicopter.
- TM 55-1520-220-23. AVUM/AVIM Maintenance Manual: Army Model UH-1C/M Helicopter.
- TM 55-2840-229-23P. Aviation Unit and Intermediate Maintenance Repair Parts and Special Tools Lists (Including Depot Maintenance Repair Parts and Special Tools): Engine, Aircraft, Turbine (Lycoming) (T-53-L-9A, -11, -11A, -11B, 11C, -11D, -13, -13A, -13B.
- TM 55-2840-229-23. AVUM/AVIM Engine, Shaft Turbine, Model No. T53-L-9A, -11, -11 Ser. No. Suff A, -11A, -11A Ser No. Suff A, -11B, -11C, -11D, -13A, -13B.
- e. Oversize and undersize parts, such as studs, bushings, etc., are listed immediately after the standard size part and in the same indent. The degree of oversize or undersize is stated in the description. These parts will not have a required quantity shown.

- **f.** When an item has been replaced, issue will continue to be made until existing stocks become exhausted except in the case when replacement is limited to one-way use. To insure complete exhaustion of stock on hand and if it is acceptable to use a replaced item, the replaced item should be requisitioned. To denote one-or two- way, replacement, mnemonic codes will be used in the description as follows: The replaced item(s) will always contain the mnemonic code RPL-BY. The replacing item, if it is a two-way replacement, will contain the mnemonic code RPLS. If it is a one-way replacement, no code will be used. Additional mnemonic codes (para 6), are used to reflect the status and relationship of items similar or related items used in the end article. (e.g., OBS-BY, ASSYFR, OBS-AFT-CMPL-W).
- **g.** When details of an assembly are shown on another text page, the description of that assembly is followed by a notation stating where these details can be located. Example: "204-200-009-3, Pylon Assembly. See figure 165 for breakdown." The parts that make up the pylon assembly will be found on the text listing for figure 165.
- **h.** When a Source Control Number is requisitioned, several vendor items can be under this number; allowing the most economical item on hand to be shipped.
- *i.* When an item has limited effectively within a model, the limitation may be indicated by an entry following the item description or footnote reference (e.g., Code A, Code B).
- **j.** Directional references left and right are determined by standing at the rear of the aircraft or engine and looking forward.
- **k.** Flyaway items are delivered with the aircraft from the contractor and will not be removed when the aircraft is transferred. These items are identified in the text by a double asterisk (**) immediately following the item name. The listing of "Flyaway Items" in the manual does not constitute a mandatory requirement for these items as inventoried property, unless such items are listed in Appendix C, Aircraft Inventory Master Guide, TM 55-1520-210-23, TM 55-1520-219-20, and/or TM 55-1520-220-23.

5. How to Locate Repair Parts.

a. When National Stock Number or Part Number is Unknown:

- (1) First. Using the table of contents, determine the assembly group within which the repair
- (3) **Third.** Identify the repair part on the illustration and note the illustration figure and item number of the repair part.
- (4) Fourth. Using the Repair Parts Listing, find the figure and item number noted on the illustration.
- **b.** When National Stock Number or Part Number is Known:
- (1) First. Using the Index of National Stock Numbers and Part Numbers, find the pertinent National stock number or part number. This index is in ascending National Item Identification Number (NIIN) sequence followed by a list of part numbers in ascending alphameric sequence, cross-referenced to the illustration figure number and item number.
- (2) **Second.** After finding the figure and item number, locate the figure and item number in the repair parts list.

6. Abbreviations. (Mnemonic Codes)

Abbreviations	Explanation
AN	Air Force-Navy
ANPT	Aeronautical national taper pipe thread
ALTO,	Applicable to
AWE	American wire gage
BE	Bale
BKDN	Breakdown
BRKDWN	breakdown into
BAT	Bottle
BTU	British thermal unit(s)

BX	Box	NEF	American national
CC	Cubic centimeter(s)		extra fine thread
CAM	Cubic feet per minute	NF	American national fine thread
CFX	Cubic feet per second	NHA	Next higher assembly
CI	. Cubic inch	NS	American national special
CA N	. Can		thread
CNSWTH	Consolidated with	O/A	Over-all
C/O	Consists of (component of)	OBS-AFT- CMPL-W	Obsolete after compliance
CP	Candle power		with
CRES	Corrosion resistant steel	OBS-BY	Obsoleted by
CW	Continuous wave(s)	OBSLTS	. Obsoletes
DEG	Degree(s)	PC	Piece
		PG	Package
		PK	Pack
		PORM	Plus or minus
GL	Gallon	PT	Pint
GPH	Gallons per hour	RH	Right-hand
INTRCH	Interchangeable with	RMKS	Remarks
KC	Kilocycle(s)	RO	Roll
KIT	Kit	RPL-BY	Replaced by
KW	Kilowatt(s)	RPLS	Replaces
LH	Left-hand	SE	. Set
MIN	Minimum	SF	Square foot
MSUP	Maintenance supplies	SI	Square inch
MWO	Modification work order	SL	Spool
NAS	National Aircraft standard	SPEC	Specification(s)
NC	American national coarse thread	Sax	Stick

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TRNSTO. Transfer to TO Tube $U/O \hdots \dots \dots$. Used on USBLEFF..... Usable effectivity USE-AFT-Usable after compliance CMPL-W with U/W Used with Watt(s) Wide, width $W\!/\ldots\ldots\ldots$ With WHEN EXHTD When exhausted requisition next higher assembly RQTN NHA $W/O \dots Without$

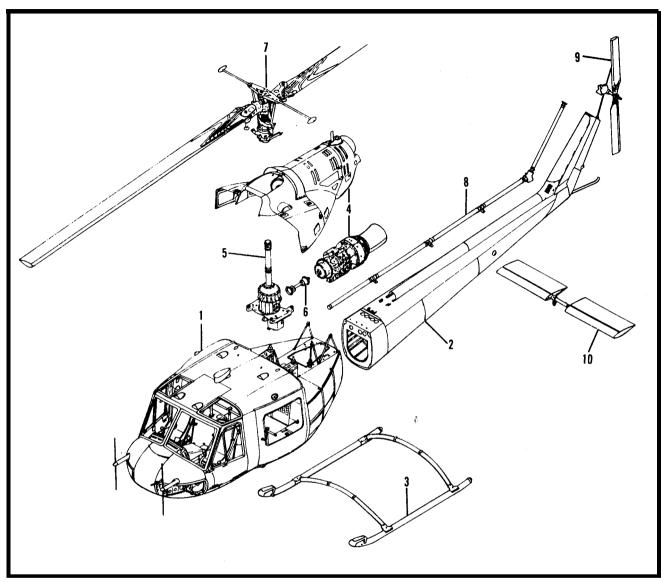
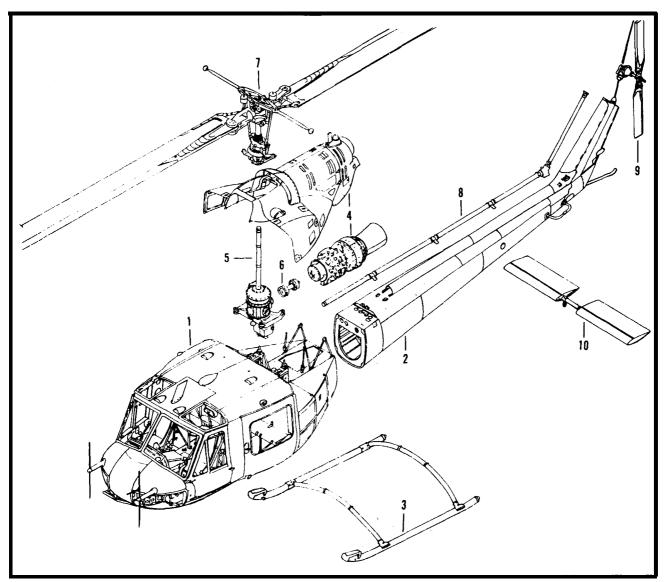


FIGURE 1. EXPLODED VIEW UH-1B HELICOPTER

INDEX NUMBER	FIGURE TITLE	FIGURE NUMBER
1	SECTION ASSEMBLY, HELICOPTER FORWARD	6
2	SECTION ASSEMBLY, HELICOPTER AFT	8
3	LANDING GEAR ASSEMBLY, SKID	92
4	POWER PLANT INSTALLATION	95
5	TRANSMISSION AND MAST ASSEMBLY	150
6	DRIVE SHAFT INSTALLATION, ENGINE TO TRANSMISSION	N 173
7	PYLON INSTALLATION, LOWER SECTION	128
8	SHAFT INSTALLATION, TAIL ROTOR DRIVE	178
9	HUB AND BLADE ASSEMBLY, TAIL ROTOR	147
10	ELEVATOR INSTALLATION, SYNCHRONIZED	379



PIGHTS 2 PYDIANDN WIPW OF HU-1C HU-1M UPLICADTED

INDEX NUMBER FIGURE TITLE	FIGURE NUMBER
1 SECTION ASSEMBLY, HELICOPTER FORWARD	6
2 SECTION ASSEMBLY, HELICOPTER AFT	8
3 LANDING GEAR ASSEMBLY, SKID	92
4 POWER PLANT INSTALLATION	95
5 TRANSMISSION AND MAST ASSEMBLY	150
6 DRIVE SHAFT INSTALLATION, ENGINE TO TRANSMI	SSION 173
7 PYLON INSTALLATION, LOWER SECTION	128
8 SHAFT INSTALLATION, TAIL ROTOR DRIVE	178
9 HUB AND BLADE ASSEMBLY, TAIL ROTOR	147
10 ELEVATOR INSTALLATION, SYNCHRONIZED	379

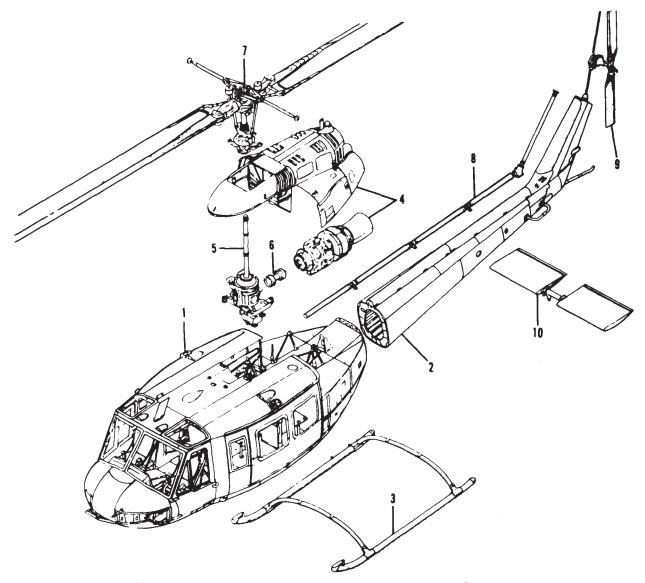


Figure 3. EXPLODED VIEW OF UH-1H HELICOPTER

INDEX NUMBER	FIGURE TITLE	FIGURE NUMBER
1	SECTION ASSEMBLY, HELICOPTER FORWARD	7
2	SECTION ASSEMBLY, HELICOPTER AFT	8
3	LANDING GEAR ASSEMBLY, SKID	92
4	POWER PLANT INSTALLATION	96
5	TRANSMISSION AND MAST ASSEMBLY	150
6	DRIVE SHAFT INSTALLATION, ENGINE TO TRANSMISSION	N 173
7	PYLON INSTALLATION	128
8	SHAFT INSTALLATION, TAIL ROTOR DRIVE	179
9	HUB AND BLADE ASSEMBLY, TAIL ROTOR	147
10	ELEVATOR INSTALLATION, SYNCHRONIZED	379

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All Data on Pages 12 through 15 Deleted

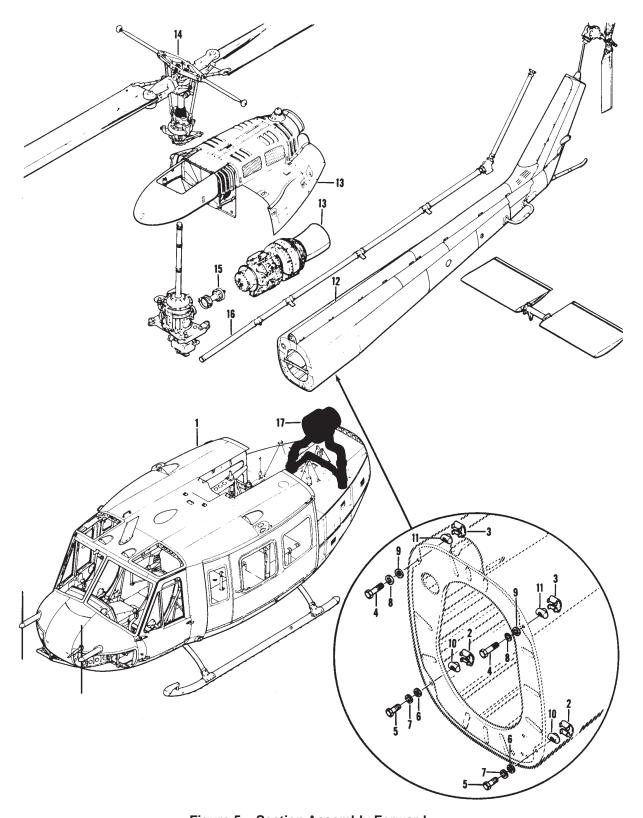


Figure 5. Section Assembly Forward

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SECTION II

1								DEC I	ION II
A			(2)	(3)	(4)	(5)	(6)	(7)	(8)
S	FIG.	ITEM			FSCM			U/M	INC IN
	5		XCFZZ		97499	205–200–005–57		EA	1
NCFZZ	5		XCFZZ		97499	205-200-005-63		EA	1
S	5		XCFZZ		97499	205–200–005–67		EA	1
	5		XCFZZ		97499	205–200–005–69		EA	1
Name	5		XCFZZ		97499	205-200-005-71		EA	1
SEE FIG. 90 FOR BREAKDOWN	5		XCFZZ		97499	205–200–005–73		EA	1
SEE FIG. 90 FOR BREAKDOWN	5		XCFZZ		97499	205-070-001-3		EA	1
-13, -37, -31, -59, -63, -67, -71, -75, -79, -83, -87, -91, -95, -99, -103 & -107 SEE FIG. 90 FOR BREAKDOWN UHH, UHY UHY UHH, UHY UHH	5		XCFZZ		97499	205-070-001-5		EA	1
SEE FIG. 90 FOR BREAKDOWN	5		XCFZZ		97499	205-070-001-15	-43, -47, -51, -59, -63, -67, -71, -75, -79, -83, -87, -91, -95, -99, -103 &	EA	1
FIG. 90 FOR BREAKDOWN U.H. U.HV	5		XCFZZ		97499	205-070-001-7		EA	1
FOR BREAKDOWN	5		XCFZZ		97499	205-070-001-9		EA	1
FIG. 90 FOR BREAKDOWN	5		XCFZZ		97499	205-070-001-11		EA	1
Fig. 99 FOR BREAKCOWN UHH, UHV	5		XCFZZ		97499	205-070-001-13		EA	1
SEE FIG. 90 FOR BREAKDOWN UHH, UHV SEE FIG. 90 FOR BREAKDOWN UHH, UHV LOOSE EQUIP INSTL INSTALLED U/O PN 205-900-002-63, -67, -71, -75, -79, -83, -87, -91, -95, -99, -103 & -107 SEE FIG. 90 FOR BREAK-DOWN UHH, UHV FIG. 2 PAOZZ 5340-00-893-6728 80205 NAS578-6A RETAINER, NUT AND BOLT UHH, UHV EA 2 SEE FIG. 90 FOR BREAK-DOWN UHH, UHV EA 2 SEE FIG. 90 FOR BREAKDOWN UHH, UHV EA 2 SECTION ASSY, ACFT AFT U/O PN 205-900-002-11, 9-5, & -99 SEE FIG. 91 FOR BREAKDOWN UHH, UHV EA 1 SECTION ASSY, ACFT AFT U/O PN 205-900-002-11, 9-5, & -99 SEE FIG. 91 FOR BREAKDOWN UHH, UHV EA 1 SECTION ASSY, ACFT AFT U/O PN 205-900-002-11, 8-11 SEE FIG. 96 FOR BREAKDOWN UHH, UHV EA 1 SECTION ASSY, ACFT AFT U/O PN 205-900-002-11, 8-11 SEE FIG. 96 FOR BREAKDOWN UHH, UHV EA 1 SECTION ASSY, ACFT AFT U/O PN 205-900-002-11, 8-2, 8-2? SEE FIG. 96 FOR BREAKDOWN UHH, UHV EA 1 SECTION ASSY, ACFT AFT U/O PN 205-900-002-11, 8-2, 8-2? SEE FIG. 96 FOR BREAKDOWN UHH, UHV EA 1 SECTION ASSY, ACFT AFT U/O PN 205-900-002-11, 8-2, 8-2? SEE FIG. 96 FOR BREAKDOWN UHH, UHV EA 1 SECTION ASSY, ACFT AFT U/O PN 205-900-002-11, 8-2, 8-2? SEE	5		XCFZZ		97499	205-070-001-17		EA	1
-75, -79, -83, -87, -91, -95, -99, -103 & -107 SEE FIG. 96 FOR BREAK-DOWN	5		XCFZZ		97499	205-070-001-25		EA	1
5 3 PAOZZ 5340-00-809-4388 80205 NAS578-BA RETAINER, NUT AND BOLT UHH, UHV EA 2 5 4 PAOZZ 5306-00-805-3573 80205 NAS628-20 BOLT, SHEAR UHH, UHV EA 2 5 5 XDOZZ 5306-00-727-9648 80205 NAS628-20 BOLT, SHEAR UHH, UHV EA 2 5 6 PAOZZ 5310-00-149-9146 96906 MS20002C6 WASHER, RECESSED UHH, UHV EA 2 5 9 PAOZZ 5310-00-149-9116 96906 MS20002C8 WASHER, RECESSED UHH, UHV EA 2 5 9 PAOZZ 5310-00-167-0823 88044 AN960-816 WASHER, RECESSED UHH, UHV EA 2 5 10 PAOZZ 5310-00-820-1560 80205 NAS577-8A NUT, SELF-LOCKING, BARREL UHH, UHV EA 2 5 12 XCFZZ 97499 205-200-006-35 SECTION ASSY, ACFT AFT U/O PN 205-900-002-91, 95, &-99 SEE	5		XCFZZ		97499	205-070-001-27	-75, -79, -83, -87, -91, -95, -99, -103 & -107 SEE FIG. 90 FOR BREAK-	EA	1
5 4 PAOZZ 5306-00-805-3573 80205 NAS628-20 .BOLT, SHEAR UHH, UHV EA 2 5 5 XDOZZ 5306-00-727-9648 80205 NAS626-18 .BOLT, SHEAR UHH, UHV EA 2 5 6 PAOZZ 5310-00-167-0821 88044 AN960-616 .WASHER, FLAT UHH, UHV EA V 5 7 PAOZZ 5310-00-149-9146 96906 MS20002C6 .WASHER, RECESSED UHH, UHV EA 2 5 8 PAOZZ 5310-00-149-9116 96906 MS20002C8 .WASHER, RECESSED UHH, UHV EA 2 5 9 PAOZZ 5310-00-167-0823 88044 AN960-816 .WASHER, RECESSED UHH, UHV EA 2 5 10 PAOZZ 5310-00-820-1560 80205 NAS577-6A .NUT, SELF-LOCKING, BARREL UHH, UHV EA 2 5 12 XCFZZ 97499 205-200-006-35 .SECTION ASSY, ACFT AFT U/O PN 205-900-002-19, -95, & -99 SEE	5	2	PAOZZ	5340-00-893-6728	80205	NAS578-6A	.RETAINER, NUT AND BOLT	EA	2
5 XDOZZ 5306-00-727-9648 80205 NAS626-18 BOLT, SHEAR UHH, UHV EA 2 5 6 PAOZZ 5310-00-167-0821 88044 AN960-616 .WASHER, FLAT UHH, UHV EA V 5 7 PAOZZ 5310-00-149-9146 96906 MS20002C6 .WASHER, RECESSED UHH, UHV EA 2 5 8 PAOZZ 5310-00-149-9116 96906 MS20002C8 .WASHER, RECESSED UHH, UHV EA 2 5 9 PAOZZ 5310-00-167-0823 88044 AN960-816 .WASHER, RECESSED UHH, UHV EA 2 5 10 PAOZZ 5310-00-820-1560 80205 NAS577-6A .NUT, SELF-LOCKING, BARREL UHH, UHV EA 2 5 11 PAOZZ 5310-00-802-1268 80205 NAS577-8A .NUT, SELF-LOCKING, BARREL UHH, UHV EA 2 5 12 XCFZZ 97499 205-200-006-39 .SECTION ASSY, ACFT AFT U/O PN 205-900-002-913, =0, 8-99 SEE FIG. 8	5	3	PAOZZ	5340-00-809-4388	80205	NAS578-8A	.RETAINER, NUT AND BOLT	EA	2
5 6 PAOZZ 5310-00-167-0821 88044 AN960-616 .WASHER, FLAT	5	4	PAOZZ	5306-00-805-3573	80205	NAS628-20	.BOLT, SHEAR UHH, UHV	EA	2
5 7 PAOZZ 5310-00-149-9146 96906 MS20002C6 WASHER, RECESSED	5	5	XDOZZ	5306-00-727-9648	80205	NAS626-18	.BOLT, SHEAR UHH, UHV	EA	2
5 8 PAOZZ 5310-00-149-9116 96906 MS20002C8 WASHER, RECESSED	5	6	PAOZZ	5310-00-167-0821	88044	AN960-616	.WASHER, FLAT UHH, UHV	EA	V
5 9 PAOZZ 5310-00-167-0823 88044 AN960-816 .WASHER, FLAT	5	7	PAOZZ	5310-00-149-9146	96906	MS20002C6	.WASHER, RECESSED UHH, UHV	EA	2
5 10 PAOZZ 5310-00-820-1560 80205 NAS577-6A .NUT, SELF-LOCKING, BARREL .UHH, UHV EA 2 5 11 PAOZZ 5310-00-802-1268 80205 NAS577-8A .NUT, SELF-LOCKING, BARREL .UHH, UHV EA 2 5 12 XCFZZ 97499 205-200-006-35 .SECTION ASSY, ACFT AFT U/O PN 205-900-002-91, -95, & -99 SEE FIG. B FOR BREAKDOWN EA 1 5 12 XCFZZ 97499 205-200-006-39 .SECTION ASSY, ACFT AFT U/O PN 205-900-002-103 & -107 SEE FIG. B FOR BREAKDOWN EA 1 5 12 XCFZZ 97499 205-200-006-45 .SECTION ASSY, ACFT AFT U/O PN 205-900-002-115 & -119 SEE FIG. B FOR BREAKDOWN EA 1 5 13 XCFZZ 97499 205-200-004-7 .POWER PLANT INSTL U/O PN 205-900-002-3, -7, & -11 SEE FIG. 96 FOR BREAKDOWN EA 1 5 13 XCFZZ 97499 205-200-004-9 .POWER PLANT INSTL U/O PN 205-900-002-15 SEE FIG. 96 FOR BREAKDOWN EA 1 5 13 XCFZZ 97499 205-200-004-11 .POWER PLANT	5	8	PAOZZ	5310-00-149-9116	96906	MS20002C8	.WASHER, RECESSED UHH, UHV	EA	2
5 11 PAOZZ 5310-00-802-1268 80205 NAS577-8A .NUT, SELF-LOCKING, BARREL	5	9	PAOZZ	5310-00-167-0823	88044	AN960-816	.WASHER, FLAT UHH, UHV	EA	V
5 12 XCFZZ 97499 205–200–006–35 SECTION ASSY, ACFT AFT U/O PN 205–900–002–91, -95, & -99 SEE FIG. 8 FOR BREAKDOWN EA 1 5 12 XCFZZ 97499 205–200–006–39 SECTION ASSY, ACFT AFT U/O PN 205–900–002–103 & -107 SEE FIG. 8 FOR BREAKDOWN EA 1 5 12 XCFZZ 97499 205–200–006–45 SECTION ASSY, ACFT AFT U/O PN 205–900–002–115 & -119 SEE FIG. 8 FOR BREAKDOWN EA 1 5 13 XCFZZ 97499 205–200–004–7 POWER PLANT INSTL U/O PN 205–900–002–3, -7, & -11 SEE FIG. 96 FOR BREAKDOWN EA 1 5 13 XCFZZ 97499 205–200–004–9 POWER PLANT INSTL U/O PN 205–900–002–15 SEE FIG. 96 FOR BREAKDOWN EA 1 5 13 XCFZZ 97499 205–200–004–11 POWER PLANT INSTL U/O PN 205–900–002–15, -23, & -27 SEE FIG. 96 FOR BREAKDOWN EA 1 5 13 XCFZZ 97499 205–200–004–11 POWER PLANT INSTL U/O PN 205–900–002–19, -23, & -27 SEE FIG. 96 FOR EA EA 1 5 13 XCFZZ 97499 205–200–004–13 POWER PLANT INSTL U/O PN 205–900–002–31 & -35 SEE FIG. 96 FOR EA EA 1	5	10	PAOZZ	5310-00-820-1560	80205	NAS577-6A	.NUT, SELF-LOCKING, BARREL	EA	2
5 12 XCFZZ 97499 205–200–006–39 .SECTION ASSY, ACFT AFT U/O PN 205–900–002–103 & -107 SEE FIG. 8 FOR BREAKDOWN EA 1 5 12 XCFZZ 97499 205–200–006–45 .SECTION ASSY, ACFT AFT U/O PN 205–900–002–115 & -119 SEE FIG. 8 FOR BREAKDOWN EA 1 5 13 XCFZZ 97499 205–200–004–7 .POWER PLANT INSTL U/O PN 205–900–002–3, -7, & -11 SEE FIG. 96 FOR BREAKDOWN EA 1 5 13 XCFZZ 97499 205–200–004–9 .POWER PLANT INSTL U/O PN 205–900–002–15 SEE FIG. 96 FOR BREAKDOWN EA 1 5 13 XCFZZ 97499 205–200–004–11 .POWER PLANT INSTL U/O PN 205–900–002–19, -23, & -27 SEE FIG. 96 FOR FOR BREAKDOWN EA 1 5 13 XCFZZ 97499 205–200–004–11 .POWER PLANT INSTL U/O PN 205–900–002–19, -23, & -27 SEE FIG. 96 FOR FOR BREAKDOWN EA 1 5 13 XCFZZ 97499 205–200–004–13 .POWER PLANT INSTL U/O PN 205–900–002–31 & -35 SEE FIG. 96 FOR EA EA 1	5	11	PAOZZ	5310-00-802-1268	80205	NAS577-8A	.NUT, SELF-LOCKING, BARREL	EA	2
FOR BREAKDOWN	5	12	XCFZZ		97499	205-200-006-35		EA	1
FOR BREAKDOWN	5	12	XCFZZ		97499	205-200-006-39		EA	1
FOR BREAKDOWN	5	12	XCFZZ		97499	205–200–006–45		EA	1
BREAKDOWN	5	13	XCFZZ		97499	205–200–004–7		EA	1
FOR BREAKDOWN	5	13	XCFZZ		97499	205-200-004-9		EA	1
	5	13	XCFZZ		97499	205–200–004–11		EA	1
	5	13	XCFZZ		97499	205-200-004-13		EA	1

SECTION II

TM 55-1520-210-23P C30

	OLOII	014 11				T IVI 55-1520-	-210-23F C30		
Ī	(1 ILLUSTF	,	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ŀ	(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
	FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
ıŀ	NO.	NO. 13	XCFZZ		97499	205–200–004–15	.POWER PLANT INSTL U/O PN 205-900-002-39 & -47 SEE FIG. 96 FOR	EA	UNIT 1
	5	13	XCFZZ		97499	205–200–004–17	BREAKDOWN	EA	1
	5	13	XCFZZ		97499	205–200–004–27	BREAKDOWN	EA	1
П	5	13	XCFZZ		97499	205–200–004–29	BREAKDOWN	EA	1
	5	13	XCFZZ		97499	205–200–004–33	FOR BREAKDOWN UHH, UHV .POWER PLANT INSTL U/O PN 205–900–002–71, –79, & –83 SEE FIG. 96	EA	1
	5	13	XCFZZ		97499	205–200–004–39	FOR BREAKDOWN	EA	1
	5	13	XCFZZ		97499	205–200–004–43	BREAKDOWN	EA	1
	5	13	XCFZZ		97499	205–200–004–41	BREAKDOWN	EA	1
	5	13	XCFZZ		97499	205–200–004–49	96 FOR BREAKDOWN	EA	1
	5	13	XCFZZ		97499	205–200–004–51	BREAKDOWN	EA	1
	5	14	XCFZZ		97499	205–200–003–5	BREAKDOWN	EA	1
							128 FOR BREAKDOWN SEE FIG. 163 FOR BALANCE OF BREAKDOWN		
	5	14	XCFZZ		97499	205–200–003–9	.PYLON INSTALLATION U/O PN 205-900-002-19 SEE FIG. 128 FOR BREAKDOWN SEE FIG. 163 FOR BALANCE OF BREAKDOWN UHH, UHV	EA	1
	5	14	XCFZZ		97499	205–200–003–13	.PYLON INSTALLATION U/O PN 205-900-002-23 SEE FIG. 128 FOR BREAKDOWN SEE FIG. 163 FOR BALANCE OF BREAKDOWN UHH, UHV	EA	1
	5	14	XCFZZ		97499	205–200–003–17	.PYLON INSTALLATION U/O PN 205–900–002–27, -31, -35, -39, -43, -47, -51, -59, -63, -67, -71, -75, -79, -83, -87, -91, -95, -99, -103, & -107 SEE FIG. 128 FOR BREAKDOWN SEE FIG. 163 FOR BALANCE OF BREAKDOWN	EA	1
	5	14	XCFZZ		97499	205–200–003–55	PYLON INSTALLATION U/O PN 205-900-002-107, & -111 SEE FIG. 128 FOR BREAKDOWN SEE FIG. 163 FOR BALANCE OF BREAKDOWN	EA	1
	5		XCFZZ		97499	205-070-936-11	.STORAGE INSTL SEE FIG. 90 FOR BREAKDOWN UHH, UHV	EA	1
	5	15	XCFZZ		97499	204-040-010-5	DRIVESHAFT INSTL U/O PN 205-900-002-3, -7, -11, -15, -19, -23, -27, -31, -35, & -47 SEE FIG. 173 FOR BREAKDOWN	EA	1
	5	15	XCFZZ		97499	204-040-010-13	.DRIVESHAFT INSTL U/O PN 205-900-002-43, -51, & -59 SEE FIG. 173 FOR BREAKDOWN	EA	1
	5	16	XCFZZ		97499	205-040-003-3	.DRIVESHAFT INSTL U/O PN 205–900–002–111, -115, -119, -123, -127, -131, -135 SEE FIG. 179 FOR BREAKDOWN	EA	1
	5	17	PAOFF	1660-00-484-8719	97499	205-706-028-11	.HEATER PACKAGE, ACFT USBL EFF 66–16868 & SUB SEE FIG. 396 FOR BREAKDOWN	EA	1

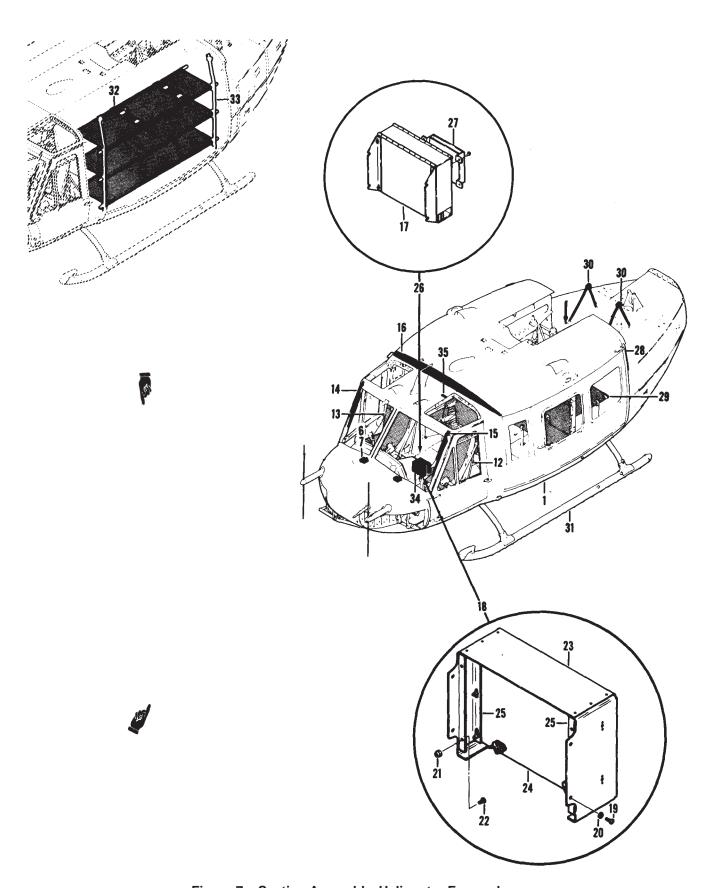


Figure 7. Section Assembly, Helicopter Forward

(35 blank)/36

TM 55-1520-210-23P C30 SECTION II

					1 W 55-1520-	-210-23P C30 S	<u> </u>	ION II
(1 ILLUSTI		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE	0,	INC IN
NO.	NO.					33.333 31. 3333		UNIT
7		XCFZZ		97499	205–200–005–57	SECTION ASSY, ACFT FORWARD USBL EFF 69–15000 THRU 69–15291 SEE FIG. 5 FOR NHA	EA	1
7		XCFZZ		97499	205–200–005–63	SECTION ASSY, ACFT FORWARD USBL EFF 69–15292 THRU 70–15932 SEE FIG. 5 FOR NHA	EA	1
7		XCFZZ		97499	205–200–005–67	SECTION ASSY, ACFT FORWARD USBL EFF 70–16200 THRU 70–16518 SEE FIG. 5 FOR NHA	EA	1
7		XCFZZ		97499	205-200-005-69	SECTION ASSY, ACFT FORWARD USBL EFF 71–20000 THRU 71–20339 SEE FIG. 5 FOR NHA	EA	1
7		XCFZZ		97499	205–200–005–71	SECTION ASSY, ACFT HELICOPTER FORWARD USBL EFF 72–21465 THRU 74–22542 SEE FIG. 5 FOR NHA	EA	1
7	1	XCFZZ		97499	205-030-008-53	.FUSELAGE ASSY, ACFT FORWARD U/O PN 205–200–005–57 SEE FIG. 20 FOR BREAKDOWN	EA	1
7	1	XCFZZ		97499	205-030-008-59	.FUSELAGE ASSY, ACFT FORWARD U/O PN 205–200–005–63 SEE FIG. 20 FOR BREAKDOWN	EA	1
7	1	XCFZZ		97499	205-030-008-61	.FUSELAGE ASSY, ACFT FORWARD U/O PN 205–200–005–67 SEE FIG. 20 FOR BREAKDOWN	EA	1
7	1	XCFZZ		97499	205-030-008-65	.FUSELAGE ASSY, ACFT FORWARD U/O PN 205–200–005–69 SEE FIG. 20 FOR BREAKDOWN	EA	1
7	13	XCFZZ		97499	205-070-747-19	.SEAT INSTL, CO-PILOT U/O PN 205-200-005-23, -29, -35, -37, -41, -43, -47, -53, -55, -57, -61, -63, -67, & -69 SEE FIG. 34 FOR BREAK-DOWN	EA	1
7	14	XCFZZ		97499	204-070-905-3	.WIPER INSTL WINDSHIELD-PILOT SEE FIG. 381 FOR BREAKDOWN UHH, UHV	EA	1
7	15	XCFZZ		97499	204-070-905-7	.WIPER INSTL WINDSHIELD-CO-PILOT SEE FIG. 381 FOR BREAKDOWN UHH, UHV	EA	1
7	16	XCFZZ		97499	205-070-650-1	.CURTAIN INSTL BLACKOUT U/O PN 205–200–005–1, –3, –5, –7, & –9 SEE FIG. 246 FOR BREAKDOWN	EA	1
7	17	XCFZZ		97499	204-070-254-9	.CASE INSTL MAP & DATA U/O PN 205–200–005–47, –53, –55, –57, –61, –63, –67, & –69 SEE FIG. 90 FOR BREAKDOWN UHH, UHV	EA	1
7	18	XCFZZ		97499	205-070-888-1	.DISCRIMINATOR INSTL DISCRETE USBL EFF 68–15325 THRU 69–15291 UHH, UHV	EA	1
7	18	XCFZZ		97499	205-070-888-3	.DISCRIMINATOR INSTL DISCRETE USBL EFF 69–15292 & SUBSEQUENT UHH, UHV	EA	1
7	18	XCFZZ		97499	205-070-888-5	.DISCRIMINATOR INSTL DISCRETE UHH, UHV	EA	1
7	19	PAOZZ	5305-00-989-7434	96906	MS35207-263	SCREW, MACHINE UHH, UHV	EA	4
7	20	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT UHH, UHV	EA	4
7	21	PAOZZ	5310-00-877-5797	96906	MS21044N3	NUT, SELF-LOCKING, HEXAGON	EA	6
7	22	PAOZZ	5305-00-990-6444	96906	MS35207-261	SCREW, MACHINE UHH, UHV	EA	12
7	23	PAOZZ	1560-00-246-4827	97499	205-070-888-9		EA	1
7	23	PBOZZ	1560-00-133-7120	97499	205-070-888-29	COVER ASSY, AIRCRAFT U/O PN 205-070-888-3	EA	1
7	24	PBOZZ	1560-00-247-0463	97499	205-070-888-11	PANEL, DISCRIMINATOR U/O PN 205-070-888-1 UHH, UHV	EA	1 1
7	24	XDOZZ	1560-00-247-0463	97499	205-070-888-31	PLATE, DISCRIMINATOR U/O PN 205-070-888-5 RPLS-1560-00-133-1212	EA	1
7	25	PBOZZ	1560-00-246-4821	97499	205-070-888-13	BRACKET ASSEMBLY	EA	2
7	26	XCFZZ	.500 00 210 1021	97499	205-070-110-1	BOX INSTL, CHECKLIST U/O PN 205–200–005–13, –15, –19, –21, –23, –29, –35, –37, & –41	EA	1
7	27	PAOZZ	1680-00-872-7871	97499	205-070-109-1	BOX, CHECK LIST U/O PN 205–070–108–1 & 205–070–110–1 . UHH, UHV	EA	1
7	28	XCFZZ	111 10 0.2 7077	97499	205-070-610-11	BLANKET INSTL SOUNDPROOFING U/O PN 205–200–005–23, –29, –35,	EA	1 1
,	20	AOI ZZ		31433	200-070-010-11	.BLANKET INSTEE SOUNDEROUTING UIO FN 200–200–000–23, –29, –35, –37, –41, –43, –47, –53, –55, –57, –61, –63, –67, & –69 SEE FIG. 44 FOR BREAKDOWN		
7	29	XCFZZ		97499	205-070-732-3	.SEAT INSTL, PASSENGR SEE FIG. 39, 40, & 42 FOR BREAKDOWN	EA	1
7	30	XCFZZ		97499	205-060-100-5	.ENGINE MOUNT INSTL u/O PN 205–200–005–15, –19, –21, –23, –29, –35, –37, –41, –43, –47, –53, –55, –57, –61, –63, –67, & –69 SEE FIG. 87 FOR BREAKDOWN	EA	1
7	31	A0000	1620-00-403-0593	97499	205-050-152-57	LANDING GEAR ASSEMB U/O PN 205-030-008-3, -5, -7, -9, -13, -15, -17, -19, -21, -23, -33, -35, -39, -45, -49, -51, -53, -57, -59, -61, & -65 SEE FIG. 92 FOR BREAKDOWN	EA	1
7		XCFZZ		97499	205-060-500-17	OIL SYST INSTL U/O PN 205–200–005–61 SEE FIG. 119, 121, 122, & 125 FOR BREAKDOWN	EA	1

SECTION II

TM 55-1520-210-23P C30

<u>-210-23P C30</u>			
	(6)	(7)	(8)
DESC	CRIPTION	U/M	QTY
	USABLE ON CODE		INC IN UNIT
.OIL SYST U/O PN 205–200–005–57, 122, & 125 FOR BREAKDOWN	7, –63, –67, & –69 SEE FIG. 119, 121, UHH, UHV	EA	1
	005–71 SEE FIG. 119, 121, 122, & 125	EA	1
	ATERAL CYCLIC U/O PN 1, –63, –67, & –69 SEE FIG. 358, 359, UHH, UHV	EA	1
-53, -55, -57, -61, -63, -67, -69 SE	5–19, –23, –29, –35, 37, –41, –43, –47, EE FIG. 223 FOR BREAKDOWN	EA	1
-55, -57, -61, 63, -67, & -69 SEE FI	J/O PN 205–200–005–41, –43, –47, –53, IG. 345 & 346 FOR BREAKDOWN	EA	1
.CONTROL INSTL REMOVABLE U/O SEE FIG. 352 FOR BREAKDOWN	D PN 205–200–005–57, –63, –67, & –69 UHH, UHV	EA	1
-13, -15, -19, -21, -23, -29, -35, -3	PN 205-200-005-1, -3, -5, -7, -9, -11, 87, -41, & -43 SEE FIG. 376 FOR UHH, UHV	EA	1
	PN 205–200–005–47, –53, –55, –57, –61, BREAKDOWN UHH, UHV	EA	1
	OIL U/O PN 205–200–005–57, –63, –67, OWN UHH, UHV	EA	1
.LINES INSTL, FUEL U/O PN 205-20 -53, -55, -57, & -61 SEE FIG. 338 F	00–005–29, –35, –37, –41, –43, –47, FOR BREAKDOWN UHH, UHV	EA	1
.LINES INSTL, FUEL U/O PN 205–20 FOR BREAKDOWN	00–005–63, –67, & –69 SEE FIG. 338 UHH, UHV	EA	1
	00–005–63, –67, –69, & –71 SEE FIG. AKDOWN UHH, UHV	EA	1
.PEDESTAL INSTL INSTRUMENT PAFIG. 212 FOR BREAKDOWN	ANEL U/O PN 205-200-005-57 SEE UHH, UHV	EA	1
	ANEL U/O PN 205–200–005–63, –67 & /N UHH, UHV	EA	1
-55, -57, -61, -63, -67, & -69 SEE F	-005-29, -35, -37, -41, -43, -47, -53, FIG. 389 & 392 FOR BREAKDOWN UHH, UHV	EA	1
	-200-005-11, -13, -15, -19, & -21 SEE UHH, UHV	EA	1
.SUSPENSION INSTL CARGO U/O F -57, -61, -63, -67, & -69 SEE FIG. 4	PN 205–200–005–43, –47, –53, –55, 414 FOR BREAKDOWN UHH, UHV	EA	1
	ECTION U/O PN 205–200–005–43, –47, FOR BREAKDOWN UHH, UHV	EA	1
	ECTION U/O PN 205–200–005–63, –67, DWN UHH, UHV	EA	1
	ECTION U/O PN 205–200–005–69 & –71 UHH, UHV	EA	1
	-2177, 73-21840, 73-22068 & SUBSE- DOWN UHH, UHV	EA	1
	00–005–55, –57, & –61 SEE FIG. 201, 0WN UHH, UHV	EA	1
		EA	1
	- , -	EA	6
202, 20 .HYDR 202, 20 .BRAC	03, 205 & 206 FOR BREAKDO AULIC INSTL U/O PN 205–20 03, 205 & 206 FOR BREAKDO KET ASSEMBLY	33, 205 & 206 FOR BREAKDOWN UHH, UHV AULIC INSTL U/O PN 205-200-005-63, -67 & -69 SEE FIG. 201, 33, 205 & 206 FOR BREAKDOWN UHH, UHV KET ASSEMBLY UHH, UHV L, METAL-TRANSMI OIL LEVEL LIGHT-SWITCH UHH, UHV	03, 205 & 206 FOR BREAKDOWN

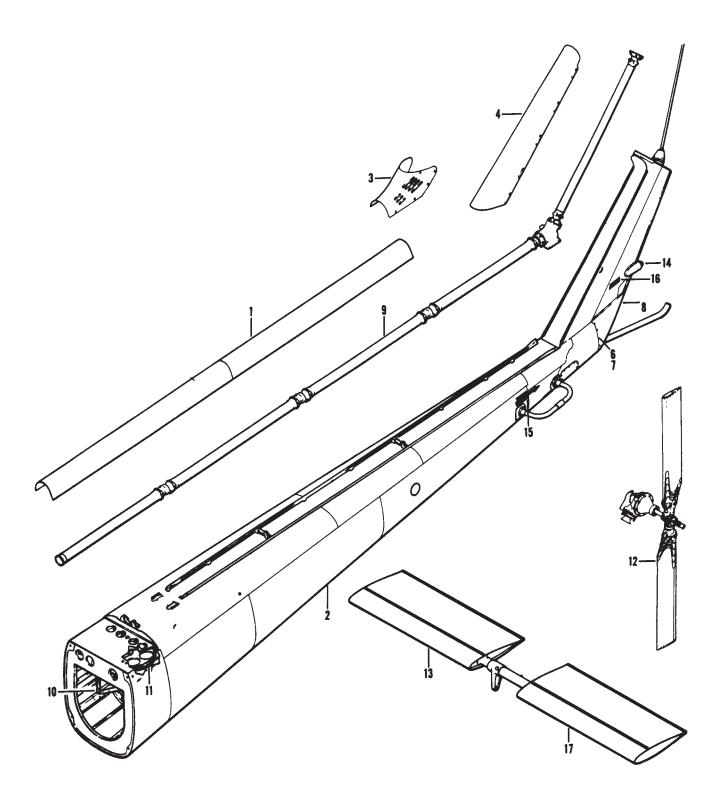


Figure 8. Section Assembly, Helicopter Aft

(45 blank)/46

				TM 55-1520	–210–23P C30 S	ECT	<u>ION</u>
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8
LUSTRATION	1		ļ				
A) (B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	Q
G. ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		IN
O. NO.	XCFZZ		97499	205–200–006–35	SECTION ASSY, AFCT AFT USBL EFF 68–16343 THRU 70–15932 SEE	EA	U
	XOI ZZ		37433	203-200-000-33	FIG. 5 FOR NHA	LA	
8	XCFZZ		97499	205–200–006–39	SECTION ASSY, AFCT AFT USBL EFF 70–16200 THRU 72–21649 SEE FIG. 5 FOR NHA	EA	
3 1	XCFZZ		97499	205-031-813-1	DOOR INSTL, ACCESS TAIL ROTOR SHAFT SEE FIG. 18 FOR BREAKDOWN	EA	
8 2	PAODD	1560-00-483-1273	97499	205-032-800-71	BOOM, ROTARY RUDDER SEE FIGURE 15 & 16 FOR BREAKDOWN UHH, UHV	EA	
3	PAOOO	1560-00-765-7834	97499	204-030-834-21	.COVER, ACCESS SEE FIG. 17 & 18 FOR BREAKDOWN UHH, UHV	EA	
8 4	XCFZZ		97499	204-030-829-33	DOOR INSTL VERTICAL FIN SEE FIG 17 & 18 FOR BREAKDOWN	EA	
8 6	PAOZZ	5305-00-944-8271	96906	MS27039-0806	SCREW, MACHINE	EA	
8 7	PAOZZ	5305-00-281-8527	88044	AN525-832R8	SCREW, MACHINE UHH, UHV	EA	
8 8	PAOZZ	1560-00-701-5657	97499	204-030-768-3	FAIRING ASSEMBLY, LO VERTICAL FIN U/O PN 204-030-768-1 U/W (UH-1B) PN 204-030-800-13, -249, -289, -297, -311, -369, -395, -399, -433, -435, -441, -465 & -469	EA	
3 9	XCFZZ	1	97499	205-040-003-1	.SHAFT INSTL TAIL ROTOR SEE FIG. 179 FOR BREAKDOWN . UHH, UHV,	EA	
3 10	XCFZZ		97499	205-001-009-3	.CONTROL INSTL SYNCHRONIZED ELEVATOR AFT U/O PN 205–200–006–19, –27, –33, & –35 SEE FIG. 378 FOR BREAKDOWN	EA	
3 11	XCFZZ		97499	205-001-005-7	.CABLE INSTL ROTOR CONTROL AFT U/O PN 205–200–006–13, –15, –19, –27, –33, & –35 SEE FIG. 372 & 373 FOR BREAKDOWN UHH, UHV	EA	
3 12	XCFZZ		97499	204-011-700-21	.TAIL ROTOR INSTL U/O PN 205–200–006–27, –33, & –35 SEE FIG. 145 FOR BREAKDOWN	EA	
3 12	XCFZZ		97499	204-011-700-25	.TAIL ROTOR INSTL USBL EFF 73–21661 & SUB SEE FIG. 145 FOR BREAKDOWN	EA	
3 13	XCFZZ		97499	205-030-890-3	ELEVETOR INSTALLATION SYNCHRONIZED SEE FIG. 379 FOR BREAKDOWN	EA	
3 14	XCFZZ		97499	205-075-020-13	.ELECTRICAL INSTL AFT SECTION U/O PN 205–200–006–19, –27, –33, & –35 SEE FIG. 285 FOR BREAKDOWN	EA	
8 15	MFOZZ		97499	204-070-818-3	.STENCIL, LH DANGER KEEP AWAY	EA	
8 15	MFOZZ		97499	204-070-818-1	STENCIL, RH DANGER KEEP AWAY	EA	
3 16	MFOZZ		97499	205-070-853-3	.STENCIL, LH DANGER TAIL ROTOR U/O (UH–1B) PN 204–200–011–9, -13, -15, -25, & -29	EA	
3 16	MFOZZ		97499	205-070-853-1	.STENCIL, RH DANGER UHH, UHV	EA	
8 17	MFOZZ		97499	204-070-798-1	.STENCIL, NO PUSH	EA	

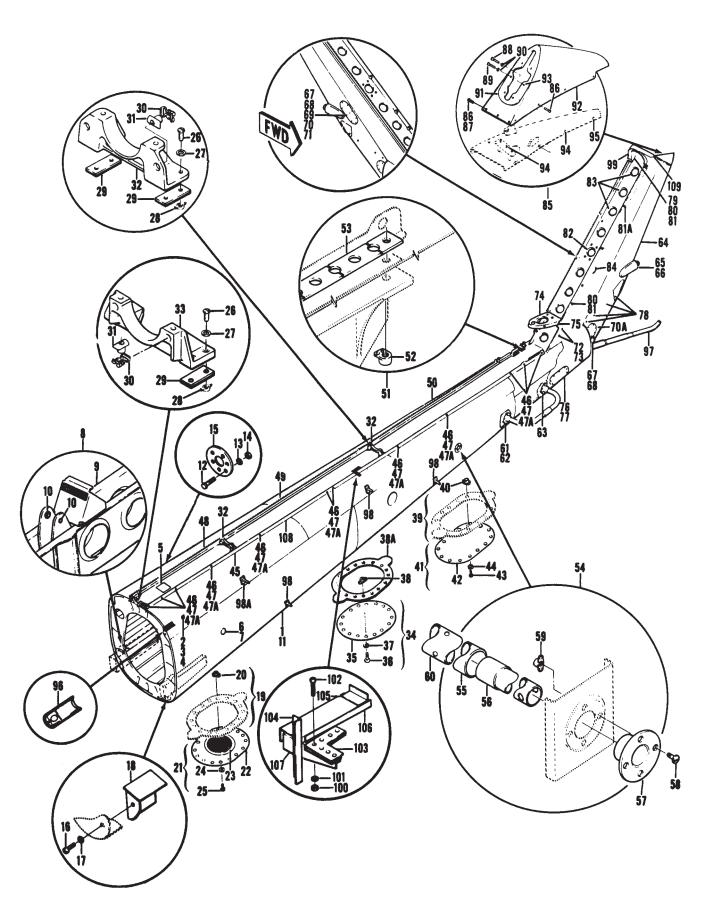


Figure 15. Tailboom Assembly, 48 FT. System (79 blank)/80

TM 55-1520-210-23P C30 SECTION II

					TM 55-1520-	–210–23P C30	SEC I	ION II
(1 ILLUSTF		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.							UNIT
15			1560-00-483-1273	97499	205-032-800-71	BOOM ASSEMBLY, TAIL 48 FT. SYSTEM UHH, UHV	EA	1
15	1	XCFZZ		97499	205-031-801-69	.TAIL BOOM INSTL	EA	1
15	2	PAOZZ	5325-00-276-4918	96906	MS27977-29N	STUD, SNAP FASTENER UHH, UHV	EA	2
15	3	PAOZZ	5310-00-184-8966	88044	AN960PD8	WASHER, FLAT UHH, UHV	EA	2
15	4	PAOZZ	5310-00-807-1473	96906	MS21042L08	NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	2
15	5	MFFZZ	9905-00-532-6678	96906	MS27253-2	PLATE, IDENTIFICATION	EA	1 1
15	6	XCFZZ		97499	205-031-836-1	BRACKET INSTL-LH	EA	1
15	6	XCFZZ		97499	205-031-836-2	BRACKET INSTL-RH	EA	1
15	7	PAOZZ	5340-00-986-7214	90763	SS51276K2220	BUTTON, PLUG	EA	1
15	8	XCFZZ	0040 00 000 7214	97499	205-031-897-1	SUPPORT INSTL	EA	1
15	9	XBFFF	1560-00-116-0733	97499	205-031-897-7S	BRACKET ASSEMBLY UHH, UHV	EA	1 1
15	10	PAFZZ	3120-00-625-0056	97499	22-006-15-13-16	BUSHING, SLEEVE	EA	2
			3120-00-023-0030	97499		TAIL BOOM ASSY UHH, UHV		1
15	11 12	XCFZZ PAOZZ	5305 00 094 4099	96906	205-031-801-71 MS35206-228	SCREW, MACHINE	EA EA	6
15		PAOZZ	5305-00-984-4988	88044	MS35206-228 AN960PD6L	SCHEW, MACHINE		
15	13						EA	6
15	14	PAOZZ	5310-00-857-5560	96906	MS21045L06	NUT, SELF-LOCKING, HE	EA	6
15	15	XDOZZ	1560-00-916-2398	97499	205-031-801-53\$	COVER, ACCESS	EA	1
15	16	PAOZZ	5305-00-912-7307	96906	MS27039-1-06	SCREW, MACHINE UHH, UHV	EA	16
15	17	PAOZZ	5310-00-814-8313	80205	NAS1197-10L	WASHER, FLAT UHH, UHV	EA	8
15	18	XBOZZ	1560-00-178-8530	97499	205-031-834-3	SHELF ASSY, RADIO SUPPORT UHH, UHV	EA	1
15	19	XCFZZ		97499	204-030-814-93	DOUBLER INSTL	EA	1
15	20	PAOZZ	5310-00-772-3720	96906	MS21075L3	NUT, SELF-LOCKING, PL	EA	18
15	21	XCFZZ		97499	205-030-892-1	DOOR INSTL VENT UHH, UHV	EA	1
15	22	PAOZZ	1560-00-987-5192	97499	205-030-892-3	COVER, ACCESS UHH, UHV	EA	1
15	23	XAOZZ		97499	204-031-238-1	SCREEN ASSEMBLY, VEN UHH, UHV	EA	1
15	24	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT UHH, UHV	EA	18
15	25	PAOZZ	5305-00-944-5929	96906	MS27039-1-07	SCREW, MACHINE UHH, UHV	EA	18
15	26	XDFZZ	5305-00-286-1766	88044	AN525-10R20	.SCREW, MACHINE U/W PN204-030-818-7 UHH, UHV	EA	8
15	26	PAFZZ	5305-00-282-8470	88044	AN525-10R18	.SCREW, MACHINE U/W PN 205-031-818-1 UHH, UHV,	EA	4
15	27	PAFZZ	5310-00-183-4406	88044	AN960PD10	.WASHER, FLAT UHH, UHV,	EA	12
15	28	PAFZZ	5310-00-728-7716	96906	MS21069L3	.NUT, SELF-LOCKING, PL UHH, UHV	EA	12
15	29	PAFZZ	5365-00-584-2079	97499	120-059-1	.SHIM UHH, UHV	EA	6
15	30	PAFZZ	5340-00-882-1428	80205	NAS578-4A	.RETAINER, NUT AND BOLT UHH, UHV	EA	2
15	31	PAFZZ	5310-00-810-8956	80205	NAS577-B4A	.NUT, SELF-LOCKING BARRELL	EA	2
15	32	PAFZZ	1560-00-674-4185	97499	204-030-818-7	.FITTING, TAIL BOOM	EA	2
15	33	PAFZZ	1560-01-135-3100	97499	205-031-818-101	.SUPPORT, STRUCTURAL	EA	1
15	34	XCFZZ		97499	205-030-814-1	.DOOR INSTL ACCESS-CENTER	EA	1
15	35	PAOZZ	1560-00-981-5074	97499	205-030-814-17S	COVER, ACCESS	EA	1
15	36	PAOZZ	5305-00-944-5929	96906	MS27039-1-07	SCREW, MACHINE	EA	18
15	37	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT UHH, UHV	EA	18
15	38	PAFZZ	5310-00-772-3720	96906	MS21075L3	NUT, SELF-LOCKING, PL	EA	18
15	38A	PADZZ	1560-00-435-4806	97499	204-030-814-55	DOUBLER, DOOR ACCESS	EA	1
15	39	XCFZZ		97499	204-030-814-51	DOUBLER INSTLUHH, UHV	EA	1
15	40	PAFZZ	5310-00-728-7716	96906	MS21069L3	NUT, SELF-LOCKING, PL		16
15	41	XCFZZ		97499	204-030-814-33	.DOOR INSTL ACCESS-AFT		1
15	42	PAOZZ	1560-00-735-6557	97499	204-030-814-045	DOOR		1
15	43	PAOZZ	5305-00-944-5929	96906	MS27039-1-07	SCREW, MACHINE		16
15	44	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT	EA	16
10		1,1022	3310 00-107-0733	00044		J 5000		10

SECTION II

TM 55-1520-210-23P C30

SECT	ION II	•			TIM 55-1520	-210-23P C30		
(-	1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUST	RATION			ļ				
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.							UNIT
15	45	XCFZZ		97499	205-031-862-1	ANGLE INSTL UHH, UHV	EA	1
15	45	XCFZZ		97499	205-031-862-3	ANGLE INSTL UHH, UHV	EA	1
15	46	PAOOO	5325-00-432-9810	72794	RF5	RECEPTACLE, TRUNLOCK FASTENER	EA	13
15	47	PAOZZ	5325-00-432-9964	72794	RF5-5	EYELET, TURNLOCK UHH, UHV	EA	2
15	47A	PAOZZ	5340-01-054-1588	70655	4237	BUMPER, RUBBER UHH, UHV	EA	26
15	48	MFFZZ		97499	205-031-862-17S	HINGE, HALF UHH, UHV	EA	1
15	49	MFFZZ		97499	205-031-862-19S	HINGE, HALF UHH, UHV	EA	1
15	50	MFFZZ		97499	205-031-862-21S	HINGE, HALF UHH, UHV	EA	1
15	51	XCFZZ		97499	205-030-801-1	.SUPPORT INSTALLATION	EA	1
15	52	PAFZZ	5310-00-111-9394	96906	MS21086L4	NUT, SELF-LOCKING, PL	EA	4
15	53	PAFZZ	5365-00-765-6256	97499	120-060-1	RECEPTACLE, TURNLOCK FASTENER	EA	13
15	54	XCFZZ		97499	205-030-837-5	.LIFT ARMS INSTALLATION USBL EFF 64–13492 THRU 68–16342	EA	1
15	55	PAOZZ	1560-00-215-4303	97499	205-031-838-1	HOUSING, TAIL BOOM	EA	1
15	56	PAOZZ	1560-00-868-4822	97499	205-031-833-1	TUBE, BOOM SECTION	EA	2
15	57	PAOZZ	1560-00-021-9087	97499	205-030-840-3	FITTING, TAIL BOOM	EA	2
15	58	PAOZZ	5305-00-944-5929	96906	MS27039-1-07	SCREW, MACHINE	EA	8
15	59	PAFZZ	5310-00-728-7716	96906	MS21069L3	NUT, SELF-LOCKING, PL	EA	8
15	60	PAOZZ	3110-00-183-9164	96906	MS19060-26	BALL. BEARING	EA	2
15	61	XCFZZ	3110-00-163-9164	97499	204-030-957-1	.SUPPORT INSTL-LH	EA	1
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15	61	XCFZZ	4500 00 500 0000	97499	204-030-957-2	SUPPORT INSTL-RH UHH, UHV	EA	1
15	62	PAFZZ	1560-00-733-8296	97499	204-030-958-1S	SUPPORT, TAIL BOOM –LH	EA	1 .
15	62	PAFZZ	1560-00-716-8575	97499	204-030-958-2S	SUPPORT, TAIL BOOM –RH	EA	1 .
15	63	PAFZZ	1560-00-075-3383	97499	204-030-959-3S	SUPPORT, TAIL BOOM –LH	EA	1
15	63	PAFZZ	1560-00-075-3387	97499	204–030–959–4S	SUPPORT, TAIL BOOM -RH UHH, UHV	EA	1
15	64	PBDDD	1560-00-482-9100	97499	205-030-899-109	.FIN ASSEMBLY, TAILBOOM	EA	1
15	65	XCFZZ		97499	204-030-038-1	FAIRING INSTL TAIL LIGHT UHH, UHV	EA	1
15	66	PAFZZ	1560-00-133-6994	97499	204-030-038-11	FAIRING, FIN TAIL LI	EA	1
15	67	PAOZZ	5305-00-781-9057	96906	MS27039-1-08	SCREW, MACHINE UHH, UHV	EA	21
15	68	PAFZZ	5310-00-728-7716	96906	MS21069L3	NUT, SELF-LOCKING, PL	EA	3
15	69	PAFZZ	5310-00-728-7723	96906	MS21069L3K	NUT, SELF-LOCKING, PL	EA	16
15	70	PAFZZ	5310-00-734-1850	96906	MS21071L3	NUT, SELF-LOCKING	EA	2
15	70A	PAOZZ	1560-00-994-5809	97499	205-030-899-51	COVER, ACCESS UHH, UHV	EA	2
15	71	MFOZZ	1560-00-H01-6659	97499	204-031-088-95	COVER, ACCESS UHH, UHV	EA	1
15	72	PAOOO	5325-00-432-9810	72794	RF5	RECEPTACLE, TURNLOCK, TURNLOCK FASTENER UHH, UHV	EA	2
15	73	PAOZZ	5325-00-432-9964	72794	RF5-5	EYELET, TURNLOCK UHH, UHV	EA	2
15	74	XCFZZ		97499	205-030-833-13	NOSE RIB INSTALLATION UHH, UHV	EA	1
15	75	PAOZZ	5325-00-449-2993	72794	1–90B	LOCKSPRING, TURNLOCK	EA	3
15	76	PAOZZ	5305-00-944-5929	96906	MS27039-1-07	SCREW, MACHINE	EA	20
15	77	PAFZZ	5310-00-728-7716	96906	MS21069L3	NUT, SELF-LOCKING, PL	EA	20
15	78	PAFZZ	5310-00-728-7715	96906	MS21069L08	NUT, SELF-LOCKING, PL	EA	8
15	79	XCFZZ		97499	205-030-846-47	SPAR INSTL, FRONT	EA	1
15	80	PAOOO	5325-00-432-9810	72794	RF5	RECEPTACLE, TURNLOCK FASTENER UHH, UHV	EA	6
15	81	PAOZZ	5325-00-432-9964	72794	RF5-5	EYELET, TURNLOCK UHH, UHV	EA	2
15	81A	PAOZZ	5340-01-054-1588	70655	4237	BUMPER, RUBBER UHH, UHV	EA	12
15	82	PBFZZ	5310-00-275-4317	88044	AN362C632	NUT, SELF-LOCKING, PL	EA	4
15	83	PAFZZ	5310-00-764-7282	96906	MS21047L3	NUT, SELF-LOCKING, PL	EA	3
15	84	PAFZZ	5340-00-663-2996	97499	90-009-1	LOOP, STRAP FASTENER UHH, UHV	EA	1
.5	5 -		23.0 00 000-2000	5. 400			-/1	

TM 55-1520-210-23P C30 SECTION II

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(1	1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTF	RATION			ļ				
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.							UNIT
15	85	XCFZZ		97499	205-031-835-25	MOUNT INSTL ANTENNA	EA	1
15	86	PAOZZ	5305-00-912-7307	96906	MS27039-1-06	SCREW, MACHINE UHH, UHV	EA	9
15	87	PAOZZ	5305-00-925-7856	96906	MS27039-1-05	SCREW, MACHINE UHH, UHV		2
15	88	PAOZZ	5305-00-925-9674	96906	MS27039-1-10	SCREW, MACHINE UHH, UHV		3
15	89	PAOZZ	5305-00-781-9057	96906	MS27039-1-08	SCREW, MACHINE UHH, UHV		3
15	90	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT UHH, UHV		6
15	91	PAOZZ	1560-00-930-9601	97499	204-031-130-1	PLATE, STRUCTURAL UHH, UHV		1
15	92	PAOFF	1560-00-879-0850	97499	205-031-835-27	MOUNT ASSEMBLY, ANTE UHH, UHV		1
15	93	PAFZZ	5310-00-771-7348	96906	MS21048-3	NUT, SELF-LOCKING, PL UHH, UHV		6
15	94	PAFZZ	5310-00-728-7716	96906	MS21069L3	NUT, SELF-LOCKING, PL UHH, UHV		7
15	95	PAFZZ	5310-00-734-1850	96906	MS21071L3	NUT, SELF-LOCKING, PL UHH, UHV	EA	4
15	96	PADZZ	1560-00-079-8931	97499	205-031-821-1	FITTING, TAIL BOOM –LH		1
15	96	PADZZ	1560-00-042-6645	97499	205-031-820-1	FITTING, BOOM –LH UHH, UHV		1
15	96	PADZZ	1560-00-922-2712	97499	205-031-821-2	FITTING, BOOM –RH	EA	1
15	96	PADZZ	1560-00-042-6646	97499	205-031-820-2	.FITTING, BOOM –RH UHH, UHV	EA	1
15	97	XCFZZ		97499	204-030-947-1	.SKID INSTL TAIL SEE FIG. 93 FOR BREAKDOWN UHH, UHV	EA	1
15		XCOFF		97499	204-075-324-15	.ANTENNA INSTL	EA	1
15	98	PAOZZ	1560-00-738-5953	97499	204-075-541-13	SUPPORT ASSEMBLY ANTENNA UHH, UHV	EA	3
15	98A	PAOZZ	5821-00-933-4561	97499	204-075-541-15	SUPPORT ASSEMBLY ANTENNA UHH, UHV	EA	1
15	99	PADZZ	1560-00-990-3734	97499	204-030-828-9	FITTING ASSEMBLY UHH, UHV	EA	1
15	100	PAOZZ	5310-00-807-1474	96906	MS21042L3	.NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	4
15	101	PAOZZ	5310-00-183-4406	88044	AN960PD10	.WASHER, FLAT UHH, UHV	EA	4
15	102	PAOZZ	5305-00-925-7857	96906	MS27039-1-09	.SCREW, MACHINE UHH, UHV	EA	4
15	103	PBOZZ	'1560–00–169–5091	97499	204-031-318-15	.STOP, ELEVATOR UHH, UHV	EA	1
15	104	PBFZZ	1560-00-169-5100	97499	204-031-318-17	.STIFFENER, ELEVATOR	EA	1
15	105	MDFZZ	1560-00-H05-6455	97499	205-031-013-17S	.CLIP UHH, UHV	EA	1
15	106	PBFZF	1560-00-169-0463	97499	204-031-318-3	.SUPPORT, STRUCTURAL UHH, UHV	EA	1
15	107	PBFZZ	5340-00-485-0655	97499	204-031-318-11	.BRACKET, ANGLE UHH, UHV	EA	1
15	108	MFFZZ	1560-00-H05-6426	97499	205-032-800-59	.STRIP UHH, UHV	EA	1
15	109	XCFZZ		97499	205-031-837-13	.RIB INSTALLATION, FI	EA	1

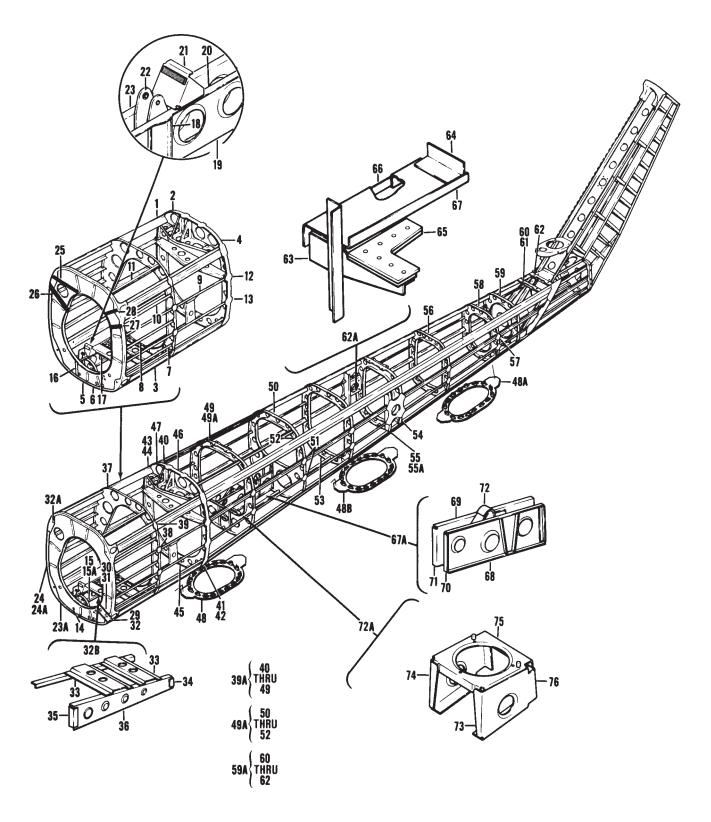


Figure 16. Tailboom Installation (Sheet 1 of 5)

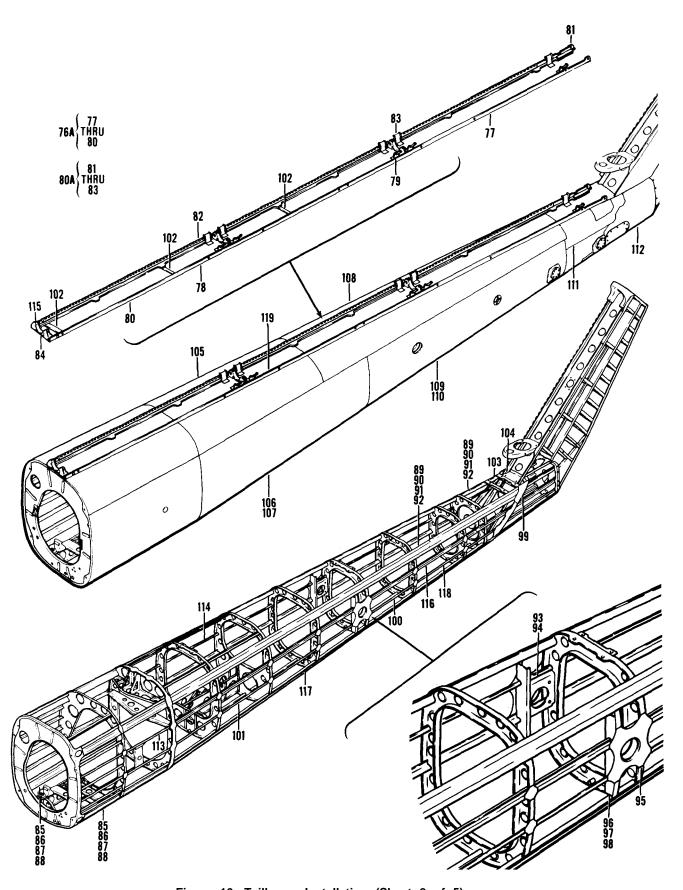


Figure 16. Tailboom Installation (Sheet 2 of 5)

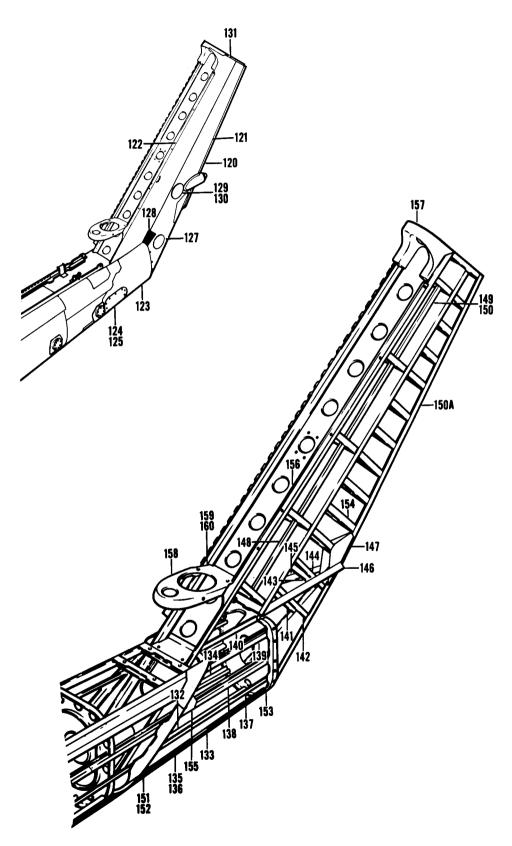


Figure 16. Tailboom Installation (Sheet 3 of 5)

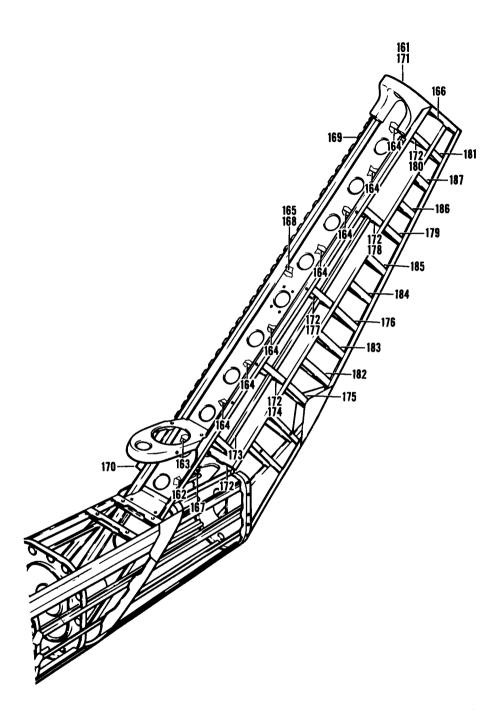


Figure 16. Tailboom Installation (Sheet 4 of 5)

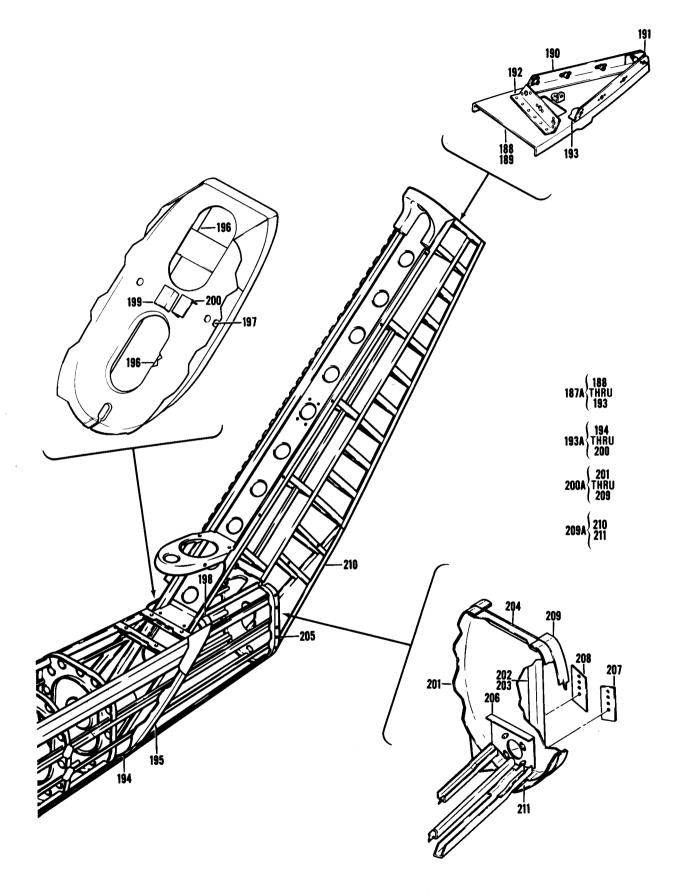


Figure 16. Tailboom Installation (Sheet 5 of 5)

		SECT	TION II			TM55-1520-210-23P C	<u>:14</u>	
ILLUSTI (A) FIG. NO.	1) RATION (B) ITEM NO.	SMB CODE	NATIONAL STOCK NUMBER	(4) FSCM	PART NUMBER	DESCRIPTION USABLE ON CODE	U/M	QTY INC IN UNIT
16		XCFZZ		20309	ES-F-220395	GROUP 02 AIRFRAME TAILBOOM INSTLEOR CONTINUATION OF BREAKDOWN SEE FIG. 16A SEE FIG. 5A FOR NHA	EA	1
16		XCFZZ		20200	ES-D-221551		EA	1
16	1	PADDD	1560-00-431-8552			BOOM SECTION, ROTARY		
16	-	PADZZ	1560-00-431-8557				EA	
16		MDDDD			205-031-801-473	SKINUHE, UHH, UHV, UHX		
16	•	MDDDD			205-031-801-82	SKIN-RH UHE, UHH, UHV, UH)		· ·
16		MDDD			205-031-801-82		A E.A EA	
16		PADZZ	1560-00-432-2566				EA	1
16		PBDZZ	1560-00-431-8559				EA	ΙίΙ
16		PADZZ	1560-00-431-0559				EA	1
16		PBDZZ	1560-00-432-2570				EA	
16		PBDZZ	1560-00-432-2570				EA	
16	-	PBDZZ	1560-00-432-2571			STIFFENER, BOOM LH	EA	1
16		PBDZZ	1560-00-432-2565			STIFFENER, BOOM - LH	EA	
		PADZZ	1560-00-432-2564				EA	1
16 16		PBDZZ	1560-00-432-2564				EA	
16		PBDZZ	1560-00-431-8561			STIFFENER, BOOM -LH	EA	
16		PADZZ	1560-00-431-6561				EA	1
16		PADZZ	1560-00-432-2567				EA	
16		PADZZ	1560-00-431-6550			, , , , , , , , , , , , , , , , , , , ,	EA	
16		PADZZ	1560-00-432-2560			SPLICE, BOOM		2 2
16		PADZZ	1560-00-431-8558			SPLICE, BOOM	EA EA	2
16		PBDZZ			205-031-801-67S 205-031-801-75S		EA	
16		PBDZZ	1560-00-432-2563					1 1
			1560-00-432-2563				EA	
16 16	IOA	PADZZ XCFZZ					EA	
16	16	PBDZZ			205-031-897-1		EA	1
16		MDDZZ	1560-00-428-7205			STIFFENER, SUPPORT -FWD	EA	
		MDDZZ			205-031-897-15S 205-031-897-17S	·		-
16						STIFFENER-LH		
16		MDDZZ			205-031-897-19\$		EΑ	
16		PBDZZ	1560-00-427-8400				EA	1
16		MDDZZ			205-031-897-23S		EA	
16		MDDZZ			205-031-897-25S		EA	1
16		MDDZZ			205-031-897-29	PAD		1 1
16		PBDZZ	1560-00-427-8401				EA	
16		PBDZZ	1560-00-427-8399			INTERCOSTAL, SUPPORT -RH		
16		PADDD	1560-00-427-8410				EΑ	1
16		MDDZZ	1560-00-169-0417				EΑ	1
16		MDDZZ			205-030-607-127		EA	
16		XADZZ			205-030-807-81	ANGLE, UPPER-RH		1
16	26	XADZZ		9/499	205-030-807-83	ANGLE, UPPER-RH	ĽΑ	1
								1

SECTION II TM55-1520-210-23P C14

			SECTION	ON II			TM55-1520-210-23P C14	1	
ı	(1 ILLUSTF) RATION	(2)	(3)	(4)	(5)	(6))	(8) QTY
			SMR CODE	NATIONAL	FSCM	PART	DESCRIPTION	U/M	11.10
	FIG. NO.	NO.	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE	U/IVI	IN
	110.						OSABLE ON CODE		UNIT
۱	16	27	MDDZZ		97499	205-030-807-101	ANGLE, UPPER-LH	EA	1
	16	28	XADZZ		97499	205-030-807-103	ANGLE, UPPER-LH	EA	1
	16	29	XADZZ		97499	205-030-807-112	ANGLE, LOWER-RH	EA	1
	16	30	XADZZ		97499	205-030-807-114	ANGLE, LOWER-RH	EA	1
	16	31	XADZZ		97499	205-030-807-113	ANGLE, LOWER-LH	EA	1
	16	32	XADZZ		97499	205-030-807-129	ANGLE, LOWER-LH	EA	1
	16	32A	PAFZZ	5340-00-158-0567	78553	A1663-031-24A	CLIP UHE, UHH, UHV, UHX	EA	2
	16	32B	XCFZZ		97499	205-030-111-1	CHANNEL INSTL UHE, UHH, UHV, UHX	EA	1
	16	33	PADZZ	1560-00-428-7346	97499	205-030-111-3S	CHANNEL, SUPPORT, BOO	EΑ	2
	16	34	PADZZ	1560-00-428-7359	97499	205-030-111-19S	STIFFENER, CHANNEL, B		1
	16	35	MDDZZ			205-030-111-21S		EA	1
	16	36	PBDZZ	1560-00-427-8430		205-030-111-17S	INTERCOSTAL, CHANNEL	EA	1
	16		XCFZZ			205-031-803-3		EA	1
	16	37	PADZZ	1560-00-401-3596		205-031-803-19S		EA	1
	16	38	MDDZZ		97499	205-031-803-15S		EA	1
	16	39	PADZZ	1560-00-427-8422	97499	205-031-803-13S		EA	1
	16	39A	XCFZZ		97499	205-031-808-1		EA	1
	16	40	PADZZ	1560-00-427-8405	97499	205-031-808-3S	BULKHEAD ASSY, BOOM	EA	1
	16	41	MDDZZ		97499	205-031-808-13S		EA	1
	16	41	MDDZZ		97499	205-031-808-11S	STIFFENER-RH LOWER	EA	1
	16	42	MDDZZ		97499	205-031-808-15S		EA	1
	16	42	MDDZZ		97499	205-031-808-9S	STIFFENER-RH LOWER	EA	1
	16	43	PADZZ	1560-00-427-8409	97499	205-031-808-23S		EA	1
	16	44	PADZZ	1560-00-427-8404	97499	205-031-808-24S		EA	1
	16	45	PADZZ	1560-00-428-7214	97499	205-031-808-5S		EA	1
	16	46	PADZZ	1560-00-428-7213				EA	1
	16	47	MDDZZ			205-031-808-31S		EA	1
	16	48	PADZZ	1560-00-427-8336	97499	204-030-814-95S	.DOUBLER, BOOM	EA	1
	16		PADZZ			204-030-814-59S	DOUBLER, DOOR ACCESS		1
	16		PADZZ			204-030-814-55S	DOUBLER, DOOR ACCESS	EA	1
	16		PADZZ			205-030-809-19S	BULKHEAD, BOOM	EA	1
	16		XCFZZ			206-030-810-9		EA	1
	16		PADZZ	1560-00-426-1322		205-030-810-15S	BULKHEAD, BOOM		1
	16		MDDZZ			205-030-805-5S		EA	5
	16		MDDZZ			205-001-707-1S		EA	1
	16		PADZZ	1560-00-432-2577			BULKHEAD, BOOM		1
	16		PADDD	1560-00-427-8156			BULKHEAD, BOOM		1
	16		XADZZ			205-030-812-13		EA	1
	16		MDDZZ			205-030-812-11		EA	1
	16		PADDD	1560-00-428-6598		205-030-813-13S	BULKHEAD, BOOM		1
	16		MDDZZ	1300 00 120 0000		205-001-708-1S		EA	2
	16		PADZZ	1560-00-42-6599		205-030-813-15S	BULKHEAD, BOOM		1
	.*			1200 00 12 0000				- '	·
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		TION II				TM55-1520-210-23P C1	4	l	_
ILLUST	I) Tration	(2)	(3) NATIONAL	(4)	(5)	(6)	(7)	(8) OTY	
(A) FIG, NO.		SMR CODE		FSCM	PART NUMBER	DESCRIPTION	U/M	(8) OTY INC	
NO.	ITEM NO.	OODL	STOCK NUMBER		NUMBER	USABLE ON CODE		UNIT	
16	59	PADZZ	1560-00-427-8140	97499	205-030-816-7S	.BULKHEAD, BOOM	EA	1	
16		XCFZZ	1000 00 127 0110		205-030-801-1	.SUPPORT INSTL GEAR BOX	EA	'	
16		MDDZZ			205-030-801-7S	STIFFENER, GEAR BOX	EA	1	
16		PADZZ	1560-00-990-3747		205-031-831-3S	SUPPORT, GEAR BOX	EA	1	
16	-	PADZZ	1560-00-990-3748				EA		
16	-	XCFZZ	1300 00 330 0740		205-031-013-1	RESTRICTOR INSTL ELEVATOR	EA	1	
16	63	MDDZZ			205-031-013-15S		EA		
16	64	MDDZZ			205-031-013-17S	, , ,	EA	'	
16	65	PADZZ	1560-00-432-2586				EA	'	
16		MDDZZ	1300 00 402 2300		205-031-013-21S	DOUBLER	EA	1	
16		MDDZZ			205-031-013-21S	.SUPPORT	EA		
16		XCFZZ			204-030-900-31	SUPPORT INSTL SYNCHRONIZED ELEVATORUHE, UHH, UHV, UHX	EA	1	١
16		PADZZ			204-030-900-31 204-030-900-3S	SUPPORT, ELEVATOR BO UPPER AFT	EA	1	١
16		PADZZ			204-030-900-5S	SUPPORT, ELEVATOR BO		1	١
16	70	MDDZZ	1000 00 102 2000		204-030-900-21S		EA		
16	. •	MDDZZ			204-030-900-17S		EA		
16		MDDZZ			204-030-900-23S	STIFFENER -LH	EA	li	
16		MDDZZ			204-030-900-19S		EA		
16		MDDZZ			204-030-900-33S		EA	l i	
16		XCFZZ			205-030-842-1	BRACKET INSTL	EA	1	
16	73	PBDZZ	1560-00-427-8092			BRACKET, VALVE, BOOM -LH	EA	1	
16	74	PBDZZ			205-030-842-8S	BRACKET, VALVE, BOOM -RH	EA	1	
16	75	PBDZZ	1560-00-427-8105	97499	205-030-842-9S		EA	1	
16	76	PADZZ	1560-00-427-8091	97499	205-030-842-11S		EA	1	
16	76A	XCFZZ		97499	205-031-862-1		EA	1	
16	77	PADZZ	1560-00-428-7181	97499	205-031-862-5S		EA	1	
16	76	PADZZ	1560-00-428-7183	97499	205-031-862-9S	ANGLE, TAILBOOM -LH FWD	EA	1	
16	79	MDDZZ		97499	205-031-862-13S	SPLICE-LH	EA	1	
16	80	PAFZZ	9330-00-109-4605	97499	120-069-1	PLASTIC STRIP	EA	5	
16	80A	XCFZZ		97499	205-031-862-3		EA	1	١
16	81	PADZZ	1560-00-428-7182	97499	205-031-862-7S		EA	1	١
16	82	PADZZ	1560-00-428-7173	97499	205-031-862-11S		EA	1	
16		MDDZZ			205-031-862-15S		EA	1	١
16		MDDZZ			205-030-851-1		EΑ	1	١
16		PADZZ	1560-00-431-8498				EA	1	١
16		PADZZ	1560-00-431-8499				EΑ	1	l
16		PADZZ	1560-00-426-1291				EA	1	١
16		PADZZ	1560-00-426-1293				EA	1	Ì
16		PBDZZ	1560-00-426-1281				EΑ	1	١
16		PADZZ	1560-00-426-1282				EA	1	Ì
16		PADZZ	1560-00-426-1306				EA	1	
16	88	PADZZ	1560-00-426-1321	97499	205-031-806-67S	SPLICE, LONGERON -RH LOWER UHE, UHH, UHV, UHX	EA	1	١
									١

	SECTION II TM55-1520-2						C1	
ILLUST	L) RATION		(3)	(4)	(5)	(6)	(/)	
(A) FIG. NO.	I ∰	SMR CODE	NATIONAL STOCK	FSCM	PART NUMBER	DESCRIPTION	U/M	JNC
NO.	ITEM NO.	OODL	NUMBER		NUMBER	USABLE ON CODE		UNIT
40		2122	4500 00 404 0500	07400	205 204 202 252		-	1
16	89	PADZZ	1560-00-431-8500			.LONGERON -LH UPPER	EΑ	1
16		PADZZ	1560-00-426-1557			LONGERON -RH UPPER UHE, UHH, UHV, UHX	EΑ	1
16	90	PADZZ	1560-00-427-8350			LONGERON -LH UPPER		1
16		PADZZ	1560-00-426-1556			LONGERON -RH UPPER		-
16		PADZZ	1560-00-426-1555				EΑ	1
16	91	PADZZ			205-031-806-81S		EA	1
16		PADZZ	1560-00-426-1314			SPLICE, LONGERON -LH UPPER		
16	92	PADZZ XCFZZ	500-00-428-7100		205-031-806-71S		EΑ	
16					205-030-889-3		EA	1
16	00	XCFZZ	1500 00 100 1550		205-030-889-4	BRACKET INSTL RH	EΑ	1
16		PADZZ	1560-00-426-1559			, , , , , , , , , , , , , , , , , , , ,	EΑ	1
16		PADZZ	5340-00-462-3199				EΑ	
16	94	PADZZ	560-00-427-8432				EΑ	1
16		PADZZ PADZZ			206-030-889-18S 205-030-889-25S	CLIP, SUPPORT, ELEVAT -RH	EA EA	1
16								
16	95	PADZZ PBDZZ			205-030-889-26S		EA	1
16	96	PBDZZ	1560-00-426-1560			RIB, SUPPORT, ELEVATO -LH		
16 16	97		1560-00-426-1561			. RIB, SUPPORT, ELEVATO -RH	EA L r x I	
1	98	MDDZZ PADZZ	1500 00 400 0507		205-030-889-19\$	CLIP		7
16 16	99 100	MDDZZ	1500-00-432-2597		205-031-800-31S 205-031-800-45S	.DOUBLER, SKIN, BOOM	EA	1
16	100	MDDZZ			205-031-800-43S 205-031-800-43S	STRINGER UHE, UHH, UHV, UHX		1
16	102	MDDZZ			205-031-800-43S 205-031-800-57S		EA	3
16		PADZZ	1560-00-432-2589			SUPPORT, SKIN, BOOM		1
16	103	MDDZZ	1000-00-432-2009		205-031-800-755	FILLER UHE, UHH, UHV, UHX		1
16	104	PADZZ	1560-00-428-7087			SKIN, AIRCRAFT -UPPER FWD		
16	106	MDDFZ	1300-00-420-7007		205-032-800-233	SKIN		1
16		MDDFZ			205-032-800-47		EA	1
16		MDDFZ			205-032-800-48		EA	1
16		MFFZZ			206-032-800-49		EA	1
16		MDDFZ			205-032-800-55	SKIN		1
16		MFFZZ			205-032-800-53		EA	1
16		MDDFZ			205-032-800-63		EA	1
16		MFFZZ			205-032-800-69	SKIN-RH SIDE	EA	1
16		MDDFZ			205-032-800-64	SKIN	EA	
16		MDDFZ			205-032-800-70	SKIN	EA	1
16	111	PADZZ	1560-00-428-7095		205-032-800-33 205-032-800-37S	SKIN, AIRCRAFT -UPPER AFT	EA	1
16	112	PBDZZ	1560-00-426-7065				EA	
16		PADZZ	1560-00-432-2390				EA	
16	114	PADZZ			205-032-800-13S 205-032-800-14S		EA	1
16		PADZZ	1560-00-426-1259			STRINGER, BOOM		1
16		MDDZZ	1300-00-420-1230		205-032-800-133		EA	2
10	110	MUDULL		31433	200-002-000-20	I ILLETT	∟∧	۷

			TION II			TM55-1520-210-23P		14_
ILLUS	TRATION	(2)	(3) NATIONAL	(4)	(5)	(6)		(8) QTY
(A) NO:	I (<u>β</u> },	SMR CODE	STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION	U/I	ν ĬŅĊ
NO.	ITEM NO.	OODL	NUMBER		NONDLI	USABLE ON CODE		UÑÌT
	440							_
16	116	MDDZZ			205-032-800-39\$	STRINGER-LOWER RH	EA	2
16	117	MDDZZ	4500 00 400 4000		205-032-800-61S	STIFFENER-LH LOWER	EA	1
16	118	PADZZ			205-032-800-65S	STRINGER, BOOM -LH	EA	1
16	118	PADZZ	1560-00-426-1276		205-032-800-66S	STRINGER, BOOM -RH	EΑ	1
16	119	MFFZZ	4500 00 400 0400		205-032-800-59	STRIP, RUBBER-DRIVE ANGLE SUPPORT		1
16	120	PBDDD	1560-00-482-9100		205-030-899-109	.FIN ASSEMBLY, TAILBO	EA	1
16	121	MDDZZ			205-030-899-3S	SKIN-LH LOWER	EA	1
16	121	MDDZZ			205-030-899-5S	SKIN-RH LOWER	EA	1
16	122	MDDZZ			205-030-899-7S	SKIN-LH-UPPER	EΑ	1
16	122	MDDZZ			205-030-899-9S		EΑ	1
16	123	PADZZ			205-030-899-95S	SKIN, AIRCRAFT	EΑ	1
16	124	PBDZZ			205-030-899-53S	. COVER, FIN TAIL BOOM -LH	EA	1 1
16	124	PADZZ	1560-00-413-1410		205-030-899-54S	COVER, FIN TAIL BOOM -RH	EA	1
16	125	MDDZZ			205-030-899-47S	DOUBLER-LH	EA	1
16	125	MDDZZ			205-030-899-48\$	DOUBLER-RH	EA	1
16	127	MDDZZ			205-030-899-67S	DOUBLERUHE, UHH, UHV, UHX	EA	1
16	128	MDDZZ			205-030-899-99S	DOUBLER UHE, UHH, UHV, UHX	EA	1
16	129	PADZZ	1560-00-994-5796		205-030-899-49s	COVER, ACCESS		1
16	130	MDDZZ			205-030-899-45S	DOUBLERUHE, UHH, UHV, UHX	EA	1
16	131	MDDZZ			205-030-899-41S	DOUBLER-LHUHE, UHH, UHV, UHX	EA	1
16	131	MDDZZ			205-030-899-43S	DOUBLER-RHUHE, UHH, UHV, UHX	EA	1
16	132	PADZZ			205-030-899-21S	STRINGER, FINUHE, UHH, UHV, UHX	EA	1
16	133	PADZZ			205-030-899-39S	STIFFENER, FIN	EA	1
16	134	PADZZ			205-030-899-69S	STIFFENER, FIN	EA	1
16	135	PADZZ			205-030-899-18S	STRINGER, FIN	EA	1
16	136	PADZZ			205-030-899-17S	. STRINGER, FIN	EA	1
16	137	PADZZ			205-030-899-19S	STRINGER, FIN -LH	EA	1
16	137	PADZZ			205-030-899-20S	STRINGER, FIN -RH	EA	
16	138	PADZZ			205-030-899-15S	STRINGER, FIN	EΑ	1 1
16	139	PADZZ			205-030-899-13S	STRINGER, BOOM -LH	EA	
16	139	PADZZ	1560-00-431-8510		205-030-899-14S		EΑ	
16	140	MDDZZ			205-030-899-65S	STIFFENER-LH	EA	1 1
16	140	MDDZZ			205-030-899-66S	STIFFENER-RH	EΑ]
16	141	PADZZ			205-030-899-27S	. STIFFENER, BOOM]
16	142	PADZZ			205-030-899-25S	. STIFFENER, FIN, BOOM		1
16	143	PADZZ			206-030-899-31S	STIFFENER, FIN, BOOM	EA	1
16	144	PADZZ	1560-00-426-1300		205-030-899-29S	STIFFENER, FIN, BOOM	EA	1
16	145	MDDZZ			205-030-899-62S	. STRIP	EA	1
16	146	MDDZZ			205-030-899-61S	STRIP	EA	1
16	147	MDDZZ			205-030-899-63S	GUSSET-LH	EA	1
16	147	MDDZZ			205-030-899-64S		EA	1 1
16	148	MDDZZ		97499	205-030-899-35S	STIFFENER-LH	EA	1

		(0)	TION II			TM55-1520-210-23P C1		(0.)
ILLUST	1) Fration	(2)	NATIONAL	(4)	(5)	(6)	(7)	(8) QTY
FIG. NO.	(B) NEM NO.	SMR	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION	UM	TINC
NO.	NO.		NUMBER			USABLE ON CODE		UNIT
16	148	MDDZZ		97499	205-030-899-36S	STIFFENER-RH	EA	1
16	149	MDDZZ		97499	205-030-899-33S	STIFFENER-LHUHE, UHH, UHV, UHX	EA	1
16	149	MDDZZ		97499	205-030-899-34s	STIFFENER-RH	EA	1
16	150	PBDZZ	1560-00-426-1319	97499	205-030-899-97S	STIFFENER, FIN, BOOM -LH	EA	1
16	150	PADZZ	1560-00-426-1320	97499	205-030-899-98S	. STIFFENER, FIN, BOOM -RH	EA	1
16	150A	PADZZ	1560-00-163-5102	97499	206-030-899-37	. STIFFENER, FIN	EA	1
16	151	PADZZ	1560-00-427-8425	97499	205-030-899-55S	BRACKET, FIN	EA	1
16	152	PADZZ	1560-00-431-8491	97499	205-030-899-57S	BRACKET, FINUHE, UHH, UHV, UHX	EA	1
16	153	MDDZZ		97499	205-030-899-75	SHIMUHE, UHH, UHV, UHX	EA	1
16	154	MDDZZ		97499	205-030-899-73	FILLER UHE, UHH, UHV, UHX	EA	1
16	155	MDDZZ		97499	205-030-899-77S	FILLER	EA	1
16		MDDZZ			205-030-899-105S	STRIP	EA	1
16	157	MDDZZ			205-030-899-107S	STRIP	EA	1
16	158	PADZZ	1560-00-428-7168		205-030-833-15S	RIB, FIN, BOOM	EA	1
16		MDDZZ		97499	205-030-833-5	FILLER	EA	1
16	160	MDDZZ		97499	205-030-833-7S	FILLER	EA	1
16		XCFZZ		97499	205-030-846-47	. SPAR INSTL, FRONT	EA	1
16	161	PADZZ	1560-00-428-7321		205-030-846-49S	.SPAR, FIN, BOOM	EA	1
16		PADZZ	1560-00-431-8495	97499	205-030-846-7S	SPAR, FIN, BOOM	EA	1
16	162	PADZZ	1560-00-431-8496	97499	205-030-846-21S	STIFFENER, SPAR, FIN	EA	1
16	163	MDDZZ		97499	205-030-846-17S	STIFFENER, SPAR	EA	1
16	164	PADZZ	1560-01-119-2187	97499	205-030-846-19	STIFFENER, SPAR, FIN	EA	7
16	165	MDDZZ		97499	205-030-846-25S	STIFFENER, SPAR	EA	
16	166	MDDZZ		97499	205-030-846-27S	STIFFENER, SPAR	EA	
16	167	MDDZZ			205-030-846-29S	Bracket, spar	EA	
16	168	MDDZZ			205-030-846-31	FILLER, SPAR	EA	
16	169	MFFZZ			205-030-846-33S	HINGE, SPAR	EA	
16	170	MDDZZ			205-030-846-45S	DOUBLER, SPAR	EA	
16	171		1560-00-898-8932		204-030-867-1	SHIM, SUPPORT, TAIL B	EA	1
16		PADZZ	1560-00-431-8548		204-030-827-13S		EA	6
16		PADZZ	1560-00-431-8544		204-030-827-53S	RIB, FIN	EA	1
16		PADZZ	1560-00-431-8549		204-030-827-15S	RIB, FIN	EA	1
16		PADZZ	1560-00-431-8546		204-030-827-43S	RIB, FIN	EA	1
16		PADZZ	1560-00-431-8543		204-030-827-19S		EA	1
16		PADZZ	1560-00-431-8540		204-030-827-45S	RIB, FIN	EA	1
16	178	PADZZ	1560-00-431-8541		204-030-827-23S	RIB, FIN	EA	1
16		PADZZ	1560-00-431-8539		204-030-827-47S		EA	1
16		PADZZ	1560-00-431-8547		204-030-827-27S	RIB, FIN TAIL BOOM	EA	1
16		PADZZ	1560-00-431-8545		204-030-827-49S	RIB, FIN	EA	1
16		PADZZ	1560-00-431-8526		204-030-863-37S	RIB, FIN, BOOM	EA	1
16		PADZZ	1560-00-431-8525		204-030-863-39S	RIB, FIN, BOOM	EA	1
16		PADZZ	1560-00-431-8524		204-030-863-41S	RIB, FIN, BOOM	EA	1
			100 00 101 0021	0.100		,, 200, 0111, 01		

TM 55-1520-210-23P C30

SECTION II

						3	ヒしょ	ION II
(1	1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTI	RATION			ļ				
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.							UNIT
16	185	PADZZ	1560-00-431-8523	97499	204-030-863-43S	RIB, FIN, BOOM UHH, UHV	EA	1
16	186	PADZZ	1560-00-431-8522	97499	204-030-863-45S	RIB, FIN, BOOM UHH, UHV	EA	1
16	187	PADZZ	1560-00-431-8521	97499	204-030-863-47S	RIB, FIN, BOOM UHH, UHV	EA	1
16	187A	XCFZZ		97499	205-031-837-1	RIB INSTL CLOSE OUT UHH, UHV	EA	1
16	188	PADZZ	1560-00-432-2578	97499	205-031-837-3S	RIB, FIN UHH, UHV	EA	1
16	189	PADZZ	1560-00-428-6841	97499	205-031-837-15S	CHANNEL, RIB, FIN	EA	1
16	190	MDDZZ		97499	205-031-837-29S	STRAP UHH, UHV	EA	2
16	191	PAFZZ	1560-00-428-6855	97499	205-031-837-27S	BRACKET, RIB, FIN	EA	1
16	192	MFFZZ		97499	205-031-837-21S	CLIP UHH, UHV	EA	1
16	193	MFFZZ		97499	205-031-837-19S	CLIP UHH, UHV	EA	1
16	193	MFFZZ		97499	205-031-837-20S	CLIP UHH, UHV	EA	1
16	193A	PADDD	1560-00-426-1340	97499	205-030-817-3S	.BULKHEAD, BOOM	EA	1
16	194	PBDZZ	1560-00-427-8128	97499	205-030-817-17S	BULKHEAD, BOOM	EA	1
16	195	PBDZZ	1560-00-426-1341	97499	205-030-817-19S	BULKHEAD, BOOM	EA	1
16	196	PBDZZ	1560-00-427-8161	97499	205-030-817-21S	CHANNEL, BULKHEAD	EA	1
16	197	PBDZZ	1560-00-427-8124	97499	205-030-817-23S	CHANNEL, BULKHEAD UHH, UHV	EA	1
16	198	PADZZ	1560-00-428-6579	97499	205-030-817-25S	DOUBLER, BULKHEAD -LH	EA	1
16	198	PADZZ	1560-00-427-8157	97499	205-030-817-26S	DOUBLER, BULKHEAD -RH	EA	'
16	199	PBDZZ	5340-00-178-6100	97499	204-030-948-1	FITTING, BOOM TAIL S	EA	'
	200	PBDZZ				BRACKET SUPPORT		
16			5340-00-178-1560	97499	204-030-948-2		EA	1
16	200A	XCFZZ	4500 00 400 0040	97499	205-030-819-1	BULKHEAD INSTL UHH, UHV	EA	1
16	201	PADZZ	1560-00-428-6646	97499	205-030-819-9S	BULKHEAD, BOOM UHH, UHV	EA	1
16	202	MDDZZ		97499	205-030-819-11S	ANGLE UHH, UHV	EA	1
16	203	MDDZZ		97499	205-030-810-13S	ANGLE UHH, UHV	EA	1
16	204	MDDZZ		97499	205-030-819-15S	ANGLE UHH, UHV	EA	1
16	205	PADZZ	1560-00-428-6769	97499	205-030-819-19S	FRAME, BOOM UHH, UHV	EA	1
16	206	MDDZZ		97499	205-030-819-17S	DOUBLER UHH, UHV	EA	1
16	207	MDDZZ		97499	204-030-857-1S	FITTING UHH, UHV	EA	1
16	208	MDDZZ		97499	204-030-857-3S	FITTING UHH, UHV	EA	1
16	209	MDDZZ		97499	205-030-819-21	STRIP UHH, UHV	EA	1
16	209A	XCFZZ		97499	204-030-769-1	.BULKHEAD INSTL	EA	1
16	210	PADZZ	1560-00-428-6624	97499	204-030-769-5S	BULKHEAF, BOOM	EA	1
16	211	PBDZZ	1560-00-426-1248	97499	204-030-769-7	FILLER, BULKHEAD –LH	EA	1
16	211	PADZZ	1560-00-426-1251	97499	204-030-769-8	FILLER, BULKHEAD –RH	EA	1

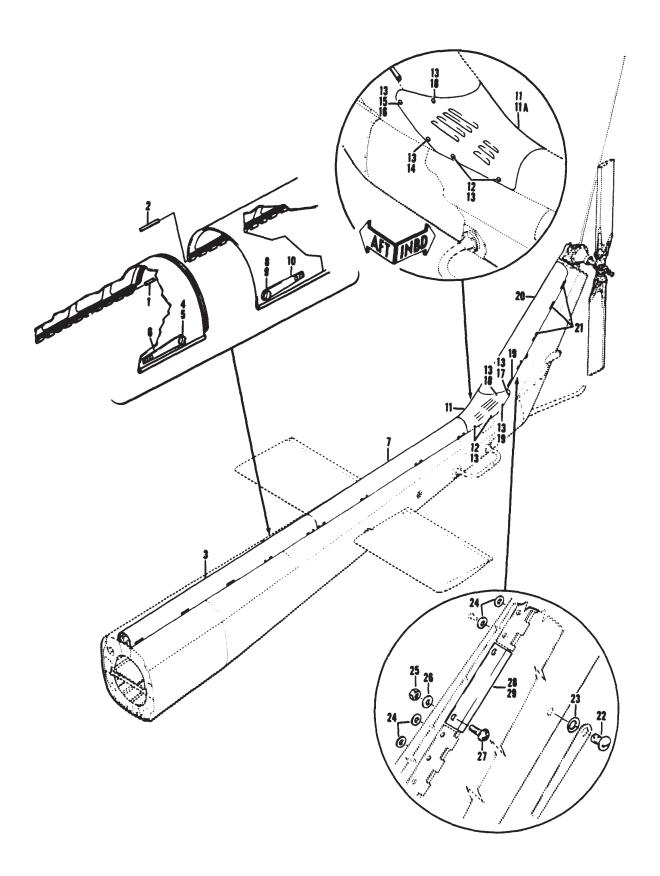


Figure 18. Door Installation, Access, Tail Rotor Shaft (113 blank)/114

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SECTION II

[1)	(0)	(0)			1		
RATION	(2)	(3)	(4)	(5)	(6)	(7)	(8)
(B)	SMR	NATIONAL	ESCM	PART	DESCRIPTION	LI/M	QTY
` '			1 00111			0/101	INC IN
	0052				00/1022 01/ 0002		UNIT
	XCFZZ		97499	205-031-813-1	DOOR INSTL TAIL ROTOR SHAFT USBL EFF 63–12956 & SUBSEQUENT SEE FIG–8 FOR NHA UHH, UHV	EA	1
1	PBOZZ	5340-00-498-6040	96906	MS20253P2-10350	ROD, STRAIGHT, HEADLE	EA	1
2	PBOZZ	5340-00-498-6034	96906	MS20253P2-7950	ROD, STRAIGHT, HEADLE	EA	1
3	PAOOO	1560-00-659-9903	97499	205–031–813–3		EA	1
4	PAOZZ		72794	AW5T17		EA	4
5							1
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		1560-00-765-7834					1
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							10
14	PAOZZ	5325-00-515-9155	72794	A5T11	.STUD, TURNLOCK FASTE UHH, UHV	EA	1
15	PAOZZ	5325-00-897-6757	72794	A5T26	.STUD, TURNLOCK FASTE UHH, UHV	EA	1
16	PAOZZ	5325-00-281-1551	72794	A5T37	STUD, TURNLOCK FASTE UHH, UHV	EA	1
17	PAOZZ	5325-00-281-1552	72794	A5T20	STUD, TURNLOCK FASTE UHH, UHV	EA	1
18	PAOZZ	5325-00-515-9155	72794	A5T11	.STUD, TURNLOCK FASTE UHH, UHV	EA	2
19	PAOZZ	5325-00-281-4399	72794	A5T19	.STUD, TURNLOCK FASTE UHH, UHV	EA	1
	XCFZZ		97499	204-030-829-33	DOOR INSTL VERTICAL FIN SEE FIG.8 FOR NHA UHH, UHV	EA	1
20	PA000	1560-00-775-3824	97499	204-030-829-35	.DOOR, ACCESS UHH, UHV	EA	1
21	PA000	1560-00-815-6681	97499	204-030-829-39	SPRING ASSEMBLY, DOO UHH, UHV	EA	5
22	PAOZZ	5325-00-838-8803	72794	A5T27	STUD, TURNLOCK FASTE UHH, UHV	EA	1
23	PAOZZ	5325-00-141-4002	72794	GH5	EYELET, TURNLOCK FAS UHH, UHV	EA	1
24	XDOZZ		97499	14-001-1	WASHER, FLAT UHH, UHV	EA	46
25	PAOZZ	5310-00-807-1467	96906	MS21042-3	NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	2
26	PAOZZ	5310-00-183-4406	88044	AN960PD10	WASHER, FLAT UHH, UHV	EA	2
27	PAOZZ	5305-00-781-9057	96906	MS27039-1-08	SCREW, MACHINE	EA	2
28	PAOZZ	1560-00-777-3326	97499	204-030-860-3	RETAINER, HINGE PIN	EA	1
29	MFOZZ		97499	204-030-829-15	HINGE, LEADING EDGE	EA	1
							1
	2 3 4 5 6 7 8 9 10 11 11A 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28	ITEM NO. XCFZZ 1	ITEM NO. XCFZZ	ITEM NO. CODE STOCK NUMBER XCFZZ 97499 1 PBOZZ 5340-00-498-6040 96906 2 PBOZZ 5340-00-498-6034 96906 3 PAOOO 1560-00-659-9903 97499 4 PAOZZ 5325-00-619-7218 72794 5 PAOZZ 5325-00-141-4002 72794 6 PAOZZ 1680-00-342-8535 97499 7 PAOOF 1560-00-691-6008 97499 8 PAOZZ 5325-00-619-7218 72794 9 PAOZZ 5325-00-619-7218 72794 10 PAOZZ 1680-00-342-8535 97499 11 PAOOZZ 1680-00-342-8535 97499 11 PAOOZZ 1560-00-765-7834 97499 11 PAOOZZ 5325-00-515-9155 72794 12 PAOZZ 5325-00-515-9155 72794 13 PAOZZ 5325-00-515-9155 72794 15 PAOZZ 5325-00-281-1551 72794	NO. NUMBER NUMBER NUMBER NUMBER NUMBER NUMBER NUMBER NUMBER NUMBER NUMBER NUMBER NUMBER NUMBER NUMBER NUMBER NUMBER NUMBER NUMBER N	TEM NO. NUMBER NUMBER USABLE ON CODE	ITEM CODE STOCK NUMBER NUMBER NUMBER USABLE ON CODE NO.

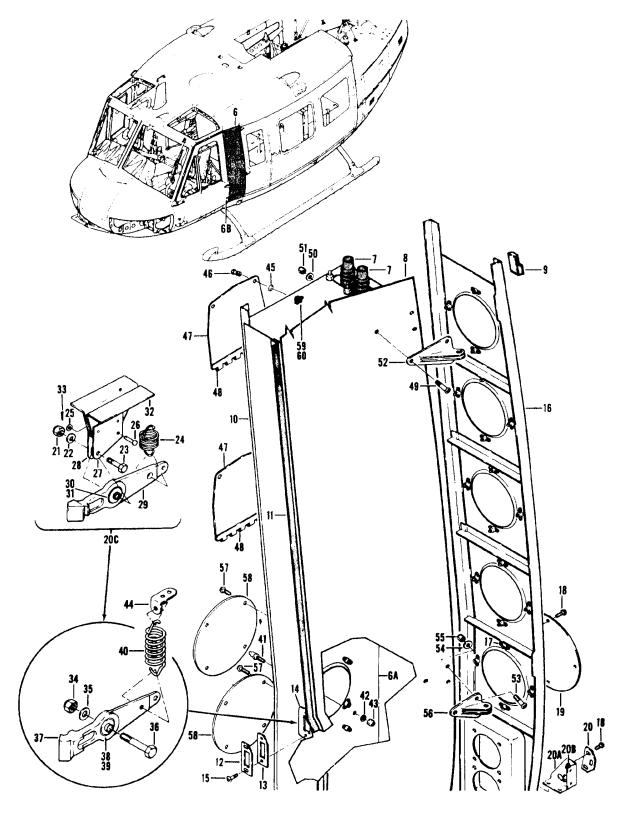
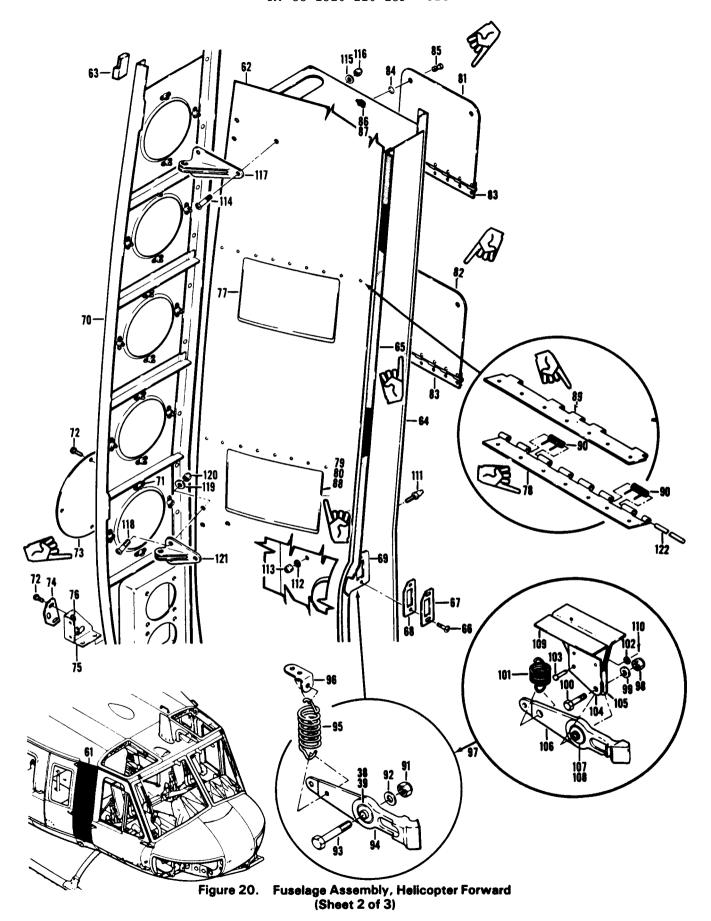


Figure 20. Fuselage Assembly, Helicopter Forward (Sheet 1 of 3)



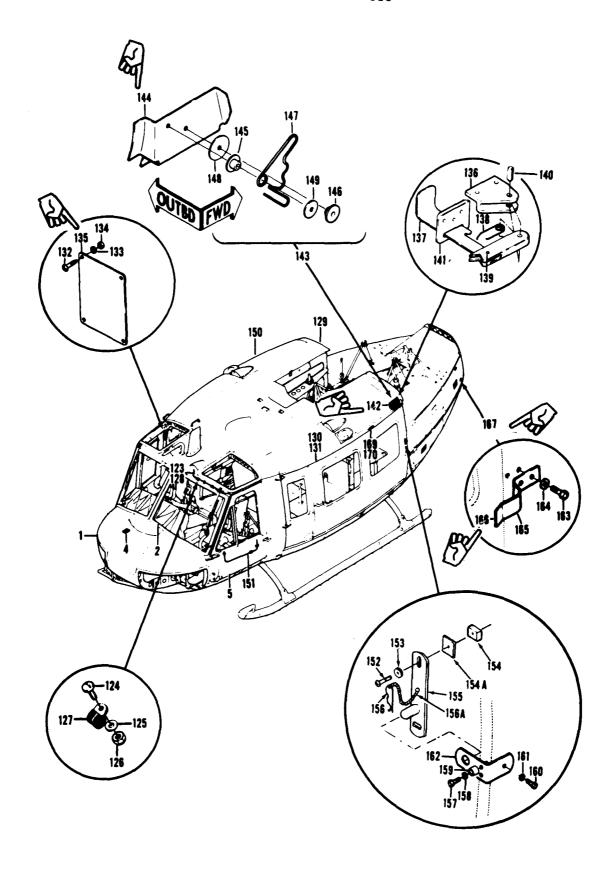


Figure 20. Fuselage Assembly, Helicopter Fotward (Sheet 3 of 3)

TM 55-1520-210-23P C30 SECTION II

					TIVI 55-1520-	-210-23P C30		ION II
(1		(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTI								
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION LIGARIES ON CODE	U/M	QTY
FIG. NO.	ITEM NO.	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN UNIT
20	NO.	XCFZZ		97499	205-030-008-53	FUSELAGE ASSY, ACFT FORWARD USBL EFF 69–15000 THRU 69–15291	EA	1
20		XCFZZ		97499	205-030-008-59	SEE FIG. 7 FOR NHA	EA	1
20		XCFZZ		97499	205-030-008-61	FIG. 7 FOR NHA	EA	1
						SEE FIG. 7 FOR NHA UHH, UHV		
20		XCFZZ		97499	205-030-008-65	FUSELAGE ASSY, ACFT FORWARD USBL EFF 71–20000 & SUBSE- QUENT SEE FIG. 7 FOR NHA	EA	1
20	1	XCFZZ		97499	205–030–009–73	NOSE INSTL, CABIN U/O PN 205-030-008-53, -59, -61, & -65 SEE FIG. 22 FOR BREAKDOWN	EA	1
20	2	XCFZZ		97499	204-030-666-33	.WINDSHIELD INSTL CABIN-LH U/O PN 205-030-008-3, -5, -7, -9, -15, -49, -51, -53, -57, -59, -61 & -65 SEE FIG. 24 FOR BKDN UHH, UHV	EA	1
20	2	XCFZZ		97499	204-030-666-35	.WINDSHIELD INSTL CABIN-LH U/O PN 205-030-008-13, -17, -19, -21, -23, -33, -35, -39, -45, -49, -51, -53, -57, -59, & -61 SEE FIG. 24 FOR BREAKDOWN	EA	1
20	2	XCFZZ		97499	204-030-666-27	.WINDSHIELD INSTL CABIN-RH SEE FIG. 24 FOR BREAKDOWN	EA	1
20	3	MFOZZ		97499	204-031-003-13	.RUBBER SEAL-LH UHH, UHV	EA	1
20	3	MFOZZ		97499	204-031-003-14	.RUBBER SEAL-RH	EA	1
20	3	PAOZZ		97499	204-031-034-1	.SEAL, DOOR, FUSELAGE	EA	2
20	4	PAOZZ	9905-00-984-0275	97499	204-031-184-1	.PLATE, IDENTIFICATION	EA	1
20	5	PAOOO	1560-00-736-4013	97499	204-030-853-119	.DOOR, PASSENGER, AIRC LH SEE FIG. 25 FOR BREAKDOWN UHH, UHV	EA	1
20	5	PAOOO	1560-00-736-4014	97499	204-030-853-120	DOOR, PASSENGER, AIRC RH SEE FIG. 25 FOR BREAKDOWNUHH, UHV	EA	1
20		XCFZZ		97499	205-030-306-13	PANEL INSTL-LH U/O PN 205-030-008-53, -59, -61 & -65 SEE FIG. 29 FOR BREAKDOWN	EA	1
20		XCFZZ		97499	205-030-306-15	PANEL INSTL-RH U/O PN 205-030-008-53, -59, -61 & -65 SEE FIG. 29 FOR BREAKDOWN	EA	1
20		PAOZZ	1560-00-872-7883	97499	204-031-034-1	.SEAL, DOOR, FUSELAGE	EA	2
20	6	XCFZZ		97499	205-031-668-73	.POST INSTL-LH U/O PN 205-030-008-23, -33, -35, -39, -45, -49, -51, -53, -57, -59, -61, & -65	EA	1
20	6	PBFFF	1560-00-103-4631	97499	205-031-668-75S	POST ASSEMBLY, DOOR-LH	EA	1
20	6A	XCFZZ		97499	205-031-668-75	POST ASSY U/O PN 205-031-668-73 UHH, UHV	EA	1
20	6B	PBFZZ	1560-00-451-8294	97499	205-031-668-39	SKIN, AIRCRAFT UHH, UHV	EA	1
20		MDFZZ	1560-00-H02-9688	97499	205-031-668-65	ANGLE UHH, UHV	EA	1
20	7	PBOZZ	4720-00-924-7688	80205	NAS1374A05SB220	HOSE, AIR DUCT U/O PN 205-031-668-71 & -75 UHH, UHV	EA	1
20	8	PADZZ	1560-00-907-0861	97499	205-031-271-1	PANEL, FUSELAGE, AIRC	EA	1
20	9	PAOZZ	1560-00-967-7641	97499	205-030-540-1	SEAL, DOOR POST INST UHH, UHV	EA	1
20	10	XCFZZ		97499	205-030-246-1	BULKHEAD ASSY U/O PN 205-031-668-3 & -71 UHH, UHV	EA	1
20	10	XCFZZ		97499	205-030-246-23	BULKHEAD ASSY U/O PN 205-031-668-75 UHH, UHV		1
20	11	MFOZZ		97499	204-031-003-13	RUBBER SEAL-LH UHH, UHV	EA	1
20	12	PAOZZ	1560-00-738-8320	97499	100-060-3	PLATE, DOOR STRIKER UHH, UHV		1
20	12	PAOZZ	1560-00-929-8439	97499	204-031-200-1	PLATE, STRIKER GUIDE U/O PN 205–030–246–23 UHH, UHV		1 1
20	13	PAOZZ	1560-00-787-4254	97499	100-060-1	STRIKER, BACKING PLA	EA	
20	13	PAOZZ	1560-00-787-4254	97499	204-031-200-3	PLATE, STRIKER GUIDE U/O PN 205–030–246–23 UHH, UHV		1 1
20	14	PAOZZ	5310-00-728-7716	96906	MS21069L3	NUT, SELF-LOCKING, PL	EA	2
20	15	PAOZZ	5305-00-781-9057	96906	MS27039-1-08	SCREW, MACHINE UHH, UHV	EA	2
20	15	PAOZZ	5305-00-944-5929	96906	MS27039-1-07	SCREW, MACHINE U/O PN 205-030-246-23 UHH, UHV	EA	3
20	16	XCFZZ		97499	205-030-247-27	BULKHEAD ASSY U/O PN 205-031-668-3 UHH, UHV	EA	1
20	16	XCFZZ		97499	205-030-247-41	BULKHEAD ASSY U/O PN 205-031-668-71 & -75 UHH, UHV	EA	1
20	17	PAOZZ	5310-00-728-7716	96906	MS21069L3	NUT, SELF-LOCKING, PL		20
20	18	PAOZZ	5305-00-781-9057	96906	MS27039-1-08	SCREW, MACHINE UHH, UHV	EA	22
20	19	MFOZZ		97499	205-030-247-25	COVER PLATE, FUSELAGE	EA	6

SECTION II TM 55-1520-210-23P C30

SECTI	ON II				TM 55-1520-			
	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUST	TRATION			ļ				
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.							UNIT
20	20	PAOZZ	1560-00-966-9349	97499	205-030-514-1	PLATE, STRUCTURAL UHH, UHV	EA	1
20	20A	PBOOO	1560-00-404-9706	97499	205-030-515-1	BRACKET ASSEMBLY UHH, UHV	EA	1
20	20B	PAOZZ	5310-00-761-4221	96906	MS21073L3	NUT, SELF-LOCKING UHH, UHV	EA	2
20	20C	XCFZZ		97499	204-031-198-1	STRICKER INSTL CREW DOOR U/O PN 205-031-668-75 UHH, UHV	EA	1
20	21	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT, SELF-LOCKING, EXTENDED WASHER HEXAGON UHH, UHV	EA	1
20	22	PAOZZ	5310-00-167-0834	88044	AN960-10L	WASHER, FLAT UHH, UHV	EA	1
20	23	PAOZZ	5306-00-182-2059	88044	AN3H6A	BOLT, MACHINE UHH, UHV	EA	1
20	24	PAOZZ	5360-00-672-4796	97499	120-061-1	SPRING, HELICAL, EXTE UHH, UHV	EA	1
20	25	PAOZZ	5310-00-167-0816	88044	AN960-6	WASHER, FLAT UHH, UHV	EA	1
20	26	PAOZZ	5315-00-847-1920	88044	AN121605	PIN, STRAIGHT HEADED UHH, UHV	EA	1
20	27	PAOZZ	1560-00-929-8424	97499	204-031-199-3	PLATE, STRIKER UHH, UHV	EA	1
20	28	PAOZZ	1560-00-929-8425	97499	204-031-199-4	PLATE, STRIKER UHH, UHV	EA	1
20	29	PA000	1560-00-670-7933	97499	204-030-504-1	STRIKER ASSEMBLY CREW DOOR	EA	1
20	30	PAOZZ	3110-00-042-4805	96906	MS27645-3A	BEARING, BALL, AIRFRAME	EA	1
20	31	XDOZZ	3120-00-690-1135	97499	120-011-3L3	BUSHING, SLEEVE	EA	1
20	32	PAAOZ	1560-00-929-8423	97499	204-031-198-5	BRACKET ASSEMBLY UHH, UHV	EA	1
20	33	PAOZZ	5315-00-234-1856	96906	MS24665-155	PIN, COTTER UHH, UHV	EA	1
20	34	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT, SELF-LOCKING, EXTENDED WASHER HEXAGON UHH, UHV	EA	1
20	35	PAOZZ	5310-00-167-0818	88044	AN960-10	WASHER, FLAT UHH, UHV	EA	1
20	36	PAOZZ	5306-00-182-2059	88044	AN3H6A	BOLT MACHINE UHH, UHV	EA	1
20	37	PAOOO	1560-00-670-7933	97499	204-030-504-1	STRIKER ASSEMBLY CREW DOOR UHH, UHV	EA	1
20	38	PAOZZ	3110-00-042-4805	96906	MS27645-3A	BEARING, BALL, AIRFRAME	EA	1
20	39	XDOZZ	3120-00-690-1135	97499	120-011-3L3	BUSHING, SLEEVE UHH, UHV	EA	2
20	40	PAOZZ	5360-00-672-4796	97499	120-061-1	SPRING, HELICAL, EXTE UHH, UHV	EA	1
20	41	PAOZZ	5325-01-043-6989	88044	AN227-25BM8	STUD, SNAP FASTEN-ALTERNATE UHH, UHV	EA	4
20	41	XDOZZ		88044	AN227-26BM8	STUD, SNAP FASTEN UHH, UHV	EA	4
20	42	PAOZZ	5310-00-184-8966	88044	AN960PD8	WASHER, FLAT UHH, UHV	EA	4
20	43	PAOZZ	5310-00-734-1885	96906	MS21071-4	NUT, SELF-LOCKING, PL UHH, UHV	EA	4
20	44	PAFZZ	5340-00-514-1339	88044	AN743Z13	BRACKET, ANGLE UHH, UHV	EA	1
20	45	PAOZZ	5325-00-141-4002	72794	GH5	EYELET, TURNLOCK FAS	EA	2
20	46	PAOZZ		72794	AW5T8	STUD, TURNLOCK FA UHH, UHV	EA	2
20	47	MFOZZ		97499	205-031-668-43	DOOR ASSEMBLY UHH, UHV	EA	2
20	48	MFOZZ	5340-00-H05-2941	97499	205-031-668-51	HINGE HALF UHH, UHV	EA	1
20	49	XDOZZ	5305-00-925-7857	96906	MS27039-1-09	SCREW, MACHINE UHH, UHV	EA	3
20	50	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT UHH, UHV	EA	3
20	51	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	3
20	52	PAOZZ	5340-00-967-3379	97499	205-031-501-1	HINGE, ACCESS DOOR-LH	EA	1
20	53	XDOZZ	5305-00-925-7857	96906	MS27039-1-09	SCREW, MACHINE UHH, UHV	EA	3
20	54	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT UHH, UHV	EA	3
20	55	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	3
20	56	PAOZZ	5340-00-967-3377	97499	205-031-503-1	HINGE, ACCESS DOOR-LH	EA	1
20	57	PAOZZ	5305-00-781-9057	96906	MS27039-1-08	SCREW, MACHINE UHH, UHV	EA	8
20	58	MFOZZ		97499	205-031-668-53	COVER, ACCESS	EA	2
20	59	PAOOO	5325-00-432-9810	72794	RF5	RECEPTACLE, TURNLOCK FASTENER UHH, UHV	EA	4
20	60	PAOZZ	5325-00-432-9964	72794	RF5-5	EYELET, TURNLOCK	EA	4
20		XCFZZ	1020 00 402-0004	97499	205-030-245-129	POST INSTL-RH U/O PN 205-030-008-23, -33, -35, -39, -45, -49, -51,	EA	1
				0. 100		-53, -57, -59, -61, & -65		
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TM 55-1520-210-23P C30 SECTION II

					I IVI 55-1520-	-210-23P C30	ここしょ	ION II
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUST	RATION							
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.							UNIT
20		XCFZZ		97499	205-030-245-131	POST ASSY U/O PN 205-030-245-129 UHH, UHV	EA	1
20	61	PBFFF	1560-00-102-8573	97499	205-030-245-127A	POST, DOOR, RIGHT HAND	EA	1
20	62	PAFZZ	1560-00-923-3510	97499	205-030-277-49	SUPPORT, EXTERNAL	EA	1
20	63	PAOZZ	1560-00-967-7625	97499	205-030-540-2	SEAL, DOOR POST INST	EA	1
20	64	XCFZZ		97499	205-030-246-24	BULKHEAD ASSY U/O PN 204-030-245-131	1	1
20	65	MFOZZ		97499	204-031-003-14	SEAL, FUSELAGE ASSEM		1
20	66	PAOZZ	5305-00-781-9057	96906	MS27039-1-08	SCREW, MACHINE UHH, UHV		2
20	66	PAOZZ	5305-00-944-5929	96906	MS27039-1-07	SCREW, MACHINE U/O PN 205-030-246-24		3
20	67	PAOZZ	1560-00-738-8330	97499	100-060-4	PLATE, DOOR STRIKER		1
20	67	PAOZZ	1560-00-929-8437	97499	205-030-246-23	PLATE, STRIKER GUIDE U/O PN 205-030-246-23 UHH, UHV		1
20	67	PAOZZ	1560-00-929-8439	97499	204-031-200-1	PLATE, STRIKER GUIDE U/O PN 205-030-246-24 UHH, UHV	EA	1
1								

SECTIO	N II				C26	TM55-1520-210-23P			
(1)		(2)	(3)	(4)	(5)	(6)		(7)	(8)
ILLUST (a)	(b)		NATIONAL			DESCRIPTION			QTY
FIG NO	ITEM NO	SMR	STOCK NUMBER	FSCM	PART NUMBER		USABLE ON CODE	U/M	IN UNIT
							UHE, UHH, UHV, UHX		
20	68	PAOZZ	5340-00-478-7290	97499	100-060-2	STRIKE, CATCH	UHE, UHH, UHV, UHX	EA	1
20	68	PAOZZ	1560-00-929-8438	97499	204-031-200-4	PLATE, STRIKER GUIDE U/O PN 205-030-246-23		EA	1
	68	PAOZZ	1560-00-929-8440	97499	204-031-200-3	PLATE.STRIKER GUIDE U/O PN 205-030-246-24	UHH, UHV		
20	00	PAOZZ	1560-00-929-6440	9/499	204-031-200-3	PENTE, STRIKER GUIDE U/U PN 205-030-246-24	UHE, UHH, UHV, UHX	EA	1
20	69	PAOZZ	5310-00-728-7716	96906	MS21069L3	NUT, SELF-LOCKING, PL	UHE, UHH, UHV, UHX	EA	2
20	70	XCFZZ		97499	205-030-247-28	BULKHEAD ASSY U/O PN 205-030-245-93 &-113	UHE . UHH . UHV . UHX	EA	1
20	70	XCFZZ		97499	205-030-247-37	BULKHEAD ASSY U/O PN 205-030-245-121,-127, &-131		EA	1
							UHE, UHH, UHV, UHX		
20	71	PAOZZ	5310-00-728-7716	96906	MS21069L3	NUT, SELF-LOCKING, PL	UHE, UHH, UHV, UHX	EA	20
20	72	PAOZZ	5305-00-781-9057	96906	MS27039-1-08	SCREW, MACHINE	UHE, UHH, UHV, UHX	EA	22
20	73	MFOZZ		97499	205-030-247-25	COVER PLATE, FUSELAGE	UHE, UHH, UHV, UHX	EA	5
20	74	PAOZZ	1560-00-966-9349	97499	205-030-514-1	PLATE, STRUCTURAL	UHE, UHH, UHV, UHX	EA	1
20	75	PAOZZ	1560-00-404-9697	97499	205-030-515-2	BRACKET ASSEMBLY-RH	UHE, UHH, UHV, UHX	EA	1
20	76	PAOZZ	5310-00-761-4221	96906	MS21073L3	NUT, SELF-LOCKING, PLATE	UHE, UHH, UHV, UHX	EA	2
20	77	PA000	1560-00-987-5194	97499	205-030-245-55	DOOR, ACCESS	UHE, UHH, UHV, UHX	EA	1
20	78	MFOZZ	1560-00-413-1431	97499	205-030-245-45	HINGE HALF, LOWER	UHE, UHH, UHV, UHX	EA	1
20	79	PAOFF	1560-00-987-5193	97499	205-030-245-53	COVER, ACCESS	UHE, UHH, UHV, UHX	EA	1
20	80	MFOZZ		97499 97499	205-030-245-15	HINGE HALF, LOWER DOOR ASSEMBLY	UHE, UHH, UHV, UHX	EA	1
20	82	MFOZZ		97499	205-030-245-61	DOOR ASSEMBLY DOOR ASSEMBLY	UHE , UHH , UHV , UHX	EA EA	1
20	83	MFOZZ	5340-00-H05-2934	97499	205-030-245-65	DOOR ASSEMBLY HINGE	UHE, UHH, UHV, UHX	EA	1
20	84	PAOZZ	5325-00-141-4002	72794	GH5	EYELET, TURNLOCK FASTENER	UHE, UHH, UHV, UHX	EA	2
20	85	PAOZZ	5325-00-285-3278	72794	AW5T5	STUD, TURNLOCK, FASTENER	UHE, UHH, UHV, UHX	EA	2
20	86	PAOOO	5325-00-432-9810	72794	RF5	RECEPTACLE, TURNLOCK FASTENER	UHE , UHH , UHV , UHX	EA	4
20	87	PAOZZ	5325-00-432-9964	72794	RF5-5	EYELET, TURNLOCK	UHE,UHH,UHV,UHX	EA	4
20	88	MFOZZ		97499	205-030-245-13	HINGE, HALF, UPPER	UHE, UHH, UHV, UHX	EA	1
20	89	MFOZZ		97499	205-030-245-43	HINGE HALF, UPPER	UHE, UHH, UHV, UHX	EA	1
20	90	PAOZZ	5360-00-967-1808	97499	205-030-352-1	SPRING, HELICAL, TORS	UHE,UHH,UHV,UHX	EA	4
20	91	PAOZZ	5310-00-807-1467	96906	MS21042-3	NUT, SELF-LOCKING, EX WASHER, HEXAGON	UHE, UHH, UHV, UHX	EA	1
20	92	PAOZZ	5310-00-167-0818	88044	AN960-10	WASHER, FLAT	UHE, UHH, UHV, UHX	EA	1
20	93	PAOZZ	5306-00-182-2059	88044	AN3H6A	BOLT, MACHINE	UHE, UHH, UHV, UHX	EA	1
20	94	PA000	1560-00-670-7933	97499	204-030-504-1	STRIKER ASSEMBLY CREW DOOR	UHE, UHH, UHV, UHX	EA	1
20	95	PAOZZ	5360-00-672-4796	97499	120-061-1	SPRING, HELICAL, EXTE	UHE, UHH, UHV, UHX	EA	1
20	96	PAOZZ	5340-00-514-1339	88044	AN743Z13	BRACKET, ANGLE	UHE, UHH, UHV, UHX	EA	1
20	97	XCFZZ		97494	204-031-198-2	STRIKER INSTL CREW DOOR U/O PN 205-030-245-131	UHE, UHH, UHV, UHX	EA	1
20	98	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT, SELF-LOCKING EXTENDED WASHER, HEXAGON		EA	1
							UHE, UHH, UHV, UHX		
20	99	PAOZZ	5310-00-167-0834	88044	AN960-10L	WASHER, FLAT	UHE, UHH, UHV, UHX	EA	1
20	100	PAOZZ	5306-00-182-2059	88044	AN3H6A	BOLT, MACHINE	UHE, UHH, UHV, UHX	EA	1
20	101	PAOZZ	5360-00-672-4796	97499	120-061-1	SPRING, HELICAL, EXTE	UHE, UHH, UHV, UHX	EA	1
20	102	PAOZZ	5310-00-167-0816	88044	AN960-6	WASHER, FLAT	UHE, UHH, UHV, UHX	EA	1
20	103	PAOZZ	5315-00-847-1920	88044	AN121605	PIN,STRAIGHT HEADED	UHE, UHH, UHV, UHX	EA	1
20	104	PAOZZ	1560-00-929-8424	97499	204-031-199-3	PLATE, STRIKER	UHE, UHH, UHV, UHX	EA	1
20	105	PAOZZ	1560-00-929-8425	97499	204-031-199-4	PLATE, STRIKER	UHE, UHH, UHV, UHX	EA	1

SECTION	N II				C26	TM55-1520-210-23P			
(1)		(2)	(3)	(4)	(5)	(6)		(7)	(8)
ILLUSTF (a)	(b)		NATIONAL			DESCRIPTION			QTY
FIG NO	ITEM NO	SMR	STOCK NUMBER	FSCM	PART NUMBER		USABLE ON CODE	U/M	IN UNIT
20	106	PAOOO	1560-00-929-7933	97499	204-030-504-1	STRIKER ASSEMBLY CREW DOOR	UHE, UHH, UHV, UHX	EA	1
20	107	PAOZZ	3110-00-042-4805	96906	MS27645-3A	BEARING, BALL, AIRFRAME	UHE, UHH, UHV, UHX	EA	1
20	108	XDOZZ		97499	120-011-3LS	BUSHING, SLEEVE	UHE, UHH, UHV, UHX	EA	1
20	109	PAOZZ	1560-00-929-8423	97499	204-031-198-5	BRACKET ASSEMBLY SEE ITEM 32 FOR BREAKDOWN		EA	1
							UHE, UHH, UHV, UHX		
20	110	PAOZZ	5315-00-234-1856	96906	MS24665-155	PIN, COTTER	UHE, UHH, UHV, UHX	EA	1
20	111	PAOZZ	5325-01-043-6989	88044	AN227-25BM8	STUD, SNAP FASTEN-ALTERNATIVE	UHE, UHH, UHV, UHX	EA	4
20	111	XDOZZ		88044	AN227-26BM8	STUD, SNAP FASTEN	UHE, UHH, UHV, UHX	EA	4
20	112	PAOZZ	5310-00-184-8966	88044	AN960PD8	WASHER, FLAT	UHE, UHH, UHV, UHX	EA	4
20	113	PAFZZ	5310-00-734-1885	96906	MS21071-4	NUT, SELF-LOCKING, PL	UHE, UHH, UHV, UHX	EA	4
20	114	PAOZZ	5305-00-781-9057	96906	MS27039-1-08	SCREW, MACHINE	UHE, UHH, UHV, UHX	EA	3
20	115	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT	UHE, UHH, UHV, UHX	EA	6
20	116	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT, SELF-LOCKING, EX WASHER, HEXAGON	UHE, UHH, UHV, UHX	EA	3
20	117	PAOZZ	5340-00-967-3376	97499	205-031-501-2	HINGE, ACCESS DOOR RH	UHE, UHH, UHV, UHX	EA	1
20	118	PAOZZ	5305-00-781-9057	96906	MS27039-1-08	SCREW, MACHINE	UHE, UHH, UHV, UHX	EA	3
20	119	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT	UHE, UHH, UHV, UHX	EA	3
20	120	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT, SELF-LOCKING, EX WASHER, HEXAGON	UHE, UHH, UHV, UHX	EA	3
20	121	PAOZZ	5340-00-967-3376	97499	205-031-503-2	HINGE, ACCESS DOOR RH	UHE, UHH, UHV, UHX	EA	1
20	122	XDOZZ		96906	MS20253-2-675	PIN,STRAIGHT,HEADLESS	UHE, UHH, UHV, UHX	EA	2
20	123	XCFZZ		97499	204-030-399-5	TUBE, INSTALLATION DRAIN-LH	UHE, UHH, UHV, UHX	EA	1
20	123	XCFZZ		97499	204-030-399-6	TUBE, INSTALLATION DRAIN-RH	UHE, UHH, UHV, UHX	EA	1
20	124	PAOZZ	5305-00-702-7270	26233	NK525D1032R8	SCREW, MACHINE	UHE, UHH, UHV, UHX	EA	4
20	125	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT	UHE, UHH, UHV, UHX	EA	4
20	126	PAOZZ	5310-00-905-3081	96906	MS21083D3	NUT, SELF-LOCKING, HE	UHE, UHH, UHV, UHX	EA	4
20	127	PAOZZ	5340-00-187-6023	81996	EAB700D6	CLAMP, LOOP	UHE, UHH, UHV, UHX	EA	4
20	128	PAOZZ	4720-00-739-4590	97499	204-030-399-7	TUBING, NONMETALLIC	UHE, UHH, UHV, UHX	EA	1
20	129	XCFZZ		97499	205-030-615-3	ROOF INSTL,CABIN U/O PN 205-030-008-3 &-5 SEE FIG.31 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
20	129	XCFZZ		97499	205-030-615-5	ROOF INSTL, CABIN U/O PN 205-030-008-7 SEE FIG.31 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
20	129	XCFZZ		97499	205-030-615-7	ROOF INSTL,CABIN U/O PN 205-030-008-9 SEE FIG.31 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
20	129	XCFZZ		97499	205-030-615-91	ROOF INSTL,CABIN U/O PN 205-030-008-13 &-17 SEE FIG.31 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
20	129	XCFZZ		97499 97499	205-030-615-97 205-030-615-99	ROOF INSTL_CABIN U/O PN 205-030-008-15 SEE FIG.31 FOR REFAXCOWN ROOF INSTL_CABIN U/O PN 205-030-008-19 SEE FIG.31 FOR	UHE, UHH, UHV, UHX	EA EA	1
20	129	XCFZZ		97499	205-030-615-99	ROOF INSIL, CABIN U/O PR 205-030-008-19 SEE FIG. 31 FOR ROOF INSIL, CABIN U/O PR 205-030-008-21 &-23 SEE FIG. 31 FOR	UHE, UHH, UHV, UHX	EA	1
20	129	XCFZZ		97499	205-030-615-105	ROOF INST., CABIN U/O PN 203-030-000-21 2-23 SEE 743-31 FOR ROOF INST., CABIN U/O PN 205-030-008-33 &-35 SEE FIG. 31 FOR	UHE, UHH, UHV, UHX	EA	1
20	129	XCFZZ		97499	205-030-615-109	BREAKDOWN ROOF INSTL.CABIN U/O PN 205-030-008-39 &-45 SEE FIG. 31 FOR	UHE, UHH, UHV, UHX	EA	1
20	129	XCFZZ		97499	205-030-615-113	REAKDOWN ROOF INSTL, CABIN U/O PN 205-030-008-49, -51, -53, -57, -59 &	UHE, UHH, UHV, UHX	EA	1
						-61 SEE FIG.31 FOR BREAKDOWN	UHE, UHH, UHV, UHX		
20	129	XCFZZ		97499	205-030-615-131	ROOF INSTL,CABIN U/O PN 205-030-008-65 SEE FIG.31 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
20	130	PA000	1560-00-927-9515	97499	205-031-669-15	DOOR ASSY,CARGO,LH SEE FIG.46 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1

SECTIO	N TT				C18	TM55-1520-210-23P			
(1)		(2)	(3)	(4)	(5)	(6)		(7)	(8)
ILLUST (a)	RATION (b)	(2)	NATIONAL	(1)	(3)	DESCRIPTION		(1)	QTY
FIG	ITEM	SMR	STOCK		PART				IN
NO	NO	CODE	NUMBER	FSCM	NUMBER		USABLE ON CODE	U/M	UNIT
20	130	PA000	1560-00-927-9514	97499	205-031-669-16	DOOR ASSY,CARGO,RH SEE FIG. 46 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	8
20	131	PAOZZ	5306-00-182-2017	88044	an4H6A	RETAINER INSTL CARGO DOOR	UHE, UHH, UHV, UHX	EA	4
20	132	PAOZZ	5305-00-151-3161	88044	AN515-3R3	SCREW, MACHINE	UHE, UHH, UHV, UHX	EA	4
20	133	PAOZZ	5310-00-543-2410	96906	MS35338-40	WASHER, LOCK	UHE, UHH, UHV, UHX	EA	4
20	134	PAOZZ	5310-00-176-8127	88044	AN340-3	NUT, PLAIN, HEXAGON	UHE, UHH, UHV, UHX	EA	1
20	135	MFOZZ	DELETED	96906	MS27253-2	PLATE, IDENTIFICATION	UHE, UHH, UHV, UHX	EA	1
20	136	XCFZZ		97499	205-030-302-1	STOP INSTL, DOOR-LH U/O PN 205-030-008-9 &-5	UHE, UHH, UHV, UHX	EA	1
20	136	XCFZZ		97499	205-030-302-2	STOP INSTL.DOOR-RH U/O PN 205-030-008-3 &-5		EA	1
							UHE, UHH, UHV, UHX		-
20	137	PA000	1560-00-672-0080	97499	204-030-353-3	STOP ASSEMBLY, DOOR-LH	UHE, UHH, UHV, UHX	EA	1
20	137	PA000	1560-00-672-0079	97499	204-030-353-4	STOP ASSEMBLY, DOOR-RH	UHE, UHH, UHV, UHX	EA	1
20	138	PAOZZ	5360-00-664-5161	97499	61-785-139-1	SPRING, HELICAL, TORS	UHE, UHH, UHV, UHX	EA	1
20	139	PAOZZ	5315-00-823-8743	96906	MS16562-219	PIN, SPRING	UHE, UHH, UHV, UHX	EA	1
20	140	PAOZZ	5315-00-844-3963	96906	MS16562-46	PIN,SPRING	UHE, UHH, UHV, UHX	EA	1
20	1413	PAOZZ	1560-00-021-3621	97499	204-030-968-3	GUIDE STOP, CARGO DOOR	UHE, UHH, UHV, UHX	EA	1
20	142	MFOZZ	DELETED	97499	205-030-302-5	STIPPORT-LH	UHE.UHH.UHV.UHX	EA	1
20	142	MFOZZ	DELETED	97499	205-030-302-6	SUPPORT-RH	UHE, UHH, UHV, UHX	EA	1
20	143	XCFZZ	DELETED	97499	205-030-302-0	BRACKET INST. DOOR-IN HISBLEFF 63-8739 THRH 66-970	OHE, OHH, OHV, OHA	EA	1
20	143	XCFZZ		97499	205-030-671-1	HRACKET INSTL DOUR-LH USBL EFF 63-8739 THRU 66-970	UHE, UHH, UHV, UHX	EA	1
20	143	XCFZZ		97499	205-030-671-2	BRACKET INSTL DOOR-RH USBL EFF 63-8739 THRU 66-970	UHE, UHH, UHV, UHX	EA	1
20	144	MFOZZ	DELETED	97499	205-030-671-7	BRACKET-LH	UHE, UHH, UHV, UHX	EA	1
20	144	MFOZZ	DELETED	97499	205-030-671-9	BRACKET-RH	UHE, UHH, UHV, UHX	EA	1
20	145	PAOZZ	5365-00-691-4765	97499	205-030-671-3	SPACER, SLEEVE	UHE, UHH, UHV, UHX	EA	1
20	146	XDOZZ	3120-00-059-4742	97499	205-030-671-5	BUSHING, SLEEVE	UHE, UHH, UHV, UHX	EA	1
20	147	PAOZZ	5340-00-570-5387	97499	205-030-672-1	SPRING-LH	UHE, UHH, UHV, UHX	EA	1
20	147	PAOZZ	5340-00-570-5386	97499	205-030-672-2	SPRING-RH	UHE, UHH, UHV, UHX	EA	1
20	148	PAOZZ	5310-00-167-0765	96906	MS63040-3	WASHER, FLAT	UHE, UHH, UHV, UHX	EA	1
20	149	PAOZZ	5310-00-072-4873	97499	140-001-5	WASHER, FLAT	UHE . UHH . UHV . UHX	EA	1
20	150	XCFZZ	3310 00 072 1073	97499	205-030-006-7	FUSELAGE ASSY U/O PN 205-030-008-3 SEE FIG.64 THRU 69 FOR	om, om, on	EA	1
20	130	ACFEE		31433	203-030-000-7	BREAKDOWN	UHE, UHH, UHV, UHX	LA	-
20	150	XCFZZ		97499	205-030-006-13	FUSELAGE ASSY U/O PN 205-030-008-5 SEE FIG.64 THRU 69 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
20	150	XCFZZ		97499	205-030-006-19	FUSELAGE ASSY U/O PN 205-030-008-7 SEE FIG.64 THRU 69 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
20	150	XCFZZ		97499	205-030-006-25	FUSELAGE ASSY U/O PN 205-030-008-9 SEE FIG.64 THRU 69 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
20	150	XCFZZ		97499	205-030-006-31	FUSELAGE ASSY U/O PN 205-030-008-13 SEE FIG.64 THRU 69 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
20	150	XCFZZ		97499	205-030-006-33	FUSELAGE ASSY U/O PN 205-030-008-15 SEE FIG.64 THRU 69 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
20	150	XCFZZ		97499	205-030-006-43	FUSELAGE ASSY U/O PN 205-030-008-17 SEE FIG.64 THRU 69 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
20	150	XCFZZ		97499	205-030-006-49	FUSELAGE ASSY U/O PN 205-030-008-19 SEE FIG.64 THRU 69 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
20	150	XCFZZ		97499	205-030-006-55	FUSELAGE ASSY U/O PN 205-030-008-21 SEE FIG.64 THRU 69 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1

SECTION	II				C26	TM55-1520-210-23P			
(1) ILLUSTRA	ATION	(2)	(3)	(4)	(5)	(6) DESCRIPTION		(7)	(8) QTY
(a) FIG	(b)	SMR	NATIONAL STOCK		PART				INC
NO	NO	CODE	NUMBER	FSCM	NUMBER		USABLE ON CODE	U/M	UNIT
20	150	XCFZZ		97499	205-030-006-67	FUSELAGE ASSY U/O PM 205-030-008-23 SEE FIG.64 THRU 69 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
20	150	XCFZZ		97499	205-030-006-85	FUSELAGE ASSY U/O PM 205-030-008-33 SEE FIG.64 THRU 69 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
20	150	XCFZZ		97499	205-030-006-97	FUSELAGE ASSY U/O PM 205-030-008-35 SEE FIG.64 THRU 69 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
20	150	XCFZZ		97499	205-030-006-109	FUSELAGE ASSY U/O PM 205-030-008-39 SEE FIG.64 THRU 69 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
20	150	XCFZZ		97499	205-030-006-129	FUSELAGE ASSY U/O PM 205-030-008-45 SEE FIG.64 THRU 69 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
20	150	XCFZZ		97499	205-030-006-137	FUSELAGE ASSY U/O PM 205-030-008-49 SEE FIG.64 THRU 69 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
20	150	XCFZZ		97499	205-030-006-141	FUSELAGE ASSY U/O PM 205-030-008-51 SEE FIG.64 THRU 69 FOR BREAKDOWN	UHE,UHH,UHV,UHX	EA	1
20	150	XCFZZ		97499	205-030-006-147	FUSELAGE ASSY U/O PM 205 030-008-57 SEE FIG.64 THRU 69 FOR BREAKDOWN	UHE,UHH,UHV,UHX	EA	1
20	150	XCFZZ		97499	205-031-006-1	FUSELAGE ASSY U/O PN 205-030-008-53 SEE FIG.64 THRU 69 FOR BREAKDOWN	UHE,UHH,UHV,UHX	EA	1
20	150	XCFZZ		97499	205-031-006-13	FUSELAGE ASSY U/O PN 205-030-008-59 SEE FIG.64 THRU 69 FOR BREAKDOWN	UHE,UHH,UHV,UHX	EA	1
20	150	XCFZZ		97499	205-031-006-19	FUSELAGE ASSY U/O PM 205-030-008-61 SEE FIG.64 THRU 69 FOR BREAKDOWN	UHE,UHH,UHV,UHX	EA	1
20	150	XCFZZ		97499	205-031-006-31	FUSELAGE ASSY U/O PN 205-030-008-65 SEE FIG.64 THRU 69 FOR BREAKDOWN	UHE,UHH,UHV,UHX	EA	1
20	151	XCFZZ		97499	205-030-737-1	CABLE INST., STRIKER EJECTION-LH U/O PM 235-030-008-3 6-5 SEE FIG. 440 FOR BREAKDOWN	UHE,UHH,UHV,UHX	EA	1
20	151	XCFZZ		97499	205-030-737-7	CABLE INSTLUSTRIKER EJECTION-LH U/O PN 205-030-008-7,-9,-13, -15,-17,-13,-12,-23,-33,-15,-33,-45,-49,-51,-53,-57,-61,6-65 SER FIG. 445 OF REALMOON	UHE, UHH, UHV, UHX	EA	1
20	151	XCFZZ		97499	205-030-737-2	CABLE INSTL,STRIKER EJECTION-RH U/O PN 205-030-008-3 &-5 SEE FIG.440 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
20	151	XCFZZ		97499	205-030-737-8	CARLE INST.,STRIKER EXECTION-BH U/O PM 205-030-008-7, -9,-13, -15,-17,-19,-21,-23,-33,-35,-39,-45,-49,-51,-53,-57,-59,-61, 4-65 SHE FIG.440 FOR REMAINDON	UHE, UHH, UHV, UHX	EA	1
20		XCFZZ		97499	204-030-646-41	DOOR INSTL,NOSE U/O PN 205-030-008-3 &-5 SEE FIG.21 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
20		XCFZZ		97499	204-030-646-53	DOOR INSTI, NOSE U/O PM 205-030-008-7,-9,-13,-15,-17,-19,-21, -23,-33,-35,-19,-45,-49,-51,-53,-57,-59,-61, a-65 SEE FIG.21 FOR BEALEDOM	UHE, UHH, UHV, UHX	EA	1
20		XCFZZ		97499	205-031-481-1	RETAINER INSTALLATION CARGO DOOR	UHE, UHH, UHV, UHX	EA	1
20	152	XDOZZ		80205	NAS1304-10H	BOLT, SHEAR	UHE, UHH, UHV, UHX	EA	4
20	152	PAOZZ	5325-00-774-9430	21024	A121-1-13	STUD.POSITIVE LOCK RPLS BOLT NAS1304-10H WHEN AUXILIARY FUEL TANKS ARE INSTALLED	UHH, UHV	EA	2
20	153	PAOZZ	5310-00-167-0766	88044	AN970-4	WASHER, FLAT	UHE, UHH, UHV, UHX	EA	4
20	154	PAOZZ	5340-00-931-4801	97499	205-031-481-31	SPACER, TAPERED	UHE, UHH, UHV, UHX	EA	4
20	154	MFOZZ		97499	205-031-481-33	DOUBLER	UHE, UHH, UHV, UHX	EA	1
20	155	PA000	5340-00-971-6350	97499	205-031-481-3	RETAINER, CARGO DOOR	UHE, UHH, UHV, UHX	EA	2
20	156	PAOZZ	5315-00-194-2455	88044	AN415-2	PIN, LOCK	UHE, UHH, UHV, UHX	EA	1
20	156	MOOZZ		97499	25C10-2-3	CHAIN, SAFETY	UHE, UHH, UHV, UHX	EA	1
20	157	PAOZZ	5305-00-282-9504	96906	MS27039-4-15	SCREW, MACHINE	UHE, UHH, UHV, UHX	EA	4
20	158	PAOZZ	5310-00-141-1795	88044	AN960-416	WASHER, FLAT	UHE, UHH, UHV, UHX	EA	4
20	169	PAOZZ	5365-00-825-6995	80205	NAS43HT4-19	SPACER, SLEEVE	UHE, UHH, UHV, UHX	EA	4
20	160	PAOZZ	5306-00-898-9745	80205	NAS1304-5H	BOLT, SHEAR	UHE, UHH, UHV, UHX	EA	2
20	161	PAOZZ	5310-00-141-1795	88044	AN960-416	MASHER, FLAT	UHE, UHH, UHV, UHX	EA	4
20	162	PAOZZ	5330-00-983-0122	97499	205-031-481-9	BRACKET, ANGLE	UHE, UHH, UHV, UHX	EA	2

SECTION	II				C26	TM55-1520-210-23P			
(1) ILLUSTR (a)	ATION (b)	(2)	(3)	(4)	(5)	(6) DESCRIPTION		(7)	(8) QTY INC
FIG NO	ITEM NO	SMR CODE	STOCK NUMBER	FSCM	PART NUMBER		USABLE ON CODE	U/M	IN UNIT
20	163	PAOZZ	5305-00-891-8883	96906	MS27039-4-11	SCREW, MACHINE	UHE, UHH, UHV, UHX	EA	8
20	164	PAOZZ	5310-00-141-1795	88044	AN960-416	WASHER, FLAT	UHE, UHH, UHV, UHX	EA	8
20	165	PA000	5340-00-971-6349	97499	205-031-481-19	STRAP,CARGO DOOR	UHE, UHH, UHV, UHX	EA	2
20	166	MFOZZ		97499	205-031-481-23	BUMPER, SLIDING DOOR	UHE, UHH, UHV, UHX	EA	1
20	167	PA000	5340-00-971-6347	97499	205-031-481-25	STRAP,CARGO DOOR	UHE, UHH, UHV, UHX	EA	2
20	168	MFOZZ		97499	205-031-481-29	BUMPER, CARGO DOOR	UHE, UHH, UHV, UHX	EA	1
20	169	XCFZZ		97499	205-030-147-5	SUPPORT INSTL PLUMB BOB U/O PN 205-030-008-65	UHE, UHH, UHV, UHX	EA	1
20	170	PAFZZ	1560-00-119-1177	97499	205-030-147-7	SUPPORT, PLUMB BOB	UHE, UHH, UHV, UHX	EA	1

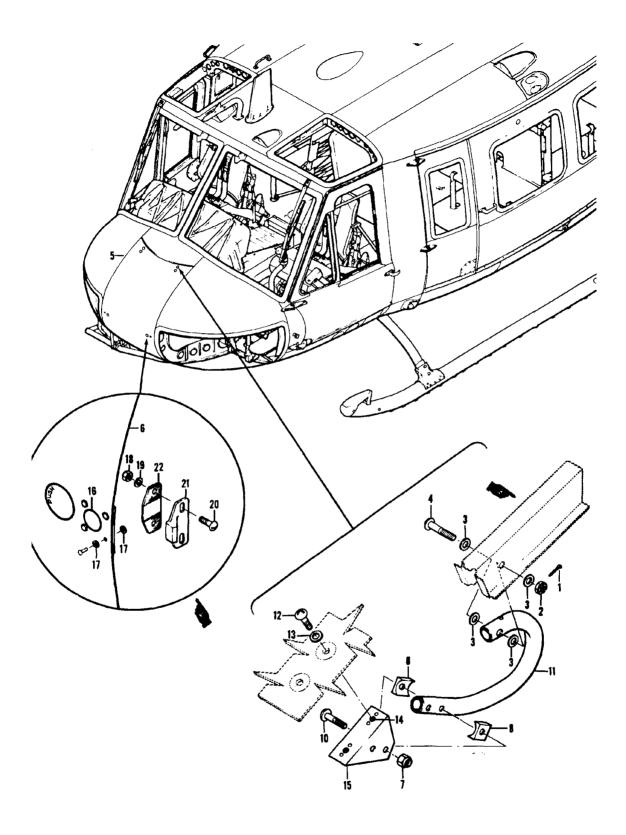


Figure 21. Door Installation, Nose

TM55-1520-210-23P C15 SECTION II

				_		1M55-1520-210-23P C15 SECTION II		
ILLUSTF	I) RATION	(2)	(3)	(4)	(5)	(6)	(7)	
(a)	(b)		NATIONAL		1	()		QTY
FIG.	ITEM	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION	U/M	I N C
NO.	NO.	OODL	NOMBER		NOMBER	USABLE ON CODE	O/IVI	UNIT
21		XCFZZ		97499	204-030-646-41	OR INSTL. NOSE USBL EFF (UH-1B) 60-3546 THBU 62-12555, & (UH-1D) 62-2106 THRU 62-12372 SEE FIG. 198 20 FOR NHA UHX. UHB, UHE, UHH, UHV, UHX	EΑ	1
						(UH-1D) 62-2106 THRU 62-12372 SEE FIG. 19 & 20 FOR NHAUHB, UHE, UHH, UHV, UHX		
21		XCFZZ		97499	204-030-646-53	DOOR INSTL NOSE USBLEFF (UH-18) 63-8500 & SUBSEQUENT, & (UH- 1D) 63-8739 & SUBSEQUENT SEE FIG. 19 & 20 FOR NHA	- Λ	1
						1D) 63-8739 & SUBSEQUENT SEE FIG. 19 & 20 FOR NHAUHB, UHC, UHE, UHH, UHM, UHV, UHX	_ ^	'
21	1	PAOZZ	5315-00-234-1854	96906	MS24665-153	.PIN,COTTER	Ε Δ	2
21		PAOZZ	5310-00-285-2177	88044	AN320-3	.NUT,PLAIN,SLOTTED,H		2
	2		5310-00-167-0834		AN960-10L		EA	8
21	3	PAOZZ		88044				
21	4	PAOZZ	5306-00-151-1970				EΑ	2
21	5	PA000	1560-00-070-4586		204-030-646-55	.DOOR ASSEMBLY, NOSE	ΕA	1
21	6	PAOZZ	1560-00-070-4605		204-030-646-57	SEAL,DOOR ASSEMBLY	EΑ	1
21	7	PAOZZ	5310-00-857-5564	96906	MS21045L08	NUT,SELF-LOCKING, HEUHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	4
21	8	PAOZZ	5310-00-690-5256	97499	204-030-526-1	WASHER,SADDLE	EA	8
21	1 0	PAOZZ		88044	AN525-832R20	SCREW,MACHINE	EA	4
21	1 1	PAOZZ	5340-00-757-3791	97499	204-030-646-5	HINGE,ACCESS DOOR	EA	2
21	1 2	PAOZZ	5305-00-993-1848	96906	MS35207-265	SCREW,MACHINE	EΑ	4
21	1 3	PAOZZ	5310-00-167-0834	88044	AN960-10L		EA	4
21		PAOZZ	5310-00-728-7716		MS21069L3	NUT,SELF-LOCKING,PL	FΑ	4
21	1 4	PAOZZ	1560-00-875-8000		204-030-646-33	SUPPORT,STRUCTURAL-LH	EA	1
	1 5	PAOZZ	1560-00-875-8001		204-030-646-34	SUPPORT,STRUCTURAL-RH UHB, UHC, UHE, UHH, UHM, UHV, UHX		1
21	1 5							
21	16		5340-00-872-7939		H605S063A163	CATCH,FLUSH		2
21	1 7		5310-00-076-9900		140-001-1	- ,	EA	8
21	1 8	PAOZZ	5310-00-807-1474	96906	MS21042L3	.NUT,SELF-LOCKING,EX WASHER, HEXAGONUHB, UHC, UHE, UHH, UHM, UHV, UHX	ΕA	4
21		PAOZZ	5310-00-167-0753	88044	AN960PD10L	.WASHER,FLAT	⊏ ∧	4
21	1 9	XDOZZ	5305-00-925-7857		MS27039-1-09	.SCREW,MACHINE		4
21	2 0	PAOZZ	5340-00-178-1428		204-030-989-3	STRIKE, CATCHUHB, UHC, UHE, UHH, UHM, UHV, UHX		2
	2 1				204-030-990-1	.PLATE,STRUCTURAL		
21	2 2	PBOZZ	1560-00-758-3683	97499	204-030-990-1	PLATE, STRUCTURAL	EA	_
								' [
I —	-	_				<u> </u>		

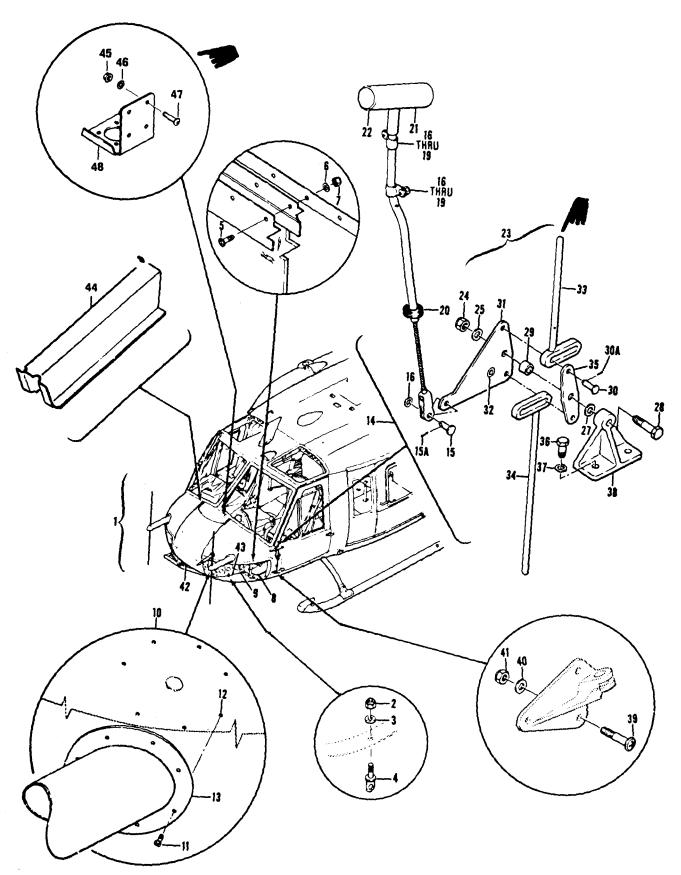


Figure 22. Nose Installation, Cabin

TM 55-1520-210-23P C30

					TM 55-1520-	–210–23P C30	SECT	TION II
(1	1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTI	RATION						'	1 [
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE	'	INC IN
NO.	NO.	<u> </u>	<u> </u>	 	<u> </u>		<u> </u>	UNIT
22		XCFZZ		97499	205-030-009-73	NOSE INSTL, CABIN USBL EFF 69–15000 & SUBSEQUENT SEE FIG. 20 FOR NHA	EA	1
22		PBDDD	1560-00-179-5975	97499	205-030-009-61A	NOSE ASSEMBLY, CABIN	EA	1
22		XCFZZ		97499	204-030-657-31	.WINDOW INSTL NOSE LOWER-LH UHH, UHV	EA	1
22		XCFZZ		97499	204-030-657-30	.WINDOW INSTL NOSE LOWER-RH UHH, UHV	EA	1
22	2	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT, SELF-LOCKING, EX WASHER, HEXAGON U/O PN 204-030-657 & -31	EA	1
22	2	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT, SELF-LOCKING, EX WASHER, HEXAGON U/O PN 204-030-657-30	EA	2
22	3	PAOZZ	5310-00-167-0818	88044	AN960-10	WASHER, FLAT U/O PN 204–030–657–29 & –31	EA	1
22	3	PAOZZ	5310-00-167-0818	88044	AN960-10	WASHER, FLAT U/O PN 204-030-657-30	EA	2
22	4	PAOZZ	5306-00-638-2216	88044	AN42B4	.BOLT, EYE U/O PN 204–030–657–29 & –31	EA	1
22	4	PAOZZ	5306-00-638-2216	88044	AN42B4 AN42B4	BOLT, EYE U/O PN 204–030–657–30 UHH, UHV	EA	2
22	5	PAOZZ	5305-00-558-8934	88044	AN525D10R8	SCREW. MACHINE U/O PN 204–030–657–30	EA	64
								'
22	5	PAOZZ	5305-00-702-7270	26233	NK525D1032R8	SCREW, MACHINE U/O PN 204-030-657-31	EA	57
22	6	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT U/O PN 204–030–657–29 & –30	EA	66
22	6	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT 204–030–657–31	EA	58
22	7	PAOZZ	5310-00-877-5798	96906	MS21044D3	NUT, SELF-LOCKING, HE U/O PN 204-030-657-30 UHH, UHV	EA	64
22	7	PAOZZ	5310-00-877-5798	96906	MS21044D3	NUT, SELF-LOCKING, HE u/O PN 204-030-657-31 UHH, UHV	EA	57
22	8	PA000	1560-00-701-9923	97499	204-030-657-19	WINDOW PANEL, AIRCRAFT-LH	EA	1
22	8	PAOOO	1560-00-701-9924	97499	204-030-657-20	WINDOW PANEL, AIRCRAFT-RH UHH, UHV	EA	1
22	9	PAOZZ	5340-00-205-5253	61864	SS5089K2215	BUTTON, PLUG	EA	1
22	10	XCFZZ		97499	204-030-671-1	.SUPPORT INSTL ANTENNA-LH	EA	1
22	10	XCFZZ		97499	204-030-671-2	.SUPPORT INSTL ANTENNA-RH	EA	1
22	11	PAOZZ	5305-00-702-7270	26233	NK525D1032R8	SCREW, MACHINE	EA	7
22	12	PAOZZ	5310-00-728-7716	96906	MS21069L3	.NUT, SELF-LOCKING, PL UHH, UHV	EA	7
22	13	PAOZZ	1560-00-624-5272	97499	204-030-671-3	.SUPPORT ASSEMBLY ANTENNA-LH	EA	1
22	13	PAOZZ	1560-00-624-6785	97499	204-030-671-4	.SUPPORT ASSEMBLY ANTENNA-RH	EA	1
22	14	XCFZZ		97499	204-030-725-1	.HANDLE INSTL EJECTION-LH	EA	1
22	14	XCFZZ		97499	204-030-725-2	.HANDLE INSTL EJECTION-RH	EA	1
22	15	PBOZZ	5315-00-989-7631	96906	MS20392-2C7	PIN, STRAIGHT, HEADED	EA	1
22	15A	PAOZZ	5315-00-815-1405	96906	MS24665-151	PIN, COTTER UHH, UHV	EA	1
22	16	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT UHH, UHV	EA	3
22	17	XDOZZ	5305-00-925-7857	96906	MS27039-1-09	SCREW, MACHINE	EA	2
22	18	PAOZZ	5310-00-263-2862	96906	MS21045C3	NUT, SELF-LOCKING, HE	EA	2
22	19	PAOZZ	5340-00-990-9298	81996	EAB700D3	CLAMP, LOOP	EA	2
22	20	PAOZZ	5325-00-263-6632	96906	MS35489-6	GROMMET, NONMETALLIC	EA	1
22	21	PAOOO	1680-00-672-4831	97499	204-030-725-25	HANDLE ASSY, EJECTION	EA	1
22	22	PAOZZ	5340-00-972-2493	61864	SS48172K2215	BUTTON, PLUG	EA	2
22	23	XCFZZ	3040-00 0.2 2	97499	204-030-789-3	.MECHANISM INSTL EJECTION-LH	EA	1
22	23	XCFZZ		97499	204-030-789-3	.MECHANISM INSTL EJECTION-LH	EA	1
22	23	PAOZZ	5310-00-857-5557	97499	204-030-789-4 MS21045L4			
							EA	1
22	25	PAOZZ	5310-00-187-2354	88044	AN960PD416	WASHER, FLAT	EA	2
22	27	PAOZZ	5310-00-167-0835	88044	AN960-416L	WASHER, FLAT	EA	1
22	28	PAOZZ	5306-00-182-1961	88044	AN4H13A	BOLT, MACHINE	EA	1
22	29	PAOZZ	5365-00-839-1265	80205	NAS43HT4-28	SPACER, SLEEVE UHH, UHV	EA	1
22	30	PAOZZ	5315-00-812-3766	96906	MS20392-2C15	PIN, STRAIGHT, HEADED	EA	2
22	30A	PAOZZ	5315-00-815-1405	96906	MS24665-151	PIN, COTTER UHH, UHV	EA	1 1

SECTION II

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	(1 ILLUSTI		(2)	(3)	(4)	(5)	(6)	(7)	(8)
ŀ	(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
	FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE	0,	INC IN
	NO.	NO.							UNIT
ı	22	31	PAOOO	1560-00-950-7008	97499	204-030-792-5	PLATE, CREW DOOR EJE MECHANISM-LH UHH, UHV	EA	1
П	22	31	PAOOO	1560-00-910-6927	97499	204-030-792-6	PLATE ASSY, CREW DOOR EJECTION	EA	1
П	22	32	PAOZZ	3120-00-805-3005	97499	22-006-16-10-16	BUSHING, SLEEVE	EA	1
П	22	33	PAOZZ	5315-00-879-0338	97499	204-030-790-11	PIN. STRAIGHT. HEADED	EA	1
П	22	34	PAOZZ	5315-00-879-0337	97499	204-030-790-13	PIN, STRAIGHT, HEADED	EA	1
П	22	35	PAOZZ	3040-00-765-7831	97499	204-030-791-1	CONNECTING LINK, RIG	EA	1
П	22	36	PAOZZ	5306-00-182-2058	88044	AN3H5A	BOLT, MACHINE UHH, UHV	EA	2
П	22	37	PAOZZ	5310-00-183-4406	88044	AN960PD10	WASHER, FLAT UHH, UHV	EA	2
П	22	38	PAOZZ	5340-00-880-0644	97499	204-030-793-3	BRACKET, ANGLE	EA	1
П	22	39	XDOZZ	5305-00-925-7857	96906	MS27039-1-09	SCREW, MACHINE	EA	2
П	22	40	PAOZZ	5310-00-183-4406	88044	AN960PD10	.WASHER, FLAT UHH, UHV	EA	2
П		-							2
П	22	41	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT, SELF-LOCKING, EX WASHER, HEXAGON	EA	
	22	42	XBDDZ	1560-00-868-5840	97499	205-030-009-31	NOSE ASSEMBLY, CABIN U/O PN 205-030-009-17, -19 & -29 SEE FIG. 23 FOR BREAKDOWN UHH, UHV	EA	1
	22	42	XBDDD	1560-00-H26-0438	97499	205-030-009-35	NOSE ASSEMBLY, CABIN U/O PN 205-030-009-33 SEE FIG. 23 FOR BREAKDOWN	EA	1
	22	42	XBDDD	1560-00-943-0765	97499	205-030-009-43	NOSE ASSEMBLY, CABIN U/O PN 205-030-009-41 SEE FIG. 23 FOR BREAKDOWN UHH, UHV	EA	1
	22	42	XBDDD	1560-00-H26-4077	97499	205-030-009-47	NOSE ASSEMBLY, CABIN U/O PN 205-030-009-45 SEE FIG. 23 FOR BREAKDOWN UHH, UHV	EA	1
	22	42	XBDDD	1560-00-H27-4716	97499	205-030-009-55	.NOSE ASSEMBLY, CABIN U/O PN 205-030-009-53 SEE FIG. 23 FOR BREAKDOWN	EA	1
	22	42	XDDDD	1560-00-411-4131	96906	205-030-009-75	NOSE ASSEMBLY, CABIN U/O PN 205-030-009-61 & -73 SEE FIG. 23 FOR BREAKDOWN	EA	1
Ш	22		XCOFF		97499	204-030-655-65	.SKIN AND STIFFENER INSTL U/O 205-030-009-33	EA	1
Ш	22	44	PAOZZ	1560-00-454-9953	97499	204-030-655-51	BRACKET, CABIN NOSE -LH	EA	1
Ш	22	44	PAOZZ	1560-00-454-9952	97499	204-030-655-52	BRACKET, CABIN NOSE -RH UHH, UHV	EA	1
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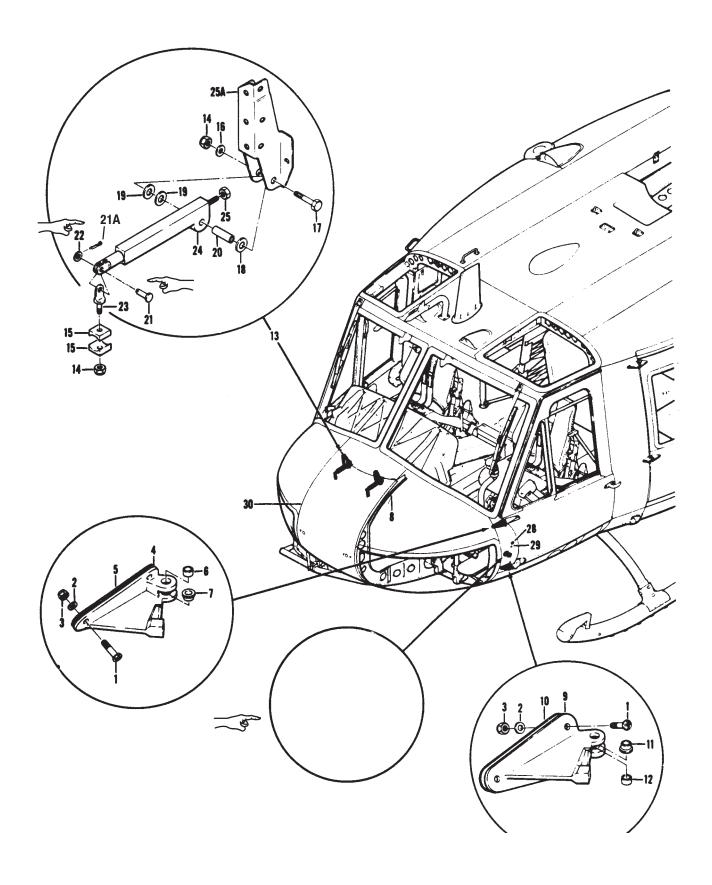


Figure 23. Nose Assembly, Cabin (143 blank)/144

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SECTION II

-	(B) SI	(2) (3) SMR NATIONAL STOCK NUMBEI DDD 1560-00-H27-471 DDDD 1560-00-411-413 OZZ 5305-00-925-785 OZZ 5310-00-183-440 OZZ 5310-00-807-147 DDD 1560-00-757-484 OOO 1560-00-757-484 OZZ 5365-00-998-762 OZZ 5365-00-998-762 OZZ 3120-00-670-531	6 97499 97499 7 96906 6 88044 4 96906 3 97499 9 97499	(5) PART NUMBER 205-030-009-55 205-030-009-75 MS27039-1-09 AN960PD10 MS21042L3 205-031-837-11	DESCRIPTION USABLE ON CODE NOSE ASSEMBLY, CABIN USBL EFF 67–17145 THRU 67–17777 SEE FIG. 22 FOR NHA NOSE ASSEMBLY, CABIN USBL EFF 67–17778 & SUBSEQUENT SEE FIG. 22 FOR NHA UHH, UHV SCREW, MACHINE UHH, UHV WASHER, FLAT UHH, UHV NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	(7) U/M EA EA EA EA	(8) QTY INC IN UNIT 1 10 10
(A) FIG. NO. 23 23 23 23 23 23 23 23 23 23 23 23 23	(B) SI ITEM CC NO. XBI XDI 2 PAC 4 PAC 4 PAC 5 PAC 6 PAC 6 PAC 6 PAC 6 PAC 1 TEM CC NO. XBI	ODE STOCK NUMBER DDD 1560-00-H27-471 DDDD 1560-00-411-413 DOZZ 5305-00-925-785 DOZZ 5310-00-183-440 DOZZ 5310-00-807-147 DDD 1560-00-757-484 DOO 1560-00-757-484 DOZZ 5365-00-998-762 DOZZ 5365-00-998-762	97499 97499 7 96906 6 88044 4 96906 3 97499 97499	NUMBER 205-030-009-55 205-030-009-75 MS27039-1-09 AN960PD10 MS21042L3 205-031-837-11	NOSE ASSEMBLY, CABIN USBL EFF 67–17145 THRU 67–17777 SEE FIG. 22 FOR NHA UHH, UHV NOSE ASSEMBLY, CABIN USBL EFF 67–17778 & SUBSEQUENT SEE FIG. 22 FOR NHA UHH, UHV SCREW, MACHINE UHH, UHV WASHER, FLAT UHH, UHV .NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA EA	INC IN UNIT 1 1 10
FIG. NO. 23 23 23 23 23 23 23 23 23 23 23 23 23	1 XDI 2 PAC 3 PAC 4 PAC 5 PAC 6 PAC 6 PAC	ODE STOCK NUMBER DDD 1560-00-H27-471 DDDD 1560-00-411-413 DOZZ 5305-00-925-785 DOZZ 5310-00-183-440 DOZZ 5310-00-807-147 DDD 1560-00-757-484 DOO 1560-00-757-484 DOZZ 5365-00-998-762 DOZZ 5365-00-998-762	97499 97499 7 96906 6 88044 4 96906 3 97499 97499	NUMBER 205-030-009-55 205-030-009-75 MS27039-1-09 AN960PD10 MS21042L3 205-031-837-11	NOSE ASSEMBLY, CABIN USBL EFF 67–17145 THRU 67–17777 SEE FIG. 22 FOR NHA UHH, UHV NOSE ASSEMBLY, CABIN USBL EFF 67–17778 & SUBSEQUENT SEE FIG. 22 FOR NHA UHH, UHV SCREW, MACHINE UHH, UHV WASHER, FLAT UHH, UHV .NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA EA	INC IN UNIT 1 1 10
NO. 23 23 23 23 23 23 23 23 23 23 23 23 23	NO. XBI XDI 1 XDO 2 PAC 3 PAC 4 PAC 4 PAC 5 PAC 6 PAC 6 PAC	DDD 1560-00-H27-471 DDD 1560-00-411-413 DOZZ 5305-00-925-785 DOZZ 5310-00-183-440 DOZZ 5310-00-807-147 DDD 1560-00-757-484 DOZZ 5365-00-998-762 DOZZ 5365-00-998-762	6 97499 97499 7 96906 6 88044 4 96906 3 97499 9 97499	205-030-009-55 205-030-009-75 MS27039-1-09 AN960PD10 MS21042L3 205-031-837-11	NOSE ASSEMBLY, CABIN USBL EFF 67–17145 THRU 67–17777 SEE FIG. 22 FOR NHA UHH, UHV NOSE ASSEMBLY, CABIN USBL EFF 67–17778 & SUBSEQUENT SEE FIG. 22 FOR NHA UHH, UHV SCREW, MACHINE UHH, UHV WASHER, FLAT UHH, UHV .NUT, SELF–LOCKING, EX WASHER, HEXAGON UHH, UHV	EA EA	1 1 1 10
23 23 23 23 23 23 23 23 23 23 23 23 23 2	1 XD0 2 PAC 3 PAC 4 PAC 5 PAC 6 PAC	DDDD 1560-00-411-413 DOZZ 5305-00-925-785 OZZ 5310-00-183-440 OZZ 5310-00-807-147 DDD 1560-00-757-484 OOO 1560-00-757-484 OZZ 5365-00-998-762 OZZ 5365-00-998-762	97499 7 96906 88044 4 96906 3 97499 9 97499	205-030-009-75 MS27039-1-09 AN960PD10 MS21042L3 205-031-837-11	22 FOR NHA UHH, UHV NOSE ASSEMBLY, CABIN USBL EFF 67–17778 & SUBSEQUENT SEE FIG. 22 FOR NHA 22 FOR NHA UHH, UHV .SCREW, MACHINE UHH, UHV .WASHER, FLAT UHH, UHV .NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA EA	1 1 10
23 23 23 23 23 23 23 23 23 23 23 23 23 2	1 XD0 2 PAC 3 PAC 4 PAC 5 PAC 6 PAC 6 PAC	DDDD 1560-00-411-413 DOZZ 5305-00-925-785 OZZ 5310-00-183-440 OZZ 5310-00-807-147 DDD 1560-00-757-484 OOO 1560-00-757-484 OZZ 5365-00-998-762 OZZ 5365-00-998-762	97499 7 96906 88044 4 96906 3 97499 9 97499	205-030-009-75 MS27039-1-09 AN960PD10 MS21042L3 205-031-837-11	22 FOR NHA UHH, UHV NOSE ASSEMBLY, CABIN USBL EFF 67–17778 & SUBSEQUENT SEE FIG. 22 FOR NHA 22 FOR NHA UHH, UHV .SCREW, MACHINE UHH, UHV .WASHER, FLAT UHH, UHV .NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA EA	1
23 23 23 23 23 23 23 23 23 23 23 23 23 2	1 XD0 2 PAC 3 PAC 4 PAC 5 PAC 6 PAC	5305-00-925-785 OZZ 5310-00-183-440 OZZ 5310-00-807-147 DDD 1560-00-757-484 OOO 1560-00-757-484 OZZ 5365-00-998-762 OZZ 5365-00-998-762	7 96906 6 88044 4 96906 3 97499 9 97499	MS27039-1-09 AN960PD10 MS21042L3 205-031-837-11	22 FOR NHA UHH, UHV .SCREW, MACHINE UHH, UHV .WASHER, FLAT UHH, UHV .NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	10
23 23 23 23 23 23 23 23 23 23 23 23 23 2	2 PAC 3 PAC 4 PAE 5 PAC 5 PAC 6 PAC	OZZ 5310-00-183-440 OZZ 5310-00-807-147 DDD 1560-00-757-484 OOO 1560-00-757-484 OZZ 5365-00-998-762 OZZ 5365-00-998-762	88044 96906 97499 97499	AN960PD10 MS21042L3 205-031-837-11	.WASHER, FLAT UHH, UHV .NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV		
23 23 23 23 23 23 23 23 23 23 23 23 23 2	3 PAC 4 PAC 5 PAC 6 PAC 6 PAC	OZZ 5310-00-807-147 DDD 1560-00-757-484 OOO 1560-00-757-484 OZZ 5365-00-998-762 OZZ 5365-00-998-762	96906 97499 97499	MS21042L3 205-031-837-11	.NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	10
23 23 23 23 23 23 23 23 23 23 23 23	4 PAC 5 PAC 5 PAC 6 PAC	DDD 1560-00-757-484 OOO 1560-00-757-484 OZZ 5365-00-998-762 OZZ 5365-00-998-762	97499 9 97499	205-031-837-11			
23 23 23 23 23 23 23 23 23 23 23	4 PAC 5 PAC 6 PAC 6 PAC	OOO 1560-00-757-484 OZZ 5365-00-998-762 OZZ 5365-00-998-762	97499			EA	10
23 23 23 23 23 23 23 23 23	5 PAC 5 PAC 6 PAC	OZZ 5365-00-998-762 OZZ 5365-00-998-762			.HINGE, ACCESS DOOR-LH	EA	1
23 23 23 23 23 23 23	5 PAC 6 PAC 6 PAC	OZZ 5365-00-998-762	97499	204-031-837-12	.HINGE, ACCESS DOOR-RH	EA	1
23 23 23 23 23 23	6 PAC			204-031-837-5	SHIM–LH UPPER	EA	1
23 23 23 23	6 PAC	OZZ 3120-00-670-531	97499	204-031-837-6	SHIM–RH UPPER	EA	1
23 23 23	6 PAC			21–005–5–5	BUSHING, SLEEVE U/O PN 204-031-837-11 & -12	EA	1
23 23 23		OZZ 3120-00-757-292		204-030-052-3	BUSHING, SLEEVE U/O PN 204-031-837-11 & -12	EA	1
23		OZZ 3120-00-737-232		22-005-11-12-14	BUSHING, SLEEVE	EA	1
23		00ZZ 31Z0=00=670=33Z	97499	205-030-009-51	SEAL, NOSE DOOR	EA	'
22	, I	.000 1560-00-757-484		204-031-467-11	HINGE, ACCESS DOOR-LH U/O (UH-1B) PN 204-030-025-73, -99, -103, -119 & -205	EA	1
23	9 PAG	.000 1560-00-757-484	7 97499	204-031-467-12		EA	1
23	10 PAC	OZZ 5365-00-998-762	97499	204-031-467-5	SHIM–LH LOWER	EA	1
23	10 PAC	OZZ 5365-00-998-762	97499	204-031-467-5	SHIM–RH LOWER	EA	1
23	11 PAC	.OZZ 3120-00-670-532	97499	22-005-11-12-14	BUSHING, SLEEVE	EA	1
23	12 PAC	.OZZ 3120-00-670-531	97499	21–005–5–5	BUSHING, SLEEVE U/O PN 204-031-467-7 & -8	EA	1
23	12 PAC	OZZ 3120-00-763-127		204-030-052-1	BUSHING, SLEEVE U/O PN 204-031-467-11 & -12	EA	1
23		FZZ	97499	204-030-647-11	.STAY INSTL DOOR-LH	EA	1
23		FZZ	97499	204-030-647-12	.STAY INSTL DOOR-RH	EA	1
23		OZZ 5310-00-807-147		MS21042L3	NUT, SELF-LOCKING, EX WASHER, HEXAGON	EA	2
23		OZZ 5310-00-690-525		204-030-526-1	WASHER, SADDLE	EA	2
23		OZZ 5310-00-167-081		AN960-10	WASHER, FLAT UHH, UHV,	EA	1
23		OZZ 5306-00-182-206		AN3H11A	BOLT, MACHINE	EA	1
23		OZZ 5310-00-167-083		AN960-516L	WASHER, FLAT	EA	' 1
23		OZZ 5310-00-107-000		AN960PD516	WASHER, FLAT	EA	2
23		OZZ 5365-00-709-183		NAS43HT3-48	SPACER, SLEEVE UHH, UHV	EA	1
23		SOZZ 5315-00-812-375		MS20392-2C11	PIN, STRAIGHT,, HEA HEADED	EA	1
		OZZ 5315-00-815-140		AN381–2–6	PIN, COTTER	EA	1
23		OZZ 5310-00-167-081		AN960-10	WASHER, FLAT UHH, UHV	EA	2
23		OZZ 5306-00-638-222		AN42811	BOLT, EYE UHH, UHV	EA	1
23		.000 1560–00–672–007		204-030-647-9	PLUNGER ASSEMBLY, DO	EA	1
23		OZZ 5310-00-807-147		MS21042L3	NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	1
23	25A PAF	FFF 1560-00-133-732	97499	204-030-647-13	BRACKET, DOOR STAY -LH	EA	1
23	25A PBF	3FZZ 1560-00-240-335	97499	204-030-647-14	BRACKET, DOOR STAY -RH	EA	1
23	28 PAC	OZZ 5340-00-051-976	83058	HS50726K2220	.BUTTON, PLUG	EA	1
23	29 PAC	OZZ 5310-00-761-422	96906	MS21073L3	.NUT, SELF-LOCKING, PL	EA	2
23	30 PAF	.FZZ 1560-00-903-121	97499	204-030-651-21	.SKIN, FUSELAGE	EA	1

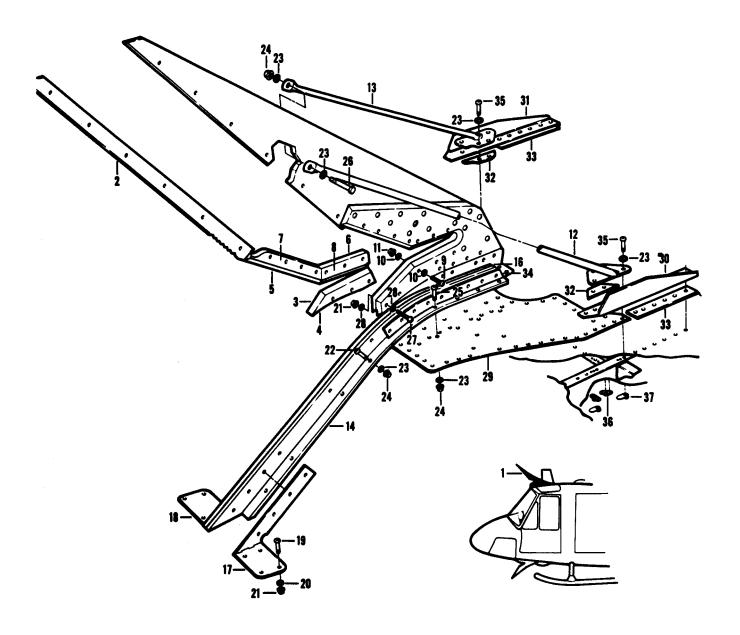


Figure 23A. Cutter Installation (Sheet 1 of 3)

(147 blank)/148

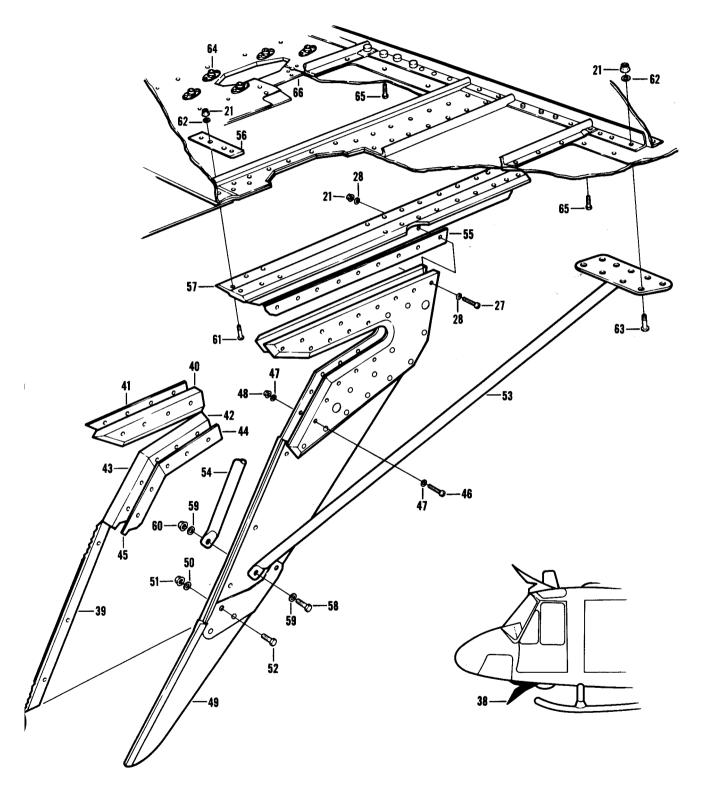


Figure 23A. Cutter Installation (Sheet 2 of 3)

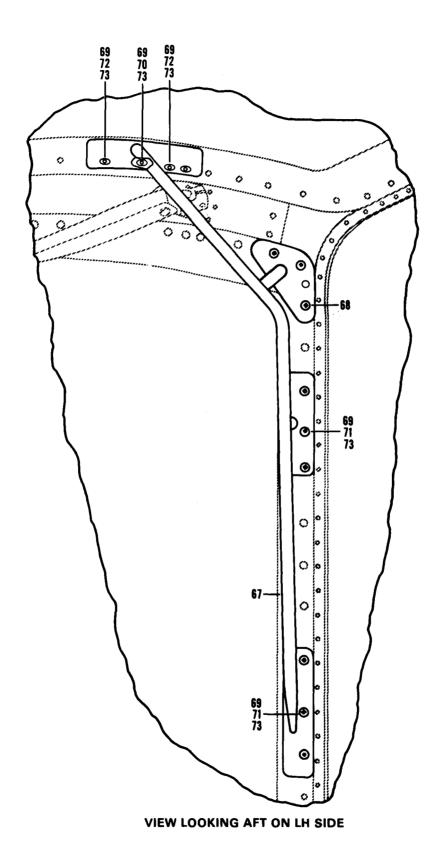


Figure 23A. Cutter Installation (Sheet 3 of 3)

TM55-1520-210-23P C6

23A 23A 1 23A 23A 3 23A 1 1 23A 1 1 23A 1 1 23A 1 2 23A 1 1 2 23A 1 1 2 2 3 A 1 2 2 3 A 1 1 2 2 3 A 1 2 2 3 A 1 2 2 3 A 1 2 2 3 A 1 3 2 3 A 1 2 2 3 A 1 3 3 4 2 3 A 1 2 3 A 1 3 3 4 3 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	(b) SNO. SNO. SNO. SNO. SNO. SNO. SNO. SNO.	02Z	PART NUMBER 364-83100-13 364-83043-1 364-83027-11 364-83017-1 364-83019-5 364-83021-1 365-83006-1 365-83006-3 365-83024-1 365-83024-3 990-00026-3 NAS620-8 MS21042L08 364-83007-3 364-83007-4	FSCM 35951 35951 35951 35951 35951 35951 35951 35951 35951 35951 35951 35951 35951		U/M EA E	1 1 1 1 V V 9 V
23A 23A 1 23A 23A 1 1 23A 1 1 23A 1 2 23A 1 1 2 2 3 A 1 1 2 2 3 A 1 1 2 3 A 1 2 2 3 A 1 1 2 3 A 1 2 2 3 A 1 1 2 2	XC XC XC 1 PBO0 3 PAO0 10 PAO0 11 PAO0 11 PBO0	MR STOCK NUMBER 1560-01-142-6402 1572 1	364-83100-13 364-83043-1 364-83027-11 364-83017-1 364-83019-5 364-83021-1 365-83006-1 365-83006-3 365-83024-1 365-83024-3 990-00026-3 NAS620-8 MS21042L08 364-83007-3	3 5 9 5 1 3 5 9 5 1 8 0 2 0 5 9 6 9 0 6 3 5 9 5 1	GROUP 02 AIRFRAME CUTTER INSTALLATION UHH,UHV CUTTER INSTALATION,UPPER. UHH,UHV CUTTER ASSEMBLY,UPPER UHH,UHV BLADE. UHH,UHV BLADE. UHH,UHV BLADE. UHH,UHV BLADE. UHH,UHV CHH,UHV CHH,UHV BLADE. UHH,UHV UHH,UHV UHH,UHV UHH,UHV UHH,UHV UHH,UHV UHH,UHV	EA	1 1 1 1 V V 9
23A 1 23A 2 23A 4 23A 5 23A 6 23A 7 23A 1 1 2 23A 1 1 2 23A 1 2 23A 1 4 2 23A 1 4 2 23A 1 1 2 2 3 A 1 2 2 3 A 1 1 2 2 3 A 1 2 2 3 A 1 1 2 2 3 A 1 2 2 3 A 1 1 2 2 3 A 1 2 2 3 A 1 1 2 2 3 A 1 2 2 3 A 1 1 2 2 3 A 1 2 2 3 A 1 2 2 3 A 1 2 2 3 A 1 1 2 2 3 A 1 3 2 3 A 1 2 2 3 A 1 3 2 3 A 1 3 2 3 A 1 3 2 3 A 1 3 2 3 A 1 3 2 3 A 1 3 2 3 A 1 3 3 4 3 A 1 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	XC 1 PBOX 2 PAOX 3 PAOX 4 PAOX 5 PAOX 6 PAOX 7 PAOX 8 PAOX 10 PAOX 11 PAOX 11 PBOX 11 PBOX 11 PBOX 11 PBOX	02Z	364-83043-1 364-83027-11 364-83017-1 364-83019-5 364-83021-1 365-83006-1 365-83006-3 365-83024-1 365-83024-3 990-00026-3 NAS 620-8 MS 21042L08 364-83007-3	3 5 9 5 1 3 5 9 5 1 8 0 2 0 5 9 6 9 0 6 3 5 9 5 1	GROUP 02 AIRFRAME CUTTER INSTALLATION UHH,UHV CUTTER ASSEMBLY,UPPER UHH,UHV SAWBLADE UHH,UHV SHIM UHH,UHV BLADE UHH,UHV BLADE UHH,UHV CHH,UHV CHH,UHV UHH,UHV UHH,UHV UHH,UHV UHH,UHV UHH,UHV UHH,UHV	EA	1 1 1 1 V V V 9
23A 1 23A 2 23A 4 23A 5 23A 6 23A 7 23A 1 1 2 23A 1 1 2 23A 1 2 23A 1 4 2 23A 1 4 2 23A 1 1 2 2 3 A 1 2 2 3 A 1 1 2 2 3 A 1 2 2 3 A 1 1 2 2 3 A 1 2 2 3 A 1 1 2 2 3 A 1 2 2 3 A 1 1 2 2 3 A 1 2 2 3 A 1 1 2 2 3 A 1 2 2 3 A 1 2 2 3 A 1 2 2 3 A 1 1 2 2 3 A 1 3 2 3 A 1 2 2 3 A 1 3 2 3 A 1 3 2 3 A 1 3 2 3 A 1 3 2 3 A 1 3 2 3 A 1 3 2 3 A 1 3 3 4 3 A 1 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	XC 1 PBOX 2 PAOX 3 PAOX 4 PAOX 5 PAOX 6 PAOX 7 PAOX 8 PAOX 10 PAOX 11 PAOX 11 PBOX 11 PBOX 11 PBOX 11 PBOX	02Z	364-83043-1 364-83027-11 364-83017-1 364-83019-5 364-83021-1 365-83006-1 365-83006-3 365-83024-1 365-83024-3 990-00026-3 NAS 620-8 MS 21042L08 364-83007-3	35951 35951 35951 35951 35951 35951 35951 35951 80205 96906 35951	CUTTER INSTALLATION UHH,UHV CUTTER INSTALATION,UPPER UHH,UHV CUTTER ASSEMBLY,UPPER UHH,UHV SAWBLADE UHH,UHV SHIM UHH,UHV BLADE UHH,UHV BLADE UHH,UHV SHIM UHH,UHV CAPSCREW UHH,UHV WASHER UHH,UHV	EA EA EA EA EA EA EA	1 1 1 V 1 1 V V 9
23A 1 23A 2 23A 4 23A 5 23A 6 23A 7 23A 1 1 2 23A 1 1 2 23A 1 2 23A 1 4 2 23A 1 4 2 23A 1 1 2 2 3 A 1 2 2 3 A 1 1 2 2 3 A 1 2 2 3 A 1 1 2 2 3 A 1 2 2 3 A 1 1 2 2 3 A 1 2 2 3 A 1 1 2 2 3 A 1 2 2 3 A 1 1 2 2 3 A 1 2 2 3 A 1 2 2 3 A 1 2 2 3 A 1 1 2 2 3 A 1 3 2 3 A 1 2 2 3 A 1 3 2 3 A 1 3 2 3 A 1 3 2 3 A 1 3 2 3 A 1 3 2 3 A 1 3 2 3 A 1 3 3 4 3 A 1 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	XC 1 PBOX 2 PAOX 3 PAOX 4 PAOX 5 PAOX 6 PAOX 7 PAOX 8 PAOX 10 PAOX 11 PAOX 11 PBOX 11 PBOX 11 PBOX 11 PBOX	02Z	364-83043-1 364-83027-11 364-83017-1 364-83019-5 364-83021-1 365-83006-1 365-83006-3 365-83024-1 365-83024-3 990-00026-3 NAS 620-8 MS 21042L08 364-83007-3	35951 35951 35951 35951 35951 35951 35951 35951 80205 96906 35951	CUTTER INSTALATION, UPPER. UHH, UHV CUTTER ASSEMBLY, UPPER UHH, UHV SAWBLADE. UHH, UHV SHIM. UHH, UHV BLADE. UHH, UHV BLADE. UHH, UHV SHIM. UHH, UHV CHH, UHV UHH, UHV UHH, UHV UHH, UHV UHH, UHV UHH, UHV UHH, UHV	EA EA EA EA EA EA EA	1 1 1 V 1 1 V V 9
23A 1 23A 2 23A 3 4 4 23A 5 23A 6 6 23A 7 23A 8 23A 10 23A 11 23A 12 23A 12 23A 14 23A 12 23A 14 23A 12 23A 16 23A 17	1 PBOO 2 PAO 3 PAO 4 PAO 5 PAO 6 PAO 7 PAO 8 PAO 1 O PAO 1 1 PAO 1 1 PAO 1 1 PBO 1 1 PBO 1 1 PBO	02Z	364-83027-11 364-83017-1 364-83019-5 364-83021-1 365-83006-1 365-83006-3 365-83024-1 365-83024-3 990-00026-3 NAS 620-8 MS21042L08 364-83007-3	35951 35951 35951 35951 35951 35951 35951 35951 80205 96906 35951	CUTTER ASSEMBLY, UPPER UHH, UHVSAWBLADEUHH, UHVBLADEUHH, UHVBLADEUHH, UHVBLADEUHH, UHVBLADEUHH, UHVSHIMUHH, UHV	EA	1 1 V 1 1 V V V 9
23A 2 23A 3 23A 4 23A 5 23A 6 23A 6 23A 7 23A 8 23A 9 23A 11 23A 12 23A 12 23A 12 23A 14 23A 12	2 PAOZ 3 PAOZ 4 PAOZ 5 PAOZ 6 PAOZ 7 PAOZ 8 PAOZ 9 PAOZ 10 PAOZ 11 PAOZ 12 PBOZ 13 PBOZ 13 PBOZ	02Z	364-83017-1 364-83019-5 364-83021-1 365-83006-1 365-83006-3 365-83024-1 365-83024-3 990-00026-3 NAS620-8 MS21042L08 364-83007-3	35951 35951 35951 35951 35951 35951 35951 80205 96906 35951		EA	1 1 V 1 1 V V V 9
23A 3 23A 4 23A 5 23A 6 23A 7 23A 8 23A 9 23A 11 23A 12 23A 12 23A 13 23A 14 23A 14 23A 16 23A 17	3 PAO 4 PAO 5 PAO 6 PAO 7 PAO 8 PAO 10 PAO 11 PAO 11 PAO 11 PBO 11 PBO 11 PBO	02Z	364-83019-5 364-83021-1 365-83006-1 365-83006-3 365-83024-1 365-83024-3 990-00026-3 NAS620-8 MS21042L08 364-83007-3	35951 35951 35951 35951 35951 35951 53951 80205 96906 35951		EA EA EA EA EA	1 V 1 1 V V 9
23A 4 23A 5 23A 6 23A 7 23A 8 23A 9 23A 10 23A 11 23A 12 23A 12 23A 14 23A 16 23A 17	4 PAO 5 PAO 5 PAO 6 PAO 7 PAO 8 PAO 9 PAO 10 PAO 11 PAO 11 PBO 13 PBO	02Z	364-83021-1 365-83006-1 365-83006-3 365-83024-1 365-83024-3 990-00026-3 NAS 620-8 MS 21042L08 364-83007-3	35951 35951 35951 35951 35951 53951 80205 96906 35951	. SHIM. UHH,UHV . BLADE. UHH,UHV . BLADE. UHH,UHV . SHIM. UHH,UHV . SHIM. . UHH,UHV . CAPSCREW. . UHH,UHV . WASHER. . UHH,UHV . NUT. . UHH,UHV	EA EA EA EA EA	V 1 1 V V 9
23A 5 23A 6 23A 7 23A 8 23A 9 23A 10 23A 11 23A 12 23A 12 23A 14 23A 14 23A 14 23A 17	5 PAO 6 PAO 7 PAO 8 PAO 9 PAO 10 PAO 11 PAO 11 PBO 13 PBO 13 PBO	02Z	365-83006-1 365-83006-3 365-83024-1 365-83024-3 990-00026-3 NAS 620-8 MS21042L08 364-83007-3	35951 35951 35951 35951 53951 80205 96906 35951		EA EA EA EA EA	1 1 V V 9
23A 6 23A 7 23A 8 23A 9 23A 10 23A 11 23A 12 23A 12 23A 16 23A 16 23A 17	6 PAO 7 PAO 8 PAO 9 PAO 1 0 PAO 1 1 PAO 1 2 PBO 1 3 PBO	02Z	365-83006-3 365-83024-1 365-83024-3 990-00026-3 NAS620-8 MS21042L08 364-83007-3	35951 35951 35951 53951 80205 96906 35951	BLADE. UHH,UHV . SHIM. UHH,UHV . SHIM. UHH,UHV . CAPSCREW. UHH,UHV . WASHER. UHH,UHV . NUT. UHH,UHV	EA EA EA	1 V V 9
23A 7 23A 8 23A 9 23A 10 23A 11 223A 12 23A 12 23A 14 223A 16 223A 17	7 PAO: 8 PAO: 9 PAO: 11 PAO: 11 PAO: 11 PBO: 13 PBO:	DZZ	365-83024-1 365-83024-3 990-00026-3 NAS620-8 MS21042L08 364-83007-3	35951 35951 53951 80205 96906 35951	. SHIM. UHH,UHV . SHIM.	EA EA EA	V V 9
23A 8 23A 9 23A 10 223A 11 23A 12 23A 13 223A 14 223A 16 223A 17	8 PAO 9 PAO 10 PAO 111 PAO 112 PBO 113 PBO	02Z	365-83024-3 990-00026-3 NAS620-8 MS21042L08 364-83007-3	35951 53951 80205 96906 35951		EA EA	V 9
23A 9 23A 10 23A 11 23A 12 23A 12 23A 14 23A 16 23A 16	9 PAO2 1 0 PAO2 1 1 PAO2 1 2 PBO2 1 3 PBO2	DZZ 5320-00-805-3632 DZZ 5310-00-807-1473 DZZ 1560-01-144-7888 DZZ 1560-01-142-6399	990-00026-3 NAS620-8 MS21042L08 364-83007-3	53951 80205 96906 35951	CAPSCREWUHH,UHVWASHERUHH,UHVNUTUHH,UHV	EA EA	9
23A 10 23A 11 23A 12 23A 13 23A 12 23A 16 23A 17	PAO2 11 PAO2 12 PBO2 13 PBO2	5320-00-805-3632 5310-00-807-1473 02Z 1560-01-144-7888 02Z 1560-01-142-6399	NAS620-8 MS21042L08 364-83007-3	80205 96906 35951	WASHERUHH,UHV	EA	
23A 11 23A 12 23A 13 23A 14 23A 16 23A 17	11 PAO 12 PBO 13 PBO	5310-00-807-1473 DZZ 1560-01-144-7888 1560-01-142-6399	MS21042L08 364-83007-3	80205 96906 35951	WASHERUHH,UHV		V
23A 12 23A 13 23A 12 23A 16 23A 17	1 2 PBO	DZZ 5310-00-807-1473 DZZ 1560-01-144-7888 DZZ 1560-01-142-6399	MS21042L08 364-83007-3	96906 35951	NUT	EA	
23A 12 23A 13 23A 12 23A 16 23A 16	1 2 PBO	DZZ 1560-01-144-7888 DZZ 1560-01-142-6399	364-83007-3	35951			9
23A 13 23A 14 23A 16 23A 17	13 PBO	DZZ 1560-01-142-6399	I			EA	1
23A 14 23A 16 23A 17			00100007	35951	.STRUT ASSEMBLY-R-H	EA	1
!3A 16		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	364-83034-3	35951	DEFLECTOR ASSEMBLY	EA	1
!3A 17	i		304-33004-3		DEFLECTOR ASSEMBLY	EA	1
23A 17	16 PAO	777 4500 04 440 0400	264 92020 1	05051	511.50	EA	1
''			364-83020-1	35951	I. FILLERUHH,UHV		
		1000 01 112 0100	364-83015-1	35951	CLIP-LH	EA	1
	18 PBO		364-83015-2	35951	. CLIP-RH		1
	19 PAO		MS27039C0808	96906 88044	SCREW	EA	8
	20 PAO		AN960C8		WASHERUHH,UHV	EA	8
	21 PAO		MS21042L08	96906	NUT	EA	3
	22 PAO		MS27039C1-10	96906	. SCREW	EA	3 (
	23 PAO		AN960C10L	88044	. WASHER	EA	5 -
	24 PAO	DZZ 5310-00-807-1484	MS21042L3	96906	i.NUTUHH,UHV	EA	4 :
23A 25	25 PAO	DZZ 5315-00-824-2022	MS24694C53	96906	. SCREWUHH,UHV	EA	8
3A 26	26 PAO	5306-00-639-2262	NAS464P3A10	80205	. BOLT	EA	1
27	27 PAO	DZZ	990-00026-3	35951	. CAPSCREW	EA	18
3A 28	28 PAO	DZZ 5320-00-805-3632	NAS620-8	80205	.WASHERUHH,UHV	EA	٧
3A 28	28 PAO	OZZ 5320-00-805-7420	NAS620-8L	80205	.WASHER	EA	٧
3A 29	29 XDO	DZZ	364-83016-5	35951	. DOUBLER	EA	1
3A 30	30 XDO	DZZ	364-83016-3	35951	.STIFFENER	EA	1
3A 31	31 XDO	DZZ	364-83016-4	35951	. STIFFENER	EA	1
23A 32	32 PAO	DZZ 5365-01-142-6426	364-83021-9	35951	.SHIM	EA	2
23A 33	33 PAO	DZZ 5365-01-142-6427	364-83021-11	35951	. SHIM	EA	1 8
23A 34	34 PAO	DZZ 5365-01-142-6425	364-83021-3	35951	SHIMUHH,UHV	EA	٧

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(1	1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTR		(2)	(3)	(4)	(3)	(e) DESCRIPTION	(7)	(8) QTY
(a) FIG	(b) ITEM NO.	SMR CODE	FEDERAL STOCK	PART	50014			INC IN
NO.	NO.	CODE	NUMBER	NUMBER	FSCM	USABLE ON CODE	J/M	UNIT
23A	3 5	PAOZZ	5310-00-925-7357	MS27039-1-09	96906	SCREW	EA	8
23A	3 6	PAOZZ	5310-00-764-7282	MS21047L3	96906	. NUTPLATE	ΞA	4
23A	3 7	PAOZZ	5310-00-764-1790	MS21071L3	96906	NUTPLATE	ΞA	4
23A		XC		364-83044-1	35951	.CUTTER INSTALLATION	ΞA	1
23A	3 8	PB000	1560-01-142-6406	364-83026-7	35951	CUTTER ASSEMBLY,LOWER	ΞA	1
23A	3 9	PAOZZ		364-33017-7	35951	SAWBLADEUHH,UHV	£Α	1
23A	4 0	PAOZZ		364-83019-7	35951	BLADEUHH,UHV	£Α	1
23A	4 1	PAOZZ		364-83021-5	35951	SHIMUHH,UHVE	ΞA	V
23A	4 2	PAOZZ		365-83006-3	35951	BLADEUHH,UHV E	Α.	1
23A	4 3	PAOZZ		365-83017-5	35951	BLADEUHH,UHVE	A	1
23A	4 4	PAOZZ		365-83024-3	35951	SHIMUHH,UHV E	A	V
23A	4 5	PAOZZ		365-83024-11	35951	SHIMUHH,UHVE	:A	V
23A	4 6	PAOZZ		990-00026-3	35951	CAPSCREWUHH,UHVE	:A	9
23A	4 7	PAOZZ	5320-00-805-3632	NAS620-8	80205	WASHER	A	V
23A	4 7	PAOZZ	5320-00-805-7420	NAS620-8L	80205	WASHER	A	V
23A	4 8	PAOZZ	5310-00-807-1473	MS21042L08	96906	. NUT	Α.	9
23A	4 9	PAOZZ		365-83013-17	35951	TIP	Α .	1
23A	5 0	PAOZZ	5310-00-167-0834	AN960-10L	88044	WASHER	А	2
23A	5 1	PAOZZ	5310-00-807-1484	MS21042L3	96906	NUT		2
23A	5 2	PAOZZ	5306-00-639-2264	NAS464P3A7	80205	BOLT		2
23A	5 3	PBOZZ	1560-01-142-6404	364-83008-1	35951	STRUT ASSEMBLY-LH	1	1
23A	5 4	PBOZZ	1560-01-142-6405	364-83008-2	35951	STRUT ASSEMBLY-RH	1	1
23A		PAOZZ	5365-01-142-6428	364-83021-7	35951	SHIMUHH,UHV E		V
23A	5 6	PBOZZ	1560-01-142-6407	364-83032-1	35951	.PLATE		1
23A	5 7	XDOZZ		364-8033-1	35951	ANGLE ASSEMBLY	-	1
23A	5 8	PAOZZ	5306-00-639-2262	NAS464P3A10	80205	BOLT		1
23A		PAOZZ	5310-00-167-0812	AN960C10L	88044	.WASHER	.	2
23A		PAOZZ	5310-00-807-1484	MS21042L3	96906	.NUT		1
23A		PAOZZ	5305-00-840-5895	MS27039-0813	96906	.SCREW	ļ	2
23A	6 2	PAOZZ	5310-00-515-8058	AN960-8	88044	. WASHER		1 0
23A		PAOZZ	5305-00-926-5655	MS27039-0808	96906	SCREWUHH,UHV : .NUTPLATE		8
23A		PAOZZ	5310-00-781-9494	MS21047L06	96906			6
23A		PAOZZ	5306-00-150-9221	AN3-3A	88044	BOLT		3
23A		PAOZZ		364-83031-1	35951	DOUBLER		1
23A		XC		364-83047-3	35951	DEFLECTOR INSTALLATION,-LH		1
23A		XC		364-83047-5	35951	DEFLECTOR INSTALLATION, RH		1
23A		PBOZZ		364-83045-1	35951	DEFLECTOR ASSEMBLY, LH		1
23A		PBOZZ	F00F 00 00F 00=:	364-83045-3	35951	DEFLECTOR ASSEMBLY,-RH		1
23A	6 8	PAOZZ	5305-00-925-9674	MS27039-1-10	96906	SCREWUHH,UHV E	А	3
	٠		<u> </u>	I	1	148.5		-

TM55-1520-210-23P C6

,	1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
	RATION	\ - /		(-)	(5)	DESCRIPTION	(1)	
(a) FIG NO.	(b) ITEM NO.	SMR CODE	FEDERAL STOCK NUMBER	PART NUMBER	FSCM	USABLE ON CODE	U/M	QTY INC IN UNIT
23A	69	PAOZZ	5310-00-807-1484	MS21042L3	96906	NUT-U/O PN 364-83047-3	EΑ	12
23A	69	PAOZZ	5310-00-807-1484	MS21042L3	96906	NUT-U/O PN 364-83047-5	EA	13
23A	70	PAOZZ	5305-00-719-5401	MS24694S49	96906	SCREW U/O PN 364-83047-5	EA	1
23A	71	PAOZZ	5305-00-944-5929	MS27039-1-07	96906	.SCREWUHH,UHV	EΑ	6
23A	72	PAOZZ	5310-00-925-7857	MS27039-1-09	96906	.SCREW	EΑ	3
23A	73	PAOZZ	5310-00-167-0834	AN960-10L	88044	WASHER U/O PN 364-83047-3	EΑ	1 2
23A	73	PAOZZ	5310-00-167-0834	AN960-10L	88044	WASHER U/O PN 364-83047-5	FA	1 3
		148.6						

					11000	102U-21U-23P-1 U20 SE	011	UN I
(1		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a)	(b)	SMR	NATIONAL STOCK	FSCM	PART	DESCRIPTION		QTY INC
FIG. NO.	ITEM NO.	CODE	NUMBER		NUMBER		U/M	IN UNIT
		21077				USABLE ON CODE	_	-
23A		PAOZZ	1560-01-142-6411	35951	364-63019-7	BLADE,CUTTER	E A	
23A		PAOZZ	5365-01-142-6429	35951	364-83021-5	SHIM	EA	
23A		PAOZZ	1680-01-128-1263	35951	365-83006-3	BLADE,CUTTER ASSY	EA	
23A		PAOZZ	1680-01-130-7918	35951	365-83017-5	BLADE,STRIKEUHH,UHV	EΑ	
23A		PAOZZ	5365-01-147-5035	35951	365-83024-3	SHIM	EA	V
23A		PAOZZ	5365-01-142-6430	35951	365-83024-11	SHIMUHH,UHV	EΑ	V
23A	4 6	PAOZZ	5305-01-146-4018	35951	990-00026-3	SCREW	EA	9
23A	47	PAOZZ	5310-00-805-7632	80205	NAS620-8	. WASHER,FLAT	EA	V
23A	47	PAOZZ	5310-00-834-7420	80205	NAS620-8L	WASHER,FLAT	ΕA	V
23A	4 8	PAOZZ	5310-00-807-1473	96906	MS21042L08	.NUT,SELF-LOCKING,EX	ΕA	9
23A	4 9	PAOZZ	1560-01-142-6409	35951	365-83013-17	CUTTER,TIP ASSY	EΑ	1
23A	50	PAOZZ	5310-00-167-0834	88044	AN960-10L	WASHER,FLATUHH,UHV	ΕA	2
23A	51	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT,SELF-LOCKING,EXUHH,UHV	EA	2
23A	52	PAOZZ	5306-00-639-2264	80205	NAS464P3A7	BOLT,SHEAR	EΑ	2
23A	53	PBOZZ	1560-01-142-6404	35951	364-83008-1	.STRUT ASSY,LOWER -LH	EA	1
23A	54	PBOZZ	1560-01-142-6405	35951	364-83008-2	.STRUT ASSY,LOWER -RH	ΕA	1
23A	55	PAOZZ	5365-01-142-6428	35951	364-83021-7	.SHIM	ΕA	٧
23A	56	PBOZZ	1560-01-142-0407	35951	364-63032-1	.PLATE,BEARING,LOWER	EΑ	1
23A	57	XDOZZ	1680-01-260-0743	35951	364-83033-1	.ANGLE ASSY	ΕA	1
23A	58	PAOZZ	5306-00-639-2262	80205	NAS464P3A10	.BOLT,SHEAR	ΕA	1
23A	59	PAOZZ	5310-00-167-0812	88044	AN960C10L	.WASHER,FLAT	ΕA	2
23A	60	PAOZZ	5310-00-807-1474	96906	MS21042L3	.NUT,SELF-LOCKING,EX	EΑ	1
23A	61	PAOZZ	5305-00-840-5895	96906	MS27039-0813	.SCREW,MACHINE	EΑ	2
23A	62	PAOZZ	5310-00-515-8058	88044	AN960-8	.WASHER,FLAT	ΕA	10
23A	63	PAOZZ	5305-00-921-0918	96906	MS27039-0808	.SCREW,MACHINE	ΕA	8
23A	6 4	PAOZZ	5310-00-781-9494	96906	MS21047L06	.NUT,SELF-LOCKING,PL	ΕA	6
23A	65	PAOZZ	5306-00-150-9221	88044	AN3-3A	.BOLT,MACHINE	ΕA	3
23A	66	XDOZZ		35951	364-83031-1	.DOUBLER	ΕA	1
23A		XCFZZ		35951	364-83047-1	DEFLECTOR INSTL,WINDSHIEL	ΕA	1
23A		XCFZZ		35951	364-83047-3	DEFLECTOR INSTL,LH	ΕA	1
23A		XCFZZ		35951	364-83047-5	DEFLECTOR INSTL,RH	ΕA	1
23A	67	PAOZZ	1560-01-142-6408	35951	364-83045-1	.DEFLECTOR ASSY,L-H	ΕA	1
23A	67	PAOZZ	1560-01-143-0042	35951	364-83045-3	.DEFLECTOR ASSY,R-H	EΑ	1
23A	68	PAOZZ	5305-00-925-9674	96906	MS27039-1-10	SCREW,MACHINEUHH,UHV	ΕA	3
23A	69	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT,SELF-LOCKING.EX U/O PN 364-83047-3	ΕA	12
23A	69	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT,SELF-LOCKING.EX U/O PN 364-83047-5	ΕA	13
23A	70	PAOZZ	5305-00-719-5401	96906	MS24694S49	SCREW,MACHINE U/O PN 364-83047-5	ΕA	1
23A		PAOZZ	5305-00-944-5929	96906	MS27039-1-07	SCREW,MACHINE	ΕA	6
23A		PAOZZ	5305-00-925-7857	96906		.SCREW,MACHINE	ΕA	3
23A		PAOZZ	5310-00-167-0834	88044			ΕA	12
23A		PAOZZ	5310-00-167-0834	88044			ΕA	13
								1

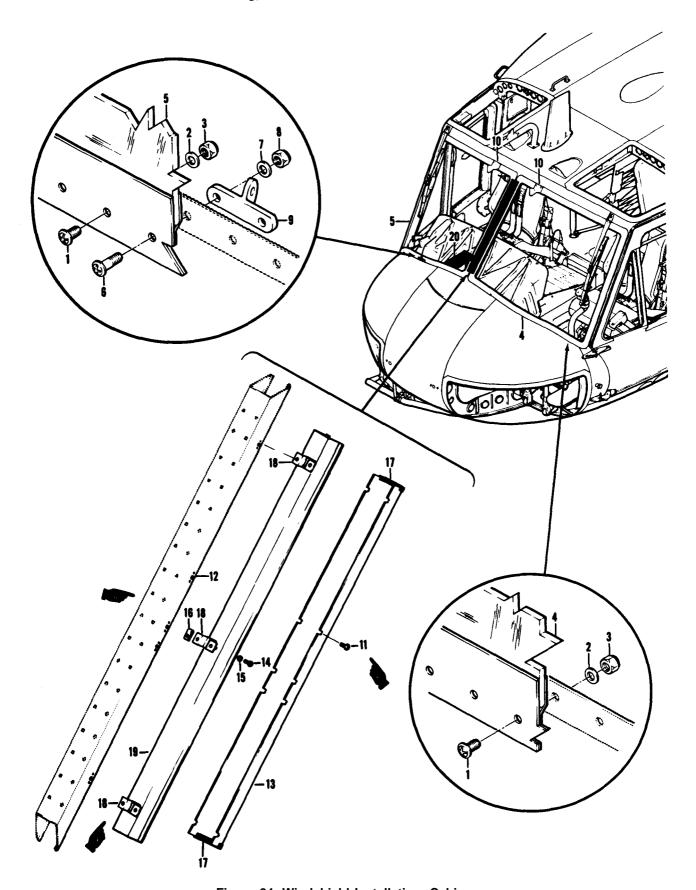


Figure 24. Windshield Installation, Cabin

					C13 TM55-1520		ION	
(1 ILLUSTR) ATION	(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a) FIG. NO.	(b) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION USABLE ON CODE	U/M	QTY INC IN UNIT
2 4		XCFZZ		97499	204-030-666-33	GROUP 02 AIRFRAME WINDSHIELD INSTL CABIN-LH USBL EFF (UH-1B) 60-3546 THRU 63- 12952 (UH-1D) 62-2106 THRU 63-13002 SEE FIG.19(UH-1B)&FIG. 20(UH-1D) FOR NHA	EA	1
2 4		XCFZZ		97499	204-030-666-35	WINDSHIELD INSTL CABIN-LH USBL EFF (UH-1B) 64-13902 THRU 64- 14100 (UH-1D) 64-13492 & SUBSEQUENT SEE FIG. 19(UH-1B)FIG. 20(UH-1D) FOR NHA	EA	1
2 4		XCFZZ		97499	204-030-666-41	WINDSHIELD INSTL CABIN-LH USBL EFF 64-14101 & SUBSEQUENT SEE FIG.19 FOR NHA	EA	1
2 4		XCFZZ		97499	204-030-666-27	WINDSHIELD INSTL CABIN-RH USBL EFF (UH-1B) 60-3546 THRU 64- 14100 SEE FIG.19(UHX1B)&FIG.20(UH-10D) FOR NHA 	EA	1
2 4		XCFZZ		97499	204-030-666-39	WINDSHIELD INSTL CABIN-RH USBL EFF 64-14101 & SUBSEQUENT SEE FIG.19 FOR NHA	EA	1
2 4	1	PAOZZ	5305-00-823-5794	88044	AN525D10R6	.SCREW,MACHINEUHE,UHH,UHM,UHV,UHX	EA	V
2 4	2	PAOZZ	5310-00-167-0753	88044	AN960PD10L	.WASHER,FLAT	EA	v
2 4		PAOZZ	5310-00-905-3081		MS21083D3	.NUT,SELF-LOCKING,HE	EA	V
2 4	4	PA000	1560-00-868-7004		204-030-666-43	.WINDSHIELD ASSEMBLY	EA	1
2 4	4	PA000	1560-00-433-7321		NP104401-1	.WINDSHIELD PANEL,AI -LHUHH,UHV	EA	1
2 4		PA000	1560-00-868-7003		204-030-666-44	.WINDSHIELD ASSEMBLY UHE,UHM,UHX	EA	1
2 4	5	PA000	1560-00-433-7271	53117	NP104401-2	.WINDSHIELD PANEL -RH	EA	1
2 4	6	PAOZZ	5305-00-576-7810	88044	AN525D10R10	.SCREW,MACHINE U/O PN 204-030-666-27 & -39 UHE,UHH,UHM,UHV,UHX	ΕA	2
2 4	7	PAOZZ	5310-00-167-0753	88044	AN960PD10L	.WASHER,FLAT U/O PN 204-030-666-27 & -39 	EA	2
2 4	8	PAOZZ	5310-00-905-3081	96906	MS21083D3	.NUT,SELF-LOCKING,HE U/O PN 204-030-666-27 & -39 UHE,UHH,UHM,UHV,UHX	EA	2
2 4	9	PAOZZ	1560-00-737-6767	97499	204-070-047-1	.SUPPORT,STUCTURAL -RH UHE,UHH,UHM,UHV,UHX	EA	1
2 4	10	MFOZZ		97499	204-030-010-1	.STOPUHE,UHH,UHM,UHV,UHX	€A	1
2 4		XCFZZ		97499	204-030-665-3	.POST INSTL	EA	1
2 4	11	PADZZ	5305-00-912-7307	96906	MS27039-1-06	SCPEW,MACHINE UHM,UHH,UHV,UHE,UHX	EΑ	1 0
2 4	12	PADZZ	5310-00-728-7716	96906	MS21069L3	NUT,SELF-LOCKING,PL UHM,UHH,UHV,UHE,UHX	EA	1 0
2 4	13	PADZZ	1680-00-342-8441	97499	204-030-665-13	POST,CENTER WINDSHI UHM,UHH,UHV,UHE,UHX	EA	1
2 4	14	PADZZ	5305-00-432-4165	96906	MS51861-26	SCREW,TAPPING,THREA JHM,UHH,UHV,UHE,UHX	EA	3
2 4	15	PADZZ	5310-00-187-2398	88044	AN960PD6L	WASHER,FLAT UHM,UHH,UHV,UHE,UHX	EA	3
2 4	16	PADZZ	5310-00-264-1877	80205	NAS395-1-1	NUT,SHEET SPRING	EA	3
2 4	17	PADZZ	1680-00-342-8442	97499	204-030-665-17	POST,CHANNEL	EA	2
2 4	18	PAOZZ	1560-00-451-8303	97499	204-030-665-9	CLIP,POST	EA	3
2 4	19	XDDZZ		97499	204-030-665-11	CHANNELUHM,UHH,UHV,UHE,UHX	EA	1
2 4	20	PBDZZ	1560-00-133-7410	97499	204-030-654-34	.BRACKET ASSY,WINDSH	EA	1

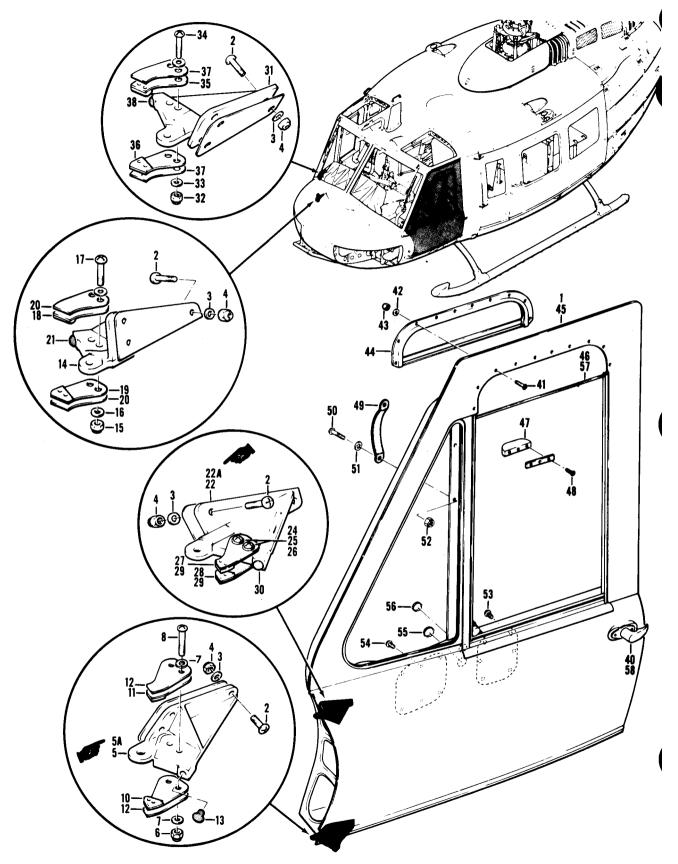


Figure 25. Door Assembly, Crew

(1))	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTR	-		, ,			DESCRIPTION	(.,	QTY
(a)t	(b)	SMR	NATIONAL		PART			INC
FIG NO	NO.	CODE	STOCK NUMBER	FSCM	NUMBER	USABLE ON CODE	U/M	UNIT
25	1	PAOOO	1560-00-736-4013	97499	204-030-853-119	DOOR,PASSENGER.AIRC LH SEE FIG. 19.20 FOR NHA	EA	1
25	1	PA000	1560-00-736-4014	97499	204-030-853-120		EA	1
25 25 25 25 25 25 25 25 25 25 25 25 25 2	2 3 4 5 5A 6 7 8 10 11 12 13	PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ	5305-00-180-0014 5310-00-167-0753 5310-00-807-1474 1560-00-736-4033 5365-00-465-9491 5310-00-807-1473 5310-00-515-8058 5305-00-576-1499 1560-00-738-8355 1560-00-738-8355 1560-00-739-4565 5340-00-499-0073	88044 88044 96906 97499 97499 96906 88044 88044 97499 97499 70485 97499	AN525-10R12 AN960PD10L MS21042L3 204-031-468-1 204-031-468-9 MS21042L08 AN960-8 AN525-832R16 204-031-762-1 204-031-762-2 204-031-762-5 713	UHE_UHH_UHM_UHV_UHX	EA EA EA EA EA EA EA	6 6 6 1 1 2 4 4 4 1 1 2
25 25 25 25 25	16 17 18	PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ	5310-00-736-4034 5310-00-807-1473 5310-00-515-8058 5305-00-576-1499 1560-00-738-8354	97499 96906 88044 88044 97499	MS21042L08 AN960-8 ANS25-832R16 204-031-762-1		EA EA EA	2 4 2 1
25	19	PAOZZ	1560-00-738-8355	97499	204-031-762-2	SPRING,HINGE PLATE U/O PN 204-031-468-2 UHE,UHH,UHN,UHV,UHX	EA	1
25	20	PAOZZ	1560-00-739-4565	97499	204-031-762-5	SPRING,HINGE PLATE U/O PN 204-031-468-2	EA	2
25	21	PAOZZ	5340-00-499-0073	70485	713	BUMPER,RUBBER U/O PN 204-031-468-2	EA	1
25 25 25 25	22 22 24 25	PAOOO PAOZZ PAOZZ	1560-00-737-6567 5635-00-465-9490 5310-00-807-1473 5310-00-515-8058	97499 97499 96906 88044	204-031-658-1 204-030-658-13 MS21042L08 AN960-8	HINGE,ACCESS DOOR -LH UHE,UHH,UHM,UHV,UHX SHIM UHE,UHH,UHM,UHV,UHX .NUT,SELF-LOCKING,EX WASHER,HEXAGON U/O PN 204-031-658-1 .WASHER,FLAT U/O PN 204-031-658-1	EA EA EA	1 1 1 2
25	26	PAOZZ	5305-00-576-1499	88044	AN525-832R16		EA	2
25 25	27	PA022	1560-00-738-8355	97499	204-031-762-2	SCHEW,MACHINE 0/0 PN 204-031-058-1	EA	1
25 25	28	PA0ZZ PA0ZZ	1560-00-738-8355	97499	204-031-762-2	SPRING,HINGE PLATE U/O PN 204-031-658-1	EA	1
25 25	29	PAOZZ	1560-00-739-4565	97499	204-031-762-1	UHE,UHH,UHM,UHV,UHX	EA	2
25	30	PAOZZ			713	SPRING,HINGE PLATE U/O PN 204-031-658-1	EA	
25	30	PAOOO	5340-00-499-0073 1560-00-893-3441	70485 97499	713 204-031-658-2	BUMPER,RUBBER U/O PN 204-031-658-1	EA	1
25	32	PAOZZ	5310-00-807-1473	93906	MS21042L08	NUT,SELF-LOCKING,EX WASHER,HEXAGON U/O PN 204-031-658-2 UHE,UHH,UHM,UHV,UHX	EA	2
25	33	PAOZZ	5310-00-515-8058	88044	AN960-8	WASHER,FLAT U/O PN 204-031-658-2 	EA	4

					TM 55-1520-	-210-23P C30 SI	ECT	ON II
•	1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
	RATION							
(A) FIG.	(B)	SMR	NATIONAL	FSCM	PART NUMBER	DESCRIPTION	U/M	QTY INC IN
NO.	NO.	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		UNIT
140.	140.					UHH, UHV	EA	1
25	34	PAOZZ	5305-00-576-1499	88044	AN525-832R16	SCREW, MACHINE U/O PN 204-031-658-2	EA	2
25	35	PAOZZ	1560-00-738-8354	97499	204-031-762-1	SPRING, HINGE PLATE U/O PN 204–031–658–2	EA	1
25	36	PAOZZ	1560-00-738-8355	97499	204-031-762-2	SPRING, HINGE PLATE U/O PN 204–031–658–2	EA	1
25	37	PAOZZ	1560-00-739-4565	97499	204-031-762-5	SPRING, HINGE PLATE U/O PN 204-031-658-2	EA	2
25	38	PAOZZ	5340-00-499-0073	70485	713	BUMPER, RUBBER U/O PN 204-031-658-2 UHH, UHV	EA	1
25	40	XCFZZ		97499	204-030-500-3	LATCH INSTL, CREW DOOR-LH U/O PN 204-030-853-119 SEE FIG. 26 FOR BREAKDOWN	EA	1
25	40	XCFZZ		97499	204-030-500-4	LATCH INSTL CREW DOOR–RH U/O PN 204–030–853–120 SEE FIG. 26 FOR BREAKDOWN	EA	1
25	41	PAOZZ	5305-00-984-4988	96906	MS35206-228	.SCREW, MACHINE UHH, UHV	EA	10
25	42	PAOZZ	5310-01-352-9561	80205	NAS1149DN632K	.WASHER, FLAT UHH, UHV	EA	10
25	43	PAOZZ	5310-00-857-5560	96906	MS21045L06	.NUT, SELF-LOCKING, HE	EA	10
25	44	PA000	1560-00-690-7288	97499	204-030-770-1	.WINDOW PANEL, AIRCRA-LH/RH UHH, UHV	EA	1
25	44	PAOOO	1560-00-690-7289	97499	204-030-770-2	.WINDOW PANEL, AIRCRA R/H	EA	1
25	45	XAOOZ		97499	204-030-853-125	DOOR ASSY CREW LH U/O PN 204-030-853-119 SEE FIG. 28 FOR BREAKDOWN	EA	1
25	45	XAOOZ		97499	204–030–853–126	DOOR ASSY, CREW RH U/O PN 204-030-853-120 SEE FIG. 28 FOR BREAKDOWN UHH, UHV	EA	1
25	46	PAOOO	1560-00-690-7290	97499	204-030-799-1	.WINDOW PANEL, AIRCRA UHH, UHV	EA	1
25	46	XAOZZ		97499	204-030-799-3	WINDOW ASSY, LOWER UHH, UHV	EA	1
25	47	PAOZZ	5340-00-765-8729	97499	204-030-692-11	HANDLE, WINDOW UHH, UHV	EA	1
25	48	PAOZZ	5305-00-889-3000	96906	MS35206-230	SCREW, MACHINE UHH, UHV	EA	3
25	49	PAOZZ	1680-01-047-8710	81996	90-04A-1	.HANDLE, LEATHER UHH, UHV	EA	1
25	50	PAOZZ	5305-00-781-9057	96906	MS27039-1-08	.SCREW, MACHINE U/O PN 204-030-853-119 & 120 UHH, UHV	EA	2
25	51	PAOZZ	5310-00-167-0765	96906	MS63040-3	.WASHER, FLAT U/O PN 204-030-853-119 & 120 UHH, UHV	EA	2
25	52	PAOZZ	5310-00-807-1474	96906	MS21042L3	.NUT, SELF-LOCKING, EX WASHER, HEXAGON U/O PN 204-030-853-119 & 120	EA	2
25	53	PAOZZ	5305-00-984-4983	96906	MS35206-226	SCREW, MACHINE UHH, UHV	EA	6
25	54	PAOZZ	5305-00-984-6189	96906	MS35206-241	SCREW, MACHINE UHH, UHV	EA	6
25	55	PAOZZ	5340-00-708-8933	61864	HS51026K2215	.BUTTON, PLUG UHH, UHV	EA	1
25	56	PAOZZ	5340-00-051-9769	61864	HS48172	.BUTTON, PLUG UHH, UHV	EA	1
25	57	PBOZZ	1560-00-449-6557	97499	204-030-466-3	.CHANNEL, WINDOW STIF UHH, UHV	EA	1
25	58	XDOZZ	5340-00-582-2741	96906	MS35647-4	.PADLOCK UHH, UHV	EA	1

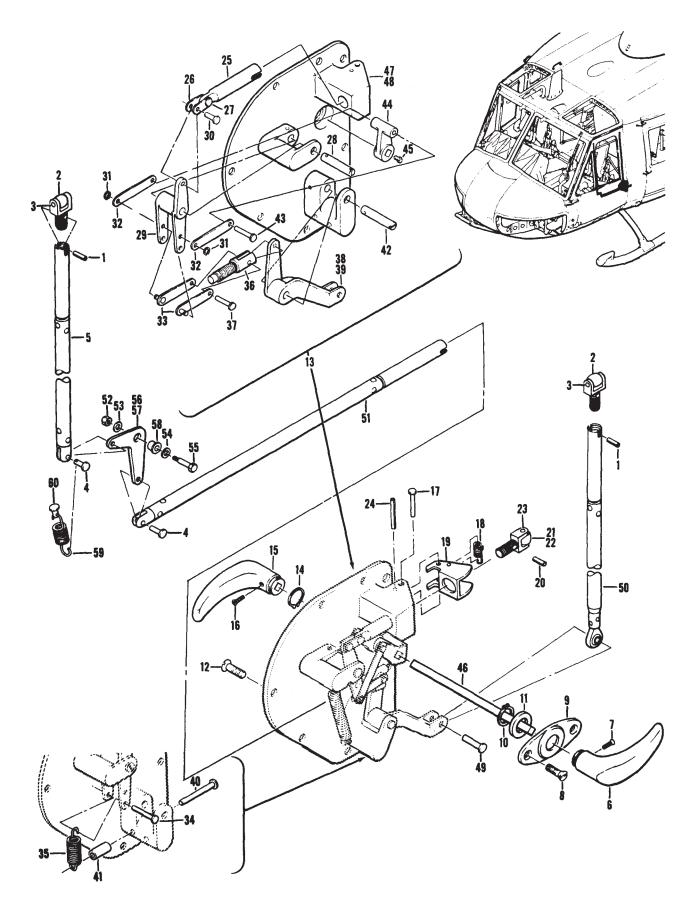


Figure 26. Latch Installation, Crew Door

TM55

	<u>55-1</u> 520-210-23P	C7	SECTION II
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Column C						1M55-1	520-210-23P C7 SECT	ION	II
No.	(1 ILLUSTF	I) RATION	(2)	(3)	(4)	(5)			
Fig. The color Stock Part Description Descript				NATIONAL					
No. CODE NUMBER NUMBER NUMBER SARE ON CODE UNIT	FIG.	ITEM	SMR		FSCM	PART	DESCRIPTION	U/M	
26	NO.	NO.	CODE	NUMBER					
No.						_	GROUP 02 AIRFRAME		
28	26		XCFZZ		97499	204-030-500-3	LATCH INSTL DOOR-LH SEE FIG.25 FOR NHA	EA	1
PACKED PACKED S16-00-844-3940 9900 MS 16562-4 PINSPRING. LIPIBLINGLUMPLUME K. 2 2 2 74000 156-00-765-2400 97499 204-300-499-1 PIOLET ASSEMBLY DOOR. LIPIBLINGLUMPLUME K. 2 2 2 74000 2 2 74000 2 315-00-234-6088 8804 ANI 12664 PINS STRAIGHT, HEADED LIPIBLINGLUMPLUME K. 1 2 2 2 2 2 2 2 2 2	00		V0E77		07400	004 000 500 4			1
26 2 PAOCZ 315-00-78-2400 97499 204-030-499-1 PAOLET ASSEMBLY DOOR	26		XCFZZ		97499	204-030-500-4	LATCH INSTE DOOR-RH SEE FIG.25 FOR NHA	ΕA	'
26 2 PAOCZ 315-00-78-2400 97499 204-030-499-1 PAOLET ASSEMBLY DOOR	26	1	PAOZZ	5315-00-844-3940	96906	MS16562-4	PIN SPRING UHB UHC UHE UHH UHM UHV UHX	FΔ	2
26									
26 3 PAOZZ 5315-00-814-3530 8804 AN12690 PAOZ 5315-00-814-3530 8804 AN12690 PAOZ 5315-00-234-0808 88044 AN12690 PAOZ 5315-00-234-0808 PAOZ 5315-00-235-0808 PAOZ 531									
26	26	2	PAOZZ	3120-00-701-4133	97499	204-030-501-1	BEARING,PLAIN,SPHER	EA	1
26 5 PAOZZ 1560-00-791-8920 97499 204-030-483-1 ROD ASSYCREW DOOR LATCH	26	3	PAOZZ	5315-00-814-3530	96906	MS16562-35	PIN,SPRING	EA	1
26 7 PADZZ 505-0-0-59-5668 8906 MS51693-90 SCREWMACHINE JURBUHCURE URHUMURUV JUNX EA 1	26	4	PAOZZ	5315-00-234-6088	88044	AN121604	.PIN,STRAIGHT, HEADED	EA	2
26 7 PACZZ 5305-00-719-5064 96906 MS51989-30	26	5	PAOZZ	1560-00-701-9920	97499	204-030-483-1	ROD ASSY,CREW DOOR LATCH UHB,UHC, UHE, UHH, UHM,UHV, UHX	EA	1
26 7 PACZZ 5305-00-719-5064 96906 MS51989-30	26	6	PAOOO	1680-00-411-0041	80477	AB133	HANDLE DOOR THE THE THE THE THEY THEY	FΔ	1
26 8 PBOZZ \$336-00-59-4568 96906 MS35190-253 SCREWMACHINE UHBUHCUHEUHHUHMUHVUHX EA 2 2 2 2 2 2 2 2 2 2									
26 1 PACZZ 5365-00-803-7305 96906 MS16624-1062 RING,RETAINING. LIHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 PACZZ 5305-00-057-0491 96906 MS16624-1062 RING,RETAINING. LIHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 PACZZ 5305-00-057-0491 96906 MS269455 SCREW,MACHINE. LIHB,UHC,UHE,UHH,UHM,UHV,UHX EA 2 PACZZ 5305-00-057-0491 96906 MS269455 SCREW,MACHINE. LIHB,UHC,UHE,UHH,UHM,UHV,UHX EA 2 PACZZ 5305-00-075-0896 80914 H481-1 LATCH ASSEMBLY,DOOR -IH SEE FIG.27 FOR BREANDOWN LIHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 PACZZ 5365-00-803-7305 96906 MS269455 SCREW,MACHINE. LIHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 PACZZ 5365-00-803-8006 8044 AN121616 LIHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 PACZZ 5305-00-773-2668 97499 204-030-498-1 SCATCH LIHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 PACZZ 5365-00-803-8006 8044 AN121616 PACZZ 5315-00-803-8006 8044 AN121616 PACZZ 5315-00-803-8006 8044 S030-498-3 CATCH LIHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 PACZZ 5315-00-803-8006 8044 AN121616 PACZZ 5315-00-803-8006 8044 S030-498-1 SCATCH LIHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 PACZZ 5315-00-803-8006 8044 S030-498-3 CATCH LIHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 PACZZ 5315-00-803-8006 8044 S030-498-1 S030-498-1 LIBB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 PACZZ 5315-00-803-8006 8044 S030-498-1 LIBB,UHC,UHE,UHH,UHM,UH								EA	
26 10 PAOZZ 5365-00-803-7305 96906 MS16624-1062 RIND,RETAINING	26	8	PBOZZ	5305-00-059-4568	96906	MS35190-253	.SCREW,MACHINE	EA	2
26 11 PAOZZ 5310-00-658-6168 80477 XW36 WASHER, FLAT. UHB, UHC, UHB, U	26	9	PAOZZ	5340-00-437-8949	20293	07-1000	.ESCUTCHEON PLATE	EA	1
26 12 PAOZZ 5305-00-057-0491 96906 MS2469455 SCREW,MACHINE J.HB,UHC,UHE,UHH,UHM,UHV,UHX EA 1	26	10	PAOZZ	5365-00-803-7305	96906	MS16624-1062	.RING,RETAINING	EA	1
26 12 PAOZZ 5305-00-057-0491 96906 MS2469455 SCREW.MACHINE	26	11	PAOZZ	5310-00-658-6169	80477	XW36	.WASHER.FLAT	ΕA	1
26 13 PA000 1560-00-795-0896 83014 H481-1 LATCH ASSEMBLY,DOOR -LH SEE FIG.27 FOR BREAKDOWN EA 1 26 13 PA000 1560-00-795-0970 83014 H481-2 LATCH ASSEMBLY,DOOR -RH SEE FIG.27 FOR BREAKDOWN EA 1 26 14 PA0ZZ 5365-00-803-7305 96906 MS16624-1062 -RING,RETAINING. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 15 PA002 1505-00-719-5064 96906 MS16624-1062 -RING,RETAINING. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 16 PA0ZZ 5305-00-719-5064 96906 MS16502-1062 -RING,RETAINING. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 17 PA0ZZ 5305-00-719-5064 96906 MS16502-1062 -RING,RETAINING. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 18 PA0ZZ 5305-00-785-7821 97499 204-030-494-1 SPRING,BELICAL,TORS UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 20 PA0ZZ 5315-00-844-3940 96906 MS16562-4 PN,SPRING, UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 21 PA000 1560-00-765-2400 97499 204-030-499-1 ROLLER ASSY. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 22 PA0ZZ 5315-00-826-3251 96906 MS16562-223 PN,SPRING, UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 25 PA000 1560-00-765-2400 97499 204-030-499-1 ROLLER ASSY. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 26 PA0ZZ 5315-00-826-3251 96906 MS16562-223 PN,SPRING, UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 27 PA0ZZ 5315-00-866-6039 97499 204-030-499-1 RASSEMBLY,DOOR L UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 27 PA0ZZ 5315-00-866-6039 97499 204-030-499-1 RASSEMBLY,DOOR L UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 28 29 PR0ZZ 5315-00-820-9066 88044 AN121603 PN,SPRING. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 28 29 PR0ZZ 5315-00-820-9066 88044 AN121603 PN,SPRING. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 28 30 PA0ZZ 3040-00-707-7554 97499 204-030-499-1 RASSEMBLY,DOOR L UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 29 PR0ZZ 5340-00-182-4731 97499 204-030-499-1 RASSEMBLY,DOOR L UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 29 PR0ZZ 5340-00-182-4731 97499 204-030-499-1 PN,SPRING. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 29 PR0ZZ 5340-00-182-4731 97499 204-030-499-1 PN,SPRING. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 20 33 PA0ZZ 5360-00-666-6895 96906 MS16624-1012 RN,SPRING. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 20 33 PA0ZZ 5340-00-182-4731 97499 204-030-491-1 RN,SPRING. U	26	12	PA∩77	5305-00-057-0491	96906	MS2469455			9
26 13 PAOCO 1560-00-795-0970 83014 H481-2									
26 14 PAOZZ 5365-00-803-7305 9690 MS16624-1062	26	13	PAOOO	1560-00-795-0896	83014	H481-1		EA	1
26 14 PAOZZ 5365-00-803-7305 9690 MS16624-1062	26	13	PAOOO	1560-00-795-0970	83014	H481-2	LATCH ASSEMBLY DOOR -BH SEE FIG 27 FOR BREAKDOWN	FΔ	1
26 15 PA000 1680-00-411-0041 80477 AR133HANDLE,DOORUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 1 26 16 PA0ZZ 5305-00-719-5064 96906 MS51959-30SCREW,MACHINEUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 1 26 17 PA0ZZ 5315-00-893-6006 88044 AN121616PIN,STRAIGHT, HEADEDUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 1 26 19 PA0ZZ 5340-00-773-2658 97499 204-030-494-1SPRING,HELICAL,TORSUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 1 26 20 PA0ZZ 5315-00-884-3940 9906 MS16562-4PIN,SPRINGUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 1 26 21 PA0ZZ 5315-00-864-3940 97499 204-030-499-1ROLLER ASSYUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 1 26 22 PA0ZZ 3120-00-701-4133 97499 204-030-499-1ROLLER ASSYUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 29 PA0ZZ 5315-00-886-82551 96906 MS16562-223									•
26 16 PAOZZ 5305-00-719-5064 96906 MS51959-30SCREW,MACHINEUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 1 26 17 PAOZZ 5305-00-893-6006 88044 AN121616PIN,STRAIGHT, HEADEDUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 1 26 19 PAOZZ 5300-00-765-7821 97499 204-030-494-1SPRING,HELICAL,TORSUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 1 26 20 PAOZZ 5315-00-844-3940 96906 MS16562-4PIN,SPRINGUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 1 26 21 PAOOZ 5315-00-826-3240 97499 204-030-499-1ROLLER ASSYUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 1 26 22 PAOZZ 5315-00-826-3251 96906 MS16562-23PIN,SPRINGUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 1 26 23 PAOZZ 5315-00-826-3251 96906 MS1652-23PIN,SPRINGUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 24 PAOZZ 5315-00-826-3251 96906 MS1652-23PIN,SPRINGUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 25 PAOOD 1560-00-707-7551 97499 204-030-497-1RAM ASSEMBLY,DOOR LUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 26 PAOZZ 5315-00-820-9066 88044 AN121603PIN,SPRINGUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 27 PAOZZ 5315-00-820-9066 88044 AN121603PIN,STRAIGHT, HEADEDUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 28 PAOZZ 5315-00-820-9066 88044 AN121603PIN,STRAIGHT, HEADEDUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 29 PBOZZ 5315-00-820-9066 88044 AN121603PIN,STRAIGHT, HEADEDUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 29 PBOZZ 5315-00-820-9066 88044 AN121603PIN,STRAIGHT, HEADEDUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 1 26 31 PAOZZ 5365-00-804-8095 97499 204-030-495-1LEVERUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 1 26 31 PAOZZ 5365-00-804-8095 97499 204-030-495-1LEVERUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 32 PAOZZ 5304-00-172-7554 97499 204-030-495-1LEVERUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 33 XBOZZ 5365-00-804-8095 97499 204-030-495-1LEVERUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 33 XBOZZ 5365-00-804-8095 97499 204-030-495-1EVERUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	26	14	PAOZZ	5365-00-803-7305	96906	MS16624-1062	RING,RETAINING	EA	1
26 17 PAOZZ 5315-00-893-6006 88044 AN121616 PIN,STRAIGHT, HEADED UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 18 PAOZZ 5360-00-765-7821 97499 204-030-494-1 SPRING,HELICAL,TORS UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 19 PAOZZ 5315-00-844-3940 96906 MS16562-4 PIN,SPRING UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 21 PAOOZ 5315-00-844-3940 96906 MS16562-4 PIN,SPRING UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 21 PAOZZ 5315-00-826-3251 96906 MS16562-223 PIN,SPRING UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 23 PAOZZ 5315-00-826-3251 96906 MS16562-223 PIN,SPRING UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 24 PAOZZ 5315-00-820-806 MS16562-223 PIN,SPRING UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 25	26	15	PA000	1680-00-411-0041	80477	AR133	HANDLE,DOOR	EA	1
26 17 PAOZZ 5315-00-893-6006 88044 AN121616 PIN,STRAIGHT, HEADED UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 18 PAOZZ 5360-00-765-7821 97499 204-030-494-1 SPRING,HELICAL,TORS UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 19 PAOZZ 5315-00-844-3940 96906 MS16562-4 PIN,SPRING UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 21 PAOOZ 5315-00-844-3940 96906 MS16562-4 PIN,SPRING UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 21 PAOZZ 5315-00-826-3251 96906 MS16562-223 PIN,SPRING UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 23 PAOZZ 5315-00-826-3251 96906 MS16562-223 PIN,SPRING UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 24 PAOZZ 5315-00-820-806 MS16562-223 PIN,SPRING UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 25	26	16	PAOZZ	5305-00-719-5064	96906	MS51959-30	SCREW MACHINE LIHB LIHC LIHE LIHH LIHM LIHV LIHX	FΔ	1
26 18 PAOZZ 5360-00-765-7821 97499 204-030-494-1 SPRING,HELICAL,TORS UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 19 PAOZZ 5340-00-773-2658 97499 204-030-496-3 CATCH. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 20 PAOZZ 5315-00-844-3940 96906 MS16562-4 PIN,SPRING. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 21 PAOZZ 3120-00-701-4133 97499 204-030-499-1 BEARING,PLAIN,SPHER. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 22 PAOZZ 5315-00-826-3251 96906 MS16562-223 PIN,SPRING. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 23 PAOZZ 5315-00-826-3251 96906 MS16562-223 PIN,SPRING. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 24 PAOZZ 5315-00-826-3069 8045662-223 PIN,SPRING. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 2									
26 19 PAOZZ 5340-00-773-2658 97499 204-030-496-3 CATCH. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 20 PAOZZ 5315-00-844-3940 96906 MS16562-4 PIN,SPRING. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 21 PAOOZ 3120-00-701-4133 97499 204-030-499-1 ROLLER ASSY. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 22 PAOZZ 5315-00-826-3251 96906 MS16562-223 PIN,SPRING. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 24 PAOZZ 5315-00-952-1185 80205 NAS561C3-18 PIN,SPRING. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 25 PAOOZ 3040-00-707-7551 97499 204-030-498-1 CONNECTING LINK,RIG. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 27 PAOZZ 5315-00-820-9066 88044 AN121603 PIN,STRAIGHT, HEADED UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 <td< td=""><td></td><td></td><td>-</td><td></td><td></td><td></td><td></td><td></td><td></td></td<>			-						
26 20 PAOZZ 5315-00-844-3940 96906 MS16562-4 PIN,SPRING. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 21 PAOZZ 3120-00-701-4133 97499 204-030-499-1 BEARING,PLAIN,SPHER. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 22 PAOZZ 5315-00-826-3251 96906 MS16562-223 PIN,SPRING. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 24 PAOZZ 5315-00-952-1185 80205 NASS61C3-18 PIN,SPRING. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 24 PAOZZ 5315-00-952-1185 80205 NASS61C3-18 PIN,SPRING. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 25 PA000 1560-00-866-6039 97499 204-030-497-1 RAM ASSEMBLY,DOOR L UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 27 PAOZZ 5315-00-820-9066 88044 AN121603 PIN,STRAIGHT, HEADED UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1	26	18	PAOZZ	5360-00-765-7821	97499	204-030-494-1	SPRING,HELICAL,TORS	EA	1
26 21 PA000 1560-00-765-2400 97499 204-030-499-1ROLLER ASSY	26	19	PAOZZ	5340-00-773-2658	97499	204-030-496-3	CATCH	EA	1
26 22 PAOZZ 3120-00-701-4133 97499 204-030-501-1 BEARING,PLAIN,SPHER. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 23 PAOZZ 5315-00-826-3251 96906 MS16562-223 PIN,SPRING. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 24 PAOZZ 5315-00-952-1185 80205 NAS561C3-18 PIN,SPRING. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 25 PAOOZZ 3040-00-707-7551 97499 204-030-497-1 RAM ASSEMBLY,DOOR L UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 26 PAOZZ 315-00-820-9066 88044 AN121603 PIN,STRAIGHT, HEADED UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 29 PBOZZ 5315-00-727-4958 97499 204-030-878-1 EVER. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 30 PAOZZ 5315-00-820-9066 88044 AN121603 PIN,STRAIGHT, HEADED UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 <t< td=""><td>26</td><td>20</td><td>PAOZZ</td><td>5315-00-844-3940</td><td>96906</td><td>MS16562-4</td><td>PIN,SPRING</td><td>EA</td><td>1</td></t<>	26	20	PAOZZ	5315-00-844-3940	96906	MS16562-4	PIN,SPRING	EA	1
26 23 PAOZZ 5315-00-826-3251 96906 MS16562-223	26	21	PA000	1560-00-765-2400	97499	204-030-499-1	ROLLER ASSY	EA	1
26 23 PAOZZ 5315-00-826-3251 96906 MS16562-223 PIN,SPRING. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 24 PAOZZ 5315-00-952-1185 80205 NAS561C3-18 PIN,SPRING. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 25 PAOOZZ 3040-00-707-7551 97499 204-030-497-1 RAM ASSEMBLY,DOOR L UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 26 PAOZZ 5315-00-820-9066 88044 AN121603 PIN,STRAIGHT, HEADED UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 28 PAOZZ 5315-00-727-4958 97499 204-030-878-1 PIN,STRAIGHT, HEADED UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 29 PBOZZ 5315-00-820-9066 88044 AN121603 EVER LEVER UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 30 PAOZZ 5365-00-804-6895 96906 MS16624-1012 EING,RETAINING UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 2 <td>26</td> <td>22</td> <td>PAOZZ</td> <td>3120-00-701-4133</td> <td>97499</td> <td>204-030-501-1</td> <td>BEARING.PLAIN.SPHER</td> <td>EA</td> <td>1</td>	26	22	PAOZZ	3120-00-701-4133	97499	204-030-501-1	BEARING.PLAIN.SPHER	EA	1
26 24 PAOZZ 5315-00-952-1185 80205 NAS561C3-18 PIN,SPRING. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 25 PAOOZ 3040-00-707-7551 97499 204-030-498-1 CONNECTING LINK,RIG. UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 27 PAOZZ 5315-00-820-9066 88044 AN121603 PIN,STRAIGHT, HEADED UHB,UHC,UHE,UHH,UHM,UHV,UNX EA 1 26 29 PBOZZ 5315-00-727-4958 97499 204-030-878-1 PIN,STRAIGHT, HEADED UHB,UHC,UHE,UHH,UHM,UHV,UNX EA 1 26 29 PBOZZ 5315-00-820-9066 88044 AN121603 PIN,STRAIGHT, HEADED UHB,UHC,UHE,UHH,UHM,UHV,UNX EA 1 26 30 PAOZZ 5315-00-820-9066 88044 AN121603 PIN,STRAIGHT, HEADED UHB,UHC,UHE,UHH,UHM,UHV,UNX EA 1 26 31 PAOZZ 5365-00-804-6895 96906 MS16624-1012 RING,RETAINING. UHB,UHC,UHE,UHH,UHM,UHV,UNX EA 2	26	22	DAO77	E21E 00 006 20E1	06006	MC16560 000			
26									
26									
26	26	25	PA000	1560-00-866-6039	97499	204-030-497-1	RAM ASSEMBLY,DOOR L	EA	1
26	26	26	PAOZZ	3040-00-707-7551	97499	204-030-498-1	CONNECTING LINK,RIG	EA	2
26	26	27	PAOZZ	5315-00-820-9066	88044	AN121603	PIN,STRAIGHT, HEADEDUHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	1
26	26	28	PAOZZ	5315-00-727-4958	97499	204-030-878-1	PIN,STRAIGHT,HEADED	EA	1
26 30 PAOZZ 5315-00-820-9066 88044 AN121603PIN,STRAIGHT, HEADEDUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 1 26 31 PAOZZ 5365-00-804-6895 96906 MS16624-1012RING,RETAININGUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 2 2 3040-00-707-7554 97499 204-030-491-1CONNECTING LINK,RIGUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 2 2 3040-00-809-0585 97499 204-030-492-1CONNECTING LINK,RIGUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 2 2 304 XDOZZ 88044 AN121612PIN,STRAIGHT, HEADEDUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 1 36 XBOZZ 5360-00-763-1254 83014 104213-1SPRING,HELICAL,EXTEUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 1CLEVIS,ROD ENDUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 1CLEVIS,ROD END	26	29	PBOZZ						
26 31 PAOZZ 5365-00-804-6895 96906 MS16624-1012RING,RETAININGUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 2 2 2 3 2 2 3 2 2 3 2 2 2 2 2 2 2 2 2									
26 32 PAOZZ 3040-00-707-7554 97499 204-030-491-1CONNECTING LINK,RIGUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 2 26 34 XDOZZ 88044 AN121612PIN,STRAIGHT, HEADED UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 36 XBOZZ 5340-00-763-1254 83014 104213-1SPRING,HELICAL,EXTE UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 27CONNECTING LINK,RIGUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 28									
26 33 XBOZZ 3040-00-809-0585 97499 204-030-492-1CONNECTING LINK,RIGUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 2 2PIN,STRAIGHT, HEADEDUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1SPRING,HELICAL,EXTEUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1CLEVIS,ROD ENDUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1CLEVIS,ROD END	26							EA	2
26 34 XDOZZ 88044 AN121612PIN,STRAIGHT, HEADED UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 36 XBOZZ 5360-00-763-1254 83014 104213-1SPRING,HELICAL,EXTE UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1CLEVIS,ROD END UHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 UHB,UHC,UHB,UHM,UHV,UHX EA UHB,UHC,UHB,UHM,UHV,UHX EA UHB,UHC,UHB,UHM,UHV,UHX EA UHB,UHC,UHB,UHM,UHV,UHX E	26	32	PAOZZ	3040-00-707-7554	97499	204-030-491-1	CONNECTING LINK,RIG	EA	2
26 34 XDOZZ 88044 AN121612PIN,STRAIGHT, HEADEDUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1 26 36 XBOZZ 5360-00-763-1254 83014 104213-1SPRING,HELICAL,EXTEUHB,UHC,UHE,UHH,UHM,UHV,UHX EA 1CLEVIS,ROD END	26	33	XBOZZ	3040-00-809-0585	97499	204-030-492-1	CONNECTING LINK,RIG	EA	2
26 35 PAOZZ 5360-00-763-1254 83014 104213-1SPRING,HELICAL,EXTE	26	34	XDOZZ		88044	AN121612	PIN,STRAIGHT, HEADED	EA	
26 36 XBOZZ 5340-00-765-8730 97499 204-030-487-1CLEVIS,ROD END	26			5360-00-763-1254					
									1
20 37 PBUZZ 315-UU-558-2733 88U44 ANIZIBIU									1
	26	37	PROZZ	5315-00-558-2733	88044	AN121610		ΕA	'

TM55-1520-210-23P C7 SECTION II (2) (3) (4)(5) ILLUSTRATION (a) QTY (b) NATIONAL FSCM U/N TEM NO. SMR DESCRIPTION STOCK NO. NUMBER CODE NUMBER UNIT USABLE ON CODE 26 38 PRO77 5340-00-465-6130 97499 204-030-488-1 EA 204-030-488-2 39 PRO77 1560-00-759-7487 97499 JACKSHAFT 26 FA 40 XDOZZ 88044 AN121620 ..PIN,STRAIGHT, EA 26 PAOZZ 5365-00-826-7274 NAS42DD4-48 26 80205 ..SPACER,SLEEVE. EA 26 42 PAOZZ 5315-00-727-4958 97499 204-030-878-1 EA AN121615 26 43 PAO77 5315-00-727-6304 88044 PIN STRAIGHT FA PA000 1560-00-932-9804 204-030-489-1 26 44 97499 EA PAOZZ 5305-00-724-6794 96906 MS51964-48 EA 26 45 26 46 PAOZZ 1560-00-765-7819 97499 204-030-485-1 EA 26 47 PAOZZ 1560-00-980-0239 97499 204-030-502-1 EA 26 48 PRO77 1560-00-805-5110 97499 204-030-502-2 EA PAOZZ 5315-00-727-6303 AN121655 49 FA 26 88044 3040-00-701-9919 PAOZZ 97499 204-030-481-1 EΑ 26 50 26 PAOZZ 1560-00-765-7818 97499 204-030-483-3 EA 5310-00-857-5560 26 52 PAOZZ 96906 MS21045L06 EA 5310-00-197-2398 PAO77 AN960PD6I 26 53 88044 FA 54 PAOZZ 5310-00-184-9002 AN960PD8L 26 88044 EA 5305-00-701-7564 204-030-861-1 55 PAOZZ 97499 EA 26 26 PA000 1560-00-792-5077 97499 204-030-482-1 56 EA 1560-00-759-7486 26 57 PA000 97499 204-030-482-2 EA PAOZZ 3120-00-690-8690 97499 22-004810-16-12 26 58 EA 59 26 PAOZZ 5360-00-674-4197 97499 204-030-890-1 EA 26 PAOZZ 5315-00-707-7641 97499 204-030-893-1 60 EA

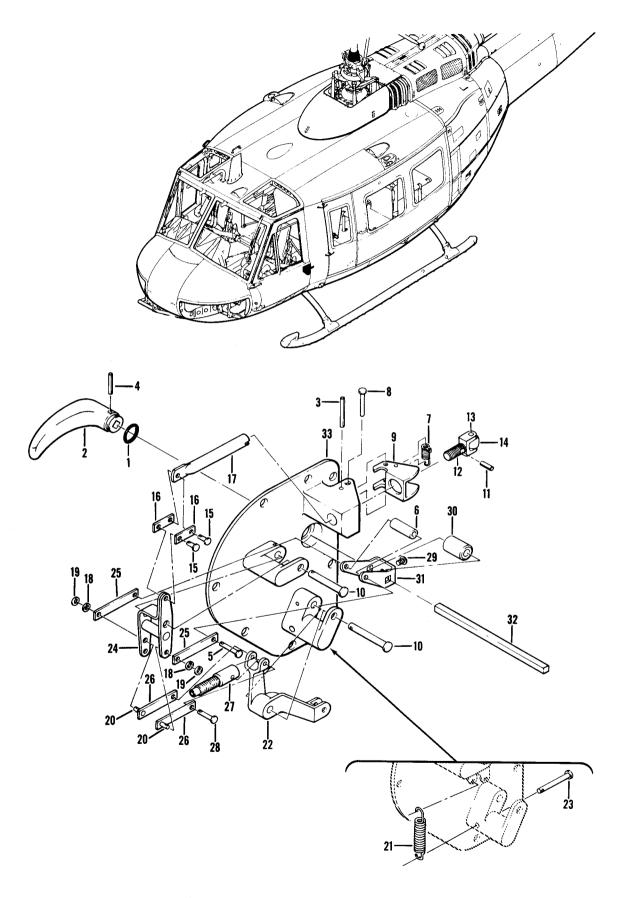


Figure 27. Latch Assembly, Crew Door

					TM55-1520-21	0-23P C/ SEC	110	II N
(1 ILLUSTR		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a) FIG. NO.	(b) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION	U/N	QTY INC IN UNIT
27		PAOOO	1560-00-795-0896	83014	H481-1	USABLE ON CODE GROUP 02 AIRFRAME LATCH ASSEMBLY,DOOR LH, SEE FIG 26 FOR NHA	EA	1
27		PA000	1560-00-795-0970	83014	H481-2	LATCH ASSEMBLY,DOOR RH,SEE FIG 26 FOR NHA	EA	1
27	1	PAOZZ	5365-00-803-7305	96906	MS16624-1062	.RING.RETAININGUHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	1
27		PAOZZ	1680-00-758-3660	83014	104207-1	.HANDLE,DOOR -LH	EA	
27	2	PAOZZ	1680-00-758-3661		104207-2	.HANDLE,DOOR -RH	EA	l •
27	3	PAOZZ	5315-00-952-1185	80205	NAS561C3-18	.PIN,SPRING	EA	1
27	4	PAOZZ	5315-00-753-3892	96906	MS16562-216	.PIN,SPRING	EA	1
27	5	PAOZZ	5315-00-812-3775	96906	NS20392-1C25	.PIN,STRAIGHT, HEADEDUHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	1
27	6	PAOZZ	3120-00-767-9481	83014	HSP139-3-812	.BUSHING,SLEEVE	EA	1
27	7	PA000	5360-00-758-3659	83014		.SPRING,LATCH	EA	1
27	8	PAOZZ	5315-00-811-1270		MS20392-1C39	.PIN,STRAIGHT,CREW DOOR	EA	1
27	9	PAOZZ	1560-00-758-3657	83014	103774-1	.CATCH,ROLLER BOLT	EA	1
27	1 0	PAOZZ	5315-00-080-0485		MS20392-2C45	.PIN,STRAIGHT,HEA	EA	2
27	11	PAOZZ	5315-00-844-5644		MS16562-194	.PIN.SPRING	EA	1
27	12	PA000	1560-00-758-3658	83014	103778-1	ROLLER ASSEMBLY,DOO	EA	1
27		PAOZZ	5315-00-826-3251	96906	MS16562-223	PIN,SPRING	EA	1
27		PAOZZ	3120-00-759-7546	83014	103777-1	ROLLER,ROLLER BO	EA	1
27		PAOZZ	5315-00-812-3737		MS20392-1C9	.PIN,STRAIGHT,HEA	EA	2
27		PAOZZ	3040-00-766-1754	83014		.CONNECTING LINK,RIG	EA	2
27			3040-00-791-9390			.CONNECTING LINK,RIG	EA	
		PAOZZ		83014	117357-004		EA	1
27		PAOZZ	5310-00-943-5411	81413		.WASHER,SPRING TENSI		2
27		PAOZZ	5310-00-782-1349		MS15795-804	.WASHER,FLATUHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	2
27		PAOZZ	5315-00-764-6339	83014		.PIN,STRAIGHT,HEADED	EA	2
27		PAOZZ	5360-00-763-1254	83014		.SPRING,HELICAL,EXTE	EA	1
27		XBOZZ	1560-00-411-7740	83014	104217-1	.JACK SHAFT LH	EA	1
27		XBOZZ	1560-00-477-2693	83014	104217-2	.JACKSHAFT-RH	EA	1
27	2 3	PAOZZ	5315-00-811-1242	96906	MS20392-2C29	.PIN,STRAIGHT, HEADED UHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	1
27		XBOZZ	1560-00-411-7731	83014	104214-1	LINK ASSY,ROCKER	EA	1
27		PAOZZ	3040-00-758-3664	83014	104212-3	.CONNECTING LINK,RIG	EA	2
27	2 6	PAOZZ	3040-00-758-3663	83014	104212-1	.CONNECTING LINK,RIG UHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	2
27	27	PAOZZ	5340-00-758-3665	83014	104215-1	.CONNECTOR,ROD END	EA	1
27	2 8	PAOZZ	5315-00-812-3775	96906	MS20392-1C25	PIN,STRAIGHT, HEADED UHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	1
27	29	PAOZZ	5305-00-150-9213	88044	AN502-10-6	.SCREW,MACHINE	EA	1
27	30	PAOZZ	5365-00-759-7549	83014	104293-1	.SPACER,SLEEVE	EA	1
27	3 1	XBOZZ	1560-00-758-3662	83014	104210-1	ARM,LATCH	EA	1
27	3 2	PAOZZ	3040-00-868-1060	83014	104208-1	.CONNECTING LINK,RIG UHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	1
27	3 3	PAOZZ	1560-00-993-1850	83014	104206-1	.SUPPORT ROLLER LATCH LH UHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	1
27	3 3	PAOZZ	1560-00-907-0840	83014	104206-2	.SUPPORT ROLLER LATCH RH UHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	1
	-							

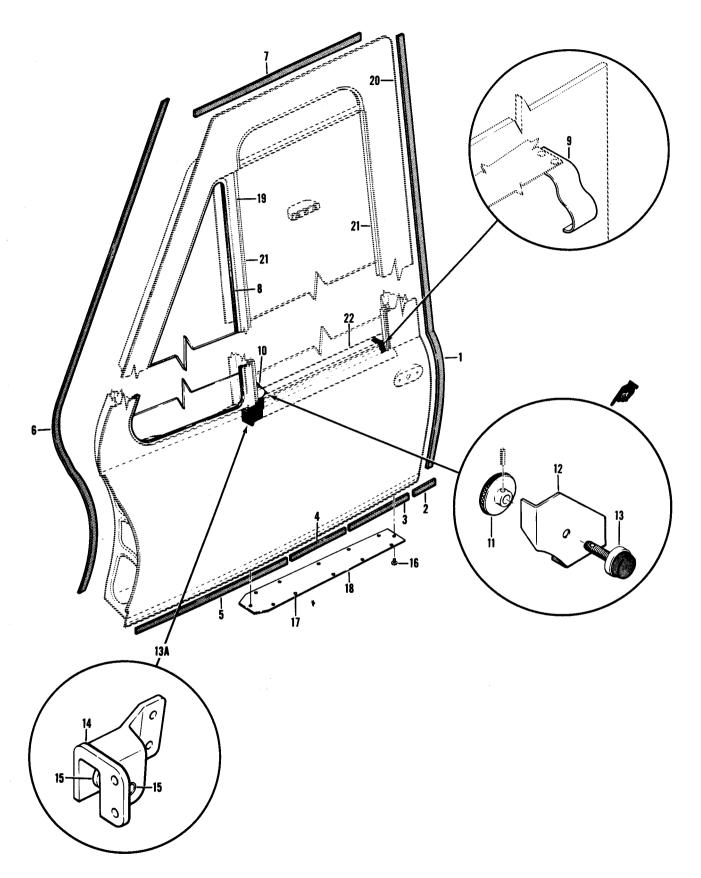


Figure 28. Door Assembly, Crew

SECTIO	N II				C26	TM55-1520-210-23P			
	RATION	(2)	(3)	(4)	(5)	(6) DESCRIPTION		(7)	(8) QTY
(a) FIG NO	(b) ITEM NO	SMR CODE	STOCK NUMBER	FSCM	PART NUMBER		USABLE ON CODE	U/M	INC IN UNIT
28		XAOZZ		97499	204-030-853-125	DOOR ASSY,CREW LH SEE FIG.25 FOR NHA	UHH, UHV	EA	1
28		XAOZZ		97499	204-030-853-126	DOOR ASSY,CREW RH SEE FIG.25 FOR NHA	UHH, UHV	EA	1
28	1	MFOZZ		97499	204-030-853-73	RUBBER, STRIP	UHH, UHV	EA	1
28	2	MOFZZ		97499	204-030-853-111	RUBBER, STRIP	UHH, UHV	EA	1
28	3	MFOZZ		97499	204-030-853-113	RUBBER, STRIP	UHH, UHV	EA	1
28	4	MFOZZ		97499	204-030-853-115	RUBBER, STRIP	UHH, UHV	EA	1
28	5	MFOZZ		97499	204-030-853-117	RUBBER, STRIP	UHH, UHV	EA	1
28	6	MFOZZ		97499	204-030-853-83	RUBBER, STRIP	UHH, UHV	EA	1
28	7	MFOZZ		97499	204-030-853-85	RUBBER, STRIP	UHH, UHV	EA	1
28	8	PA000	1560-00-690-7285	97499	204-030-459-1	WINDOW PANEL, AIRCRAFT-LH	UHH, UHV	EA	1
28	8	PA000	1560-00-690-7286	97499	204-030-459-2	WINDOW PANEL, AIRCRAFT-RH	UHH, UHV	EA	1
28	9	PAOZZ	5360-00-707-7638	97499	204-030-797-1	SPRING, FLAT	UHH, UHV	EA	1
28	10	PA000	1560-01-073-8243	97499	214-030-748-1	STOP ASSEMBLY, CREW RPLS-204-030-963-1	UHH, UHV	EA	1
28	11	XAOZZ		97499	214-030-749-1	KNOB	UHH, UHV	EA	1
28	12	XAOZZ		97499	204-030-934-1	BRACKET ASSY	UHH, UHV	EA	1
28	13	PAOZZ	5340-01-142-3604	97499	214-030-747-1	SCREW, STOP	UHH, UHV	EA	1
28	13A	XCFZZ		97499	204-030-940-1	SUPPORT INSTL-LH	UHH, UHV	EA	1
28	13A	XCFZZ		97499	204-030-940-2	SUPPORT INSTL-RH	UHH, UHV	EA	1
28	14	PA000	1560-00-757-3793	97499	204-030-939-5	SUPPORT ASSEMBLY, BE-LH	UHH, UHV	EA	1
28	14	PA000	1560-00-757-3792	97499	204-030-939-2	SUPPORT ASSEMBLY, BE-RH	UHH, UHV	EA	1
28	15	PAOZZ	3120-00-804-6320	97499	22-00489-13-12	BUSHING, SLEEVE	UHH, UHV	EA	2
28	16	PAOZZ	5305-00-281-8526	88044	AN525-832R6	SCREW, MACHINE	UHH, UHV	EA	12
28	17	PAOZZ	5310-00-728-7715	96906	MS21069L08	NUT, SELF-LOCKING, PL	UHH, UHV	EA	12
28	18	MFOZZ		97499	204-030-853-133	DOOR	UHH, UHV	EA	1
28		MFOZZ		97499	204-070-343-1	STENCIL	UHH, UHV	EA	2
28		MFOZZ		97499	204-070-812-1	STENCIL, MARKING	UHH, UHV	EA	1
28		MFOZZ		97499	204-070-812-3	STENCIL	UHH, UHV	EA	1
28	19	MFOZZ		97499	204-030-853-97	CHANNEL, LH	UHH, UHV	EA	1
28	19	MFOZZ		97499	204-030-853-98	CHANNEL, RH	UHH, UHV	EA	1
28	20	MFOZZ		97499	204-030-853-99	CHANNEL, LH	UHH, UHV	EA	1
28	20	MFOZZ		97499	204-030-853-100	CHANNEL, RH	UHH, UHV	EA	1
28	21	PAOZZ	1560-00-004-4458	82654	Y563-2	CHANNEL, CREW, DOOR	UHH, UHV	EA	1
28	22	MFOZZ		97499	204-030-853-93	WIPER, CREW DOOR	UHH, UHV	EA	2

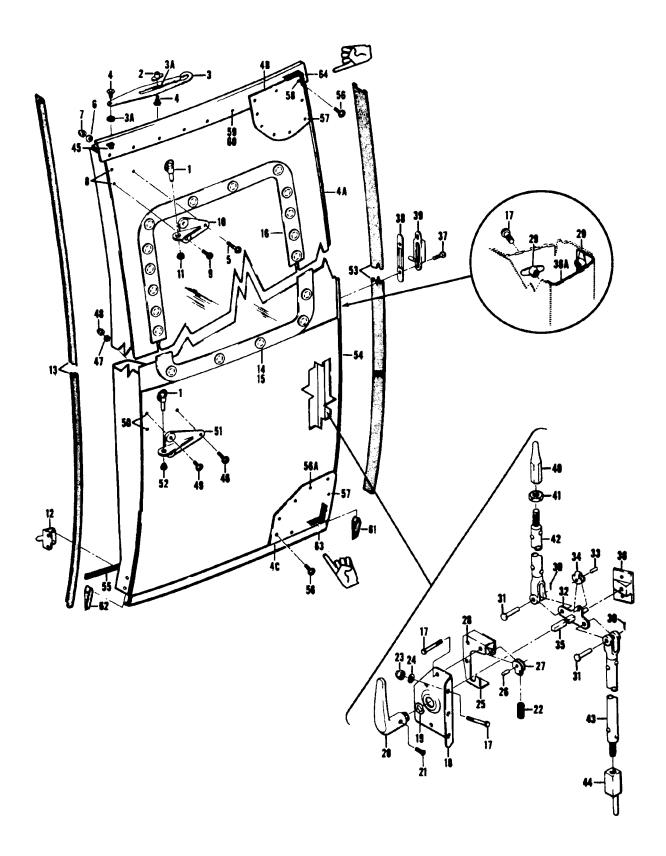


Figure 29. Panel Installation

TM 55-1520-210-23P C30 SECTION II

					TM 55-1520-	-210-23P C30 S	<u> JEGI</u>	ION II
(1 ILLUSTF		(2)	(3)	(4)	(5)	(6)	(7)	(8)
		SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
(A) FIG.	(B) ITEM	CODE	NATIONAL STOCK NUMBER	FSCIVI	NUMBER	USABLE ON CODE	U/IVI	INC IN
NO.	NO.	CODE	3100K NOMBER		NONBLA	USABLE ON CODE		UNIT
29	110.	XCFZZ		97499	205-030-306-13	PANEL INSTL-LH USBL EFF 69-15000 & SUBSEQUENT SEE FIG. 20 FOR	EA	1
29		XCFZZ		97499	205-030-306-5	NHA UHH, UHV PANEL INSTL-RH USBL EFF 66-746 THRU 68-15489 SEE FIG. 20 FOR	EA	1
29		XOI ZZ		37433	203-030-300-3	NHA		'
29		XCFZZ		97499	205-030-306-11	PANEL INSTL-RH USBL EFF 68–15490 THRU 68–16625 SEE FIG. 20 FOR NHA	EA	1
29		XCFZZ		97499	205-030-306-15	PANEL INSTL-RH USBL EFF 69–15000 & SUBSEQUENT SEE FIG. 20 FOR NHA	EA	1
29	1	PAOZZ	5340-00-951-6908	96906	MS17990C305	.PIN, QUICK RELEAS RPLS—5340-00-781-0262 UHH, UHV	EA	1
29	2	PAOZZ	5310-00-728-7716	96906	MS21069L3	.NUT, SELF-LOCKING, PL	EA	1
29	3	PAOZZ	5325-00-946-2400	97499	205-030-303-3	.LATCH, SNAPSLIDE FAS	EA	1
29	3A	PAOZZ	5310-00-167-0753	88044	AN960PD10L	.WASHER, FLAT UHH, UHV	EA	2
29	4	PAOZZ	5306-00-948-3237	97499	205-030-016-3	.BOLT, SHOULDER U/O PN 205-030-306-5, -11, & -15 UHH, UHV	EA	2
29	4A	PAOOO	1560-00-133-6260	97499	205-031-423-101	.PANEL ASSY, -LH RPLS-1560-00-247-0449 & 1560-00-966-9371 UHH, UHV	EA	1
29	4A	PAOOO	1560-00-133-6259	97499	205-031-423-102	.PANEL ASSY, -RH RPLS—1560-00-247-0449 & 1560-00-966-9372 UHH, UHV	EA	1
29	4A	PB000	1560-00-939-8447	97499	205-031-423-3	.PANEL, AIRCRAFT -LH	EA	1
29	4A	PA000	1560-00-939-8444	97499	205-031-423-4	.PANEL, AIRCRAFT –RHUHH, UHV	EA	1
29	4B	MFOZZ		97499	205-031-423-13	COVER, TOP L/H UHH	EA	1
29	4B	MFOZZ		97499	205-031-423-14	COVER, TOP R/H	EA	1
29	4C	MFOZZ		97499	205-031-423-15	COVER, BOTTOM L/H	EA	1
29	4C	MFOZZ		97499	205-031-423-16	COVER, BOTTOM R/H	EA	1
29	5	XDOZZ		88044	AN525-10R24	SCREW, MACHINE	EA	1
29	6	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT	EA	1
29	7	PAOZZ	5310-00-616-3634	72962	22K2-02	NUT, SELF-LOCKING	EA	1
29	8	PAOZZ	5310-00-990-1361	96906	MS27130S25	NUT, PLAIN, BLIND RIV	EA	2
29	9	XDOZZ	5305-00-925-7857	96906	MS27039-1-09	SCREW, MACHINE	EA	2
29	10	PAOOO	5340-00-967-1787	97499	205-031-502-1	HINGE, ACCESS DOOR -LH	EA	1
29	10	PAOOO	5340-00-967-1788	97499	205-031-502-2	HINGE. ACCESS DOOR -RH	EA	1
29	11	PAOZZ	3120-00-825-1107	97499	21-005-6-3	BUSHING, SLEEVE	EA	1
29	12	PBOZZ	1560-00-130-2242	97499	205-031-513-1	PIN. REMOVABLE HINGE	EA	1
29	13	PAOZZ	9390-00-068-4384	97499	205-031-423-17	NONMETALLIC SPECIAL SECTION	EA	1
29	14	PAOZZ	5325-00-174-2923	88044	AN227–8	STUD, SNAP FASTENER UHH, UHV	EA	18
29	15	PAOZZ	5310-00-184-8996	96906	MS35338-97	WASHER, LOCK	EA	1
29	16	PAOZZ	1560-00-987-5146	97499	205-030-285-1	WINDOW PANEL, AIRCRAFT –LH	EA	
29	16	PAOZZ	1560-00-987-5147	97499	205-030-285-2	WINDOW PANEL, AIRCRAFT -RH	EA	1 1
29	17	PAOZZ	5305-00-781-9057	96906	MS27039-1-08	SCREW, MACHINE	EA	8
29	18	PAOZZ	5340-00-076-6028	97499	205-031-512-1	SCHEW, MACHINE UHH, UHV	EA	1
29	18	PAOZZ	5340-00-076-6027	97499	205-031-512-1	ESCUTCHEON-RH	EA	
29	19	PAOZZ	5340-00-076-6027	96906	MS16624–62	ESCUTCHEON-RH		
29	20	PAOOO		80477	MS16624–62 AR133	HANDLE, DOOR	EA EA	1 1
			1680-00-411-0041 5305-00-719-5064					1 1
29	21	PAOZZ		96906	MS51959-30	SCREW, MACHINE UHH, UHV	EA	1
29	22	PAOZZ	5360-00-420-5902	97499	205-031-510-3	SPRING, HELICAL, COMP	EA	1 0
29	23	PAOZZ	5310-00-616-3634	72962	22K2-02	NUT, SELF-LOCKING	EA	3
29	24	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT	EA	3
29	25	PA000	1560-00-967-1792	97499	205-031-507-1	SUPPORT ASSEMBLY PANEL LH	EA	1
29	25	PA000	1560-00-967-1793	97499	205-031-507-2	SUPPORT ASSEMBLY PANEL RH	EA	1
29	26	PBOZZ	5315-00-058-9698	96906	MS171433	PIN, SPRING UHH, UHV	EA	1
29	27	PAOZZ	1560-00-966-6131	97499	205-030-301-1	GUIDE, LATCH SPRING UHH, UHV	EA	1
29	28	PAOZZ	5310-00-734-1850	96906	MS21071L3	NUT, SELF-LOCKING. PL	EA	3
29	29	PAOZZ	5310-00-728-7716	96906	MS21069L3	NUT, SELF-LOCKING, PL	EA	2
29	30	PAOZZ	5315-00-234-1652	96906	MS24665-143	PIN, COTTER UHH, UHV	EA	2

(1 ILLUSTF	SECTION II TM 55-1520-210-23P C30							
ILLUSTF)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
	RATION							
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.							UNIT
29	31	PAOZZ	5315-00-582-2838	88044	AN121653	PIN, STRAIGHT, HEADED	EA	2
29	32	AOOOZ	1560-00-413-1432	97499	205-030-304-1	SPINDLE ASSEMBLY LATCH LH	EA	1
29	32	AOOOZ	1560-00-413-1433	97499	205-030-304-2	SPINDLE ASSEMBLY LATCH RH	EA	1
29	33	PBOZZ	5315-00-058-9698	96906	MS171433	PIN, SPRING UHH, UHV	EA	1
29	34	PAOZZ	1560-00-966-6131	97499	205-030-301-1	GUIDE, LATCH SPRING UHH, UHV	EA	1
29	35	PAOZZ	1560-00-967-1794	97499	205-031-511-1	SPINDLE AIRCRAFT DOOR LH	EA	1
29	35	PAOZZ	1560-00-141-6195	97499	205-031-511-3	SPINDLE AIRCRAFT DOOR RH	EA	1
29	36	PAOZZ	1560-00-126-9128	97499	205-031-509-1	SPINDLE SUPPORT, LAT	EA	1
29	36A	MDOZZ	1560-00-H01-6805	97499	205-031-423-25	DOUBLER UHH, UHV	EA	1
29	36A	MDOZZ	1560-00-H01-6806	97499	205-031-423-26	DOUBLER UHH, UHV	EA	1
29	37	XDOZZ	5305-00-925-7857	96906	MS27039-1-09	SCREW, MACHINE	EA	2
29	38	PAOZZ	5365-00-789-7831	97499	205-030-420-7	SHIM	EA	1
						, and the second se		
29	39	PAOZZ	5340-00-055-6039	97499	205-030-489-1	STRIKE, CATCH UHH, UHV	EA	1
29	40	PAOZZ	5340-00-966-6161	97499	205-030-505-1	PIN, HINGE PANEL UHH, UHV	EA	1
29	41	PAOZZ	5310-00-208-7589	88044	AN316-4R	NUT, PLAIN, HEXAGON	EA	1
29	42	PAOZZ	3040-00-992-2209	80205	NAS356-64-2380	CONNECTING LINK, RIG	EA	1
29	43	PAOZZ	3040-00-992-2208	80205	NAS356-64-2240	CONNECTING LINK, RIG UHH, UHV	EA	1
29	44	PAOZZ	1560-00-966-9381	97499	205-030-517-1	PIN, HINGED PANEL	EA	1
29	45	PAOZZ	5310-00-021-3884	96906	MS21086L3	NUT, SELF-LOCKING, PL	EA	1
29	46	PAOZZ	5305-00-180-0014	88044	AN525-10R12	SCREW, MACHINE U/O PN 205-031-423-1 & -2 UHH, UHV	EA	1
29	46	XDOZZ	5305-00-925-7857	96906	MS27039-1-09	SCREW, MACHINE U/O PN 204-031-423-3 & -4 UHH, UHV	EA	1
29	47	PAOZZ	5310-00-183-4406	88044	AN960PD10	WASHER, FLAT UHH, UHV	EA	1
29	48	PAOZZ	5310-00-616-3634	72962	22K2-02	NUT, SELF-LOCKING	EA	1
29	49	XDOZZ	5305-00-925-7857	96906	MS27039-1-09	SCREW, MACHINE UHH, UHV	EA	2
29	50	PAOZZ	5310-00-990-1361	96906	MS27130S25	NUT, PLAIN, BLIND RIV	EA	2
29	51	PAOOO	5340-00-967-1789	97499	205-031-504-1	HINGE, ACCESS DOOR -LH	EA	1
29	51	PAOOO	5340-00-967-1791	97499	205-031-504-2	HINGE, ACCESS DOOR -RH	EA	1
29	52	PAOZZ	3120-00-990-9020	97499	22-005-10-10-14	BUSHING, SLEEVE	EA	1
29	52	PAOZZ	5330-00-990-902	97499	205-031-423-51	SEAL –LH	EA	1
						, and the second se		
29	53	PAOZZ	5330-00-069-9603	97499	205-031-423-52	SEAL -RH	EA	1
29	54	PAOZZ	1560-00-009-0139	97499	205-031-423-27	RETAINER, SEAL, PANEL –LH	EA	1
29	54	PAOZZ	1560-00-165-4262	97499	205-031-423-28	RETAINER, PANEL -RH UHH, UHV	EA	1
29	55	PAOZZ	5330-00-966-9382	97499	205-031-423-29	SEAL, PANEL, HINGED	EA	1
29	56	PAOZZ	5305-00-781-9057	96906	MS27039-1-08	SCREW, MACHINE UHH, UHV	EA	18
29	56A	PAOZZ	5305-00-849-4642	96906	MS27039-1-04	SCREW, MACHINE UHH, UHV	EA	1
29	57	PAOZZ	5310-00-728-7716	96906	MS21069L3	NUT, SELF-LOCKING. PL	EA	17
29	58	PAOZZ	5310-00-225-4680	96906	MS27130-25K	NUT,PLAIN, BLIND RIVET UHH, UHV	EA	1
29	59	PAOZZ	5305-00-781-9057	96906	MS27039-1-08	SCREW, MACHINE UHH, UHV	EA	6
	60	PAOZZ	5310-00-052-7528	80205	NAS1329A3-80	NUT, PLAIN, BLIND RIV	EA	6
29				07400	005 000 441 0	SEAL, RUBBER UHH, UHV	EA	1
29 29	61	PAOZZ	5330-00-069-8481	97499	205-030-441-3	oe/le, riobbert offit, offit		

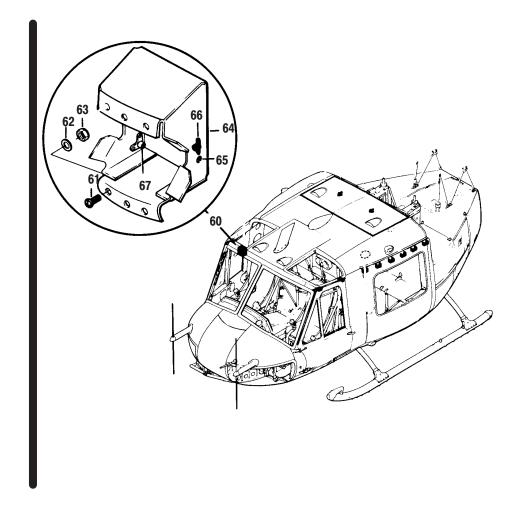


Figure 30. Roof Installation, Cabin
(171 blank)/172

					1 W 55-1520-	-210-23P C30 S		ION
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTF	RATION			ļ				
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.							UNIT
30	60	XBDDD	1560-00-885-1811	97499	204-030-465-4	.SUPPORT, WINDSHIELD UHH, UHV	EA	1
30	61	PAOZZ	5305-00-823-5794	88044	AN525D10R6	SCREW, MACHINE UHH, UHV	EA	6
30	62	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT	EA	6
30	63	PAOZZ	5310-00-905-3081	96906	MS21083D3	NUT, SELF-LOCKING UHH, UHV	EA	6
30	64	PAOZZ	1560-00-454-9957	97499	204-030-465-25	BRACKET, SUPPORT –LH UHH, UHV	EA	1
30	64	PAOZZ	1560-00-454-9958	97499	204-030-465-26	BRACKET, SUPPORT –RH UHH, UHV	EA	1
30	65	PAOZZ	5310-00-734-1850	96906	MS21071L3	NUT, SELF-LOCKING, PL	EA	2
30	66	PAOZZ	5310-00-728-7716	96906	MS21069L3	NUT, SELF-LOCKING, PL	EA	2
30	67	PAOZZ	5310-00-761-4221	96906	MS21073L3	NUT, SELF-LOCKING	EA	2
			Ī	ı			1	

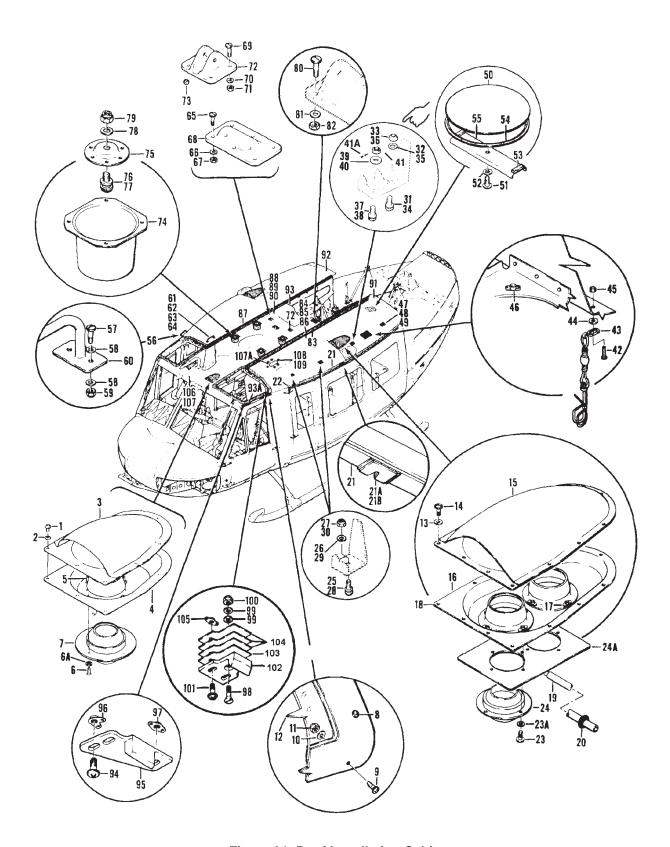


Figure 31. Roof Installation Cabin

(177 blank)/178

TM 55-1520-210-23P C30

SECTION II

SI				トロー	ION II			
(1		(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTI								
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.	XCFZZ		97499	205-030-615-109	ROOF INSTL, CABIN USBL EFF 67–17778 THRU 68–15489 SEE FIG. 20	EA	UNIT 1
						FOR NHA UHH, UHV		
31		XCFZZ		97499	205-030-615-113	ROOF INSTL, CABIN USBL EFF 68–15490 THRU 70–16518 SEE FIG. 20 FOR NHA	EA	1
31		XCFZZ		97499	205-030-615-131	ROOF INSTL, CABIN USBL EFF 71–20000 & SUBSEQUENT SEE FIG. 20 FOR NHA	EA	1
31		XCFZZ		97499	204-030-620-1	.VENT INSTL, AIR, FWD LH U/O PN 205-030-615-3 UHH, UHV	EA	1
31		XCFZZ		97499	204-030-620-11	.VENT INSTL, AIR, FWD LH U/O PN 205-030-615-5, -7, -91 & -97	EA	1
31		XCFZZ		97499	204-030-620-13	VENT INSTL, AIR, FWD LH U/O PN 205-030-615-99, -101, -105, -109, -113 & -131	EA	1
31		XCFZZ		97499	204-030-620-2	.VENT INSTL, AIR, FWD RH U/O PN 205-030-615-3 UHH, UHV	EA	1
31		XCFZZ		97499	204-030-620-12	.VENT INSTL, AIR, FWD RH U/O PN 205-030-615-5, -7, -91 &-97	EA	1
						UHH, UHV		
31		XCFZZ		97499	204–030–620–14	VENT INSTL, AIR, FWD RH U/O PN 205–030–615–99, –101, –105, –109, –113 & –131	EA	1
31	1	PAOZZ	5305-00-781-9057	96906	MS27039-1-08	SCREW, MACHINE UHH, UHV	EA	8
31	2	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT UHH, UHV	EA	8
31	3	PAOZZ	1660-00-739-2586	97499	204-031-240-1	SCOOP ASSEMBLY, AIR	EA	1
31	4	PA000	1560-00-869-6311	97499	204-030-620-3	PAN, AIR VENT DRAIN LH	EA	1
31	4	PAOOO	1560-00-475-2532	97499	204-030-620-4	PAN, AIR VENT DRAIN RH	EA	1
31	5	PAOZZ	5310-00-728-7715	96906	MS21069L08	NUT, SELF-LOCKING, PL	EA	4
31	6	PAOZZ	5305-00-057-0491	96906	MS24694S5	SCREW, MACHINE U/O PN 204-030-620-1 & -20 UHH, UHV	EA	4
31	6A	PAOZZ	5310-00-184-8966	88044	AN960PD8	WASHER, FLAT U/O PN 204-030-620-11 & -12 UHH, UHV	EA	4
31	7	PAOZZ	1660-00-070-4606	97499	204-072-465-1	VALVE ASSEMBLY, AIR	EA	1
31		XCFZZ		97499	205-030-673-21	.WINDOW INSTL ROOF-LH U/O PN 205-030-615-99, -101, -105, -109, -113 & -131	EA	1
31		XCFZZ		97499	205-030-673-22	.WINDOW INSTL ROOF-RH U/O PN 205-030-615-99, -101, -105, -109, -113 & -131	EA	1
31	8	PAOZZ	5305-00-781-9057	96906	MS27039-1-08	SCREW, MACHINE UHH, UHV	EA	1
31	9	PAOZZ	5305-00-702-7270	26233	NK525D1032R8	SCREW, MACHINE	EA	48
31	10	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT UHH, UHV	EA	48
31	11	PAOZZ	5310-00-877-5798	96906	MS21044D3	NUT, SELF-LOCKING, HE HEXAGON	EA	48
31	12	PAOOO	1560-00-999-0308	97499	205-030-673-23	WINDOW PANEL, AIRCRAFT-LH	EA	1
31	12	PAOOO	1560-00-999-0307	97499	205-030-673-24	WINDOW PANEL, AIRCRAFT-RH UHH, UHV	EA	1
31		XCFZZ		97499	205-030-611-1	VENT INSTL, AIR, AFT LH	EA	1
31		XCFZZ		97499	205-030-611-2	VENT INSTL, AIR, AFT RH UHH, UHV	EA	1
31	13	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT	EA	11
31	14	PAOZZ	5305-00-781-9057	96906	MS27039-1-08	SCREW, MACHINE	EA	11
31	15	PAOZZ	1560-00-966-4368	97499	205-030-611-17	SCOOP ASSEMBLY, AIR	EA	1
31	16	PAOOO	1560-00-114-1210	97499	205-030-611-3	PAN ASSEMBLY, AIR VE-LH	EA	1
31	16	PAOOO	1560-00-813-9357	97499	205-030-611-4	PAN ASSEMBLY, AIR VE-RH	EA	1
31	17	PAOZZ	5310-00-728-7715	96906	MS1069L08	NUT, SELF-LOCKING, PL	EA	8
31	18	PAOZZ	5310-00-728-7716	96906	MS21069L3	NUT, SELF-LOCKING, PL	EA	11
31	19	MOOZZ		97499	205-030-611-15	TUBE, PANEL ASSEMBLY	EA	1
31	20	PAOZZ	5325-00-276-6089	96906	MS35489-16	GROMMET, NONMETALLIC	EA	1
31	21	PAFZZ	5340-00-252-2350	97499	205-030-220-7	TRACK ASSEMBLY-LH UPPER	EA	1
31	21	PAFZZ	5340-00-252-2351	97499	205-030-220-8	TRACK ASSEMBLY-RH UPPER	EA	1 1
31	21A	PADZZ	1560-00-133-7362	97499	205-030-516-1	GUIDE, LATCH PIN	EA	1
31	21A 21B	PBFZZ	3120-01-037-4275	97499	22-004-12-8-12	BUSHING, SLEEVE U/O SHIPS PRIOR TO 68–15490 UHH, UHV	EA	2
31	216	MOOZZ		97499			EA	1
31	22	IVIOUZZ	1560-00-757-2903	97499	205-030-615-93	SEAL CABIN ROOF-LH UHH, UHV	EA	1 '

HUNSTHAND 190	OLO	1101111				T IVI 55-1520	-210-23P G30		
ORD ORD SURF NUMBER PRATT DESCRIPTION USABLE ON COCC UM OTY NUMBER STOCK NUMBER PRATT NUMBER STOCK		. ,	(2)	(3)	(4)	(5)	(6)	(7)	(8)
PRIOR NO. NO		1	0.45	NATIONAL		DART	DESCRIPTION		OT)
NO. NO.	. ,				FSCM			U/M	
			CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		l I
STEP			MOOZZ		07/100	205_030_615_9/	SEAL CARIN BOOK-RH	FΔ	
31 23 PAOZZ S306-00-927-8971 90006 MS249657 205-000-924-3 24 MSSER, FLAT WO PN 205-000-024-3 24 MSSER, FLAT WO PN 205-000-024-3 24 MSSER, FLAT WO PN 205-000-024-3 MSSER, FLAT WO PN 205-000-025-3 MSSER, FLAT WO PN 205-000-025-3 MSSER, FLAT WO PN 205-000-025-6 MSSER, FLAT WO PN 2		22							
10			XOI ZZ		37433	203-000-024-11			
31	31		XCFZZ		97499	205-030-624-12		EA	1
31 24	31	23	PAOZZ	5305-00-267-8971	96906	MS24694S7	SCREW, MACHINE U/O PN 205-030-624-3 & -4 UHH, UHV	EA	8
S1	31	23A	PAOZZ	5310-00-184-8966	88044	AN960PD8	WASHER, FLAT U/O PN 205-030-624-11 & -12 UHH, UHV	EA	8
24	31	24	PAOZZ	1660-00-070-4606	97499	204-072-465-1	VALVE ASSEMBLY, AIR PRLS 1660-00-440-3373 UHH, UHV	EA	2
ST	31	24A	PAOZZ	1560-00-404-7652	97499	205-030-624-9	FAIRING, AIR VENT, CA CABIN -RH U/O PN 205-030-624-1 . UHH, UHV	EA	1
Name	31	24A	PAOZZ	1560-00-404-7653	97499	205-030-624-10	FAIRING, AIR VENT, CA CABIN -LH U/O PN 205-030-624-12 UHH, UHV	EA	1
STUD SAMPSUDE FAST UHH LUHY EA 1	31		XCFZZ		97499	205-030-607-5		EA	1
31	31		XCFZZ		97499	205-030-607-6	.FRAME INSTL-RH U/O PN 205-030-615-91, -99, -101, -105, -109, -113	EA	1
31	31	25	XDOZZ		00624	34113–30	· · · · · · · · · · · · · · · · · · ·	EA	1
31 27				5310-00-187-2400					'
31									'
31				3010-00-007-1477			.FRAME INSTL-LH U/O PN 205-030-615-91, -99, -101, -105, -109, -113		'
31	31		XCFZZ		97499	205-030-620-4	.FRAME INSTL-RH U/O PN 205-030-615-91, -99, -101, -105, -109 &	EA	1
31 29	31	28	XDO77		00624	34113–30	· · · · · · · · · · · · · · · · · · ·	FA	1
31				5310 00 197 3400					'
STILL STIL									'
31		30		3310-00-007-1477					'
31 31 32 32 32 32 32 32							, and the second		'
31 32 PAOZZ 5310-00-187-2400 88044 AN960PD616 WASHER, FLAT	31		AUFZZ		97499	205-030-607-6		EA	'
31 33	31	31	XDOZZ		00624	34113–30	STUD, SNAPSLIDE FAST UHH, UHV	EA	1
31 XCFZZ	31	32	PAOZZ	5310-00-187-2400	88044	AN960PD616	WASHER, FLAT UHH, UHV	EA	2
\$\begin{array}{c c c c c c c c c c c c c c c c c c c	31	33	PAOZZ	5310-00-807-1477	96906	MS21042L6	NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	2
\$\frac{8}{-131}\$ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	31		XCFZZ		97499	205-030-675-5		EA	1
31 35	31		XCFZZ		97499	205-030-675-6		EA	1
31 36 PAOZZ 5310-00-807-1477 96906 MS21042L6 NUT, SELF-LOCKING, EX WASHER, HEXAGON	31	34	XDOZZ		00624	34113–30	STUD, SNAPSLIDE FAST UHH, UHV	EA	1
31 36 PAOZZ 5310-00-807-1477 96906 MS21042L6 NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV EA 1 31 37 PAOZZ 5325-00-571-3765 97499 205-030-630-1 STUD ASSEMBLY UHH, UHV EA 1 31 38 PAOZZ 5315-00-058-9698 96906 MS16562-191 PIN, SPRING UHH, UHV EA 2 31 39 PAOZZ 5310-00-227-6534 97499 10W11-12-16-4 WASHER, FLAT UHH, UHV EA 1 31 40 PAOZZ 5310-00-809-4061 96906 MS27183-15 WASHER, FLAT UHH, UHV EA 1 31 41 PAOZZ 5310-00-176-8110 88044 AN320-6 NUT, PLAIN, SLOTTED, H UHH, UHV EA 1 31 41A PAOZZ 5315-00-234-1855 96906 MS24665-154 PIN, COTTER UHH, UHV EA 1 31 42 PAOZZ 5305-00-984-4988 96906 MS35206-228	31	35	PAOZZ	5310-00-187-2400	88044	AN960PD616	WASHER, FLAT UHH, UHV	EA	1
31 37 PAOZZ 5325-00-571-3765 97499 205-030-630-1 STUD ASSEMBLY UHH, UHV EA 1 31 38 PAOZZ 5315-00-058-9698 96906 MS16562-191 PIN, SPRING UHH, UHV EA 2 31 39 PAOZZ 5310-00-227-6534 97499 10W11-12-16-4 WASHER, FLAT UHH, UHV EA 1 31 40 PAOZZ 5310-00-809-4061 96906 MS27183-15 WASHER, FLAT UHH, UHV EA 1 31 41 PAOZZ 5310-00-176-8110 88044 AN320-6 NUT, PLAIN, SLOTTED, H UHH, UHV EA 1 31 41A PAOZZ 5315-00-234-1855 96906 MS24665-154 PIN, COTTER UHH, UHV EA 1 31 XCFZZ 97499 205-030-608-3 FRAME INSTL-LH UHH, UHV EA 1 31 42 PAOZZ 5305-00-984-4988 96906 MS35206-228 SCREW, MACHINE UHH, UHV	31	36	PAOZZ		96906	MS21042L6		EA	1
31									1
31									2
31									l I
31 41 PAOZZ 5310-00-176-8110 88044 AN320-6 NUT, PLAIN, SLOTTED, H NUT, SLOTTED,									l I
31									
31 XCFZZ 97499 205–030–608–3 .FRAME INSTL-LH									
31		710		20.0 00 20-1000					l I
31									
31		40		5305_00_094_4099					
31									l I
31 45 PAOZZ 5310-00-807-1472 96906 MS21042L06NUT, SELF-LOCKING, EX WASHER, HEXAGON									l I
31 40 PAUZZ 5310-00-619-3560 80Z05 NAS69/A06 NUT, SELF-LUCKING, PL									l I
	31	46	PAUZZ	5310-00-619-3560	80205	INAS69/AU6	INU I, SELF-LUCKING, PL UHH, UHV	LA	4

TM 55-1520-210-23P C30 **SECTION II** (1) (2)(3) (4) (6) II LUSTRATION QTY SMR NATIONAL **FSCM** PART DESCRIPTION U/M (A) (B) FIG ITEM CODE STOCK NUMBER NUMBER USABLE ON CODE INC IN NO NO. UNIT 31 **XCFZZ** 97499 205-030-606-5 .FRAME INSTL-LH U/O PN 25-030-615-91, -101, -105, -109, -113 & -131 EΑ 31 XCFZZ 97499 205-030-606-6 .FRAME INSTL-RH U/O PN 205-030-615-91, -99, -111, -101, -105, -109, EΑ 47 XDOZZ 00624 34113-30 31 EΑ 1 .WASHER, FLATUHH, UHV, 31 48 PAOZZ 5310-00-187-2400 88044 AN960PD616 EΑ 1 .NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV, PA077 31 49 5310-00-807-1477 96906 MS21042L6 EΑ 1 31 50 PA000 1560-00-780-4377 97499 205-030-614-29 .COVER. ACCESS UHH. UHV EΑ 1 PAOZZ 31 51 5305-00-781-9057 96906 MS27039-1-08 .SCREW, MACHINE UHH, UHV EΑ PAOZZ AN960PD10L 31 52 5310-00-167-0753 88044 ..WASHER, FLAT UHH, UHV EΑ 1 31 53 PAO77 1560-00-986-9962 97499 205-030-614-27 .PAD, PLATE ASSEMBLYUHH, UHV 2 FΑ 54 PAOZZ 5330-00-966-4369 205-030-614-25 31 97499 .GASKET UHH, UHV EΑ MFOZZ 97499 205-030-614-13 31 55 EΑ 1 31 56 XCFZZ 97499 205-030-492-1 .HANDLE INSTL UHH. UHV EΑ 1 31 57 XDO77 5305-00-925-7857 96906 MS27039-1-09 .SCREW. MACHINE UHH. UHV EΑ 4 PAOZZ 5310-00-183-4406 88044 AN960PD10 31 58 EΑ 8 .NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV 31 59 PAOZZ 5310-00-807-1474 96906 MS21042L3 EΑ PAO77 ..HANDLE ASSY, CABIN R UHH, UHV 31 60 1680-00-839-1756 97499 205-030-493-1 FΑ 1 31 61 XCFZZ 97499 205-030-613-7 EΑ 1 PAOZZ 96906 MS21083D5 2 31 62 5310-00-016-7181 EΑ 31 63 PΔ077 5310-00-187-2399 88044 AN960PD516 EΑ 2 PAOZZ 5340-00-128-6729 97499 205-030-626-7 31 64 ..HANDLE, BOW UHH, UHV EΑ 1 31 65 XDOZZ 88044 AN525-10R22 .SCREW, MACHINE UHH, UHV 4 EΑ PA077 31 66 5310-00-167-0753 88044 ANGGOPD101 .WASHER, FLAT UHH, UHV FΔ 4 31 67 PAOZZ 5310-00-807-1474 96906 MS21042L3 .NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV EΑ 4 31 68 PAO77 1560-00-966-4371 97499 205-060-812-1 EΑ 1 XDOZZ AN525-10R22 31 69 88044 EΑ 8 31 70 PAOZZ 5310-00-167-0743 88044 AN960PD10L .WASHER, FLAT UHH, UHV EΑ 8 .NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV 31 71 PΔ∩77 5310-00-807-1474 asans MS21042L3 FΑ 8 72 PA000 2 31 1560-00-966-4402 97499 205-060-827-1 EΑ PAOZZ 21-006B7-5-4 31 73 3120-00-990-2581 97499 .BUSHING, SLEEVE UHH, UHV EΑ 2 .SUPPORT ASSEMBLY, CA U/O PN 205-030-615-7, -91, -97, -99, -101, 31 74 XDO77 1560-00-587-4750 97499 205-030-627-7 FΑ 2 31 7/ XDO77 1680-00-128-6731 97499 205-030-627-13 .SUPPORT, STANCHION U/O PN 205-030-615-7, -91, -97, -99, -101, 2 FΑ XDOOZ ..FITTING ASSEMBLY U/O PN 205-030-627-7 UHH, UHV 31 75 1650-00-128-6717 97499 205-030-258-1 ΕA 31 75 XDOO7 1680-00-128-6719 97499 205-030-258-5 FITTING ASSY U/O PN 205-030-627-13 UHH UHV FΑ 1 31 76 PAO77 5325-00-573-4036 99879 34113-2 ...STUD U/O PN 205-030-258-1 UHH, UHV EΑ 1 PAOZZ 205-030-630-1 ...STUD ASSEMBLY U/O PN 205-030-258-5 UHH, UHV 31 77 5325-00-571-3765 97499 EΑ ...WASHER. FLAT U/O PN 205-030-258-1 UHH. UHV PAO77 31 78 5310-00-167-0821 88044 AN960-616 FΑ 1 31 78 PAOZZ 5310-00-227-6534 97499 10W11-12-16-4 ...WASHER, FLAT U/O PN 205-030-258-5 UHH, UHV EΑ 1 31 78 PAOZZ 5310-00-809-4061 96906 MS27183-15 ..WASHER, FLAT U/O PN 205-030-258-5 UHH, UHV EΑ NUT PLAIN HEXAGON U/O PN 205-030-258-1 UHH UHV 79 PAO77 5310-00-167-1300 AN316-6R 31 88044 FΑ 1 31 79 PAOZZ 5310-00-582-6058 81352 AN310-6 ...NUT. PLAIN. CASTELLAT U/O PN 205-030-258-5 UHH. UHV EΑ 1 31 80 **XDCZZ** 88044 AN525-10R22 EΑ 8 PAOZZ AN960PD10L 31 81 5310-00-167-0753 88044 .WASHER, FLAT UHH, UHV EΑ 8 PAOZZ 31 82 5310-00-907-1474 96906 MS21042L3 .NUT. SELF-LOCKING UHH. UHV EΑ 8 .FRAME, ASSY-LH U/O PN 205-030-615-91, -97, -99, -101, -105, -109, 31 83 **XCFZZ** 97499 205-030-603-37 EΑ –113 & –131 UHH 31 84 PAOZZ 5305-00-984-4988 96906 MS35206-228 .SCREW, MACHINE UHH, UHV EΑ 3

SECTION II TM 55–1520–210–23P C30									
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	(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
	FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
H	NO.	NO.	D4.077	4500 00 050 4000	07400	005 070 545 7	LIGOV ASSEMBLY BLOOD		UNIT
	31	85	PAOZZ	1560-00-070-4603	97499	205-070-515-7	HOOK ASSEMBLY, BLOOD	EA	3
	31	86 87	PAOZZ PBDDD	5310-00-167-0816	88044	AN960-6	WASHER, FLAT	EA	3
	31	87	PRODO	1560-00-152-3509	97499	205–030–603–38	-105, -109, -113 & -131	EA	1
	31	88	PAOZZ	5305-00-984-4988	96906	MS35206-228	SCREW, MACHINE UHH, UHV	EA	3
Ш	31	89	PAOZZ	1560-00-070-4603	97499	205-070-515-7	HOOK ASSEMBLY, BLOOD	EA	3
Ш	31	90	PAOZZ	5310-00-167-0816	88044	AN960-6	WASHER, FLAT UHH, UHV	EA	3
	31	91	PAFFF	1560-00-924-8252	97499	205-030-602-49	PANEL, FUSELAGE, AIRC LH USBL EFF 62–2106 THRU 70–16518, RPLS NSN 1560–00–069–3413	EA	1
	31	91	PAFFF	1560-00-158-9197	97499	205-030-602-55	.PANEL, ASSEMBL, CABI LH USBL EFF 71–20000 & SUBSEQUENT	EA	1
Ш	31	92	PAFFF	1560-00-924-8250	97499	205-030-602-50	.PANEL, FUSELAGE, AIRC RH	EA	1
Ш	31	93	PAFFF	1560-00-950-9853	97499	205-030-601-125	.PANEL, FUSELAGE, AIRC USBL EFF 65-9811 THRU 70-16518 UHH, UHV	EA	1
Ш	31	93	PBFFF	1560-00-158-9195	97499	205-030-601-137	.PANEL ASSEMBLY, CAB U/O PN 205-030-615-131 UHH, UHV	EA	1
Ш	31	93A	PADZZ	1560-00-176-1001	97499	204-030-619-143	BRACKET, LH UHH, UHV	EA	1
Ш	31	93A	PBDZZ	1560-01-163-2081	97499	204-030-619-144	BRACKET, CABIN, RIG	EA	1
Ш	31	94	XDOZZ	5305-00-925-7857	96906	MS27039-1-09	SCREW, MACHINE UHH, UHV	EA	3
Ш	31	95	PAOZZ	5340-00-775-5953	97499	204-030-480-2	STRIKE, CATCH U/O PN 205-030-619-1 UHH, UHV	EA	1
Ш	31	95	PAOZZ	5340-00-779-2464	97499	204-030-480-1	STRIKE, CATCH U/O PN 205-030-619-2 UHH, UHV	EA	1
Ш	31	96	PAOZZ	5310-00-761-4221	96906	MS21073L3	NUT, SELF-LOCKING, PL	EA	2
- 1	31	97	PAOZZ	5310-00-764-7282	96906	MS210747L3	NUT, SELF-LOCKING, PL	EA	1
- 1	31	98	PAOZZ	5305-00-719-5405	96906	MS24694S56	SCREW, MACHINE UHH, UHV	EA	1
- 1	31	99	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT UHH, UHV	EA	2
- 1	31	100	PAOZZ	5310-00-263-2862	96906	MS21045C3	NUT, SELF-LOCKING, HE HEXAGON UHH, UHV	EA	1
- 1	31	101	PAOZZ	5305-00-180-0014	88044	AN525-10R12	SCREW, MACHINE UHH, UHV	EA	1
- 1	31	102	PAOZZ	5340-00-771-2515	97499	204-030-798-5	STRIKE, CATCH UHH, UHV	EA	1
- 1	31	103	PAOZZ	5340-00-070-4585	97499	204-030-986-9	STRIKE, CATCH UHH, UHV	EA	1
- 1	31	104	PAOZZ	5340-00-070-4604	97499	204-030-986-11	STRIKE, CATCH UHH, UHV	EA	3
- 1	31	105	PAOZZ	5310-00-728-7716	96906	MS21069L3	NUT, SELF-LOCKING, PL	EA	1
	31		XCFZZ		97499	205-031-625-1	.FAIRING INSTL, HOIST UHH, UHV	EA	1
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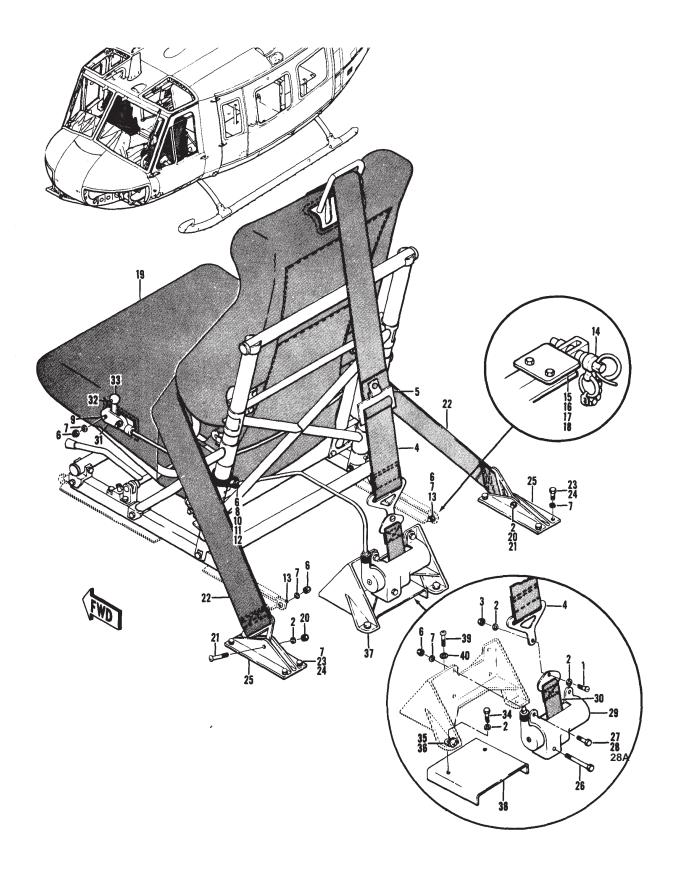
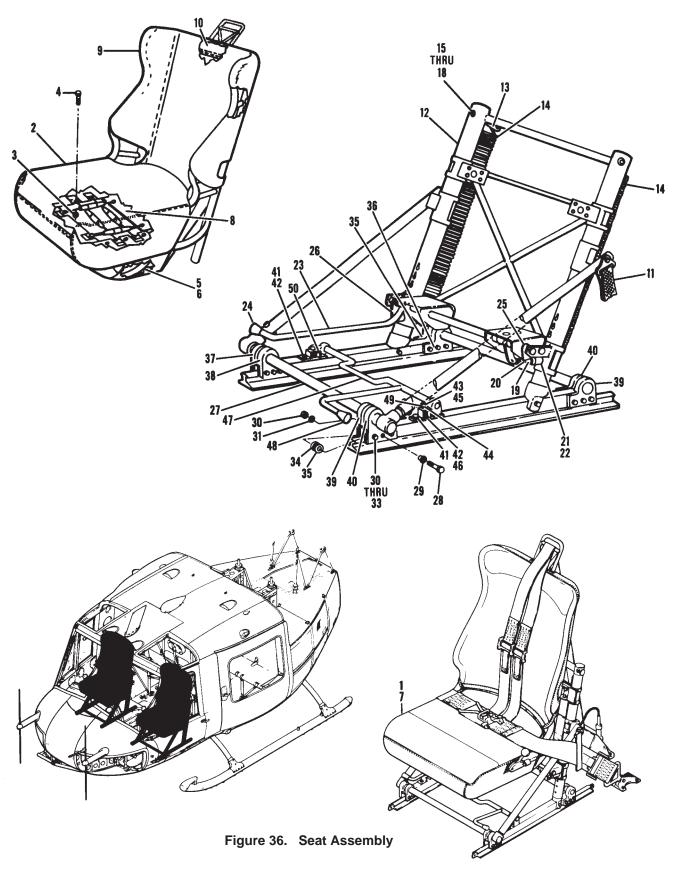


Figure 34. Seat Installation (195 blank)/196

TM 55-1520-210-23P C30 SECTION II

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(1 ILLUSTI		(2)	(3)	(4)	(5)	(6)	(7)	(8)
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(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.							UNIT
34		XCFZZ		97499	205-072-286-3	SEAT INSTL, CO-PILOT USBL EFF 66-16034 & SUBSEQUENT SEE FIG. 7 FOR NHA	EA	1
34		XCFZZ		97499	205-072-286-1	SEAT INSTL, PILOT USBL EFF 66–16034 & SUBSEQUENT SEE FIG. 7 FOR NHA	EA	1
34	1	PAOZZ	5306-00-156-2695	88044	AN24-11	.BOLT, CLEVIS UHH, UHV	EA	1
34	1	PAOZZ	5306-00-156-2390	88044	AN24-11A	.BOLT, CLEVIS U/O PN 205-072-286-1 & -3 UHH, UHV	EA	1
34	2	PAOZZ	5310-00-187-2354	88044	AN960PD416	.WASHER, FLAT UHH, UHV	EA	2
34	3	PAOZZ	5310-00-807-1468	96906	MS21042-4	.NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	1
34	4	XDOOO	1680-00-555-2938	07878	57D677	.HARNESS, AIRCRAFT SA RPLS 1680-00-485-3047 UHH, UHV	EA	1
34	5	PAOZZ	1680-00-853-5464	98750	65D34083-7	SPRING, WEBBING RETA USE-AFT-CMPL-W MWO 55-1680-200-20/2	EA	3
34	6	PAOZZ	5310-00-807-1474	96906	MS21042L3	.NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	3
34	7	PAOZZ	5310-00-167-0753	88044	AN960PD10L	.WASHER, FLAT UHH, UHV	EA	5
34	8	PAOZZ	5365-00-622-1810	80205	NAS43DD3-8	.SPACER, SLEEVE UHH, UHV	EA	2
34	9	PAOZZ	5305-00-180-3326	88044	AN525-10R16	.SCREW, MACHINE UHH, UHV	EA	2
34	10	PAOZZ	5305-00-989-7434	96906	MS35207-263	.SCREW, MACHINE	EA	1
34	11	XDOZZ	5340-00-990-9299	81996	EAB700D4	.CLAMP, LOOP	EA	1
34	11	PAOZZ	5340-00-291-5323	96906	MS21919WDG4	.CLAMP, LOOP	EA	1
34	12	PAOZZ	5340-00-993-1470	81996	EAB7000D18	.CLAMP. LOOP	EA	1
34	13	PAOZZ	5305-00-989-7435	96906	MS35207-264	SCREW, MACHINE UHH, UHV	EA	2
34	14	PAOZZ	1680-00-950-6938	97499	204-072-819-1	.STOP ASSEMBLY, QUICK RELEASE U/O PN 205-070-747-17 & -19	EA	1
34	14	PAUZZ	1000-00-950-0950	97499	204-072-019-1	UHH, UHV	LA	'
34	15	PAOZZ	5306-00-182-2063	88044	AN3H12A	.BOLT, MACHINE U/O PN 205-072-286-1 & -3 UHH, UHV	EA	4
34	16	PAOZZ	5310-00-167-0753	88044	AN960PD10L	.WASHER, FLAT U/O PN 205-072-286-1 & -3 UHH, UHV	EA	4
34	17	PAOZZ	5365-00-837-1482	80205	NAS43DD3-31	.SPACER, SLEEVE U/O PN 205-072-286-1 & -3 UHH, UHV	EA	4
34	18	PAOZZ	1680-00-851-8946	97499	204-072-085-3	.STOP, SEAT, PILOT AND U/O PN 205-072-286-1 & -3 UHH, UHV	EA	2
34	19	PAOOO	1680-00-021-8997	09986	AL1018–5	SEAT ASSY, AIRCRAFT U/O PN 205-070-747-1, -3, -13, -15, -17, & -19 SEE FIG. 36 FOR BREAKDOWN UHH, UHV	EA	1
34	19	AOOOZ	1680-00-933-9385	09986	178062–3	.SEAT ASSY, ARMOR, CO-PILOT U/O PN 205-072-286-3 SEE FIG. 37 FOR BREAKDOWN	EA	1
34	19	AOOOZ	1680-00-933-9384	09986	178061–3	.SEAT ASSY, ARMOR, PILOT U/O PN 205–072–286–1 SEE FIG. 37 FOR BREAKDOWN	EA	1
34	20	PAOZZ	5310-00-807-1468	96906	MS21042-4	.NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	2
34	21	PAOZZ	5306-00-156-2700	88044	AN24-16	.BOLT, CLEVIS UHH, UHV	EA	2
34	22	PAOZZ	1680-00-967-1831	97499	205-070-749-1	.BELT, AIRCRAFT SAFET UHH, UHV	EA	1
34	23	PAOZZ	5306-00-182-2060	88044	AN3H7A	.BOLT, MACHINE UHH, UHV	EA	8
34	24	PAOZZ	5306-00-182-2059	88044	AN3H6A	.BOLT, MACHINE U/O PN 205-072-286-1 & -3 UHH, UHV	EA	8
34	25	PAOZZ	1560-00-908-6765	97499	205-070-103-1	.FITTING, CARGO FLOOR	EA	2
34	26	PAOZZ	5306-00-192-2013	88044	ANSH24A	BOLT, MACHINE	EA	1
34	27	PAOZZ	5306-00-182-2060	88044	AN3H7A	BOLT, MACHINE U/O PN 205-072-286-1 & -2 UHH, UHV	EA	3
34	28	PAOZZ	5306-00-182-2059	88044	ANSH6A	BOLT, MACHINE	EA	3
34	28A	PAOZZ	5306-00-337-2861	88044	AN3-22A	BOLT, MACHINE U/O PN 015–870145–3–16	EA	1
34	29	PAOZZ	1680-01-437-0396	99449	015-870145-3-16	REEL ASSEMBLY, INERTIA	EA	1
34	30	PAOZZ	1680-00-632-9608	45402	01011238-01	STRAP ASSY, REEL	EA	1
34	31	PAODD	1680-00-013-1279	45402	01011235-01	CONTROL. INERTIA RE	EA	1
34	31A	XDOZZ	1300-00-013-12/9	45402	0101389-09	CONTROL, INERTIA RE	EA	1 1
			E20E 00 740 5400					
34	32	PAOZZ	5305-00-719-5403	96906	MS24694S54	SCREW, MACHINE UHH, UHV	EA	1
34	33	PAOZZ	5355-00-667-9155	80205	NAS121B125	KNOB UHH, UHV	EA	1
34	34	PAOZZ	5306-00-182-2017	88044	AN4H6A	BOLT, MACHINE UHH, UHV	EA	4
34	35	PAOZZ	5365-00-580-5791	80205	NAS43DD4-16	SPACER, SLEEVE U/O PN 205-072-286-1 & -3 UHH, UHV	EA	4
34	36	MFOZZ		97499	205-070-609-1	.SUPPORT ASSEMBLY UHH, UHV	EA	2

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	(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
	FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
	NO.	NO.							UNIT
t	34	37	PAOOO	1560-00-966-6110	97499	205-070-106-1	.BRACKET ASSEMBLY, IN	EA	1
	34	38	PAOZZ	1560-00-966-6109	97499	205–070–105–1	SUPPORT, REEL, HARNES UHH, UHV	EA	1
				1300-00-900-0109					
	34	39	XDOZZ		96906	MS27039-1-09	SCREW, MACHINE	EA	2
	34	40	PAOZZ	5310-00-183-4406	88044	AN960PD10	WASHER, FLAT UHH, UHV	EA	2
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1	TM 55–1520–210–23P C30 SECTION										
March Color Property March Color March M			(2)	(3)	(4)	(5)	(6)	(7)	(8)		
March Color Property March Color March M	(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	OTY		
NO	` ′	` '						0,			
1											
Section	36	1	PAOOO	1680-00-021-8997	63788	3H1018–5	SEAT, AIRCRAFT USBL EFF (UH-1B) 63-8659 & SUBSEQUENT-LH,	EA			
S							(UH-1B) 63-8500 & SUBSEQUENT-RH, (UH-1C) 64-14101 THRU				
198	36	2	PA000	1680-00-872-1238	63788	3H1018-11-00	.COVER, AIRCRAFT SEAT UHH, UHV	EA	1		
Section Sect	36	3	PAOZZ	5310-00-263-2862	96906	MS21045C3	NUT, SELF-LOCKING, HE	EA	8		
Second S	36	4	PAOZZ	5306-00-182-2058	88044	AN3H5A	BOLT, MACHINE UHH, UHV	EA	8		
1	36	5	PAOOO	1680-00-872-3284	63788	3H1018-8-00	.PAD, BTM, SEAT ASSY	EA	1		
Second S	36	6	PAOZZ	5305-00-989-7434	96906	MS35207-263	SCREW, MACHINE	EA	4		
Section Sect	36	7	PAOZZ	1680-00-872-1236	63788	3H1018-8-01	.COVER, AIRCRAFT SEAT	EA	1		
10	36	8	XBOZZ	1680-00-459-2054	63788	3H1018-13-00	.SEAT PAD ASSEMBLY UHH, UHV	EA	1		
11	36	9	PAOZZ	1680-00-872-1239	63788	3H1018-12-00	.COVER, AIRCRAFT SEAT UHH, UHV	EA	1		
12	36	10	XBOZZ	1680-00-459-2057	63788	3H1018-14-00	.SHOULDER PAD ASSEMB	EA	1		
13	36	11	PAOZZ	1680-00-872-1237	63788	3H1018-9-00	.BELT HOLDER ASSEMBL UHH, UHV	EA	2		
14	36	12	XBOOZ	1680-00-435-6733	63788	3H1018-20-00	.COLUMN ASSY UHH, UHV	EA	1		
15	36	13	PAOZZ	1680-00-872-6123	63788	3H1018-10-9	SPRING ATTACHMENT UHH, UHV	EA	2		
15	36	14	PAOZZ	1680-00-872-3282	63788	3HS161	SPRING. SEAT ASSEMBL UHH. UHV	EA	2		
Se	36	15	PAOZZ	5310-00-857-5557		MS21045L4		EA	2		
17							l i				
18											
19											
36 20 PAOZZ 5340-00-871-8785 63788 3H1007-20-06 CLEVIS, ROD END UHH, UHV EA 2 36 21 PAOZZ 5365-00-247-7243 63788 3H1031-20-05 BUSHING, MACHINE THR											
Second S											
36 22 PAOZZ 1680-00-872-3283 63788 3HS68 SPRING, SEAT ASSEMBL UHH, UHV EA 2 36 23 PAOZZ 1680-00-872-1243 63788 3H1018-21-00 HANDLE, ELEVATION, SE UHH, UHV EA 1 36 24 PAOZZ 1680-00-936-9713 63788 3H1007-17-00 LIFTER, CARRIAGE STD, STOP PIN UHH, UHV EA 1 36 25 XBOZZ 1680-00-936-9714 63788 3H1007-18-00 LIFTER, CARRIAGE STD, STOP PIN UHH, UHV EA 1 36 27 XBODO 1680-00-435-6729 63788 3H1018-15-00 LIFTER, CARRIAGE STD, STOP PIN UHH, UHV EA 1 36 28 PAOZZ 5306-00-872-1274 63788 3H1018-15-14 BOLT, MACHINE UHH, UHV EA 4 36 29 XBOZZ 5310-00-877-5796 96906 MS21044N4 NUT, SELF-LOCKING, HE UHH, UHV EA 12 36 31 PAOZZ 5											
36 23 PAOZZ 1680-00-872-1243 63788 3H1018-21-00 HANDLE, ELEVATION, SE UHH, UHV EA 1 36 24 PAOZZ 5340-00-720-6827 75543 T37 TIP, RUBBER UHH, UHV EA 1 36 25 XBOZZ 1680-00-936-9713 63788 3H1007-18-00 LIFTER, CARRIAGE STD, STOP PIN UHH, UHV EA 1 36 26 XBOZZ 1680-00-435-6729 63788 3H1018-15-00 LIFTER, CARRIAGE STD, STOP PIN UHH, UHV EA 1 36 28 PAOZZ 5306-00-872-1274 63788 3H1018-15-10 CARRIAGE ASSY UHH, UHV EA 4 36 29 XBOZZ 5310-00-877-5796 96906 MS21044N4 BUT, MACHINE UHH, UHV EA 4 36 31 PAOZZ 5310-00-147-1795 88044 AN960-416 WASHER, FLAT UHH, UHV EA 12 36 32 PAOZZ 5310-00-167-0835 88044											
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36 36 PAOZZ 5306-00-582-5754 88044 AN3DDH15A BOLT, MACHINE UHH, UHV EA 4 36 37 XBOZZ 1680-00-435-6730 63788 3H1018-15-03 BRACKET, OUTBOARD LH UHH, UHV EA 2 36 38 XBOZZ 1680-00-435-6732 63788 3H1018-15-05 BRACKET, INBOARD LH UHH, UHV EA 2 36 39 XBOZZ 1680-00-435-6731 63788 3H1018-15-04 BRACKET, OUTBOARD RH UHH, UHV EA 2 36 40 XBOZZ 1680-00-435-6744 63788 3H1018-15-06 BRACKET, INBOARD RH UHH, UHV EA 2 36 41 PAOZZ 5306-00-182-2057 88044 AN3H4A BOLT, MACHINE UHH, UHV EA 4 36 42 PAOZZ 5310-00-576-5752 96906 MS35333-39 WASHER, LOCK UHH, UHV EA 2 36 43 PAOZZ 5315-00-087-8226 96906	36	34	PAOZZ	1680-00-872-1241	63788	3H1018-15-13	CARRIAGE ROLLER, SEA	EA	4		
36 37 XBOZZ 1680-00-435-6730 63788 3H1018-15-03 BRACKET, OUTBOARD LH UHH, UHV EA 2 36 38 XBOZZ 1680-00-435-6732 63788 3H1018-15-05 BRACKET, INBOARD LH UHH, UHV EA 2 36 39 XBOZZ 1680-00-435-6731 63788 3H1018-15-04 BRACKET, OUTBOARD RH UHH, UHV EA 2 36 40 XBOZZ 1680-00-435-6744 63788 3H1018-15-06 BRACKET, INBOARD RH UHH, UHV EA 2 36 41 PAOZZ 5306-00-182-2057 88044 AN3H4A BOLT, MACHINE UHH, UHV EA 4 36 42 PAOZZ 5310-00-576-5752 96906 MS35333-39 WASHER, LOCK UHH, UHV EA 4 36 43 PAOZZ 5315-00-087-8226 96906 MS20392-2C21 PIN, STRAIGHT, HEADED UHH, UHV EA 2 36 44 PBOZZ 5315-00-812-3759 9690	36	35	PAOZZ	1680-00-872-1240	63788	3H1018-15-12	SLEEVE, ECCENTRIC, SE	EA	4		
36 38 XBOZZ 1680-00-435-6732 63788 3H1018-15-05 BRACKET, INBOARD LH UHH, UHV EA 2 36 39 XBOZZ 1680-00-435-6731 63788 3H1018-15-04 BRACKET, OUTBOARD RH UHH, UHV EA 2 36 40 XBOZZ 1680-00-435-6744 63788 3H1018-15-06 BRACKET, INBOARD RH UHH, UHV EA 2 36 41 PAOZZ 5306-00-182-2057 88044 AN3H4A BOLT, MACHINE UHH, UHV EA 4 36 42 PAOZZ 5310-00-576-5752 96906 MS35333-39 WASHER, LOCK UHH, UHV EA 4 36 43 PAOZZ 5315-00-087-8226 96906 MS20392-2C21 PIN, STRAIGHT, HEADED UHH, UHV EA 2 36 44 PBOZZ 5315-00-812-3759 96906 MS20392-2C11 PIN, STRAIGHT, HEA UHH, UHV EA 2 36 45 PAOZZ 5340-00-871-8784 63788<	36	36	PAOZZ	5306-00-582-5754	88044	AN3DDH15A	BOLT, MACHINE UHH, UHV	EA	4		
36	36	37	XBOZZ	1680-00-435-6730	63788	3H1018-15-03	BRACKET, OUTBOARD LH	EA	2		
36 40 XBOZZ 1680-00-435-6744 63788 3H1018-15-06 BRACKET, INBOARD RH UHH, UHV EA 2 36 41 PAOZZ 5306-00-182-2057 88044 AN3H4A BOLT, MACHINE UHH, UHV EA 4 36 42 PAOZZ 5310-00-576-5752 96906 MS35333-39 WASHER, LOCK UHH, UHV EA 4 36 43 PAOZZ 5315-00-087-8226 96906 MS20392-2C21 PIN, STRAIGHT, HEADED UHH, UHV EA 2 36 44 PBOZZ 5315-00-812-3759 96906 MS20392-2C11 PIN, STRAIGHT, HEA UHH, UHV EA 2 36 45 PAOZZ 5340-00-871-8784 63788 3H1007-15-21 CLEVIS, ROD END UHH, UHV EA 2	36	38	XBOZZ	1680-00-435-6732	63788	3H1018-15-05	BRACKET, INBOARD LH	EA	2		
36 41 PAOZZ 5306-00-182-2057 88044 AN3H4A BOLT, MACHINE UHH, UHV EA 4 36 42 PAOZZ 5310-00-576-5752 96906 MS35333-39 WASHER, LOCK UHH, UHV EA 4 36 43 PAOZZ 5315-00-087-8226 96906 MS20392-2C21 PIN, STRAIGHT, HEADED UHH, UHV EA 2 36 44 PBOZZ 5315-00-812-3759 96906 MS20392-2C11 PIN, STRAIGHT, HEA UHH, UHV EA 2 36 45 PAOZZ 5340-00-871-8784 63788 3H1007-15-21 CLEVIS, ROD END UHH, UHV EA 2	36	39	XBOZZ	1680-00-435-6731	63788	3H1018-15-04	BRACKET, OUTBOARD RH	EA	2		
36 42 PAOZZ 5310-00-576-5752 96906 MS35333-39 WASHER, LOCK UHH, UHV EA 4 36 43 PAOZZ 5315-00-087-8226 96906 MS20392-2C21 PIN, STRAIGHT, HEADED UHH, UHV EA 2 36 44 PBOZZ 5315-00-812-3759 96906 MS20392-2C11 PIN, STRAIGHT, HEA UHH, UHV EA 2 36 45 PAOZZ 5340-00-871-8784 63788 3H1007-15-21 CLEVIS, ROD END UHH, UHV EA 2	36	40	XBOZZ	1680-00-435-6744	63788	3H1018-15-06	BRACKET, INBOARD RH	EA	2		
36	36	41	PAOZZ	5306-00-182-2057	88044	AN3H4A	BOLT, MACHINE UHH, UHV	EA	4		
36	36	42	PAOZZ	5310-00-576-5752	96906	MS35333-39	WASHER, LOCK UHH, UHV	EA	4		
36 45 PAOZZ 5340-00-871-8784 63788 3H1007-15-21CLEVIS, ROD END	36	43	PAOZZ	5315-00-087-8226	96906	MS20392-2C21	PIN, STRAIGHT, HEADED	EA	2		
	36	44	PBOZZ	5315-00-812-3759	96906	MS20392-2C11	PIN, STRAIGHT, HEA	EA	2		
36 46 PAOZZ 1680-00-872-3283 63788 3HS68SPRING, SEAT ASSEMBL	36	45	PAOZZ	5340-00-871-8784	63788	3H1007-15-21	CLEVIS, ROD END	EA	2		
	36	46	PAOZZ	1680-00-872-3283	63788	3HS68	SPRING, SEAT ASSEMBL UHH, UHV	EA	2		

	SECTION II TM 55-1520-210-23P C30								
	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
	ILLUSTF	RATION							
	(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
	FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
ıl	NO. 36	NO. 47	PAOZZ	1680-00-872-1242	63788	3H1018-16-00	HANDLE ASSEMBLY, CAR	EA	UNIT 1
Ш	36	48	PAOZZ	5340-00-720-6327	75543	T37	TIP, RUBBER UHH, UHV	EA	1
Ш	36	49	XBOZZ	1680-00-936-9713	63788	3H1007–17–00	LIFTER, CARRIAGE, STOP PIN	EA	1
Ш	36	50	XBOZZ	1680-00-936-9714	63788	3H1007-18-00	LIFTER, CARRIAGE, STOP PIN	EA	1
-									

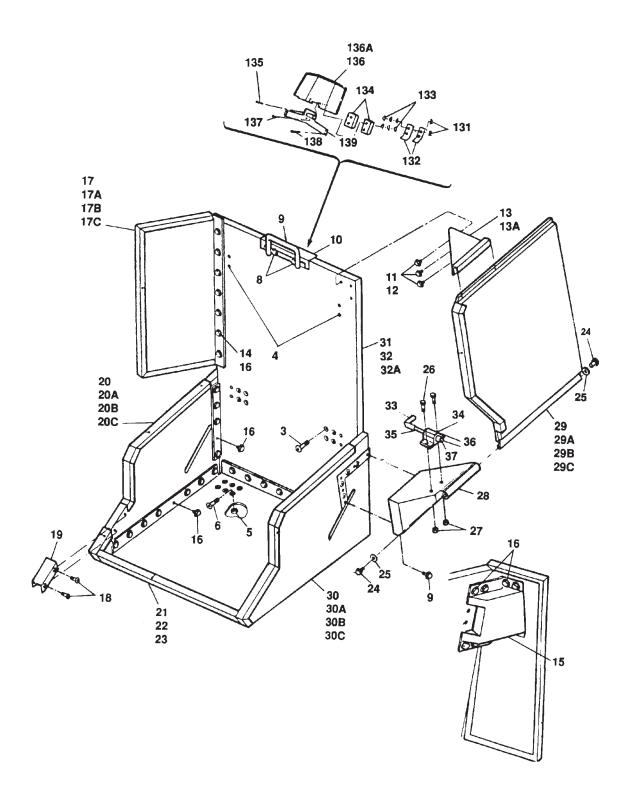


Figure 37. Armor Seat Installation (Sheet 1 of 4)

(208.1 blank)/208.2

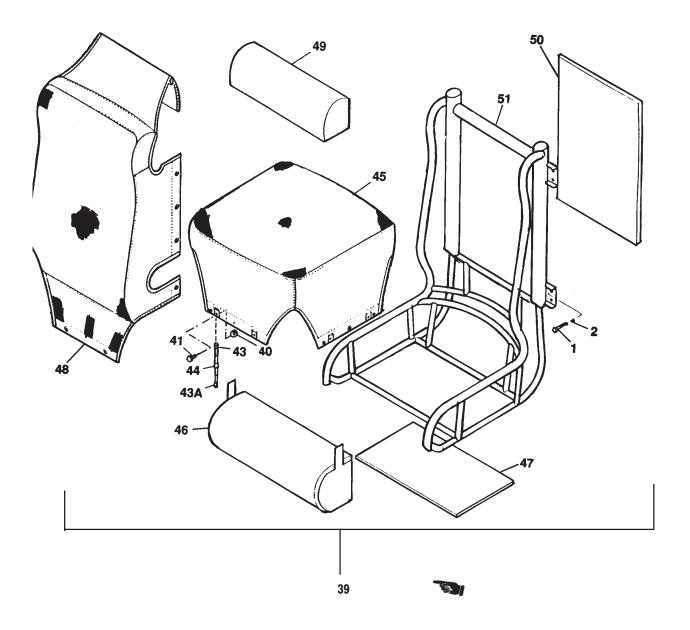


Figure 37. Armor Seat Installation (Sheet 2 of 4)

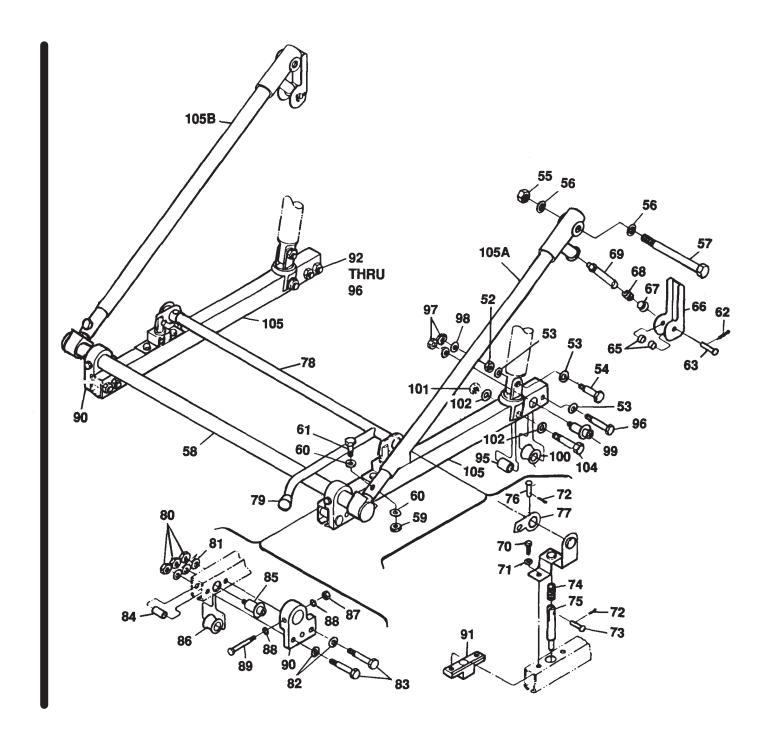


Figure 37. Armor Seat Installation (Sheet 3 of 4)

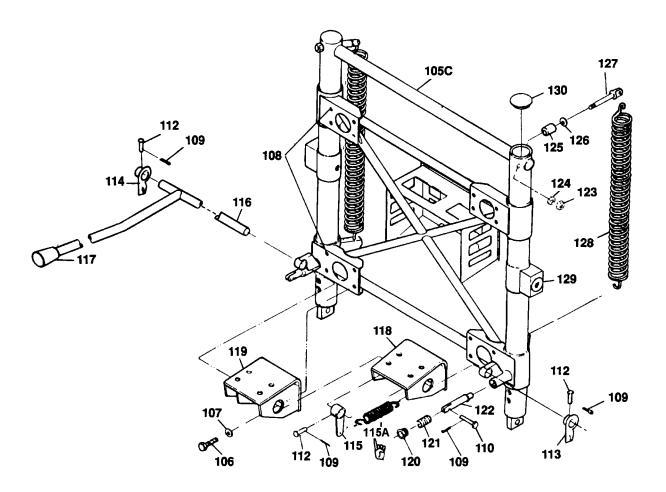


Figure 37. Armor Seat Installation (Sheet 4 of 4)

208.5/(208.6 blank)

SECTION	ı II				C26	TM55-1520-210-23P			
(1)		(2)	(3)	(4)	(5)	(6)		(7)	(8)
ILLUSTS (a)	RATION (b)		NATIONAL			DESCRIPTION			QTY
FIG NO	ITEM NO	SMR	STOCK NUMBER	FSCM	PART NUMBER		USABLE ON CODE	U/M	IN UNIT
37		AOOOZ	1680-00-933-9385	09986	178062-3	SEAT.ARMOR SEE FIG. 33 AND 34 FOR NHA	ODALIA GOLDA	EA	1
37		AOOOZ	1680-00-933-9385	09986	178062-3	SEAT,ARMOR SEE FIG.33 AND 34 FOR NHA	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
37		AOOOZ	1680-00-933-9384	09986	178061-3	SEAT,ARMOR SEE FIG.33 AND 34 FOR NHA		EA	1
							UHB, UHC, UHE, UHH, UHM, UHV, UHX		
37	1	PAOZZ	5306-00-182-1961	88044	AN4H13A	BOLT, MACHINE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	4
37	2	PAOZZ	5310-00-184-9001	88044	AN960PD416L	WASHER, FLAT	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	4
37	3	PAOZZ	5305-00-058-4011	96906	MS24694S105	SCREW, MACHINE	UHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	4
37	4	PAOZZ	5306-00-924-7770	81996	178010-11	BOLT, SELF-LOCKING NOT REQUIRED WHEN HEADGUARD ASSY IS INSTALLED FOR AMBULANCE UNITS	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	4
37	5	PAOZZ	5310-00-877-5796	96906	MS21044N4	NUT, SELF-LOCKING, HE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	8
37	6	PAOZZ	5305-00-058-4012	96906	MS24694S105	SCREW, MACHINE	UHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	8
37	7	PA000	1680-00-944-7811	81996	178059-1	SHELL, ARMOR SEAT, COPILOT U/O PN 178062-3		EA	1
							UHB, UHC, UHE, UHH, UHM, UHV, UHX		
37	7	PA000	1680-00-944-7985	81996	178060-1	SHELL, ARMOR SEAT, PILOT	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
37	8	PAOZZ	5306-00-932-5199	81996	178010-13	BOLT, SELF-LOCKING NOT REQUIRED WHEN HEADGUARD ASSY IS INSTALLED FOR AMBULANCE UNITS	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	2
37	9	PAOZZ	1680-00-176-1107	81996	178057-2	GUIDE, SHOULDER HARNESS, HARNESS NOT REQUIRED WHEN HEADGUARD ASSEMBLY IS INSTALLED FOR AMBULANCE UNITS		EA	1
						HEADQUARD ASSEMBLY IS INSTALLED FOR AMBULANCE UNITS	UHB, UHC, UHE, UHH, UHM, UHV, UHX		
37	10	MFOZZ		81996	178065-1	RUNNER, SHOULDER HARNESS	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
37	11	PAOZZ	5306-00-924-7770	70143	178010-5	BOLT, SELF-LOCKING	UHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	3
37	12	PAOZZ	5310-00-184-9001	88044	AN960PD416L	WASHER, FLAT	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	v
37	13	PA000	1680-00-977-1823	81996	178055-2	BRACKET, CHANNEL, ARM U/O PN 17059-1		EA	1
							UHB, UHC, UHE, UHH, UHM, UHV, UHX		
37	13	PA000	1680-00-977-1824	81996	178055-1	BRACKET, CHANNEL, ARM U/O PN 178060-1	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
37	13A	PAOZZ	1680-00-977-1735	81996	178032-1	SUPPORT, ARMOR, SEAT	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
37	14	PAOZZ	5306-00-924-7770	70143	178010-5	BOLT, SELF-LOCKING U/O PN 178060-1	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	8
							UHB, UHC, UHE, UHH, UHM, UHV, UHX		
37	15	PAOZZ	1680-00-975-0242	81996	178056-1	BRACKET,ANGLE-PILOT U/O PN 178060-1	UHB, UHC, UHE, UH, UHM, UHV, UHX	EA	1
37	16	XDOZZ	5306-00-204-5132	24617	273771	BOLT, SELF-LOCKING U/O PN 178059-1		EA	46
							UHB, UHC, UHE, UHH, UHM, UHV, UHX		
37	16	XD0ZZ	5306-00-204-5132	24617	273771	BOLT, SELF-LOCKING U/O PN 178060-1	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	39
37	17	PA000	1680-00-975-0200	81996	178042-1	PLAATE,ARMOR SEAT INBOARD U/O PN 178059-1		EA	1
							UHB, UHC, UHE, UHH, UHM, UHV, UHX		
37	17A	MOOZZ		81996	178042-3	CHANNEL	UHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	1
37	17B	PAOZZ	1680-00-977-1971	81996	178040-1	PLATE, ARMOR SEAT INBOARD U/O PN 178060-1	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
37	17C				178040-3	CHANNEL		EA	1
		MOOZZ		81996			UHB, UHC, UHE, UHH, UHM, UHV, UHX		-
37	18	PAOZZ	5305-00-900-0594	96906	MS24693S70	SCREW, MACHINE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	2
37	19	PAOZZ	1680-00-977-1964	81996	178053-1	BRACKET, ARMOR SEAT	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
37	20	PA000	1680-00-975-0194	81996	178050-2	PLAATE, ARMOR, SEAT SI U/O PN 178059-1	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
37	20A	MOOZZ		81996	178050-3	CHANNEL	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
37	20B	PA000	1680-00-975-0193	81996	178050-1	PLATE,ARMOR,SEAT SI U/O PN 178060-1	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
37	20C	MOOZZ		81996	178050-5	CHANNEL	UHB.UHC.UHE.UHH.UHM.UHV.UHX	EA	1
37	20C	MOOZZ		81996	178050-7	CHANNET.	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
	20C		1000 00 000						1
37	21	PA000	1680-00-975-0199	81996	178044-1	PLATE, ARMOR, SEAT BO	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1

SECTION	II				C25	TM55-1520-210-23P			
(1) ILLUSTRA	TTON	(2)	(3)	(4)	(5)	(6) DESCRIPTION		(7)	(8) QTY
(a) FIG	(b) ITEM	SMR	NATIONAL STOCK		PART	DESCRIPTION			INC
NO NO	NO	CODE	NUMBER	FSCM	NUMBER		USABLE ON CODE	U/M	UNIT
37	22	PAOZZ	5305-00-782-8408	96906	MS24693S96	SCREW, MACHINE	UHH,UHV	EA	4
37	23	XBOZZ	5365-00-945-4494	70143	177785-1	SPACER, PLATE	UHH,UHV	EA	2
37	24	PAOZZ	5306-00-924-7771	70143	178010-7	BOLT, SELF-LOCKING	UHH,UHV	EA	2
37	25	PAOZZ	5310-00-837-2139	81996	177771-3	WASHER, PLAIN SLIDING	UHH,UHV	EA	2
37	26	PAOZZ	5306-00-182-2017	88044	AN4H6A	BOLT, MACHINE	UHH,UHV	EA	2
37	27	PAOZZ	5310-00-877-5796	96906	MS21044N4	NUT, SELF-LOCKING, HE	UHH,UHV	EA	2
37	28	PAOZZ	1680-00-181-3592	81996	178054-12	BRACKET,LOWER,ARMOR U/O PN 17059-1		EA	1
37	28	PAOZZ	1680-00-181-3593	81996	178054-11	BRACKET,LOWER,ARMOR U/O PN 178060-1	UHH,UHV	EA	1
37	29	PA000	1680-00-977-1973	81996	178038-1	PLATE, ARMOR, SEAT, SH U/O PN 178059-1		EA	1
							UHH,UHV		
37	29A	MOOZZ		81996	178038-3	CHANNEL	UHH,UHV	EA	1
37	29B	PA000	1680-00-975-0201	81996	178036-1	PLATE,ARMOR,SEAT SI U/O PN 178060-1	UHH,UHV	EA	1
37	29C	MOOZZ		81996	178036-3	CHANNEL	UHH,UHV	EA	1
37	30	PA000	1680-00-977-2019	81996	178052-2	PLATE, ARMOR, SEAT SI U/O PN 178059-1		EA	1
							UHH,UHV		
37	30A	MOOZZ		81996	178052-3	CHANNEL	UHH,UHV	EA	1
37	30B	PA000	1680-00-977-1977	81996	178052-1	PLATE,ARMOR,SEAT SI U/O PN 178060-1	UHH,UHV	EA	1
37	30C	MOOZZ		81996	178052-5	CHANNEL	UHH,UHV	EA	1
37	30C	MOOZZ	1680-00-H05-9358	81996	178052-7	CHANNEL	UHH,UHV	EA	1
37	31	PA000	1680-00-975-0196	81996	178046-3	PLATE, ARMOR, SEAT BA U/O PN 178059-1		EA	1
							UHH,UHV		
37	31	PA000	1680-00-975-0197	81996	178046-1	PLATE,ARMOR,SEAT BA U/O PN 178060-1	UHH,UHV	EA	1
37	32	PAOZZ	5305-00-782-8408	96906	MS24693S96	SCREW, MACHINE	UHH,UHV	EA	4
37	32A	XBOZZ	1680-00-943-0782	70143	177786-1	BLOCK, ARMOR SUPPORT	UHH,UHV	EA	2
37	33	PA000	1680-00-883-1673	70143	177778-5	LATCH,ARMOR SEAT	UHH,UHV	EA	1
37	34	PAOZZ	5315-00-614-3586	96906	MS16562-212	PIN,SPRING	UHH,UHV	EA	1
37	35	PAOZZ	1680-00-939-8858	81996	177757-1	HANDLE, DOOR	UHH,UHV	EA	1
37	36	PAOZZ	5365-00-941-5622	81996	177780-1	BUSHING, MACHINE, THR	UHH,UHV	EA	1
37	37	PBOZZ	1680-00-939-8882	81996	177781-1	BODY,LATCH,ARMOR SEAT	UHH,UHV	EA	1
37	38	PA000	1680-00-933-9386	09986	AL1040-5	FRAME AND CUSHION ARMOR SEAT SEE SHEET 2,3,4		EA	1
						FOR BREAKDOWN	UHH,UHV		
37	39	PA000	1680-00-168-5768	09986	AL1040-60-00	BUCKET ASSY, SEAT SEE SHEET 2 FOR BREAKDOWN	UHH,UHV	EA	1
37	40	PAOZZ	5310-00-263-2862	96906	MS21045C3	NUT, SELF-LOCKING NEX	UHH,UHV	EA	8
37	41	PAOZZ	5306-00-274-2119	88044	AN3-5A	BOLT, MACHINE	UHH,UHV	EA	8
37	42	PAOZZ	5340-00-619-7031	96906	MS21256-1	CLIP, RETAINER	UHH,UHV	EA	4
37	43	PAOZZ	5340-00-068-0526	96906	MS21252-2LS	CLEVIS, ROD END	UHH,UHV	EA	4
37	43A	PAOZZ	5340-00-068-0525	96906	MS21252-2RS	CLEVIS,ROD END	UHH,UHV	EA	4
37	44	PAOZZ	5340-00-067-9871	96906	MS2125182S	TURNBUCKELE BODY	UHH,UHV	EA	4
37	45	PAOZZ	1680-00-453-5677	09986	AL1040-11-00	COVER,AIRCRAFT SEAT BOTTOM	UHH,UHV	EA	1
37	46	PAOZZ	1680-00-247-7230	09986	AL1040-13-00	CUSHION, SEAT BOTTOM	UHH,UHV	EA	1
37	47	PAOZZ	1680-00-251-2540	09986	AL1040-9-00	FILLER, SEAT BOTTOM	UHH,UHV	EA	1
37	48	PAOZZ	1680-00-453-5678	09986	AL1040-12-00	COVER, SEAT BACK	UHH,UHV	EA	1
37	49	PAOZZ	1680-00-247-7231	09986	AL1040-14-00	CUSHION, SEAT BACK	UHH,UHV	EA	1
							** *	-	

SECTION II	C16	TM55-1520-210-23P
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(1)	TT ON	(2)	(3)	(4)	(5)	(6)		(7)	(8) QTY
ILLUSTRA (a)	(b)		NATIONAL			DESCRIPTION			INC
FIG NO	ITEM NO	SMR CODE	STOCK NUMBER	FSCM	PART NUMBER		USABLE ON CODE	U/M	IN UNIT
37	50	PAOZZ	1680-00-251-2534	09986	AL1040-8-00	FILLER, SEAT BACK	UHE, UHH, UHM, UHV, UHX	EA	1
37	51	XAOZZ		09986	AL1040-55-00	SEAT, BUCKET, FRAME	UHE, UHH, UHM, UHV, UHX	EA	1
37	52	PAOZZ	5310-00-061-7325	96906	MS21045-4	NUT, SELF-LOCKING	UHE, UHH, UHM, UHV, UHX	EA	2
37	53	PAOZZ	5310-00-141-1795	88044	AN960-416	WASHER, FLAT	UHE, UHH, UHM, UHV, UHX	EA	2
37	54	PAOZZ	5306-00-247-7244	09986	AL1040-10-08	BOLT, SPECIAL	UHE, UHH, UHM, UHV, UHX	EA	2
37	55	PAOZZ	5310-00-982-4908	96906	MS21045-6	NUT, SELF-LOCKING, HE	UHE, UHH, UHM, UHV, UHX	EA	2
37	56	PAOZZ	5310-00-167-0837	88044	AN960-616L	WASHER, FLAT	UHE, UHH, UHM, UHV, UHX	EA	2
37	57	PAOZZ	5306-00-582-6692	88044	AN6-36A	BOLT, MACHINE	UHE, UHH, UHM, UHV, UHX	EA	2
37	58	XB000	1680-00-140-3520	09986	AL1040-15-00	CARRIAGE ASSEMBLY,S	UHE, UHH, UHM, UHV, UHX	EA	1
37	59	PAOZZ	5310-00-061-7325	96906	MS21045-4	NUT, SELF-LOCKING	UHE, UHH, UHM, UHV, UHX	EA	2
37	60	PAOZZ	5310-00-141-1795	88044	AN960-416	WASHER, FLAT	UHE, UHH, UHM, UHV, UHX	EA	4
37	61	PAOZZ	5306-00-151-1422	88044	AN4-12A	BOLT, MACHINE	UHE, UHH, UHM, UHV, UHX	EA	2
37	62	PAOZZ	5315-00-815-1405	96906	MS24665-151	PIN, COTTER	UHE, UHH, UHM, UHV, UHX	EA	2
37	63	PAOZZ	5315-00-080-1941	96906	MS20392-2C27	PIN,STRAIGHT,HEADED	UHE, UHH, UHM, UHV, UHX	EA	2
37	65	PAOZZ	5365-00-404-3335	09986	AL1040-29-34	PACER, SLEEVE	UHE, UHH, UHM, UHV, UHX	EA	4
37	66	PAOZZ	1680-00-251-2533	09986	AL1040-29-30	LEVER,CAM RELEASE	UHE, UHH, UHM, UHV, UHX	EA	2
37	67	PAOZZ	5365-00-247-7243	09986	AL1031-20-05	BUSHING, MACHINE THR	UHE, UHH, UHM, UHV, UHX	EA	2
37	68	PAOZZ	1680-00-872-3283	09986	ALS68	SPRING, SEAT ASSEMBLY	UHE, UHH, UHM, UHV, UHX	EA	2
37	69	PAOZZ	5315-00-251-8731	09986	AL1040-29-31	PIN, SHOULDER, HEADLE	UHE, UHH, UHM, UHV, UHX	EA	2
37	70	PAOZZ	5306-00-722-0393	88044	AN3-4A	BOLT, MACHINE	UHE, UHH, UHM, UHV, UHX	EA	4
37	71	PAOZZ	5310-00-576-5752	96906	MS35333-39	WASHER, LOCK	UHE, UHH, UHM, UHV, UHX	EA	4
37	72	PAOZZ	5315-00-815-1405	96906	MS24665-151	PIN,COTTER	UHE, UHH, UHM, UHV, UHX	EA	4
37	73	PBOZZ	5315-00-951-2395	96906	MS20392-2C13	PIN,STRAIGHT,HEADED	UHE, UHH, UHM, UHV, UHX	EA	2
37	74	PAOZZ	1680-00-872-3283	09986	ALS68	SPRING, SEAT ASSEMBLY	UHE, UHH, UHM, UHV, UHX	EA	2
37	75	PAOZZ	5340-00-871-8784	09966	AL1007-15-21	CLEVIS, ROD END	UHE, UHH, UHM, UHV, UHX	EA	2
37	76	PAOZZ	5315-00-812-3757	96906	MS20392-1C21	PIN STRAIGHT, HEADED	UHE, UHH, UHM, UHV, UHX	EA	2
37	77	PAOZZ	1680-00-247-7233	09986	AL1040-17-00	PIN ASSY,AIRCRAFT STOP-LH		EA	1
							UHE, UHH, UHM, UHV, UHX		
37	77	PAOZZ	1680-00-247-7234	09986	AL1040-18-00	PIN ASSY, AIRCRAFT STOP-RH	UHE, UHH, UHM, UHV, UHX	EA	1
37	78	PAOZZ	1680-00-061-6100	09986	AL1019-16-00	LEVER, ADJUSTMENT, SE	UHE, UHH, UHM, UHV, UHX	EA	1
37	79	PAOZZ	5340-00-720-6327	75543	т37	TIP,RUBBER	UHE, UHH, UHM, UHV, UHX	EA	1
37	80	PAOZZ	5310-00-061-7325	96906	MS21045-4	NUT, SELF-LOCKING	UHE, UHH, UHM, UHV, UHX	EA	6
37	81	PAOZZ	5310-00-141-1795	88044	AN960-416	WASHER, FLAT	UHE, UHH, UHM, UHV, UHX	EA	6
37	82	PAOZZ	5310-00-167-0835	88044	AN960-416L	WASHER, FLAT	UHE, UHH, UHM, UHV, UHX	EA	4
37	83	PAOZZ	5306-00-151-1419	88044	AN4-15A	BOLT, MACHINE	UHE, UHH, UHM, UHV, UHX	EA	4
37	84	PAOZZ	5365-00-247-3436	09986	AL1040-10-03	SPACER, SLEEVE	UHE, UHH, UHM, UHV, UHX	EA	4
37	85	PAOZZ	1680-00-247-7232	09986	AL1040-15-10	BOLT ASSY, ECCENTRIC	UHE, UHH, UHM, UHV, UHX	EA	2
37	86	PAOZZ	1680-00-872-1241	09986	AL1018-15-13	CARRIAGE ROLER, SEA	UHE, UHH, UHM, UHV, UHX	EA	2
37	87	PAOZZ	5310-00-061-7326	86906	MS21045-3	NUT, SELF-LOCKING HE	UHE, UHH, UHM, UHV, UHX	EA	2
37	88	PAOZZ	5310-00-167-0834	88044	AN960-10L	WASHER, FLAT	UHE, UHH, UHM, UHV, UHX	EA	2
37	89	PAOZZ	5306-00-151-0779	88044	AN3-15A	BOLT, MACHINE	UHE, UHH, UHM, UHV, UHX	EA	2
37	90	XB0ZZ	1680-00-H02-4624	09986	AL1040-15-03	BRACKET-LH	UHE, UHH, UHM, UHV, UHX	EA	1
37	90	XBOZZ	1680-00-H02-4625	09986	AL1040-15-04	BRACKET-RH	UHE, UHH, UHM, UHV, UHX	EA	1

SECTION II	C26	TM55-1520-210-23P

DECTIO	N 11				C20	IM33 1320 210 23F			
(1) ILLUST		(2)	(3)	(4)	(5)	(6) DESCRIPTION		(7)	(8) QTY
(a) FIG NO	(b) ITEM NO	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER		USABLE ON CODE	U/M	INC IN UNIT
37	91	PAOZZ	1680-00-251-2523	09986	AL1018-15-22	BRACKET, AIRCRAFT, SE	UHH, UHV	EA	2
37	92	PAOZZ	531040-061-7325	96906	MS21045-4	NUT, SELF-LOCKING	UHH,UHV	EA	2
37	93	PAOZZ	5310-00-141-1795	88044	AN960-416	WASHER, FLAT	UHH, UHV	EA	2
37	94	PAOZZ	5310-00-167-0835	88044	AN960-416L	WASHER, FLAT	UHH,UHV	EA	2
37	95	PAOZZ	5365-00-247-3436	09986	AL1040-10-03	SPACER, SLEEVE	UHH, UHV	EA	2
37	96	PAOZZ	5306-00-151-1422	88044	AN4-12A	BOLT, MACHINE	UHH, UHV	EA	2
37	97	PAOZZ	531040-061-7325	96906	MS21045-4	NUT, SELF-LOCKING	UHH, UHV	EA	2
37	98	PAOZZ	531040-141-1795	88044	AN960-416	WASHER, FLAT	UHH,UHV	EA	2
37	99	PAOZZ	1680-00-247-7232	09986	AL1040-15-10	BOLT ASSY, ECCENTRIC	UHH, UHV	EA	2
37	100	PAOZZ	1680-00-872-1241	09986	AL1018-15-13	CARRIAGE ROLLER, SEA	UHH, UHV	EA	2
37	101	PAOZZ	5310-00-982-4912	96906	MS21045-5	NUT, SELF-LOCKING, HE	UHH,UHV	EA	2
37	102	PAOZZ	5310-00-167-4836	88044	AN960-516L	WASHER, FLAT	UHH,UHV	EA	2
37	103	PAOZZ	5365-00-404-3334	09986	AL1018-10-04	SPACER, SLEEVE	UHH, UHV	EA	2
37	104	PAOZZ	5306-00-180-2753	88044	AN5H14	BOLT, MACHINE	UHH, UHV	EA	2
37	105	PAOZZ	1680-01-445-5878	09986	AL1040-15-01	CHANNEL LEFT HAND	UHH, UHV	EA	1
37	105	PAOZZ	1680-01-445-5877	09986	AL1040-15-02	CHANNEL RIGHT HAND	UHH, UHV	EA	1
37	105A	XBOZZ		09986	AL1040-29-00	SODE BRACE ASSU-LH	UHH, UHV	EA	1
37	105B	XBOZZ		09986	AL1040-30-00	SIDE BRACE ASSY-RH	UHH,UHV	EA	1
37	105C	XBOZZ	1680-00-169-0944	09936	AL1040-20-00	COLUMN ASST, SEAT	UHH, UHV	EA	1
37	106	PAOZZ	5306-00-150-9105	88044	AN4-4A	BOLT, MACHINE	UHH, UHV	EA	8
37	107	PAOZZ	5310-00-167-0835	88044	AN960-416L	WASHER, FLAT	UHH, UHV	EA	8
37	108	PBOZZ	5310-00-784-8145	96906	MS21075L4	NUT, SELF-LOCKING, PL	UHH,UHV	EA	16
37	109	PAOZZ	5315-00-815-1405	96906	MS24665-151	PIN,COTTER	UHH, UHV	EA	5
37	110	PBOZZ	5315-00-951-2395	96906	MS20392-2C13	PIN,STRAIGHT,HEADED	UHH, UHV	EA	2
	111		DELETED						
37	112	PAOZZ	5315-00-812-3757	96906	MS20392-1C21	PIN,STRAIGHT,HEADED	UHH,UHV	EA	3
37	113	PAOZZ	1680-00-247-7233	98660	AL1040-17-00	PIN ASSY,AIRCRAFT S STOP-LH		EA	1
							UHH, UHV		_
37	114	PAOZZ	1680-00-247-7234	09986	AL1040-18-00	PIN ASSY,AIRCRAFT S STOP-RH	UHH, UHV	EA	1
37	115	PAOZZ	1680-00-251-2527	09986	AL1031-10-10	BELLCRANK	UHH,UHV	EA	1
37	115A	PAOZZ	5360-01-132-0705	096906	MS24586-C143	SPRING	UHH,UHV	EA	1
37	116	PAOZZ	1680-00-247-7235	09986	AL1040-21-00	LEVER, SEAT ELEVATION	UHH,UHV	EA	1
37	117	PAOZZ	534040-720-6327	75543	Т37	TIP,RUBBER	UHH,UHV	EA	1
37	118	XBOZZ	1680-00-H02-4631	09986	AL1040-25-31	BRACKET-LH	UHH,UHV	EA	1
37	119	XBOZZ	1680-00-H02-4632	09986	AL1040-25-32	BRAACKET-RH	UHH,UHV	EA	1
37	120	PAOZZ	5365-00-247-7243	09986	AL1040-20-05	BUSHING, MACHINE THR	UHH, UHV	EA	2
37	121	PAOZZ	1680-00-872-3283	09986	ALS68	SPRING, SEAT ASSEMBLY	UHH,UHV	EA	2
37	122	PAOZZ	5340-00-871-8785	09986	AL1007-20-06	CLEVIS, ROD END	UHH, UHV	EA	2
37	123	PAOZZ	5310-00-061-7325	96906	MS21045-4	NUT, SELF-LOCKING	UHH, UHV	EA	2
37	124	PAOZZ	5310-00-167-0835	83044	AN960-416L	WASHER, FLAT	UHH, UHV	EA	2
37	125	XBOZZ	1680-00-454-4434	98660	AL1007-10-05	SPACER, PILOT SEAT	UHH, UHV	EA	2
37	126	PAOZZ	5310-00-141-1795	88044	AN960-416	WASHER, FLAT	UHH, UHV	EA	6
37	127	PAOZZ	5306-00-271-6851	88044	AN43-21	BOLT, EYE	UHH, UHV	EA	2
37	128	PAOZZ	5360-00-404-3336	09986	ALS150	SPRING, HELICAL, COMP	UHH,UHV	EA	2

		1	T		TM 55-1520		SECT	ION
	1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTI		4		ļ				
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QT
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC
NO. 37	NO. 129	PAOZZ	1680-00-251-2532	09986	AL1040-29-01	SADDLE AND SLEEVE, U	EA	UNI 2
37	130	PAOZZ	5340-00-270-8544	61864	SS48174	BUTTON, PLUG	EA	2
37	130		5540-00-270-6544	97499		HEADGUARD INSTL KIT REQUIRED WHEN HEADGUARD ASSY IS	EA	1
	4004	XCFZZ	4500 00 1104 4045		1560UH1-421-3	INSTALLED FOR AMBULANCE UNITS UHH, UHV		
37	130A	A0000	1560-00-H04-1345	81996	1560UH1-421-1	.HEADGUARD ASSEMBLY REQUIRED WHEN HEADGUARD ASSEMBLY IS INSTALLED FOR AMBULANCE UNITS	EA	2
37	131	PAOZZ	5310-00-857-4959	96906	MS21044C6	NUT, SELF-LOCKING, HE	EA	4
37	132	PAOZZ	1680-00-403-1147	81996	1560UH1-417-1	CLAMP, SUPPORT, ARMOR UHH, UHV	EA	2
37	133	PAOZZ	5310-00-187-2395	88044	AN960PD616L	WASHER, FLAT UHH, UHV	EA	V
37	134	MFOZZ	1560-00-H04-1344	81996	1560UH1-409-1	PLATE, SPACER UHH, UHV	EA	2
37	135	PAOZZ	5306-00-638-5832	88044	AN6H14A	BOLT, MACHINE	EA	4
37	136	PAOZZ	1680-00-403-1149	81996	1560UH1-414-1	HEADGUARD, ARMOR	EA	1
37	137	PAOZZ	5306-00-150-3229	81996	178010–17	BOLT, SELF-LOCKING	EA	2
37	138	PAOZZ	5306-00-150-3228	81996	178010–19	BOLT, SELF-LOCKING	EA	4
37	139	PAOZZ	1680-00-403-1148	81996	1560UH1-408-1	BRACKET, ARMOR UHH, UHV	EA	1

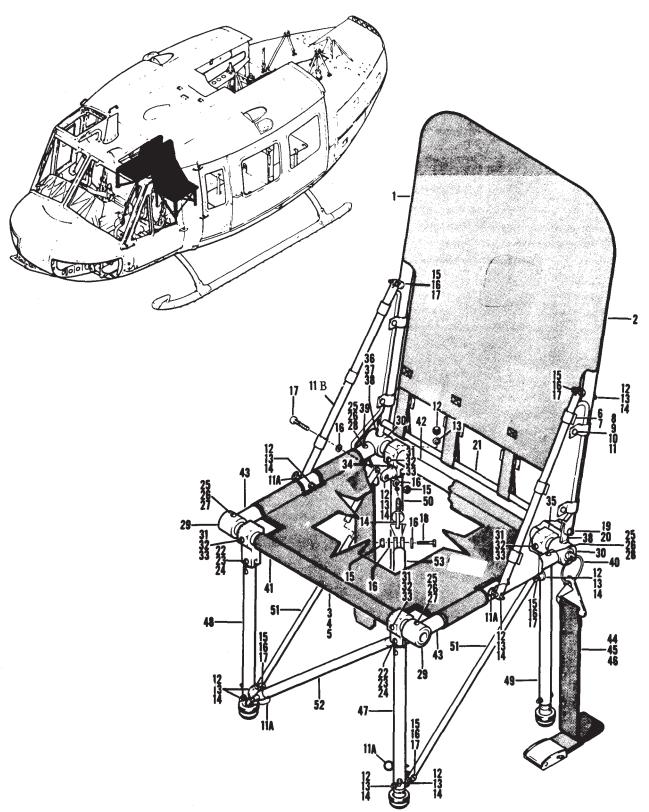


Figure 39. Seat Installation, Passenger

39 39 39	SMR	(3) NATIONAL STOCK NUMBER	(4)	(5)	SECTION (6)	(7)	(8)
(a) (b) FIG. ITEM NO. NO. 39 39 39 39 39 39 39 39 39 39 39 39 39	XCFZZ 1 PAOOO	STOCK	FSCM				
39 39 39 39 39	1 PAOOO			PART NUMBER	DESCRIPTION USABLE ON CODE	U/M	QTY INC IN UNIT
39 39 39 39 39	1 PAOOO		97499	205-070-732-3	GROUP 02 AIRFRAME SEAT INSTL,PASSENGR SEE FIG.7 FOR NHA	EA	1
39 39 39	2 PAOZZ	1680-00-044-2239	97499	205-070-703-7	.SEAT,AIRCRAFT BREAKDOWN FOR PN 205-070-703-5 <a7537-20></a7537-20>	EA	2
3 9 39		1680-00-916-2562	15814	A6567-20	.SEAT BACK,TROOP, AIR	EA	1
39	2 PAOZZ	1680-00-213-5335	15814	A6567-5O	.BACK,NYLON,SEAT,AIRUHH,UHV	EA	1
39	3 PAOOO	1680-00-924-8672	15814	A6568-20	.PANEL ASSEMBLY,SEAT	EA	1
	4 PAOZZ	5325-00-276-4953	88044	AN227-6	CAP,SNAP FASTENER	EA	4
	5 PAOZZ	5325-00-276-4946	88044	AN227-7	SOCKET,SNAP FASTENE	EA	4
39	6 PAOOO	1680-00-122-5230	15814	A7730-30	.GUARD ASSY PASSENGER,RH	EA	1
	7 PAOOO	1680-00-122-5232	15814	A7730-40	.GUARD ASSY PASSENGER,LH	EA	1
	8 PAOZZ	5325-00-276-4953	88044	AN227-6	CAP,SNAP FASTENER	EA	4
	9 PAOZZ	5325-00-276-4946	88044	AN227-7	.SOCKET,SNAP FASTENE	EA	4
	0 PAOZZ	5325-00-174-2923	88044	AN227-8	STUD,SNAP FASTENER	EA	6
	1 PAOZZ	5325-00-276-4969	88044	AN227-9	POST,SNAP FASTENER	EA	6
	A XDOZZ		96906	MS17990-407	.PIN	EA	2
	B XDOZZ		15814	A-6836	BRACE,SEATUHH,UHV	EA	2
	2 PAOZZ	5310-00-877-5794	96906	MS21044N4	.NUT,SELF-LOCKING,HE	EA	1 1
39 1	3 PAOZZ	5310-00-184-9001	88044	AN960PD416L	.WASHER,FLAT UHH,UHV	EA	1 1
39 1	4 PAOZZ	5306-00-271-6885	88044	AN43B12	.BOLT,EYE	EA	1 1
39 1	5 PAOZZ	5310-00-877-5797	96906	MS21044N3	.NUT,SELF-LOCKING,HE	EA	8
39 1	6 PAOZZ	5310-00-167-0753	88044	AN960PD10L	.WASHER,FLATUHH,UHV	EA	1 6
39 1	7 PAOZZ	5306-00-150-9911	88044	AN23-15A	.BOLT,CLEVIS	EA	7
39 1	8 PAOZZ	5305-00-841-2948	80205	NAS603-12P	.SCREW,MACHINE	EA	1
39 1	9 PAOZZ	5306-00-151-3535	88044	AN25-21A	.BOLT,CLEVIS	EA	2
39 2	0 PAOZZ	5310-00-187-2399	88044	AN960PD516	.WASHER,FLAT UHH,UHV	EA	2
39 2	1 XBOZZ	1680-00-212-0746	15814	A6570	.SUPPORT,BACK,SEAT BOTTOM	EA	1
39 2	2 PAOZZ	5310-00-877-5797	96906	MS21044N3	.NUT,SELF-LOCKING,HE	EA	3
39 2	3 PAOZZ	5310-00-167-0753	88044	AN960PD10L	.WASHER,FLAT	EA	6
39 2	4 PAOZZ	5306-00-151-1969	88044	AN23-17	.BOLT,CLEVIS	EA	3
	5 PAOZZ	5310-00-877-5797	96906	MS21044N3	.NUT,SELF-LOCKING,HE	EA	4
39 2	26 PAOZZ	5310-00-167-0753	88044	AN960PD1OL	.WASHER,FLAT UHH,UHV	EA	8
	7 PAOZZ	5306-00-151-2305	88044	AN23-26	.BOLT,CLEVIS	EA	2
39 2	8 PAOZZ	5306-00-182-2064	88044	AN3H13A	.BOLT,MACHINE	EA	2
	29 XBOZZ	1680-00-213-5340	15814	A7534-10	.BRACKET,SPREADER,FRONT	EA	2
	30 XBOZZ	1680-00-213-5336	15814	A7534-20	.BRACKET,SPREADER,REAR	EA	2
	B1 PAOZZ	5310-00-877-5797	96906	MS21044N3	.NUT,SELF-LOCKING,HE	EA	4
	32 PAOZZ	5310-00-167-0753	88044	AN960PD10L	.WASHER,FLAT UHH,UHV	EA	8
	3 PAOZZ	5306-00-150-9919	88044	AN23-30A	.BOLT,CLEVIS	EA	4
	34 XBOZZ	1680-00-213-5337	15814	A6548	.LEG BRACKET,SEAT LH-REAR	EA	1
39 3	35 XBOZZ	1680-00-215-0904	15814	A6546	.LEG BRACKET,SEAT RH-REAR	EA	1
	B6 PAOZZ	5310-00-088-0553	96906	MS21044N5	.NUT,SELF-LOCKING	EA	2
	7 PAOZZ	5310-00-184-8980	88044	AN960PD516L	.WASHER,FLATUHH,UHV	EA	4
	38 PAOZZ	5306-00-206-3828	88044	AN45-15	.BOLT,EYE	EA	2
	39 XBOZZ	1680-00-165-4673	15814	A6569-10	.PLUG,AND RING ASSY -LH	EA	1
				_	_		

TM55-1520-210-23P C7 SECTION II ILLUSTRATION QTY NATIONAL ITEM NO. SMR FSCM PART NUMBER DESCRIPTION U/M CODE UNIT USABLE ON CODE XBOZZ A6569-20 39 1680-00-212-0751 15814 EΑ XBOZZ ΕA 1680-00-213-5352 15814 A6561 39 XBOZZ ΕA 39 1680-00-213-5338 15814 A6562 .BEAM,REAR,SEAT.....UHH,UHV 39 15814 A6560 ΕA XBOZZ 1680-00-213-5339 43 97499 205-070-730-3 39 XCFZZ .BELT INSTALLATION . . ΕA PAOZZ 56E589-10 ΕA 39 45 1680-01-128-4488 98750 PAOZZ 98750 65D34083-7 EΑ 39 46 1680-00-853-5464 PBOZZ 1680-01-047-7531 A6747 39 15814 EΑ 39 PBOZZ 1680-00-397-9991 15814 A6748 EΑ EΑ 39 PBOZZ 1680-00-387-4986 15814 A6745 EΑ 39 50 PRO77 1680-00-387-4987 15814 A6746L 51 PBOZZ 1680-01-049-7609 15814 A6759 EΑ 39 1680-01-047-8162 52 PBOZZ 15814 A6758 39 39 XDOZZ 15814 A6877-20 EΑ

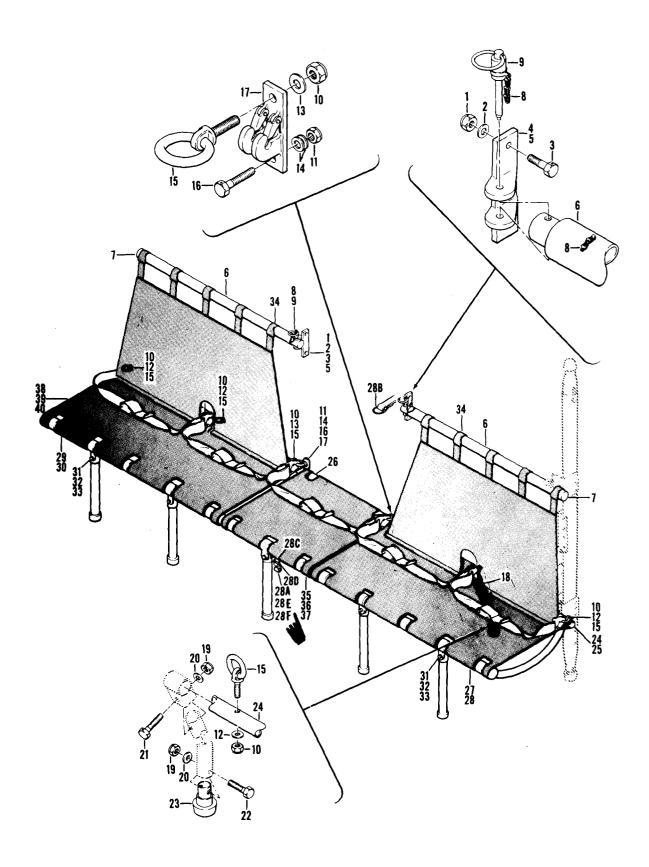


Figure 40. Seat Installation, Passenger

SECTIO	ON II				C26	TM55-1520-210-23P			
(1) ILLUS	TRATION	(2)	(3)	(4)	(5)	(6) DESCRIPTION		(7)	(8) QTY
(a) FIG	(b) ITEM	SMR	NATIONAL STOCK		PART				INC
NO	NO	CODE	NUMBER	FSCM	NUMBER		USABLE ON CODE	U/M	UNIT
40		XCFZZ		97499	205-070-732-3	SEAT INSTL, PASSENGER SEE FIG. 7 FOR NHA	UHH, UHV	EA	1
40	1	PAOZZ	5310-00-807-1468	96906	MS21042-4	NUT, SELF-LOCKING, EX WASHER, HEXAGON	UHH, UHV	EA	4
40	2	PAOZZ	5310-00-141-1795	88044	AN960-416	WASHER,FLAT	UHH, UHV	EA	4
40	3	PAOZZ	5306-00-292-8252	88044	AN4H7A	BOLT, MACHINE	UHH, UHV	EA	4
40	4	PAOZZ	1680-00-967-1771	97499	205-070-712-1	BRACKET, EYE, NONROTA LH-UPPER	UHH, UHV	EA	1
40	5	PAOZZ	1680-00-967-1772	97499	205-070-712-2	BRACKET, EYE, NONROTA RH-UPPER	UHH, UHV	EA	1
40	6	PA000	1680-00-967-1767	97499	205-070-709-1	TUBE ASSEMBLY, TROOP UPPER	UHH, UHV	EA	2
40	7	PAOZZ	5340-00-761-6416	83058	SS48162K2215	BUTTON, PLUG	UHH, UHV	EA	1
40	8	XDOZZ		97499	25C10-1A6	CHAIN, WELDLESS	UHH, UHV	FT	1
40	9	PAOZZ	5340-00-200-3713	96906	MS17990-415	PIN,QUICK RELEASE	UHH, UHV	EA	1
40	10	PAOZZ	5310-00-807-1476	96906	MS21042L5	NUT, SELF-LOCKING, EX EASHER, HEXAGON	UHH, UHV	EA	6
40	11	PAOZZ	5310-00-807-1468	96906	MS21042-4	NUT, SELF-LOCKENG, EX	UHH, UHV	EA	2
40	12	PAOZZ	5310-00-167-0820	88044	AN960-516	WASHER,FLAT	UHH, UHV	EA	4
40	13	PAOZZ	5310-00-167-0836	88044	AN960-516L	WASHER,FLAT	UHH, UHV	EA	2
40	14	PAOZZ	5310-00-167-0835	88044	AN960-416L	WASHER,FLAT	UHH, UHV	EA	4
40	15	PAOZZ	5306-00-967-1776	97499	205-070-725-3	BOLT, RING	UHH, UHV	Α	6
40	16	PAOZZ	5306-00-182-1961	88044	AN4H13A	BOLT, MACHINE	UHH, UHV	EA	2
40	17	PAOZZ	1680-00-014-0717	97499	205-070-764-1	FITTING, SEAT ASSEMB	UHH, UHV	EA	2
40	18	PA000	1680-00-967-1768	97499	205-070-710-1	LEG ASSEMBLY, TROOP AFT	UHH, UHV	EA	2
40	19	PAOZZ	5310-00-807-1468	96906	MS21042-4	NUT, SELF-LOCKING, EX WASHER, HEXAGON	UHH, UHV	EA	2
40	20	PAOZZ	5310-00-187-2354	88044	AN960PD416	WASHER,FLAT	UHH, UHV	EA	2
40	21	PAOZZ	5306-00-151-1420	88044	AN4-14A	BOLT, MACHINE	UHH, UHV	EA	1
40	22	PAOZZ	5306-00-151-1421	88044	AN4-13A	BOLT, MACHINE	UHH, UHV	EA	1
40	23	PAOZZ	1680-00-592-4878	96906	MS22034-2	ADAPTER QUICK DISCO	UHH, UHV	EA	1
40	24	PA000	1680-00-014-0697	97499	205-070-707-5	TUBE ASSEMBLY, SEAT AFT	UHH, UHV	EA	2
40	25	PAOZZ	5340-00-968-2179	83058	SS48155K2220	BUTTOM, PLUG	UHH, UHV	EA	1
40	26	PAOZZ	1680-00-967-1766	97499	205-070-708-1	TUBE ASSEMBLY, TROOP AFT	UHH, UHV	EA	1
40	27	PA000	1680-00-824-2084	97499	205-070-700-4	SEAT, AIRCRAFT TWO MAN	UHH, UHV	EA	1
40	27	PA000	1680-00-824-2084	15814	A7550-40	SEAT, AIRCRAFT	UHH, UHV	EA	REF
40	27	PA000	1680-00-824-2084	76912	ACA3912-2	SEAT, AIRCRAFT	UHH, UHV	EA	REF
40	28	PAOZZ	1680-00-916-2526	15814	A7556-40	SEAT BOTTOM, TROOP LH	UHH, UHV	EA	1
40	28A	PBOZZ	5340-00-930-7081	76912	ACA2870	HOOK	UHH, UHV	EA	1
40	28B	PBOZZ	1680-01-090-2067	76912	ACA3057	STRAP, WEBBING	UHH, UHV	EA	1
40	28C	PBOZZ	1680-00-116-1686	76912	ACA3049	STRAP, WABBING	UHH, UHV	EA	1
40	28D	PBOZZ	1680-00-564-4890	76912	A3A563	BUCKE, BAR	UHH, UHV	EA	3
40	28E	MFOZZ		81996	BS-1	LEG ASSEMBLY	UHH, UHV	EA	4
40	28F	PAOZZ	5315-00-276-0362	44940	2015	PIN,STRAIGHT,HEADLE	UHH, UHV	EA	2
40	29	PA000	1680-00-824-2083	97499	205-070-700-3	SEAT,AIRCRAFT TWO MAN BREAKDOWN FOR PN 205-070-700-3 (A7550-	UHH, UHV	EA	1
						30)			
40	29	PA000	1680-00-824-2083	15814	A7550-30	SEAT, AIRCRAFT	UHH, UHV	EA	REF
40	29	PA000	1680-00-824-2083	76912	ACA3912-1	SEAT, AIRCRAFT	UHH, UHV	EA	REF

SECTION	II				C14	TM55-1520-210-23P			
(1)	TTON	(2)	(3)	(4)	(5)	(6) DESCRIPTION		(7)	(8) QTY
(a) FIG	(b) ITEM	SMR	NATIONAL STOCK		PART				INC
NO	NO	CODE	NUMBER	FSCM	NUMBER		USABLE ON CODE	U/M	UNIT
40	30	PAOZZ	1680-00-916-2525	15814	A7556-30	SEAT BOTTOM, TROOP RH	UHH,UHV	EA	1
40	31	PAOZZ	5310-00-877-5797	96906	MS21044N3	NUT, SELF, LOCKING, HE	UHH,UHV	EA	1
40	32	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT	UHH,UHV	EA	8

SI	ECT	ION II	1			TM55-1520-210-23P	C 1 6	ì
(1)		(2)	(3)	(4)	(5)	(6)	(7)	(:
ILLUSTR	ATION (B)	SMR	NATIONAL	FSCM	PART	DECOR! TELEVI		Q. IN
(A) Fig. No.	ITEM NO.	CODE	STOCK NUMBER	FSGIVI	NUMBER	DESCRIPTION	U/M	1 1U
	NO.					USABLE ON CODE	Ш	-
4 0	33	PAOZZ	5306-00-151-1971	88044	AN23-19	BOLT,CLEVIS	EA	
40	34	PBOZZ	5340-00-168-7181	15814	A7543	LOOP,STRAP FASTENER	EA	
40	35	PA000	1680-00-014-2039	97499	205-070-702-3	SEAT,AIRCRAFT ONE MAN BREAKDOWN FOR PN 205-070-702-3(A7572-10)	EA	
40	36	PAOZZ	1680-00-916-2560	15814	A-6976-20	SEAT BOTTOM,TROOP	EA	
40	37	PAOZZ	1680-00-087-8208	81996	1560UH1-350-1	.CUSHION,SEAT,AIRCRA ARMOR	EΑ	
40	38	PAOZZ	1680-01-128-4488	98750	56E589-10	.BELT,AIRCRAFT SAFET	EA	
40	39	XCDZZ		97499	205-070-730-3	BELT INSTLUHH,UHV	EA	
40	40	PAOZZ	1680-00-853-5464	98750	65D34083-7	.SPRING,WEBBING RETA U/O P/N 656E589	EA	

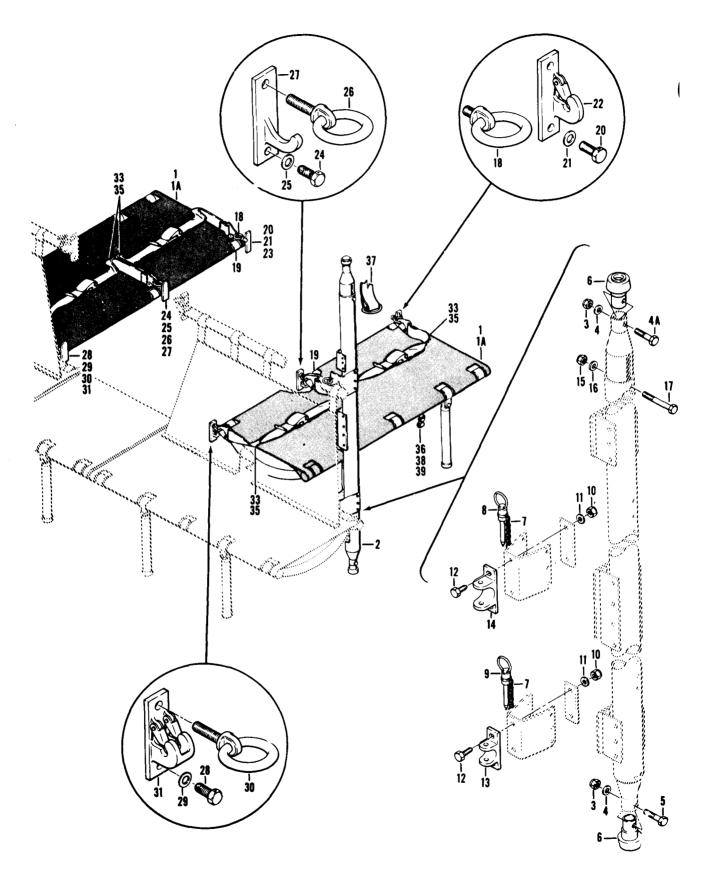


Figure 42. Seat Installation, Passenger

SECTION II

					1 W 33-1320	-210-23P C30	<u>SE</u> CT	ION II
	1) RATION	(2)	(3)	(4)	(5)	(6)	(7)	(8)
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER	1 3CIVI	NUMBER	USABLE ON CODE	O/IVI	INC IN
NO.	NO.					33.223332		UNIT
42		XCFZZ		97499	205-070-732-3	SEAT INSTL, PASSENGR SEE FIG. 7 FOR NHA UHH, UHV	EA	1
42	1	PAOOO	1680–00–967–1762	97499	205-070-701-1	.SEAT, AIRCRAFT BREAKDOWN FOR PN 205-070-701-1 <a6707-10></a6707-10>	EA	2
42	1	PAOZZ	1680-00-916-2561	15814	A6974–20	SEAT BOTTOM, TROOP	EA	1
42	1A	PAOZZ	5305-01-165-8612	24617	9421985	SCREW, TAPPING, THREA	EA	12
42	2	PA000	1680-00-941-8708	97499	205-072-420-1	.STANCHION ASSEMBLY	EA	2
42	3	PAOZZ	5310-00-807-1468	96906	MS21042-4	NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	2
42	4	PAOZZ	5310-00-187-2354	88044	AN960PD416	WASHER, FLAT UHH, UHV	EA	2
42	4A	PAOZZ	5306-00-182-1962	88044	AN4H14A	BOLT, MACHINE	EA	1
42	5	PAOZZ	5306-00-182-1963	88044	AN4H15A	BOLT, MACHINE	EA	1
42	6	PAOZZ	1680-00-592-4878	96906	MS22034-2	ADAPTER QUICK DISCO	EA	2
42	7	PAOZZ	4010-00-981-3150	80205	NAS1455-00-5	CHAIN, WELDLESS UHH, UHV	EA	2
42	8	PAOZZ	5340-00-797-8086	80205	NAS1354DS7S20D	PIN, QUICK RELEASE	EA	1
42	9	PAOZZ	5340-00-200-3713	96906	MS17990-415	PIN, QUICK RELEASE	EA	1
42	10	PAOZZ	5310-00-807-1468	96906	MS21042-4	NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	4
42	11	PAOZZ	5310-00-184-9001	88044	AN960PD416L	WASHER, FLAT UHH, UHV	EA	4
42	12	PAOZZ	5306-00-292-8252	88044	AN4H7A	BOLT, MACHINE	EA	4
42	13	PAOZZ	1680-00-967-1780	97499	205-070-714-1	FITTING, TROOP SEAT LOWER	EA	1
42	14	PAOZZ	1680-00-967-1778	97499	205-070-740-1	FITTING, TROOP SEAT TOP	EA	1
42	15	PAOZZ	5310-00-807-1468	96906	MS21042-4	NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	1
42	16	PAOZZ	5310-00-187-2354	88044	AN960PD416	WASHER, FLAT	EA	1
42	17	PAOZZ	5306-00-182-2018	88044	AN4H24A	BOLT, MACHINE	EA	1
42	18	PAOZZ	5306-00-967-1775	97499	205-070-725-1	.BOLT, RING UHH, UHV	EA	2
42	19	PAOZZ	1680-00-967-1764	97499	205-070-706-1	.TUBE ASSEMBLY, TROOP AFT	EA	2
42	20	PAOZZ	5306-00-182-2016	88044	AN4H5A	.BOLT, MACHINE	EA	4
42	21	PAOZZ	5310-00-141-1795	88044	AN960-416	.WASHER, FLAT UHH, UHV	EA	4
42	22	PAOZZ	1680-00-967-1769	97499	205-070-711-1	.FITTING ASSY-LH	EA	1
42	23	PAOZZ	1680-00-967-1770	97499	205-070-711-2	.FITTING ASSY-RH	EA	1
42	24	PAOZZ	5306-00-182-2016	88044	AN4H5A	BOLT, MACHINE	EA	2
42	25	PAOZZ	5310-00-141-1795	88044	AN960-416	.WASHER, FLAT UHH, UHV,	EA	2
42	26	PAOZZ	5306-00-014-0715	97499	205-070-725-9	BOLT, RING UHH, UHV,	EA	2
42	27	PAOZZ	1680-00-967-1773	97499	205-070-713-1	FITTING, TROOP SEAT UHH, UHV	EA	2
42	28	PAOZZ	5306-00-182-2016	88044	AN4H5A	BOLT, MACHINE	EA	2
42	29	PAOZZ	5310-00-141-1795	88044	AN960-416	.WASHER, FLAT	EA	2
42	30	PAOZZ	5306-00-014-0715	97499	205-070-725-9	BOLT, RING UHH, UHV	EA	2
42	31	PAOZZ	1680-00-014-0717	97499	205-070-764-1	FITTING, SEAT ASSEMB	EA	2
42	-	XCFZZ		97499	205-070-730-3	BELT INSTL	EA	1
42	33	PAOZZ	1680-01-128-4488	99238	56E589	BELT. AIRCRAFT SAFET ALT FOR P/N 204–070–032–3 UHH. UHV	EA	4
42	35	PAOZZ	1680-00-853-5464	98750	65D34083-7	SPRING, WEBBING RETA U/O P/N 56E589	EA	1
42	36	PBOZZ	5340-00-930-7081	76912	ACA2870	HOOK UHH, UHV	EA	1
42	37	PBOZZ	1680-01-090-2067	76912	ACA3057	.STRAP, WEBBING	EA	1
42	38	PBOZZ	1680-00-116-1686	76912	ACA3049	STRAP, WEBBING	EA	1
42	39	PBOZZ	1680-00-564-4890	76912	A3A563	BUCKKLE, BAR	EA	3
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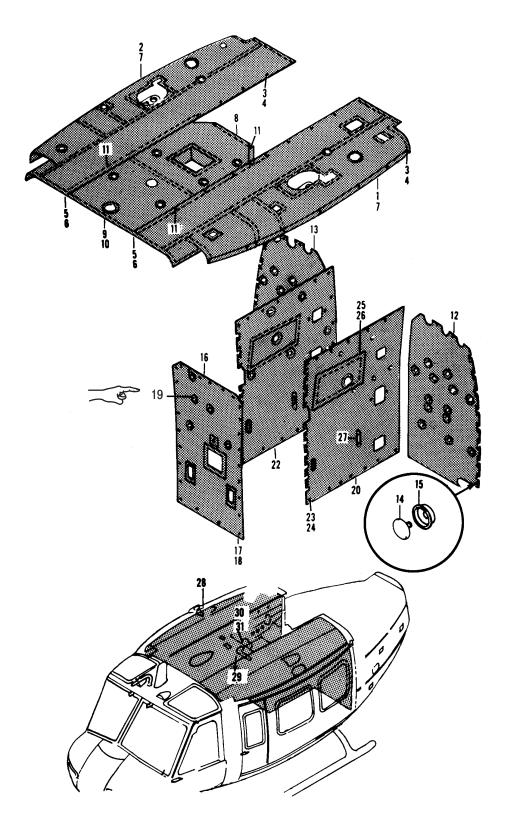


Figure 44. Blanket Installation, Soundproofing

SECT		ы п	
SEL	111	171 11	

								ion II
	(1) FRATION	(2)	(3)	(4)	(5)	(6)	(7)	(8)
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER	1 GOW	NUMBER	USABLE ON CODE	O/IVI	INC IN
NO.	NO.	OODL	OTOOK NOWIBER		NOMBER	CONDEE ON CODE		UNIT
	+					GROUP 02 AIR FRAME		
44		XCFZZ		97499	205-070-610-11	BLANKET INSTL SOUNDPROOFING USBL EFF 66–16034 & SUBSE- QUENT SEE FIG. 7 FOR NHA	EA	1
44	1	PA000	5640-00-907-9696	97499	205-070-608-59	SOUND CONTROLLING B BLANKET-LH U/O PN 205-070-610-5, -9, & -11	EA	1
44	2	PA000	1560-00-907-9697	97499	205-070-608-67	.SOUND CONTROLLING B U/O PN 205-070-610-5, -9, & -11 . UHH, UHV	EA	1
44	3	PAOZZ	5325-00-276-4953	88044	AN227-6	CAP, SNAP FASTENER UHH, UHV	EA	V
44	4	PAOZZ	5325-00-276-4946	88044	AN227-7	SOCKET, SNAP FASTENER UHH, UHV	EA	V
44	5	PAOZZ	5325-00-276-4953	88044	AN227-6	CAP, SNAP FASTENER U/O PN 205-070-608-59 & -67 UHH, UHV	EA	1
44	6	PAOZZ	5325-00-432-9946	61864	XB10372	OSTUD, SNAP FASTENER U/O PN 205-070-608-59 & -67 UHH, UHV	EA	1
44	7	PBOZZ	5325-00-231-6591	96906	MS20230B4	GROMMET, METALLIC U/O PN 205-070-608-59 & -67 UHH, UHV	EA	4
44	8	PAOOO	1560-00-927-7351	97499	205-070-608-83	SOUND CONTROLLING B CTR U/O PN 205-070-610-11 UHH, UHV	EA	1
44	9	PAOZZ	5325-00-276-4953	88044	AN227-6	CAP, SNAP FASTENER UHH, UHV	EA	V
44	10	PAOZZ	5325-00-276-4946	88044	AN227-7	CAP, SNAP FASTENER	EA	V
44	11	PAOZZ	5325-00-291-0277	96906	MS20230B3	GROMMET, METALLIC U/O PN 205-070-611-5 UHH, UHV	EA	1
44	11	PAOZZ		96906	MS20230B3	GROMMET, METALLIC	EA	6
44	12	PA000	5325-00-231-6591 5640-00-021-3645	97499	205-070-612-53	BLANKET ASSEMBLY U/O PN 205-070-610-3, -5, -7, -9, & -11	EA	1
44	13	PA000	5640-00-010-0393	97499	205-070-612-54		EA	1
44	14	PAOZZ	5325-00-276-4953	88044	AN227-6	CAP, SNAP FASTENER	EA	33
44	15	PAOZZ	5325-00-276-4946	88044	AN227-7	SOCKET, SNAP FASTENER	EA	33
44	16	PAOOO	5640-00-782-8504	97499	205-070-613-1	SOUND CONTROLLING B BLANKET UHH, UHV	EA	1
44	16	PAOOO	1560-00-010-0392	97499	205-070-613-35	.SOUND CONTROLLING B BLANKET U/O PN 205-070-610-3 . UHH, UHV	EA	1
44	16	PA000	1560-00-051-3362	97499	205-070-613-39	SOUND CONTROLLING B BLANKET U/O PN 205-070-610-5 & -7 USBL EFF 63-12956 THRU 64-13901	EA	1
44	16	PA000	5640-00-923-4075	97499	205-070-613-59	SOUND CONTROLLING B BLANKET U/O PN 205-070-610-9 . UHH, UHV	EA	1
44	16	PAOOO	1680-00-420-7852	97499	205-070-619-1	.PANEL ASSEMBLY, UPHO U/O PN 205-070-610-11 UHH, UHV	EA	1
44	17	PAOZZ	5325-00-276-4953	88044	AN227-6	CAP, SNAP FASTENER UHH, UHV	EA	25
44	18	PAOZZ	5325-00-276-4945	88044	AN227-7	SOCKET, SNAP FASTENER UHH, UHV	EA	25
44	19	PBOZZ	5325-00-231-6591	96906	MS20230B4	GROMMET, METALLIC UHH, UHV	EA	1
44	22	PAOOO	5640-00-014-0655	97499	205-070-614-41	.BLANKET UPHOLSTERY –LH	EA	1
44	22	PAOOO	5640-00-014-0724	97499	205-070-614-42	BLANKET UPHOLSTERY -RH	EA	1
44	23	PAOZZ	5325-00-276-4953	88044	AN227-6	CAP, SNAP FASTENER UHH, UHV	EA	45
44	24	PAOZZ	5325-00-276-4946	88044	AN227-7	SOCKET, SNAP FASTENER UHH, UHV	EA	45
44	25	PAOZZ	5325-00-174-2923	88044	AN227-8	STUD, SNAP FASTENER U/O PN 205-070-614-41 & -42 UHH, UHV	EA	2
44	26	PAOZZ	5325-00-276-4969	88044	AN227-9	POST, SNAP FASTENER U/O PN 205-070-614-41 & -42 UHH, UHV	EA	2
44	27	MFOZZ	1320 00 270 4000	97499	205-070-810-1	STENCIL INSIDE USBL EFF 62–2106 THRU 65–9564	EA	1
44	27	MFOZZ		97499	205-070-859-1	STENCIL, MARKING INSIDE USBL EFF 65–9565 & SUBSEQUENT UHH, UHV	EA	1
44	28	MFOZZ		97499	204-040-671-1	STENCIL, MARKING LEVEL ACCESS	EA	1
44	29	MFOZZ	1560-00-034-3721	97499	100-057-5	.BACKUP PLATE ASSEMB U/O PN 205-070-610-5 UHH, UHV	EA	6
44	30	MFOZZ		97499	205-070-850-1	STENCIL, HYD INFORMATION	EA	1
44	31	MFOZZ		97499	205-070-840-1	STENCIL, XMSN OIL LEVEL LIGHT UHH, UHV	EA	1

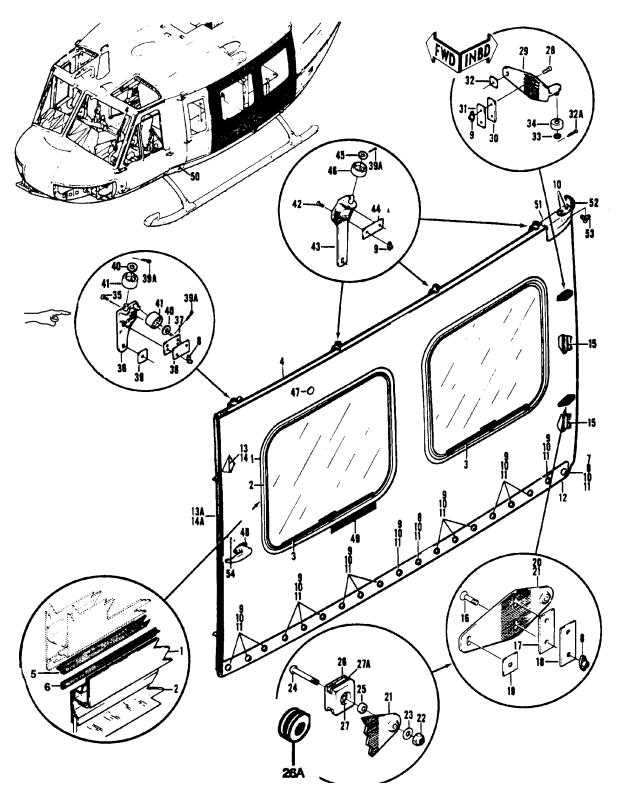


Figure 46. Door Installation, Cargo

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		TM 55-1520-210-23P C30 SECTIO											
(1	.)	(2)	(3)	(4)	(5)	(6)	(7)	(8)					
ILLUSTF		ַ '		'			'						
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY					
FIG.	ITEM	CODE	STOCK NUMBER	'	NUMBER	USABLE ON CODE	'	INC IN					
NO.	NO.	24000	1500 00 007 0515	27400	207 201 660 15	TOOK CAROO AIRORATT OFF FIG. ON FOR NIBA. IIHH IIHV	1 - 1	UNIT 1					
46 46	t i	PAOOO	1560-00-927-9515	97499	205-031-669-15	DOOR, CARGO, AIRCRAFT SEE FIG. 20 FOR NHA	EΑ	1					
46 46	i , '	PA000	1560-00-927-9514	97499	205-031-669-16	DOOR, CARGO, AIRCRAFT SEE FIG. 20 FOR NHA UHH, UHV	EA	1					
46	1	PA000	1560-00-908-6445	97499	205-031-669-5	WINDOW PANEL, AIRCRAFT	EA	2					
46	2	PA000	1560-00-967-1797	97499	206-031-669-7	WINDOW PANEL, AIRCRAFT U/O PN 205-031-669-5	EA	1					
46	3	XCFZZ		97499	205-030-543-1	LATCH INSTL SEE FIG. 48 FOR BREAKDOWN UHH, UHV	EA	1					
46	4	XAOOZ		97499	205-031-669-11	DOOR, CARGO-LH	EA	1					
46	4	XAOOZ		97499	205-031-669-12	DOOR, CARGO-RH	EA	1					
46	5	PAOZZ	1560-00-967-1800	97499	205-031-669-103	SEAL, CARGO DOOR UHH, UHV	EA	2					
46	6	MOOZZ		97499	205-031-669-105	SEAL ASSEMBLY, STRIP UHH, UHV	EA	2					
46	7	PAOZZ	1560-00-435-4802	97499	205-031-669-89	GUSSET, CARGO DOOR-LH	EA	1					
46	7	PAOZZ	1560-00-435-4800	97499	205-031-669-90	GUSSET, CARGO DOOR-RH UHH, UHV	EA	1					
46	8	PAOZZ	5310-00-734-1850	96906	MS21071L3	NUT, SELF-LOCKING, PL	EA	7					
46	9	PAOZZ	5310-00-728-7716	96906	MS21069L3	NUT, SELF-LOCKING, PL	EA	29					
46	10	PAOZZ	5305-00-781-9057	96906	MS27039-1-08	.SCREW, MACHINE	EA	21					
46	11	PAOZZ	5310-00-821-1489	82577	174870	.WASHER, FLAT UHH, UHV	EA	19					
46	12	PAOZZ	5340-00-191-9406	63288	205-031-669-109	.TRACK, SLIDING DOOR-LH LOWER UHH, UHV	EA	1					
46	12	PAOZZ	5340-00-097-8476	63288	205-031-669-110	.TRACK, SLIDING DOOR-RH LOWER UHH, UHV	EA	1					
46	13	MOOZZ		97499	205-031-669-151	.DOUBLER, CARGO DOOR-LH	EA	1					
46	13A	PAOZZ	1560-00-509-6791	63288	205-031-669-123	.FRAME, CARGO DOOR UHH, UHV	EA	1					
46	14	PAOZZ	5330-00-825-1612	97499	205-031-669-152	.SEAL, RUBBER SPECIAL UHH, UHV	EA	1					
46	14A	PBOZZ	1560-00-511-7315	63288	205-031-669-124	.FRAME, CARGO DOOR UHH, UHV	EA	1					
46	15	MOOZZ		97499	205-031-669-101	RUBBER STRIP-AFT UHH, UHV	EA	1					
46	16	PAOZZ	5305-00-719-5403	96906	MS24694S54	.SCREW, MACHINE	EA	3					
46	17	PAOZZ	1560-00-967-1836	97499	205-031-433-3	.PLATE, ROLLER, CARGO	EA	1 1					
46	18	PAOZZ	5365-00-967-7667	97499	205-030-439-5	.SHIM	EA	1					
46	19	PAOZZ	5365-00-967-7648	97499	205-030-439-7	.SHIM	EA	1					
46	20	A0000	1560-00-872-7863	97499	206-030-313-1	BRACKET ASSEMBLY, CARGO UHH, UHV	EA	1					
46	21	PAOZZ	1560-00-133-7004	97499	205-031-434-3	SUPPORT, ROLLER, CARGO	EA	1					
46	22	PAOZZ	5310-00-807-1475	96906	MS21042L4	NUT, SELF-LOCKING, EX	EA	1					
46	23	PAOZZ	5310-00-807-1475	88044	AN960-416	WASHER, FLAT		1					
46 46	23	PAOZZ	5310-00-141-1795	88044	AN525-416R20	WASHEH, FLAI	1 1						
		PAOZZ				SCREW, MACHINE	EA						
46 46	25		5365-00-633-5593	80205	NAS43HT4-7		1 1	1					
46 46	26	PAOOO	1560-00-872-7860	97499	204-030-220-1 SKRV2 1004	SLIDE ASSEMBLY, CARGO	EA	1					
46	26A	MOOZZ	22 22 2270	81996	SKRV2-1994	DOOR, ROLLER	EA	1					
46	27	PAOZZ	5365-00-687-3379	96906	MS16625-1062	RING, RETAINING	EA	1					
46	27A	PAOZZ	1560-00-448-5799	97499	204-030-727-1	BEARING STRIP UHH, UHV	EA	2					
46	28	PAOZZ	5305-00-719-5403	96906	MS24694S54	SCREW, MACHINE UHH, UHV	EA	3					
46	29	PAOZZ	1560-00-966-9368	97499	205-031-433-1	.SUPPORT, ROLLER, CARGO-LH	EA	1					
46	29	PAOZZ	1560-00-966-9366	97499	205-031-433-2	.SUPPORT, ROLLER, CARGO-RH UHH, UHV	EA	1					
46	30	PAOZZ	1560-00-967-1836	97499	205-031-433-3	.PLATE, ROLLER, CARGO UHH, UHV	EA	1					
46	31	PAOZZ	5365-00-967-7667	97499	205-030-439-5	SHIM UHH, UHV	EA	1					
46	32	PAOZZ	5365-00-967-7648	97499	205-030-439-7	.SHIM UHH, UHV	EA	1					
46	32A	PAOZZ	5315-00-879-4829	96906	MS9245-23	.PIN, COTTER UHH, UHV	EA	1					
46	33	PAOZZ	5310-00-141-1795	88044	AN960-416	.WASHER, FLAT UHH, UHV	EA	1					
46	34	PAOZZ	3120-00-967-1798	97499	205-030-437-5	.ROLLER, LINEAR-ROTOR UHH, UHV	EA	1					
46	35	PAOZZ	5305-00-719-5403	96906	MS24694S54	.SCREW, MACHINE UHH, UHV	EA	3					
46	36	PAOZZ	1560-00-967-3382	97499	205-031-435-1	.SUPPORT, ROLLER, CARG –LH	EA	1					

	SECII	ECTION II TM 55–1520–210–23P C30							
	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
	ILLUSTI	RATION							
	(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
	FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
	NO.	NO.							UNIT
	46	36	PAOZZ	1560-00-967-3381	97499	205-031-435-2	.SUPPORT, ROLLER, CARG –RH	EA	1
	46	37	PAOZZ	1560-00-967-7647	97499	205-031-435-3	.PLATE, CARGO DOOR	EA	1
	46	38	PAOZZ	5365-00-967-7655	97499	205-030-439-1	.SHIM UHH, UHV	EA	1
	46	39	PAOZZ	5365-00-967-7648	97499	205-030-439-7	.SHIM UHH, UHV	EA	1
	46	39A	PAOZZ	5315-00-815-1405	96906	MS24665-151	.PIN, COTTER UHH, UHV	EA	4
	46	40	PAOZZ	5310-00-167-0820	88044	AN960-516	.WASHER, FLAT UHH, UHV	EA	2
	46	41	PAOZZ	3120-00-967-1799	97499	205-030-437-7	.ROLLER, LINEAR–ROTOR UHH, UHV	EA	2
	46	42	PAOZZ	5305-00-719-5403	96906	MS24694S54	.SCREW, MACHINE UHH, UHV	EA	9
	45	43	PAOZZ	1560-00-967-3380	97499	205-031-436-1	.SUPPORT, STRUCTURAL	EA	3
	46	44	PAOZZ	1560-00-967-7646	97499	205-031-436-3	.PLATE, CARGO DOOR	EA	3
	46	45	PAOZZ	5310-00-167-0820	88044	AN960-516	.WASHER, FLAT UHH, UHV	EA	3
	46	46	PAOZZ	3120-00-967-1799	97499	205-030-437-7	ROLLER, LINEAR-ROTOR	EA	3
							BUTTON, PLUG		
	46	47	PAOZZ	5340-00-051-9769	83058	HS50726K2220		EA	1
	46	48	XCFZZ		97499	205-031-515-1	LATCH INSTL-LH SEE FIG. 48 FOR BREAKDOWN UHH, UHV	EA	1
	46	48	XCFZZ		97499	205-031-515-2	LATCH INSTL-RH SEE FIG. 48 FOR BREAKDOWN	EA	1
	46	49	MFOZZ		97499	204-070-343-1	STENCIL EMERGENCY EXIT	EA	4
	46	50	MFOZZ	7520-00-088-9839	97499	205-070-801-1	STENCIL, MARKING ALTENATE FUEL UHH, UHV	EA	1
	46	51	PAOOO	1560-00-435-7901	97499	205-030-549-3	.CAP, CARGO DOOR -LH	EA	1
	46	51	PAOOO	1560-00-435-4808	97499	205-030-549-4	.CAP, CARGO DOOR -RH UHH, UHV	EA	1
	46	52	PAOZZ	1560-00-450-2672	97499	205-030-550-1	SEAL ASSEMBLY, CARGO DOOR -LH	EA	1
	46	52	PAOZZ	1560-00-450-2673	97499	205-030-550-2	SEAL ASSEMBLY, CARGO DOOR -RH	EA	1
	46	53	PAOZZ	5310-00-766-6654	96906	MS21073L5	NUT, SELF-LOCKING, PL	EA	2
	46	54	MDFZZ		97499	205-031-481-15	.PLATE ASSEMBLY, RETA UHH, UHV	EA	1
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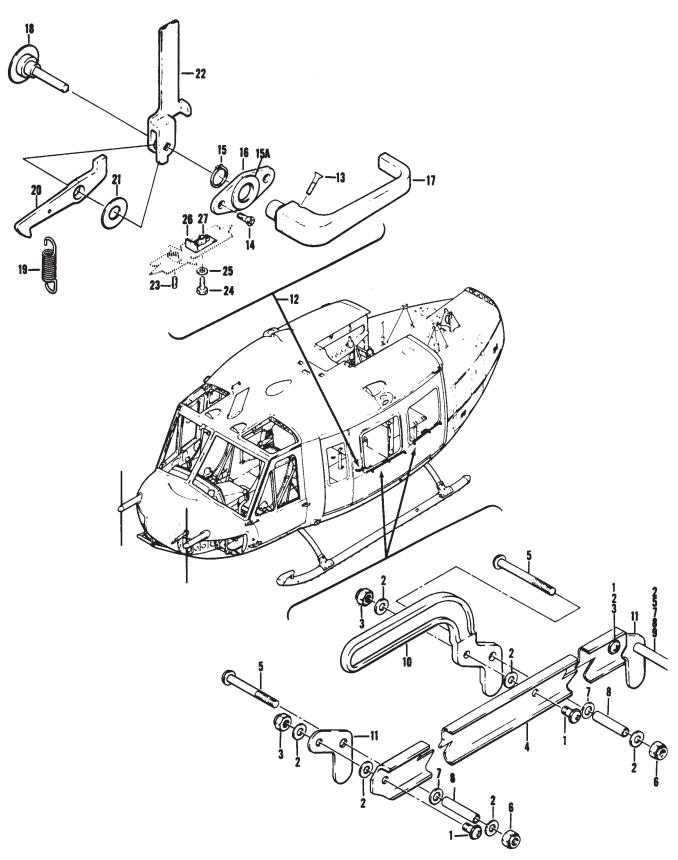


Figure 48. Latch Installation, Cargo Door (263 blank)/264

TM 55-1520-210-23P C30 SECTION II

	TM 55-1520-210-23P C30 SECTION							
	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUS	TRATION			ļ				
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.	V0577		07400	205 200 540 4	LATOURIST OFF FIG. 40 FOR NUA		UNIT
48		XCFZZ		97499	205-030-543-1	LATCH INSTL SEE FIG. 46 FOR NHA UHH, UHV	EA	1
48	1	XDOZZ	5305-00-925-7857	96906	MS27039-1-09	SCREW, MACHINE UHH, UHV	EA	3
48	2	PAOZZ	5310-00-167-0753	88044	AN960PD10L	.WASHER, FLAT UHH, UHV	EA	6
48	3	PAOZZ	5310-00-807-1474	96906	MS21042L3	.NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	3
48	4	MFOZZ		97499	205-030-543-15	.CHANNEL, LATCH INSTA	EA	1
48	5	PAOZZ	5305-00-282-8470	88044	AN525-10R18	SCREW, MACHINE UHH, UHV	EA	3
48	6	PAOZZ	5310-00-616-3634	72962	22K2-02	.NUT, SELF-LOCKING	EA	3
48	7	PAOZZ	5310-00-167-0820	88044	AN960-516	.WASHER, FLAT UHH, UHV	EA	6
48	8	MFOZZ		97499	205-030-543-17	.SPACER, SLEEVE UHH, UHV	EA	3
48	9	PAOZZ	5365-00-809-9379	80205	NAS43D03-51	.SPACER, SLEEVE UHH, UHV	EA	1
48	10	PAOZZ	1560-00-966-9360	97499	205-030-542-1	.HANDLE, WINDOW CARGO UHH, UHV	EA	1
48	11	PAOZZ	1560-00-966-9361	97499	205-030-543-11	.PLATE, LATCH, GUIDE	EA	1
48	12	XCFZZ		97499	205-031-515-1	LATCH INSTL-LH SEE FIG. 46 FOR NHA	EA	1
48	12	XCFZZ		97499	205-031-515-2	LATCH INSTL-RH SEE FIG. 46 FOR NHA UHH, UHV	EA	1
48	13	PAOZZ	5305-00-719-5064	96906	MS51959-30	.SCREW, MACHINE UHH, UHV	EA	1
48	14	PBOZZ	5305-00-059-4568	96906	MS35190-253	.SCREW, MACHINE UHH, UHV	EA	2
48	15	PAOZZ	5365-00-803-7305	96906	MS16624-1062	.RING, RETAINING UHH, UHV	EA	2
48	15A	PAOZZ	1680-01-113-0167	81996	1680-UM1-012-1	.INSERT, ESCUTCHEON, D	EA	1
48	16	PAOZZ	5340-00-437-8949	20293	07–1000	.ESCUTCHEON, PLATE	EA	1
48	17	PAOZZ	1680-00-450-7746	97499	205-031-514-3	.HANDLE, DOOR UHH, UHV	EA	1
48	18	PAOZZ	1560-00-073-3308	97499	205-030-451-3	.SHAFT, LATCH, CARGO UHH, UHV	EA	1
48	19	PAOZZ	5360-00-073-5434	97499	205-030-458-1	.SPRING UHH, UHV	EA	1
48	20	PAOZZ	5340-00-222-9259	97499	205-030-491-5	.HOOK, LATCH UHH, UHV	EA	1
48	21	PAOZZ	5365-00-761-1996	97499	120-035-24-11	.SHIM UHH, UHV	EA	1
48	22	PAOZZ	5340-00-073-5436	97499	205-031-516-1	.HANDLE, LEFT HAND	EA	1
48	22	PAOZZ	5340-00-073-5437	97499	205-031-516-2	.HANDLE, RIGHT HAND UHH, UHV	EA	1
48	23	PBOZZ	5340-00-724-6792	96906	MS51964-54	.JETSCREW UHH, UHV	EA	1
48	24	PAOZZ	5306-00-182-2057	88044	AN3H4A	.BOLT, MACHINE UHH, UHV	EA	1
48	25	PAOZZ	5310-00-167-0753	88044	AN960PD10L	.WASHER, FLAT UHH, UHV	EA	1
48	26	PAOOO	1560-00-922-2714	97499	205-030-447-1	.STOP, LATCH, DOOR, CAR	EA	1
48	26	XAOZZ		97499	205-030-447-3	STOP UHH, UHV	EA	1
48	27	PAFZZ	5310-00-728-7716	96906	MS21069L3	NUT, SELF-LOCKING, PL	EA	1

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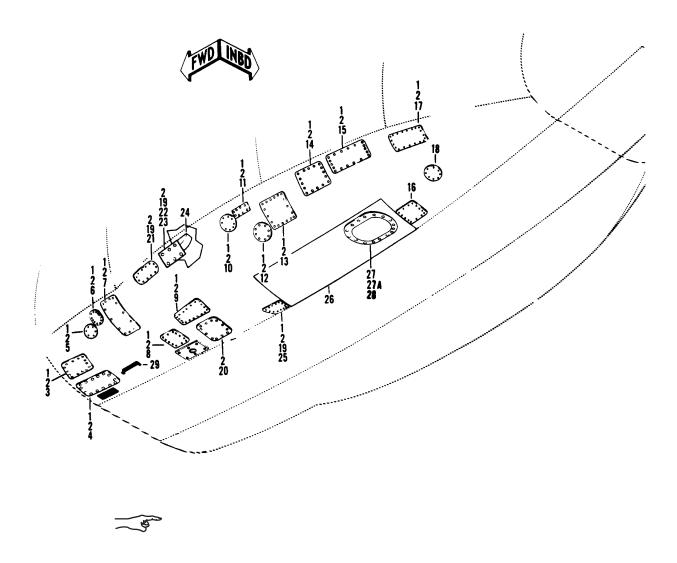


Figure 64. Fuselage Assembly, Lower Left Hand

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TM 55-1520-210-23P C30 **SECTION II** (2) (4) (6) (1) (3)ILLUSTRATION (A) (B) SMR NATIONAL **FSCM** PART DESCRIPTION U/M QTY FIG ITEM CODE STOCK NUMBER NUMBER USABLE ON CODE INC IN NO. UNIT NO. 64 **XCFZZ** 97499 205-031-006-1 FUSELAGE ASSY USBL EFF 69-15000 THRU 69-15291 SEE FIG. 20 FOR EΑ NHA UHH, UHV XCFZZ 97499 205-031-006-13 FUSELAGE ASSY USBL EFF 69-15292 THRU 70-15932 SEE FIG. 20 FOR 64 EΑ 97499 XCFZZ 205-031-006-19 FUSELAGE ASSY USBL EFF 70-16200 THRU 70-16518 SEE FIG. 20 FOR 64 EΑ **XCFZZ** 97499 205-031-006-31 FUSELAGE ASSY USBL EFF 71-20000 & SUBSEQUENT SEE FIG. 20 FOR 64 EΑ NHA UHH, UHV 64 **XCFZZ** 97499 205-031-006-3 .BEAM ASSY-LH U/O PN 205-031-006-1 UHH, UHV EΑ 1 XCFZZ 64 97499 205-031-006-15 XCFZZ 97499 205-031-006-21 EΑ 64 1 XCFZZ 97499 205-030-007-281 .SKIN INSTL-LH U/O PN 205-030-006-51, -57, -81, -87, -101, -111 EΑ 64 64 XCF77 97499 205-030-007-463 ..SKIN INSTL-LH U/O PN 205-031-006-15 UHH, UHV FΑ 1 XCFZZ 64 97499 205-030-007-467 .SKIN INSTL-LH U/O PN 205-031-006-21 UHH, UHV EΑ PAOZZ 64 1 5305-00-781-9057 96906 MS27039-1-08 EΑ ٧ 64 2 PAO77 5310-00-728-7716 96906 MS21069L3 EΑ ٧ 64 3 MFOZZ 97499 205-030-007-77 ..DOOR, SKIN INSTALLATION UHH, UHV EΑ MFO77 64 4 97499 205-030-007-97 DOOR SKIN INSTALLATION UHH UHV FΑ 1 64 5 MFOZZ 97499 205-030-007-99 64 6 MFOZZ 97499 205-030-007-131 EΑ 7 64 MFO77 97499 205-030-007-133 FΑ MFOZZ 64 8 97499 205-030-007-271 ..DOOR, SKIN INSTALLATION UHH, UHV EΑ 9 MFOZZ 97499 ...DOOR, SKIN INSTALLATION U/O PN 205-030-007-11 & -15 . UHH, UHV 205-030-007-159 EΑ 64 64 10 PAO77 1560-00-987-5131 97499 205-030-007-297 FΑ 1 64 PAOZZ 1560-00-987-5129 97499 205-030-007-295 EΑ PAOZZ 64 12 1560-00-987-5135 97499 205-030-007-299 EΑ 1 1560-0-987-5127 64 13 PAOZZ 97499 205-030-007-265 EΑ 64 14 PAOZZ 1560-00-987-5125 97499 205-030-007-261 ..DOOR, SKIN INSTALLATION UHH, UHV EΑ 1 PAO77 1560-00-987-5123 DOOR SKIN INSTALLATION U/O PN 205-030-007-11 -15 & -19 64 15 97499 205-030-007-255 FΑ 1UHH, UHV MFOZZ 64 16 97499 205-030-007-245 ...DOOR, SKIN INSTALLATION UHH, UHV EΑ 17 MFOZZ 97499 205-030-007-179 EΑ 64 64 18 PAOZZ 1560-00-987-5122 97499 205-030-007-229 EΑ 1 64 19 PAOZZ 5305-00-912-7307 96906 MS27039-1-06 EΑ ٧ 64 20 PAOZZ 1560-00-570-5310 97499 205-030-007-325 .DOOR, SKIN INSTALLATION U/O PN 205-030-007-19, -149, -361, -381 64 21 MFO77 1560-00-678-8574 97499 205-030-007-339 .DOOR U/O PN 205-030-007-19, -149, -361, 381, -463, & -467 EΑUHH, UHV 22 PAOZZ 5310-00-761-4221 96906 MS21073L3 EΑ 2 64 64 23 MFOZZ 97499 205-030-007-351 ...DOOR, BOTTOM FUSELAG U/O PN 205-030-007-19, -149, -361, -381 EΑ –463, & –467 UHH, UHV PAOZZ 1010-00-922-5810 97499 205-031-210-11 64 24 EΑ 25 MFOZZ 97499 205-030-007-341 ...DOOR UHH, UHV EΑ 64 1 64 XCF77 97499 205-031-282-1 .PANEL INSTL-LH U/O PN205-030-007-11 UHH, UHV FΑ 1 XCFZZ 97499 205-031-282-33 64 ...PANEL INSTL U/O PN 205-030-007-15, -19, -149, -361, & -381 EΑUHH, UHV 64 XCFZZ 97499 205-031-282-67 ...PANEL INSTL U/O PN 205-030-007-463, -467 UHH, UHV EΑ

337/(338 blank)

BREAKDOWN

...PANEL ASSEMBLY, LOW FUEL CELL U/O PN 205-031-282-67

..SCREW, MACHINE UHH, UHV

..WASHER, FLAT UHH, UHV

...COVER, ACCESS U/O PN 205-031-282-67 UHH, UHV

SUPPORT ASSY U/O PN 205-030-007-381 & -463 SEE FIG. 65 FOR

EΑ

EΑ

EΑ

EΑ

EΑ

1

16

16

PAFFF

PAOZZ

PAOZZ

PAOZZ

XCFZZ

26

27

27A

28

29

64

64

64

64

64

97499

96906

88044

97499

97499

1560-00-176-1090

5305-00-912-7307

5310-00-183-4406

1560-00-177-4082

205-031-282-69

MS27039-1-06

205-031-282-63

205-075-144-5

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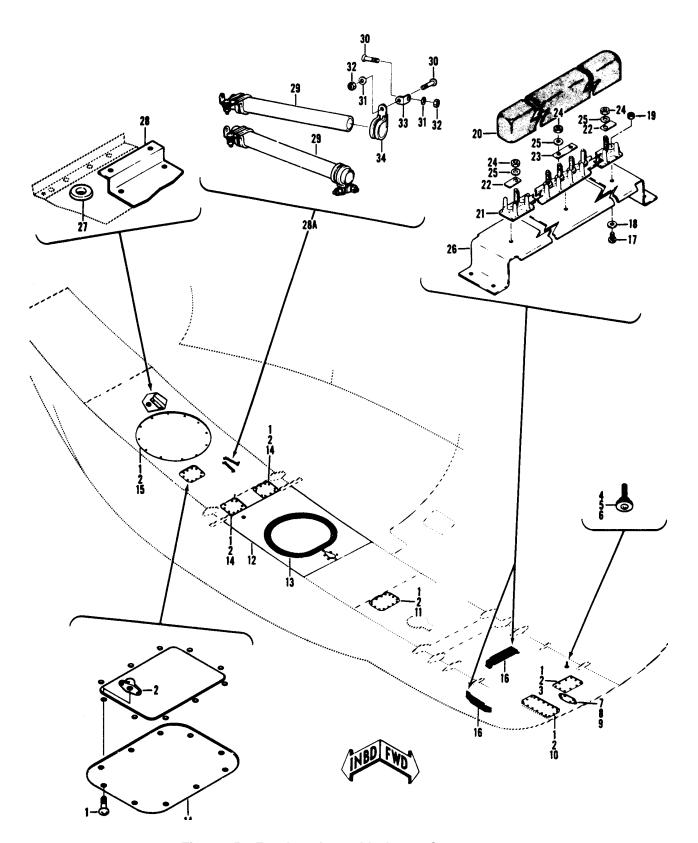


Figure 65. Fuselage Assembly, Lower Center

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All Data on Pages 341 & 342 Deleted

TM 55-1520-210-23P C30 SECTION II

					TM 55-1520	-210-23P C30	ゝ゠しゖ	TION II
(1		(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTF								
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG. NO.	ITEM NO.	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN UNIT
65	NO.	XCFZZ		97499	205-031-006-1	FUSELAGE ASSY USBL EFF 69–15000 THRU 69–15291 SEE FIG. 20 FOR	EA	1
65		XCFZZ		97499	205-031-006-13	NHA	EA	1
65		XCFZZ		97499	205-031-006-19	NHA	EA	1
65		XCFZZ		97499	205-031-006-31	NHA	EA	1
65		XCFZZ		97499	205-030-007-9	NHA	EA	1
65		XCFZZ		97499	205-030-007-13	SKIN INSTL U/O PN 205-030-006-19, -25, & -33	EA	1
65		XCFZZ		97499	205-030-007-359	SKIN INSTL U/O PN 205-030-006-31 & -43	EA	1
65		XCFZZ		97499	205-030-007-421	SKIN INSTL U/O PN 205-030-006-109	EA	1 1
65		XCFZZ		97499	205-030-007-373	SKIN INSTL U/O PN 205-030-006-49, -55, -67, -85, -97, -129, & -137	EA	'
		XCFZZ		97499		UHH, UHV		1
65					205-030-007-439	SKIN INSTL U/O PN 205–030–006–141	EA	1 1
65		XCFZZ		97499	205-030-007-441	SKIN INSTL U/O PN 205–030–006–147, 205–031–006–1, –13, –19, & –31	EA	1
65	1	PAOZZ	5305-00-781-9057	96906	MS27039-1-08	SCREW, MACHINE UHH, UHV	EA	10
65	2	PAOZZ	5310-00-728-7716	96906	MS21069L3	NUT, SELF-LOCKING, PL	EA	10
65	3	MFOZZ		97499	205-030-007-107	DOOR, CENTER SKIN	EA	1
65	4	MFOZZ		97499	205-031-898-1	SCREW, MACHINE U/O PN 205-030-007-359 & -373 UHH, UHV	EA	1
65	5	PAOZZ	5310-00-167-0765	88044	AN970-3	WASHER, FLAT U/O PN 205-030-007-359 & -373 UHH, UHV	EA	2
65	6	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT, SELF-LOCKING, EX U/O PN 205-030-007-359 & 373 UHH, UHV	EA	1
65	7	PAOZZ	5305-00-889-3000	96906	MS35206-230	SCREW, MACHINE	EA	6
65	8	PAOZZ	5310-00-619-3560	80205	NAS697A06	NUT, SELF-LOCKING, PL U/O PN 205-030-007-9	EA	6
65	8	PAOZZ	5310-00-680-4985	80205	NAS1031A06	NUT, SELF-LOCKING, PL U/O PN 205-030-007-13, -359, -373, & -421	EA	6
65	9	MFOZZ		97499	204-031-251-1	COVER, ACCESS U/O PN 205-030-007-9 & -13 UHH, UHV	EA	1
65	10	MFOZZ		97499	205-030-007-109	DOOR, CENTER SKIN	EA	1
65	11	MFOZZ		97499	205-030-007-111	DOOR, CENTER SKIN	EA	1
65		XCFZZ		97499	205-030-772-29	PANEL INSTL U/O PN 205-030-007-9, -13, & -359 UHH, UHV	EA	1
65		XCFZZ		97499	205-030-772-37	PANEL INSTL U/O PN 205-030-007-373 & -421 UHH, UHV	EA	1
65		XCFZZ		97499	205-030-772-85	PANEL INSTL U/O PN 205-030-007-439 & -441 UHH, UHV	EA	1
65	12	PAFFF	1560-00-411-5897	97499	205-030-772-87	PANEL, FUSELAGE, AIRC UHH, UHV	EA	1
65	13	PAOZZ	1560-00-967-1783	97499	205-030-772-25	BUMPER, FUSELAGE ASSEMBLY	EA	1
65	14	MFOZZ		97499	205-030-007-347	DOOR	EA	3
65	15	PAOZZ	1560-00-966-7523	97499	205-030-417-1	COVER, ACCESS	EA	1
65	16	XCFZZ		97499	205-075-144-1	SUPPORT ASSY U/O PN 205-030-007-13, -359, & -373 UHH, UHV	EA	1
65	16	XCFZZ		97499	205-075-144-5	SUPPORT ASSY-LH USBL EFF 65-9565 & SUBSEQUENT SEE FIG. 64 FOR NHA	EA	1
65	17	PBOZZ	5305-00-889-2997	96906	MS35206-215	SCREW, MACHINE UHH, UHV,		3
65	18	PAOZZ	5310-00-550-5009	96906	MS15795-704	WASHER, FLATUHH, UHV,	EA	3
65	19	PAOZZ	5310-00-807-1471	96906	MS21042L4	NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	3
65	20	MFOZZ		96906	MS18029-1S15	COVER, TERMINAL BOARD	EA	1
65	21	MOOZZ		96906	MS27212-1-15	TERMINAL BOARD	EA	3
65	22	XBOZZ	5970-00-926-2544	96906	MS25227-1A	INSULATOR, PLATE	EA	2
65	23	PAOZZ	5970-00-963-6321	96906	MS25227-2A	INSULATOR, PLATE		1
65	24	PAOZZ	5310-00-807-1472	96906	MS21042L06	NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	15
65	25	PAOZZ	5310-00-167-0816	88044	AN960-6	WASHER, FLAT	EA	15
65	26	MFOZZ		97499	205-075-144-3	BRACKET	EA	1
65	27	PAOZZ	5325-00-174-5315	96906	MS35489-7	GROMMET, NONMETALIC	EA	1
00	۲1	1 7022	0020-00-174-0010	30300	141000-100-1		LA	_ '

TM 55-1520-210-23P C30

(A) FIG.	(1) TRATION (B) ITEM NO.	(2) SMR	(3) NATIONAL	(4)	(5)	(6)	(7)	(8)
(A) FIG.	(B)		NATIONAL					
FIG.	ITEM		NATIONAL					
		i .	IVATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
NO.	NO.	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
1								UNIT
65	28	MFOZZ		97499	204-031-139-3	BRACKET ASSEMBLY UHH, UHV	EA	1
65	28A	XCFZZ		97499	205-030-114-1	.CONDUIT INSTL USBL EFF 65-9565 & SUBSEQUENT UHH, UHV	EA	1
65	29	XBFZZ	5975-00-332-2516	97499	130-010-1	CONDUIT, NONMETALLIC	EA	2
65	30	PAOZZ	5305-00-989-7434	96906	MS35207-263	SCREW, MACHINE UHH, UHV	EA	8
65	31	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT UHH, UHV	EA	8
65	32	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT, SEFING-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	8
65	33	PAOZZ	5340-00-598-8251	88044	AN743-12	BRACKET, ANGLE UHH, UHV	EA	4
65	34	PAOZZ	5340-00-989-4573	81996	EAB700D16	CLAMP, LOOP	EA	4
05	04	TAOZZ	3040 00 303 4373	01330	LAB/00B10			, i
		<u> </u>						

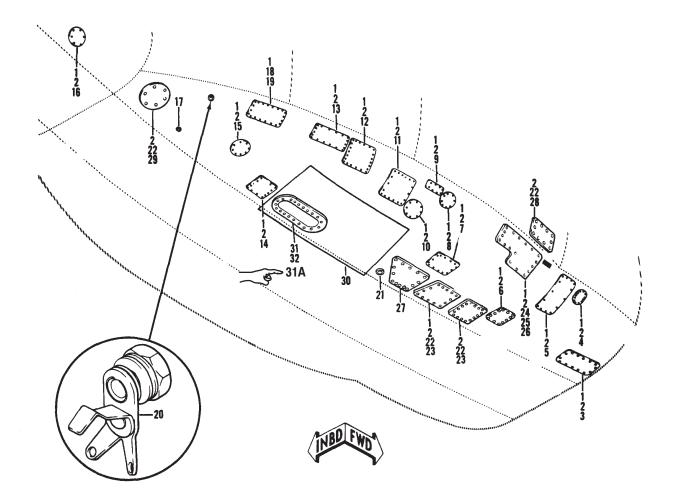


Figure 66. Fuselage Assembly, Lower Right Hand (347 blank)/348

					TM 55-1520	–210–23P C30	SECT	ION II
(1		(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTF								
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION LIGARIES ON CODE	U/M	QTY
FIG. NO.	ITEM NO.	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN UNIT
66	NO.	XCFZZ		97499	205-031-006-1	FUSELAGE ASSY USBL EFF 69–15000 THRU 69–15291 SEE FIG. 20 FOR	EA	1
						NHAUHH, UHV		
66		XCFZZ		97499	205-031-006-13	FUSELAGE ASSY USBL EFF 69–15292 THRU 70–15932 SEE FIG. 20 FOR NHA	EA	1
66		XCFZZ		97499	205-031-006-19	FUSELAGE ASSY USBL EFF 70–16200 THRU 70–16518 SEE FIG. 20 FOR NHA	EA	1
66		XCFZZ		97499	205-031-006-31	FUSELAGE ASSY USBL EFF 71–20000 7 SUBSEQUENT SEE FIG. 20 FOR NHA	EA	1
66		XCFZZ		97499	205-030-006-131	BEAM ASSY-RH U/O PN 205-030-006-129, -137, -141, & -147	EA	1
66		XCFZZ		97499	205-031-006-5	.BEAM ASSY-RH U/O PN 205-031-006-1	EA	1
66		XCFZZ		97499	205-031-006-17	.BEAM ASSY-RH U/O PN 205-031-006-13 UHH, UHV	EA	1
66		XCFZZ		97499	205-031-006-23	BEAM ASSY-RH U/O PN 205-031-006-19 UHH, UHV	EA	1
66		XCFZZ		97499	205-031-006-33	BEAM ASSY-RH U/O PN 205-031-006-31	EA	1
66		XCFZZ		97499	205-030-007-367	SKIN INSTL-RH U/O PN 205-030-006-53, -59, -83, -89, -131, & 205-031-006-5	EA	1
66		XCFZZ		97499	205-030-007-465	SKIN INSTL-RH U/O PN 205-031-006-17, -23, & -33 UHH, UHV	EA	1
66	1	PAOZZ	5305-00-781-9057	96906	MS27039-1-08	SCREW, MACHINE	EA	V
66	2	PAOZZ	5310-00-728-7716	96906	MS21069L3	NUT, SELF-LOCKING, PL	EA	V
66	3	MFOZZ		97499	205-030-007-98	DOOR, SKIN INSTALLATION	EA	1
66	4	MFOZZ		97499	205-030-007-132	DOOR, SKIN INSTALLATION	EA	1
66	5	MFOZZ		97499	205-030-007-134	DOOR, SKIN INSTALLATION	EA	1
66	6	MFOZZ		97499	205-030-007-272	DOOR, SKIN INSTALLATION	EA	1
66	7	MFOZZ		97499	205-030-007-233	DOOR, SKIN INSTALLATION	EA	1 1
66	8	PAOZZ	1560-00-987-5131	97499	205-030-007-297	DOOR, SKIN INSTALLATION	EA	1 1
66	9	PAOZZ	1560-00-987-5129	97499	205-030-007-295	DOOR, SKIN INSTALLATION	EA	1 1
66	10	PAOZZ	1560-00-987-5135	97499	205-030-007-299	DOOR, SKIN INSTALLATION	EA	1 1
66	11	PAOZZ	1560-00-987-5128	97499	205-030-007-299	DOOR, SKIN INSTALLATION	EA	
	12	PAOZZ		97499		DOOR, SKIN INSTALLATION		
66			1560-00-987-5126		205-030-007-262		EA	
66	13	PAOZZ	1560-00-987-5124	97499	205-030-007-256	DOOR, SKIN INSTALLAT U/O PN 205-030-007-7, -17, & -21 UHH, UHV	EA	1
66	14	MFOZZ		97499	205-030-007-245	DOOR, SKIN INSTALLATION	EA	1 .
66	15	PAOZZ	1560–00–987–5122	97499	205-030-007-229	DOOR, SKIN INSTALLATION	EA	1
66	16	MFOZZ	5005 05 550	97499	205-030-007-157	COVER, SKIN INSTALLATION UHH, UHV	EA	1
66	17	PAOZZ	5325-00-281-1557	96906	MS35489-17	GROMMET, NONMETALLIC	EA	1
66	18	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	6
66	19	MFOZZ		97499	205-030-007-180	DOOR, SKIN INSTALLATION	EA	1
66	20	PAOZZ	5935-00-432-9340	96906	MS90298-2	CONNECTOR, RECEPTACL	EA	1
66	21	PAOZZ	5325-00-543-2902	96906	MS35498-134	GROMMET, NONMETALLIC	EA	1
66	22	PAOZZ	5305-00-912-7307	96906	MS27039-1-06	SCREW, MACHINE UHH, UHV	EA	٧
66	23	PAOZZ	1560-00-570-5310	97499	205-030-007-325	DOOR, SKIN INSTALLAT U/O PN 205-030-007-21, -151, -363, & -367	EA	1
66	24	PAOZZ	5310-00-734-1850	96906	MS21071L3	NUT, SELF-LOCKING, PL UHH, UHV	EA	5
66	25	MFOZZ		97499	205-030-007-337	DOOR U/O PN 205-030-007-21, -151, -363, & -367 UHH, UHV	EA	1
66	26	PAOZZ	1010-00-113-5759	97499	205-031-2109	CHUTE, EJECTION	EA	1
66	27	MFOZZ		97499	205-030-007-341	DOOR UHH, UHV	EA	1
66	28	MFOZZ		97499	205-030-007-231	DOOR UHH, UHV	EA	1
66	29	MFOZZ		97499	205-030-007-155	COVER UHH, UHV	EA	1
66		XDDZZ		97499	205-031-282-2	PANEL INSTL-RH USBL EFF 62-2106 THRU 62-2113 UHH, UHV	EA	1
66		XCFZZ		97499	205-031-282-34	PANEL INSTL-RH USBL EFF 62-12351 THRU 69-15291 UHH, UHV	EA	1
66		XCFZZ		97499	205-031-282-68	PANEL INSTL-RH USBL EFF 69-15292 & SUBSEQUENT UHH, UHV	EA	1
66	30	XDDZZ	1560-00-938-8356	97499	205-031-282-36	PANEL ASSEMBLY-RH U/O PN 205-031-282-2 & -34 UHH, UHV	EA	1

SECTION II TM 55–1520–210–23P C30									
	(1	1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
	ILLUSTI		. ,	, ,	, ,	` '	`,	, ,	` ′
\vdash	(A)		SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
		(B)			FSCIVI			U/IVI	
	FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
L	NO.	NO.							UNIT
	66	30	PAFFF	1560-00-176-1091	97499	205-031-282-70	PANEL ASSEMBLY, LOWER-RH	EA	1
	66	31	PADZZ	5305-00-912-7307	96906	MS27039-1-06	SCREW, MACHINE	EA	16
	66	31A	PAOZZ	5310-00-183-4406	88044	AN960PD10	WASHER, FLAT UHH, UHV	EA	16
	66	32	XDDZZ	1560-00-907-2254	97499	205-031-282-31	DOOR, FUEL CELL U/O PN 205-031-282-2 & -34	EA	1
	66	32	PADZZ	1560-00-177-4083	97499	205-031-282-65	COVER, ACCESS U/O PN 205-031-282-68 UHH, UHV	EA	1
	00	02		1000 00 177 1000	07.00	200 00. 202 00		_, \	·
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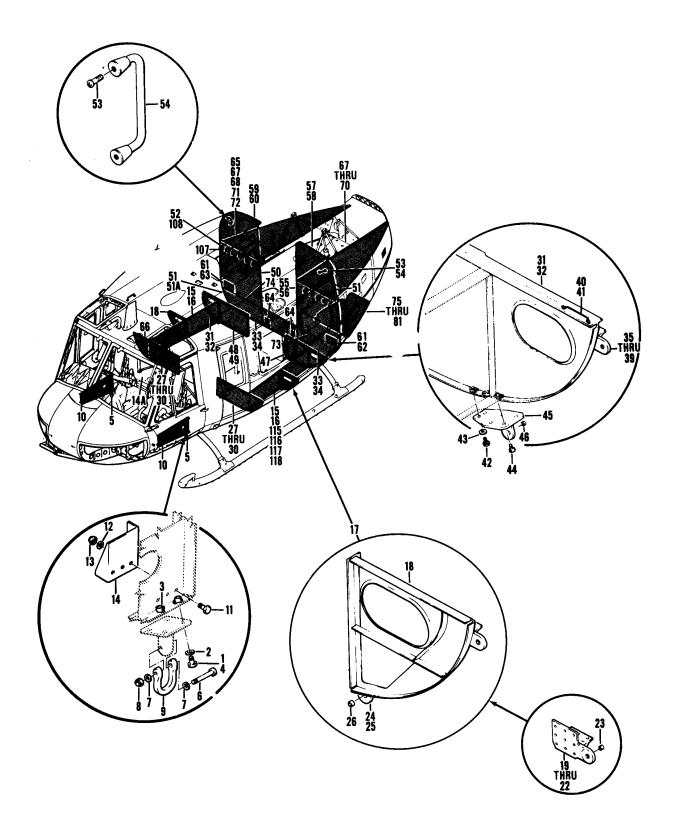


Figure 67. Fuselage Assembly, Structure AFT Section (Sheet 1 of 3)

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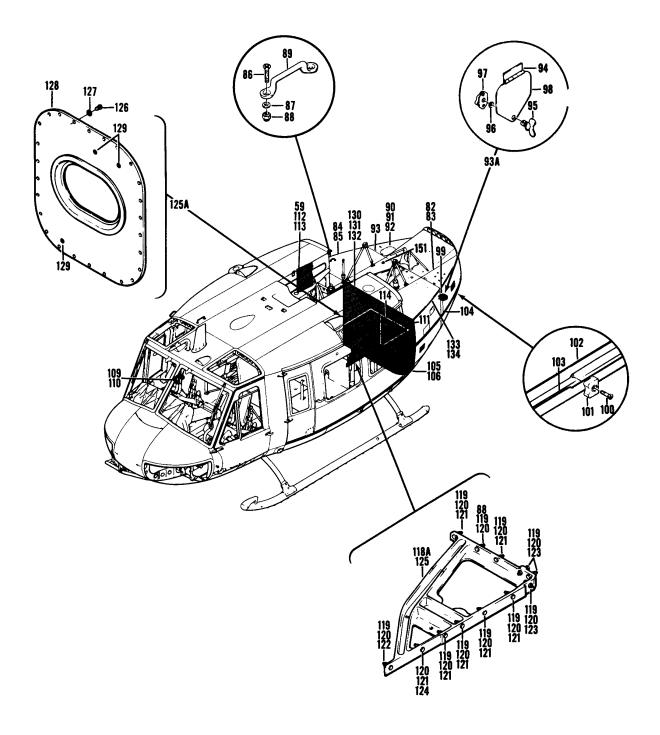
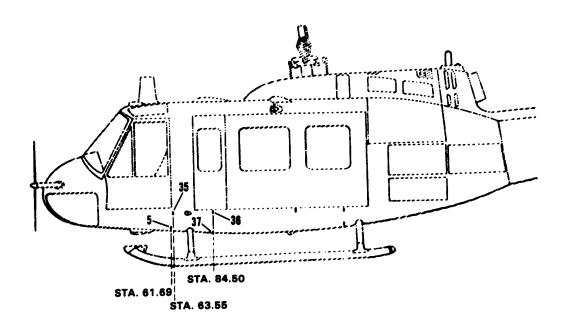


Figure 67. Fuselage Assembly, Structure AFT Section (Sheet 2 of 3)



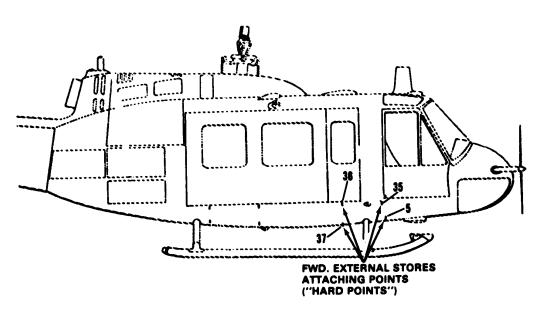


Figure 67. Fuselage Assembly, Structure AFT Section (Sheet 3 of 3)

						TM55-1520-210-23P C7 SECT	<u> 10</u>	N II
(1 ILLUSTI		(2)	(3)			(6)	(/)	(6)
(a) FIG. NO.	(b) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION USABLE ON CODE	U/M	QTY INC IN UNIT
67		XCFZZ		97499	205-030-006-7	GROUP 02 AIRFRAME FUSELAGE ASSY USBL EFF 62-2106 THRU 62-2113 SEE FIG.20 FOR NHAUHE,UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-006-13	FUSELAGE ASSY USBL EFF 62-12351 THRU 62-12372 SEE FIG.20 FOR NHAUHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-006-19	FUSELAGE ASSY USBL EFF 63-8739 THRU 63-8803 SEE FIG.20 FOR NHAUHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-006-25	FUSELAGE ASSY USBL EFF 63-8804 THRU 63-8859 SEE FIG.20 FOR NHAUHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-006-33	FUSELAGE ASSY USBL EFF 63-12956 THRU 63-13002 SEE FIG.20 FOR NHAUHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-006-31	FUSELAGE ASSY USBL EFF 64-13492 THRU 64-13661 SEE FIG.20 FOR NHAUHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-006-43	FUSELAGE ASSY USBL EFF 64-13662 THRU 64-13901 SEE FIG.20 FOR NHAUHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-006-49	FUSELAGE ASSY USBL EFF 65-9565 THRU 65-12895 SEE FIG.20 FOR NHAUHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-006-55	FUSELAGE ASSY USBL EFF 66-746 THRU 66-16033 SEE FIG.20 FOR NHAUHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-006-67	FUSELAGE ASSY USBL EFF 66-16034 THRU 66-17144 & 66-8574 THRU 66-8577 SEE FIG.20 FOR NHA	EA	1
67		XCFZZ		97499	205-030-006-85	FUSELAGE ASSY USBL EFF 67-17145 THRU 67-17312 SEE FIG.20 FOR NHAUHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-006-97	FUSELAGE ASSY USBL EFF 67-17313 THRU 67-17777 SEE FIG.20 FOR NHAUHE,UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-006-109	FUSELAGE ASSY USBL EFF 67-17778 THRU 68-15324 SEE FIG.20 FOR NHAUHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-006-129	FUSELAGE ASSY USBL EFF 68-15325 THRU 68-15489 SEE FIG.20 FOR NHAUHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-006-137	FUSELAGE ASSY USBL EFF 68-15490 THRU 68-15778 SEE FIG.20 FOR NHAUHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-006-141	FUSELAGE ASSY USBL EFF 68-16050 THRU 68-16342 SEE FIG.20 FOR NHAUHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-006-147	FUSELAGE ASSY USBLE EFF 68-16343 THRU 68-16625 SEE FIG.20 FOR NHA	EA	1
67		XCFZZ		97499	205-031-006-1	FUSELAGE ASSY USBLE EFF 69-15000 THRU 69-15291 SEE FIG.20 FOR NHA	EA	1
67		XCFZZ		97499	205-031-006-13	FUSELAGE ASSY USBLE EFF 69-15292 THRU 70-15932 SEE FIG.20 FOR NHA	EA	1
67		XCFZZ		97499	205-031-006-19	FUSELAGE ASSEMBLY,S USBLE EFF 70-16200 THRU 70-16518 SEE FIG.20 FOR NHA	EA	1
67		XCFZZ		97499	205-031-006-31	FUSELAGE ASSY USBLE EFF 71-20000 & SUBSEQUENT SEE FIG.20 FOR NHAUHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-006-9	.BEAM ASSY-LH U/O PN 205-030-006-7	EA	1
67		XCFZZ		97499	205-030-006-15	BEAM ASSY-LH U/O PN 205-030-006-13 UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-006-21	BEAM ASSY-LH U/O PN 205-030-006-19 UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-006-37	BEAM ASSY-LH U/O PN 205-030-006-25	EA	1
67		XCFZZ		97499	205-030-006-35	BEAM ASSY-LH U/O PN 205-030-006-33 UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-006-27	BEAM ASSY-LH U/O PN 205-030-006-31	EA	1
67		XCFZZ		97499	205-030-006-45	BEAM ASSY-LH U/O PN 205-030-006-43	EA	1
67		XCFZZ		97499	205-030-006-51	BEAM ASSY-LH U/O PN 204-030-006-49	EA	1
67		XCFZZ		97499	205-030-006-57	BEAM ASSY-LH U/O PN 205-030-006-55	EA	1
67		XCFZZ		97499	205-030-006-81	BEAM ASSY-LH U/O PN 205-030-006-67	EA	1
67		XCFZZ		97499	205-030-006-87	BEAM ASSY-LH U/O PN 205-030-006-85	EA	1

SECTION II C7 TM55-1520-210-23P

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ILLUSTF		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a) FIG. NO.	(b) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION USABLE ON CODE	U/M	QTY INC IN UNIT
67		XCFZZ		97499	205-030-006-101	.BEAM ASSY-LH U/O PN 205-030-006-97 UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-006-111	.BEAM ASSY-LH U/O PN 205-030-006-109,-129 & -137	EA	1
67		XCFZZ		97499	205-030-006-143	.BEAM ASSY-LH U/O PN 205-030-006-141& -147	EA	1
67		XCFZZ		97499	205-031-006-3	.BEAM ASSY-LH U/O PN 205-031-006-1 UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-031-006-15	BEAM ASSY-LH U/O PN 205-031-006-13 UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-031-006-21	BEAM ASSY-LH U/O PN 205-031-006-19 UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-006-11	BEAM ASSY-RH U/O PN 205-031-006-7 UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-006-17	.BEAM ASSY-RH U/O PN 205-030-006-13	EA	1
67		XCFZZ		97499	205-030-006-23	.BEAM ASSEMBLY-RH U/O PN 205-030-006-19 UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-006-39	.BEAM ASSEMBLY-RH U/O PN 205-030-006-25 UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-006-41	.BEAM ASSY-RH U/O PN 205-030-006-33 UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-006-29	.BEAM ASSY-RH U/O PN 205-030-006-31 UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-006-47	.BEAM ASSY-RH U/O 205-030-006-43	EA	1
67		XCFZZ		97499	205-030-006-53	.BEAM ASSY-RH U/O PN 205-030-006-49 UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-006-59	.BEAM ASSY-RH U/O PN 205-030-006-55	EA	1
67		XCFZZ		97499	205-030-006-83	BEAM ASSY-RH U/O PN 205-030-006-67 UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-006-89	BEAM ASSY-RH U/O PN 205-030-006-85,-97, & -109	EA	1
67		XCFZZ			205-030-006-131	BEAM ASSY-RH U/O PN 205-030-006-129,-137, -141,&-147	EA	1
67		XCFZZ		97499	205-031-006-5	BEAM ASSY-RH U/O PN 205-031-006-1 UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-031-006-17	BEAM ASSY-RH U/O PN 205-031-006-13 UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-031-006-23	BEAM ASSEMBLY-RH U/O PN 205-031-006-19 UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-031-006-33	BEAM ASSEMBLY-RH U/O PN 205-031-006-31	EA	1
67		XCFZZ			205-031-266-1	FITTING INSTL, JACK AND MOORING-LH U/O PN 205-030-006-9, & 15UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-031-213-1	. FITTING INSTL,JACK AND MOORING-LH U/O PN 205-030-006-21,- 27,-35,-37,-45,-57,-81,-87,-101,-111,-143 & 205-031-006-3,- 15,-21 & -51	EA	1
67		XCFZZ		97499	205-031-266-2	. FITTING INSTL,JACK AND MOORING-RH U/O PN 205-030-006-11&- 17	EA	1
67		XCFZZ		97499	205-031-213-2	FITTING INSTL, JACK AND MOORING-RH U/O PN 205-030-006-23,-29,-39,-41,-47,-53,-59,-83,-89,-131 & 205-031-006-5,-17,-23 & -33	EA	1
67	1	PAOZZ	5306-00-182-1958	88044	AN4H10A	BOLT, MACHINE U/O PN 205-031-266-1 & -2 UHE, UHH, UHV, UHX	EA	4
67	2	PAOZZ	5310-00-515-7449	88044	AN960C416L	WASHER,FLAT UHE, UHH, UHV, UHX	EA	4
67	3	PAOZZ	5310-00-761-6830	96906	MS21073L4	NUT,SELF-LOCKING,PL U/O PN 205-031-213-1 & -2	EA	4
67	4	XDOZZ		80205	NAS464-4A10	BOLT,MACHINE U/O PN 205-031-213-1 & -2 UHE, UHH, UHV, UHX	EA	4
67	5	PA000	1730-00-408-0437	97499	205-031-213-11	ADAPTER,AIRCRAFT JA -LH	EA	1
67	5	PB000	1730-00-408-0436	97499	205-031-213-12	ADAPTER,AIRCRAFT JA -RH	EA	1
67	6	PAOZZ	5306-00-151-2621	88044	AN5-22A	BOLT,MACHINEUHE, UHH, UHV, UHX	EA	1
67	7	PAOZZ	5310-00-187-2399	88044	AN960PD516	WASHER, FLATUHE, UHH, UHV, UHX	EA	2
67	8	PAOZZ	5310-00-807-1468	96906	MS21042-4	NUT, SELF-LOCKING, EX WASHER HEXAGON UHE, UHH, UHV, UHX	EA	1
67	8	PAOZZ	5310-00-807-1476	96906	MS21042L5	NUT, SELF-LOCKING, EX WASHER HEXAGON UHE, UHH, UHV, UHX	EA	1
67	9	PAOZZ	4030-00-977-6940	97499	204-031-393-1	SHACKLE	EA	1
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SECTION	N II				C26	TM55-1520-210-23P			
(1)		(2)	(3)	(4)	(5)	(6)		(7)	(8)
ILLUSTI (a)	(b)		NATIONAL			DESCRIPTION			QTY INC
FIG NO	ITEM NO	SMR CODE	STOCK NUMBER	FSCM	PART NUMBER		USABLE ON CODE	U/M	IN UNIT
67		XCFZZ		97499	205-030-740-7	SUPPORT INSTL,-LH U/O PN 205-030-006-9 & -15	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-740-11	SUPPORT INSTL,-LH U/O PN 205-030-006-21,-27,-35,-37,-45 -51,-57,-81,-87,-101,-111,-143, 205-031-006-3,-15, & -21		EA	1
							UHE, UHH, UHV, UHX		
67		XCFZZ		97499	205-030-741-7	SUPPORT INSTL,-RH U/O PN 205-030-006-11 &-17	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-741-11	SUPPORT INSTL,-RH U/O PN 205-030-006-23,-29,-39,-41,-47 -53,-59,-83,-89,-131, 205-031-006-5,-17,-23 & -33	UHE, UHH, UHV, UHX	EA	1
67	10	PAOZZ	1560-01-276-9526	97499	205-030-740-7	SUPPORT ASSY,TRACK-LH U/O PN 205-030-740-7	UHE, UHH, UHV, UHX	EA	1
67	10	PBDDD	1560-00-252-2388	97499	205-030-740-13	SUPPORT ASSY, FUSELAGE-LH U/O PN 205-030-740-11	UHE , UHH , UHV , UHX	EA	1
67	10	XDDDD		97499	205-030-741-9	SUPPORT ASSY,TRACK-RH U/O PN 205-030-741-7	UHE, UHH, UHV, UHX	EA	1
67	10	PBDDD	1560-00-176-1118	97499	205-030-741-13	SUPPORT ASSY, TRACK-RH U/O PN 205-030-741-11	UHE, UHH, UHV, UHX	EA	1
67	11	PAOZZ	5306-00-282-4310	88044	AN3H6	BOLT, MACHINE	UHE, UHH, UHV, UHX	EA	3
67	11	PAOZZ	5306-00-292-8252	88044	AN4H7A	BOLT,MACHINE U/O PN 205-030-740-13 & 205-030-741-13		EA	4
							UHE, UHH, UHV, UHX		
67	12	PAOZZ	5310-00-167-0818	88044	AN960-10	WASHER, FLAT	UHE, UHH, UHV, UHX	EA	3
67	12	PAOZZ	5310-00-141-1795	88044	AN960-416	WASHER,FLAT U/O PN 205-030-740-13 & 205-030-741-13	UHE, UHH, UHV, UHX	EA	4
67	13	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT, SELF-LOCKING, EX WASHER, HEXAGON	UHE, UHH, UHV, UHX	EA	3
67	13	PAOZZ	5310-00-807-1468	96906	MS21042-4	NUT, SELF-LOCKING, EX WASHER, HEXAGON U/O PN 205-030-740-13 & 205-030-741-3	UHE, UHH, UHV, UHX	EA	4
67	14	XBOZZ	1560-00-H25-5419	97499	205-031-721-1	FITTING-LH,INBOARD U/O PN 205-030-740-9	UHE, UHH, UHV, UHX	EA	1
67	14	PBOZZ	1560-00-228-1912	97499	205-031-248-3	FITTING,-LH,INBOARD U/O PN 204-030-740-13 3	UHE, UHH, UHV, UHX	EA	1
67	14	PAOZZ	1560-00-082-0503	97499	205-031-247-1	FITTING,-LH,OUTBOARD U/O PN 205-030-740-13	UHE, UHH, UHV, UHX	EA	1
67	14	PAOZZ		97499	205-031-720-1	FITTING-LH,OUTBOARD U/O PN 205-030-740-9	UHE, UHH, UHV, UHX	EA	1
67	14	XBOZZ	1560-00-H25-5420	97499	205-031-721-2	FITTING-RH,INBOARD U/O PN 205-030-741-9	UHE, UHH, UHV, UHX	EA	1
67	14	PBOZZ	1560-00-781-9082	97499	205-031-248-2	FITTING,-RH,INBOARD U/O PN 205-030-741-13	UHE , UHH , UHV , UHX	EA	1
67	14	PAOZZ	1560-00-484-1043	97499	205-031-247-2	FITTING,RH,OUTBOARD U/O PN 205-030-741-13	OHE, OHH, OHV, OHA	EA	1
0,		12022	1300 00 101 1013	3,1433	203 031 217 2	111110,111,0011011110 0,0 111 200 030 7.12 10	UHE, UHH, UHV, UHX	225	-
67	14	PAOZZ		97499	205-031-720-2	FITTING, RH, OUTBOARD U/O PN 205-030-741-9	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-702-55	BULKHEAD INSTL	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-702-57	BULHEAD ASSY	UHE, UHH, UHV, UHX	EA	1
67	14A	PBDZZ	1560-00-124-8056	97499	205-030-702-59	WEB, AIRFRAME	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-031-321-1	FLOOR INSTL-LH U/O PN 205-030-006-9 SEE FIG.70 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-031-321-3	FLOOR INSTL-LH U/O PM 205-030-006-15 SEE FIG.70 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-031-321-5	FLOOR INSTL-LH U/O PN 205-030-006-21 & -37 SEE FIG.70 FOR BREAKDOWN	UHE , UHH , UHV , UHX	EA	1
67		XCFZZ		97499	205-031-321-15	FLOOR INSTL-LH U/O PN 205-030-006-35 SEE FIG.70 FOR BREAKDOWN	UHE , UHH , UHV , UHX	EA	1
67		XCFZZ		97499	205-031-321-7	FLOOR INSTL-LH U/O PM 205-030-006-27 SEE FIG.70 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-031-321-17	FLOOR INSTI-LH U/O FM 205-030-006-45 SEE FIG.70 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-031-321-19	FLOOR INSTL-LH U/O PN 205-030-006-51 SEE FIG.70 FOR BREAKDOWN	UHE , UHH , UHV , UHX	EA	1
67		XCFZZ		97499	205-031-321-31	FLOOR INSTL-LH U/O PN 205-030-006-87,-101,-111,-143,205- 031-006-3,-15, & -21 SEE FIG.70 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-031-320-1	FLOOR INSTL-RH U/O PN 205-030-006-11 SER FIG.70 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1

SECTION	N II				C26	TM55-1520-210-23P			
(1) ILLUST		(2)	(3)	(4)	(5)	(6) DESCRIPTION		(7)	(8) QTY
(a) FIG	(b) ITEM	SMR	NATIONAL STOCK		PART				INC IN
NO	NO	CODE	NUMBER	FSCM	NUMBER		USABLE ON CODE	U/M	UNIT
67		XCFZZ		97499	205-031-320-3	FLOOR INSTL-RH U/O PN 205-030-006-17 SEE FIG.70 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-031-320-5	FLOOR INSTL-RH U/O PN 205-030-006-23 $\&$ -39 SEE FIG.70 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-031-320-11	FLOOR INSTL-RH U/O FN 205-030-006-41 SEE FIG.70 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-031-320-7	FLOOR INSTL-RN U/O FN 205-030-006-29 SEE FIG.70 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-031-320-13	FLOOR INSTL-RH U/O PN 205-030-006-47 SEE FIG.70 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-031-320-15	FLOOR INSTL-RH U/O FN 205-030-006-53,-59, & -83 SEE FIG.70 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-031-320-19	FLOOR INSTL-RH U/O FN 205-030-006-89,-131,-205-031-006-5 -17 ,-23, & -33 SEE FIG.70 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
67	15	PADDD	1560-00-106-5833	97499	205-030-209-19	PANEL, INTERCOSTAL, F-LH	UHE, UHH, UHV, UHX	EA	1
67	15	PADDD	1560-00-106-5834	97499	205-030-209-20	PANEL, INTERCOSTAL, F-RH	UHE, UHH, UHV, UHX	EA	1
67	16	PADZZ	1560-00-426-1356	97499	205-030-209-81	SKIN,AIRCRAFT U/W PN 205-030-209-19	UHE, UHH, UHV, UHX	EA	1
67	16	PADZZ	1560-00-426-1355	97499	205-030-209-82	SKIN,AIRCRAFT U/W PN 205-030-209-20	UHE, UHH, UHV, UHX	EA	1
67	17	XCFZZ		97499	205-030-204-5	INTERCOSTAL INSTL-LH U/O PN 205-030-006-9	UHE, UHH, UHV, UHX	EA	1
67	17	XCFZZ		97499	205-030-204-7	INTERCOSTAL INSTI-LH U/O PN 205-030-006-15,-21,-27,-35 -37,-45,-51,-57,-81,-87,-101,-111,-143, 205-031-006-3,-15, &		EA	1
						-21,	UHE, UHH, UHV, UHX		
67	17	XCFZZ		97499	205-030-204-6	INTRCOSTAL INSTL-RH U/O FN 205-030-006-11	UHE, UHH, UHV, UHX	EA	1
67	17	XCFZZ		97499	205-030-204-8	INTERCOSTAL INSTL-RH U/O PN 205-030-006-17,-23,-29,-39 -41,-47,-53,-59,83,-89,-131, 205-031-006-5,-17,-23 & -33	UHE, UHH, UHV, UHX	EA	1
67	18	XCFZZ		97499	205-030-204-25	INTERCOSTAL ASSY-LH U/O PN 205-030-204-5	UHE . UHH . UHV . UHX	EA	1
67	18	PBFZZ	1560-01-328-1882	97499	205-030-204-9	INTERCOSTAL ASSY-LH U/O PN 205-030-204-7	UHE, UHH, UHV, UHX	EA	1
67	18	XCFZZ		97499	205-030-204-26	INTERCOSTAL ASSY-RH U/O FN 205-030-204-6	UHE, UHH, UHV, UHX	EA	1
67	18	PBFZZ	1560-01-328-1881	97499	205-030-204-10	INTERCOSTAL ASSY-RH U/O PN 205-030-204-8	UHE . UHH . UHV . UHX	EA	1
67	19	XBFFZ	1560-00-133-6167	97499	205-030-466-1	FITTING ASSY, EXTERNAL-LH U/O PN 205-030-204-25	onn, onn, onv, onn	EA	1
		20072	1300 00 133 0107	37433	203 030 100 1	11110 1007, Manual III 070 1N 203 030 201 23	UHE, UHH, UHV, UHX	27	-
67	20	PAFFF	1560-00-136-2401	97499	205-031-466-1	SUPPORT, BEAM, FUSELAGE-LH U/O PN 205-030-204-9	UHE, UHH, UHV, UHX	EA	1
67	21	XBFFZ	1560-00-774-8632	97499	205-030-466-2	FITTING SSEMBLY-RH U/O PN 205-030-204-26	UHE, UHH, UHV, UHX	EA	1
67	22	PAFFF	1560-00-118-2196	97499	205-031-466-2	SUPPORT, BEAM, FUSELAGE-RH U/O FN 205-030-204-10	UHE, UHH, UHV, UHX	EA	1
67	23	PAFZZ	3120-00-990-2634	97499	21-006-7-11	BUSING, SLEEVE	UHE, UHH, UHV, UHX	EA	1
67	24	XBFFZ	1560-00-181-3532	97499	205-030-208-5	FITTING ASSY, EXTERNAL-LH U/O FN 205-030-204-5	UHE, UHH, UHV, UHX	EA	1
67	25	PBFFF	1560-00-136-5035	97499	205-031-208-1	FITTING ASSY, FUSELAGE-LH U/O PN 205-030-204-7	UHE, UHH, UHV, UHX	EA	1
67	25	XBFFF	1560-00-H25-5334	97499	205-030-208-6	FITTING ASSEMBLY-RH U/O PN 205-030-204-6	UHE, UHH, UHV, UHX	EA	1
67	25	PAFFF	1560-00-228-8908	97499	205-031-208-2	FITTING ASSEMBLY, FU-RH U/O PN 205-030-204-8	UHE, UHH, UHV, UHX	EA	1
67	26	PAFZZ	3120-00-990-2634	97499	21-006-7-11	BUSHING, SLEEVE	UHE, UHH, UHV, UHX	EA	1
67	27	PBDDD	1560-00-106-5826	97499	205-031-235-17	PANEL, BULKHEAD-LH	UHE, UHH, UHV, UHX	EA	1

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ILLUSTF		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a) FIG. NO.	(b) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION USABLE ON CODE	U/N	QTY INC IN UNIT
67	27	PBDDD	1560-00-106-5827	97499	205-031-235-18	PANEL,BULKHEAD -RH	EA	
67	28	PADZZ	1560-00-426-1371	97499	205-031-235-29	SKIN,AIRCRAFT U/W PN 205-031-235-17 UHE, UHH, UHV, UHX	EA	
67	28	PADZZ	1560-00-426-1377	97499	205-031-235-30	SKIN,AIRCRAFT U/W PN 205-031-235-18 UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-031-778-1	BULKHEAD INSTL-LH U/O PN 205-030-006-9,& -15	EA	1
67		XCFZZ		97499	205-031-778-5	BULKHEAD INSTL-LH U/O PN 205-030-006-21 THRU -143 & 205- 031-006-3 THRU -21	EA	1
67		XCFZZ		97499	205-031-780-1	BULKHEAD INSTL-LH U/O PN 205-030-006-11,& -17	EA	1
67		XCFZZ		97499	205-031-780-5	BULKHEAD INSTL-RH U/O PN 205-030-006-23 THRU -131 & 205- 031-006-5 THRU -33	EA	1
67	29	XDDDD		97499	205-031-778-7A	BULKHEAD ASSY-LH U/O PN 205-031-778-1,& -5	EA	1
67		XDDDD			205-031-780-7A	BULKHEAD ASSY-RH U/O PN 205-031-780-1,& -5	EA	1
67		PBDDD	1560-00-105-6323		205-031-245-7A	BULKHEAD ASSEMBLY,A -LH U/O PN 205-031-245-1, & -5	EA	1
67		PBDDD	1560-00-077-4601		205-031-246-3	BULKHEAD ASSY,AIRCR -RH U/O PN 205-031-246-1 UHE, UHH, UHV, UHX	EA	1
67	31	XCFZZ			205-031-246-1	BULKHEAD INSTL-RH. U/O PN 205-030-006-23 THRU -31 & 205- 031-006-5 THRU -33	EA	1
67	31	XCFZZ			205-031-245-1	BULKHEAD INSTL-LH U/O PN 205-030-006-21 THRU -37	EA	1
67	31	XCFZZ			205-031-245-5	BULKHEAD INSTL-LH U/O PN 205-030-006-51 THRU -143,& 205- 031-006-3 THRU -21,&-45 UHE, UHH, UHV	EA	1
67	31	XCFZZ			205-030-709-11	BULKHEAD INSTL-LH U/O PN 205-030-006-9 UHE, UHH, UHV, UHX	EA	'
67 67	31 31	XCFZZ			205-031-709-1 205-031-709-5	BULKHEAD INSTL-LH U/O PN 205-030-006-15 UHE, UHH, UHV, UHX BULKHEAD INSTL-LH U/O PN 205-030-006-21, -27,-35,-37,-45,- 51,-57, & -81	EA	1
67	31	XCFZZ		97499	205-031-709-9	. BULKHEAD INSTL-LH U/O PN 205-030-006-87, -101,-111,-143, & 205-031-006-3	EA	1
67	31	XCFZZ		97499	205-031-709-13	BULKHEAD INSTL-LH U/O PN 205-031-006-15 & -21	EA	1
67	31	XCFZZ		97499	205-030-709-12	BULKHEAD INSTL-RH U/O PN 205-030-006-11UHE, UHH, UHV, UHX	EA	1
67	31	XCFZZ		97499	205-031-709-2	BULKHEAD INSTL-RH U/O PN 205-030-006-17 UHE, UHH, UHV, UHX	EA	1
67	31	XCFZZ		97499	205-031-709-6	BULKHEAD INSTL-RH U/O PN 205-030-006-23, -29,-39,-41,-47,-53,-59, & -83	EA	1
67	31	XCFZZ		97499	205-031-709-10	BULKHEAD INSTL-RH U/O PN 205-030-006-89, -131,& 205-031- 006-5	EA	1
67	31	XCFZZ		97499	205-031-709-14	BULKHEAD INSTL-RH U/O PN 205-031-006-17 -23,& -33	EA	1
67	32	XBDZZ	1560-00-181-5458	97499	205-030-709-13	BULKHEAD ASSY,FUSEL -LH U/O PN 205-030-709-11	EA	1
67	32	XDDDD		97499	205-031-709-3	BULKHEAD ASSY-LH U/O PN 205-031-709-1 UHE, UHH, UHV, UHX	EA	1
67	32	XDDDD		97499	205-031-709-7	BULKHEAD ASSY-LH U/O PN 205-031-709-5 UHE, UHH, UHV, UHX	EA	1
67	32	XDDDD		97499	205-031-709-11	BULKHEAD ASSY-LH U/O PN 205-031-709-9 UHE, UHH, UHV, UHX	EA	1
67	32	XDDDD		97499	205-031-709-81	BULKHEAD ASSY-LH U/O PN 205-031-709-13 UHE, UHH, UHV, UHX	EA	1
67	32	XDDDD		97499	205-030-709-14	BULKHEAD ASSY-RH U/O PN 205-030-709-12 UHE, UHH, UHV, UHX	EA	1
67	32	XDDDD		97499	205-031-709-4	BULKHEAD ASSY-RH U/O PN 205-031-709-2UHE, UHH, UHV, UHX	EA	1
67	32	XDDDD		97699	205-031-709-8	BULKHEAD ASSY-RH U/O PN 205-031-709-6UHE, UHH, UHV, UHX	EA	1
67	32	XDDDD		97499	205-031-709-12	BULKHEAD ASSY-RH U/O PN 205-031-709-10 UHE, UHH, UHV, UHX	EA	1
67	32	XDDDD		97499	205-031-709-82	BULKHEAD ASSY-RH U/O PN 205-031-709-14UHE, UHH, UHV, UHX	EA	1

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	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTR	ATION	(=)	(-)	.,,	(0)	(4)	(')	, ,
(a) FIG. NO.	(b) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION	U/M	QTY INC IN UNIT
				_		USABLE ON CODE		
67	33	PADDD	1560-00-106-8632	97499	205-031-179-51	PANEL,FUSELAGE,AIRC -LH UHE, UHH, UHV, UHX	EA	1
67	33	PADDD	1560-00-106-8633	97499	205-031-179-52	PANEL,FUSELAGE,AIRC -RH	EA	1
67	34	PADZZ	1560-00-427-8256	97499	205-031-179-57	SKIN,AIRCRAFT UHE, UHH, UHV, UHX	EA	1
67	34	PADZZ	1560-00-426-1376	97499	205-031-179-58	SKIN,AIRCRAFT UHE, UHH, UHV, UHX	EA	1
67	35	XDFFF		97499	205-031-212-1	FITTING ASSY-LH U/O PN 205-031-778-7A UHE, UHH, UHV, UHX	EA	1
67		XDFFF			205-031-212-2	FITTING ASSY-RH U/O PN 205-031-780-7A UHE, UHH, UHV, UHX	EA	1
67		PAFFF	1560-00-133-7309		205-031-466-6	SUPPORT,BEAM,FUSELA U/O PN 205-031-245-7A	EA	1
- 07	30	IAIII	1300-00-133-7303	07.100	200 001 100 0	UHE, UHH, UHV, UHX	LA	'
67	36	XDFFF		97499	205-031-466-5	FITTING ASSY-RH U/O PN 205-031-246-3A UHE, UHH, UHV, UHX	EA	1
67	37	XDFFF		97499	205-031-209-2	FITTING ASSY-LH U/O PN 205-031-245-7A UHE, UHH, UHV, UHX	EA	1
67	37	XDFFF		97499	205-031-209-1	FITTING ASSY-RH U/O PN 205-031-246-3A UHE, UHH, UHV, UHX	EA	1
67	38	XBFFZ	1560-00-133-6167	97499	205-030-466-1	FITTING ASSY,EXTERN -LH U/O PN 205-030-709-13	EA	1
						UHE, UHH, UHV, UHX		
67	38	PAFFF	1560-00-136-2401	97499	205-031-466-1	SUPPORT,BEAM,FUSELA -LH U/O PN 205-031-709-3,-7,& -11UHE, UHH, UHV, UHX	EA	1
67	38	XBFFZ	1560-00-774-8632	97499	205-030-466-2	FITTING ASSEMBLY -RH U/O PN 205-030-709-14	EA	1
67	38	PAFFF	1560-00-118-2196	97499	205-031-466-2	SUPPORT,BEAM.,FUSELA -RH U/O PN 205-031-709-4,-8,& -12	EA	1
67	39	PBFZZ	3120-00-412-9986	97499	21-007-9-11	BUSHING,SLEEVE U/O PN 205-031-212-1,& -2 & 205-031-466-5,-6 & 205-031-209-1,-2 UHE, UHH, UHV, UHX	EA	1
67	39	PAFZZ	3120-00-990-2634	97499	21-006-7-11	BUSHING,SLEEVE	EA	1
67	40	PAFZZ	1560-00-998-7619	97499	70-022-1	HANGER,FUEL CELL	EA	4
67	41	PAFZZ	5310-00-072-4873	97499	140-001-5	WASHER,FLAT U/O PN 205-031-709-11 & -12	EA	8
67	42	PAFZZ	5306-00-182-2016	88044	AN4H5A	BOLT,MACHINEUHE, UHH, UHV, UHX	EA	2
67	43	PAFZZ	5310-00-187-2354	88044	AN960PD416	WASHER,FLAT UHE, UHH, UHV, UHX	EA	2
67	44	PAFZZ	5305-00-059-3086	96906	MS24694S103	SCREW,MACHINE	EA	4
67	45	XBFFZ	1560-00-176-1282	97499	205-030-202-5	FITTING ASSY,EXTERN -LH U/O PN 205-030-709-11	EA	1
67	45	PBFFF	1560-00-179-0814	97499	205-031-202-1	FITTING ASSEMBLY,EX -LH U/O PN 205-031-709-3,-7,&-11	EA	1
67	45	XBFFF	1560-00-H25-5332	97499	205-030-202-6	FITTING ASSEMBLY-RH -U/O PN 205-030-709-12	EA	1
67	45	PAFFF	1560-00-179-0813	97499	205-031-202-2	FITTING ASSEMBLY,EX -RH U/O PN 205-031-709-4,-8,& -12	EA	1
67	46	PAFZZ	3120-00-990-2634	97499	21-006-7-11	BUSHING, SLEEVE	EA	1
67	47	PAFZZ	5310-00-728-7716	96906	MS21069L3	NUT, SELF-LOCKING, PL U/O PN 205-031-709-1,-2, -5,-6,-9,& - 10	EA	5
67	48	PAFZZ	5310-00-761-4221	96906	MS21073L3	NUT, SELF-LOCKING, PL U/O PN 205-031-709-1,-2, -5,& -6	EA	5
67	49	PBFZZ	5340-00-290-4545	97499	100-046S48A1	BUTTON,PLUG U/O PN 205-031-709-13 UHE, UHH, UHV, UHX	EA	1
67	50	PADDD	1560-00-097-8484	97499	205-030-200-31	PANEL,FUSELAGE, AIRC -CENTER	EA	1
67		XCFZZ		97499	205-030-407-17	BULKHEAD INSTL-LH U/O PN 205-030-006-9 & -15	EA	1
67		XCFZZ		97499	205-030-407-293		EA	1
67		XCFZZ		97499	205-030-407-311		EA	1
67		XCFZZ		97499	205-030-407-359		EA	1
j.						205-031-006-3	LA	'
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	IM55-1520-210-23P C18 SECTION II									
ILLUSTRA		(2)	(3)	(4)	(5)		(6)		(7)	(8)
(a) FIG. NO.	(b) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER		DESCRIPTION	USABLE ON CODE	U/M	QTY INC IN UNIT
67		XCFZZ		97499	205-030-407-465		U/O PN 205-031-006-15 & -2		EA	1
67		XCFZZ		97499	205-030-407-19		U/O PN 205-030-006-11 & -		EA	1
67		XCFZZ		97499	205-030-407-295	BULKHEAD INSTL-RE	H U/O PN 205-030-006-23, -3:	9,& -41	EA	1
67		XCFZZ		97499	205-030-407-313	BULKHEAD INSTL-RH	U/O PN 205-030-006-29 & -4	47	EA	1
67		XCFZZ		97499	205-030-407-327	BULKHEAD INSTL-R	RH U/O PN 205-030-006-53,	-59,-83,-89,-131,	EA	1
67		XCFZZ		97499	205-030-407-467	BULKHEAD INSTL-RH	H U/O PN 205-031-006-17 -23	,& -33	EA	1
67	51	MFOZZ	DELETED	97499	205-030-407-317	SEAL,RUBBER SPE	ECIAL U/O PN 205-030-407-31: 	1,-313, & -327	EA	1
67	51A	PAOZZ	1560-00-126-2524	97499	205-030-407-538				EA	1
67	52	PAFZZ	1560-00-998-7619	97499	7C-022-1		USBL EFF 62-2106 THRU 69-		EA	1
67	53	PAOZZ	5305-00-167-3635	88044	AN525-416-12	SCREW, MACHINE		HE, UHH, UHV, UHX	EA	2
67	54	PAOZZ	1560-00-839-0540	97499	205-030-488-1	HANDLE,BULKHEAD DOC)	HE, UHH, UHV, UHX	EA	1
67	55	XBDDD	1560-00-069-3411	97499	205-030-407-21		F -LH U/O PN 205-030-407-		EA	1
67	56	PADDD	1560-00-176-1087	97499	205-030-407-473	PANEL,FUSELAGE, AIRO	C -LH U/O PN 205-030-407-	-465 JHE, UHH, UHV, UHX	EA	1
67	57	PAFFF	1560-00-069-3381	97499	205-030-407-23	BULKHEAD,ASSEMBLY	F -LH U/O PN 205-030-407-17		EA	1
67	58	PAFZZ	1560-00-176-1085	97499	205-030-407-477	PANEL,FUSELAGE, IRC	C -LH U/O PN 205-030-407-	465	EA	1
67	59	PADDD	1560-00-176-1086	97499	205-030-407-475		C -RH U/O PN 205-030-407-		EA	1
67	60	PAFFF	1560-00-069-3412	97499	205-030-407-25		F -RH U/O PN 205-030-40		EA	1
67	60	PAFFF	1560-00-069-3390	97499	205-030-407-329	BULKHEAD ASSEMBLY,F	F -RH U/O PN 205-030-407-	327	EA	1
67	61	PAFZZ	5310-00-807-1474	96906	MS21042L3	NUT,SELF-LOCKING, EX		HE, UHH, UHV, UHX	EA	16
67	62	MFFZZ	DELETED	97499	205-961-102-25	COVER,ACCESS-LH		HE, UHH, UHV, UHX	EA	1
67	63	MFFZZ	DELETED	97499	205-961-102-17	COVER,ACCESS-RM		HE, UHH, UHV, UHX	EA	1
67	64	PBDZZ	1620-00-420-7851	97499	205-030-013-3	SUPPORT,LANDING GEA		HE, UHH, UHV, UHX	EA	2
67	65	PAFZZ	5310-00-974-6614	80205	NAS1473A5	NUT SELE-LOCKING PL		HE UHH UHV UHX	EA	6
67		XCFZZ			205-030-783-9				EA	1
67	66	PBDDD	1560-00-106-4505		205-030-783-11	·			EA	1
67		XCFZZ	5305-00-781-9057		MS27039-1-08				EA	
67		XCFZZ			205-030-173-2				EA	
67	67	PAFZZ	5305-00-781-9057		MS27039-1-08		UI		EA	4
67	68	PAFZZ	5306-00-182-2056		AN3H3A				EA	14
67		PAFFF	1560-00-987-5171		205-030-173-3	· ·	ł			
		PADZZ				-			EA	
67			1560-00-427-8293		205-030-173-75	·	PN 205-030-173-3		EA	1
67	71	PAFFF	1560-00-987-5176		205-030-173-4	·	H		EA	1
67	/2	PADZZ	1560-00-426-1358		205-030-173-76	·	N 205-030-173-4 UHI		EA	1
67		XCFZZ			205-030-172-1		CELL-LH USBL EFF 62-2106 TH		EA	1
67		XCFZZ		97499	205-030-172-2	PANEL INSTL,FUEL C	CELL-RH USBL EFF 62-2106 TI	HRU 69-15291	EA	1

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(1) iLLUSTF	RATION	(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a) FIG. NO.	(b) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION USABLE ON CODE	U/M	QTY INC IN UNIT
6 7		XCFZZ				PANEL INSTL,FUEL CELL-RM USBL EFF 69-15292 & SUBSEQUENT	EA	1
67	73	PBDZZ	1560-00-932-5127	97499	205-030-172-6	PANEL,FUEL TANK -LH U/O PN 205-030-172-1	EA	1
67	73	PBDZZ	1560-00-176-1082	97499		PANEL,FUEL TANK -LH U/O PN 205-030-172-5	EA	1
67	74	PBDZZ	1560-00-932-5126	97499	205-030-172-4	PANEL,FUEL TANK -RH U/O PN 205-030-172-2	EA	1
67	74	PBDZZ	1560-00-176-1083	97499	205-030-172-5	PANEL,FUEL TANK -RH U/O PN 205-030-172-6	EA	1
6 7		XCFZZ		97499	205-030-172-7	SHELF INSTL-LH U/O PN 205-030-006-9 & -15	EA	1
67		XCFZZ		97499	205-031-199-33	SHELF INSTL-LH U/O PN 205-030-006-21, -35, & -37	EA	1
67		XCPZZ		97499	205-031-199-5	SHELF INSTL-LH U/O PN 205-030-00627, -45,-51,-57,-81,-87, -101, -111,-143,205-031-006-3, & -15UHE,UHH,UHV,UHX	EA	1
67		XCFZZ		97499	205-030-178-1	SHELF INSTL-LH U/O PN 205-030-006-21UHE,UHH,UHV,UHX	EA	1
67	75	PAOZZZ	5305-00-781-9057	88044	AN525-10R8	SCREW,MACHINE	EA	22
67	76	PAFZZ	5310-00-728-7716	96906	MS21069L3	NUT,SELF-LOCKING,PL	EA	22
67	77	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT,SELF-LOCKING,EX HEXAGON	EA	1
67	78	XBOZZ	1560-00-110-4311	97499	205-031-199-3	SHELF ASSEMBLY,FUSE U/O PN 205-031-199-1	EA	1
67	78	PAOZZ	1560-00-178-8506	97499	205-031-199-71	SHELF,FUSELAGE U/O PN 205-031-199-33UHE,UHH,UHV,UHX	EA	1
67	79	PBOFF	1560-00-415-6396	97499	205-030-178-3	SUPPORT ASSY, MOUNT U/O PN 205-031-199-5 & 205-030-178-1	EA	1
67	79	PAOFF	1560-00-415-6397	97499	205-030-178-5	SUPPORT ASSY, MOUNT U/O PN 205-031-199-5 & 205-030-178-1	EA	1
67	80	PAOZZ	5310-00-772-3720	96906	MS21075L3	NUT,SELF-LOCKING,PL	EA	4
67	81	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT,SELF-LOCKING, EX WASHER,HEXAGON U/O PN 205-030-178-5	EA	1
67		XCFZZ		97499	205-030-280-5		EA	1
67		XCFZZ		97499	205-030-280-27		EA	1
67	92	PAFFF	1560-00-988-0163	07400	205 020 280 20	-49,-91,-97,-91,-97,-91, -07,-101,-111,-145, 209-031-009-3,-13,a -21		
67		PADZZ	1560-00-426-1351			SKIN,AIRCRAFT U/M PN 205-030-280-29UHE,UHH,UHV,UHX	EA	1
67	83	XCFZZ			205-030-280-121	SERVICE DECK INSTL -RH U/O PN 205-030-006-11,-17, -23,-29,	EA EA	1
67		XCFZZ		97499	205-030-279-31	-39,-41,& -47	EA	1
67	84	PAFFF	1560-00-988-0162	97499	205-030-279-33	DECK ASSEMBLY,RIGHT	EA	1
67		PADZZ	1560-00-426-1362		205-030-279-107	SKIN,AIRCRAFT U/W PN 205-030-279-33UHE,UHH,UHV,UHX	EA	1
67	86		5305-00-705-2388	96906	MS24694S60		EA	2
67	87	PAOZZ	5310-00-183-4406		AN960PC10		EA	
					MS21042L3			2
67			5310-00-807-1474			NUT, SELF-LOCKING, EX WASHER, HEXAGON	EA	2
67		PAOZZ	5340-00-897-2542		6 6 2 R 1 - 1 1 - 4	LOOP,STRAP FAST	EA	1
67		PAOZZ	5310-00-728-7716		MS21069L3	NUT,SELF-LOCKING,PL	EA	6
67		PAOZZ	5305-00-781-9057		MS27039-1-08	SCREW,MACHINEUHE,UHH,UHV,UHX	EA	6
67		PAOZZ	DELETED		205-030-279-17	COVER,ACCESS U/O PN 205-030-279-5	EA	1
67	92	PAOZZ	DELETED	97499	205-030-279-35	COVER,ACCESS U/O PN 205-030-279-31	EA	1

SECTIO	N II				C18	TM55-1520-210-23P			
(1)		(2)	(3)	(4)	(5)	(6)		(7)	(8)
ILLUST (a)	RATION (b)		NATIONAL			DESCRIPTION			QTY
FIG NO	ITEM NO	SMR	STOCK NUMBER	FSCM	PART NUMBER		USABLE ON CODE	U/M	IN UNIT
67	92	MFOZZ	DELETED	97499	205-961-102-33	COVER ACCESS	UHE , UHH , UHV , UHX	EA	1
67	92	MFOZZ	DELETED	97499	205-961-102-35	COVER ACCESS	THE THE THY THE	EA	1
67	93	PAOZZ	5310-00-728-7716	96906	MS21069L3	NUT, SELF-LOCKING, PL	UHE, UHH, UHV, UHX	EA	4
			5310-00-728-7716				OHE, OHH, OHV, OHA		
67	93A	XCFZZ		97499	205-030-539-3	DOOR INSTL-LH U/O PN 205-030-006-9,-15,-21,-35,-37,-45, -51,-57,-81,-87,-101,-111,-143, 205-031-006-3,-15, & -21		EA	1
							UHE, UHH, UHV, UHX		
67	94	MFOZZ	1560-00-413-1434	97499	205-030-539-11	HINGE	UHE, UHH, UHV, UHX	EA	1
67	95	PAOZZ	5325-00-285-3278	72794	AW5T5	STUD, TUNRLOCK	UHE, UHH, UHV, UHX	EA	1
67	96	PAOZZ	5325-00-141-4002	72794	GH5	EYELET, TURNLOCK FASTENER	UHE, UHH, UHV, UHX	EA	1
67	97	PAOZZ	5325-00-298-7026	72794	R5	RECEPTACLE, TURNLOCK FASTENER	UHE, UHH, UHV, UHX	EA	1
67	98	MFOZZ	DELETED	97499	205-030-539-7	DOOR	UHE, UHH, UHV, UHX	EA	1
67	99	PAOZZ	5310-00-728-7716	96906	MS21069L3	NUT, SELF-LOCKING, PL	UHE, UHH, UHV, UHX	EA	2
67		XCFZZ		97499	205-030-294-1	TRACK INSTL-LH U/O PN 205-030-006,-9,-15, & -21		EA	1
							UHE, UHH, UHV, UHX		
67		XCFZZ		97499	205-030-294-7	TRACK INSTL-LH U/O PN 205-030-006-27,-35,-37,-45,-51, &	UHE , UHH , UHV , UHX	EA	1
67		XCFZZ		97499	205-030-294-11	TRACK INSTL-LH U/O PN 205-030-006-81,-87,-101, &-111	Jam, Jam, JRV, JRA	EA	1
67		XCFZZ		97499	205-030-294-11	TRACK INSTE-LH U/O PM 205-030-006-81,-87,-101, &-111	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-294-21	TRACK INSTL-LH U/O PN 205-030-006-143, 205-031-006-3,-15, &		EA	1
						-21	UHE, UHH, UHV, UHX		
67		XCFZZ		97499	205-030-294-2	TRACK INSTL-RH U/O PN 205-030-006-11,-17, &-23	UHE.UHH.UHV.UHX	EA	1
67		XCFZZ		97499	205-030-294-8	TRACK INSTL-RH U/O PN 205-030-006-29,-39,-41,-47,-53, &	,,,	EA	1
0,		ACT DD		3.433	203 030 231 0	-59	UHE, UHH, UHV, UHX	225	-
67		XCFZZ		97499	205-030-294-12	TRACK INSTL-RH U/O PN 205-030-006-83,-89,-131, 205-031		EA	1
						-006-5,-17,-23 & -33	UHE, UHH, UHV, UHX		
67	100	PAOZZ	5305-00-705-1640	96906	MS24694S58	SCREW, MACHINE	UHE, UHH, UHV, UHX	EA	1
67	101	PAOZZ	5340-00-701-9917	97499	204-030-226-1	BUMPER, RUBBER	UHE, UHH, UHV, UHX	EA	1
67	102	PBFZZ	5340-00-973-2266	97499	205-030-294-13	PLATE, MENDING U/O PN 205-030-294-11 &-21	UHE, UHH, UHV, UHX	EA	1
			5340-00-450-6846			PLATE MENDING II/O PN 205-030-294-12			
67	103	XBFZZ		97499	205-030-294-14		UHE, UHH, UHV, UHX	EA	1
67	104	PBDZZ	5340-00-931-4802	97499	205-030-293-1	TRACK, SLIDING DOOR-LH	UHE, UHH, UHV, UHX	EA	1
67	104	PBOZZ	5340-00-988-0244	97499	205-030-293-2	TRACK, SLIDING DOOR-RH	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-163-3	BEAM ASSY-LH U/O FN 205-030-006-9 SEE FIG.71 FOR BREAKDOWN	UHE , UHH , UHV , UHX	EA	1
67		XCFZZ		97499	205-030-163-5	BEAM ASSY-LH U/O PN 205-030-006-15 SEE FIG.71 FOR	,,,	EA	1
0/		ACFZZ		>/499	203-030-103-5	BEAM ASSY-LH U/O PN 205-030-006-15 SEE FIG./I FOR BREAKDOWN	UHE, UHH, UHV, UHX	£A.	1
67		XCFZZ		97499	205-030-163-7	BEAM ASSY-LH U/O PN 205-030-006-21,-35 &-37 SEE FIG.71		EA	1
						FOR BREAKDOWN	UHE, UHH, UHV, UHX		
67		XCFZZ		97499	205-030-163-283	BEAM ASSY-LH U/O PN 205-030-006-27 SEE FIG.71 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-163-299	BEAM ASSY-LH U/O PN 205-030-006-45 SEE FIG.71 FOR		EA	1
		200.22		27.423		BREAKDOWN	UHE, UHH, UHV, UHX		-
67		XCFZZ		97499	205-030-163-309	BEAM ASSY-LH U/O PN 205-030-006-51 SEE FIG.71 FOR		EA	1
						BREAKDOWN	UHE, UHH, UHV, UHX		
67		XCFZZ		97499	205-030-163-339	BEAM ASSY-LH U/O PN 205-030-006-57,-81,-87,-101,-111,-143, & 205-031-006-3 SEE FIG.71 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-163-537	BEAM ASSY-LH U/O PN 205-031-006-15 SEE FIG.71 FOR		EA	1
						BREAKDOWN	UHE, UHH, UHV, UHX		-
67		XCFZZ		97499	205-030-163-553	BEAM ASSY-LH U/O PN 205-031-006-21 SEE FIG.71 FOR		EA	1
						BREAKDOWN	UHE, UHH, UHV, UHX		
67		XCFZZ		97499	205-030-164-3	BEAM ASSY-RH U/O PN 205-030-006-11, &-17 SEE FIG.71 FOR	UHE, UHH, UHV, UHX	EA	1

SECT	ON II				C26	TM55-1520-210-23P			
(1)		(2)	(3)	(4)	(5)	(6)		(7)	(8)
ILLUS (a)	TRATION (b)		NATIONAL			DESCRIPTION			QTY
FIG NO	ITEM NO	SMR	STOCK NUMBER	FSCM	PART NUMBER		USABLE ON CODE	U/M	IN UNIT
67		XCFZZ		97499	205-030-164-5	BEAM ASSY-RH U/O PN 205-030-004-23,-39, & -41 SEE FIG.71 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-164-7	BEAM ASSY-RH U/O PN 205-030-006-29 SEE FIG.71 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-164-9	BEAM ASSY-RH U/O PN 205-030-006-47 SEE FIG.71 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-164-285	BEAM ASSY-RH U/O PN 205-030-006-53,-59, & -83 SEE FIG.71 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-164-317	BEAM ASSY-RH U/O PM 205-030-006-83,-89,-131 & 205-031-006-5 SEE FIG.71 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-164-427	BEAM ASSY-RH U/O FN 205-031-006-17 SEE FIG.71 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-164-441	BEAM ASSY U/O FN 205-031-006-23 & -33 SEE FIG.71 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-711-3	BULKHEAD INSTLK-LH U/O PN 205-030-006-9 & -15	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-711-75	BULKHEAD INSTL U/O PN 205-030-006-21,-27,-35,-37, & -45	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-711-5	BULKHEAD INSTL-LH U/O PN 205-030-006-51,-57,-81, & -87	UHE, UHH, UHV, UHX	EA	1
67	105	PBDZZ	1560-00-919-4624	97499	205-030-711-25	STIFFENER, BULKHEAD	UHE, UHH, UHV, UHX	EA	1
67	106	PBOZZ	1560-00-134-5182	97499	205-030-711-29	SUPPORT, BULKHEAD	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-711-77	BULKHEAD INSTL-RH U/O FN 205-030-006-53,-59, & -83	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-711-79	BULKHBAD INSTL-RH U/O FN 205-030-006-83,-89,-131, & 205- 031-006-5	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-711-117	BULKHEAD INSTL-RH U/O PN 205-031-006-17,-23, α-33	UHE, UHH, UHV, UHX	EA	1
67	107	PAFFF	1560-00-071-8271	97499	205-030-402-19	PANEL, FUSELAGE, AIRC	UHE, UHH, UHV, UHX	EA	1
67	107	PBFFF	1560-00-176-1089	97499	205-030-402-47	PANEL, FUEL TANK U/O PN 205-030-711-117	UHE, UHH, UHV, UHX	EA	1
67	108	PAFZZ	1560-00-998-7619	97499	70-022-1	HANGER, FUEL CELL U/O FN 205-030-402-519	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-057-1	STEP INSTL U/O PN 205-030-006-131, 205-031-006-5,-17,-23 & -33	UHE, UHH, UHV, UHX	EA	1
67	109	PAOZZ	1560-00-181-3807	97499	205-030-057-25	STEP ASSEMBLY,ROOP	UHE, UHH, UHV, UHX	EA	1
67	10	PBOZZ	5345-00-176-0702	97499	205-030-057-11	SPACER, ACCESS RIGHT	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-191-1	PANEL INSTL-LH UPPER	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-191-3	PANEL INSTL-LH UPPER	UHE, UHH, UHV, UHX	EA	1
67	111	PAFFF	1560-00-449-6561	97499	205-030-191-5	PANEL, FUSELAGE UPPER-LH U/O PN 205-030-191-1	UHE, UHH, UHV, UHX	EA	1
67	112	PAFFF	1560-00-449-6562	97499	205-030-191-7	PANEL,FUSELAGE UPPER-RH U/O PN 205-030-191-3	UHE, UHH, UHV, UHX	EA	1
67	113	PBFFF	1560-00-169-1766	97499	205-030-191-41	PANEL, FUSELAGE, AIRCRAFT	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-396-9	PANEL INSTL USBL EFF 62-2106 THRU 69-15291	UHE, UHH, UHV, UHX	EA	1
67		XCFZZ		97499	205-030-396-87	PANEL INSTL USBL EFF 69-15292 & SUBSEQUENT	UHE, UHH, UHV, UHX	EA	1
67	114	PBDZZ	1560-00-176-1084	97499	205-030-396-89	PANEL, FUEL TANK CENTER U/O PM 205-030-396-87	UHE, UHH, UHV, UHX	EA	1
67	115	AFFFF	DELETED	97499	205-030-385-19	TRACK ASSEMBLY, CARG LOWER-LH	UHE, UHH, UHV, UHX	EA	1
67	115	AFFFF	DELETED	97499	205-030-385-20	TRACKE ASSEMBLY, CARG LOWER-RH	UHE, UHH, UHV, UHX	EA	1
67	116	MFFZZ	1560-00-513-7862	97499	205-030-385-17	GUIDE U/O PN 205-030-385-19	UHE, UHH, UHV, UHX	EA	1

	TM 55-1520-210-23P C30 SECT											
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)				
ILLUST	RATION		1									
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY				
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN				
NO.	NO.							UNIT				
67	116	XDFZZ		97499	205-030-385-18	GUIDE U/O PN 205–030–385–20	EA	1				
67	117	MFFZZ		97499	205-030-385-21	DOUBLER, CARGO DOOR UHH, UHV	EA	1				
67	118	PAFZZ	5340-00-104-2591	97499	205-030-385-13	TRACK, SLIDING DOOR-LH U/O PN 205-030-385-19 UHH, UHV	EA	1				
67	118	PBFZZ	5340-00-104-2590	97499	205-030-385-14	TRACK, SLIDING DOOR-RH U/O PN 205-030-385-20 UHH, UHV	EA	1				
67	118A	XCFZZ		97499	205-030-725-9	.SUPPORT INSTL USBL EFF 67–17145 & SUBSEQUENT UHH, UHV	EA	1				
67	119	PAFZZ	5310-00-807-1474	96906	MS21042L3	NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	12				
67	120	PAFZZ	5310-00-167-0753	88044	AN960PPD10L	WASHER, FLAT UHH, UHV	EA	12				
67	121	PAFZZ	5306-00-274-2119	88044	AN3-5A	BOLT, MACHINE UHH, UHV	EA	7				
67	122	PAFZZ	5306-00-656-0358	88044	AN3-6A	.BOLT, MACHINE	EA	2				
67	123	PAFZZ	5306-00-151-0785	88044	AN3-7A	BOLT, MACHINE	EA	3				
67	124	PBFFF	1560-00-116-0708	97499	205-030-725-13	SUPPORT ASSEMBLY USBL EFF 62–2106 THRU 66–8577 SEE FIG. 346 FOR SUPPORT ASSY	EA	1				
67	125	PAFZZ	3120-00-625-0051	97499	22-007-19-19-18	BUSHING, SLEEVE	EA	2				
67	125A	XCFZZ		97499	205-030-711-113	.BULKHEAD INSTL CENTER	EA	1				
67	126	PAFZZ	5305-00-944-5929	96906	MS27039-1-07	SCREW, MACHINE	EA	26				
67	127	PAFZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT UHH, UHV	EA	26				
67	128	PAFZZ	1560-00-182-9613	97499	205-030-519-1	COVER, ACCESS UHH, UHV	EA	1				
67	129	PAFZZ	5340-00-849-4018	97499	80-004-2-6	GROMMET, PLUG UHH, UHV	EA	3				
67	130	PAFZZ	5340-00-836-9466	29372	1704	INSERT, SPECIAL	EA	26				
67	131	PBDDD	1560-00-133-7224	97499	205-030-403-27	PANEL, FUSELAGE, AIRC -CENTER UHH, UHV	EA	1				
67	132	PBDZZ	1560-00-106-8444	97499	205-961-156-39	DOUBLER, FUEL CELL	EA	1				
67	133	PBDZZ	5340-00-104-2592	97499	205-030-194-9	.TRACK, SLIDING DOOR-LH UPPER UHH, UHV	EA	1				
67	133	PBDZZ	5340-00-183-5975	97499	205-030-194-10	.TRACK, SLIDING DOOR-RH UPPER UHH, UHV	EA	1				
67	134	PAOZZ	5310-00-734-1885	96906	MS21071-4	.NUT, SELF-LOCKING, PL	EA	2				
67	134	PAOZZ	5310-00-728-7716	96906	MS21069L3	.NUT, SELF-LOCKING, PL	EA	6				
67	134	PAUZZ	5310-00-728-7716	96906	MS21069L3	NOT, SELF-LOCKING, PL	EA	6				

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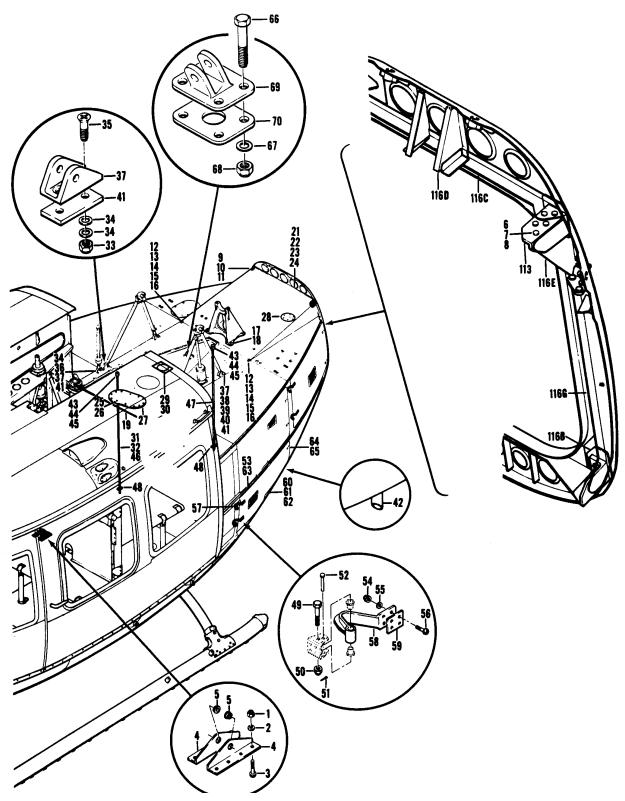


Figure 68. Fuselage Assembly, Structure AFT Section (Sheet 1 of 3)

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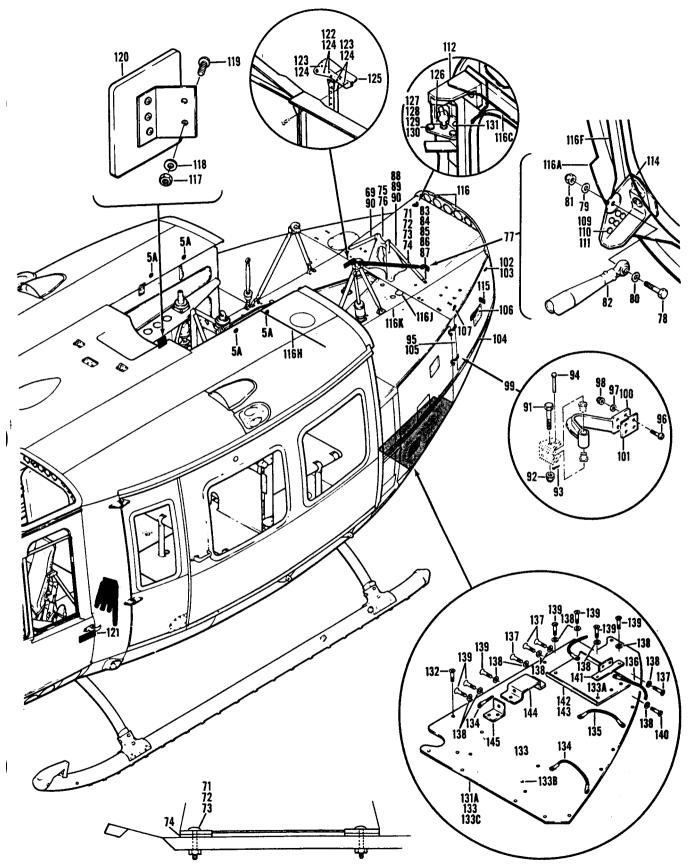


Figure 68. Fuselage Assembly, Structure AFT Section (Sheet 2 of 3)

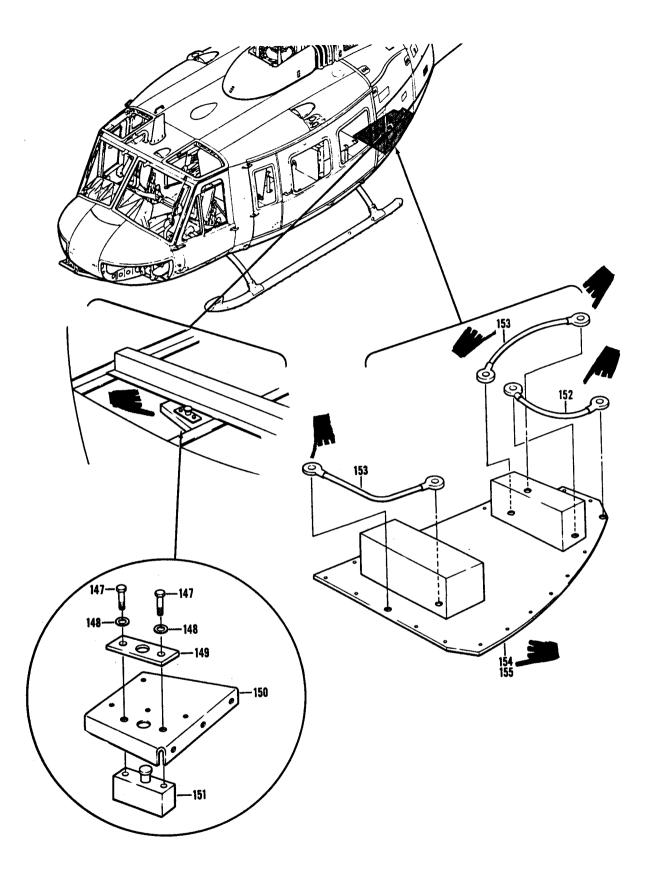


Figure 68. Fuselage Assembly, Structure AFT Section (Sheet 3 of 3)

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	1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
(A)	(B)	SMR	NATIONAL	FCCM	PART		U/M	QTY INC
FIG. NO.		CODE	S T O C K N U M B E R	FSCM	NUMBER	DESCRIPTION		IN
IN U .	NO.		NOMBLI			USABLE ON CODE		UNIT
						GROUP 02 AIRFRAME		
		XCFZZ		07400	005 000 000 7			
68		XCFZZ		97499	205-030-006-7	FUSELAGE ASSY USBL EFF 62-2106 THRU 62-2113 SEE FIG. 20 FOR NHA	EA	1
68		XCFZZ		97499	205-030-006-13	FUSELAGE ASSY USBL EFF 62-12351 THRU 62-12372 SEE FIG. 20 FOR NHA	EA	1
68		XCFZZ		97499	205-030-006-19	FUSELAGE ASSY USBL EFF 63-8739 THRU 63-8803 SEE FIG. 20 FOR NHA	EA	1
68		XCFZZ		97499	205-030-006-25	FUSELAGE ASSY USBL EFF 63-8804 THRU 63-8859 SEE FIG. 20 FOR NHA	EΑ	1
68		XCFZZ		97499	205-030-006-33	FUSELAGE ASSY USBL EFF 63-12956 THRU 63-13002 SEE FIG. 20 FOR NHA	EΑ	1
68		XCFZZ		97499	205-030-006-31	FUSELAGE ASSY USBL EFF 64-13492 THRU 64-13661 SEE FIG. 20 FOR NHA	EA	1
68		XCFZZ		97499	205-030-006-43	FUSELAGE ASSY USBL EFF 64-13662 THRU 64-13901 SEE FIG. 20 FOR NHA	EΑ	1
68		XCFZZ		97499	205-030-006-49	FUSELAGE ASSY USBL EFF 65-9565 THRU 65-12895 SEE FIG. 20 FOR NHA	EΑ	1
68		XCFZZ		97499	205-030-006-55	FUSELAGE ASSY USBL EFF 66-746 THRU 66-16033 SEE FIG. 20 FOR NHA	EA	1
68		XCFZZ		97499	205-030-006-67	FUSELAGE ASSY USBL EFF 66-16034 THRU 66-17144 & 66-8574 THRU 66-8577 SEE FIG.20 FOR NHA	EΑ	1
68		XCFZZ		97499	205-030-006-85	FUSELAGE ASSY USBL EFF 67-17145 THRU 67-17312 SEE FIG. 20 FOR NHAUHE,UHH,UHV,UHX	EA	1
68		XCFZZ		97499	205-030-006-97	FUSELAGE ASSY USBL EFF 67-17313 THRU 67-17777 SEE FIG. 20 FOR NHAUHE,UHH,UHV,UHX	EA	1
68		XCFZZ		97499	205-030-006-109	FUSELAGE ASSY USBL EFF 67-17778 THRU 68-15324 SEE FIG. 20 FOR NHA	EA	1
68		XCFZZ		97499	205-030-006-129	FUSELAGE ASSY USBL EFF 68-15325 THRU 68-15489 SEE FIG. 20 FOR NHA	EA	1
68		XCFZZ		97499	205-030-006-137	FUSELAGE ASSY USBL EFF 68-15490 THRU 68-15578 SEE FIG. 20 FOR NHA	EA	1
68		XCFZZ		97499	205-030-006-141	FUSELAGE ASSY USBL EFF 68-16050 THRU 66-16342 SEE FIG. 20 FOR NHAUHE,UHH,UHV,UHX	EA	1
68		XCFZZ		97499	205-030-006-147	FUSELAGE ASSEMBLY, S USBL EFF 68-16343 THRU 68-16625 SEE FIG. 20 FOR NHAUHE,UHH,UHV,UHX	EA	1
68		XCFZZ		97499	205-031-006-1	FUSELAGE ASSY USBL EFF 69-15000 THRU 69-15291 SEE FIG. 20 FOR NHA	EΑ	1
68		XCFZZ		97499	205-031-006-13	FUSELAGE ASSY USBL EFF 69-15292 THRU 70-15932 SEE FIG. 20 FOR NHA UHE,UHH,UHV,UHX	EA	Text
68		XCFZZ		97499	205-031-006-19	FUSELAGE ASSY USBL EFF 70-16200 THRU 70-16518 SEE FIG. 20 FOR NHA	EA	Text
68		XCFZZ		97499	205-031-006-31	FUSELAGE ASSY USBL EFF 71-20000 & SUBSEQUENT SEE FIG. 20 FOR NHA	EA	1
68		XCFZZ		97499	205-030-275-1	. SUPPORT INSTL	EΑ	1
68		PAOZZ	5310-00-263-2862	96906	MS21045C3	NUT, SELF-LOCKING, HEHEXAGON UHE,UHH,UHV,UHX	EΑ	8
68		PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT	EA	8
68		PAOZZ	5305-00-282-8470	88044	AN525-10R18	SCREW, MACHINE	EA	8
66		PAOZZ	1560-00-851-8950	97499	205-030-275-7	SUPPORT, STRUCTURAL	EA	2
68		PAOZZ	3120-00-528-5726	97499	22-006-15-11-16	BUSHING, SLEEVE	EA	2
68		XCFZZ		97499	205-031-197-1	. SERVICE DECK INSTL U/O PN 205-030-006-7 & -13	ΕA	1
68		XCFZZ		97499	205-031-197-9	. SERVICE DECK INSTL U/O PN 205-030-006-19, -25, -31,-33,&-43	EΑ	1
68		XCFZZ		97499	205-031-197-51		EA	1

SEC	ECTION II TM55-1520-210-23P C14									
(1)	(2)	(3)	(4)	(5)	(6)	(7)			
(A)	RATION (B)	SMR	NATIONAL	FSCM	PART	250251251011	U/M	QTY INC		
FIG.	ITEM NO.	CODE	STOCK NUMBER	FSCIVI	NUMBER	DESCRIPTION	U/M	IN UNIT		
NO.	NO.					USABLE ON CODE		Oltil		
						109,-129, -137,-141,&-147,				
68		XCFZZ		97499	205-031-197-117	SERVICE DECK INSTL U/O PN 205-031-006-1UHE,UHH,UHV,UHX	EΑ	1		
68		XCFZZ		97499	205-031-197-137	SERVICE DECK INSTL U/O PN 205-031-006-13 -19, & -31	EA	1		
68	5.4	PAOZZ	5325-00-290-8021	71286	244-22		EA	4		
68		AFFFF	3323-00-290-8021		HL3086-6-8		EA	6		
68		PAFZZ	5320-00-797-1487		HL30-6-8	PIN-RIVET, THREADED	EA	1		
68		PAFZZ	5320-00-737-1407		HL 1087PBW-6	COLLAR, PIN-RIVET, TH	EA			
68	9	AFFFF	3320-00-003-1433		HL20P686-6-6		EA	4		
68	10	PAFZZ	5320-00-864-6099		HL20PB6-6	FASTENER ASSEMBL	EA			
68	11	PAFZZ	5320-00-869-1495		HL 1087PBW-6		EA			
		PAFZZ			NAS529-6-5		EA	10		
68	12	I ALZZ	5320-00-205-7776	00203	1470072-0-0	. PIN-RIVET, GROOVED -LH , RH FWD ALTERNATE P/N HL20PB86-6-5	<u> </u>	10		
68	13	PAFZZ	5320-00-223-6093	80205	NAS179-6	COLLAR, GROOVED PINLH, RH FWD UHE,UHH,UHV,UHX	EA	10		
68	14	AFFFF		73197	HL20PB86-6-5	.RIVET ASSY, LH & RH FWD UHE,UHH,UHV,UHX	EA	10		
68	15	PAFZZ	5320-00-864-6097	73197	HL20PB6-5	PIN-RIVET, THREADED	EA	1		
68	16	PAFZZ	5320-00-869-1495	73197	HL 1087PBW-6	COLLAR, PIN-RIVET, TH	EA	1		
68	17	PAFZZ	5325-00-671-7345	29372	P102D25-1	FASTENER, PANEL	EA	2		
68	18	PAFZZ	5325-00-076-1496	29372	S192F25-08	FASTENER SLEEVEUHE, UHH, UHV, UHX	EA	2		
68	19	PBFZZ	1560-00-913-4047	97499	206-031-197-21	STIFFENER, DECK PANE	EA	1		
68	21	PAFFF	1560-00-179-4276	97499	205-031-197-127	DECK ASSEMBY, SERV1	EA	1		
68	22	PADZZ	5320-00-241-1837	96906	M320427M4-5	RIVET, SOLID	LB	٧		
68	23	PBDZZ	5320-00-579-6485	96906	MS20615-4M7	RIVET, SOLID	LB	٧		
68	24	PADZZ	5320-00-684-9911	96906	MS20615-4M5	RIVET, SOLID	LB	٧		
68	25	PAOZZ	5305-00-912-7307	96906	MS27039-1-08	SCREW, MACHINE	EA	12		
68	26	PAOZZ	5310-00-905-5473	80205	NAS1474A3	NUT, SELF-LOCKING, PL	EA	12		
68	27	PAOZZ	1560-00-918-1901	97499	206-030-827-11	COVER, ACCESS	EA	1		
68	28	MFOZZ	1560-00-919-1343	97499	205-031-137-1		EA	1		
00	00	VD077		07400	000 001 110 1	UHE, UHH, UHV, UHX	_,	١. ١		
68	29	XDOZZ	5000 00 005 0504		206-061-413-1	, , , , , , , , , , , , , , , , , , , ,	EA			
68	30	PAOZZ			205-060-436-1		EA	1		
68	31	PAOZZ	5310-00-111-9394	96906	MS21086L4	NUT, SELF-LOCKING, PL U/O PN 205-031-197-51,-117, & -137	EA	6		
68	32	PAOZZ	5310-00-761-6830	96906	MS21073L4		EA	6		
60	20	DAO77	0010 00 007 1100	06000	MS01040 4	NUT SELE LOCKING BY WASHED HEVACON THE HELL HAVING	E 4	,		
68		PAOZZ	6310-00-807-1468		MS21042-4		EA	4		
68	34	PAOZZ	6310-00-141-1795		AN960-416		EA	12		
68	35	PAOZZ	5305-00-045-3180 5305-00-282-0135		MS24694S101		EA			
68	36	PAOZZ			AN525-416R8	SCREW, MACHINE	EA	2		
68	37	PAOZZ	1560-00-967-3371		205-060-135-1	BRACKET, EYE, NONROTA SHAFT USBL EFF 62-2106 THRU 64-13810	EA	6		
68	37	PAOZZ			205-060-135-1	UHE,UHH,UHV,UHX	EA	5		
68	38	PAOZZ	5310-00-807-1468		MS21042-4		EA	4		
68	39	PADZZ	5310-00-141-1795	88044	AN960-416		EA	12		
68	40	PBOZZ	5305-00-045-3180	96906	MS24694S101	. SCREW, MACHINE	EA	6		
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SECTION || TM 55-1520-210-23P C18

		SE	CTION I		TM 55-	1520-210-23P C18		
() ILLUSTF		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(A)	(B)	SMR	NATIONAL STOCK	FSCM	PART	DESCRIPTION	U/M	
FIG. NO.	ITEM N O .	CODE	NUMBER		NUMBER	DESCRIPTION		I N UNIT
						USABLE ON CODE		
68	41	PAOZZ	5340-00-067-9742	97499	205-060-137-3	. SHIM USBL EFF 62-2106 THRU 64-13810	ΕA	6
68	41	PA0ZZ	5340-00-067-9742	97499	205-060-137-3	. SHIM USBL EFF 64-13811 & SUBSEGUENT	EA	5
68	42	PBOZZ	4710-00-176-9721	97499	205-030-195-9	. TUBE ASSEMBLY, METAL USBL EFF 69-15292 & SUBSEQUENT	EA	1
68	43	XCFZZ		97499	205-030-430-1	DRAIN INSTL	EA	1
68	44	PAOZZ	4730-00-640-5099		MS21900D6	. NIPPLE, TUBE	EA	2
68	45	PCOZZ	5330-00-804-5695		MS28778-6	. PACKING, PREFORMED	EA	2
68	46	MFOZZ	DELETED		205-030-431-1	TUBE ASSEMBLY, DRAIN	EA	1
68	47	MFOZZ	DELETED		205-030-432-1	. TUBE ASSEMBLY, DRAIN	EA	1
68	48	PAOZZ	5325-00-291-9366		MS35489-11	. GROMMET, NONNETALLIC	EA	2
68		XCFZZ	0020 00 201 0000		205-030-484-33	DOOR INSTL-LH U/O PN 205-030-006-7,-13,19,-25,-31,-33,-43,	EA	1
						& -49 SEE FIG.72FOR BREAKDOWNUHE,UHH,UHV,UHX		
68		XCFZZ		97499	205-030-028-1	. DOOR INSTL-LH U// PN 205-030-006-49,-55,-67,-85,-97,-109,- 129, -137, -141, -147,205-031-006-1, -13,-19 & -31 SEE FIG.72 FOR BREAKDOWN	EA	1
68		XCFZZ		97499	206-030-484-34	DOOR INSTL-RH U/O PN 205-030-006-7,-13,-19,-25,-31,-33,-43, & -49 SEE FIG.72FOR BREAKDOWN	EA	1
68		XDFZZ		97499	205-030-028-2	DOOR INSTL-RH U/O PN 205-030-006-49,-55, & -67 SEE FIG. 72 FOR BREAKDOWN	EA	1
68		XCFZZ		97499	205-030-028-31	. DOOR INSTL-RH U/O PN 205-030-006-67,-83,-97,-109,-129,-137, -141, -147,205-031-006-1,-13,-19 & -31 SEE FIG. 72 FOR BREAKDOWN	EA	1
68		XCFZZ		97499	205-030-487-29	. DOOR INSTL-RH U/O PN 205-030-006-7,-13,-19, -25, -31,-33,- 43, & -49 USBL EFF 62-2106 THRU 65-9675	EA	1
68		XCFZZ		97499	205-030-031-1	DOOR INSTL-RH U/O PN 205-030-006-49,-55,-67, -85, -97,-109,- 129,-137, -141,-147,205-031-006-1, -13, -19,& -31 USBL EFF 65- 9676 SUBSEQUENT	EA	1
68		XCFZZ		97499	206-030-485-33	. DOOR INSTL-LH U/O PN 205-030-006-7,-13,-19, -25, -33,-33,- 43, & -49 USBL EFF 62-2106 THRU 65-9675	EA	1
68		XCFZZ		97499	205-030-029-1	. DOOR INSTL-LH U/O PN 205-030-006-49,-55,-67, -85, -97,-109,- 129,-137, -141,-147,205-031-006-1, -13, -19,& -31 USBL EFF 65- 9676 & SUBSEQUENT	EA	1
68	49	PAOZZ	5306-00-182-2006	88044	AN3H15A	BOLT, MACHINE	EA	2
68	50	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT, SELF-LOCKING, EX WASHER, HEXAGONUHE,UHH,UHV,UHX	EA	2
68	51	PAOZZ	5315-00-234-1856	96906	MS24665-155	PIN, COTTER	EA	2
68	52	PAOZZ	5316-00-812-3763	96906	M320392-1C41	PIN, STRAIGHT, HEA	EA	2
68	53	PA000	1560-01-135-3103	97499	205-030-029-103	DOOR ASSEMBY, AIRCR	EA	1
68	53	PB000	1560-00-400-2747	97499	205-030-031-9	DOOR, ACCESS -RH	EA	1
68	54	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT, SELF-LOCKING, EX WASHER, HEXAGON UHE,UHH,UHV,UHX	EA	6
68	55	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLATUHE,UHH,UHV,UHX	EA	8
68	56	PAOZZ	5305-00-180-0014	88044	AN525-10R12	SCREW, MACHINE	EA	8
68	56	XDOZZ		96906	MS24694-56	SCREW, MACHINE	EA	8
68	57	PAOZZ	5340-00-943-0849	97499	205-030-033-3	HINGE, ACCESS DOOR -LH	EA	1
68	57	PAOZZ	5340-00-943-0852	97499	205-030-033-9	HINGE, ACCESS DOOR -RH	EA	1
68	58	PAOZZ	5340-00-943-2176	97499	205-030-033-5	HINGE, ACCESS DOOR -LH UHE,UHH,UHV,UHX	EA	1
68	58	PAOZZ	5340-00-943-0853	97499	205-030-033-7	HINGE, ACCESS DOOR -RH	EA	1
68	59	PAOZZ	5365-00-967-7642	97499	120-062-1	SHIM UHE,UHH,UHV,UHX	EA	2
68	60	MFOZZ	DELETED	98906	MS20253-2-275	PIN, STRAIGHT, HEA HEADLESS UHE,UHH,UHV,UHX	EA	1
68	61	PAOZZ	5360-00-964-6473	97499	205-030-353-1	SPRING, ELICAL, TORS	EA	1
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SECTION II TM 55-1520-210-23P C18

			TION II					
(1 ILLUSTF		(2)	(3)	(4)	(5)	(6)	(7)	(8) QTY
(A)	(B)	SMR	NATIONAL STOCK	FSCM	PART	DESCRIPTION		INC
FIG. NO.	ITEM NO.	CODE	NUMBER	I OOW	NUMBER	DESCRIPTION	U/M	IN UNIT
NO.	NO.					USABLE ON CODE		
68	62	MFOZZ	DELETED	97499	205-030-029-6	DOOR. ACCESS -LH U/O PN 205-030-029-9 UHE.UHH.UHV.UHX	ΕA	1
68	63	MFOZZ	DELETED		205-030-031-7	DOOR, ACCESS -RH	ΕA	1
			DELETED		205-030-029-11	DOOR ASSEMBY-LH	EA	
68	63	XA000					EA	
68	63	XAOOZ			205-030-485-41			1
68	63	XA000			205-030-031-11		EA	1
68	64	PAOZZ	5340-00-872-7937		H605S063A 123		EA	2
68	65	PAOZZ	5310-00-550-5009	96906	MS15795-704	WASHER. FLAT UHE,UHH,UHV,UHX	EA	8
68	66	PAOZZ	5306-00-182-2039	88044	AN4H23A	.BOLT, MACHINE	EA	4
68	67	PAOZZ	5310-00-141-1795	88044	AN960-416	.WASHER, FLAT	EA	4
68	68	PAOZZ	5310-00-807-1468	96906	M321042-4	.NUT, SELF-LOCKING, EX WASHER, HEXAGON UHE,UHH,UHV,UHX	EA	4
68	69	PAOZZ	1560-00-072-4413	97499	205-060-139-1	.BRACKET, CLEVIS	EA	1
68	70	PAOZZ	5365-00-886-2140	97499	206-060- 138-3	.SHIMUHE,UHM,UHV,UHX	EA	1
68		XCFZZ		97499	205-030-236-1	.SUPPORT INSTLUHE,UHM,UHV,UHX	EA	1
68	71	PAOZZ	5305-00-182-1369	88044	AN525-416R22	SCREW, MACHINE	EA	4
68	72	PAOZZ	5310-00-184-9001		AN960PD416L		ΕA	8
68	73	PAOZZ	5310-00-807-1468		MS21042-4	NUT, SELF-LOCKING, EX	EA	4
68	74	PAOZZ	5386-00-987-7621		205-030-424-1		EA	6
								3
68	74	PAOZZ		97499			EA	
68	75	PAFZZ	1560-00-987-5143		205-030-236-3	SUPPORT, FUSELAGE AS	EA	1
68	76	PAOZZ	5310-00-844-5081	80205	NAS1197-416	WASHER, FLATUHE,UHH,UHV,UHX	EA	1
68	77	XCFZZ		97499	205-030-249-1	TENSION ROD INSTL USBL EFF 62-2106 THRU 67-17557	EA	1
68	77	XCFZZ			205-030-249-7	TENSION ROD INSTL USBL EFF 67-17558 & SUBSEQUENT	EA	1
68	78	PAOZZ	5306-00-292-8252	88044	AN4H7A	.BOLT,MACHINE	EA	2
68	79	PAOZZ	5310-00-187-2354	88044	AN960PD416	WASHER, FLAT	EA	2
68	80	PAOZZ	5310-00-184-9001	88044	AN960PD416L	WASHER, FLATUHE,UHH,UHV,UHX	EA	2
68	81	PAOZZ	5310-00-807-1468	96906	MS21042-4	NUT, SELF-LOCKING, EX WASHER, HEXAGON UHE,UHH,UHV,UHX	EA	2
68	82	PAOZZ	3040-00-179-6806	97499	205-030-249-9	CONNECTING LINK, RIG	EA	1
68		XCFZZ		07499	205-030-831-1	BRACE INSTL-LH U/O PN 205-030-006-7,-13,& -19	EA	1
68		XCFZZ		97499	205-030-831-11	BRACE INSTL-LH U/O PN 205-030-006-25,-31,-33, & -43	EA	1
68		XCFZZ		97499	205-030-831-13	BRACE INSTL-LH U/O PN 205-030-006-49,-55,-67, -85, -97, -109, -129,-137, -141,-147,205-031-006-1, -13, -19,& -31	EA	1
68		XCFZZ		97499	205-030-831-2	BRACE INSTL-RH U/O PN 205-030-006-7,-13,& -19	EA	1
68		XCFZZ		97499	205-030-831-12	BRACE INSTL-RH U/O PN 205-030-008-25,-31,-33, &-43	EA	1
68		XCFZZ		97499	205-030-831-14	BRACE INSTL-RH U/O PN 205-030-006-49,-55,-67, -85,-97,-109, -129,-137, -141,-147,205-031-006-1, -13, -19,& -31	EA	1
68	83	PAOZZ	5306-00-182-1959	88044	AN4H11A	B0LT, MACHINE	ΕA	1
68	84		5310-00-187-2354				EA	1
68	85		5365-00-728-3200			.SHIM	EA	2
68			5365-00-728-3200				EA	2
00	30	1 7022	0303-00-703-1020	01499	120-000-02-9		LA	_
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SECTION II TM55-1520-210-23P C 1 4

		SECTI 01				TM55-1520-210-23P (C 1 4	
	(1) FRATION	(2)	(3)	(4)	(5)	(6)	(7)	(8) QTY
(A) FIG.	(B) I TEM	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION	U/M	INC IN UNIT
NO.	NO.		HOMBEN			USABLE ON CODE	İ	SIVIT
68	87	PAOZZ	5310-00-807-1468	96906	MS21042-4	. NUT, SELF-LOCKING, EX WASHER, HEXAGON UHE, UHH, UHV, UHX	EA	1
68		PA000	1560-00-924-0407	97499	205-030-831-15	BRACE ASSEMBLY, BEAR	EA	1
68		PAOZZ	5340-00-921-8491		205-030-855-1		EA	1
		PAOZZ PAOZZ		88044		NUT, PLAIN, HEXACON UHE, UHH, UHV, UHX	EA	1
68	90		5310-00-167-1300		205-030-486-27	. DOOR INSTL-LH U/O PN 205-030-006-7, -13, -19, -25, -31, -33, -		1
68		XCFZZ		97499		43, & -49 USBL EFF 62-2106 THRU 65-9675 UHE, UHH, UHV, UHX	EA	,
68		XCFZZ		97499	205-030-030-1	DOOR INSTL-LH U/O PN 205-030-006-49 & -55 USBL EFF 65-9676. THRU 66-816	EA	1
68		XCFZZ		97499	205-030-030-7	. DOOR NSTL-LH U/O PN 205-030-006-55, -67, -85, -97, -109, -129, -137, -141, -147, 205-031-006-1, -13, &-19, &-31 USBL EFF 66-817 & SUBSEQUENT	EA	1
68		XCFZZ		97499	205-030-486-28	.DOOR INSTL-RH U/O PN 205-030-006-7, -13, -19, -25, -31, -33, -43, &-49 USBL EFF 62-2106 THRU 65-9675	EA	1
68		XCFZZ		97499	205-030-030-2	. DOOR INSTL-RH U/O PN 205-030-006-49 & -55 USBL EFF 65-9676	EA	1
68		XCFZZ		97499	205-030-030-8	. DOOR INSTL-RH U/O PN 205-030-006-55, -67, -85, -97, -109, -129, -137, -141, -147, 205-031-006-1, -13, &-19 USBL EFF 66-817 & SUBSEQUENT	EA	1
68	91	PAOZZ	5306-00-182-2006	88044	AN3H15A	BOLT, MACHINE	EA	2
68	92	PAOZZ	5310-00-807-1474	96906	MS21042L3	.NUT, SELF-LOCKING, EX WASHER, HEXAGON	EA	2
68		PAOZZ	5315-00-234-1856		MS24665-155	PIN, COTTER	EA	2
68		PAOZZ	5315-00-812-3763		MS20392-1C41	PIN, STRAIGHT, HEA HEADED	EA	2
68	95	PB000	1560-00-400-2749		205-030-030-29	DOOR, ACCESS -LH	EA	1
68	95	PB000	1560-00-400-2748		205-030-030-30	DOOR, ACCESS -RH	EA	,
68	96	XDOZZ	5306-00-925-7857		MS27039-1-09	SCREW, MACHINE	EA	8
68		PAOZZ	5310-00-167-0753		AN960PD10L	WASHER, FLAT	EA	8
68	98	PAOZZ	5310-00-807-1474	96906		NUT, SELF-LOCKING, EX WASHER, HEXAGON	EA	8
68	99	PAOZZ	5340-00-456-6033	ŀ	205-030-033-15	HINGE	EA	1
		PAOZZ	5340-00-443-1156		205-030-033-16	HINGE, FUSELAGE COMP	EA	
68					205-030-033-16	HINGE, FUSELAGE COMP UHE, UHV, UHX	EA	,
68	100	PAOZZ	5340-00-443-1157	97499		HINGE, FUSELAGE COMP	EA	'
68	100	XD0ZZ	50/5 00 0/7 7/40					2
68	101	PAOZZ	5365-00-967-7642		120-0S2-1		EA	8
68	102	PAOZZ	5310-00-550-5009	ļ	MS15795-704		EA	
68		PA0ZZ	5340-00-872-7937		İ	CATCH, FLUSH	EA	2
68	104	PAOZZ	1560-00-831-1007			SEAL, DOOR ASSEMBLY	EA	1
68	105	XA00Z			205-030-030-5	DOOR ASSY, AFT -LH U/O PN 205-030-030-3	EA	1
68	105	XA000		97499	205-030-030-31	COVER ASSEMBLY-LH U/O PN 205-030-030-29 UHE, UHH, UHV, UHX	EA	1
68	105	XA00Z		97499	205-030 -030-6	DOOR ASSY -RH U/O PN 205-030-030-4	EA	1
68	105	XA000		97499	205-030-030-32	COVER ASSEMBLY-RH U/O PN 205-030-030-30	EA	1
68	106	XBOZZ	1560-00-511-8218	97499	205-030-034-1	LOUVER DOOR	EA	1
68		XCFZZ		97499	205-060-835-1	.CLIP INSTL-LH	EA	1
68		XCFZZ		97499	205-060-835-2	.CLIP INSTL-RH	EA	1
68	107	PAFZZ	5325-00-432-9810	72794	RF5	RECEPTACLE, TURNLOCK FASTENER,	EA	1
68	107	PAOZZ	5325-00-432-9964	72794	RF5-5	EYELET, TURNLOCK	EA	1
68		XCFZZ		97499	205-030-713-17	.BULKHEAD INSTL U/O PN 205-030-006-7 & -13	EA	1
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		<u>, 110</u>	IN II			110100-1020-210-231		<u> </u>
(1 ILLUSTF) RATION	(2)	(3)	(4)	(5)	(6)	(7)	(8)
(A)	(B)	SMR	NATIONAL	ECOM	PART	55051551011	U/M	QTY INC
FIG.	İTEM	CODE	STOCK NUMBER	FSCM	NUMBER	DESCRIPTION	0,	IN UNIT
NO.	NO.		NOMBLA			USABLE ON CODE		UNII
		_				UHE,UHH,UHV,UHX		
68		XCFZZ		07/00	206-030-713-23	.BULKHEAD INSTL U/O PN 205-030-006-19 & -25	EΑ	1
00		XOI ZZ		37433	200-030-710-20	UHE,UHH,UHV,UHX	_, .	
68		XCFZZ		97499	205-030-713-33	BULKHEAD INSTL U/O PN 205-030-006-33 UHE,UHH,UHV,UHX	EΑ	1
68		XCFZZ		97499	205-030-713-35	.BULKHEAD INSTL U/O PN 205-030-006-31,-43,-49, -55, -67,& -85	EA	1
						UHE,UHH,UHV,UHX		
68		XCFZZ		97499	205-030-713-53	.BULKHEAD INSTL U/O PN 205-030-006-97,-109, & -129	EA	1
						UHE,UHH,UHV,UHX		
68		XCFZZ		97499	205-030-713-63	.BULKHEAD INSTL U/O PN 205-030-006-137,-141, & -147	EA	1
68		XCFZZ		97499	205-030-713-65	.BULKHEAD INSTL U/O PN 205-031-006-1,-13,-19, & -31	ΕA	1
00		NOI ZZ		I	I	UHE,UHH,UHV,UHX	-/-	
68	109	ADDDD		73197	HL20PB86-6-5	.RIVET ASSEMBLY 1/64 IN. OVERSIZE	EA	٧
68	109	PADZZ	5320-00-864-6097	73197	HL20PB6-5	PIN-RIVET, THREADED	EA	1
68		PADZZ	5320-00-869-1495		HL1087PBW-6	COLLAR, PIN-RIVET, TH	EA	1
			2320 00 003-1493		HL64PB87-6-5	. RIVET ASSEMBLY 1/64 IN. OVERSIZE	EA	
68		ADDDD						
68		PADZZ	5320-00-110-5716	73197	HL64PB6-5	PIN-RIVET, THREAD	EA	1
68	109	PADZZ	5320-00-145-1780	73197	HL87W6	COLLAR, PIN-RIVET, THUHE,UHH,UHV,UHX	EA	1
68	110	ADDDD		73197	HL20PB86-6-6	RIVET ASSEMBLY	EA	٧
68	110	PADZZ	5320-00-864-6099	73197	HL20PB6-6	FASTENER ASSEMBL	EA	1
68	110	PADZZ	5320-00-869-1495	73197	HL1087PBW-6	COLLAR, PIN-RIVET, THUHE,UHH,UHV,UHX	EA	1
68	110	ADDDD		73197	HL64PB87-6-6	RIVET ASSEMBLY 1/64 IN. OVERSIZE	EA	v
	110	PADZZ	5320-00-835-2216		HL64PB6-6	. PIN-RIVET, THREADED	ΕA	1
68								
68	110	PADZZ	5320-00-145-1780		HL87W6	COLLAR, PIN-RIVET, TH	EA	1
68	111	XDDDZ		73197	HL20PB86-6-7	FASTENER ASSEMBL	EA	V
68	111	PADZZ	5320-00-869-4298	73197	HL20PB6-7	PIN-RIVET, THREADED	EA	1
68	111	PADZZ	5320-00-869-1495	73197	HL1087PBW-6	COLLAR,PIN-RIVET, TH	EA	1
68	111	ADDDD		73197	HL64PB87-6-7	RIVET ASSEMBLY 1/64 IN. OVERSIZE	EA	٧
68	111	PADZZ	5320-00-835-2195	73197	HL64PB6-7	PIN-RIVET, THREADED	EA	1
68	111	PADZZ	5320-00-145-1780	73107	HL87W6	COLLAR, PIN-RIVET, TH UHE,UHH,UHV,UHX	ΕA	1
	111	ADODD	3320 00 143-1700		HL21PB86-5-4	. RIVET ASSEMBLY	EA	2
68								
68	111	PADZZ	5320-00-103-0732	73197	HL21PB5-4	PIN-RIVET, THREADED	EA	1
68	111	PADZZ	5320-00-869-1496	73197	HL86PBW5	COLLAR,PINRIVET	EA	1
68	112	PADZZ	1560-00-016-6341	97499	205-030-288-3	SUPPORT,STRUCTURAL -RH UPPER UHE,UHH,UHV,UHX	EA	1
68	113	PADZZ	1560-00-918-6349	97499	205-030-767-3	FITTING, UPPER FUSEL -LH UPPER	EA	1
68	114	PADZZ	1560-00-110-4306	97499	205-030-846-3	. FITTING, TAIL COOM -RH LOWER	EA	1
68	114	PADZZ	1560-00-131-6436		205-030-713-29	. PLATE, STRUCTURAL, AI	ΕA	1
68	114	PADZZ	1560-00-131-6437		205-030-713-27	.PLATE, STRUCTURAL, AI	ΕA	1
68	115	PADZZ	1560-00-871-3330		205-030-815-3	. FITTING, TAIL BOOM,L -LH UHE,UHH,UHV,UHX	EA	1
68	116	PAOZZ	5325-00-298-7026	72794	R5	. RECEPTACLE, TURNL FASTENER	EA	4
68	116A	PBDZZ	1560-00-220-5302	97499	205-030-713-25	. FORMER	EA	1
68	116B	PBDZZ	1560-00-125-4247	97499	205-030-712-13	PLATE,STRUCTURAL, AI	EΑ	1
68	116C	PBDZZ	5340-00-125-4246	97499	205-030-712-5	.BRACKET,ANGLE	EA	1
68	116D	PBDZZ	5340-00-131-6434	97499	205-030-713-13	BRACKET,ANGLE	ΕA	1
68		PBDZZ	1560-00-472-4522			.ANGLE,BULKHEAD	ΕA	1
00	1100	. 0022	.000 00-472-4022	0,400	250 000 / 12-00	,	I	
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		, I I O I			•		/=·	
(1 ILLUSTR		(2)	(3) N A T I O N A L	(4)	(5)	(6)	(7)	(8) QTY
(A) FIG.	(B) ITEM	SMR CODE	STOCK	FSCM	P A R T N U M B E R	DESCRIPTION	U/M	INC
NO.	N0.		NUMBER		NOMBER	USABLE ON CODE		UNIT
68	116F	PBDZZ	1560-00-472-4520	97499	205-030-712-29	ANGLE, BULKHEAD	EA	1
68	116G	PBDZZ					EA	1
68	116H	PADDD	1560-00-176-1448	97499	205-030-253-131		EA	1
68	116J	XDDZZ	1560-00-153-4243	97499	205-030-253-133		EA	1
68		XCOFF		97499	205-030-254-109	1-1-1-1	EA	1
68	116K	PBDZZ	1560-01-022-7227	97499	205-030-254-111		EA	1
68		XCFZZ		97499	205-031-329-1		EA	1
68		PAOZZ	5310-00-807-1473	96906	M S 2 1 0 4 2 L 0 8	- , - , - , - , - , - , - , - , - , - ,	EA	2
68		PAOZZ	5310-00-184-8966	88044	A N 9 6 0 P D 8		EA	2
68		PAOZZ	5305-00-281-8527	ļ	A N 5 2 5 - 8 3 2 R 8		EΑ	2
68		PAOZZ	1680-00-738-5952			, , , , , , , , , , , , , , , , , ,	EA	1
68		MFOZZ	DELETED		205-070-829-1		EA	1
68		XCFZZ		97499	205-030-919-3	.MOUNT INSTL,PYLON U/O PN 205-030-006-73 & -13 SEE FIG.91 FOR BREAKDOWN UHE,UHH,UHV,UHX	EA	1
68		XCFZZ		97499	205-030-919-5	MOUNT INSTL, PYLON U/O PN 205-030-006-19,-25,& -33 SEE.91 FOR BREAKDOWN	EA	1
68		XCFZZ		97499	205-030-919-7	.MOUNT INSTL,PYLON U/O PN 205-030-006-31 & -43 SEE FIG.91 FOR BREAKDOWN	EA	1
68		XCFZZ		97499	205-030-919-43	.MOUNT INSTL,PYLON U/O PN 205-030-006-49,-55,-67,-85,-97,- 109,6 -129 SEE FIG.91 FOR BREAKDOWN	EA	1
68		XCFZZ		97499	205-030-919-53	.MOUNT INSTL,PYLON U/O PN 205-030-006-137,-141,-147, & 205- 031-006-1 SEE FIG.91 FOR BREAKDOWN	EA	1
68		XCFZZ		97499	205-030-919-65	.MOUNT INSTL,PYLON U/O PN 205-031-006-13 SEE FIG.91 FOR BREAKDOWN	EA	1
68		XCFZZ		97499	205-030-919-75	.MOUNT INSTL, PYLON U/O PN 206-031-006-19 & -31 SEE FIG.91 FOR BREAKDOWN	EA	1
68	122	PAOZZ	5320-00-205-7320	80205	NAS529-6-7	.PIN-RIVET, GROOVED	EA	2
68	123	PAOZZ	5320-00-205-7776	80205	NAS529-6-5	.PIN-RIVET, GOOVED	EA	4
68	124	PAOZZ	5320-00-223-6093	80205	NAS179-6	.COLLAR,GROOVED PIN	EA	6
68	125	PAFZZ	5340-00-162-3658	97499	205-030-296-1	.BRACKET, ANGLE	EA	1
68	126	PBFZZ	1560-00-413-1490	97499	205-030-307-1	.SUPPORT	EA	1
68	126	PBFZZ	15C-00-413-1491	97499	205-030-307-2	.SUPPORT	EA	1
68	127	PAFZZ	5306-00-274-2119	88044	AN3-5A	.BOLT,MACHINE	EA	2
68	128	PAFZZ	5306-00-722-0393	88044	AN3-4A	.BOLT,MACHINE	EA	2
68	129	PAFZZ	5310-00-187-0818	88044	AN960-10	. WASHER,FLAT	EA	4
68	130	PAFZZ	5310-00-807-1474	96906	MS21042L3	.NUT,SELF-LOCKING,EX	EA	2
68	131	AFFFZ	5320-00-404-5679	73197	HL3472-8-3-12	.STUD,PIN-COLLAR ASY	EA	1
68	131	PAFZZ	5320-00-298-6574	73197	HL34-8-3-12	. PIN-RIVET, STUD ASY	EA	1
68	131A	PAFZZ	1560-00-235-1990	97499	205-031-249-57A	SHELF ASSY, FUSELAGE	EA	1
68		XDFZZ		20309	ES-F-220379	RADIO SHELF AND EQMT INSTL SEE FIG.5A FOR NHA	EA	1
68	132	PAOZZ	5305-00-180-0009	88044	AN525-10R7	.SCREW,MACHINE	EA	2 0
68	133	MFFFF		20309	ES-F-212924	SHELF, EQUIPMENT	EA	1
68	133C	PAOZZ		97499	205-031-199-7	SHELF FUSELAGE	EA	1
68	133 A	XDFZZ	5325-01-076-5127	29372	465SF1032-08-1	. FASTENER, PANEL	EA	ł
68	133B	PAFZZ	5325-01-075-1129	29372	465SF632-08-1	FASTENER,PANELUHE	EA	1
68	133C		1560-00-135-0599			SHELF FUSELAGE	EA	
68	134					BONDING JUMPERUHE:	EA	3

	O	_0 1 1	ON II			110133-1320-210-231	_	
	1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTR	RATION (B)	SMR	NATIONAL		PART		U/M	QTY INC
(A) FIG.	ITEM	CODE	STOCK NUMBER	FSCM	NUMBER	DESCRIPTION	0,	ΙN
NO.	NO.		NOMBER			USABLE ON CODE		UNIT
							H	
68	135	MOOZZ		20309	ES-B-22030-4	BONDING JUMPERUHE	EA	1
68	136	MOOZZ		20309	ES-B-220309-2	.BONDING JUMPER	EA	1
68	137	PAOZZ	5305-00-990-6444	96906	MS35207-261	.SCREW,MACNINE	EA	4
68	138	PAOZZ	6310-00-167-0753	88044	AN960PD10L	.WASHER,FLATUHE	EA	19
68	139	PAOZZ	5305-00-989-7434	96906	MS35207-263	.SCREW, MACNINE	ΕA	15
68	140	PAOZZ	5305-00-957-7810			SCREW,MACNINE	EA	1
			3303-00-337-7010					•
68	141	MFOZZ			ES-B-212929	.ANGLE BRACKETUHE	EA	1
68	142	MFOZZ			ES-B-212930	.ANGLE BRACKETUHE	EA	1
68	143	XDOZZ		20309	ES-D-212931	.MOUNTING PLATE	EA	1
68	144	XDOZZ		20309	ES-C-220264	.BRACKET ASSEMBLYUNE	EA	1
68	146	MFOZZ		20309	ES-B-212949	.ANGLE BRACKETUHE	EA	1
68		XCFZZ		20309	ES-D-221640	CIRCUIT BREAKER 100 AMP INSTL SEE FIG.5B FOR NHA	EA	1
68	147	PAOZZ	6305-00-054-6654	96906	MS51957-30	.SCREW,MACHINE	EA	2
68	148	PAOZZ	5310-00-983-8483	96906	MS27183-5	.WASHER,FLATUHX	EA	2
68	149	PBOZZ	9905-01-150-9867			.PLATE,IDENTIFICATIO	EA	
			9903-01-130-9807					1
68	150	XDOZZ			ES-C-221641	.SUPPORTUHX	EA	1
68	151	PAOZZ	5925-01-204-6095	96906	MS25361-100V	.CIRCUIT BREAXERUHX	EA	1
68	152	XCFZZ		20309	ES-F-221292	RADIO SHELF AND EQUIPMENT INSTL SEE FIG.5B FOR NHA	EA	1
68	152	MOOZZ		20309	ES-B-220309-1	.CABLE ASSY,GROUND	EΑ	1
68	153	MOOZZ		20309	ES-B-220309-2	.CABLE ASSY, GROUND	EA	2
68	154	PAOZZ	5305-00-989-7434	96906	MS35207-263	SCREW,MACHINEUHX	ΕA	15
68	155	PAOZZ	5310-00-880-5978	96906	MS15795-807	.WASHER, FLAT	EA	15
						<i>-</i> ,		10

				(C13 TM	55-1520-210-23P SECTION	П	
(1 ILLUSTR) IATION	(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a)	(b)		NATIONAL					QTY INC
FIG. NO.	ITEM NO.	SMR CODE	STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION	U/M	IN UNIT
-	_					USABLE ON CODE	Н	
68	142	MFOZZ		20309	ES-B-212930	·	EA	1
68	143	XDOZZ		20309	ES-D-212931	· ·	EA	1
68	144	XDOZZ		20309	ES-C-220264	· ·	EA	1
68	145	MFOZZ		20309	ES-B-212949	· ·	EA	1
68	146	XCFZZ		20309	FS-D-221640	.CIRCUIT BREAKER 100	EA	1
68	147	PAOZZ	5305-00-054-6654	96906	MS519E7-30	.SCREW,MACHINEUHX	EA	2
68	148	PAOZZ	5310-00-903-8483	96906	MS27183-5		EA	2
68	149	PBOZZ	9905-01-150-9867	20309	ES-D-221568-11		EA	1
68	150	XDOZZ		20309	ES-C-221641	.SUPPORT	EA	1
68	151	PAOZZ	5925-01-204-6095	96906	MS25361-100V	.CIRCUIT BREAKER 100	EA	1
68	152	XCFZZ		20309	ES-F-221292	.RADIO SHELF AND	EA	1
68	153	MOOZZ		20309	ES-B-220309-1	.CABLE ASSY, GROUNDUHX	EA	1
68	154	PAOZZ	5940-00-143-4794	96906	MS25036-112	.TERNINAL,LUGUHX	EA	2
68	155	MOOZZ			ES-B-220309-2	BONDING JUMPER	EA	1

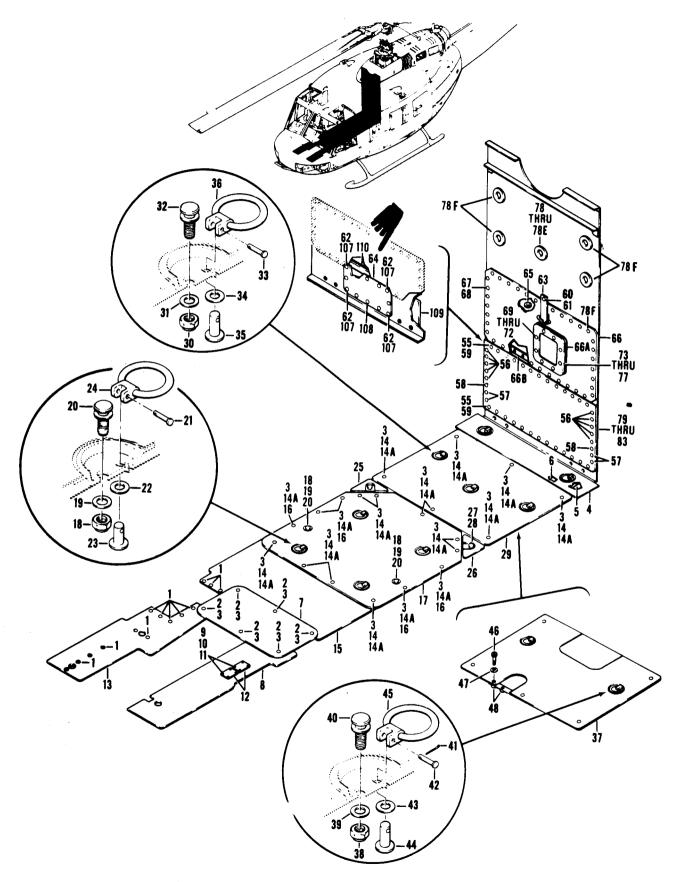


Figure 69. Fuselage Assembly, Structure (Sheet 1 of 2)

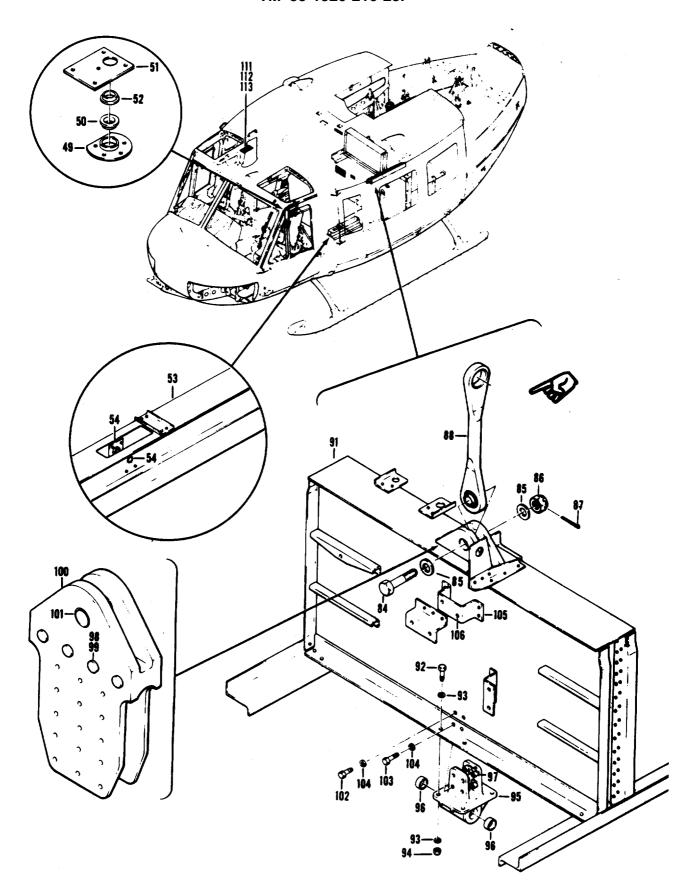


Figure 69. Fuselage Assembly, Structure (Sheet 2 of 2)

			TION II			TM55-1520-210-23P		<i>i</i> 14
	1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTF		SMR	NATIONAL		PART		U/M	QTY INC
(A) FIG.	(B) ITEM	~~~-	STOCK	FSCM	NUMBER	DESCRIPTION	U/M	I N
NO.	NO.		NUMBER			USABLE ON CODE		UNIT
						USABLE ON CODE		
						GROUP 02 AIRFRAME		
69		XCFZZ		97499	205-030-006-7	FUSELAGE ASSY USBL EFF 62-2106 THRU 62-2113 SEE FIG.20 FOR NHAUHE,UHH,UHV,UHX	EA	1
69		XCFZZ		97499	205-030-006-13	FUSELAGE ASSY USBL EFF 62-12351 THRU 62-12372 SEE FIG. 20 FOR NHA	EA	1
69		XCFZZ		97499	205-030-006-19	FUSELAGE ASSY USBL EFF 63-8739 THRU 63-8803 SEE FIG. 20 FOR NHA	EA	1
69		XCFZZ		97499	205-030-006-25	FUSELAGE ASSY USBL EFF 63-8804 THRU 63-8859 SEE FIG. 20 FOR	EA	1
		vo===				NHAUHE,UHH,UHV,UHX		
69		XCFZZ		97499	205-030-006-33	FUSELAGE ASSY USBL EFF 63-12956 THRU 63-13002 SEE FIG.20 FOR NHA	EA	1
69		XCFZZ		97499	205-030-006-31	FUSELAGE ASSY USBL EFF 64-13492 THRU 64-13361 SEE FIG.20 FOR NHA	EA	1
69		XCFZZ		97499	205-030-006-43	FUSELAGE ASSY USBL EFF 64-13662 THRU 64-13901 SEE FIG. 20 FOR NHAUHE,UHH,UHV,UHX	EA	1
69		XCFZZ		97499	205-030-006-49	FUSELAGE ASSY USBL EFF 65-9565 THRU 66-12895 SEE FIG.20 FOR NHAUHE,UHH,UHV,UHX	EA	1
69		XCFZZ		97499	205-030-006-55	FUSELAGE ASSY USBL EFF 66-746 THRU 66-16033 SEE FIG.20 FOR NHAUHE,UHH,UHV,UHX	EA	1
69		XCFZZ		97499	205-030-006-67	FUSELAGE ASSY USBL EFF 66-16034 THRU 66-17144 SEE FIG.20 FOR NHA G. 16 FOR NHA	EA	1
69		XCFZZ		97499	205-030-006-85	FUSELAGE ASSY USBL EFF 67-17145 THRU 67-17312 SEE FIG.20 FOR NHA	EA	1
69		XCFZZ		97499	205-030-006-97	FUSELAGE ASSY USBL EFF 67-17313 THRU 67-17777 SEE FIG.20 FOR NHA	EA	1
69		XCFZZ		97499	205-030-006-109	FUSELAGE ASSY USBL EFF 67-17778 THRU 66-15324 SEE FIG.20 FOR NHA	EA	1
69		XCFZZ		97499	205-030-006-129	FUSELAGE ASSY USBL EFF 68-15325 THRU 68-15489 SEE FIG.20 FOR NHA	EA	1
69		XCFZZ		97499	205-030-006-137		EA	1
69		XCFZZ		97499	205-030-006-141	FUSELAGE ASSY USBL EFF 68-16050 THRU 68-16342 SEE FIG.20 FOR UHE,UHH,UHV,UHX	EA	1
69		XCFZZ		97499	205-030-006-147		EA	1
69		XCFZZ		97499	205-031-006-1	FUSELAGE ASSY USBL EFF 69-15000 THRU 69-15291 SEE FIG.20 FOR NHA	EA	1
69		XCFZZ		97499	205-031-006-13		EA	1
69		XCFZZ		97499	205-031-006-19		EΑ	1
69		XCFZZ		97499	205-031-006-31	FUSELAGE ASSEMBLY,S USBL EFF 71-20000 & SUBSEQUENT SEE FIG. 20 FOR NHA	EA	1
69		XCFZZ		97490	205-031-322-1		EA	1
		XCFZZ						
69					205-031-322-3		EA	1
69		XCFZZ		97499	205-031-322-5	.FLOOR INSTL U/O PN 205-030-006-31,-33, & -43	EA	1
69		XCFZZ		97499	205-031-322-7		EA	1
69		XCFZZ		97499	205-031-322-13		EΑ	1
69	1	PAFZZ	5310-00-728-7716	96906	MS21069L3		ΕA	20
69		PAOZZ						
					AN525-416R8		EA	6
69	3	PAOZZ	5310-00-728-7717	96906	MS21069L4	NUT,SELF-LOCKING,PLUHE,UHH,UHV,UHX	EA	26
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SECTION II TM55-1520-210-23P C14

	S	ECTI	ON II			TM55-1520-210-23P C	71	4
ILLUSTR	1) NTION	(2)	(3)	(4)	(5)	(6)	(7)	(8)
(A)	(B)	SMR	NATIONAL	E0014	PART			QTY INC
FIG.	ITEM	CODE	S T O C K N U M B E R	FSCM	NUMBER	DESCRIPTION	U/M	IN
NO.	NO.		NOMBLA			USABLE ON CODE		UNIT
69	4	PAOFF	1560-00-179-6253	97499	205-031-244-1A	FLOOR, AIRCRAFT	EA	1
69	5	XBDZZ	1560-00-181-3820	97499	205-031-243-1	SUPPORT, CYCLIC CONT	EA	1
69	6	XBDZZ	1560-00-181-3817	97499	205-031-243-2	SUPPORT,CYCLIC CONT	EA	1
69	7	PAOZZ	1560-00-921-8567	97499	205-030-314-1	COVER,ACCESS	EA	1
69	8	PBOFF	1560-00-176-1038	97499	205-030-322-61A	FLOOR,AIRCRAFT -LH FWD UHE,UHH,UHV,UHX	EA	1
69	9	PAOZZ	5305-00-889-3000	96906	MS35206-230	SCREW,MACHINE UHE,UHH,UHV,UHX	EA	8
69	10	PAOZZ	5310-00-187-2398	88044	AN960PD6L	WASHER,FLAT	EA	8
69	11	PAOZZ	5310-00-807-1472	96906	MS21042L06	NUT,SELF-LOCKING,EX WASHER,HEXAGON UHE,UHH,UHV,UHX	EA	8
69	12	XDOZZ	1560-00-994-5531	97499	204-031-322-59	COVER,ACCESS	EA	2
69	13	PAOFF	1560-00-181-4560	97499	205-030-322-73	FLOOR,AIRCRAFT -RH FWD	EA	1
69	14	PAOZZ	5306-00-182-2015	88044	AN4H4A	. BOLT, MACHINE	EA	15
69	14A	PAOZZ	5310-00-184-9001	88044	AN960PD416L	. WASHER,FLAT	EA	20
69	15	PAOFF	1560-00-442-1679		205-031-258-5	.FLOOR,AIRCRAFT UHE,UHH,UHV,UHX	EA	1
69	16	PAOZZ	5306-00-182-2016	88044	AN4H5A			
						BOLT,MACHINE	EA	5
69	17	PBOFF	1560-00-909-7461		205-031-324-5	COVER ASSEMBLY,FLOO	EA	1
69	18	PAOZZ	5310-00-807-1477		MS21042L6	NUT,SELF-LOCKING,EX WASHER, HEXAGONUHE,UHH,UHV,UHX	EA	6
69	19	PAOZZ	5310-00-187-2400	88044	AN960PD616	WASHER,FLATUHE,UHH,UHV,UHX	EA	6
69	20	XDOZZ		00624	34113-30	STUD,SNAPSLIDE FAST	EA	6
69	21	PAOZZ	5315-00-812-3750	96906	MS20392-1C17	PIN,STRAIGHT,HEADED HEADED	EA	4
69	22	PAOZZ	5310-00-187-2399	88044	AN960PD516	WASHER,FLAT UHE,UHH,UHV,UHX	EA	4
69	23	PAOZZ	5315-00-412-9867	97499	100-051-1	PIN,STRAIGHT, HEADED	EA	4
69	24	PAOZZ	1680-00-802-3204	98313	FDA1886	RING,DOOR ASSEMBLY	EA	4
69	25	PA000	1560-00-179-3992	97499	205-030-264-1	GUSSET ASSEMLY,CAB -LH	EA	1
69	26	PB000	1560-00-179-6173	97499	205-030-264-2	GUSSET ASSEMBY,AIR -RH UHE,UHH,UHV,UHX	EA	1
69	27	PAOZZ	5310-00-167-1300	88044	AN316-6R	NUT,PLAIN,HEXAGN UHE,UHH,UHV,UHX	EA	1
69	28	PAOZZ	5325-00-573-4036	99879	34113-2	STUDUHE,UHH,UHV,UHX	EA	1
69	29	PAOFF	1560-00-072-1079	97499	206-031-326-3	COVER,ACCESS	EA	1
69	30	PAOZZ	5310-00-807-1477	96906	MS21042L6	NUT,SELF-LOCKING,EX WASHER, HEXAGONUHE,UHH,UHV,UHX	EA	3
69	31	PAOZZ	5310-00-187-2400	88044	AN960PD616	WASHER ,FLAT	EA	3
69	32	XDOZZ		00624	34113-30	STUD, SNAPSLIDE FAST	EA	3
69	33	PAOZZ	5315-00-812-3750	96906	MS20392-1C17	PIN,STRAIGHT,HEADED HEADED	EA	3
69	34	PAOZZ	5310-00-187-2399	88044	AN96CPD516	WASHER,FLATUHE,UHH,UHV,UHX	EA	3
69	35	PAOZZ	5315-00-412-9867	97499	100-051-1	PIN,STRAIGHT,HEADED	EA	1
69	36	PAOZZ	1680-00-802-3204	98313	FDA1886	RING,DOOR ASSEMBLY	EA	3
69	37	PAOFF	1560-00-735-7542	97499	205-031-140-1	FLOOR,AIRCRAFT CENTER USE: WHEN SMOKE GENERATOR AUXILIARY EQUIPMENT KIT IS INSTALLED	EA	1
69	38	PAOZZ	5310-00-807-1477	96906	MS21042L6	NUT,SELF-LOCKING,EX WASHER, HEXAGON UHE,UHH,UHV,UHX	EA	2
69	39	PAOZZ	5310-00-187-2400		AN960PD616	WASHER,FLATUHE,UHH,UHV,UHX	EA	2
69	40	XDOZZ			34113-30	STUD,SNAPSLIDE FAST	EA	2
69	41	PAOZZ	5315-00-935-1234			PIN,COTTER UHE,UHH,UHV,UHX	EA	2
69	42	PAOZZ	5315-00-812-3750			PIN,STRAIGHT,HEADED HEADED	EA	2
69	43	PAOZZ	5310-00-187-2399	88044	AN960PD516	WASHER,FLAT	EA	2
69	43	PAOZZ	5315-00-167-2399		100-051-1	PIN,STRAIGHT,HEADED UHE,UHH,UHV,UHX	EA	1
09	77		0010-00-412-800/	31433	100-001-1	,oriningiri, inchess.	LA	, ' <u> </u>

SECTION II TM 55-1520-210-23P C18

	1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
(A)	(B)	SMR	NATIONAL STOCK	FSCM	PART	DESCRIPTION		QTY INC
FÍG. NO.	ITEM NO.	CODE	NUMBER		NUMBER		U/M	IN UNIT
						USABLE ON CODE		
69	45	PAOZZ	1680-00-802-3204	98313	FDA1886	RING,DOOR ASSEMBLY	EA	2
69	46	PAOZZ	5306-00-182-2056	88044	AN3H3A	BOLT,MACHINE	EA	1
69	47	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER,FLAT UHE,UHH,UHV,UHX	EA	1
69	48	PAOZZ	5310-00-728-7716	96906	MS21069L3	NUT,SELF-LOCKING,PL	EA	2
69		XCFZZ		97499	205-030-743-1	.SUPPORT INSTL	EA	1
69	49	XDFFZ	3120-00-128-6725	97499	205-C30-500-1	BEARING ASSY	EA	1
69	50	PAFZZ	3120-00-072-5073	97499	22-007-19-20-18	BUSHING,SLEEVE	EA	1
69	51	XBFFZ	3130-00-128-6727	97499	205-030-500-3	BEARING UNIT, BALL	EA	1
69	52	XDFZZ		97499	22-007-19-12-18	BUSHING ,SLEEVE	EA	1
69		XCFZZ		97499	205-030-774-1	.SUPPORT INSTL	EA	1
69	53	XCFZZ		97499	205-030-774-3	SUPPORT ASSY	EA	1
69	54	PAFZZ	3120-00-990-4225	97499	22-007-19-13-18	BUSHING,SLEEVE	EA	2
69		XCFZZ		97499	205-030-708-37	BULKHEAD INSTL U/O PN 205-030-006-7 & -13	EA	1
69		XCFZZ		97499	205-030-708-55	BULKHEAD INSTL U/O PN 205-030-006-19,-25,-31, -33, & -43 	EA	1
69		XCFZZ		97499	205-030-708-3	BULKHEAD INSTL U/O PN 205-030-006-49 & -55	EA	1
69		XCFZZ		97499	205-030-708-79	BULKHEAD INSTL U/O PN 205-030-006-67,-85,-97, -109,-129,& - 137UHE,UHH,UHV,UHX	EA	1
69		XCFZZ		97499	205-030-708-125	BULKHEAD INSTL U/O PN 205-030-006-141,-147, 205-031-006-1,- 13,&-19UHE,UHH,UHV,UHX	EA	1
69	55	PAOZZ	5305-00-781-9057	96906	MS27039-1-08	SCREW,MACHINE	EA	26
69	56	XDOZZ	5305-00-925-7857	96906	MS27039-1-09	SCREW,MACHINE	EA	10
69	57	PAOZZ	5305-00-180-0014	88044	AN525-10R12	. SCREW,MACHINE	EA	4
69	58	XDOZZ	5305-00-925-7857	96906	MS27039-1-09	SCREW,MACHINE	EA	2
69	59	PAOZZ	5310-00-728-7716	96906	MS21069L3	NUT,SELF-LOCKING,PL	EA	26
69	60	PAOZZ	5305-00-964-6195	96906	MS35206-247	SCREW,MACHINE	EA	1
69	61	PAOZZ	5310-00-728-7715	96906	MS21069L08	.NUT,SELF-LOCKING,PL	EA	1
69	62	PAOZZ	5310-00-761-4221	96906	MS21073L3	NUT,SELF-LOCKING,PL U/O PN 205-030-708-53 	EA	4
69	63	PAOZZ	1680-00-913-5923	97499	205-070-790-1	STRAP,WEBBING	EA	1
69	64	MFOZZ	DELETED	97499	205-030-309-13	COVER,PAN ARMAMENT U/O PN 205-030-708-3,-55,& -79	EA	1
69	65	PAOZZ	5325-00-987-5347	80539	1950-5-8-01	RECEPTACLE,TURNLOCK	EA	23
69	66	PA000	1560-00-461-4365	97499	205-030-872-47	cover,access	EA	1
69	66A	MFOZZ		97499	205-030-872-21	SEAL UHE,UHH,UHV,UHX	EA	1
69	66B	MFOZZ		97499	205-030-872-23	SEALUHE,UHH,UHV,UHX	EA	1
69	67	PAOZZ	5306-00-065-9659	56878	1915-5-3	BOLT,SLEEVE	EA	37
69	68	PAOZZ	5365-00-830-2139	80539	1941-5	RING,RETAINING	EA	37
69	69	PAOZZ	5325-00-770-9341	72794	A5T25	STUD,TURNLOCK FASTE	EA	8
69	69	PAOZZ	5325-00-897-6757	72794	A5T26	STUD,TURNLOCK FASTE	EA	8
69	70	XDOZZ	5310-00-076-9900	97499	140-001-1	WASHER,FLAT U/O PN 205-030-872-47 UHE,UHH,UHV,UHX	EA	8
69	71	PAOZZ	5325-00-141-4002	72794	GH5	EYELET,TURNLOCK FAS FASTENER UHE,UHN,UHV,UHX	EA	8
69	72	PAOZZ	5325-00-298-7026	72794	R5	RECEPTACLE,TURNL FASTENER	EA	8
69	73	PAOZZ	1560-00-987-5220	97499	205-030-872-27	WINDOW ASSEMBLY, DOO	EA	1

TM55-1520-210-23P-1 C25

(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTF	RATION	\-/	N A T I O N A L	,	(-)	(-)	· <i>,</i>	815 (a)
(A) FIG.	(B) ITEM	SMR	STOCK	FSCM	P A R T N U M B E R	DESCRIPTION	U/M	IN
NO.	NO.	NO.	NUMBER		NOWBER	USABLE ON CODE		UNIT
69	74	MOOZZ		97499	205-961-155-3	WINDOW,BULKHEAD DOO	EΑ	1
69	75	PAOZZ	5310-00-807-1473	96906	MS21042L08	NUT,SELF-LOCKING,EX WASHER,HEXAGON UHH,UHV	EΑ	4
69	76	PAOZZ	5310-00-00-184-9002	88044	AN960PD8L	WASHER,FLATUHH,UHV	EΑ	4
69	77	PAOZZ	5305-00-932-1921	96906	MS27039-0811	SCREW,MACHINE UHH,UHV		4
69	78	PAOZZ	1560-00-966-9363	97499	205-030-708-47	WINDOW,OBSERVATION	EΑ	1
69	78A	PAOZZ	531000-728-7716	96906	MS21069L3	NUT,SELF-LOCKING,PL USE-AFT-CMPL-W MW055-1520-210-30-42	EA	6
69	78B	PAOZZ	1560-01-057-3874	97499	205-030-722-1	WINDOW,OBSERVATION USE-AFT-CMPL-W MW055-1520-210-30-42	EA	1
69	78C	PAOZZ	5330-01-064-7833	97499	205-030-722-3	GASKET USE-AFT-CMPL-W MW055-1520-210-30-42 UHH,UHV	EΑ	1
69	78D	PAOZZ	5305-00-925-9674	96906	MS27039-1-10	SCREW,MACHINE USE-AFT-CMPL-W MW055-1520-210-30-42	EA	6
69	78E	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER,FLAT USE-AFT-CMPL-W MW055-1520-210-30-42 UHH,UHV	EΑ	6
69	78F	PAOZZ	5310-00-619-1143	80539	4600H054F2	NUT,SELF-LOCKING,PL	EΑ	5
69	79	PA000	1560-00-014-0447	97499	205-030-953-39	DOOR ASSEMBLY U/O PN 205-030-708-37	ΕA	1
69	79	PA000	1560-00-072-1076	97499	205-030-953-25	COVER,ACCESS U/O PN 205-030-708-55	EΑ	1
69	69	XCFZZ		20309	ES-F-221664	CONNECTOR PANEL INSTL. SEE FIG.5B FOR NHA UHX	EA	1
69	80	PAOZZ	5330-00-872-1254	97499	205-030-953-41	SEAL,RUBBER U/O PN 205-030-953-39 UHH,UHV	EA	1
69	81	PAOZZ	5330-00-772-6874	97499	205-030-953-43	SEAL,RUBBER STRIP U/O PN 205-030-953-25 UHH,UHV	EΑ	1
69	82	PAOZZ	5330-00-772-6873	97499	205-030-953-47	SEAL,RUBBER STRIP USBL EFF 64-13492 & SUBSEQUENT	EA	1
69	83	PAOZZ	5330-00-796-5181	97499	205-030-953-49	SEAL,RUBBER STRIP USBL EFF 64-13492 & SUBSEQUENT	EA	2
69	8 4	PAOZZ	5306-01-313-9106	80205	NAS6606D22	.BOLT,SHEAR	EA	1
69	85	PAOZZ	5310-00-167-0824	88044	AN960-916	.WASHER,FLAT	ΕA	2
69	86	PAOZZ	5310-00-167-1290	86044	AN310-9	.NUT,PLAIN,CASTEL	EA	1
69	87	PBOZZ	5315-00-236-8359	96906	MS24665-370	.PIN,COTTERUHH,UHV	EA	1
69	88	PAOZZ	1560-00-221-5691	97499	209-030-357-1	.LINK ASSEMBLY,LIFTUHH,UHV	EΑ	1
69	91	XBDDZ	1560-00-491-0742	97499	205-030-845-103	BEAM ASSY,STRUCTURE U/O PN 205-030-845-101	ΕA	1
69	91	PBDDD	1560-00-103-5902	97499	205-030-845-125A	BEAM ASSEMBLY,LIFT	EΑ	1
69	92	PAFZZ	5306-00-141-4524	86044	AN173H6A	BOLT,CLOSE TOLERANC	EA	4
69	93	PAFZZ	5310-00-183-4406	88044	AN960PD10	WASHER,FLAT	EΑ	8
69	9 4	PAFZZ	5310-00-807-1474	96906	MS21042L3	NUT,SELF-LOCKING,EX WASHER,HEXAGON UHH,UHV	EΑ	4
69	95	PAFFF	1560-00-836-2209	97499	205-030-107-1	FITTING ASSEMBLY,CA	EΑ	1
69	96	PAFZZ	3120-00-133-6697	97499	21-010B15-12	BUSHING,SLEEVE U/O PN 205-030-107-1	EΑ	2
1								
1								
1								
1								

SECTION II TM55-1520-210-23P C14

		SE	CTION II			TM55-1520-210-23P		214
(1		(2)	(3)	(4)	(5)	(6)	(7)	Text
ILLUSTR (A)	(B)	SMR	NATIONAL	FSCM	PART	DECORIBEION	U/M	QTY INC
FIG.	FIG.	CODE	STOCK NUMBER	FOCIVI	NUMBER	DESCRIPTION	0,111	UNIT
NO.	NO.					USABLE ON CODE		
69	97	PAFZZ	5310-00-761-6830	96906	MS21073L4	NUT,SELF-LOCKING, PL	ΕA	8
69	98	PAFZZ	5320-00-087-2166		HL20-12-29	PIN-RIVET,THREAD	EA	4
69	98	PAFZZ	5320-00-853-4929		HL20PB10-29	PIN-RIVET,THREAD	EA	4
69	99	PAFZZ	5320-00-121-3017		HL86W12	COLLAR,PIN-RIVET,TH THREADED	EA	4
69	99	PBFZZ	5320-00-853-4938		HL86G10		EA	4
69	100	PAFFF	1560-00-923-3513		205-031-025-1	FITTING ASSEMBLY, LI	EA	1
69	101	PAFZZ	3120-00-670-5319		22-011-35-28-26	BUSHINGSLEEVE	EA	2
69	102	PAFZZ	5306-00-156-2533		AN174H6A	BOLT,CLOSE TOLER TOLERENCEUHE,UHH,UHV,UHX	EA	4
69	103	PAFZZ	5306-00-285-5325		AN174H7A	BOLT,CLOSE TOLER TOLERENCE	EA	4
69	104	PAFZZ	5310-00-184-9001		AN960PD416L	WASHER,FLATUHE,UHH,UHV,UHX	EA	8
69	105	PAFZZ	1560-00-137-2367		205-030-845-93		EA	1
69	106	PAFZZ	5310-00-728-7716		MS21069L3	NUT,SELF-LOCKING,PL	EA	2
69	107	PAOZZ	5310-00-728-7710		MS21056L3	.NUT,SELF-LOCKING, PL	EA	6
69	108	PAOZZ	5310-00-7782-7094		MS21048L3	.NUT,SELF-LOCKING,PL	EA	1 4
69	109	XDOZZ	5510 00 702-7094		ES-D-221665	DOUBLER	EA	1
69	110	XDOZZ			ES-D-221666	.PAN ASSYUHX	EA	1
69	111	XD000				.PLATE.STRUCT, A/CUHX	EA	1
69	112	PAOZZ	5310-00-777-5785		MS21059L06	. NUT, SELF-LOCKING,PL	EA	6
69	113	XDOZZ		20309	ES-C-221554-1	PLATE	EA	1

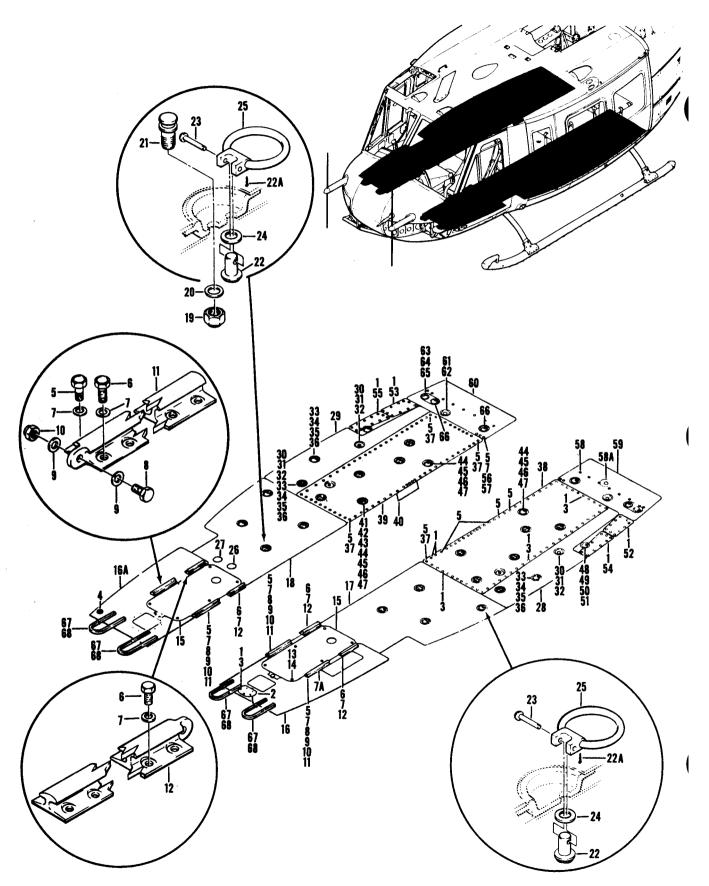


Figure 70. Floor Installation

C16 TM55-1520-210-23P	C16 TM55	5-1520	-210-	·23P
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					C16 7	M55-1520-210-23P SECT	Ю	N II
(1 ILLUSTF (a)		(2)	(3)	(4)	(5)	(6)	(7)	Text QTY
FIG NO	ITEM NO	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION USABLE ON CODE	U/M	INC
70		XCFZZ		97499	205-031-321-1	GHOUP 02 AINFHAME FLOOR INSTALLATION-USBL EFF 62-2106 THRU 62-2113 SEE FIG.67 FOR NHA	EA	1
70		XCFZZ		97499	205-031-321-3	FLOOR INSTL-LH USBL EFF 62-12351 THRU 62-12372 SEE FIG.67 FOR NHA	EA	1
70		XCFZ		97499	205-031-321-5	FLOOR INSTL-LH USBL EFF 63-8739 THRU 63-8859 SEE FIG.67 FOR NHA	EA	1
70		XCFZZ		97499	205-031-321-15	FLOOR INSTL-LH USBL EFF 63-12956 THRU 63-13002 SEE FIG.67 FOR NHAUHE,UHH,UHV,UHX	EA	1
70		XCFZZ		97499	205-031-321-7	FLOOR INSTL-LH USBL EFF 64-13492 THRU 64-13661 SEE FIG.67 FOR NHA	EA	1
70		XCFZZ		97499	205-031-321-17	FLOOR INSTL-LH USBL EFF 64-13662 THRU 64-13901 SEE FIG.67 FOR NHA	EA	1
70		XCFZZ		97499	205-031-321-19	FLOOR INSTL-LH USBL EFF 65-9565 THRU 66-17144 SEE FIG.67 FOR NHA	EA	1
70		XCFZZ		97499	205-031-321-31	FLOOR INSTL-LH USBL EFF 67-17145 & SUBSEQUENT SEE FIG.67 FOR NHA	EA	1
70		XCFZZ		97499	205-031-320-1	FLOOR INSTL-RH USBL EFF 62-2106 THRU 62-2113 SEE FIG.67 FOR NHA	EA	1
70		XCFZZ		97499	205-031-320-3	FLOOR INSTL-RH USBL EFF 62-12351 THRU 62-12372 SEE FIG.67 FOR NHA	EA	1
70		XCFZZ		97499	205-031-320-5	FLOOR INSTL-RH USBL EFF 63-8739 THRU 63-8859 SEE FIG.67 FOR NHA UHE.UHH.UHV.UHX	FA	1
70		XCFZZ		97499	205-031-320-11	FLOOR INSTL-RH USBL EFF 63-12956 THRU 63-13002 SEE FIG.67 FOR NHA	ΕA	1
70		XCFZZ		97499	205-031-320-7	FLOOR INSTL-RH USBL EFF 64-13492 THRU 64-13661 SEE FIG.67 FOR NHAUHE,UHH,UHV,UHX	EA	1
70		XCFZZ		97499	205-031-320-13	FLOOR INSTL-RH USBL EFF 64-13662 THRU 64-13901 SEE FIG.67 FOR NHA. UHE.UHH.UHV.UHX	EA	1
70		XCFZZ		97499	205-031-320-15	FLOOR INSTL-RH USBL EFF 65-9565 THRU 66-17144 & 66-8574 THRU 66-8577 SEE FIG.67 FOR NHA	EA	1
70		XCFZZ		97499	205-031-320-19	FLOOR INSTL-RH USBL EFF 67-17145 & SUBSEQUENT SEE FIG.67 FOR NHA	EA	1
70	1	PAOZZ	5305-00-781-9057	96906	MS27039-1-08	.SCREW,MACHINE	ΕA	٧
70	2	MFOZZ		97499	204-030-337-3	.COVER,ACCESS -LH	EA	1
70	3	PAOZZ	5310-00-728-7716	96906	MS21069L3	.NUT,SELF-LOCKING,PL	EA	٧
70	4	PAOZZ	5325-00-185-0012	96906	MS35489-35	.GROMMET,NONMETALLIC	EA	1
70	5	XDCZZ		96906	MS27039-1-09	.SCREW,MA CHINE	EA	V
7 0	6	PAOOZ	5305-00-180-0014	88044	AN525-10R12	.SCREW,MACHINE	EA	
70	7	PAOZZ	5310-00-167-0753		AN960PD10L	.WASHER,FLAT	EA	
70	7A		2010 00 101-0133		205-070-733-1	.TRACKASSEMBLY	EÀ	2
70		PAOZZ	5306-00-182-2057		AN3M4A	BOLT,MACHINE	EA	1
70		PAOZZ	5310-00-167-0753		AN960PD10L	.WASHER,FLAT	EA	2
70		PAOZZ	5310-00-107-0733		MS21042L3	. NUT,SELF-LOCKING,EX WASHER,HEXAGON	EA	4
70	11	PAOZZ	1560-00-967-1784		205-070-733-3	. TRACK,FLOOR INSTALL	EA	4
		PAOZZ			205-070-733-3	TRACK, SEAT, AFT, P	EA	
70	12	PAOZZ	1560-00-967-1785			SCREW,MACHINE	EA	6
70	14	PAOZZ	5305-00-282-0135	96906	AN525-416R8 MS21069L4	.NUT,SELF-LOCKING,PL	EA	75
70			5310-00-728-7717					/5
70		PBOZZ	1560-00-878-0313		205-031-327-1	COVER ACCESS USBL EFF 62-2106 THRU 64-13901	EA	
70		PAOZZ	1560-00-915-6090		205-030-198-1	COVER, ACCESS USBL EFF 65-9565 & SUBSEQUENT	EA .	1
70	16	PAOFF	1560-00-907-2256	9/499	205-031-264-1	.FLOOR PANEL-LH FWD U/O 205-031-321-1,-3,-5,-7,-15,-19	EA	1

SECTION II C7 TM55-1520-210-23P

SEC	HC	II NO			C7 T	M55-1520-210-23P		
(1 ILLUSTF		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a) FIG NO.	(a) ITEM N O .	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION USABLE ON CODE	U/M	QTY INC IN UNIT
70	16A	PAOFF		97499	205-031-260-1		EA	1
70	17	PAOFF	1560-00-075-0137	97499	205-031-263-1	.FLOOR,AIRCRAFT -LH U/O PN 205-031-321-1 & -3	EA	1
70	17	PAOFF	1560-00-844-7910	97499	205-031-332-67	.FLOOR,AIRCRAFT -LH U/O PN 205-031-321-5,-7,-15,-17,-19 & 31	EA	1
70	18	PAOFF	1560-00-066-5307	97499	205-031-263-2	.FLOOR, AIRCRAFT -RM U/O PN 205-031-320-1 C -3	EA	1
70	19	PAOFF	1560-00-826-5631	97499	205-031-332-69	.FLOOR,AIRCRAFT -RH	EA	1
70	19	PAOZZ	5310-00-807-1477	96906	MS21042L6	NUT,SELF-LOCKING,EX WASHER,HEXAGON UHE,UHH,UHV,UHX	EA	2
70	20	PAOZZ	5310-00-187-2400	88044	AN960PD616	WASHER,FLAT	EA	2
70	21	PAOZZ	5325-00-195-0904	00624	34113-30	STUD,SNAPSLIDE FAST	EA	2
70	22	PACZZ	5315-00-412-9867	97499	100-051-1	. PIN,STRAIGHT	EA	6
70	22A	PAOZZ	5315-00-058-3164	96906	MS24665-148	COTTER PIN	EA	6
70	23	PAOZZ	5315-00-812-3750	96906	MS20392-1C17	. PIN,STRAIGHT,HEADED HEADED	EA	6
70	24	PAOZZ	5310-00-187-2399	88044	AN960PD516	.WA SHER.FLAT UHE.UHH.UHV.UHX	EA	6
70	25		1680-00-802-3204		FDA1886	. RING,DOOR ASSEMBLY,	EA	6
70	26	PAOZZ			204-030-036-3	PLUG,FLOOR,AIRCRAFT U/O PN 205-031-332-73		1
70	26	PAUZZ	156000-445-4687	97499	204-030-036-3		EA	
70	27	PAOZZ	1560-00-445-4684	97499	206-030-036-5	PLUG,FLOOR,AIRCRAFT U/O PN 205-031-332-73 UHE,UHH,UHV,UHX	EA	1
70	28	PAOFF	1560-00-086-3567	97499	205-031-261-3	.FLOOR,AIRCRAFT-LH	EA	1
70	29	PAOFF	1560-00-938-5972	97499	205-031-261-4	.FLOOR,AIRCRAFT-RH	EA	1
70	30	PAOZZ	5310-00-807-1477	96906	MS21042L6	NUT,SELF-LOCKING,EX WASHER,HEXAGON UHE,UHH,UHV,UHX	EA	2
70	31	PAOZZ	5310-00-187-2400	88044	AN960PD616	WASHER,FLAT	EA	2
70	32	PAOZZ	5325-00-195-0904	00624	34113-30	STUD,SNAPSLIDE FAST	EA	1
70	33	PAOZZ	5315-00-412-9867	97499	100-051-1	PIN,SIRAIGHT,HEADED	EA	1
70	34	PAOZZ	5315-00-812-3750	96906	MS20392-1C17	. PIN,STRAIGHT HEADED	EA	2
70	35	PAOZZ	5310-00-187-2399	88044	AN960PD516	WASHER,FLAT	ΕA	2
70	36	PAOZZ	1680-00-802-3204	98313	FDA1886	RING,DOOR ASSEMBLY,	EA	1
70	37	PAOZZ	5310-00-021-3884	96906	MS21086L3	.NUT,SELF-LOCKING,PL	EA	4
70	38		1560-00-909-7048		205-431-257-3	.PANEL ASSEMBLY FLOOR-LH U/O PN 205-031-321-1,-3,-5,-7,-15,-17,-19,C-31	EA	1
70	39	PAOFF	1560-00-939-7624	97499	205-031-257-4	.FLOOR,AIRCRAFT-RH U/O PN 205-031-320-1,-3, 15,-7,-11,-13,- 15,C -19	EA	1
70	40	PAFZZ	1560-00-401-3598	97499	205-031-257-74	FILLER, FLOOR PANEL -RM	EA	1
70	40	PAFZZ	1560-00-401-3597	97499	205-031-257-73	.FILLER, FLOOR PANEL	EA	1
70	41	PAOZZ	5310-00-807-1477	96906	MS21042L6	NUT,SELF-LOCKING,EX WASHER,HEXAGON UHE,UHH,UHV,UHX	EA	6
70	42	PAOZZ	5310-00-187-2400	88044	AN960PD616	. WASHER,FLAT	EA	6
70	43	PAOZZ	5325-00-195-0904	00624	34113-30	STUD,SNAPSLIDE,FAST	EA	1
70	44	PAOZZ	5315-00-412-9867	97499	100-051-1	. PIN,STRAIGHT,HEADED	EA	1
70	45	PAOZZ	5315-00-812-3750	96906	MS20392-1C17	PIN,STRAIGHT HEADED	EA	6
70		PAOZZ	5310-00-187-2399	88044	AN960PD516	. WASHER,FLAT	EA	6
70		PAOZZ	1680-00-802-3204	98313		RING,DOOR ASSEMBLY	EA	8
70		PAOZZ	5315-00-412-9867			.PIN,STRAIGHT,HEADED	EA	1
70		PAOZZ	5315-00-812-3750			.PIN,STRAIGHT HEADED	EA	1
						,		

TM 55-1520-210-23P C30 SEC										
	1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)		
ILLUST	RATION			Į.						
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY		
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN		
NO.	NO.							UNIT		
70	50	PAOZZ	5310-00-187-2399	88044	AN960PD516	.WASHER, FLAT UHH, UHV	EA	1		
70	51	PAOZZ	1680-00-802-3204	98313	FDA1886	RING, DOOR ASSEMBLY UHH, UHV	EA	1		
70	52	PAOZZ	1560-00-967-1832	97499	205-031-370-1	.COVER PLATE-LH UHH, UHV	EA	1		
70	53	PAOZZ	1560-00-967-1833	97499	205-031-370-2	.COVER PLATE-RH UHH, UHV	EA	1		
70	54	PAOZZ	1560-00-967-1834	97499	205-031-371-1	.COVER PLATE-LH UHH, UHV	EA	1		
70	55	PAOZZ	1560-00-967-1835	97499	205-031-371-2	.COVER PLATE-RH	EA	1		
70	56	PAOZZ	5305-00-944-5929	96906	MS27039-1-07	.SCREW, MACHINE U/O PN 205-031-320-19 & 205-031-321-31	EA	37		
70	56	PAOZZ	5305-00-781-9057	96906	MS27039-1-08	.SCREW, MACHINE U/O PN 205-031-320-19 & 205-031-321-31 UHH, UHV	EA	3		
70	57	PAOZZ	5310-00-807-1474	96906	MS21042L3	.NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	3		
70	57	PAOZZ	5310-00-734-1850	96906	MS21071L3	NUT, SELF-LOCKING, PL U/O PN 205-031-320-19 & 205-031-321-31	EA	6		
70	57	PAOZZ	5310-00-761-4221	96906	MS21073L3	NUT, SELF-LOCKING, PL U/O PN 205-031-320-19 & 205-031-321-31	EA	3		
70	58	PBOZZ	5305-00-984-6196	96906	MS35206-248	.SCREW, MACHINE UHH, UHV	EA	8		
70	58A	PAOZZ	5340-00-800-0354	61864	HS51156	.BUTTON, PLUG U/O PN 205–031–321–1, –3, –5, –7, –15, –17, –19, & –31	EA	1		
70	59	PAOFF	1560-00-828-8142	97499	205-031-262-5	.FLOOR, AIRCRAFT-LH U/O PN 205-031-321-31 UHH, UHV	EA	1		
70	60	PAOFF	1560-00-828-8140	97499	205-031-262-6	.FLOOR, AIRCRAFT-RH U/O PN 205-031-320-19 UHH, UHV	EA	1		
70	61	PAOZZ	5310-00-187-2400	88044	AN960PD616	WASHER, FLAT UHH, UHV	EA	1		
70	62	PAOZZ	5325-00-195-0904	00624	34113–30	STUD, SNAPSLIDE, FAST UHH, UHV	EA	1		
70	63	PAOZZ	5315-00-412-9867	97499	100-051-1	PIN, STRAIGHT, HEADED	EA	1		
70	64	PAOZZ	5315-00-812-3750	96906	MS20392-1C17	PIN, STRAIGHT HEADED	EA	3		
70	65	PAOZZ	5310-00-187-2399	88044	AN960PD516	WASHER, FLAT	EA	3		
70	66	PAOZZ	1680-00-802-3204	98313	FDA1886	RING, DOOR ASSEMBLY	EA	3		
70	67	XCFZZ		97499	205-030-316-1	HEEL REST INSTL PILOT AND CO-PILOT ANTI-TORQUE CONTROL SEE FIG. 67 FOR NHA	EA	1		
70	68	PAFZZ	1560-00-181-3722	97499	205-030-058-1	.HEEL REST, PILOT AND CO-PILOT	EA	4		

395/(396 blank)

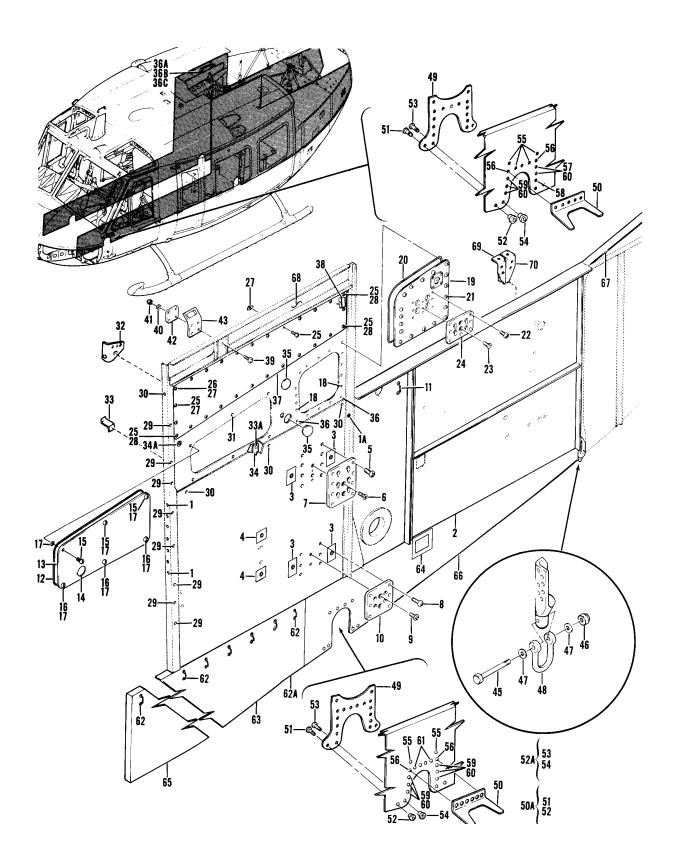


Figure 71. Beam Assembly (396.3 blank)/396.4

<u>TM55-1520-210-</u>23P C14 SECTION II ILLUSTRATIO NATIONAL OTY PART SMR STOCK **FSCM** INC DESCRIPTION CODE NUMBER FIG. NUMBER NO. UNIT NO. USABLE ON COD GROUP 02 AIRFRAME 97499 205-030-163-3 71 XCFZZ BEAM ASSY-LH USBL EFF 62-2106 THRU 62-2113 SEE FIG.67 FOR 1 BEAM ASSY-LH USBL EFF 62-12351 THRU 62-12372 SEE FIG.67 FOR 71 XCFZZ 97499 205-030-163-5 1 71 XCF77 97499 205-030-163-7 BEAM ASSY-LH USBL EFF 63-8739 THRU 63-13002 SEE FIG.67 FOR 1 71 XCFZZ 97499 205-030-163-283 BEAM ASSY-LH USBL EFF 64-13492 THRU 64-13661 SEE FIG.67 FOR 71 97499 205-030-163-299 BEAM ASSY-LH USBL EFF 64-13662 THRU 64-13901 SEE FIG.67 FOR XCFZZUHE,UHH,UHV,ÜHX XCF77 BEAM ASSY-LH USBL EFF 65-S666 THRU 65-12696 SEE FIG. 67 FOR 71 97499 205-030-163-309 1 BEAM ASSY-LH USBL EFF 66-746 THRU 69-15291 SEE FIG.67 FOR 71 XCFZZ 97499 205-030-163-339 71 97499 205-030-163-537 BEAM ASSY-LH USBL EFF 69-15292 THRU 70-15932 SEE FIG.67 FOR XCFZZ NHA UHE,UHH,UHV,UHX 71 XCF77 97499 205-030-163-553 BEAM ASSY-LH USBL EFF 70-16200 & SUBSEQUENT SEE FIG.67 FOR 71 XCFZZ 97499 205-030-164-3 BEAM ASSY-RH USBL EFF 62-2106 THRU 62-12372 SEE FIG.67 FOR NHA UHE,UHH,UHV,UHX 71 XCFZZ 97499 205-030-164-5 BEAM ASSY-RH USBL EFF 63-8739 THRU 63-13002 SEE FIG.67 FOR NHA. UHE,UHH,UHV,UHX 71 XCFZZ 97499 205-030-164-7 BEAM ASSY-RH USBL EFF 64-13492 THRU 64-13661 SEE FIG.67 71 XCFZZ 97499 205-030-164-9 BEAM ASSY-RH USBL EFF 64-13662 THRU 64-13901 SEE FIG.67 FOR 97499 205-030-164-285 BEAM ASSY-RH USBL EFF 65-9565 THRU 66-16306 SEE FIG.67 FOR 71 XCFZZ BEAM ASSY-RH USBL EFF 66-16307 THRU 69-15291 SEE FIG.67 FOR 97499 205-030-164-317 71 XCFZZ 71 XCF77 97499 205-030-164-427 BEAM ASSY-RH USBL EFF 69-15292 THRU 70-15932 SEE FIG.67 FOR 71 XCFZZ 97499 205-030-164-441 BEAM ASSY-RH USBL EFF 70-16200 & SUBSEQUENT SEE FIG.67 FOR NHA UHE,UHH,UHV,UHX 71 PAOZZ 5340-00-987-5345 80539 1950-5-6-0 7 71 PAOZZ 88044 AN227-8 35 5325-00-174-2923 PANEL FUSELAGE, AIRC -LH U/W CRASHWORTHY FUEL SYSTEM 71 2 PADDD 1560-00-176-1088 97499 205-030-169-387UHE,UHH,UHV,UHX PANEL,STRUCTURAL,AI -RH U/W CRASHWORTHY FUEL SYSTEM ADDD 1560-00-146-6609 97499 206-030-169-3S9 71UHE,UHH,UHV,UHX MFOZZ 1560-00-034-3720 100-057-1 71 3 71 MFOZZ 1560-00-034-3721 97499 100-057-5 2 71 PAOZZ 5305-00-912-7307 96906 MS27039-1-06 8 5 3 71 6 PAOZZ 5305-00-719-5400 96906 MS24694S48 97499 205-030-232-1 71 7 PAOZZ 1560-00-987-5161 71 6 PAOZZ 5305-00-912-7307 96906 MS27039-1-06 8 2 71 9 PAOZZ 5305-00-719-5400 96906 MS24694S48 71 10 PAOZZ 1560-00-987-5162 97499 205-030-233-1 71 11 PAO77 1560-00-998-7619 97499 70-022-1 11 PAOZZ 71 12 .SEAL,RUBBER STRIP -LH UHE,UHH,UHV,UHX 5330-00-761-2219 97499 205-030-163-277 PAOZZ 97499 71 12 5330-00-761-2218 205-030-164-265

<u>SECTION II</u> TM55-1520-210-23P C166

		\overline{OLO}	TION II			TM55-1520-210-23P		100
(1)		(2)	(3) N A T I O N A L	(4)	(5)	(6)	(7)	(8) QTY
FIG.	ITEM NO.	SMR CODE	STOCK NUMBER	FSCM	P A R T N U M B E R	DESCRIPTION USABLE ON CODE	U/M	I N C I N UNIT
71		PAOOO			205-030-210-45	.COVER,ACCESS	EA	1
71	13	PA000		97499	205-030-210-47	.COVER,ACCESS	EA	1
71	14	PAOZZ	1560-00-476-5576	97499	205-030-210-25	WINDOW,OBSERVATION U/O PN 205-030-210-45	EA	1
71	14	PAOZZ	1560-00-427-9906	97499	206-030-210-55	WINDOW,OBSERVATION U/O PN 205-030-210-47	EA	1
71	15	PAOZZ	5325-00-281-1552	72794	A5T20	STUD,TURNLOCK FA FASTENER UHE,UHH,UHV,UHX	EA	3
71	16	PAOZZ	5325-00-281-5044	72794	A5T30	STUD,TURNLOCK FA FASTENER	EA	3
71	17	PAOZZ	5325-00-141-4002	72794	GH5	EYELET,TURNLOCK FAS FASTENER UHE,UHH,UHV,UHX	EA	6
71	18	PAOZZ	5325-00-987-5347	80539	1950-5-8-01	.RECEPTACLE,TURNLOCK	EA	13
71	19	PA000	1560-00-987-5174	97499	205-030-219-19	.COVER,ACCESS -LH U/O PN 205-030-163-3,-5,-7,-283,299,-309,&-399	EA	1
71	19	PA000	1560-987-5175	97499	205-030-219-20	.COVER,ACCESS -RH U/O PN 205-030-164,-3,-5,-7,-9,-285,& -317 UHE,UHH,UHV,UHX	EA	1
71	20	PAOZZ	5330-00-906-0282	97499	205-030-219-29	SEAL,RUBBER	EA	1
71	21	PAOZZ	5306-00-065-9659	56878	1915-5-3	BOLT,SLEEVE	EA	18
71	21	PAOZZ	5365-00-830-2139	80539	1941-5	RING,RETAINING	EA	18
71	22	PAOZZ	5305-00-912-7307	98906	MS27039-1-06	SCREW,MACHINE	EA	6
71	23	PAOZZ	5306-957-7810	96906	MS24693S271	SCREW,MACHINE	EA	2
71	24	PAOZZ	1560-00-987-5162	97499	205-030-233-1	PLATE,STRUCTURAL,AI	EA	1
71	25	PAOZZ	5305-00-781-9067	96906	M3S27039-1-08	.SCREW,MACHINE	EA	24
71	26	XDOZZ	5305-00-925-7857	96906	MS27039-1-09	.SCREW,MACHINE	EA	1
71	27	PAOZZ	5310-00-728-7716	96906	MS21069L3	.NUT,SELF-LOCKING,PL	EA	22
71	28	PAOZZ	5310-00-734-1850	96906	MS21071L3	.NUT,SELF-LOCKING,PL	EA	3
71	29	PAOZZ	5310-00-994-7209	80205	NAS1474A4	.NUT,SELF-LOCKING,PL	EA	9
71	30	PAOZZ	5310-00-619-1143	80539	4600H054F2	.NUT,SELF-LOCKING,PL U/O PN 205-030-163-3,-5,-309, -339,205- 030-164-3,& -5	EA	4
71	30	PAOZZ	5310-00-619-1143	80539	4600H054F2	.NUT,SELF-LOCKING,PL U/O PN 205-030-163-7, -283, -299,205- 030-164-7,-9, -285,& -317	EA	3
71	30	PAOZZ	5310-00-916-2452	80539	M14600H054	.NUT,SELF-LOCKING,PL U/O PN 205-030-163-7,-283, -299,205- 030-164-7,-9, -285,& -317	EA	1
71	31	PAOZZ	5325-00-298-7026	72794	R5	.RECEPTACLE,TURNL	EA	6
71	32	XDOZZ	1560-00-148-6431	97499	205-030-474-1	.FITTING,CARGO TIE D	EA	1
71	33	PADZZ	1560-00-667-6801	97499	205-030-163-185	.SUPPORT,BEAM ASSEMB -LH	EA	1
71	34	PADZZ	1560-00-250-8529	97499	205-030-164-185	.SUPPORT,BEAM ASSEM -RN	EA	1
71	33A	PAOZZ	5305-00-082-6780	96906	MS27039-1-12	.SCREW,MACHINE U/O PN 205-030-164-285 & -317 UHE,UHH,UHV,UHX	EA	1
71	34	PAOZZ	1680-00-913-5923	97499	205-070-790-1	.STRAP,WEBBING U/O PN 205-030-163-309,-339, 205-030-164-285, & -317	EA	1
71	34A	PAOZZ	5340-00-708-8933	81864	HS51026K2215	.BUTTON,PLUG	EA	1
71	35	PAOZZ	5340-00-206-5266	61864	HS50726K915	.BUTTON,PLUG	EA	2
71	36	PAOZZ	5325-00-987-5346	80539	1950-5-6-1	RECEPTACLE,TURNLOCK	EA	5
71	36A	PAOZZ		88044	AN5-5A	.BOLT,MACHINE	EA	2
71		PAOZZ		88044		.WASHER,FLATUHX	EA	2
71		XDOZZ		20309		.HANDLE,BOW SEE FIG.5B FOR NHAUHX	EA	1
71	37	PA000	1560-00-987-5177	97499		.COVER,ACCESS -LH U/O PN 205-030-163-5,-7,-283,-299,-309, & -339	EA	1
71	37	PA000	1560-00-987-5178	97499	205-031-221-2	.COVER,ACCESS -RH U/O PN 205-030-164-3,-5,-7, -9,-285, & -317	EA	1
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(1 ILLUSTF		(2)	(3)	(4)	(5)	(6)	(7)	(8) QTY
(A)	(B)	SMR	NATIONAL STOCK	FSCM	PART	DESCRIPTION	U/M	INC
FIG. NO.	ITÉM NO.	CODE	NUMBER		NUMBER	BEGOTTI FION		IN UNIT
110.	110.					USABLE ON CODE		
71	38	PAOZZ	5330-00-872-1256	97499	205-031-221-15	SEAL,RUBBERUHE,UHH,UHV,UHX	EA	1
71		PAOZZ	5305-00-180-0014		AN525-10R12	.SCREW,MACHINE	EA	
71		PAOZZ	5310-00-183-4406		AN960PD10	.WASHER,FLAT	EA	
71	41	PAOZZ	5310-00-103-4400		M321042L3	.NUT,SELF-LOCKING,EX		4
71	42	PAOZZ					EA	4
			1560-00-076-6038		205-060-861-1	.PLATE,COWL LATCH	EA	
71	43	PAOZZ	1560-00-968-4692	97499		LATCH RETAINER,COWL	EA	1
71	44	PB000	1560-00-928-7042	97499	205-030-265-11	FITTING ASSEMBLY, A -LH U/O PN 205-030-163-3,-5,-7,-283,- 299,-309 & -339	EA	1
71	44	XD000		97499	205-030-265-12	FITTING,JACK U/O PN 205-030-164-3,-5,-7,-9,-285,& -317 	EA	1
71	45	PAOZZ	5306-00-151-2621	88044	AN5-22A	BOLT,MACHINE	EA	1
71	46	PAOZZ	5310-00-807-1476	96906	MS21042L5	.NUT.SELF-LOCKING,EX WASHER,HEXAGON U/W PN 204-031-393-1 ONLY	EA	1
71	47	PAOZZ	5310-00-187-2399	88044	AN960PD516	WASHER,FLAT U/W PN 204-031-393-1 ONLYUHE,UHH,UHV,UHX	EA	2
71	48	PAOZZ	4030-00-977-6940	97499	204-031-393-1	SHACKLE	EA	1
71	49	PAFZZ	1560-119-1179	97499	205-030-104-1	.SUPPORT FITTING,LAN -LH FWD UHE,UHH,UHV,UHX	EA	1
71	49	PAFZZ	1560-00-947-6224	97499	205-030-105-1	SUPPORT FITTING,LAN -LH AFT U/O PN 205-030-163-5,-7, -283,-299,-309,&-399	EA	1
71	49	PAFZZ	1560-00-119-1178	97499	205-030-104-2	.SUPPORT FITTING.LAN -RH FWD	EA	1
71	49	PAFZZ	1560-00-948-0445	97499	205-030-105-2	SUPPORT FITTING,LAN -RH AFT U/O PN 205-030-164-3,-5,-7,-9,- 285,&-287	EA	1
71	50	PAFZZ	1560-00-169-0332	97499	205-030-971-1	BRACE, LANDING GEAR -FWD LH	EA	1
71		PAFZZ	1560-00-169-0331		205-030-971-2	.SUPPORT.LANDING GEA -FWD RH	EA	1
71		PAFZZ	1560-00-937-2560		205-030-970-1	BRACE, LANDING GEAR -AFT LH & RH	EA	
71	50A	AFFFF	1300-00-937-2300		HL20PB86-6-6	RIVET ASSEMBLY	EA	4
71	50A 51	PAFZZ	5320-00-864-6099		HL20PB6-6	.FASTENER ASSEMBL	EA	,
							EA	
71	52	PAFZZ	5320-00-869-1495		HL1087PBW-6	COLLAR,PIN-RIVET,TH		
71	52A	XDFFZ		73197	HL20PB86-6-7	FASTENER ASSEMBL	EA	4
71	53	PBFZZ	5320-00-869-4298		HL20PB6-7	. PIN-RIVET,THREADED	EA	1
71	54	PAFZZ	5320-00-869-1495		HL1087PBW-6	COLLAR,PIN-RIVET,TH	EA	
71		PAFZZ	5320-00-725-6927		MS20615-5M7	.RIVET,SOLID	EA	7
71	56	PAFZZ	5320-00-818-0942		MS20615-6M12	.RIVET,SOLID	EA	4
71	57	PAOZZ	5320-00-205-7776		NAS529-6-5	.PIN-RIVET,GROOVED	EA	2
71	58	PAFZZ	5320-00-205-7686		NAS529-6-6	.PIN-RIVET,GROOVED	EA	1
71	59	PAFZZ	5320-00-205-7320	80205	NAS529-6-7	.PIN-RIVET,GROOVED	EA	9
71	60	PAFZZ	5320-00-223-6093	80205	NAS179-6	.COLLAR,GROOVED PIN	EA	12
71	61	PAFZZ	5320-00-256-1938	96906	MS20615-5M9	.RIVET,SOLID	EA	4
71	62	PAFZZ	1560-00-998-7619	97499	70-022-1	.HANGER,FUEL CELL -RH	EA	9
71	62A	PADZZ	1560-00-919-8741	97499	205-030-163-313	.PLUG BEAM ASSEMBLY, -LH	EA	1
71	63	PBDZZ	1560-00-927-9525	97499	205-030-161-4	.STRIP,BEAM ASSEMBLY	EA	1
71	64	PAFFF	1560-00-176-1419	97499	205-030-212-1	.SUPPORT,STRUCTURAL	EA	1
71	65	PADDD	1560-00-157-4999	97499	205-030-229-139	.PANEL,BEAM	EA	1
71	66	PADDD	1560-00-157-4998	97499	205-030-228-115	.PANEL,BEAM	EA	1
71	66	XBDZZ	1560-00-106-0083	97499	205-030-161-5	.CAP,BEAM,LOWER LH-LOWER	EA	1
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SECTION II TM55-1520-210-23P C14

Mario Mari			<u> </u>	CHON II			TM55-1520-210-23P		<u>, 14</u>
FIG. NO. NO. NO. NO. NO. NO. NO. NO. NO. NO			(2)	(3)	(4)	(5)	(6)	(7)	
FIG.	ILLUSTF	RATION	SMR			PART		пал	
NO. NO. NO. NO. NO. NO. NO. NO. NO. NO.	FIG.	ITEM			FSCM		DESCRIPTION	U/M	IN
71 66 XBDZZ 1560-00-106-0084 97499 205-030-161-6A .CAP,BEAM,LOWER -RH LOWER .UHE,UHH,UHV,UHX EA 1 71 67 MFFZZ 97499 205-030-163-231 .RADIUS BLOCK-LH .UHE,UHH,UHV,UHX EA 1 71 68 PBDZZ 1560-00-183-5977 97499 205-030-164-215 .RADIUS BLOCK-RH .UHE,UHH,UHV,UHX EA 1 71 69 PBDZZ 1560-00-168-5658 97499 205-030-409-1 .FITTING,ENGINE MOUN .UHE,UHH,UHV,UHX EA 1 71 70 PBDZZ 1560-00-168-5659 97499 205-030-409-2 .FITTING .UHE,UHH,UHV,UHX EA 1	NO.	NO.		NUMBER			USABLE ON CODE		UNIT
71 67 MFFZZ 97499 205-030-163-231 RADIUS BLOCK-LH UHE,UHH,UHV,UHX EA 1 71 67 MFFZZ 97499 205-030-164-215 RADIUS BLOCK-RH UHE,UHH,UHV,UHX EA 1 71 68 PBDZZ 1560-00-183-5977 97499 205-030-163-177B WEB,BEAM,FUSELAGE -LH UHE,UHH,UHV,UHX EA 1 71 69 PBDZZ 1560-00-168-5658 97499 205-030-409-1 .FITTING,ENGINE MOUN UHE,UHH,UHV,UHX EA 1 71 70 PBDZZ 1560-00-168-5659 97499 205-030-409-2 .FITTING,ENGINE MOUN UHE,UHH,UHV,UHX EA 1							31. 3382	H	
71 67 MFFZZ 97499 205-030-164-215 .RADIUS BLOCK-RH .UHE,UHH,UHV,UHX EA 1 71 68 PBDZZ 1560-00-183-5977 97499 205-030-163-177B .WEB,BEAM,FUSELAGE -LH .UHE,UHH,UHV,UHX EA 1 71 69 PBDZZ 1560-00-168-5658 97499 205-030-409-1 .FITTING,ENGINE MOUN .UHE,UHH,UHV,UHX EA 1 71 70 PBDZZ 1560-00-168-5659 97499 205-030-409-2 .FITTING,ENGINE MOUN .UHE,UHH,UHV,UHX EA 1 71 70 PBDZZ 1560-00-168-5659 97499 205-030-409-3 .FITTING,ENGINE MOUN .UHE,UHH,UHV,UHX EA 1	71	6 6	XBDZZ	1560-00-106-0084	97499	205-030-161-6A	.CAP,BEAM,LOWER -RH LOWER	EΑ	1
71 68 PBDZZ 1560-00-183-5977 97499 205-030-163-177B .WEB,BEAM,FUSELAGE -LH .UHE,UHH,UHV,UHX EA 1 71 69 PBDZZ 1560-00-168-5658 97499 205-030-409-1 .FITTING,ENGINE MOUN .UHE,UHH,UHV,UHX EA 1 71 70 PBDZZ 1560-01-157-5414 97499 205-030-409-2 .FITTING .UHE,UHH,UHV,UHX EA 1 71 70 PBDZZ 1560-00-168-5659 97499 205-030-409-3 .FITTING,ENGINE MOUN .UHE,UHH,UHV,UHX EA 1	71	67	MFFZZ		97499	205-030-163-231	.RADIUS BLOCK-LH	EΑ	1
71 68 PBDZZ 1560-00-183-5977 97499 205-030-163-177B .WEB,BEAM,FUSELAGE -LH .UHE,UHH,UHV,UHX EA 1 71 69 PBDZZ 1560-00-168-5658 97499 205-030-409-1 .FITTING,ENGINE MOUN .UHE,UHH,UHV,UHX EA 1 71 70 PBDZZ 1560-01-157-5414 97499 205-030-409-2 .FITTING .UHE,UHH,UHV,UHX EA 1 71 70 PBDZZ 1560-00-168-5659 97499 205-030-409-3 .FITTING,ENGINE MOUN .UHE,UHH,UHV,UHX EA 1	71	67	MFFZZ		97499	205-030-164-215	.RADIUS BLOCK-RH	EA	1
71 6 9 PBDZZ 1560-00-168-5658 97499 205-030-409-1 .FITTING,ENGINE MOUN .UHE,UHH,UHV,UHX EA 1 71 6 9 PBDZZ 1560-01-157-5414 97499 205-030-409-2 .FITTING .UHE,UHH,UHV,UHX EA 1 71 70 PBDZZ 1560-00-168-5659 97499 205-030-409-3 .FITTING,ENGINE MOUN .UHE,UHH,UHV,UHX EA 1				1560-00-192-5077					
71 69 PBDZZ 1560-01-157-5414 97499 205-030-409-2 FITTING									
71 70 PBDZZ 1560-00-168-5659 97499 205-030-409-3 .FITTING,ENGINE MOUN	71	6 9	PBDZZ	1560-00-168-5658	97499	205-030-409-1			1
	71	6 9	PBDZZ	1560-01-157-5414	97499	205-030-409-2	.FITTING	EA	1
71 79 PROZZ 1566.31.157.5415 9749 203-030-403-4 PITING	71	7 0	PBDZZ	1560-00-168-5659	97499	205-030-409-3	.FITTING,ENGINE MOUN	EA	1
	71	70	PBDZZ	1560-01-157-5415	97499	205-030-409-4	.FITTING	EA	1
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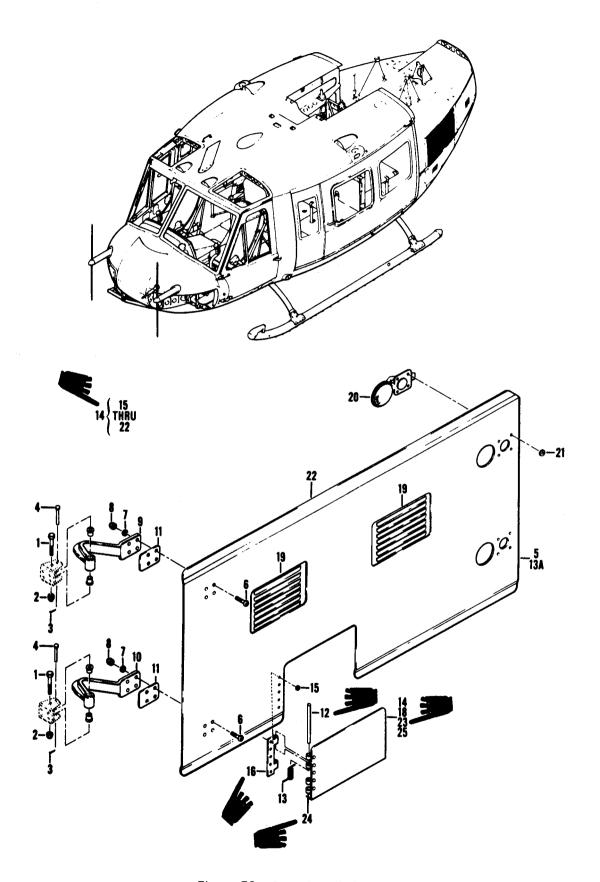


Figure 72. Door Installation

TM 55-1520-210-23P C30

						3		ION II
	(1) TRATION	(2)	(3)	(4)	(5)	(6)	(7)	(8)
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER	FSCIVI	NUMBER	USABLE ON CODE	O/IVI	INC IN
NO.	NO.	OODL	OTOOK NOWBER		NOMBER	COADLE ON CODE		UNIT
72	110.	XCFZZ		97499	205-030-028-1	DOOR INSTL-LH USBL EFF 65-9676 & SUBSEQUENT SEE FIG. 68 FOR	EA	1
						NHA UHH, UHV		
72		XCFZZ		97499	205-030-028-31	DOOR INSTL-LH USBL EFF 66-16307 & SUBSEQUENT SEE FIG. 68 FOR NHA	EA	1
72	1	PAOZZ	5306-00-182-2006	88044	AN3H15A	BOLT, MACHINE UHH, UHV	EA	2
72	2	PAOZZ	5310-00-807-1474	96906	MS21042L3	.NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	2
72	3	PAOZZ	5315-00-234-1856	96906	MS24665-155	.PIN, COTTER UHH, UHV	EA	2
72	4	PAOZZ	5315-00-812-3763	96906	MS20392-1C41	.PIN, STRAIGHT, HEADED	EA	2
72	5	PAOOO	9999-00-400-2751	97499	205-030-028-41	.DOOR, ACCESS-LH	EA	1
72	5	PA000	9999-00-400-2750	97499	205-030-028-45	.DOOR, ACCESS-RH	EA	1
72	6	PAOZZ	5305-00-180-0014	88044	AN525-10R12	SCREW, MACHINE UHH, UHV	EA	8
72	7	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT UHH, UHV	EA	8
72	8	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	8
72	9	PAOZZ	5340-00-943-0833	97499	205-030-033-1	HINGE, ACCESS DOOR-LH UPPER	EA	1
72	9	PAOZZ	5340-00-943-0851	97499	205-030-033-2	HINGE, ACCESS DOOR-RH UPPER UHH, UHV	EA	1
72	10	PAOZZ	5340-00-943-0851	97499	205-030-033-2	HINGE, ACCESS DOOR-LH LOWER UHH, UHV	EA	1
72	10	PAOZZ	5340-00-943-0833	97499	205-030-033-1	HINGE, ACCESS DOOR-RH LOWER UHH, UHV	EA	1
72	11	PAOZZ	5365-00-967-7642	97499	120-062-1	SHIM UHH, UHV	EA	2
72	12	MFOZZ		96906	MS20253-2-275	PIN, STRAIGHT, HEADLESS UHH, UHV	EA	1
72	13	PAOZZ	5360-00-964-6473	97499	120-128-1	SPRING, HELICAL, TORS	EA	1
72	13A	XAOOO		97499	205-030-028-43	DOOR ASSEMBLY-LH	EA	1
72	13A	XAOOO		97499	205-030-028-47	DOOR ASSEMBLY-RH	EA	1
72	14	XAOOO		97499	205-030-484-35	DOOR ASSEMBLY-LH	EA	1
72	14	XAOOO		97499	205-030-484-36	DOOR ASSEMBLY-RH	EA	1
72	15	PAOZZ	5310-00-515-9371	88044	AN960PD3	WASHER, FLAT U/O PN 205-030-484-35 & -36 UHH, UHV	EA	5
72	16	MFOZZ		97499	205-030-484-17	HINGE HALF U/O PN 205-030-484-35 & -36 UHH, UHV	EA	1
72	16	MFOZZ	5340-00-152-0676	97499	205-030-028-25	HINGE, HALF U/O PN 205-030-028-8, -35, & -43 UHH, UHV	EA	1
72	17	MFOZZ		97499	205-030-484-15	HINGE HALF U/O PN 205–030–484–35 & –36	EA	1
72	18	PAOZZ	1560-00-966-6124	97499	205-030-484-21	DOOR, ACCESS-LH U/O PN 205-030-484-35	EA	1
72	19	XBOZZ	1560-00-511-8218	97499	205-030-034-1	LOUVER U/O PN 205-030-028-8 & -35 UHH, UHV	EA	2
72	20	PAOZZ	5340-00-872-7937	83014	H605S063A123	CATCH, FLUSH UHH, UHV	EA	2
72	21	PAOZZ	5310-00-550-5009	96906	MS15795-704	WASHER, FLAT U/O PN 205-030-484-35 & -36 UHH, UHV	EA	8
72	22	MOOZZ		97499	205-030-484-25	SEAL, DOOR UHH, UHV	EA	1
72	22	MOOZZ	5330-00-469-5555	97499	205-030-028-29	SEAL, RUBBER STRIP UHH, UHV	EA	1
72	23	MFOZZ	1560-00-413-1395	97499	205-030-028-5	DOOR ASSEMBLY-LH UHH, UHV	EA	1
72	23	MFOZZ		97499	205-030-028-6	DOOR ASSEMBLY-RH UHH, UHV	EA	1
72	24	MFOZZ		97499	205-030-028-27	HINGE, HALF U/O PN 205–030–028–8 & –35	EA	1
72	25	XAOZZ		97499	205-030-028-19	DOOR U/O PN 205-030-028-5	EA	1
72	25	XAOZZ		97499	205-030-028-20	DOOR, ACCESS UHH, UHV	EA	1

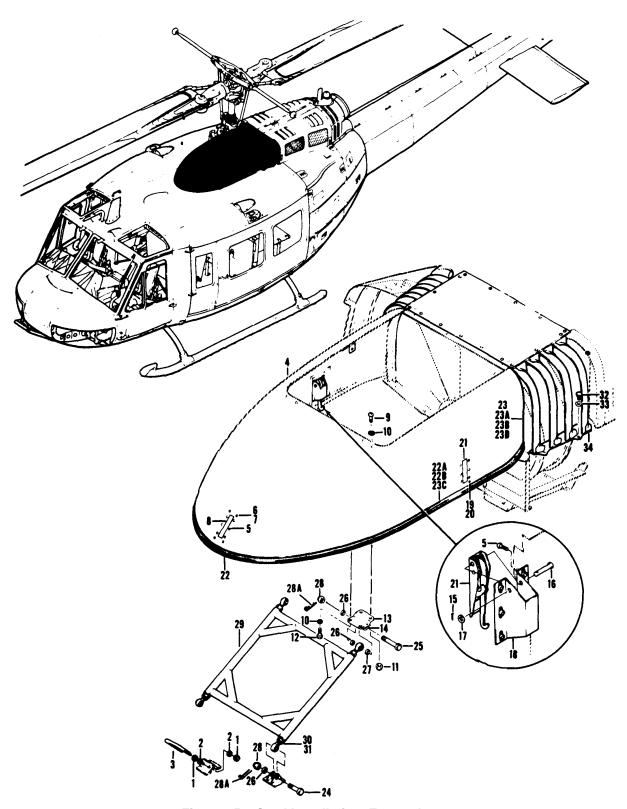


Figure 75. Cowl Installation, Forward

							ረ።	ON II
(1 ILLUSTRA	TION	(2)	(3)	(4)	(5)	(6)	(7)	
(a) FIG. NO.	(b) ITEM NO.	S M R CODE	NATIONAL STOCK NUMBER	FSCM	PART N U M B E R	DESCRIPTION USABLE ON CODE	U/M	QTY INC I IN UNIT
75		XCFZZ		97499	205-060-800-5	GROUP 02 AIRFRAME COWL INSTL USBL EFF 62-2106 THRU 62-2113 SEE FIG.96 FOR NHAUHE,UHH,UHV,UHX	EA	1
75		XCFZZ		97499	205-060-800-7	COWL INSTL USBL EFF 62-12351 THRU 62-12372 SEE FIG.96 FOR NHAUHE,UHH, UHV,UHX	EA	. 1
75		XCFZZ		97499	205-060-800-9	COWL INSTL USBL EFF 63-8739 THRU 63-13002 SEE FIG.96 FOR NHA	EA	. 1
75		XCFZZ		97499	205-060-800-11	COWL INSTL USBL EFF 64-13492 THRU 64-13901 SEE FIG.96 FOR NHA	EA	. 1
75		XCFZZ		97499	205-060-800-13	COWL INSTL USBL EFF 65-9565 THRU 66-16867 SEE FIG.96 FOR NHA	EA	1
75		XCFZZ		97499	205-060-800-23	COWL INSTL USBL EFF 66-16868 THRU 6617144 & 66-8574 THRU 66-8577 SEE FIG.96 FOR NHA	EA	1
75		XCFZZ		97499	205-060-800-21	COWL INSTL USBL EFF 67-17145 & SUBSEQUENT SEE FIG.96 FOR NHA	EA	1
75	1	PAOZZ	5310-00-807-1474	96906	MS21042L3	.NUT,SELF-LOCKING,EX WASHER,HEXAGON UHE,UHH,UHV,UHX	EA	4
75	2	PAOZZ	5310-00-183-4406	88044	AN960PD10	.MASHER,FLAT	EA	4
75	3	PAOZZ	5306-00-052-6318	97499	205-060-830-1	.BOLT,U	EA	1
75	4	PA000	1560-00-923-2879	97499	205-060-805-21	.FAIRING ASSEMBLY TRANSMISSON	EA	1
75	5	PAOZZ	5305-00-281-8527	88044	AN525-832R8	SCREW,MACHINEUHE,UHH,UHV,UHX	EA	12
75	6	PAOZZ	5305-00-281-8526	88044	AN525-832R6	SCREW,MACHINEUHE,UHH,UHV,UHX	EA	4
75	7	PAOZZ	5310-00-807-1473	96906	MS21042L08	NUT,SELF-LOCKING,EX WASHER,HEXAGON UHE,UHH,UHV,UHX	EA	4
75	8	PAOZZ	5340-00-072-8315	83014	H38K613	LATCH ASSEMBLY	EA	1
75	9	XDOZZ	5305-00-925-7857	96906	MS27039-1-09	SCREW,MACHINE	EA	4
75	10	PAOZZ	5310-00-183-4406	88044	AN960PD10	WASHER, FLAT	EA	4
75	11	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT,SELF-LOCKING, EX WASHER,HEXAGON UHE,UHH,UHV,UHX	EA	4
75	12	PAOZZ	5306-00-515-9167	80205	NAS464P3A3	BOLT,SHEAR	EA	4
75	13	PA000	1560-00-967-1741	97499	205-060-814-1	SUPPORT, POWER PLANT	EA	2
75	14	PAOZZ	3120-00-990-2581	97499	21-00687-5-4	BUSHING,SLEEVE	EA	2
75	15	PAOZZ	5315-00-234-1856	96906	MS24665-155	PIN,COTTER	EA	2
75	16	PBOZZ	5315-00-811-1245	96906	MS20392-2C35	PIN,STRAIGHT,HEADED HEADED	EA	2
75	17	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER,FLAT	EA	2
75	18	MOOZZ	DELETED	97499	205-060-838-1	SUPPORT ASSEMBLY, LA	EA	2
75	19	PAOZZ	5325-00-174-2923	88044	AN227-8	STUD, SNAP FASTENER	EA	2
75	20	PAOZZ	5325-00-276-4969	88044	AN227-9	POST, SNAP FASTENER	EA	2
75	21	PAOZZ	5340-00-753-0418	83014	H287-1	LATCH ASSEMBLY	EA	2
75	22	PAOZZ	5330-00-963-5798	97499	205-060-805-15	SEAL,RUBBER SPECIAL	EA	1
75	22A	MFOZZ		97499	205-060-805-35	RETAINER,LOWER	EA	1
75	22B	MFOZZ		97499	205-060-805-36	RETAINER,LOWER	EA	1
75	23	MOOZZ	DELETED	97499	205-060-805-13	SEAL RUBBER SPECIAL	EA	2
75	23A	MFOZZ		97499	205-060-805-37	RETAINER,AFT	EA	1
75	23B	MFOZZ		97499	205-060-805-38	RETAINER,AFT	EA	1
75	23C	MFOZZ		97499	205-060-805-39	SEAL	EA	2
75	23D	MFOZZ		97499	205-060-805-41	SEAL	EA	1
75	24	PAOZZ	5306-00-182-1531	88044	AN4H413	.BOLT,MACHINE	EA	2
75	25	PAOZZ	5306-00-638-8223	88044	AN4H16	.BOLT,MACHINE	EA	2
75	26	PAOZZ	5310-00-187-2354	88044	AN960PD416	.WASHER,FLATUHE. UHH. UHV ,UHX	EA	6

C13 TM55-1520-210-23P

					C13 11V158	o-1520-210-23P SEC	اللز	ON II
(1 ILLUSTF		(2)	(3)	(4)	(5)	(6)		(8)
FIG.	(b) ITEM NO.	S M R CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION USABLE ON CODE		QTY INC IN UNIT
7 5	2 7	PAOZZ	5310-00-167-0835	88044	AN960-416L	.WASHER,FLAT	EA	2
7 5	2 8	PAOZZ	5310-00-176-8108	88044	AN620-4	.NUT,PLAIN,SLOTTED,H	EA	4
7 5	28A	PAOZZ	5315-00-815-1405	96906	MS24665-151	.PIN,COTTERUHE,UHH,UHV,UHX	EA	4
7 5	2 9	PAOOO	1560-00-963-1072	97499	205-060-842-1	.HINGE ASSEMBLY,TRAN	ΕA	1
7 5	3 0	PAOZZ	5310-00-167-1302	88044	AN316-7R	NUT,PLAIN,HEXAGON	ΕA	4
7 5	3 1	PAOZZ	3120-00-085-2341	99862	TCL001SEB7	BEARING,PLAIN,ROD E	ΕA	4
7 5	3 2	PAOZZ	5306-00-182-2014	88044	AN4H3A	BOLT,MACHINE	ΕA	4
7 5	3 3	PAOZZ	5310-00-187-2354	88044	AN960PD416	WASHER,FLAT	ΕA	4
7 5	3 4	PA000	2945-00-027-3025	97499	205-060-280-5	FILTER ASSEMBLY, ENG -LH SEE FIG.99 FOR BREAKDOWNUHE,UHH,UHV,UHX	EA	1
7 5	3 4	PA000	2945-00-027-3022	97499	205-060-280-6	FILTER ASSEMBLY, ENG -RH SEE FIG.99 FOR BREAKDOWN	EA	1

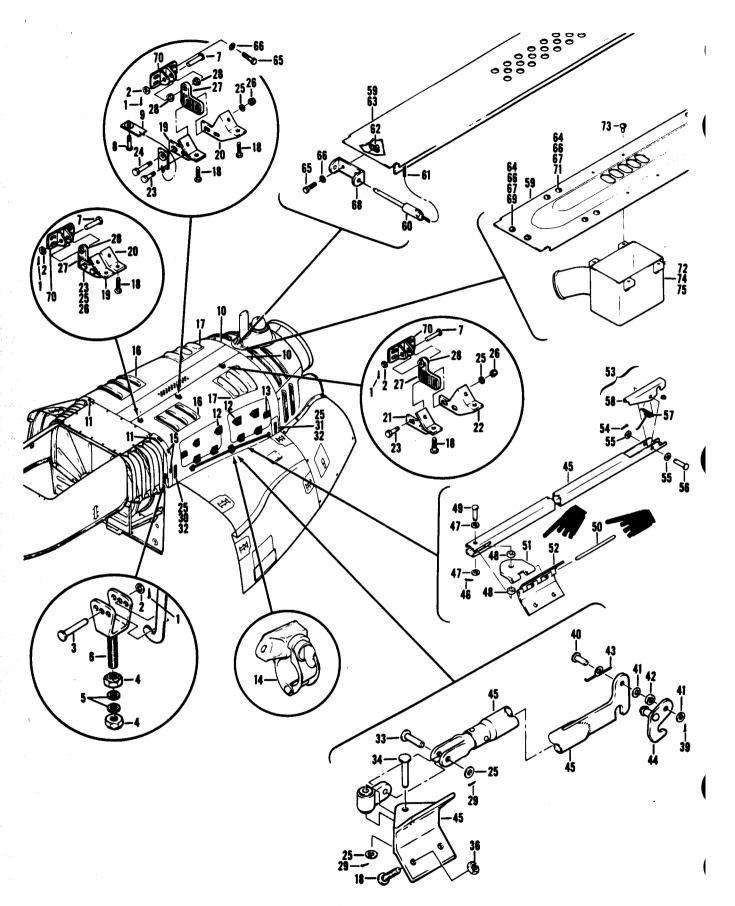


Figure 76. Cowl Installation

TM55-1520-210-23P C7 SECTION II

					TM5	5-1520-210-23P C7	SECTI()N II
ILLUSTF) RATION	(2)	(3)	(4)	(5)	(6)	(7)	(8)
FIG. NO.	ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	D E S C R I P T I O N USABLE ON CODE	U/M	QTY INC I IN UNIT
76		XCFZZ	_	97499	205-060-800-5	GROUP 02 AIRFRAME COWL INSTL USBL EFF 62-2106 THRU 62-113 SEE FIG.96 FOR NHAUHE,UHH,UHV,UHX	EA	1
76		XCFZZ		97499	205-060-800-7	COWL INSTL USBL EFF 62-12351 THRU 62-12372 SEE FIG.96 FOR NHA	EA	1
76		XCFZZ		97499	205-060-800-9	COWL INSTL USBL EFF 63-8739 THRU 63-13002 SEE FIG.96 FOR NH.		1
76		XCFZZ		97499	205-060-800-11	COWL INSTL USBL EFF 64-13492 THRU 64-13901 SEE FIG.96 FOR NHA	EA	1
76		XCFZZ		97499	205-060-800-13	COWL INSTL USBL EFF 65-9565 THRU 66-16867 SEE FIG.96 FOR NHA	EA	1
76		XCFZZ		97499	205-060-800-23	COWL INSTL USBL EFF 66-16868 THRU 66-17144 & 66-8574 THRU 66-8577 SEE FIG.96 FOR NHA	EA	1
76		XCFZZ		97499	205-060-800-21	COWL INSTL USBL EFF 67-17145 AND SUBSEQUENT SEE FIG.96 FOR NHAUHE,UHH,UHV,UH>	EA	1
76	1	PAOZZ	5315-00-815-1405	96906	NS24665-151	.PIN,COTTER	EA	8
76	2	PAOZZ	5310-00-167-0753	88044	AN960PD10L	.WASHER,FLAT	K EA	8
76	3	PAOZZ	5315-00-811-1255	96906	MS20392-2C31	.PIN,STRAIGHT, HEADED	K EA	2
76	4	PAOZZ	5310-00-807-1468	96906	MS21042-4	.NUT,SELF-LOCKING,EX	(EA	4
76	5	PAOZZ	5310-00-184-9001	88044	AN960PD416L	.WASHER,FLAT	K EA	4
76	6	PAOZZ	5340-00-073-5438	97499	205-060-863-1	.CLEVIS,ROD END	K EA	2
76	7	PAOZZ	5315-00-811-1241	96906	MS20392-2C17	.PIN,STRAIGHT,HEADEDUHE,UHH,UHV,UH>	EA	6
76	8	PAOZZ	5305-00-781-9057	96906	MS27039-1-08	.SCREW,MACHINE U/O PN 205-060-800-5,-7,& -9	EA	2
76	9	PAOZZ	1560-00-966-7513	97499	205-060-850-1	.STRAP ASSEMSLY,COWL U/O PN 205-060-800-5,-7,& -9	EA	2
76	10	PBOFF	1560-00-968-4659	97499	205-060-807-1	.COWLING, UPPER-LH U/O PN 205-060-800-5 & -7 SEE FIG.430 IF HEAT SUPPRESSOR IS INSTALLED	EA	1
76	10	PBOFF	1560-00-757-7118	97499	205-060-807-5	COWLING UPPER LH U/O PN 205-060-800-9, -11,& -13 USBLE EFF 63-8739 THRU 65-9810 SEE FIG.430 IF HEAT SUPPRESSOR IS INSTALLED		1
76	10	PB000	1560-00-785-5025	97499	205-060-807-93	COWLING -UPPER LH SEE FIG.430 IF HEAT SUPPRESSOR IS	/ EA	1
76	10	PBOFF	1560-00-968-4660	97499	205-060-807-2	COWLING -UPPER RH SEE FIG.430 IF HEAT SUPPRESSOR IS INSTALLED	EA	1
76	10	PBOFF	1560-00-757-7130	97499	205-060-807-6	COWLING -UPPER RH U/O PN 205-060-800-9,-11 & -15 USBLE EFF 63- 8739 THRU 65-9810 SEE FIG.430 IF HEAT SUPPRESSOR IS INSTALLED	EA	1
76	10	PB000	1560-00-785-5020	97499	205-060-807-94	COWLING -UPPER RH SEE FIG.430 IF HEAT SUPPRESSOR IS	/ EA	1
76	10	XAOFF		97499	205-060-807-11	COWL ASSEMBLY SEE FIG.430 IF HEAT SUPPRESSOR IS INSTALLED UHE,UHH,UHV,UHX	EA	1
76	10	XAOFF		97499	205-460-807-21	COWL ASSEMBLY	(EA	1
76	10	XAOFF		97499	205-060-807-25	COWL ASSEMBLY SEE FIG.430 IF HEAT SUPPRESSOR IS INSTALLEDUHE,UHH,UHV,UHX	EA	1
76	10	XAOFF		97499	205-060-807-27	COWL ASSEMBLY SEE FIG.430 IF HEAT SUPPRESSOR IS INSTALLED	. EA	1
76	10	XAOFF		97499	205-060-807-12	COWL ASSEMBLY SEE FIG.43O IF HEAT SUPPRESSOR IS INSTALLED	EA	1
76	10	XAOFF		97499	205-060-807-22	COWL ASSEMBLY SEE FIG.430 IF HEAT SUPPRESSOR IS INSTALLED 7A IF HEAT SUPPRESSOR IS INSTALLED	EA	1
76	10	XAOFF		97499	205-060-807-26	COWL ASSEMBLY SEE FIG.430 IF HEAT SUPPRESSOR IS INSTALLED		1
76	10	XAOFF		97499	205-060-807-28	COWL ASSEMBLY SEE FIG.430 IF HEAT SUPPRESSOR IS INSTALLED	. EA	1
76	11	PAOZZ	5330-00-948-9912	97499	205-060-807-81	SEAL,RUBBER CHANNEL U/0 PN 205-060-807-25, -26, -27,& -28	в ЕА	1

OLUI	1011							
ILLUSTR		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a) FIG. NO.	ITEM NO.	SMR CODE	NATIONAL S T O C K N U M B E R	FSCM	P A R T NUMBER	DESCRIPTION USABLE ON CODE	U/M	QTY INC IN UNIT
			5075 00 045 4000	10500	00.400			
76		PAOZZ	5975-00-345-1228	19500	22466	CLAMP,CABLE	EA	23
76	13	PAOZZ	5975-00-670-4795	19500	23541	BUSHING,CABLE CLAMP U/O PN 205-060-807-27 & -28	EA	32
76	14	PAOZZ	5340-00-970-8588	71286	7C1-10W	CLAMP	EA	1
76	15	PAOZZ	5325-00-174-2923	88044	AN227-8	STUD,SNAP FASTENER	EA	2
76	16	PAFZZ	1560-00-483-1274	97499	205-060-807-13	LOUVER ASSY,COWL -LH FWD	EA	1
76	16	XAFZZ		97499	205-060-807-45	LOUVER,COWL -LH FWD	EA	1
76	16	PAFZZ	1560-00-483-1275	97499	205-060-807-14	LOUVER ASSY,COWL -RH FWD	EA	1
76	16	XAFZZ		97499	205-060-807-46	LOUVER,COWL -RH FWD	EA	1
76		PAFZZ	1560-00-483-1276		205-060-807-15	LOUVER ASSY,COWL -LH REAR	EA	1
76		XAFZZ			205-060-807-49	LOUVER,COWL -LH REAR	EA	1
76		PAFZZ	1560-00-483-1277		205-060-807-16	LOUVER ASSY,COWL -RH REAR	EA	1
76		XAFZZ			205-060-807-50	LOUVER,COWL -RH REAR	EA	1
76		XDOZZ	5305-00-925-7857		MS27039-1-09	SCREW,MACHINE	EA	12
76		PAOZZ	1560-00-963-1062		205-060-818-1	SUPPORT,STRUCTURAL	EA	2
76 76		PAOZZ	1560-00-963-1063		205-060-818-2		EA	2
76		PAOZZ PAOZZ	1560-00-963-1064		205-060-819-1 205-060-819-2	SUPPORT,STRUCTURAL	EA	1
76		PAOZZ	1560-00-963-1065 5306-00-182-2060		AN3H7A	SOPPORT,STRUCTORAL	EA	5
76		PAOZZ	5306-00-182-2061	88044	AN3H10A	BOLT,MACHINE	EA	1
76	25	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER,FLAT UHE,UHH,UHV,UHX	EA	6
76		PAOZZ	5310-00-807-1474		MS21042L3	NUT,SELF-LOCKING.EX WASHER,HEXAGON	EA	6
76		PAOFF	1560-00-963-1066	97499	205-060-820-1	HINGE HALF,SERRATED	EA	3
76		PAFZZ	3120-00-050-8874	97499	22-005811-9-14	BUSHING,SLEEVE	EA	2
76	29	PAOZZ	5315-00-815-1405	96906	MS24665-151	PIN,COTTER	EA	4
76	30	PBOZZ	5315-00-812-3764	96906	MS20392-2C41	PIN,STRAIGT, HEADED	EA	1
76	31	PAOZZ	5315-00-811-1256	96906	MS20392-2C39	PIN,STRAIGT, HEADED	EA	1
76	32	PAOZZ	5340-00-753-0618	83014	H287-1	LATCH ASSEMBLY	EA	2
76	33	PBOZZ	5315-00-811-1241	96906	MS20392-2C17	PIN,STRAIGT, HEADED	EA	1
76	34	PAOZZ	5315-00-812-3765	96906	MS20392-2C33	PIN,STRAIGHT, HEADED	EA	1
76	36	PAOZZ	5310-00-772-3720	96906	MS21075L3	NUT,SELF-LOCKING,PL UHE,UHH,UHV,UHX	EA	4
76	39	PAOZZ	5315-00-815-1405	96906	MS24665-151	PIN,COTTER	EA	1
76	40	PBOZZ	5315-00-951-2395	96906	MS20392-2C13	PIN,STRAIGHT,HEADED	EA	1
76	41	PAOZZ	5310-00-167-0818	88044	AN960-10	WASHER,FLAT UHE,UHH,UHV,UHX	EA	2
76	42	PAOZZ	5365-00-822-5180	80205	NAS42DD6-8	SPACER,SLEEVE	EA	1
76	43	PAOZZ	5340-00-074-1232	97499	205-060-874-1	SPRING UHE,UHH,UHV,UHX	EA	1
76	44	PAOZZ	1560-00-966-7512	97499	205-060-848-1	HOOK,UPPER COWL	EA	1
76	45	PA000	1560-00-999-2272	97499	205-060-802-1	ROD ASSEMBLY, BRACE	EA	1
76	46	PAOZZ	5315-00-234-1856	96906	MS24665-155	PIN,COTTER	EA	1
76	47	PAOZZ	5310-00-167-0801		AN960C10	WASHER,FLAT	EA	2
76		PAOZZ	5365-00-622-1810		NAS43DD3-8	SPACER,SLEEVE UHE,UHH,UHV,UHX	EA	2
76		PAOZZ	5315-00-052-7663	88044	AN1216S7	PIN,STRAIGHT, HEADED	EA	1
76	50	MFOZZ	DELETED	96906	MS20253P2-275	PIN,STRAIGHT, HEADLESSUHE,UHH,UHV,UHX	EA	1

							SEUI	ion II
(1		(2)	(3)	(4)	(5)		(7)	(8)
FIG. NO.	(b) ITEM N O .	S M R CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	D E S C R I P T I O N USABLE ON CODE	U/N	QTY INC IN UNIT
76	51	MFOZZ	DELETED	97499	205-060-802-11	LEAF,BUTT HINGE UHE,UHH,UHV,UHX		1
76	52	MFOZZ	DELETED	97499	205-060-802-13	LEAF,BUTT HINGE	EA	2
76	53			97499	205-060-802-3	BRACE ASSEMBLY	EA	1
76	54	PAOZZ	5315-00-234-1856	96906	MS24665-155	PIN,COTTER	EA	1
76	55	PAOZZ	5310-00-782-1349	96906	MS15795-804	Washer,flat	EA	2
76	56	PAOZZ	5315-00-842-9839	88044	AN121606	PIN,STRAIGHT, HEADED	EA	. 1
76	57	PAOZZ	5360-00-955-9669	97499	205-060-802-9	SPRING,HELICAL,TORS	EA	1
76	58	PAOZZ	5340-00-957-7607	97499	205-060-802-7	LATCH,BRACE ASSEMBL	EA	1
76		XCFZZ		97499	205-060-811-5	.BEAM INSTL U/O PN 205-060-800-5,-7,& -9	EA	1
76		XCFZZ		97499	205-060-801-1	BEAM INSTL U/O PN 205-060-800-11,-13,-21,& -23	EA	1
76	59	PBOFF	1560-00-945-0194	97499	205-060-801-11	BEAM,ASSEMBLY,FIREW UHE,UHH,UHV,UH)	EA	1
76	59	PAOZZ	1560-00-757-7111	97499	205-060-801-3	BEAM,FIREWALL,FORWA	EA	1
76	60	PAOZZ	5340-00-951-6903	80205	NAS1354DS7S29	PIN,QUICK RELEASE	EA	2
76	61	PAOZZ	4010-00-981-3150	80205	NAS1455-00-5	CHAIN,WELDLESS	EA	2
76	61	PAOZZ	4010-00-757-2931	86831	RS139-5	CHAIN ASSEMBLY U/O PN 205-060-801-11 UHE,UHH,UHV,UH)	EA	2
76	62	PAOZZ	5310-00-772-3720	96906	MS21075L3	NUT,SELF-LOCKING,PL	EA	28
76	63	PAOZZ	5310-00-623-5989	80205	NAS1031A3	NUT,SELF-LOCKING PL	EA	2
76	64	PAOZZ	5305-00-781-9057	96906	MS27039-1-08	SCREW,MACHINE	EA	20
76	65	PAOZZ	5306-00-182-2059	88044	AN3H6A	BOLT,MACHINE	EA	28
76	66	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER,FLAT	EA	28
76	67	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT,SELF-LOCKING,EX WASHER,HEXAGON UHE,UHH,UHV,UHX	EA	16
76	68	PAOZZ	1560-00-967-1809	97499	205-060-816-1	BRACKET,CLEVIS U/O PN 205-060-811-5 UHE,UHH,UHV,UH)	EA	2
76	69	PAOZZ	1560-00-757-7141	97499	205-060-837-1	BRACKET,FORWARD AND U/O PN 205-060-801-11UHE,UHH,UHV,UHX	EA	1
76	70	PAOZZ	1560-00-967-1810	97449	205-060-817-1	BRACKET,CLEVIS U/O PN 205-060-811-5 UHE,UHH,UHV,UH	EA	6
76	71	PAOZZ	1560-00-757-7128	97499	205-060-836-1	BRACKET,HINGE BEAN U/O PN 205-060-801-11	EA	1
76	72	PAOZZ	1560-00-073-3303	97499	205-060-476-7	INLET DUCT ASSEMBLY	EA	1
76	73	PAOZZ	5305-00-912-7307	96906	MS27039-1-06	SCREW,MACHINE	EA	4
76	74	PA000	1560-00-757-7110	97499	205-060-801-5	PLENUM ASSEMBLY U/O PN 205-060-801-11 UHE,UHH,UHV,UH	EA	1
76	75	PAOZZ	5310-00-803-2552	80205	NAS1033A3	NUT,SELF-LOCKING,PL	EA	4

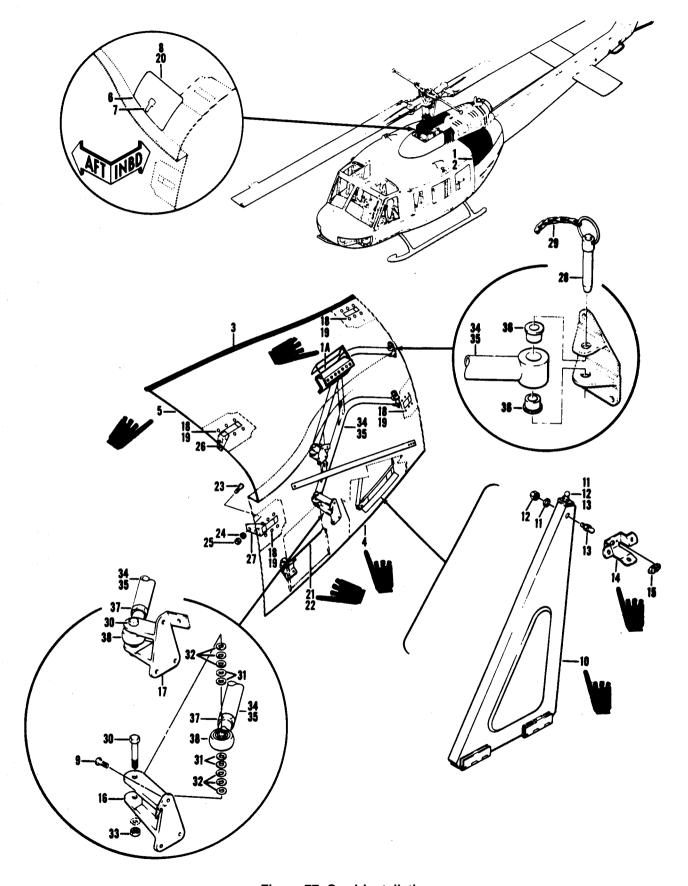


Figure 77. Cowl Installation

			TM 55-1520	–210–23P C30	SECT	ION II		
(1 ILLUSTF		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.							UNIT
77		XCFZZ		97499	205-060-800-5	COWL INSTL USBL EFF 62–2106 THRU 62–2113 SEE FIG. 96 FOR NHA	EA	1
77		XCFZZ		97499	205-060-800-7	COWL INSTL USBL EFF 62–12351 THRU 62–12372 SEE FIG. 96 FOR NHA UHH, UHV	EA	1
77		XCFZZ		97499	205-060-800-9	COWL INSTL USBL EFF 63–8739 THRU 63–13002 SEE FIG. 96 FOR NHA	EA	1
77		XCFZZ		97499	205-060-800-11	COWL INSTL USBL EFF 64–13492 THRU 64–13901 SEE FIG. 96 FOR NHAUHH, UHV	EA	1
77		XCFZZ		97499	205-060-800-13	COWL INSTL USBL EFF 65–9565 THRU 66–16867 SEE FIG. 96 FOR NHA	EA	1
77		XCFZZ		97499	205-060-800-23	COWL INSTL USBL EFF 66–16868 THRU 66–17144 & 66–8574 THRU 66–8577 SEE FIG. 96 FOR NHA	EA	1
77		XCFZZ		97499	205-060-800-21	COWL INSTL USBL EFF 67–17145 & SUBSEQUENT SEE FIG. 96 FOR NHA	EA	1
77	1	PAOFF	1560-00-073-0337	97499	205-060-826-1	.COWL ASSEMBLY, LOWER-LH	EA	1
77	1	PAOFF	1560-00-115-4913	97499	205-060-826-135	COWL ASSEMBLY, ENGIN LOWER-RH RPLS—1560-00-073-0338 PN 205-060-826-2 & 1560-00-831-1105 PN 205-060-826-3 UHH, UHV	EA	1
77	1	XAOFZ		97499	205-060-826-11	COWL ASSEMBLY U/O PN 205-060-826-1 UHH, UHV	EA	1
77	1	XAOFZ		97499	205-060-826-12	COWL ASSEMBLY U/O PN 205-060-826-2 UHH, UHV	EA	1
77	1	XAOFF		97499	205-060-826-109	COWL ASSEMBLY U/O PN 205-060-826-3 UHH, UHV	EA	1
77	1	XAOFF		97499	205-060-826-137	COWL ASSEMBLY U/O PN 205-060-826-135	EA	1
77	1A	MFOZZ		97499	205-060-826-79	GRIP, COWL	EA	1
77	2	PAOZZ	1560-00-073-2198	97499	205-060-826-13	DOOR, ACCESS U/O PN 205-060-826-11 UHH, UHV	EA	1
77	2	PAOZZ	1560-00-828-8138	97499	205-060-826-115	DOOR, ACCESS U/O PN 205-060-826-12 & -109 UHH, UHV	EA	1
77	3	MFOZZ		97499	205-060-826-81	NONMETALLIC SEAL	EA	1
77	4	MFOZZ		97499	205-060-826-83	GASKET UHH, UHV	EA	1
77	5	MFOZZ		97499	205-060-826-85	GASKET UHH, UHV	EA	1
77	6	PAOOO	1560-00-073-0339	97499	205-060-826-15	DOOR, ACCESS U/O PN 205-060-826-2 & -3 UHH, UHV	EA	1
77	7	PAOZZ	5340-00-598-0399	83014	H5000-2-064-091	CATCH, FLUSH	EA	1
77	8	PAOZZ	5360-00-831-1458	97499	204-060-887-1	SPRING, HELICAL, TORS	EA	1
77	9	XDOZZ	5305-00-925-7857	96906	MS27039-1-09	SCREW, MACHINE	EA	8
77	10	AOOOZ		97499	205-060-860-1	SUPPORT ASSEMBLY U/O PN 205-060-826-1	EA	1 1
77	10	AOOOZ		97499	205-060-860-2		EA	1
77	10	MFOZZ		97499	205-060-860-3	SUPPORT ASSEMBLY U/O PN 205-060-860-1	EA	1
77	10	MFOZZ		97499	205-060-860-4	SUPPORT ASSEMBLY U/O PN 205-060-860-2 UHH, UHV		1
77	11	PAOZZ	5310-00-188-7721	88044	AN960PD6	WASHER, FLAT	EA	2
77	12	PAOZZ	5310-00-857-5560	96906	MS21045L06	NUT, SELF-LOCKING, HE	EA	2
77	13	PAOZZ	5340-00-950-4233	78553	P116-499-10-24A	STUD FRICTION	EA	2
77	14	MFOZZ	.233	97499	205-060-862-1	BRACKET ASSEMBLY	EA	1
77	15	PAOZZ	5340-00-634-7350	78553	A1663-022-24A	RECEPTACLE, FRICT CATCH STUD	EA	1
77	16	PAOZZ	1560-00-966-6097	97499	205-060-855-1	SUPPORT, HINGE, LOWER-LH	EA	1
77	16	PAOZZ	1560-00-966-6098	97499	205-060-855-2	SUPPORT, HINGE, LOWER-RH	EA	1
77	17	PAOZZ	1560-00-966-6099	97499	205-060-856-1	SUPPORT, HINGE, COWL-LH UPPER	EA	'
77	17	PAOZZ	1560-00-966-6100	97499	205-060-856-2	SUPPORT, HINGE, COWL-RH UPPER	EA	1
77	18	PAOZZ	5305-00-281-8527	88044	AN525-832R8	SCREW, MACHINE	EA	24
77	19	PAOZZ	5340-00-072-8315	83014	H38K613	LATCH ASSEMBLY	EA	4
77	20	XDOZZ	22.0 00 072 0010	96906	MS20253P2-387	PIN, STRAIGHT, HEADLESS	EA	1
77	21	MFOZZ		96906	MS20253P2-538	PIN, HINGE	EA	'
77	22	PAOZZ	5340-00-829-8673	97499	204-060-869-1	SPRING	EA	2
77	23	PAOZZ	5306-00-182-2059	88044	AN3H6A	BOLT, MACHINE UHH, UHV	EA	8
11	23	FAUZZ	3300-00-182-2039	00044	ANOTIOA	DOLI, WAOTIINEUHH, UHV	EA	٥

(1 ILLUSTF (A)		(2)	(3)	(4)	(5)	(6)	(7)	(8)
	RATION							
(A)								
	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.							UNIT
77	24	PAOZZ	5310-00-167-0753	88044	AN960PD10L	.WASHER, FLAT USBL EFF 67-18897 & SUBSEQUENT, 61-2728, 66-18881 THRU 66-18896 USE AFTER MODERNIZATION PROGRAM	EA	8
77	25	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT, SELF-LOCKING, EX USBL EFF 61-2728, 66-18881 THRU 66-18896, 67-18897 & SUBSEQUENT	EA	8
77	26	PAOZZ	1560-00-963-1067	97499	205-060-821-1	.FITTING, COWL LATCH-LH	EA	2
77	27	PAOZZ	1560-00-963-1068	97499	205-060-821-3	.FITTING, COWL LATCH-RH USBL EFF 61-2778, 66-1881 THRU 66-18896, 67-18897 & SUBSEQUENT	EA	2
77	28	PAOZZ	5340-00-200-3713	96906	MS17990-415	.PIN, QUICK RELEASE UHH, UHV	EA	4
77	29	XDOZZ		97499	25C10-1A6	.CHAIN, WELDLESS UHH, UHV	FT	4
77	30	PAOZZ	5306-00-182-1912	88044	AN4H17	.BOLT, MACHINE UHH, UHV	EA	4
77	31	PAOZZ	5310-00-141-1795	88044	AN960-416	.WASHER, FLAT UHH, UHV	EA	8
77	32	PAOZZ	5310-00-167-0835	88044	AN960–416L	.WASHER, FLAT USBL EFF 61–2728, 66–18881 THRU 66–18896, 67–18897 & SUBSEQUENT	EA	12
77	33	PAOZZ	5310-00-176-8108	88044	AN320-4	67-18897 & SUBSEQUENT, 68-16990 & SUBSEQUENT UHH, UHV	EA	4
77	34	PAOOO	1560-00-963-1073	97499	205-060-843-1	.HINGE ASSEMBLY, ENGI USBL EFF 61-2728, 66-18881 THRU 66-18896, 67-18897 & SUBSEQUENT, 68-16990 & SUBSEQUENT	EA	2
77	35	XAOOZ		97499	205-060-843-3		EA	1
	36	PAOZZ	3120-00-052-6760	97499	22-006815-32-16		EA	4
77	37	PAOZZ	5310-00-153-5569	88044	AN316-9R		EA	2
77	38	PAOZZ	3120-00-085-2342	99862	TCL001SEB9	BEARING, PLAIN, ROD E	EA	2
	77 77 77 77 77 77 77 77 77 77 77 77 77	77 26 77 27 77 28 77 29 77 30 77 31 77 32 77 33 77 34 77 35 77 36 77 37	77 26 PAOZZ 77 27 PAOZZ 77 28 PAOZZ 77 29 XDOZZ 77 30 PAOZZ 77 31 PAOZZ 77 32 PAOZZ 77 33 PAOZZ 77 34 PAOOO 77 35 XAOOZ 77 36 PAOZZ 77 37 PAOZZ	77 26 PAOZZ 1560-00-963-1067 77 27 PAOZZ 1560-00-963-1068 77 28 PAOZZ 5340-00-200-3713 77 29 XDOZZ 77 30 PAOZZ 5306-00-182-1912 77 31 PAOZZ 5310-00-141-1795 77 32 PAOZZ 5310-00-167-0835 77 33 PAOZZ 5310-00-176-8108 77 34 PAOOO 1560-00-963-1073 77 35 XAOOZ 77 36 PAOZZ 3120-00-052-6760 77 37 PAOZZ 5310-00-153-5569	77 26 PAOZZ 1560-00-963-1067 97499 77 27 PAOZZ 1560-00-963-1068 97499 77 28 PAOZZ 5340-00-200-3713 96906 77 29 XDOZZ 97499 77 30 PAOZZ 5306-00-182-1912 88044 77 31 PAOZZ 5310-00-141-1795 88044 77 32 PAOZZ 5310-00-167-0835 88044 77 34 PAOOZ 5310-00-176-8108 88044 77 34 PAOOO 1560-00-963-1073 97499 77 35 XAOOZ 97499 77 36 PAOZZ 3120-00-052-6760 97499 77 37 PAOZZ 5310-00-153-5569 88044	77 26 PAOZZ 1560-00-963-1067 97499 205-060-821-1 77 27 PAOZZ 1560-00-963-1068 97499 205-060-821-3 77 28 PAOZZ 5340-00-200-3713 96906 MS17990-415 77 29 XDOZZ 97499 25C10-1A6 77 30 PAOZZ 5306-00-182-1912 88044 AN4H17 77 31 PAOZZ 5310-00-141-1795 88044 AN960-416 77 32 PAOZZ 5310-00-167-0835 88044 AN960-416L 77 33 PAOZZ 5310-00-176-8108 88044 AN320-4 77 34 PAOOO 1560-00-963-1073 97499 205-060-843-1 77 35 XAOOZ 97499 205-060-843-3 77 36 PAOZZ 3120-00-052-6760 97499 22-006815-32-16 77 37 PAOZZ 5310-00-153-5569 88044 AN316-9R	67-18897 & SUBSEQUENT UHH, UHV 77	67-18897 & SUBSEQUENT UHH, UHV 77

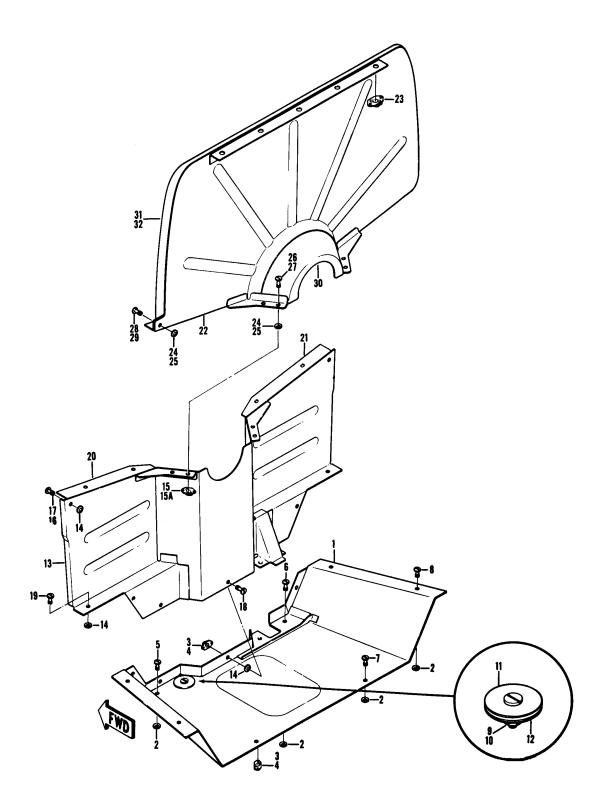


Figure 83. Baffle Assembly, Engine Induction

TM 55-1520-210-23P C30 SEC1									
	1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	
ILLUST	RATION								
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY	
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC I	
NO. 83	NO.	A0000		97499	205-060-205-134	INDUCTION BAFFLE ASSY USBL EFF 65–9565 & SUBSEQUENT SEE FIG.	EA	UNI ⁻	
				07.100	200 000 200 101	96 FOR NHA UHH, UHV			
83	1	PA000	1560-00-181-5270	97499	205-060-205-143	PAN ASSEMBLY, INDUCT U/O PN 205-060-205-135 UHH, UHV	EA	1	
83	2	PAOZZ	5325-0-281-4969	72794	GH3-1-2	EYELET, TURNLOCK FASTENER UHH, UHV	EA	10	
83	3	PA000	5325-00-298-7027	72794	RF3 1–2	RECEPTACLE, TURNLOCK FASTENER UHH, UHV	EA	5	
83	4	PAOZZ	5365-00-720-3191	72794	RF3 1–2 5	SPACER UHH, UHV	EA	1	
83	5	PAOZZ	5325-00-281-5074	72794	A3 1–2T13	STUD, TURNLOCK FA	EA	1	
83	6	PAOZZ	5325-00-281-5077	72794	A3 1–2T16	STUD, TURNLOCK FA	EA	1	
83	6	PAOZZ	5325-00-281-5074	72794	A3 1–2T13	STUD, TURNLOCK FA	EA	2	
83	6	PAOZZ	5325-00-281-5077	72794	A3 1–2T16	STUD, TURNLOCK FA	EA	2	
83	7	PAOZZ	5325-00-281-5066	72794	A3 1–2T7	STUD, TURNLOCK FA UHH, UHV	EA	4	
83	7	PAOZZ	5325-00-281-5067	72794	A3 1–2T8	STUD, TURNLOCK FA UHH, UHV	EA	4	
83	7	PAOZZ	5325-00-281-5078	72794	A3 1–2T12	STUD, TURNLOCK FA	EA	4	
83	8	PAOZZ	5325-00-281-5081	72794	A3 1–2T9	STUD, TURNLOCK FA	EA	4	
83	8	PAOZZ	5325-00-281-5079	72794	A3 1–2T10	STUD, TURNLOCK FA	EA	4	
83	8	PAOZZ	5325-00-286-2592	72794	A3 1–2T14	STUD, TURNLOCK FA	EA	4	
83		XCFZZ		97499	204-060-224-1	PLUG INSTL UHH, UHV	EA	1	
83	9	PAOZZ	5305-00-912-7307	96906	MS27039-1-06	SCREW, MACHINE	EA	1	
83	10	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	1	
83	11	PAOZZ	1560-00-181-5130	97499	204-060-224-3	PLUG ASSEMBLY BAFFLE UHH, UHV	EA	1	
83	12	MFOZZ		97499	204-060-224-9	PLATE UHH, UHV	EA	1	
83	13	PA000	1560-01-063-3686	81996	1560-UH1-984-3	.BAFFLE ASSY, LOWER	EA	1	
83	14	PAOZZ	5325-00-281-4969	72794	GH3-1-2	EYELET, TURNLOCK UHH, UHV	EA	9	
83	15	PA000	5325-00-298-7027	72794	RF3 1–2	RECEPTACLE, TURNLOCK FASTENER UHH, UHV	EA	8	
83	15A	PAOZZ	5365-00-720-3191	72794	RF3 1-2 5	SPACER UHH, UHV	EA	1	
83	16	PAOZZ	5325-00-281-5079	72794	A3 1–2T10	STUD, TURNLOCK FA	EA	2	
83	17	PAOZZ	5325-00-281-5074	72794	A3 1–2T13	STUD, TURNLOCK FA	EA	2	
83	17	PAOZZ	5325-00-281-5077	72794	A3 1–2T16	STUD, TURNLOCK FA	EA	2	
83	18	PAOZZ	5325-00-281-5066	72794	A3 1–2T7	STUD, TURNLOCK FA	EA	4	
83	18	PAOZZ	5325-00-281-5081	72794	A3 1–2T9	STUD, TURNLOCK FA	EA	5	
83	19	PAOZZ	5325-00-281-5081	72794	A3 1–2T9	STUD, TURNLOCK FA	EA	2	
83	19	PAOZZ	5325-00-281-5077	72794	A3 1–2T16	STUD, TURNLOCK FA	EA	2	
83	20	MDFZZ		97499	205-060-205-19	ANGLE-LHUHH, UHV,	EA	1	
83	21	MDFZZ		97499	205-060-205-20	ANGLE-RH	EA	1	
83	22	PAOOO	1560-01-063-3690	81996	1560-UH1-984-11	BAFFLE ASSY, UPPER	EA	1	
83	23	PAOOO	5325-00-432-9810	72794	RF5	RECEPTACLE, TURNLOCK FASTENER	EA	5	
83	24	PAOZZ	5325-00-432-9964	72794	RF5-5	EYELET, TURNLOCK FASTENER UHH, UHV	EA	5	
83	25	PAOZZ	5325-00-281-4969	72794	GH3-1-2	EYELET, TURNLOCK FASTENER UHH, UHV	EA	10	
83	26	PAOZZ	5325-00-281-5067	72794	A3 1–2T8	STUD, TURNLOCK FA	EA	8	
83	27	PAOZZ	5325-00-281-5078	72794	A3 1–2T12	STUD, TURNLOCK FA	EA	8	
83	28	PAOZZ	5325-00-281-5074	72794	A3 1–2T13	STUD, TURNLOCK FA	EA	2	
83	29	PAOZZ	5325-00-281-5077	72794	A3 1–2T16	STUD, TURNLOCK FA	EA	2	
83	30	PAOZZ	1560-00-435-7904	97499	205-060-205-33	CONE, BAFFLE	EA	1	
83	31	PAOZZ	1560-00-129-1296	97499	205-060-205-31	ANGLE, INDUCTION BAFFLE-LH	EA	1	
	32	PAOZZ	1560-00-129-1297	97499	205-060-205-32	ANGLE, INDUCTION BAFFLE-RH UHH, UHV	EA	1	
83									

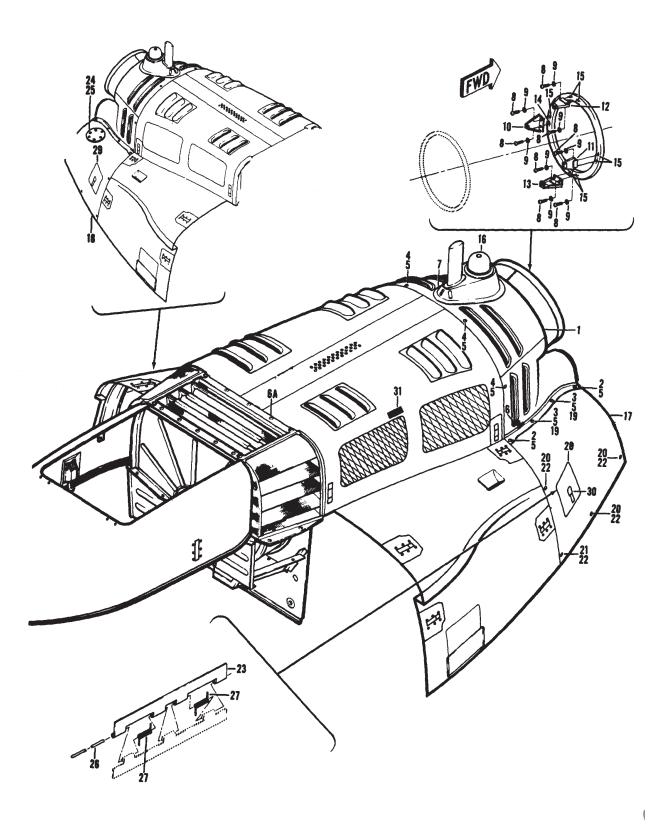


Figure 85. Cowl Installation

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					TM 55-1520-	-210–23P C30	ECI	.011 11
(1 ILLUSTI		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER	1 OOW	NUMBER	USABLE ON CODE	1	INC IN
NO.	NO.	COBL	OTOOK NOMBER		NOMBER	OUNDER ON CODE		UNIT
85	110.	XCFZZ		97499	205-060-800-21	COWL INSTL USBL EFF 67–17145 & SUBSEQUENT SEE FIG. 96 FOR	EA	1
		7.0		07.00	200 000 000 2.	NHA UHH, UHV		'
85	1	XCFZZ		97499	205-060-877-1		EA	1
85	1	PBOFF	1560-00-919-7993	97499	205-060-877-3	FAIRING ASSEMBLY, TA TAILPIPE USE WHEN SMOKE GENERATOR AUX EQUIP KIT IS INSTALLED	EA	1
85	2	PAOZZ	5325-00-281-4399	72794	A5T19	STUD, TURNLOCK FASTENER UHH, UHV	EA	4
85	3	PAOZZ	5325-00-770-9340	72794	A5T14	STUD, TURNLOCK FASTENER UHH, UHV	EA	4
85	4	PAOZZ	5325-00-282-0615	72794	A5T16	STUD, TURNLOCK FASTENER UHH, UHV	EA	4
85	5	PAOZZ	5325-00-141-4002	72794	GH5	EYELET, TURNLOCK FASTENER UHH, UHV	EA	12
85	6	PAOZZ	5340-00-514-1339	88044	AN743Z13	BRACKET, ANGLE	EA	1
85	6A	PBDZZ	1560-00-420-0926	97499	205-060-877-36	VENT, COWLING RT	EA	1
85	6A	PBDZZ	1560-00-420-0931	97499	205-060-877-37	VENT, COWLING LT	EA	1
85	6A	PBDZZ	1560-00-420-0929	97499	205-060-877-38	VENT, COWLING RT	EA	1
85	6A	PBDZZ	1560-00-420-0927	97499	205-060-877-39	VENT. COWLING LT UHH. UHV		1
85	6A	PBDZZ	1560-00-420-0928	97499	205-060-877-40	VENT, COWLING RT		1
85	6A	PBDZZ	1560-00-420-0930	97499	205-060-877-41	VENT, COWLING LT		1 1
	7					SUPPORT, COWL		'
85		PAOZZ	1560-00-920-7209	97499	205-060-878-1			1 ' 1
85	8	PAOZZ	5306-00-182-2057	88044	AN3H4A	BOLT, MACHINE USE: WHEN SMOKE GENERATOR AUXILIARY EQUIP- MENT KIT IS INSTALLED	EA	8
85	9	PAOZZ	5310-00-167-0801	88044	AN960C10	WASHER, FLAT USE: WHEN SMOKE GENERATOR AUXILIARY EQUIP- MENT KIT IS INSTALLED	EA	8
85	10	XBOZZ	1680-00-H23-6044	97499	205-060-349-1	BRACKET ASSEMBLY-LH UHH, UHV	EA	1
85	11	XBOZZ	1680-00-H23-6042	97499	205-060-347-1	BRACKET ASSEMBLY-RH USE: WHEN SMOKE GENERATOR AUXILIA- RY EQUIPMENT KIT IS INSTALLED	EA	1
85	12	XBOZZ	1680-00-H23-6041	97499	205-060-346-1	BRACKET ASSEMBLY-TOP: USE: WHEN SMOKE GENERATOR AUX- ILIARY EQUIPMENT KIT IS INSTALLED	EA	1
85	13	XBOZZ	1680-00-H23-6043	97499	205-060-348-1	BRACKET ASSEMBLY BOTTOM: USE: WHEN SMOKE GENERATOR AUXILIARY EQUIPMENT KIT IS INSTALLED	EA	1
85	14	PAOZZ	5310-00-734-1850	96906	MS21071L3	NUT, SELF-LOCKING, PL	EA	1
85	15	PAOZZ	5310-00-728-7716	96906	MS21069L3	NUT, SELF-LOCKING, PL UHH, UHV	EA	7
85	16	XCFZZ		97499	205-075-105-5	ELECTRICAL INSTL SEE FIG. 282 FOR BREAKDOWN UHH, UHV	EA	1
85	17	PAOFF	1560-00-963-1057	97499	205-060-810-1	.PANEL, FUSELAGE, AIRC SEE FIG. 430 IF HEAT SUPPRESSOR IS INSTALLED	EA	1
85	18	PBOFF	1560-00-963-1058	97499	205-060-810-2	.PANEL, FUSELAGE, AIRC SEE FIG. 430 IF HEAT SUPPRESSOR IS INSTALLED	EA	1
85	19	PAOOO	5325-00-432-9810	72794	RF5	RECEPTACLE, TURNLOCK FASTENER	EA	2
85	19	PAOZZ	5325-00-432-9964	72794	FR5-5	EYELET, TURNLOCK FASTENER UHH, UHV	EA	2
85	20	PAOZZ	5325-00-282-0615	72794	A5T16	STUD, TURNLOCK FASTENER	EA	3
85	21	PAOZZ	5325-00-281-4399	72794	A5T19	STUD, TURNLOCK FASTENER		1
85	22	PAOZZ	5325-00-141-4002	72794	GH5	EYELET, TURNLOCK FASTENER UHH, UHV		4
85	23	MFOZZ		88044	AN257-2-650	LEAF, BUTT HINGE		1
85	24	PAOZZ	5310-00-728-7715	96906	MS21069L08	NUT, SELF-LOCKING, PL		5
85	25	PAOZZ	5305-00-281-8527	88044	AN525-832R8	SCREW, MACHINE U/O PN 205–060–810–2		5
85	26	MFOZZ	2200 00 201 0027	96906	MS20253-2-600	PIN, STRAIGHT, HEADLESS		1
85	27	PAOZZ	5360-00-831-1458	97499	204-060-887-1	SPRING, HELICAL, TORS		2
	28		JJ00-00-03 I-1438					
85		MFOZZ		97499	205-060-810-15	DOOR ACCESS-LH		1
85	29	MFOZZ	5040 00 500 000-	97499	205-060-810-16	DOOR ACCESS-RH		1
85	30	PAOZZ	5340-00-598-2806	83014	H5000-2-032-064	CATCH, FLUSH		1
85	31	MFOZZ		97499	205-070-226-1	STENCIL UHH, UHV	EA	2

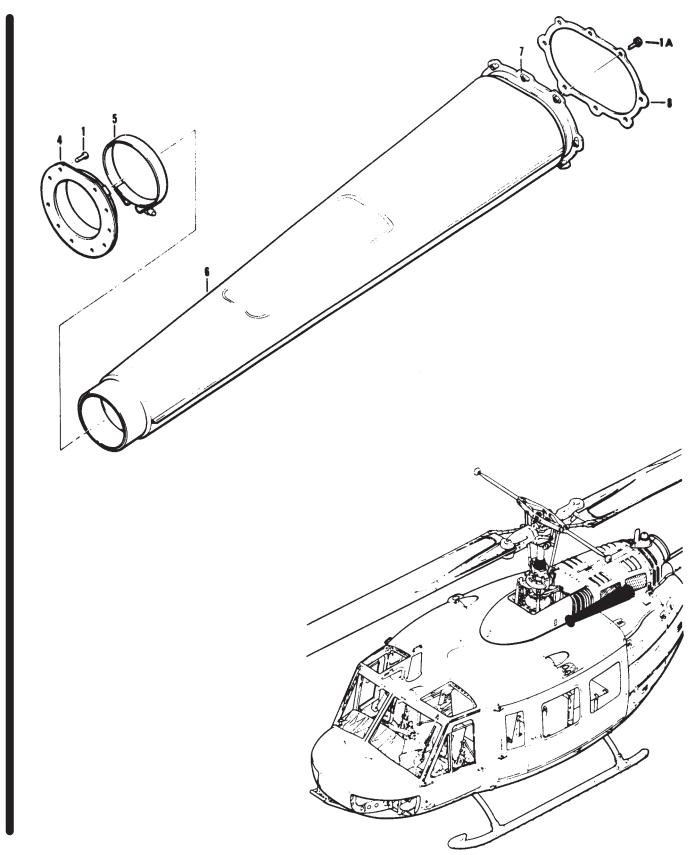
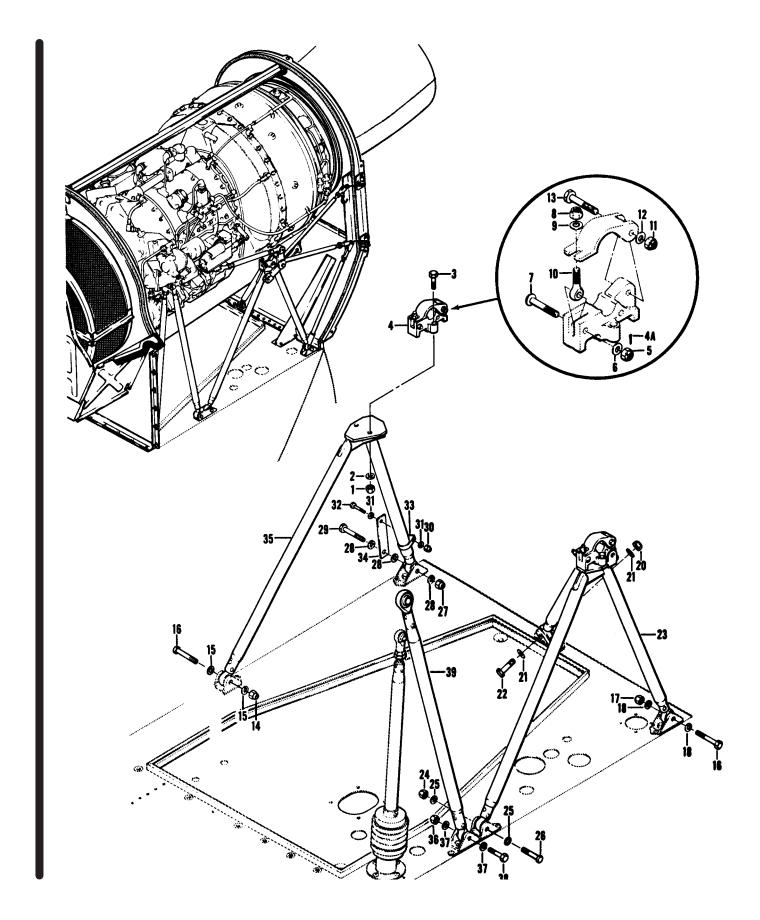


Figure 86. Fireshield Installation, tail Rotor Driveshaft

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C 30 TM 55-1520-210-23P SECTION II

					C 30 T N 55	-1520-210-23P SI		ONI
	1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
	RATION							
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG. NO.	ITEM NO.	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN UNIT
86	NO.	XCFZZ		97499	205-060-921-1	FIRESHIELD INSTL TAIL ROTOR SHAFT USBL EFF 65–9676 & SUBSE- QUENT SEE FIG. 96 FOR NHA	EA	1
86	1	PAOZZ	5305-00-281-8527	88044	AN525-832T8	.SCREW, MACHINE U/O PN 205-060-906-5	EA	18
86	1A	PAOZZ	5305-00-685-7248	00724	23-00620-009	.SCREW, MACHINE U/O PN 205-060-922-33	EA	18
86	4	PAOZZ	1560-00-939-7592	97499	205-060-923-1	.BOOT, TAIL ROTOR SHA U/O PN 205-060-921-1	EA	1
86	5	PAOZZ	5340-00-919-4664	94581	U12-075-500SH	.CLAMP, LOOP U/O PN 205-060-921-1	EA	1
86	6	PAOFF	1615-00-400-7300	97499	205-060-922-33	.HEATSHIELD, DRIVE U/O PN 205-060-921-1 UHH, UHV	EA	1
86	7	PAOZZ	5310-00-771-7406	96906	MS21076L3	NUT, SELF-LOCKING, PL U/O PN 205-060-922-33	EA	8
86	8	PAOZZ	5330-00-961-4432	97499	205-060-924-1	GASKET U/O PN 205–060–921–1 UHH, UHV	EA	1



SMR CODE XCFZZ PAOZZ PAOZZ PAOZZ PAOOO	SMR NATIONAL	(4) FSCM	(5)	(6)	(7)	(8)
XCFZZ PAOZZ PAOZZ PAOZZ		FSCM			1	
XCFZZ PAOZZ PAOZZ PAOZZ		FSCIVI		DESCRIPTION	1.1/8.4	QT'
XCFZZ PAOZZ PAOZZ PAOZZ	STOCK NOWIDER	1	PART NUMBER	DESCRIPTION USABLE ON CODE	U/M	INC
PAOZZ PAOZZ PAOZZ			NOMBEN	OSABLE ON CODE		UN
PAOZZ PAOZZ	(CFZZ	97499	205-060-100-5	MOUNT INSTL, ENGINE USBL EFF 65-9565 & SUBSEQUENT SEE FIG. 7	EA	1
PAOZZ PAOZZ				FOR NHA UHH, UHV		
PAOZZ	PAOZZ 5310-00-807-1475	96906	MS21042L4	.NUT, SELF-LOCKING, EXTENDED WASHER UHH, UHV	EA	4
	PAOZZ 5310-00-141-1795	88044	AN960-416	.WASHER, FLAT UHH, UHV	EA	4
PAOOO	PAOZZ 5306-00-156-2537	88044	AN174H12A	.BOLT, CLOSE TOLERANCE UHH, UHV	EA	4
1	PAOOO 1560-00-409-9146	97499	204-060-102-11	.SUPPORT, STRUCTURAL UHH, UHV	SE	2
PAOZZ	PAOZZ 5315-00-234-1854	96906	MS24665-153	PIN, COTTER UHH, UHV	EA	1
PAOZZ	PAOZZ 5310-00-167-1285	88044	AN310-4	NUT, PLAIN UHH, UHV	EA	1
PAOZZ	PAOZZ 5310-00-167-0835	88044	AN960-416L	WASHER, FLAT	EA	1
PAOZZ	PAOZZ 5306-00-156-2703	88044	AN24-19	BOLT, CLEVIS	EA	1
PAOZZ	PAOZZ 5310-00-807-1475	96906	MS21042L4	NUT, SELF-LOCKING, EXTENDED WASHER UHH, UHV	EA	1
PAOZZ	PAOZZ 5310-00-809-4058	96906	MS27183-10	WASHER, FLAT UHH, UHV	EA	1
PAOZZ	PAOZZ 5306-00-670-8063	97499	204-060-123-1	BOLT, EYE UHH, UHV	EA	1
PAOZZ	PAOZZ 5310-00-167-1285	88044	AN310-4	NUT, PLAIN UHH, UHV	EA	1
PAOZZ	PAOZZ 5310-00-167-0835	88044	AN960-416L	WASHER, FLAT	EA	
PAOZZ	PAOZZ 5306-00-145-7659	88044	AN174H12	BOLT, CLOSE TOLERANCE	EA	
PAOZZ		96906	MS21042L4	.NUT, SELF-LOCKING, EXTENDED WASHER UHH, UHV	EA	1
PAOZZ		88044	AN960-416L	.WASHER. FLAT	EA	2
PAOZZ		88044	AN174H12A	BOLT, CLOSE TOLERANCE	EA	2
PAOZZ		96906	MS21042L4	.NUT, SELF-LOCKING, EXTENDED WASHER UHH, UHV	EA	
PAOZZ		88044	AN960-416L	.WASHER, FLAT	EA	2
PAOZZ		96906	MS21042L4	.NUT, SELF-LOCKING, EXTENDED WASHER UHH, UHV	EA	1
PAOZZ		88044	AN960-416L	.WASHER, FLAT UHH, UHV	EA	2
PAOZZ		88044	AN174H12A	BOLT, CLOSE TOLERANCE	EA	1
PAOZZ		97499	205-060-105-1	.TRIPOD ASSEMBLY, ENG	EA	1
PAOZZ		96906	MS21042L4	.NUT, SELF-LOCKING, EXTENDED WASHER UHH, UHV	EA	1
PAOZZ	PAOZZ 5310-00-167-0835	88044	AN960-416L	.WASHER, FLAT UHH, UHV	EA	2
PAOZZ	PAOZZ 5306-00-156-2537	88044	AN174H12A	.BOLT, CLOSE TOLERANCE UHH, UHV	EA	1
PAOZZ	PAOZZ 5310-00-807-1475	96906	MS21042L4	.NUT, SELF-LOCKING, EXTENDED WASHER	EA	1
PAOZZ	PAOZZ 5310-00-167-0835	88044	AN960-416L	.WASHER, FLAT UHH, UHV,	EA	3
XDOZZ	(DOZZ	88044	AN174H13A	.BOLT, CLOSE TOLERANCE UHH, UHV	EA	1
PAOZZ	PAOZZ 5310-00-807-1474	96906	MS21042L3	.NUT, SELF-LOCKING EXTENDED WASHER UHH, UHV	EA	1
PAOZZ	PAOZZ 5310-00-167-0818	88044	AN960-10	.WASHER, FLAT UHH, UHV	EA	2
PAOZZ	PAOZZ 5306-00-182-2063	88044	AN3H12A	.BOLT, MACHINE UHH, UHV	EA	1
PAOZZ	PAOZZ 5340-00-593-3392	97499	45C20AAD12	.CLAMP, LOOP	EA	1
PAOZZ	PAOZZ 5360-00-731-8070	97499	204-060-162-1	.SPRING, FLAT UHH, UHV	EA	
PAOZZ	PAOZZ 1560–00–967–1752	97499	205-060-106-1	.BIPOD ASSEMBLY, ENGI	EA	
PAOZZ	PAOZZ 5310-00-807-1475	96906	MS21042L4	.NUT, SELF-LOCKING, EXTENDED WASHER UHH, UHV	EA	1
PAOZZ	PAOZZ 5310-00-167-0835	88044	AN960-416L	.WASHER, FLAT UHH, UHV	EA	2
PAOZZ	PAOZZ 5306-00-156-2537	88044	AN174H12A	.BOLT, CLOSE TOLERANCE	EA	1
		97499			EA	1
PA PA PA	PA PA PA	OZZ 1560-00-967-1752 OZZ 5310-00-807-1475 OZZ 5310-00-167-0835 OZZ 5306-00-156-2537	OZZ 1560-00-967-1752 97499 OZZ 5310-00-807-1475 96906 OZZ 5310-00-167-0835 88044 OZZ 5306-00-156-2537 88044	OZZ 1560-00-967-1752 97499 205-060-106-1 OZZ 5310-00-807-1475 96906 MS21042L4 OZZ 5310-00-167-0835 88044 AN960-416L OZZ 5306-00-156-2537 88044 AN174H12A	OZZ 1560-00-967-1752 97499 205-060-106-1 .BIPOD ASSEMBLY, ENGI .UHH, UHV OZZ 5310-00-807-1475 96906 MS21042L4 .NUT, SELF-LOCKING, EXTENDED WASHER .UHH, UHV OZZ 5310-00-167-0835 88044 AN960-416L .WASHER, FLAT .UHH, UHV OZZ 5306-00-156-2537 88044 AN174H12A .BOLT, CLOSE TOLERANCE .UHH, UHV	OZZ 1560-00-967-1752 97499 205-060-106-1 .BIPOD ASSEMBLY, ENGI .UHH, UHV EA OZZ 5310-00-807-1475 96906 MS21042L4 .NUT, SELF-LOCKING, EXTENDED WASHER .UHH, UHV EA OZZ 5310-00-167-0835 88044 AN960-416L .WASHER, FLAT .UHH, UHV EA OZZ 5306-00-156-2537 88044 AN174H12A .BOLT, CLOSE TOLERANCE .UHH, UHV EA

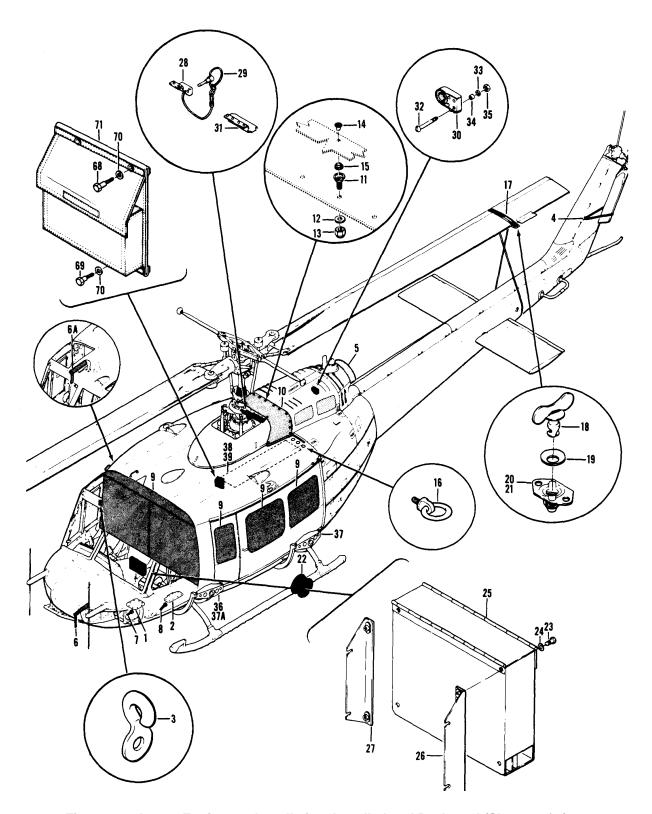


Figure 90. Loose Equipment Installation, Installed and Packaged (Sheet 1 of 2)

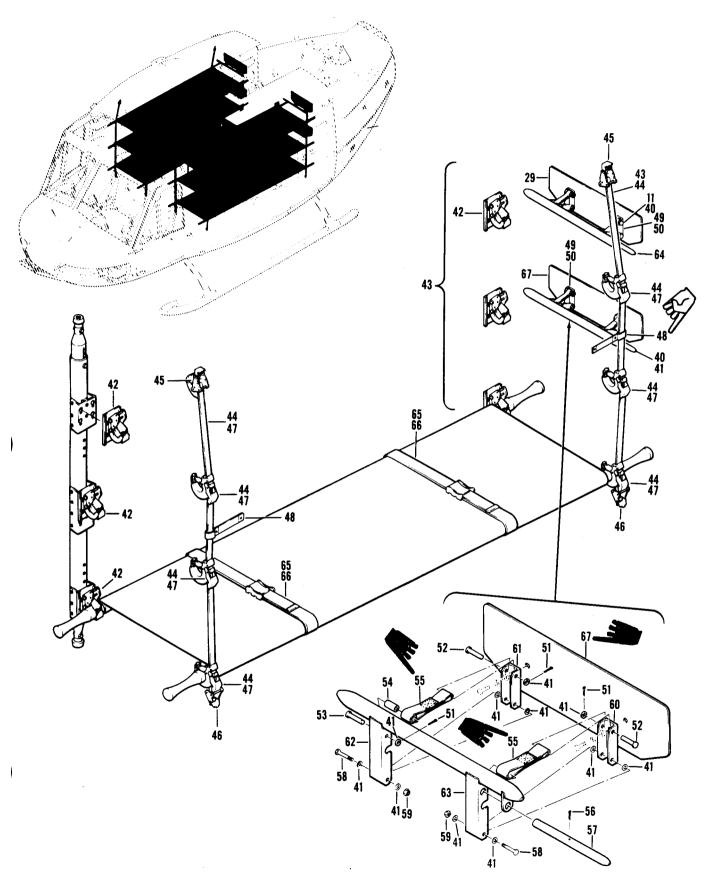


Figure 90. Loose Equipment Installation, Installed and Packaged (Sheet 2 of 2)

(1)	[2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTR		SMR	NATIONAL	, ,	(5)	、 ,		QTY
(A)	(B)	CODE	STOCK	FSCM	PART	DESCRIPTION	U/M	INC
FIG. NO.	ITEM NO.		NUMBER		NUMBER			UNIT
						USABLE ON CODE		
						GROUP 02 AIRFRAME		
90		XCOZZ		97499	205-070-001-7	LOOSE EQUIP INSTL PACKAGED USBL EFF 62-2106 THRU 62-12372 SEE FIG.6 FOR NHA	EA	1
90		XCOZZ		07400	205-070-001-9	LOOSE EQUIP INSTL PACKAGED USBL EFF 63-8739 THRU 63-8859 SEE	ΕA	1
30		XOOZZ		31433	203-070-001-9	FIG.5 FOR NHA	LA	
90		XCOZZ		97499	205-070-001-11	LOOSE EQUIP INSTL PACKAGED USBL EFF 63-12956 THRU 63-13002	EA	1
						SEE FIG.5 FOR NHA		
90		XCOZZ		97499	205-070-001-13	LOOSE EQUIP INSTL PACKAGED USBL EFF 64-13492 THRU 64-13901	EA	1
						SEE FIG.5 FOR NHA		
90		XCOZZ		97499	205-070-001-17	LOOSE EQUIP INSTL PACKAGED USBL EFF 65-9565 THRU 65-12895 SEE FIG.5 FOR NHA	EA	1
00		V0077		07400	005 070 001 05			1.
90		XCOZZ		97499	205-070-001-25	LOOSE EQUIP INSTL PACKAGED USBL EFF 68-746 THRU 66-17144 & 66-8574 THRU 66-8577 SEE FIG.5 FOR NHA UHE,UHH,UHV,UHX	EA	1
90		XCOZZ		97499	205-070-001-27	LOOSE EQUIP INSTL PACKAGED USBL EFF 67-17145 & SUBSEQUENT	ΕA	1
		NOOLL .		07.100	200 070 001 27	SEE FIG.5 FOR NHA	_, .	
90	1	PAOZZ	1660-00-983-2484	97499	204-031-321-63	.DOOR, ACCESSORY	EA	1
90	2	PAOZZ	1560-00-671-5874	97499	204-030-321-45	.COVER,ACCESS	EA	1
90	3	MFOZZ	DELETED		205-061-666-1	.HOOK	EA	4
90	4	PAOZZ	1680-00-967-1821	97499	204-070-450-19	.STRAP,WEBBING,TAIL SEE FUNCTIONAL GROUP 83 FOR DETAILS	EA	1
90	5	PAOZZ	1730-00-676-3215	97499	204-070-464-1	.COVER,AIRCRAFT GROU SEE FUNCTIONAL GROUP 82 FOR DETAILS	ΕA	1
	3	I AOZZ		07.100		UHE,UHH,UHV,UHX		
90	6	PAOZZ	1730-00-674-1946	97499	204-070-470-1	.COVER,AIRCRAFT GROU SEE FUNCTIONAL GROUP 83 FOR DETAILS	ΕA	1
90	6A	PAOZZ	1730-00-137-5989	97499	204-070-470-6	.COVER,PITOT TUBE	EA	1
90	7	AOOOZ	1560-00-731-8929	97499	204-076-405-15	.CABLE ASSEMBLY U/O PN 205-070-001-7	EA	1
90	7	AOOOZ	1560-00-075-3376	97499	204-075-939-15	.CABLE ASSEMBLY U/O PN 205-070-001-9,-11,& -13	EΑ	1
						UHE,UHH,UHV,UHX		
90	7	PAOZZ	5935-00-506-6540	96906	MS3456W20-27P	CONNECTOR,PLUG,ELEC U/O PN 204-075-405-16	EΑ	1
90	7	PBOZZ	5936-00-725-4583	96906	MS3108R20-27P	CONNECTOR,PLUG,ELEC U/O PN 204-075-939-15	EA	1
90	7	XDOZZ		97499	85T4-7-2	INSULATION TUBE	FT	2
90	8	AOOOZ	1560-00-731-9002		204-075-426-7	.CABLE ASSEMBLY	EA	1
90	8	PBOZZ	5935-00-834-4904	96906	MS3106R18-1P	CONNECTOR,PLUG,ELEC	EA	1
90	8	XDOZZ		97499	85T4-7-2	INSULATION TUBE	FT	4
90	9	XCOZZ		97499	205-070-650-5	CURTAIN INSTL BLACKOUT U/O PN 205-070-001-7,-9,& -11 SEE	EA	1
						FIG.426 FOR BREAKDOWN		
90	9	XCOZZ		97499	205-070-650-7	.CURTAIN INSTL BLACKOUT U/O PN 205-070-001-13 SEE FIG.46 FOR BREAKDOWN	EA	1
00	10	VD077		07400	205 072 275 7		Ę.,	1
90	10	XDOZZ		97499	205-070-675-7	.COVER ASSEMBLY U/O PN:205-070-001-7,-9,-11,-13,&:-17:SEE FUNCTIONAL GROUP 40FOR DETAILS	EA	' l
90	10	PA000	1730-00-841-9919	97499	205-070-675-11	.COVER,AIRCRAFT GROUP U/O PN 205-070-001-25 & -27 SEE	ΕA	1
						FUNCTIONAL GROUP 83 FOR DETAILS	_, .	
90	11	PAOZZ	5325-00-174-2924	96906	MS27980-11N	STUD,SNAP FASTEN	EA	16
90	12	PAOZZ	5310-00-184-8966	88044	AN960PD8	WASHER,FLAT	EA	16
90	13	PAOZZ	5310-00-734-1885		MS21071-4	NUT,SELF-LOCKING,PL	EA	16
90	14	PAOZZ	5325-00-276-4953				EA	16
90	15	PADZZ	5326-00-276-4946	88044	AN227-7	SOCKET,SNAP FASTENE	EA	16
90	16	PAOZZ	5306-00-075-9380	97499	205-070-725-5	.BOLT,RING	EΑ	16
90	17	PAOZZ	1730-00-126-9108	58048	SW1961-1	TIE DOWN,ROTARY WIN SEE FUNCTIONAL GROUP 82 FOR DETAILS	EΑ	1
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SECTION II TM 55-1520-210-23P C18

	SECTION IM 55-1520-210-23P C18								
	1) RATION	(2)	(3)	(4)	(5)	(6)	(7)	(8) QTY	
(A)	(B)	SMR	NATIONAL STOCK	FSCM	PART	DESCRIPTION	U/M	INC	
FIG. NO.	NO.	CODE	NUMBER		NUMBER	DEGGIIII FFOR	0,111	UNIT	
_						USABLE ON CODE			
		ī	•	l N					
90	18	PAOZZ	5325-00-720-8914	727S4	AW5T13	STUD,TURNLOCK FA	EA	1	
90	19	PAOZZ	5325-00-141-4002	72794	GH5	EYELET,TURNLOCK FAS UHE,UHH,UHV,UHX	EA	1	
90	20	PAOZZ	5325-00-432-9810	72794	RF5	RECEPTACLE,TURNLOCK FASTENER UHE,UHH,UHV,UHX	EA	1	
90	21	PAOZZ	5325-00-432-9964	72794	RF5-5	EYELET,TURNLOCK	EA	1	
90	22	PAOFF	1730-00-980-9552	97499	204-050-200-5	TRUCK,HELICOPTER,GR -GROUND HANDLING U/O PN 205-070-001-7,-9,-11,& -13 SEE FUNCTIONAL GROUP 83 FOR DETAILS	EA	2	
90		XCOZZ		97499	204-070-254-1	CASE INSTL MAP AND DATA USBL EFF 62-2106 THRU 63-13002 SEE FIG.7 FOR NHA	EA	1	
90		XCOZZ		97499	204-070-254-5	CASE INSTL MAP AND DATA USBL EFF 64-13492 THRU 67-19537 SEE FIG.7 FOR NHA	EA	1	
90		XCOZZ		97499	204-070-254-7	CASE INSTL MAP AND DATA USBL EFF 68-16214 THRU 68-15324 SEE FIG.7 FOR NHA	EA	1	
90		XCOZZ			204-070-254-9	CASE INSTL MAP AND DATA USBL EFF 68-15325 & SUBSEQUENT SEE FIG.7 FOR NHA	EA	1	
90	23	PAOZZ	5305-00-990-6444	96906	MS35207-261	.SCREW,MACHINE	EA	4	
90	23	PAOZZ	5305-00-989-7434	96906	MS35207-263	.SCREW,MACHINE	EA	4	
90	24	PAOZZ	5310-00-167-0753	88044	AN960PD10L	,WASHER,FLAT	EA	4	
90	25	PAOZZ	1680-00-898-0318		AN8011-1A	.CASE,FLIGHT REPORT U/O PN 204-070-254-1 & -5	EA	1	
90	25	PAOZZ			30-012-1	.CASE,FLIGHT REPORT U/O PN 204-070-254-7 & 9	EA	1	
90	26	MFOZZ	DELETED		204-070-255-1	BRACKET ASSEMBLY U/O PN 204-070-254-1UHE,UHH,UHV,UHX	EA	1	
90	26	MFOZZ	DELETED DELETED		204-070-255-13	BRACKET ASSEMBLY,FU U/O PN 204-070-254-5 UHE,UHH,UHV,UHX	EA	1	
90	27	MFOZZ			204-070-255-2	BRACKET ASSEMBLY U/O PN 204-070-254-1 UHE,UHH,UHV,UHX	EA	1	
90	27	MFOZZ	DELETED	97499	204-070-255-14	BRACKET ASSEIMLY,FU U/O PN 204-070-254 -6 UHE,UHH,UHV,UHX	EA		
90	28	PA000	1560-00-967-7623	97499	205-070-940-1	.BRACKET ASSEMBLY	EA	1	
90	29	PAOZZ	5340-00-958-1323	80205	NAS1353DS7S04D	PIN,QUICK RELEAS	EA	1	
90	30	PAOZZ	1560-00-967-7622	97499	205-070-941-1	.CLAAP,MIRROR STOWAG	EA	1	
90	31	MFOZZ		97499	205-070-942-1	.BRACKETUHE,UHH,UHV,UHX	EA	1	
90	32	PAOZZ	5305-00-889-3001	96906	MS35206-231	.SCREW,MACHINE	EA	4	
90	33	PAOZZ	5310-00-188-7721	88044	AN960PD6	.WASHER,FLAT UHE,UHH,UHV,UHX	EA	4	
90	34	PAOZZ	5365-00-302-8098	80205	NAS43DD1-16	.SPACER, SLEEVE	EA	4	
90	35	PAOZZ	5310-00-878-3291	96906	MS21043-06	.NUT,SELF-LOCKING,EX EXTENDED WASHER HEXAGON UHE,UHH,UHV,UHX	EA	4	
90	36	PBOZZ	1560-00-867-8954	97499	205-706-013-3	.INSTALLATION KIT,AU EQUIPMENTLH USBL EFF 63-12956 THRU 64- 13901 SEE FIG.429 FOR BREAKDOWN	EA	1	
90	36	PBOZZ	1560-00-867-8955	97499	205-706-013-4	INSTALLATION KIT,AU EQUIPMENT-RH USBL EFF 63-12956 THRU 64- 13901 SEE FIG.429 FOR BREAKDOWN UHE,UHH,UHV,UHX	EA	1	
90		PBOZZ	1560-00-906-6416	97499	206-706-013-11	.INSTALLATION KIT,AU EQUIPMENT USBL EFF 65-9565 & SUBSEQUENT SEE FIG.429 FOR BREAKDOWN	EA		
90	37	PBODD	1560-00-867-8956		205-706-013-5	.INSTALLATION KIT,AU EQUIPMENT-AFT U/O PN 206-070-001-11,-13 & -17 SEE FIG.429 FORBREAKDOWN	EA	1	
90		PAOZZ	1680-00-169-0656	81996		.HARNESS,AIRCRAFT SA SAFETY,SHOULDER UHE,UHH,UHV,UHX	EA	1	
90		XCOZZ			205-070-001-3	LOOSE EQUIP INSTL INSTALLED USBL EFF 62-2106 THRU 62-12372 SEE FIG.5 FOR NHA	EA	1	
90		XCOZZ		97499	205-070-001-5	LOOSE EQUIP INSTL USBL EFF 63-8739 THRU 63-13002 SEE FIG.5 FOR NHA	EA	1	

ſ	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
L	ILLUSTR	RATION	SMR	NATIONAL		PART		U/M	QTY INC
	(A) FIG.	(B) ITEM	CODE	STOCK	FSCM	NUMBER	DESCRIPTION	U/M	IN
	NO.	NO.		NUMBER			USABLE ON CODE		UNIT
ľ	90		XCOZZ		97499	205-070-001-15	LOOSE EQUIP INSTL INSTALLED USBL EFF 64-13492 & SUBSEQUENT SEE FIG.5 FOR NHA	EA	1
	90	37Δ	PAOZZ	5306-00-182-2017	88044	ANAH6A	BOLT,MACHINE STORED IN DOOR POST	ΕA	4
	90		PAOZZ			AN960PD416L	WASHER,FLAT STORED IN DOOR POST	EA	40
	90		PAOZZ						4
						NAS42HT8-14	SPACER, SLEEVE STORED IN DOOR POST	EA	
	90			5325-00-728-9974		VBP69050	STUD,POSITIVE LOCK USBL EFF:62-2106: THRU 63-8814:STORED IN DOOR POST	EA	1
	90	37A	PAOZZ	5325-00-728-9974	53037	VBP69050	STUD,POSITIVE LOCK USBL EFF:63-8815:&:SUBSEQUENT:STORED IN DOOR POST	EA	1
	90	37A	PAOZZ	5325-00-774-9430	21024	A121-1-13	STUD,POSITIVE LO USBL EFF 63-6815 & SUBSEQUENT	EA	2
	90	38	XCFZZ		97499	205-070-705-5	LITTER INSTL USBL EFF 63-8804 THRU 63-13002 SEE FIG. 7 FOR NHAUHH,UHV	EA	1
	90	39	PA000	1680-00-788-8667	97499	205-070-705-11	INSTALLATION KIT,LI USBL EFF 64-13942 & SUBSEQUENT SEE FIG. 7 FOR NHAUHH,UHV	EA	1
ı	90	40	PAOZZ	5306-00-151-1427	88044	AN4-5A	BOLT,MACHINE	EA	8
	90	41	PAOZZ	5310-00-187-2354	88044	AN960PD416	WASHER,FLAT	EA	V
	90	42	PAOZZ	1680-00-758-0184	97499	205-070-729-5	BRACKET ASSEMBLY, LI SUPPORT	EA	12
	90	43	AOOOZ	1680-00-945-9879	97499	205-070-765-11	STRAP ASSEMBLY, LITT	EA	4
	90	44	PAOZZ	1680-00-764-5859	97499	205-070-765-7	STRAP,WEBBING	ΕA	1
	90	45	PAOZZ	1680-00-016-2862	98313	FDC3120N2	FITTING ASSY,STUD	ΕA	1
	90	46	PAOZZ	1680-00-016-2861	98313	FDC3140M3	.FITTING,LITTER	ΕA	1
	90	47	PAOZZ	1680-00-758-0238		FDC3835-7M	BRACKET ASSEMBLY, LI	EA	3
H	90	48	MFOZZ	DELETED		205-070-656-1	STRAP,WEBBINGUHH,UHV	EA	1
1	90	49	AOOOZ	1680-00-133-7382		205-070-770-1	SUSPENSION INSTL	EA	2
	90	50	AOOOZ	1680-00-235-9803		205-070-770-2	SUPPORT,LITTER RH	EA	2
	90	51	PAOZZ	5316-00-829-1480		MS24665-208	PIN,COTTER	EA	
	90	52	PAOZZ	5315-00-064-2701		MS20392-3C37	PIN,STRAIGHT, HEADED	EA	2
						MS20392-3C37	.PIN,STRAIGHT,HEADEDUHH,UHV		
	90			5315-00-770-9181 5366-00-089-2911				EA	1
ıl	90	54	PAOZZ			NAS43DD4-63	SPACER,SLEEVE	EA	1
۱ <u> </u>	90	55	MFOZZ	DELETED		205-070-772-1	STRAP,WEBBING	EΑ	2
	90	56	PAOZZ	5316-00-059-0157				EA	1
	90	57	PAOZZ	1680-00-868-2707		205-070-774-1	BEAM, LITTER GUIDE	EA	1
l	90	58		5306-00-182-1963				EA	2
	90	59		5310-00-877-5796				EA	2
l	90		PAOZZ			205-070-773-1		EA	1
	90	61	PAOZZ	1560-00-736-0598		205-070-773-3		EA	1
l	90	62	PAOZZ	1560-00-736-0582	97499	205-070-771-1	BRACKET ASSEMBLY LITTER U/O PN 205-070-770-1	EA	1
	90	63	PAOZZ	1560-00-736-0583	97499	205-070-771-2	BRACKET ASSEMBLY LITTER U/O PN 206-070-770-2UHH,UHV	EA	1
	90	64	PAOZZ	5340-00-107-6224	96906	MS20253P4-4800	ROD,STRAIGHT, HEADLE	EA	1
	90	65	PAOZZ	1680-00-787-4299	97499	204-070-032-3	BELT,AIRCRAFT SAFET U/O PN 205-070-705-11	EA	2
. [90	66	PAOZZ	1680-00-069-9520	97499	205-070-722-1	STRAP,WEBBING U/O PN 205-070-705-11	EA	12
	90	67	MFOZZ	DELETED	97499	205-070-769-1	PLATE, AIRCRAFT	EA	4
1	90		XCOZZ		20309	ES-F-221558	STORAGE BAG INSTL SEE FIG 5B FOR NHA	EA	1
	90	68	PAOZZ		20309	ES-C-221560-1	.SCREW,SHOULDERUHX	EA	2
Ĺ									

SECTION II TM55-1520-210-23P (1) ILLUSTRATION (3) (4) (8) (5) QTY INC IN ${\sf NATIONAL}$ PART (B) SMR STOCK FSCM DESCRIPTION FIG. NO. NUMBER CODE NUMBER NO. UNIT USABLE ON CODE 20309 90 PAOZZ 69 ES-C-221560-2 2 70 96906 90 PAOZZ MS15795-816 4 71 20309 90 PAOZZ ES-F-221559 .BAG ASSYUHX

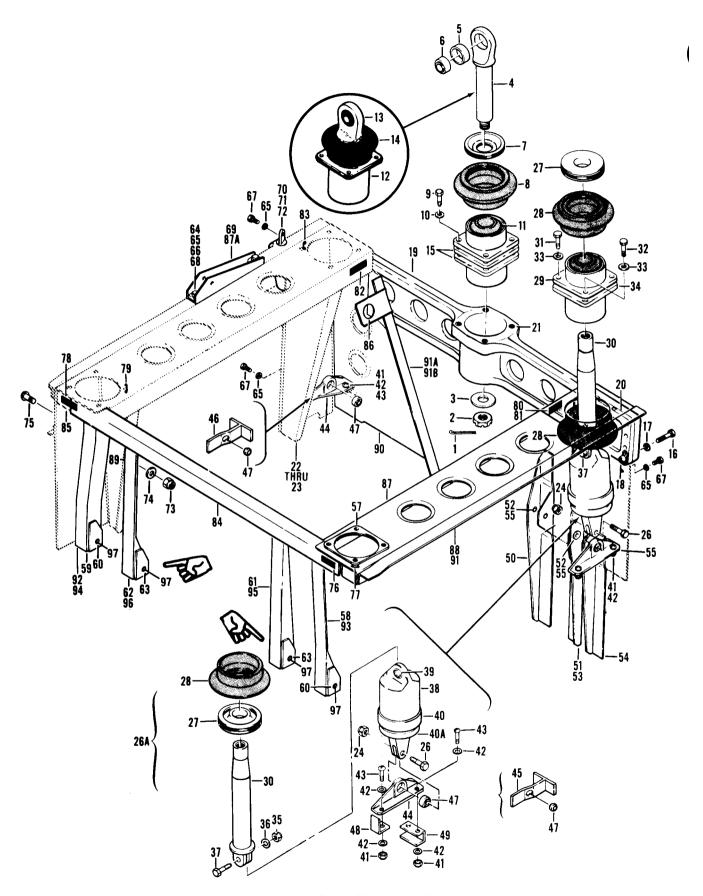


Figure 91. Pylon Mount Installation

SECTION I	II.				C26	TM55-1520-210-23P			
(1)	PTON	(2)	(3)	(4)	(5)	(6) DESCRIPTION		(7)	(8) OTY
(a) FIG	(b)	SMR	NATIONAL STOCK		PART	DESCRIPTION			INC
NO NO	NO NO	CODE	NUMBER	FSCM	NUMBER		USABLE ON CODE	U/M	UNIT
91		XCFZZ		97499	204-031-919-75	mount instl, pylon usel eff 64-14101 & subsequent see fig.57 for nha	UHM	EA	1
91		XCFZZ		97499	205-030-919-3	MOUNT INSTL, PYLON USBL EFF 62-2106 THRU 62-12372 SEE FIG.68 FOR NHA	UHE,UHH,UHV,UHX	EA	1
91		XCFZZ		97499	205-030-919-5	MOUNT INSTL, PYLON USBL EFF 63-8739 THRU 63-13002 SEE FIG.68 FOR NHA	UHE,UHH,UHV,UHX	EA	1
91		XCFZZ		97499	205-030-919-7	MOUNT INSTL, PYLON USBL EFF 64-13462 THRU 64-13901 SEE FIG.68 FOR NHA	UHE, UHH, UHV, UHX	EA	1
91		XCFZZ		97499	205-030-919-43	MOUNT INSTL-PYLON USBL EFF 65-9565 THRU 6815489 SEE FIG.68 FOR NHA	UHE, UHH, UHV, UHX	EA	1
91		XCFZZ		97499	205-030-919-53	MOUNT INSTL, PYLON USBL EFF 68-5490 THRU 69-1521 SEE FIG.68 FOR NHA	UHE, UHH, UHV, UHX	EA	1
91		XCFZZ		97499	205-030-919-65	MOUNT INSTL, PYLON USEL EFF 69-15282 THRU 70-15932 SEE FIG.68 FOR NNA	UHE, UHH, UHV, UHX	EA	1
91		XCFZZ		97499	205-030-919-75	MOUNT INSTL, PYLON USBL EFF 700-16200 AND SUBSEQUENT SEE FIG. 68 FOR NHA	UHE, UHH, UHV, UHX	EA	1
91	1	PBOZZ	5315-00-285-7161	96906	MS24665-377	PIN, COTTER	UHE, UHH, UHV, UHX	EA	1
91	2	PAOZZ	5310-00-176-8113	88044	AN320-9	NUT, PLAIN, SLOTTED, H	UHE, UHH, UHV, UHX	EA	1
91	3	PAOZZ	5310-00-843-0336	97499	140-010-1	WASHER, FLAT	UHE, UHH, UHV, UHX	EA	1
91	4	PAOFF	3120-00-179-6308	97499	204-031-244-5	BEARING, PLAIN, ROD E	UHE, UHH, UHV, UHX	EA	1
91	5	PAFZZ	3120-00-670-5306	97499	204-030-909-11	BUSHING, SLEEVE	UHE, UHH, UHV, UHX	EA	1
91	6	PAFZZ	3120-00-661-7115	02758	HSBG9SS	BEARING, PLAIN, SELF-ALIGNING	UHE, UHH, UHV, UHX	EA	1
91	7	PAOZZ	5310-00-738-8385	97499	140-011-1	WASHER, RECESSED	UHE, UHH, UHV, UHX	EA	1
91	8	PAOZZ	1560-00-633-0856	97499	204-030-922-3	BOOT, DUST AND MOIST	UHE, UHH, UHV, UHX	EA	1
91	9	PAOZZ	6306-00-182-2017	88044	AN4H6A	BOLT, MACHINE	UHE, UHH, UHM, UHV, UHX	EA	4
91	10	PAOZZ	5310-00-141-1795	88044	AN960-416	WASHER, FLAT	UHE, UHH, UHM, UHV, UHX	EA	4
91	11	PAOZZ	5340-00-739-4568	97499	204-031-927-5	MOUNT, RESILIENT	UHE, UHH, UHV, UHX	EA	1
91	12	PAOFF	1560-00-903-1018	76005	J12292-1	MOUNT, IDLER, PYLON	UHM	EA	1
91	13	PAFZZ	3120-00-661-7115	02758	HSBG9SS	BEARING, PLAIN, SELF-ALIGNIN	UHM	EA	1
91	14	PAOZZ	1615-00-474-9686	76005	J12315-2	BOOT, DUST AND MOIST	UHM	EA	1
91	15	PAOZZ	5365-00-806-2432	97499	204-030-931-5	SHIM	UHE, UHH, UHM, UHV, UHX	EA	2
91	16	PAOZZ	5306-00-182-1960	88044	AN4H12A	BOLT, MACHINE	UHM	EA	8
91	16	PAOZZ	5306-00-182-2063	88044	AN3H12A	BOLT,MACHINE	UHE,UHH,UHV,UHX	EA	8
91	17	PAOZZ	5310-00-183-4406	88044	AN960PD10	WASHER, FLAT	UHE,UHH,UHV,UHX	EA	8
91	17	PAOZZ	5310-00-187-2354	88044	AN960PD416	WASHER, FLAT	UHM	EA	8
91	18	PAFZZ	5310-00-764-7282	96906	MS21047L3	NUT, SELF-LOCKING, PL	UHE,UHH,UHV,UHX	EA	8
91	18	PAFZZ	5310-00-807-1475	96906	MS21042L4	NUT, SELF-LOCKING, EX	UHM	EA	8
91	19	PAFZZ	1560-00-757-2868	97499	204-031-246-9	SUPPORT,STRUCTURAL U/O PN 204-031-919-65	UHE,UHH,UHV,UHX	EA	1
91	19	PAFZZ	1560-00-133-6224	97499	209-031-344-1	FITTING ASSEMBLY, MO	UHM	EA	1
91	20	PAFZZ	1560-00-916-8324	97499	205-030-919-39	SHIM, PYLON SUPPORT	UHE, UHH, UHM, UHV, UHX	EA	4
91	21	PAFZZ	5340-00-290-4497	96906	MS124736	INSERT, SCREW THREAD	UHE, UHH, UHM, UHV, UHX	EA	4
91	22	PA000	5325-00-298-7027	72794	RF31-2	RECEPTACLE, TURNLOCK	UHE, UHH, UHM, UHV, UHX	EA	4
91	22A	MFOZZ		97499	205-030-919-33	CLIP	UHE, UHH, UHX	EA	2
91	22B	PAOZZ	5320-00-117-6939	96906	MS20426AD3-5	RIVET, SOLID	UHE, UHH, UHX	EA	4
91	23	PAOZZ	5365-00-720-3191	72794	RF31-25	SPACER, SLEEVE	UHE, UHH, UHM, UHV, UHX	EA	1
91	24	PAOZZ	5310-00-807-1475	96906	MS21042L4	NUT, SELF-LOCKING, EX	UHE, UHH, UHM, UHV, UHX	EA	2

SECTI	ON II				C26	TM55-1520-210-23P			
(1)		(2)	(3)	(4)	(5)	(6)		(7)	(8)
	TRATION (b)	(2)	NATIONAL	(-7	(3)	DESCRIPTION		(,,	QTY
FIG NO	ITEM NO	SMR	STOCK NUMBER	FSCM	PART NUMBER		USABLE ON CODE	U/M	IN
91	25	LODE	DELETED	racn	NOPELK		OSKBLE ON CODE	0/14	ONII
	26	PAOZZ	5306-00-182-1958	88044	AN4H10A	BOLT MACHINE	UHE . UHH . UHV . UHX	EA	2
91 91		AOOOZ	5306-00-182-1958		AN4HIUA 204-031-928-5	BOLT, MACHINE MOUNT ASSEMBLY		EA	4
	26A			97499			UHE, UHH, UHM, UHV, UHX		
91	27	PAOZZ	1560-00-891-1391	97499	204-030-930-19	BUSHING ASSEMBLY, PY	UHE, UHH, UHM, UHV, UHX	EA	2
91	28	PAOZZ	1560-00-633-0856	97499	204-030-922-3	BOOT, DUST AND MOIST	UHE, UHH, UHM, UHV, UHX	EA	2
91	29	PAOZZ	5340-00-739-4569	97499	204-031-927-7	MOUNT, RESILIENT	UHE, UHH, UHM, UHV, UHX	EA	1
91	30	PAOZZ	5306-00-738-8384	97499	204-030-362-7	BOLT, ISOLATION MOUNT	UHE, UHH, UHM, UHV, UHX	EA	1
91	31	PAOZZ	5306-00-151-2414	88044	AN176-10A	BOLT, CLOSE TOLERANCE	UHM	EA	12
91	31	PAOZZ	5306-00-144-4041	88044	AN175H10A	BOLT, CLOSE TOLERANCE	UHE, UHH, UHV, UHX	EA	4
91	31	PAOZZ	5306-00-144-4043	88044	AN175H12A	BOLT, CLOSE TOLERANCE FWD HOLE, FWD MOUNT	UHE, UHH, UHV, UHX	EA	4
91	32	PAOZZ	5306-00-680-6306	88044	AN175H11A	BOLT, CLOSE TOLERANCE	UHM	EA	4
91	32	PAOZZ	5306-00-680-6306	88044	AN175H11A	BOLT, CLOSE TOLERANCE	UHE, UHH, UHV, UHX	EA	8
91	33	PAOZZ	5310-00-167-0836	88044	AN960-516L	WASHER, FLAT	UHE, UHH, UHM, UHV, UHX	EA	16
91	34	PAOZZ	5365-00-807-2966	97499	100-055-3	SPACER, PLATE	UHE, UHH, UHM, UHV, UHX	EA	2
91	35	PAOZZ	5310-00-807-1475	96906	MS21042L4	NUT, SELF-LOCKING, EX	UHE, UHH, UHM, UHV, UHX	EA	2
91	36	PAOZZ	5310-00-167-0835	88044	AN960-416L	WASHER, FLAT	UHE, UHH, UHM, UHV, UHX	EA	2
91	37	PAOZZ	5306-00-182-1959	88044	AN4H11A	BOLT, MACHINE	UHE, UHH, UHM, UHV, UHX	EA	2
91	38	PA000	1560-00-839-6863	97499	204-031-920-3	DAMPER, PYLON, SUPPORT	UHE, UHH, UHM, UHV, UHX	EA	2
91	39	PAOZZ	3120-00-540-5077	73134	LS4	BEARING, PLAIN, SELF-ALIGNING	UHE, UHH, UHM, UHV, UHX	EA	1
91	40	PAOZZ	1615-00-177-1959	76005	Ј9993-3	BOOT, DUST AND MOIST	UHE, UHH, UHM, UHV, UHX	EA	1
91	40A	PAOZZ	1650-01-121-5282	76005	J-16656-1	PARTS KIT, DAMPER	UHE, UHH, UHM, UHV, UHX	EA	1
91	41	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT, SELF-LOCKING, EX EXTENDED WASHER, HEXAGON		EA	6
							UHB, UHC, UHE, UHH, UHM, UHV, UHX		
91	42	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT	UHE, UHH, UHM, UHV, UHX	EA	30
91	43	XDOZZ		96906	MS27039-1-09	SCREW, MACHINE	UHE, UHH, UHM, UHV, UHX	EA	5
91	43	PAOZZ	5305-00-781-9057	96906	MS27039-1-08	SCREW, MACHINE	UHE, UHH, UHM, UHV, UHX	EA	1
91	44	PAOZZ	1615-00-075-0286	97499	204-031-275-1	MOUNT ASSEMBLY	UHM	EA	1
91	44	PAOZZ	1560-00-072-1077	97499	205-031-251-1	DAMPER MOUNT ASSEMBLY-LH	UHE, UHH, UHV, UHX	EA	1
91	44	PAOZZ	1615-00-075-0287	97499	204-031-275-2	MOUNT ASSEMBLY-RH	UHM	EA	1
91	44	PAOZZ	1560-00-072-1078	97499	205-031-251-2	DAMPER MOUNT ASSEMBLY-RH	UHE, UHH, UHV, UHX	EA	1
91	45	PAOFF	1560-00-415-6394	97499	205-031-151-1	SUPPORT, DAMPER MOUNT USBL EFF 70-16200 & SUBSEQUENT	UHE . UHH . UHV . UHX	EA	1
91	46	PAOFF	1560-00-415-6395	97499	205-031-151-2	SUPPORT, DAMPER MOUN USBL EFF 70-16200 AND SUBSEQUENT		EA	1
							UHE, UHH, UHV, UHX		-
91	47	PAFZZ	3120-00-540-5077	73134	LS4	BEARING, PLAIN, SELF-ALIGNING	UHE, UHH, UHM, UHV, UHX	EA	1
91	48	MFOZZ		97499	204-031-919-37	CLIP, SUPPORT PYLON-LH	UHM	EA	1
91	48	MFOZZ		97499	205-032-919-37	BRACKET, PYLON SUPPORT-LH	UHE, UHH, UHV, UHX	EA	1
91	48	MFOZZ		97499	204-031-919-38	CLIP, SUPPORT, FYLON-RH	UHM	EA	1
91	48	MFOZZ		97499	205-030-919-38	CLIP, SUPPORT, PYLON-RH	UHE, UHH, UHV, UHX	EA	1
91	49	PAOZZ	5340-00-089-8575	97499	204-031-919-43	CLIP, RETAININ-LH	UHM	EA	1
91	49	PAOZZ	5340-00-089-8577	97499	205-030-163-187	CLIP,RETAINING-LH	UHE, UHH, UHV, UHX	EA	1
91	49	PAOZZ	5340-00-089-8576	97499	204-031-919-45	CLIP,RETAINING-RH	UHM	EA	1
91	49	PAOZZ	1560-00-871-3333	97499	205-030-164-187	CLIP, BEAM ASSEMBLY-RH	UHE, UHH, UHV, UHX	EA	1
91	51	PBFFF	1560-00-927-9523	97499	204-031-145-1	SUPPORT ASSEMBLY, PY	UHM	EA	1

SECTION II TM55-1520-210-23P C14

NATIONAL STOCK NATIONAL STOCK NUMBER			SECT	ION II			1M55-1520-210-23P	U 14	†
A				(3)	(4)	(5)	(6)	(7)	
NUMBER N					E0014	PART			INC
	FIG.	ITEM			FSCM	NUMBER	DESCRIPTION	U/M	
50 Perf	NO.	NO.		NUMBER			LISABLE ON CODE		0
S	-						OO IDEE ON CODE	ļ —	ļ
S2 XDFZZ	91	50	PBFFF	1560-00-439-3707	97499	205-030-361-3	.SUPPORT ASSEMBLY, AN	EΑ	1
S3 APFZZ 1580-00-927-9524 97499 20-0-31-140-1 SUPPORT ASSEMBLY.PY UHELUH-LUNY.UHX E. 1	91	52	PAFZZ	3120-00-555-5557	97499	22-006-15-18-16	BUSHING,SLEEVE	EA	2
S3 APFZZ 1580-00-927-9524 97499 20-0-31-140-1 SUPPORT ASSEMBLY.PY UHELUH-LUNY.UHX E. 1	01	52	YDE77		97499	22-007-20-19-18	BUSHING SLEEVE U/O PN 204-031-145-1 UHM	FΔ	2
S3 PAZZ 1560-00-181-5438 97499 205-030-361-1 SUPPORT ASSEMBLY.PY				1500 00 007 0504					
91 54 PBFFF 1560-00-027-0512 07499 204-031-149-1 SUPPORT ASSEMBLY.PY		53							
S	91	53	PAFZZ	1560-00-181-5438	97499	205-030-361-1	.SUPPORT ASSEMBLY,PY	EA	1
91 55 PAFZZ 3120-00-555-5557 97499 22-006-15-18-16 BUSHING, SLEEVE UHE, UHH, UHV, UHX EA 1 1 1 1 1 1 1 1 1	91	54	PBFFF	1560-00-927-9512	97499	204-031-149-1	.SUPPORT ASSEMBLY,PYUHM	EA	1
91 55 PAFZZ \$120.00-662-4857 \$7499 \$2-006-15-19-16 \$USHING, SLEEVE UIO PN \$204-031-148-1 \$A PN \$204-031-149-1 \$A \$1 \$1 \$7 PAFZZ \$536-500-988-6885 \$7499 \$20-007-20-19-18 \$USHING, SLEEVE UIO PN \$204-031-148-1 \$A PN \$204-031-149-1 \$A \$1 \$1 \$1 \$1 \$1 \$1 \$	91	54	PBFFF	1560-00-439-0221	97499	205-030-359-1	.SUPPORT ASSEMBLY,PY	ΕA	1
91 55 XDFZZ	91	55	PAFZZ	3120-00-555-5557	97499	22-006-15-18-16	BUSHING,SLEEVE UHE,UHH,UHV,UHX	EA	1
91 55 XDFZZ	91	55	PΔF77	3120-00-662-4357	97499	22-006-15-19-16	BUSHING SLEEVE UHE UHH UHV UHX	FA	1
191 57 PAPZZ 5365-00-998-6885 57499 100-055-1 SPACER_PLATE UHE_UHH_UHM_UHV_UHX EA 2 2 2 2 2 2 2 2 2				0120 00 002 4007					
91 59 PBFFF 1560-00-929-8500 97499 204-031-146-1 SUPPORT ASSEMBLY.PY -LO	91	55	XDFZZ		97499	22-007-20-19-18		EA	'
91 59 PBFFF 1560-00-929-8500 97499 204-031-146-1 SUPPORT ASSEMBLY.PY -LO	91	57	PAFZZ	5365-00-898-6885	97499	100-055-1	SPACER.PLATE	EA	2
91 50 PBFFF 1560-00-929-8499 97499 204-031-146-2 SUPPORT ASSEMBLY.PY									
91 60 XDFZZ 91 61 PBFFF 1560-00-929-5804 97499 204-031-147-1 SUPPORT ASSEMBLY,PY -LH									
91 61 PBFFF 1560-00-929-5804 97499 204-031-147-1 SUPPORT ASSEMBLY,PY -LHUHM EA 1 91 62 PBFFF 1560-00-931-1073 97499 204-031-147-2 SUPPORT ASSEMBLY,PY -RHUHM EA 1 91 63 X0FZZ 97499 204-031-147-2 SUPPORT ASSEMBLY,PY -RHUHM EA 1 91 66 PAOZZ 5310-00-187-2354 88044 AN960P0416WASHER,FLATUHM EA 1 91 67 PAOZZ 5306-00-182-2016 88044 AN960P0416WASHER,FLATUHM EA 6 91 67 PAOZZ 5306-00-182-2016 88044 AN960P0416WASHER,FLATUHM EA 6 91 68 MODZZ 1560-00-889-945 97499 204-030-919-39 .BLOCK, RADIUS, PYLONUHM EA 6 91 70 PAOZZ 5310-00-187-2400 88044 AN960P0416WASHER,FLATUHM EA 1 91 77 PAOZZ 5310-00-187-2400 88044 AN960P0416WASHER,FLATUHM EA 1 91 77 PAOZZ 5310-00-187-2400 88044 AN960P0416WASHER,FLATUHM EA 1 91 78 PAOZZ 5310-00-187-2400 88044 AN960P0416WASHER,FLATUHM EA 1 91 77 PAOZZ 5310-00-187-2400 88044 AN960P0416WASHER,FLATUHM EA 1 91 78 PAOZZ 5310-00-187-2400 88044 AN960P0416WASHER,FLATUHM EA 1 91 78 PAOZZ 5310-00-187-3406 88044 AN960P0410WASHER,FLATUHM EA 2 91 74 PAOZZ 5310-00-183-4406 88044 AN960P0410WASHER,FLATUHM EA 2 91 75 PAOZZ 5310-00-183-3406 88044 AN960P0410WASHER,FLATUHM EA 2 91 76 PBFZZ 1560-00-924-5766 97499 204-031-803-1SUPPORT,PYLONUHL EA 2 91 77 PAFZZ 5310-00-781-78957 98906 MS210931-5SUPPORT,PYLONUHL EA 4 91 77 PAFZZ 5310-00-782-7718 98906 MS2108915NUT.SELF-LOCKING,PLUHE,UHH,UH,UHX EA 4 91 78 PBFZZ 1560-00-924-5764 97499 204-031-803-3SUPPORT,PYLONUHE,UHL,UH,UHX EA 4 91 79 PAFZZ 5310-00-728-7718 98906 MS2108915NUT.SELF-LOCKING,PLUHE,UHL,UH,UHX EA 1 91 79 PAFZZ 5310-00-728-7718 98906 MS2108915NUT.SELF-LOCKING,PLUHE,UHL,UH,UHX EA 1 91 80 PBFZZ 1560-00-923-2784 97499 205-030-803-3FITTING ASSEMBLY,SUUHE,UHL,UH,UHX EA 1 91 81 PAFZZ 5310-00-728-7718 96906 MS2108915NUT.SELF-LOCKING,PLUHE,UHL,UH,UHX EA 1 91 81 PAFZZ 5310-00-728-7718 96906 MS2108915NUT.SELF-LOCKING,PLUHE,UHL,UH,UHX EA 1 91 81 PAFZZ 5310-00-728-7718 96906 MS2108915NUT.SEL	91	59	PBFFF	1560-00-929-8499	97499	204-031-146-2	SUPPORT ASSEMBLY,PYUHM		
91 62 PBFFF 1560-00-931-1073 97499 204-031-147-2 S.UPPORT ASSEMBLY, PY -RH	91	60	XDFZZ		97499	22-007-20-18-18	BUSHING,SLEEVEUHM	EA	2
91 63 XDFZZ 5310-00-187-2354 88044 AN960PD416WASHER,FLAT	91	61	PBFFF	1560-00-929-5804	97499	204-031-147-1	.SUPPORT ASSEMBLY,PY -LHUHM	EA	1
91 65 PAOZZ 5310-00-187-2354 88044 ANB60PD416WASHER,FLAT	91	62	PBFFF	1560-00-931-1073	97499	204-031-147-2	.SUPPORT ASSEMBLY,PY -RH	ΕA	1
91 65 PAOZZ 5310-00-187-2354 88044 ANB60PD416WASHER,FLAT	91	63	XDFZZ		97499	22-007-20-18-18	BUSHING,SLEEVE	EA	2
91 66 PAGZZ 5306-00-182-2017 88044 AN4H6A BOLT.MACHINEUHM EA 5 91 67 PAGZZ 5306-00-182-2016 88044 AN4H5A BOLT.MACHINEUHM EA 5 91 68 MIDGZZ 1560-00-869-8945 97499 204-030-919-39 BLOCK.RADIUS,PYLONUHM EA 3 91 69 PAGZZ 5310-00-897-1477 98906 MSZ1042L6NUT.SELF-LOCKING,EXUHM EA 1 91 71 PAGZZ 5310-00-187-2400 88044 AN4H6C7ABOLT.EYEUHM EA 1 91 72 PAGZZ 5310-00-187-2400 88044 AN4H6C7ABOLT.EYEUHM EA 1 91 73 PAGZZ 5310-00-187-3400 88044 AN4H6C7ABOLT.EYEUHM EA 1 91 74 PAGZZ 5310-00-187-3400 88044 AN5H6C7ABOLT.EYEUHM EA 1 91 75 PAGZZ 5310-00-807-1474 96906 MSZ1042L3NUT.SELF-LOCKING,EXUHM EA 2 91 74 PAGZZ 5310-00-183-4406 88044 AN5H6C7ABOLT.EYEUHM EA 2 91 75 PAGZZ 5305-00-781-9057 96906 MSZ1042L3NUT.SELF-LOCKING,EXUHM EA 2 91 76 PBFZZ 1560-00-924-5766 97499 204-031-803-1SUPPORT.PYLONUHM EA 2 91 77 PAFZZ 5310-00-786-6654 96906 MSZ1039-1BUT.SELF-LOCKING,PLUHM EA 1 91 77 PAFZZ 5310-00-786-6654 96906 MSZ1039L5NUT.SELF-LOCKING,PLUHM LA 4 91 78 PBFZZ 1560-00-924-5764 97499 204-031-803-3SUPPORT.PYLONUHM EA 1 91 79 PAFZZ 5310-00-786-7864 97499 204-031-803-3SUPPORT.PYLONUHM EA 1 91 79 PAFZZ 5310-00-786-7864 97499 204-031-803-3SUPPORT.PYLONUHM EA 1 91 79 PAFZZ 5310-00-786-7864 98906 MSZ1039L5NUT.SELF-LOCKING,PLUHE,UHH,UHV,UHX EA 1 91 79 PAFZZ 5310-00-786-7864 96906 MSZ1039L5NUT.SELF-LOCKING,PLUHE,UHH,UHV,UHX EA 1 91 79 PAFZZ 5310-00-786-7864 96906 MSZ1039L5NUT.SELF-LOCKING,PLUHE,UHH,UHV,UHX EA 1 91 79 PAFZZ 5310-00-786-7864 96906 MSZ1031-5NUT.SELF-LOCKING,PLUHE,UHH,UHV,UHX EA 1 91 80 PBFZZ 1560-00-923-2786 97499 204-031-803-5SUPPORT.PYLON	01	65	DAO77	5310-00-187-2354	88044	AN960PD416		FΔ	11
91 67 PAOZZ 5306-00-182-2016 88044 ANH5A BOLT.MACHINEUHM EA 5 91 68 MDOZZ 1560-00-869-8945 97499 204-030-919-39 BLOCK,RADIUS,PYLONUHM EA 3 91 69 PAOZZ 1560-00-997-6566 97499 204-030-919-38 CHANNEL,PYLON SUPPO-RHUHM EA 1 91 70 PAOZZ 5310-00-807-1477 96906 MS21042L6NUT,SELF-LOCKING,EXUHM EA 1 91 71 PAOZZ 5306-00-900-1029 88044 AN46C7A BOLT.EYEUHM EA 1 91 72 PAOZZ 5306-00-900-1029 88044 AN46C7A BOLT.EYEUHM EA 1 91 74 PAOZZ 5310-00-807-1474 96906 MS21042L3NUT,SELF-LOCKING,EXUHM EA 1 91 75 PAOZZ 5305-00-781-9057 96906 MS21042L3NUT,SELF-LOCKING,EXUHM EA 2 91 76 PBFZZ 1560-00-924-5766 97499 204-031-803-1SUPPORT,PYLONUHM EA 1 91 77 PAFZZ 5310-00-728-7718 96906 MS210315NUT,SELF-LOCKING,PLUHE,UHH,UHV,UHX EA 1 91 78 PBFZZ 1560-00-924-5766 97499 205-030-803-3FITTING ASSEMBLY,SUUHE,UHH,UHV,UHX EA 1 91 78 PBFZZ 1560-00-924-5766 96906 MS21073L5NUT,SELF-LOCKING,PLUHE,UHH,UHV,UHX EA 1 91 78 PBFZZ 1560-00-924-5768 96906 MS21069L5NUT,SELF-LOCKING,PLUHE,UHH,UHV,UHX EA 1 91 79 PAFZZ 5310-00-766-6654 96906 MS21073L5NUT,SELF-LOCKING,PLUHE,UHH,UHV,UHX EA 1 91 79 PAFZZ 5310-00-766-6654 96906 MS21073L5NUT,SELF-LOCKING,PLUHE,UHH,UHV,UHX EA 1 91 79 PAFZZ 5310-00-728-7718 96906 MS21069L5NUT,SELF-LOCKING,PLUHE,UHH,UHV,UHX EA 1 91 79 PAFZZ 5310-00-728-7718 96906 MS21069L5NUT,SELF-LOCKING,PLUHE,UHH,UHV,UHX EA 1 91 79 PAFZZ 5310-00-728-7718 96906 MS21069L5NUT,SELF-LOCKING,PLUHE,UHH,UHV,UHX EA 1 91 79 PAFZZ 5310-00-728-7718 96906 MS21073L5NUT,SELF-LOCKING,PLUHE,UHH,UHV,UHX EA 1 91 79 PAFZZ 5310-00-728-7718 96906 MS21073L5NUT,SELF-LOCKING,PLUHE,UHH,UHV,UHX EA 1 91 79 PAFZZ 5310-00-766-6654 96906 MS21073L5NUT,SELF-LOCKING,PLUHE,UHH,UHV,UHX EA 1 91 79 PAFZZ 5310-00-766-6654 96906 MS21073L5NUT,SELF-LOCKING,PLUHE,UHH,UHV,UHX EA 1 91 81 PAFZZ 5310-00-766-6654 96906 MS21073L5NUT,SELF-LOCKING,PLUHE,UHH,UHV,UHX EA 1 91 81 PAFZZ 5310-00-766-6654 96906 MS21073L5NUT,SELF-LOCKING,PLUHE,UH									
91									-
91 69 PAOZZ 1560-00-997-6566 97499 204-030-919-38 CHANNEL, PYLON SUPPO-RH UHM EA 1 91 70 PAOZZ 5310-00-807-1477 96906 MS21042L6 NUT, SELF-LOCKING, EX UHM EA 1 91 71 PAOZZ 5310-00-187-2400 88044 AN960PD616 WASHER, FLAT UHM EA 1 91 72 PAOZZ 5310-00-807-1474 96906 MS21042L3 NUT, SELF-LOCKING, EX UHM EA 1 91 74 PAOZZ 5310-00-183-4406 88044 AN960PD10 WASHER, FLAT UHM EA 2 91 75 PAOZZ 5305-00-781-9057 96906 MS27039-1-08 SCREW, MACHINE UHM EA 2 91 76 PBEZZ 1560-00-923-2783 97499 204-031-803-1 SUPPORT, PYLON UHM EA 1 91 77 PAFZZ 5310-00-766-6654 96906 MS210731-803-3	91	67	PAOZZ						
91 70 PAOZZ 5310-00-807-1477 96906 MS21042L6 NUT,SELF-LOCKING,EX UHM EA 1 91 71 PAOZZ 5310-00-187-2400 88044 AN960PD616 WASHER,FLAT UHM EA 1 91 72 PAOZZ 5310-00-807-1474 96906 MS21042L3 NUT,SELF-LOCKING,EX UHM EA 2 91 74 PAOZZ 5310-00-183-4406 88044 AN960PD10 WASHER,FLAT UHM EA 2 91 75 PAOZZ 5305-00-781-9057 96906 MS27039-1-08 SCREW,MACHINE UHM EA 2 91 76 PBFZZ 1560-00-924-5766 97499 204-031-803-1 SUPPORT,PYLON UHM EA 1 91 76 PBFZZ 1560-00-923-2783 97499 205-030-803-1 FITTING ASSEMBLY, SU SUPPORT UHM,UHL,UHV,UHX EA 1 91 77 PAFZZ 5310-00-766-6654 96906 MS21073L5	91	68	MDOZZ	1560-00-869-8945	97499	204-030-919-39	.BLOCK,RADIUS,PYLON	EA	3
91 71 PAOZZ 5310-00-187-2400 88044 AN960PD616 WASHER,FLAT UHM EA 1 91 72 PAOZZ 5306-00-900-1029 88044 AN46C7A BOLT,EYE UHM EA 1 91 73 PAOZZ 5310-00-183-4406 88044 AN960PD10 WASHER,FLAT UHM EA 2 91 74 PAOZZ 5305-00-781-9057 96906 MS27039-1-08 SCREW,MACHINE UHM EA 2 91 76 PBFZZ 1560-00-924-5766 97499 204-031-803-1 SCREW,MACHINE UHM EA 1 91 76 PBFZZ 1560-00-924-5766 97499 204-031-803-1 FITTING ASSEMBLY, SU SUPPORT UHM, LH,UH,UH,UH,UH, LEA 1 91 77 PAFZZ 5310-00-766-6654 96906 MS21073L5 NUT,SELF-LOCKING,PL UHM, LH,UH,UH,UH,UH,UH EA 4 91 78 PBFZZ 1560-00-924-5764 97499 204-031-803-3	91	69	PAOZZ	1560-00-997-6566	97499	204-030-919-38	.CHANNEL,PYLON SUPPO -RH	EA	1
91 72 PAOZZ 5306-00-900-1029 88044 AN46C7A .BOLT,EYE UHM EA 1 91 73 PAOZZ 5310-00-807-1474 96906 MS21042L3 .NUT,SELF-LOCKING,EX UHM EA 2 91 74 PAOZZ 5310-00-183-4406 88044 AN960PD10 .WASHER,FLAT UHM EA 2 91 75 PAOZZ 5305-00-781-9057 96906 MS27039-1-08 .SCREW,MACHINE UHM EA 2 91 76 PBFZZ 1560-00-923-2783 97499 204-031-803-1 .SUPPORT,PYLON UHE,UHH,UHV,UHX EA 1 91 77 PAFZZ 5310-00-766-6654 96906 MS2106915 .NUT,SELF-LOCKING,PL UHE,UHH,UHV,UHX EA 4 91 78 PBFZZ 1560-00-924-5764 97499 204-031-803-3 .SUPPORT,PYLON UHE,UHH,UHV,UHX EA 4 91 78 PBFZZ 1560-00-923-2784 97499 205-030-803-3 .F	91	70	PAOZZ	5310-00-807-1477	96906	MS21042L6	.NUT,SELF-LOCKING,EX	EA	1
91 73 PAOZZ 5310-00-807-1474 96906 MS21042L3 NUT,SELF-LOCKING,EX	91	71	PAOZZ	5310-00-187-2400	88044	AN960PD616	.WASHER,FLAT	EA	1
91 73 PAOZZ 5310-00-807-1474 96906 MS21042L3	91	72	PAOZZ	5306-00-900-1029	88044	AN46C7A	.BOLT,EYE	EA	1
91 74 PAOZZ 5310-00-183-4406 88044 AN960PD10WASHER,FLAT	91	73	PA077	5310-00-807-1474	96906	MS21042L3	NUT SELE-LOCKING EX LIHM	ΕA	2
91 75 PAOZZ 5305-00-781-9057 96906 MS27039-1-08 SCREW,MACHINEUHM EA 2 91 76 PBFZZ 1560-00-924-5766 97499 204-031-803-1 SUPPORT,PYLONUHM EA 1 91 77 PAFZZ 5310-00-728-7718 96906 MS21069L5UHM EA 4 91 78 PBFZZ 1560-00-923-2784 97499 205-030-803-3 SUPPORT,PYLONUHM EA 4 91 78 PBFZZ 1560-00-924-5764 97499 205-030-803-3 SUPPORT,PYLONUHM EA 1 91 78 PBFZZ 1560-00-924-5764 97499 205-030-803-3 SUPPORT,PYLONUHM EA 1 91 79 PAFZZ 5310-00-728-7718 96906 MS21069L5									
91 76 PBFZZ 1560-00-924-5766 97499 204-031-803-1 .SUPPORT,PYLON									
91 76 PBFZZ 1560-00-923-2783 97499 205-030-803-1 .FITTING ASSEMBLY, SU SUPPORT UHE, UHH, UHV, UHX EA 1 91 77 PAFZZ 5310-00-728-7718 96906 MS21069L5 .NUT, SELF-LOCKING, PL UHE, UHH, UHV, UHX EA 4 91 77 PAFZZ 5310-00-766-6654 96906 MS21073L5 .NUT, SELF-LOCKING, PL UHE, UHH, UHV, UHX EA 4 91 78 PBFZZ 1560-00-924-5764 97499 204-031-803-3 .SUPPORT, PYLON UHE, UHH, UHV, UHX EA 1 91 79 PAFZZ 5310-00-728-7718 96906 MS21069L5 .NUT, SELF-LOCKING, PL UHE, UHH, UHV, UHX EA 4 91 79 PAFZZ 5310-00-766-6654 96906 MS21073L5 .NUT, SELF-LOCKING, PL UHE, UHH, UHV, UHX EA 4 91 80 PBFZZ 1560-00-924-5763 97499 204-031-803-5 .SUPPORT, PYLON UHE, UHH, UHV, UHX EA 1 91 80 PBFZZ 1560-00-923-2786 97499 204-031-803-5 .SUPPORT, PYLON UHM EA 1 91 81 PAFZZ 5310-00-766-6654 96906 MS21073L5 .NUT, SELF-LOCKING, PL UHE, UHH, UHV, UHX EA 1 91 81 PAFZZ 5310-00-766-6654 96906 MS21073L5 .NUT, SELF-LOCKING, PL UHE, UHH, UHV, UHX EA 2 91 81 PAFZZ 5310-00-766-6654 96906 MS21073L5 .NUT, SELF-LOCKING, PL UHE, UHH, UHV, UHX EA 2 91 81 PAFZZ 5310-00-766-6654 96906 MS21073L5 .NUT, SELF-LOCKING, PL UHE, UHH, UHV, UHX EA 2 91 81 PAFZZ 5310-00-766-6654 96906 MS21073L5 .NUT, SELF-LOCKING, PL UHE, UHH, UHV, UHX EA 4	91								
91 77 PAFZZ 5310-00-728-7718 96906 MS21069L5 .NUT,SELF-LOCKING,PL UHM EA 4 91 77 PAFZZ 5310-00-766-6654 96906 MS21073L5 .NUT,SELF-LOCKING,PL UHE,UHH,UHV,UHX EA 4 91 78 PBFZZ 1560-00-924-5764 97499 204-031-803-3 .SUPPORT,PYLON UHM EA 1 91 78 PBFZZ 1560-00-923-2784 97499 205-030-803-3 .FITTING ASSEMBLY,SU UHM,UHE,UHH,UHV,UHX EA 1 91 79 PAFZZ 5310-00-766-6654 96906 MS21073L5 .NUT,SELF-LOCKING,PL UHM EA 4 91 80 PBFZZ 1560-00-924-5763 97499 204-031-803-5 .SUPPORT,PYLON UHM EA 4 91 80 PBFZZ 1560-00-923-2786 97499 205-030-803-5 .FITTING ASSEMBLY,SU UHE,UHH,UHV,UHX EA 1 91 81 PAFZZ 5310-00-728-7718 96906	91	76	PBFZZ	1560-00-924-5766	97499	204-031-803-1	.SUPPORT,PYLON	EA	1
91 77 PAFZZ 5310-00-766-6654 96906 MS21073L5 .NUT,SELF-LOCKING,PL .UHE,UHH,UHV,UHX EA 4 91 78 PBFZZ 1560-00-924-5764 97499 204-031-803-3 .SUPPORT,PYLON UHM EA 1 91 78 PBFZZ 1560-00-923-2784 97499 205-030-803-3 .FITTING ASSEMBLY,SU UHE,UHH,UHV,UHX EA 1 91 79 PAFZZ 5310-00-728-7718 96906 MS21069L5 .NUT,SELF-LOCKING,PL UHE,UHH,UHV,UHX EA 4 91 80 PBFZZ 1560-00-924-5763 97499 204-031-803-5 .SUPPORT,PYLON UHE,UHH,UHV,UHX EA 4 91 80 PBFZZ 1560-00-923-2786 97499 205-030-803-5 .FITTING ASSEMBLY,SU UHE,UHH,UHV,UHX EA 1 91 81 PAFZZ 5310-00-728-7718 96906 MS21073L5 .NUT,SELF-LOCKING,PL UHE,UHH,UHV,UHX EA 1 91 81 PAFZZ 5310-00-766-6654	91	76	PBFZZ	1560-00-923-2783	97499	205-030-803-1	FITTING ASSEMBLY, SU SUPPORT	EA	1
91 78 PBFZZ 1560-00-924-5764 97499 204-031-803-3 .SUPPORT,PYLON	91	77	PAFZZ	5310-00-728-7718	96906	MS21069L5	.NUT,SELF-LOCKING,PLUHM	ΕA	4
91 78 PBFZZ 1560-00-923-2784 97499 205-030-803-3 .FITTING ASSEMBLY,SU .UHE,UHH,UHV,UHX EA 1 91 79 PAFZZ 5310-00-728-7718 96906 MS21069L5 .NUT,SELF-LOCKING,PL UHM EA 4 91 79 PAFZZ 5310-00-766-6654 96906 MS21073L5 .NUT,SELF-LOCKING,PL UHE,UHH,UHV,UHX EA 4 91 80 PBFZZ 1560-00-924-5763 97499 204-031-803-5 .SUPPORT,PYLON UHM EA 1 91 80 PBFZZ 1560-00-923-2786 97499 205-030-803-5 .FITTING ASSEMBLY,SU UHE,UHH,UHV,UHX EA 1 91 81 PAFZZ 5310-00-728-7718 96906 MS21069L5 .NUT,SELF-LOCKING,PL UHE,UHH,UHV,UHX EA 2 91 81 PAFZZ 5310-00-766-6654 96906 MS21073L5 .NUT,SELF-LOCKING,PL UHE,UHH,UHV,UHX EA 4 91 81 PAFZZ 5310-00-766-6654 <	91	77	PAFZZ	5310-00-766-6654	96906	MS21073L5	.NUT,SELF-LOCKING,PL	EA	4
91 78 PBFZZ 1560-00-923-2784 97499 205-030-803-3 .FITTING ASSEMBLY,SU .UHE,UHH,UHV,UHX EA 1 91 79 PAFZZ 5310-00-728-7718 96906 MS21069L5 .NUT,SELF-LOCKING,PL UHM EA 4 91 79 PAFZZ 5310-00-766-6654 96906 MS21073L5 .NUT,SELF-LOCKING,PL UHE,UHH,UHV,UHX EA 4 91 80 PBFZZ 1560-00-924-5763 97499 204-031-803-5 .SUPPORT,PYLON UHM EA 1 91 80 PBFZZ 1560-00-923-2786 97499 205-030-803-5 .FITTING ASSEMBLY,SU UHE,UHH,UHV,UHX EA 1 91 81 PAFZZ 5310-00-728-7718 96906 MS21069L5 .NUT,SELF-LOCKING,PL UHE,UHH,UHV,UHX EA 2 91 81 PAFZZ 5310-00-766-6654 96906 MS21073L5 .NUT,SELF-LOCKING,PL UHE,UHH,UHV,UHX EA 4 91 81 PAFZZ 5310-00-766-6654 <	91	78	PBFZZ	1560-00-924-5764	97499	204-031-803-3	.SUPPORT,PYLONUHM	EA	1
91 79 PAFZZ 5310-00-728-7718 96906 MS21069L5 .NUT,SELF-LOCKING,PL UHM EA 4 91 79 PAFZZ 5310-00-766-6654 96906 MS21073L5 .NUT,SELF-LOCKING,PL UHE,UHH,UHV,UHX EA 4 91 80 PBFZZ 1560-00-924-5763 97499 204-031-803-5 .SUPPORT,PYLON UHM EA 1 91 80 PBFZZ 1560-00-923-2786 97499 205-030-803-5 .FITTING ASSEMBLY,SU UHE,UHH,UHV,UHX EA 1 91 81 PAFZZ 5310-00-728-7718 96906 MS21069L5 .NUT,SELF-LOCKING,PL UHE,UHH,UHV,UHX EA 2 91 81 PAFZZ 5310-00-766-6654 96906 MS21073L5 .NUT,SELF-LOCKING,PL UHE,UHH,UHV,UHX EA 4 91 81 PAFZZ 5310-00-766-6654 96906 MS21073L5 .NUT,SELF-LOCKING,PL UHE,UHH,UHV,UHX EA 4									
91 79 PAFZZ 5310-00-766-6654 96906 MS21073L5 .NUT,SELF-LOCKING,PL .UHE,UHH,UHV,UHX EA 4 91 80 PBFZZ 1560-00-924-5763 97499 204-031-803-5 .SUPPORT,PYLON UHM EA 1 91 80 PBFZZ 1560-00-923-2786 97499 205-030-803-5 .FITTING ASSEMBLY,SU UHE,UHH,UHV,UHX EA 1 91 81 PAFZZ 5310-00-728-7718 96906 MS21069L5 .NUT,SELF-LOCKING,PL UHM EA 2 91 81 PAFZZ 5310-00-766-6654 96906 MS21073L5 .NUT,SELF-LOCKING,PL UHE,UHH,UHV,UHX EA 4 91 81 PAFZZ 5310-00-766-6654 96906 MS21073L5 .NUT,SELF-LOCKING,PL UHE,UHH,UHV,UHX EA 4									
91 80 PBFZZ 1560-00-924-5763 97499 204-031-803-5 SUPPORT,PYLON									
91 80 PBFZZ 1560-00-923-2786 97499 205-030-803-5 .FITTING ASSEMBLY,SU	91	79	PAFZZ	5310-00-766-6654	96906	MS21073L5			
91 81 PAFZZ 5310-00-728-7718 96906 MS21069L5 .NUT,SELF-LOCKING,PL UHM EA 2 91 81 PAFZZ 5310-00-766-6654 96906 MS21073L5 .NUT,SELF-LOCKING,PL UHE,UHH,UHV,UHX EA 4 91 81 PAFZZ 5310-00-766-6654 96906 MS21073L5 .NUT,SELF-LOCKING,PL UHE,UHH,UHV,UHX EA 4	91	80	PBFZZ	1560-00-924-5763	97499	204-031-803-5	.SUPPORT,PYLONUHM	EA	1
91 81 PAFZZ 5310-00-766-6654 96906 MS21073L5 .NUT,SELF-LOCKING,PL UHM EA 2 91 81 PAFZZ 5310-00-766-6654 96906 MS21073L5 .NUT,SELF-LOCKING,PL	91	80	PBFZZ	1560-00-923-2786	97499	205-030-803-5	.FITTING ASSEMBLY,SU	EA	1
91 81 PAFZZ 5310-00-766-6654 96906 MS21073L5 .NUT,SELF-LOCKING,PL	91	81	PAFZZ	5310-00-728-7718	96906	MS21069L5	.NUT,SELF-LOCKING,PLUHM	EA	2
91 81 PAFZZ 5310-00-766-6654 96906 MS21073L5 .NUT,SELF-LOCKING,PL	91	81	PAFZZ	5310-00-766-6654	96906	MS21073L5	.NUT,SELF-LOCKING,PL	EA	2
91 82 PBF2Z 1300-00-924-5767 97499 204-031-803-7 SUPPORT,PYLON		-							
	91	82	PRF7Z	1000-00-924-5/67	9/499	∠U4-U31-8U3-/	OUTPORT, PTLON	EA	
	l _								

TM 55-1520-210-23P C30 SECTION II

	TM 55–1520–210–23P C30 SECTION CONTROL OF SECTION OF SE								
	1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	
—	RATION								
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY	
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN	
NO.	NO.							UNIT	
91	82	PBFZZ	1560-00-923-2787	97499	205-030-803-7	FITTING ASSEMBLY, SU UHH, UHV	EA	1	
91	83	PAFZZ	5310-00-766-6654	96906	MS21073L5	.NUT, SELF-LOCKING, PL	EA	4	
91	87	PADZZ	1560-00-132-1051	97499	205-030-919-41	.CHANNEL, SUPPORT, PYL -LH	EA	1	
91	87	PADZZ	1560-00-181-3526	97499	205-030-919-42	.CHANNEL, SUPPORT, PYL -RH UHH, UHV	EA	1	
91	90	PADZZ	1560-00-132-1050	97499	205-030-919-12	.WEB, SUPPORT, PYLON	EA	1	
91	92	XDDZZ		97499	205-030-919-17	SUPPORT, PYLON MOUNT LH	EA	1	
91	92	PADZZ	1560-00-181-5437	97499	205-030-919-18	SUPPORT, PYLON MOUNT RH	EA	1	
91		XCFZZ		97499	205-030-708-125	BULKHEAD INSTL SEE FIG. 69 FOR NHA UHH, UHV	EA	1	
91	93	PADZZ	1560-00-126-2521	97499	205-030-358-7	.SUPPORT ASSEMBLY, PY PYLON	EA	1	
91	94	PADZZ	1560-00-124-8064	97499	205-030-358-8	.SUPPORT ASSEMBLY, PY PYLON	EA	1	
91	95	PADZZ	1560-00-133-7333	97499	205-030-360-7	SUPPORT ASSEMBLY, PY PYLON UHH, UHV	EA	1	
91	96	PBDZZ	1560-00-442-1793	97499	205-030-360-8	SUPPORT ASSEMBLY, PY PYLON UHH, UHV	EA	1	
91	97	PAFZZ	3120-60-805-3006	97499	22-006-15-17-16	BUSHING, SLEEVE UHH, UHV	EA	4	

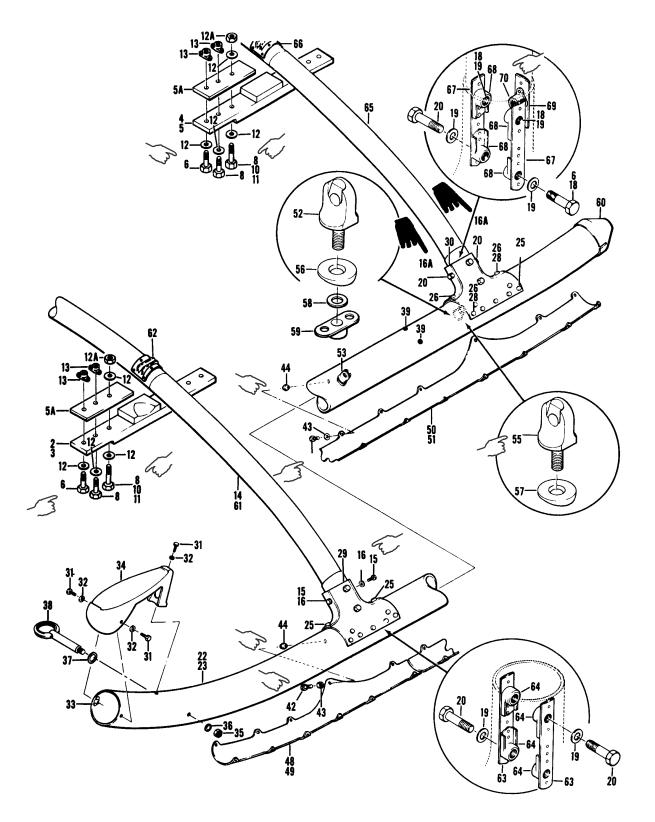


Figure 92. Landing Gear Assembly Skid

TM 55-1520-210-23P C30 SEC								
(1	1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTF	RATION	ן '	1	['	1]
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER	'	NUMBER	USABLE ON CODE		INC IN
NO.	NO.	DA OZZ	1500 00 004 6606	07400	205 020 201 0	CURRORT CTRUCTURAL LILEWR	-	UNIT
92	2	PAOZZ	1560-00-834-6636	97499	205-030-291-9	SUPPORT, STRUCTURAL – LH, FWD	EA	1
92	3	PAOZZ	1560-00-834-6637	97499	205-030-291-10	SUPPORT, STRUCTURAL – RH, FWD	EA	1
92	4	PAOZZ	1560-00-834-6624	97499	205-030-292-11	SUPPORT, STRUCTURAL - LH, AFT	EA	1
92	5	PAOZZ	1560-00-834-6623	97499	205-030-292-12	SUPPORT, STRUCTURAL – RH, AFT	EA	1
92	5A	MFOZZ		81996	1560-UH1-981	SHIM UHH, UHV	EA	8
92	6	PAOZZ	5306-00-285-5326	88044	AN174H11A	BOLT, CLOSE TOLERANCE	EA	24
92	8	PAOZZ	5306-00-151-1424	88044	AN4-10A	BOLT, MACHINE U/W PN 204-032-003-1, -9, -11, & -17 UHH, UHV	EA	6
92	8	PAOZZ	5306-00-151-1423	88044	AN4-11A	.BOLT, MACHINE U/W PN 204-032-003-1, -9, -11, & -17 UHH, UHV	EA	10
92	8	PAOZZ	5306-00-151-1421	88044	AN4-13A	.BOLT, MACHINE U/W PN 204-032-003-1, -9, -11, & -17 UHH, UHV	EA	4
92	10	PAOZZ	5306-00-151-1421	88044	AN4-13A	.BOLT, MACHINE UHH, UHV	EA	8
92	11	PAOZZ	5306-00-151-1423	88044	AN4-11A	.BOLT, MACHINE UHH, UHV	EA	16
92	12	PAOZZ	5310-00-187-2354	88044	AN960PD416	.WASHER, FLAT UHH, UHV	EA	32
92	12A	PAOZZ	5310-00-807-1475	96906	MS21042L4	.NUT, SELF-LOCKING	EA	8
92	13	PAOZZ	5310-00-728-7717	96906	MS21069L4	.NUT, SELF-LOCKING	EA	16
92	14	A0000	1	97499	205-050-152-57	LANDING GEAR ASSEMB SEE FIG. 7 FOR NHA UHH, UHV	EA	1
92	15	PAOZZ	5306-00-515-8064	88044	AN4–7A	BOLT, MACHINE	EA	4
92	16	PAOZZ	5310-00-184-9001	88044	AN960PD416L	.WASHER, FLAT UHH, UHV	EA	4
92	16A	PAOZZ	5310-00-187-2395	88044	AN960PD616L	.WASHER, FLAT	EA	4
92	18	PAOZZ	5306-00-531-8979	88044	AN6-7A	BOLT, MACHINE	EA	6
92	19	PAOZZ	5310-01-011-4055	88044	AN960XC616L	.WASHER, FLAT	EA	16
92	19	PAOZZ	5310-00-307-1568	81352	AN960XC616	WASHER, FLAT UHH, UHV	EA	4
92	20	PAOZZ	5306-00-208-3636	88044	AN6-10A	BOLT, MACHINE	EA	14
92	22	PA000	1560-00-738-8356	97499	204-050-152-13	.TUBE ASSEMBLY-LH USBL EFF 60-3546 THRU 60-3619	EA	1
92	22	PA000	1620-00-795-0678	97499	205-050-152-59	SKID TUBE ASSY-LH	EA	1
92	23	PAOOO	1560-00-738-8357	97499	204-050-152-14	.TUBE ASSEMBLY-RH USBL EFF 60-3546 THRU 60-3619	EA	1
92	23	PAOOO	1620-00-794-2624	97499	205-050-152-60	SKID TUBE ASSY-RH UHH, UHV	EA	1
92	25	PAOZZ	5320-00-916-2581	29666	OSR10C	RIVET, BLIND	EA	1
92	26	PAOZZ	5320-00-975-4156	29666	OSR10G	RIVET, BLIND UHH, UHV	EA	1
92	28	PAOZZ	5320-00-443-6177	29666	OSR10D	RIVET, BLINDUHH, UHV,	EA	1
92	29	PAOZZ	1630-00-572-9163	97499	205-050-152-53	SADDLE ASSEMBLY, SKI FWD	EA	1
92	30	PAOZZ	1620-00-012-4603	97499	205-050-152-55	SADDLE ASSEMBLY, SKI AFT	EA	1
92	31	PAOZZ	5306-00-182-2058	88044	AN3H5A	.BOLT, MACHINE	EA	3
92	32	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT UHH, UHV	EA	3
92	33	PAOZZ	5310-00-728-7716	96906	MS21069L3	NUT, SELF-LOCKING, PL	EA	3
92	34	PAOZZ	1560-00-674-4216	97499	204-050-149-1	STEP, SKID LANDING G	EA	1
92	35	PAOZZ	5310-00-807-1477	96906	MS21042L6	NUT, SELF-LOCKING, EX	EA	1
92	36	PAOZZ	5310-00-187-2395	88044	AN960PD616L	WASHER, FLAT UHH, UHV	EA	1
92	37	PAOZZ	5310-00-183-4362	88044	AN960PD1016L	WASHER, FLAT	EA	1
92	38	PAOZO	1560-00-674-4211	97499	204-050-104-1	FITTING ASSEMBLY, TO	EA	1
92	39	PAOZZ	5340-00-592-0792	70485	709	BUMPER, RUBBER	EA	2
92	42	PAOZZ	5306-00-722-0393	88044	AN3-4A	BOLT, MACHINE	EA	40
92	43	PAOZZ	5310-00-167-0834	88044	AN960-10L	WASHER, FLAT		40
92	44	PAOZZ	5310-00-703-8309	73197	88341–1032	NUT, EXPANDER		40
92	48	PAOZZ	1620-00-969-9210	97499	205-050-174-35	SHOE ASSEMBLY –LH FWD		1
92	49	PAOZZ	1620-00-967-1803	97499	205-050-174-36	SHOE, ASSY, SKID –RH, FWD		1
92	50	PAOZZ	1620-00-967-1806	97499	205-050-174-33	SHOE, ASSY, SKID –LH, AFT	EA	1
92	51	PAOZZ	1620-00-967-1804	97499	205-050-174-34	SHOE ASSEMBLY UHH, UHV	EA	1

SECII	ONII				TM 55-1520-	-210-23P C30		
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTI	RATION							
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.							UNIT
92	52	PAOZZ	5306-00-883-4462	97499	204-050-143-3	BOLT, EYE UHH, UHV	EA	1
92	53	PAOZZ	5310-00-888-9553	97499	204-050-205-5	WASHER, CONCAVE	EA	1
92	55	PAOZZ	5306-00-883-4462	97499	204-050-143-3	BOLT, EYE UHH, UHV	EA	1
92	56	PAOZZ	5310-00-678-5451	97499	204-050-139-1	WASHER, SADDLE	EA	1
92	57	PAOZZ	5310-00-888-9553	97499	204-050-205-5	WASHER, CONCAVE	EA	1
92	58	PAOZZ	5310-00-187-2400	88044	AN960PD616	WASHER, FLAT	EA	1
92	59	XDOZZ		80205	NAS1031A8	NUT, SELF-LOCKING	EA	2
92	60	PAOZZ	1630-00-070-7850	97499	204-050-227-1	CAP, SKID TUBE UHH, UHV	EA	1
92	61	PAOOO	1620-00-076-9036	97499	205-050-152-49	CROSSTUBE ASSY UHH, UHV	EA	1
92	62	PAOZZ	1560-00-848-5043	97499	204-050-011-9	SUPPORT, LANDING GEAR-FWD	EA	2
92	63	PAOZZ	1560-00-898-0002	97499	90-018-1	NUT ASSEMBLY, SKID G	EA	4
92	64	PAOZZ	5310-00-773-8649	96906	MS21051L6	NUT, SELF-LOCKING, PL UHH, UHV	EA	2
92	65	PA000	1620-00-967-7624	97499	205-050-152-41	.CROSSTUBE, SKID LAND	EA	1
92	66	PAOZZ	1560-01-091-5960	97499	204-050-011-23	SUPPORT, LANDING GEAR-AFT	EA	2
92	67	PAOZZ	1560-00-898-0002	97499	90-018-1	NUT ASSEMBLY, SKID G	EA	4
92	68	PAOZZ	5310-00-773-8649	96906	MS21051L6	NUT, SELF-LOCKING, PL UHH, UHV	EA	2
92	69	PAOZZ	5310-00-888-9552	97499	90-019-1	NUT U/O PN 204–050–152–55	EA	4
92	70	PAOZZ	5310-00-728-7719	96906	MS21069L6	NUT, SELF-LOCKING, PL UHH, UHV	EA	1

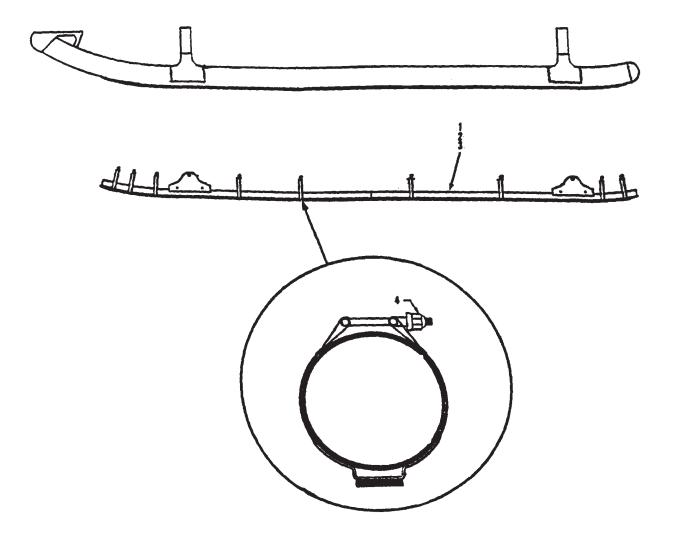


Figure 92.1 Skid Shoes – Standard, Heavy Duty

SECTION II TM 55–1520–210–23P C30									
	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
	ILLUSTF			Ì , , ,		, ,	.,		` '
	(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
	FIG.	ITEM	CODE	STOCK NUMBER	1 3CIVI	NUMBER	USABLE ON CODE	O/IVI	INC IN
	NO.	NO.	CODE	3100K NOWBER		NOMBLA	USABLE ON GODE		UNIT
ıl			D4.077	4000 04 075 4500	0)/400	005 044 4000	IVIT OVID OLIOF HEAVY DUTY	Ε.Δ	
Ш	92.1	1	PAOZZ	1620-01-375-1503	8V160	205–214–1023	KIT, SKID SHOE HEAVY DUTY	EA	1
П	92.1	2	PA000	1620-01-374-4111	8V160	205-214-1023-LH	SKID SHOE, HEAVY DUTY, LEFT HAND	EA	1
П	92.1	3	PAOOO	1620-01-374-4110	8V160	205-214-1023-RH	SKID SHOE, HEAVY DUTY, RIGHT HAND	EA	1
П	92.1	4	PAOZZ	5310-00-807-1475	80205	MS21042L4	NUT, SELF-LOCKING	EA	18
-									

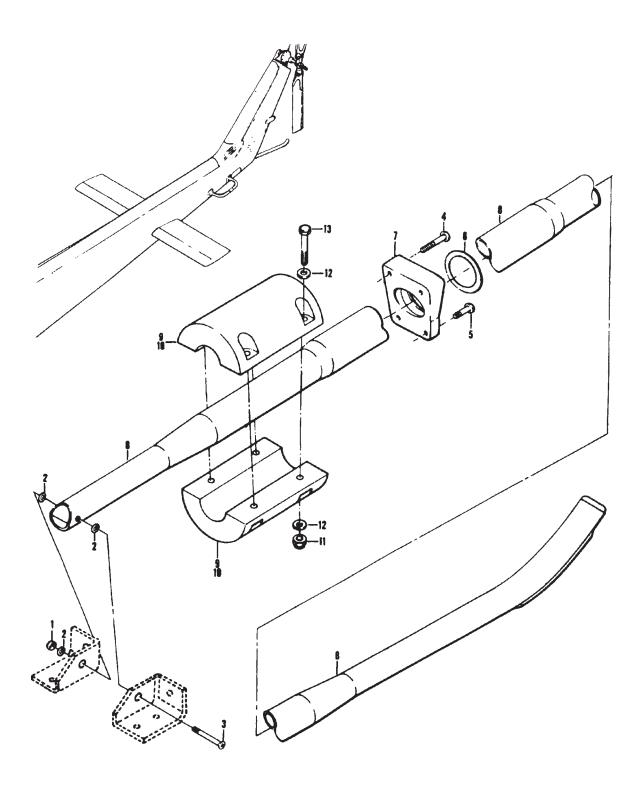


Figure 93. Skid Installation, AFT Fuselage

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					TM 55-1520-	-210-23P C30	SECT	<u>IO</u> N
(1)		(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTRA	ATION			[1	
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE	1	INC IN
NO.	NO.							UNIT
93		XCOZZ		97499	204-030-947-1	SKID INSTL-TAIL SEE FIG. 9 & 15 FOR NHA UHH, UHV	EA	1
93	1	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT, SELF-LOCKING, EX UHH, UHV	EA	1
93	2	PAOZZ	5310-00-167-0812	88044	AN960C10L	.WASHER, FLAT UHH, UHV	EA	3
93	3	PAOZZ	5305-0-948-4151	88044	AN525-10R26	SCREW, MACHINE UHH, UHV	EA	1
93	4	PAOZZ	5305-00-945-0539	96906	MS27039-1-22	.SCREW, MACHINE UHH, UHV	EA	2
93	5	PAOZZ	5305-00-925-7863	96906	MS27039-1-16	.SCREW, MACHINE UHH, UHV	EA	2
93	6	PCOZZ	5330-00-585-1067	96906	MS29561-325	.PAACKING PREFORMED	EA	1
93	7	PAOZZ	1560-00-765-6253	97499	204-030-946-1	.BLOCK, SUPPORT, SKID U/O PN 204-030-947-1 UHH, UHV	EA	1
93	8	PA000	1560-00-649-8266	97499	204-030-947-3	.TUBE ASSY, SKID TAIL	EA	1
93	9	PAOZZ	1680-00-879-1441	81996	1560UH1-347-3	WEIGHT, BALLAST, 35 LB USE TO COMPENSATE FOR HEAVY FRONT	EA	1
93	10	PAOZZ	1680-00-879-1442	81996	1560UH1-347-5	WEIGHT, BALLAST, 50 LB USE TO COMPENSATE FOR HEAVY FRONT	EA	1
93	11	PAOZZ	5310-00-877-5795	96906	MS21044N8	NUT, SELF-LOCKING, HE	EA	4
93	12	PAOZZ	5310-00-167-0823	88044	AN960-816	WASHER, FLAT UHH, UHV	EA	8
93	13	PAOZZ	5306-00-582-6906	88044	AN8H27	BOLT, MACHINE	EA	4

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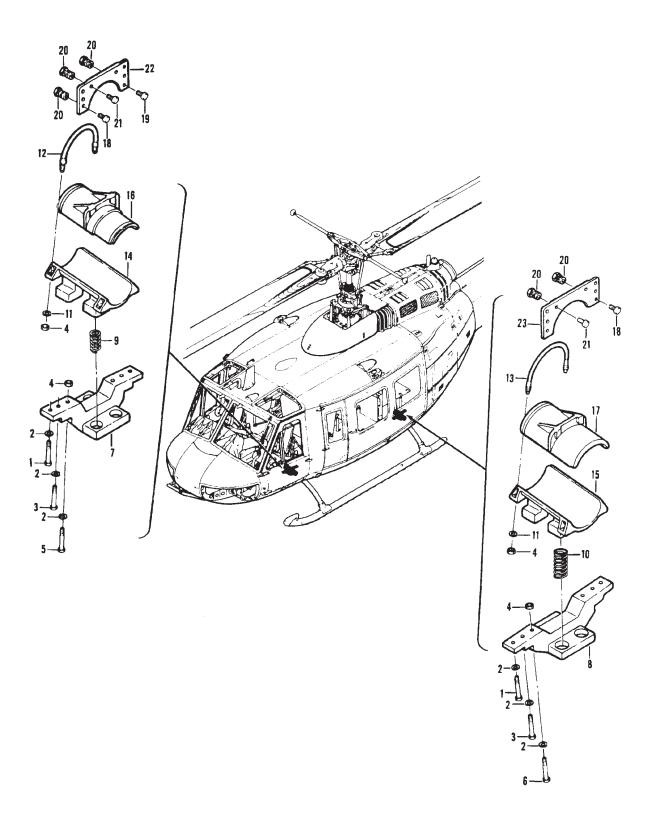


Figure 94A. Landing Gear Isolation Kit

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TM 55-1520-210-23P C30 SEC								
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUST	RATION							
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.							UNIT
94A		PBOZZ	1560-01-067-6526	97499	212-706-059-101	LANDING GEAR, ISOLATION KIT	EA	1
94A	1	PAOZZ	5306-00-151-1422	88044	AN4–12A	BOLT, MACHINE UHH, UHV	EA	8
94A	2	PAOZZ	5310-00-187-2354	88044	AN960PD416	.WASHER, FLAT UHH, UHV	EA	24
94A	3	PAOZZ	5306-00-151-1419	88044	AN4–15A	BOLT, MACHINE UHH, UHV	EA	8
94A	4	PAOZZ	5310-00-807-1475	96906	MS21042L4	.NUT UHH, UHV	EA	24
94A	5	PAOZZ	5306-00-151-1414	88044	AN4-22A	BOLT, MACHINE UHH, UHV	EA	4
94A	6	PAOZZ	5306-00-151-1415	88044	AN4-21A	BOLT, MACHINE UHH, UHV	EA	4
94A	7	PBOZZ	1620-01-084-2222	97499	212-030-628-1	.CAP, LANDING GEAR ISOLATION LH	EA	1
94A	7	PBOZZ		97499	212-030-628-2	.CAP, LANDING GEAR ISOLATION RH	EA	1
94A	8	PBOZZ	1620-01-088-8492	97499	212-030-627-1	.CAP, LANDING GEAR ISOLATION LH	EA	1
94A	8	PBOZZ	1620-01-088-8493	97499	212-030-627-2	.CAP, LANDING GEAR ISOLATION RH UHH, UHV	EA	1
94A	9	PAOZZ	5360-01-058-7371	84830	LC-098K-1	SPRING, HELICAL, COMP UHH, UHV	EA	8
94A	10	PAOZZ	5360-01-N94-3300	84830	LC-112L-1	.SPRING, HELICAL, COMP	EA	8
94A	11	PAOZZ	5310-00-141-1795	88044	AN960-416	.WASHER, FLAT UHH, UHV	EA	16
94A	12	PBOZZ	5306-01-091-6132	97499	205-050-134-1	BOLT, U UHH, UHV	EA	4
94A	13	PBOZZ	5306-01-087-3122	97499	205-050-134-3	BOLT, U UHH, UHV	EA	4
94A	14	PBOZZ	1620-01-084-2261	97499	212-050-210-1	SUPPORT, LANDING GEA	EA	2
94A	15	PBOZZ	1620-01-084-2260	97499	212-050-209-1	SUPPORT, LANDING GEA UHH, UHV	EA	2
94A	16	PBOZZ	1620-01-084-2220	97499	212-050-212-1	RETAINER, LANDING GE	EA	2
94A	17	PBOZZ	1620-01-084-2221	97499	212-050-211-1	RETAINER, LANDING GE	EA	2
94A	18	PAOZZ	5320-00-103-0727	73197	HL20PB6-9	PIN-RIVET, THREAD UHH, UHV	EA	18
94A	19	PAOZZ	5320-00-103-3073	73197	HL20PB6-11	.PIN UHH, UHV	EA	6
94A	20	PAOZZ	5320-00-869-1495	73197	HL86PBW6	.COLLAR, PIN-RIVET, TH	EA	32
94A	21	PAOZZ	5320-00-757-5504	73197	HL21PB6-5	.PIN-RIVET, THREAD UHH, UHV	EA	8
94A	22	PBOZZ	1620-01-084-2224	97499	205-030-341-3	SUPPORT, LANDING GEA LH	EA	1
94A	22	PBOZZ	1620-01-084-2225	97499	205-030-341-4	SUPPORT, LANDING GEA RH UHH, UHV	EA	1
94A	23	PBOZZ	1620-01-088-8494	97499	205-030-342-3	SUPPORT, LANDING GEA	EA	1
94A	23	PBOZZ	1620-01-084-2223	97499	205-030-342-4	SUPPORT, LANDING GEA	EA	1
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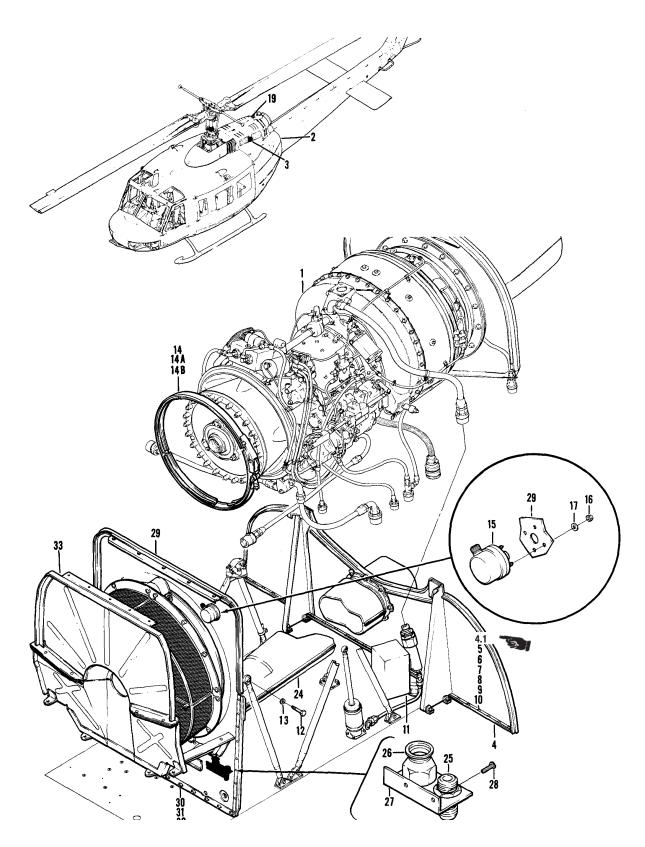


Figure 96. Power Plant Installation (Sheet 1 of 2)

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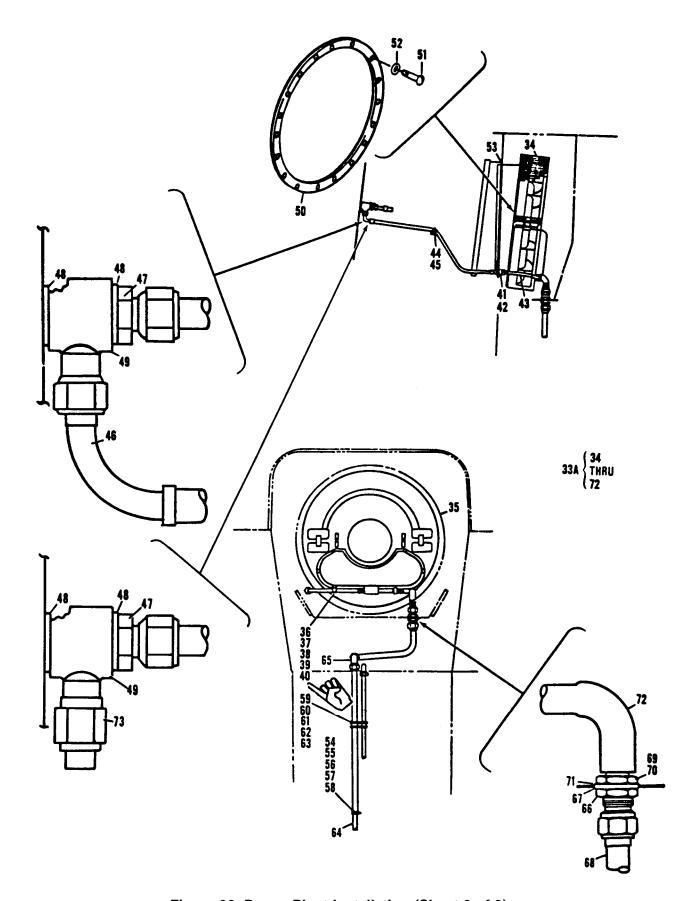


Figure 96. Power Plant Installation (Sheet 2 of 3)

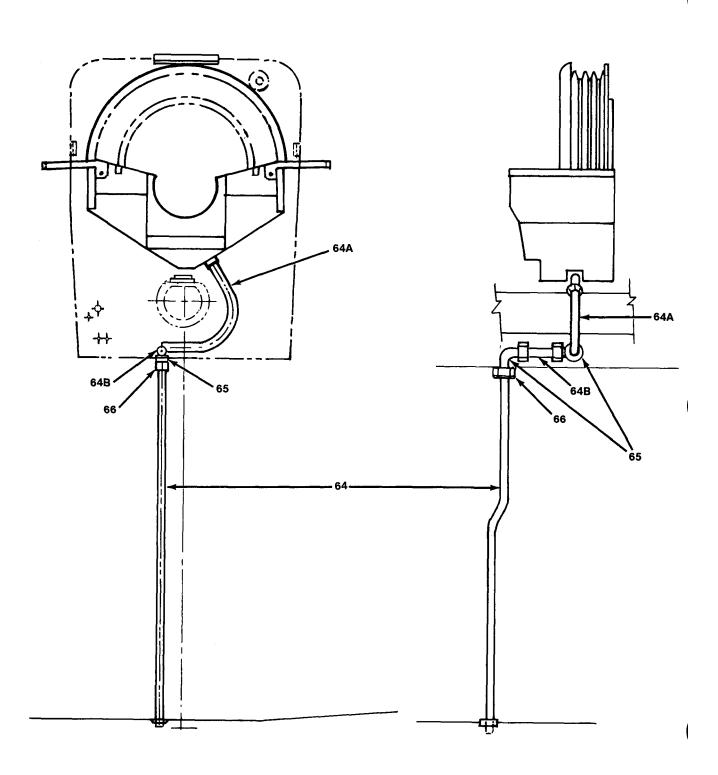


Figure 96. Power Plant Installation (Sheet 3 of 3)

					TM 55-1520	–210–23P C30 _S	ECT	ION II
(*	1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUST	RATION							
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.							UNIT
96	2	XCFZZ		97499	205-060-800-21	COWL INSTL U/O PN 205–200–004–29, -33, -39, -41, -43, -49, & -51SEE FIG. 75, 76, 77, & 99 FOR BREAKDOWN	EA	1
96	3	PAOZZ	1560-00-992-6501	97499	205-060-907-5	.SHIELD ASSEMBLY, AIR	EA	1
96	4	PAOFF	1560-00-992-6502	97499	205-060-907-1	.FIREWALL ASSY –AFT SEE FIG. 104 FOR BREAKDOWN UHH, UHV	EA	1
96	4.1	PAOZZ	5305-00-059-3658	96906	MS51958-62	.SCREW, MACHINE UHH, UHV	EA	12
96	5	PAOZZ	5305-00-059-3659	96906	MS51958-63	.SCREW, MACHINE UHH, UHV	EA	24
96	6	PAOZZ	5305-00-059-3661	96906	MS51958-65	.SCREW, MACHINE UHH, UHV	EA	4
96	7	PAOZZ	5305-00-059-3660	96906	MS51958-64	.SCREW, MACHINE UHH, UHV	EA	7
96	8	PAOZZ	5310-00-167-0801	88044	AN960C10	.WASHER, FLAT UHH, UHV	EA	43
96	9	PAOZZ	5310-00-167-0812	88044	AN960C10L	.WASHER, FLAT UHH, UHV	EA	4
96	10	PAOZZ	5365-00-059-4740	97499	120-008C23E7	.SHIM UHH, UHV	EA	16
96	11	XCFZZ		97499	205-060-404-1	BLEED AIR INSTL U/O PN 205-200-004-27, -29, -33, -39, & -43 SEE FIG. 385 FOR BREAKDOWN	EA	1
96	11	XCFZZ		97499	205-060-404-5	BLEED AIR INSTL U/O PN 205–200–004–41, –49, & –51 SEE FIG. 385 FOR BREAKDOWN	EA	1
96	12	PAOZZ	5306-00-674-4219	97499	204-060-133-1	.BOLT, SHOULDER UHH, UHV	EA	1
96	13	PAOZZ	5310-00-167-0837	88044	AN960-616L	.WASHER, FLAT UHH, UHV	EA	1
96	14	PAOOO	5340-00-077-2121	94581	S4409-1950M	.COUPLING, CLAMP, GROO UHH, UHV	EA	1
96	14A	PAOZZ	5315-00-223-6113	88044	AN416–1	PIN, RETAINING UHH, UHV	EA	1
96	14B	PAOZZ	5310-00-198-4735	72962	Z1200-048	NUT, SELF-LOCKING, SL	EA	1
96	15	PAOZZ	5930-00-871-8780	09049	42D128	.SWITCH, PRESSURE UHH, UHV	EA	1
96	16	PAOZZ	5310-00-807-1472	96906	MS21042L06	.NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	4
96	17	PAOZZ	5310-00-531-9514	88044	AN960C6	.WASHER, FLAT UHH, UHV	EA	4
96	19	XCFZZ		97499	205-060-950-3	.DETECTION INSTL ENGINE FIRE-LH U/O PN 205-200-004-29, -33, -39, -41, -43, -49, & -51 SEE FIG. 385 FOR BREAKDOWN UHH, UHV	EA	1
96	19	XCFZZ		97499	205-060-950-4	DETECTION INSTL ENGINE FIRE-RH U/O PN 205-200-004-29, -33, -39, -41, -43, -49, & -51 SEE FIG. 385 FOR BREAKDOWN UHH, UHV	EA	1
96	24	XCFZZ		97499	205-060-921-1	FIRESHIELD INSTL U/O PN 205–200–004–15, –17, –27, –29, –33, –39, –41, –43, –49, & –51 SEE FIG. 86 FOR BREAKDOWN	EA	1
96	25	PAOZZ	4730-00-684-7446	96906	MS24399D224	.REDUCER, TUBE U/O PN 205–200–004–7, –9, –11, & –13 UHH, UHV	EA	1
96	26	PAOZZ	1680-00-967-7575	97499	205-060-409-1	.FITTING, BLEED AIR U/O PN 205–200–004–7, –9, –11, & –13 UHH, UHV	EA	1
96	27	PAOZZ	1560-00-072-8332	97499	205-060-496-1	BRACKET, BLEED AIR U/O PN 205-200-004-7, -9, -11, & -13. UHH, UHV	EA	1
96	28	PAOZZ	5305-00-912-7307	96906	MS27039-1-06	.SCREW, MACHINE UHH, UHV	EA	2
96	29	PBOFF	1560-00-150-8911	97499	205-060-908-125	.FIREWALL ASSEMBLY U/O PN 205-200-004-15 SEE FIG. 103 FOR BREAKDOWN	EA	1
96	29	PAOFF	1560-00-181-5266	97499	205-060-908-117	.FIREWALL ASSY SEE FIG. 103 FOR BREAKDOWN UHH, UHV	EA	1
96	30	PAOZZ	5305-00-059-3659	96906	MS51958-63	.SCREW, MACHINE	EA	11
96	31	XDOZZ	5305-00-925-7857	96906	MS27039-1-09	SCREW, MACHINE UHH, UHV	EA	18
96	32	PAOZZ	5310-00-167-0834	88044	AN960-10L	.WASHER, FLAT	EA	18
96	33	A0000		97499	205–060–205–135	.INDUCTION BAFFLE ASSY U/O PN 205–200–004–15, –17, –27, –29, –33, –39, –41, & –43 SEE FIG. 83 FOR BREAKDOWN UHH, UHV	EA	1
96	33A	XCFZZ		97499	205-061-212-1	.SEPARATOR INSTL PARTICLE U/O PN 205–200–004–39 USBL EFF 68–16050 THRU 68–16625	EA	1
96	33A	XCFZZ		97499	205-061-212-7	.SEPARATOR INSTL PARTICLE USBL EFF 69–15000 & SUBSEQUENT UHH, UHV	EA	1
96	34	AOOOF	1560-00-167-8113	91547	1-010-680-01	CREEN ASSEMBLY, AIR SEE FIG. 106 & 107 FOR BREAKDOWN	EA	1
96	35	XDOFF	2945-00-109-4678	91547	1-010-500-08	PARTICLE SEPARATOR UHH, UHV	EA	1
96	36	PAOZZ	5310-00-807-1467	96906	MS21042-3	NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	1
96	37	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT	EA	1
96	38	PAOZZ	5305-00-989-7434	96906	MS35207-263	SCREW, MACHINE UHH, UHV	EA	1
96	39	PAOZZ	5340-00-533-3515	81996	EAB700-8	CLAMP, LOOP UHH, UHV	EA	1
96	40	MFOZZ		97499	20-032-1	BRACKET, ENGINE UHH, UHV	EA	1
96	41	PAOZZ	5310-00-079-1967	88044	AN924-4J	NUT, PLAIN, HEXAGON	EA	1

SECII	OI4 II				I W 55-1520	-210-23P C30		
(1	1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTI	RATION]		ļ				
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.	D4077	5040 00 407 0005	00044	ANIO000740			UNIT
96	42	PAOZZ	5310-00-167-0805	88044	AN960C716	WASHER, FLAT UHH, UHV	EA	2
96	43 44	PAOZZ PAOZZ	4720-00-457-6715	97499	70-031A150-000	HOSE ASSEMBLY, METAL	EA EA	1
96 96	44	PAOZZ	5306-00-151-0779 5340-00-993-6244	88044 81996	AN3-15A EAB700D10	BOLT, MACHINE	EA	1
96	45	PAOZZ	4720-00-410-5860	97499	209-060-225-1	HOSE ASSY	EA	1
96	47	PAOZZ	4730-00-277-6295	88044	AN774-6	BOLT. FLUID PASSAGE	EA	1
96	48	PAOZZ	5310-00-196-6678	88044	AN901–6A	.WASHER FLAT	EA	2
96	49	PAOZZ	4730-00-277-9761	88044	AN776-6	CONNECTOR, MULTIPLE, FLUID	EA	1
96	50	PAOFF	1560-00-716-8596	97499	204-060-868-1	RING ASSY, ENGINE	EA	1
96	51	PBOZZ	5305-00-180-0011	88044	AN525-10R9	SCREW, MACHINE	EA	18
96	52	PAOZZ	5310-00-167-0812	88044	AN960C10L	WASHER, FLAT UHH, UHV	EA	18
96	53	PAOZZ	5365-00-477-4009	97499	204–060–815–71	SPACER, PLATE UHH, UHV	EA	1
96	54	PAOZZ	5310-00-807-1467	96906	MS21042-3	NUT, SELF-LOCKING, EX WASHER, HEXAGON	EA	1
96	55	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT	EA	1
96	56	PAOZZ	5305-00-989-7434	96906	MS35207-263	SCREW, MACHINE	EA	1
96	57	PAOZZ	5340-00-514-1230	96906	MS21919WDG25	CLAMP, LOOP UHH, UHV	EA	1
96	58	PAOZZ	5340-00-020-0392	81996	EAB70015	CLAMP, LOOP	EA	1
96	59	PAOZZ	5310-00-807-1467	96906	MS21042-3	NUT, SELF-LOCKING, EX HEXAGON UHH, UHV	EA	1
96	60	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT UHH, UHV	EA	1
96	61	PAOZZ	5305-00-989-7434	96906	MS35207-263	SCREW, MACHINE	EA	1
96	62	PAOZZ	5340-00-187-6023	96906	MS21122-6	CLAMP, LOOP UHH, UHV	EA	1
96	63	PAOZZ	5340-00-020-0392	81996	EAB7000D15	CLAMP, LOOP UHH, UHV	EA	1
96	64	MFOZZ		97499	205-061-214-1	TUBE ASSEMBLY, METAL	EA	1
96	64A	MFOZZ		81996	IPS-1	TUBE ASSEMBLY, METAL	EA	1
96	64B	MFOZZ		81996	IPS-2	TUBE ASSEMBLY, METAL	EA	1
96	65	PAOZZ	4730-00-804-1936	96906	MS24401D16	ELBOW, TUBE UHH, UHV	EA	2
96	66	PAOZZ	5310-00-949-6143	88044	AN924-16D	NUT, PLAIN, HEXAGON	EA	2
96	67	PAOZZ	5310-00-183-4356	88044	AN960PD2116	WASHER, FLAT UHH, UHV	EA	1
96	68	MFOZZ	İ	97499	205-061-213-1	TUBE ASSEMBLY	EA	1
96	69	PBOZZ	4730-00-810-8828	96906	MS24393D16	NIPPLE, TUBE U/O PN 205-061-212-1 UHH, UHV	EA	1
96	70	PAOZZ	4730-00-231-1313	88044	AN807-16D	ADAPTER, STRAIGHT, TUBE TO HOSE	EA	1
96	71	PAOZZ	5310-00-595-6902	88044	AN960PD2116L	WASHER, FLAT UHH, UHV	EA	1
96	72	PAOZZ	4720-00-182-9085	97499	205-061-239-1	HOSE, NONMETALLIC	EA	1
96	73	PAOZZ	4730-00-203-3136	88044	AN929-6J	.CAP, TUBE (AIRCRAFT WITH IMPROVED PARTICLE SEPARATOR	EA	1
						UHH, UHV		
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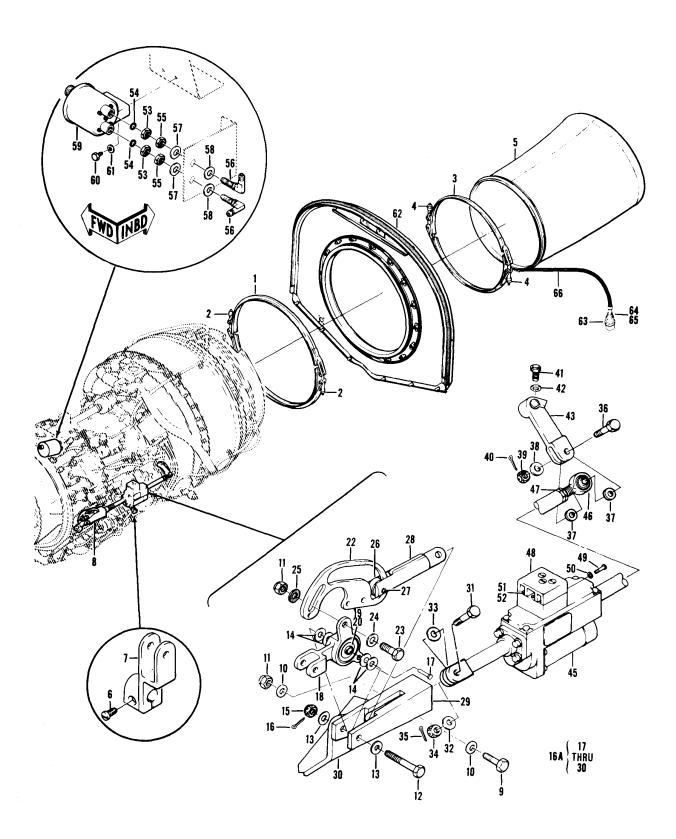


Figure 98. Engine Assembly (Sheet 1 of 3)

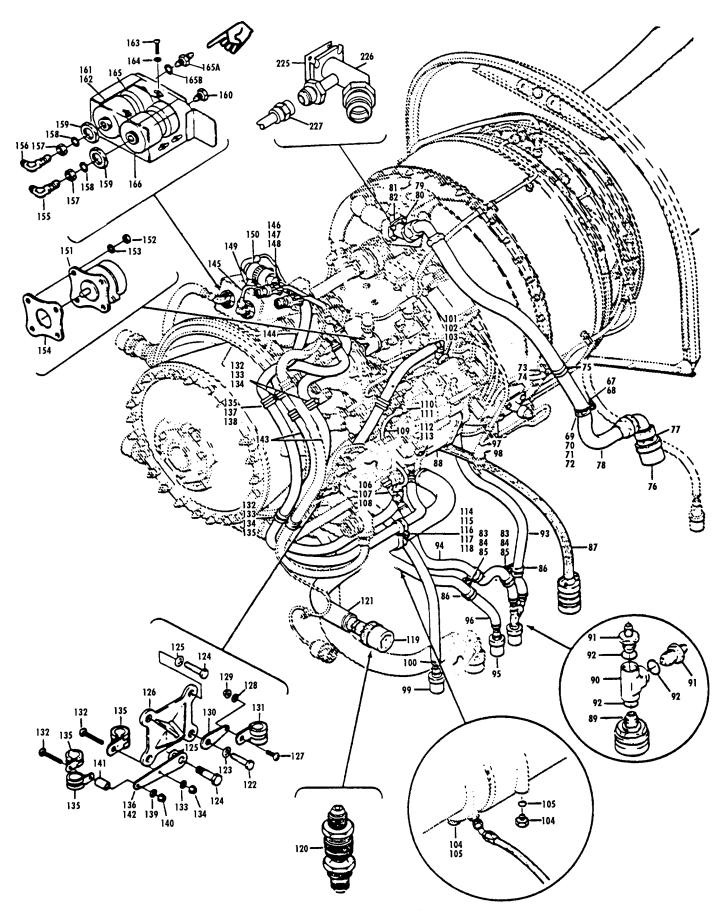


Figure 98 Engine Assembly (Sheet 2 of 3)

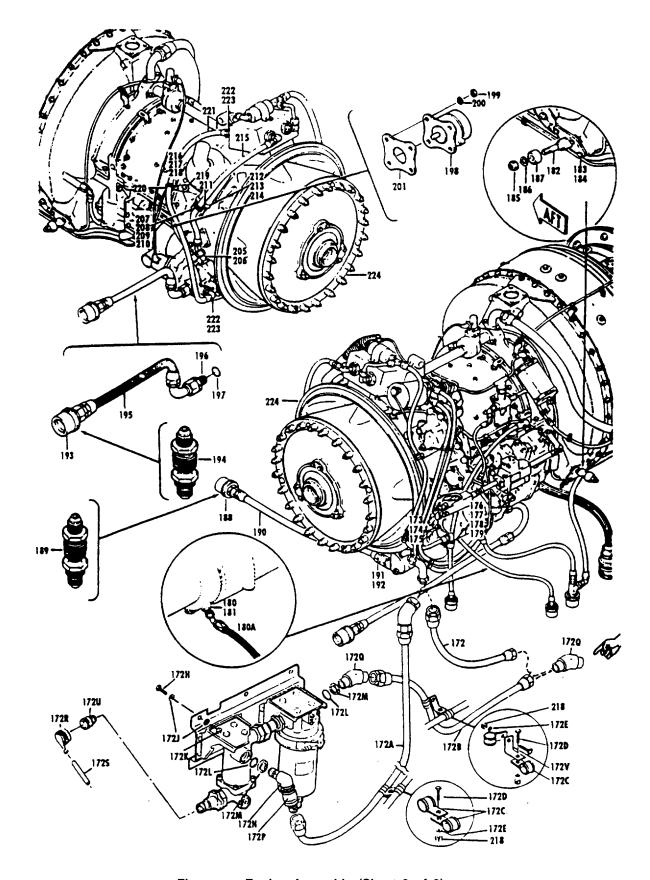


Figure 98. Engine Assembly (Sheet 3 of 3)

						IM55-1520-210-23P	C 1 4	+
(1 ILLUSTF		(2)	(3)	(4)	(5)	(6)		(8) QTY
(A)	(B)	SMR	NATIONAL STOCK	FSCM	PART	DESCRIPTION	U/M	INC
FIG. NO.	ITEM NO.	CODE	NUMBER		NUMBER	DESCRIPTION	0,	IN UNIT
NO.	NO.			1		USABLE ON CODE		• • • • • • • • • • • • • • • • • • • •
						GROUP 04 POWER PLANT		
98		AFOFF		07400	205-061-001-3	ENGINE ASSEMBLY USBL EFF 64-13492 THRU 64-13901 SEE FIG. 96	EA	1
90		ALOLI		37433	203-001-001-3	FOR NHAUHE, UHH, UHV, UHX	EA	'
98		AFOFF		97499	205-061-001-5	ENGINE ASSEMBLY USBL EFF 65-9565 THRU 65-12895 SEE FIG. 96 FOR NHA	EA	1
98		AFOFF		97499	205-061-001-7	ENGINE ASSEMBLY USBL EFF 66-746 THRU 66-16867 SEE FIG. 96 FOR NHA	EA	1
98		AFOFF		97499	205-061-001-15	ENGINE ASSEMBLY USBL EFF 66-16868 THRU 67-19537 SEE FIG. 96	EA	1
						FOR NHA		
98		AFOFF		97499	205-061-001-17	ENGINE ASSEMBLY USBL EFF 68-15214 THRU 69-15291 SEE FIG. 96 FOR NHAUHE, UHH, UHV, UHX	EA	1
98		AFOFF		97499	205-061-001-21	ENGINE ASSEMBLY USBL EFF 69-15292 THRU 70-16518 SEE FIG. 96 FOR NHA	EA	1
98		AFOFF		97499	205-061-001-25	ENGINE ASSEMBLY USBL EFF 71-20000 THRU 71-20339 SEE FIG. 96 FOR NHA	EA	1
98		AFOFF		97499	205-061-001-29	ENGINE ASSEMBLY USBL EFF 72-21465 & SUBSEQUENT SEE FIG. 96 FOR NHA	EA	1
98	1	PAOOO	5340-00-658-6171	00624	19131-1812M	.COUPLING, CLAMP, GROO GROOVED	EA	1
98	2	PAOZZ	5310-00-198-4759		Z1200-054	NUT, SELF-LOCKING, HE	EA	2
	3	-	5340-00-658-6170		19131-1537M	.CLAMP ASSEMBLY	EA	1
98	4				Z1200-054	NUT, SELF-LOCKING, HE		
98			5310-00-198-4759 2990-00-767-9212			. TAIL PIPE ASSY SEE FIG. 430 IF HEAT SUPPRESSOR IS INSTALLED	EA	2
98	5	PAOFF	2990-00-767-9212	97499	204-060-302-13	. TAIL PIPE ASSY SEE FIG. 430 IF HEAT SUPPRESSOR IS INSTALLED	EA	'
98	6	PAOZZ	5305-00-150-9211	88044	AN502-10-10	SCREW, MACHINE	EA	1
98	7	PAOZZ	2995-00-731-8971	97499	204-060-729-1	.ARM UHE, UHH, UHV, UHX	EA	1
98	8	PAOFF	2995-00-927-3549	97499	204-060-787-9	.CAMBOX ASSY, DROOP C COMPENSATOR	EA	1
98	9	PAOZZ	5306-00-292-8282	88044	AN173H7A	BOLT, CLOSE TOLERANC	EA	1
98	9	PAOZZ	5306-00-182-1520	88044	AN173-7A	BOLT, CLOSE TOLERANC	EA	1
98	10	PAOZZ	5310-00-183-4406	88044	AN960PD10	WASHER, FLAT	EA	5
98	11	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT, SELF-LOCKING, EX WASHER, HEXAGONUHE, UHH, UHV, UHX	EA	2
98	12	PAOZZ	5306-00-180-2744	88044	AN173-15	BOLT, CLOSE TOLERANC	EA	1
98	13	PAOZZ	5310-00-183-4406	88044	AN960PD10	WASHER, FLAT	EA	2
98	14	PAOZZ	5365-00-980-1913	97499	120-008C11-7	SHIM UHE, UHH, UHV, UHX	EA	4
98	15	PAOZZ	5310-00-285-2177	88044	AN320-3	NUT, PLAIN, SLOTTED, H	EA	1
98	16	PAOZZ	5315-00-234-1856	96906	MS24665-155	PIN, COTTER	EA	1
98	16A	A0000	2995-00-239-3669	97499	204-060-787-5	CAM BOX ASSEMBLY	EA	1
98	17	PAOZZ	5320-00-117-6953	96906	MS20426AD4-8	RIVET, SOLID	EA	1
98	18	PA000	2995-00-898-8953	97499	204-060-779-1	BELL CRANK	EA	1
98	19	PAOZZ	3110-00-042-4568		MS27644-3	BEARING, BALL, AIRFRA	EA	1
98	20	PAOZZ	3120-00-891-8445		23S5-3A	BUSHING, SLEEVE	EA	1
98	22	PAOZZ	1560-00-898-0008		204-061-705-1	CAM, CONTROL	EA	1
98	23	PAOZZ	5306-00-141-4524		AN173H6A	BOLT, CLOSE TOLERANC	EA	1
98	23	PAOZZ	5306-00-182-1519		AN173-6A	BOLT, MACHINE	EA	1
98	24	PAOZZ	5310-00-187-2354		AN960PD10	WASHER, FLAT	EA	1
		PAOZZ	1560-00-757-1681		140-027-1D	WASHER, SERRATED	EA	1
98	25				MS27641-3	BEARING, BALL, AIRFRA	EA	1
98	26	PAOZZ	3110-00-027-8758					
98	27	PAOZZ	5315-00-834-3828	97499	204-060-785-1	PIN, STRAIGHT, HEADLE HEADLESS	EA	1
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	(1 ILLUSTI		(2)	(3)	(4)	(5)	(6)	(7)	(8)
	(A)	(B)	SMR	NATIONAL STOCK		PART	DESCRIPTION	U/M	QTY
	FIG. NO.	ITEM NO.	CODE	NUMBER	FSCM	NUMBER	HOARIE ON CORE	U/IVI	UNIT
	98		PAOZZ	1680-00-993-5195	97499	204-060-783-7	USABLE ON CODE SLIDER, DROOP COMPEN	ΕA	1
			PAOZZ	1660-00-993-5195	97499	204-060-763-7	SLIDEN, DNOOF COMPEN	LA	
	98								
	98		PAOZZ						
	98		PAOZZ						
	98		PAOZZ	5310-00-141-1795	88044		. WASHER, FLAT UHH, UHV	EA	1
	98		PAOZZ	5310-00-141-3139	76189	3539-14-2	.WASHER, SPRING, TENSI	EA	1
	98	34	PAOZZ	5310-00-176-8108	88044	AN320-4	.NUT, PLAIN, SLOTTED, H	EA	1
	98	35	PAOZZ	5315-00-815-1405	96906	MS24665-151	, PIN, COTTERUHH, UHV	EA	1
	98	36	PAOZZ	5306-00-680-6546	80205	NAS1003-10	. BOLT, MACHINE USE IN LIEU OF AN173-10	EA	1
	98	37	PAOZZ	5310-00-167-0834	88044	AN960-10L	.WASHER, FLAT	EA	2
	98	38	PAOZZ	5310-00-167-0801	88044	AN960C10	.WASHER, FLAT	EA	1
	98	39	PAOZZ	5310-00-264-1240	88044	AN320C3	.NUT, PLAIN, SLOTTED, H	EA	1
	98	40	PAOZZ	5315-00-815-1405	96906	MS24665-151	.PIN, COTTER	ΕA	1
	98	41	PAOZZ	5306-00-182-1854	88044	AN3CH5A	BOLT, MACHINE	EΑ	1
	98	42	PAOZZ	5310-00-167-0801	88044	AN960C10	.WASHER, FLAT	EΑ	1
	98	43	PAOZZ	2995-00-893-1216	97499	204-060-765-7	. LEVER ASSEMBLY	EΑ	1
	98	45	PAOZZ	2995-00-990-3163	97499	204-060-762-1	. ACTUATOR, ELECTRO-ME MECHANICAL LINEAR UHH, UHV	EΑ	1
ı	98	45	PAOZZ	2995-00-990-3163	70210	540264-2-1	. ACTUATOR, ELECTRO-ME	EΑ	1
	98		PAOZZ	2995-00-990-3163	83777	700103G2	. ACTUATOR, ELECTRO-ME	EA	1
	98		PAOZZ	2995-00-990-3163	25140	65A124	ACTUATOR, ELECTRO-ME	EΑ	1
	98		PAOZZ	2995-00-990-3163	05624	SYLC9190-10	. ACTUATOR, ELECTRO-ME	EA	1
	98	46	PAOZZ	3120-00-874-2676	05624	CYRB251	BEARING, PLAIN, ROD, E END U/O PN SYLC9190-10	EA EA	1
	98	47	PAOZZ	5310-00-870-0745	05624	DYRF14	NUT, PLAIN, HEXAGON U/O PN SYLC9190-10 UHH, UHV	ΕA	1
	98	48	PAOZZ	5940-00-879-7074	05624	SYLC526	1COVER, TERMINAL BOA U/O PN SYLC9190-10 UHH, UHV	ΕA	1
	98	49	PAOZZ	5305-00-941-5403	96906	MS35275-208	SCREW, MACHINE U/O PN SYLC9190-10 UHH, UHV	ΕA	2
	98	50	PAOZZ	5310-00-579-5554	96906	MS35333-35	WASHER, LOCK U/O PN SYLC9190-10	EA	2
	98	51	PAOZZ	5310-00-815-4847	97942	IJA2699H12	NUT, PLAIN, HEXAGON U/O PN SYLC9190-10 UHH, UHV	ΕA	3
	98	52	PAOZZ	5310-00-579-0079	96906	MS35333-37	WASHER, LOCK U/O PN SYLC9190-10	ΕA	3
	98	53	PAOZZ	5310-00-208-5769	88044	AN924-4	.NUT, PLAIN, HEXAGON	ΕA	2
,	98	54	PAOZZ	5330-00-263-8028	96906	MS29512-04	.PACKING, PREFORMED	ΕA	2
	98		PBOZZ	5310-00-733-8399		204-060-056-1	.NUT. PLAIN, HEXAGON	ΕA	2
	98		PAOZZ	4730-00-720-0288	96906			EΑ	2
	98		PAOZZ	5310-00-167-0805		AN960C716		EA	2
	98		PAOZZ	5310-00-938-8386		MS9549-13	WASHER, FLAT	EA	2
	98		PAOZZ	5930-00-076-9835		204-060-008-1		EA	1
	98		PAOZZ	5306-00-182-2015	88044	AN4H4A		EΑ	2
	98		PAOZZ	5310-00-141-1795	88044			EA	2
	98		PAOFF	1560-00-076-7296		205-060-909-25	FIREWALL ASSEMBLY -AFT SEE FIG. 105 FOR BREAKDOWN	EA	1
	30			1300-00-016-1286	31488	200-000-909-29			
	98	6 3	PAOZZ	4730-00-773-2620	00624	3755-6	. COUPLING HALF, QUICK DISCONNECT	EΑ	1
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SECTIO	N II				C25	TM55-1520-210-23P			
(1) ILLUST	PATION	(2)	(3)	(4)	(5)	(6) DESCRIPTION		(7)	(8) OTY
(a) FIG	(b) ITEM	SMR	NATIONAL STOCK		PART	220/04/24 A 2/04			INC IN
NO	NO	CODE	NUMBER	FSCM	NUMBER		USABLE ON CODE	U/M	UNIT
98	64	PAOZZ	5330-00-263-8028	96906	MS29512-04	PACKING, PREFORMED	UHH,UHV	EA	1
98	65	PAOZZ	4730-00-684-6917	96906	MS24398D6-4	ADAPTOR, STRAIGHT	UHH, UHV	EA	1
98	66	PAOZZ	4720-00-915-5880	96142	108358-0202	HOSE ASSEMBLY, METAL	UHH, UHV	EA	1
98	67	PAOZZ	5305-00-271-7746	88044	AN115807	SCREW,MACHINE U/O PN 205-060-001-5, 205-061-001-1,-3,&-5	UHH,UHV	EA	1
98	68	MFOZZ		97499	20-032-1	BRACKET, ENGINE U/O PN 205-060-001-5, 205-061-001-1,-3 &-5	UHH, UHV	EA	1
98	69	PAOZZ	5305-00-989-7434	96906	MS35207-263	SCREW, MACHINE U/O PN 205-060-001-5, 205-061-001-1,-3, &-5	UHH,UHV	EA	1
98	70	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER,FLAT U/O PN 205-060-001-5, 205-061-001-1,-3, &-5	UHH,UHV	EA	2
98	71	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT_SELF-LOCKING, EX WASHER, HEXAGON U/O PN 205-060-001-5, 205-061-001-1,-3, &-5	UHH, UHV	EA	1
98	72	PAOZZ	5340-00-151-6003	96906	MS21122-21	CLAMP,LOOP U/O PN 205-060-001-5, 205-061-001-1,-3, $\&$ -5	UHH, UHV	EA	1
98	73	PAOZZ	5305-00-588-2342	03538	N80P16018C6	SCREW, MACHINE	UHH, UHV	EA	1
98	74	PAOZZ	5365-00-808-2527	80205	NAS43DD3-40	SPACER, SLEEVE	UHH, UHV	EA	1
98	75	PAOZZ	5340-00-151-6003	90696	MS21122-21	CLAMP, LOOP	UHH, UHV	EA	1
98	76	PAOZZ	4730-00-991-8552	00624	375525-16	COUPLING, HALF, QUICK DISCONNECT	UHH, UHV	EA	1
98	77	PAOZZ	5330-00-729-4992	96906	MS28775-027	PACKING, PREFORMED	UHH, UHV	EA	1
98	78	PAOZZ	2995-00-910-7514	16519	15210	HOSE, AIR BLEED	UHH, UHV	EA	1
98	79	PAOZZ	5306-00-180-2779	88044	AN4CH5A	BOLT, MACHINE	UHH, UHV	EA	4
98	80	PAOZZ	5310-00-531-9515	88044	AN960C416	WASHER, FLAT	UHH, UHV	EA	4
98	81	PAOZZ	5330-00-078-3882	97499	204-060-485-1	GASKET	UHH,UHV	EA	1
98	82	PAOZZ	4730-00-034-3722	00624	500516-16C	ELBOW, FLANGE TO TUB	UHH,UHV	EA	1
98	83	PAOZZ	5305-00-989-7434	96906	MS35207-263	SCREW, MACHINE	UHH,UHV	EA	2
98	84	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT	UHH,UHV	EA	2
98	85	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT, SELF-LOCKING, EX WASHER, HEXAGON	UHH,UHV	EA	2
98	86	PAOZZ	5340-00-151-5999	96906	MS21122-12	CLAMP, LOOP	UHH,UHV	EA	4
98	87	XCFZZ		97499	205-075-004-1	ELECTRICAL INSTL U/O PN 205-060-001-5 SEE FIG.281 FOR BREAKDOWN	UHH, UHV	EA	1
98	87	XCFZZ		97499	205-075-010-1	ELECTRICAL INSTL USBL EFF 63-8739 THRU 65-9810 SEE FIG.281 FOR BREAKDOWN	UHH,UHV	EA	1
98	87	XCFZZ		97499	205-075-010-3	ELECTRICAL INSTL USBL EFF 65-9811 THRU 66-16867 SEE FIG.281 FOR BREAKDOWN	UHH,UHV	EA	1
98	87	XCFZZ		97499	205-075-010-5	ELECTRICAL INSTL U/O PN 205-061-001-15,-17, &-21 SEE FIG.281 FOR BREAKDOWN	UHH,UHV	EA	1
98	87	XCFZZ		97499	205-075-010-7	ELECTRICAL INSTL U/O PN 205-061-001-25 $\&$ -29 SEE FIG.281 FOR BREAKDOWN	UHH,UHV	EA	1
98	88	XCFZZ		97499	205-060-401-11	STARTER INSTL USBL EFF 67-17492 & SUBSEQUENT SEE FIG.288 FOR BREAKDOWN	UHH,UHV	EA	1
98	89	PAOZZ	4730-00-773-2620	00624	3755-6	COUPLING HALF, QUICK DISCONNECT	UHH, UHV	EA	1
98	90	PAOZZ	4730-00-277-5026	88044	AN938D6	TEE,BOSS	UHH, UHV	EA	1
98	91	XDOZZ		88044	AN919-6	REDUCER, TUBE	UHH,UHV	EA	2
98	92	PAOZZ	5330-00-263-8030	96906	MS29512-06	PACKING, PREFORMED	UHH,UHV	EA	3
98	93	XDOZZ		96906	MS8000E250C	HOSE ASSEMBLY, NONMETALLIC	UHH,UHV	EA	1
98	94	MFOZZ		96906	MS8000E150B	HOSE ASSEMBLY, RUBBER	UHH,UHV	EA	1
98	95	PAOZZ	4730-00-773-2625	00624	375504-4	COUPLING HALF, QUICK DISCONNECT	UHH,UHV	EA	1

SECT	PION II				C26	TM55-1520-210-23P			
	ISTRATION	(2)	(3)	(4)	(5)	(6) DESCRIPTION		(7)	(8) QTY
(a) FIG	(b) ITEM	SMR	NATIONAL STOCK		PART				INC
NO	NO	CODE	NUMBER	FSCM	NUMBER		USABLE ON CODE	U/M	UNIT
98	96	MFOZZ		96906	MS8000E160B	HOSE ASSEMBLY, NONME	UHH, UHV	EA	1
98	97	PAOZZ	2915-00-967-1739	97499	205-060-020-3	SUPPORT, ENGINE ASSE	UHH, UHV	EA	1
98	98	PAOZZ	2915-00-625-0075	97499	204-060-014-1	CLIP, ELECTRIC	UHH,UHV	EA	1
98	99	PAOZZ	4730-00-773-2619	00624	3755-4	COUPLING HALF, QUICK DISCONNECT	UHH, UHV	EA	1
98	100	MFOZZ		96906	MS8000E324C	HOSE ASSEMBLY	UHH,UHV	EA	1
98	101	PAOZZ	4730-00-720-0288	96906	MS24394-4	ELBOW, TUBE	UHH, UHV	EA	1
98	102	PAOZZ	5310-00-208-5769	88044	AN924-4	NUT, PLAIN, HEXAGON	UHH, UHV	EA	1
98	103	PAOZZ	5330-00-263-8028	96906	MS29512-04	PACKING, PREFORMED	UHH, UHV	EA	1
98	104	PAOZZ	5365-00-837-8169	96906	MS24391-4L	PLUG, MACHINE THREAD	UHH,UHV	EA	2
98	105	PAOZZ	5330-00-531-2070	80205	NAS617-4	PACKING, PREFORMED	UHH,UHV	EA	2
98	106	PAOZZ	4730-00-804-9310	96906	MS24390-4	TEE, TUBE	UHH,UHV	EA	1
98	107	PAOZZ	5310-00-208-5769	88044	AN924-4	NUT, PLAIN, HEXAGON	UHH, UHV	EA	1
98	108	PAOZZ	5330-00-263-8028	96906	MS29512-04	PACKING, PREFORMED	UHH, UHV	EA	1
98	109	MFOZZ		97499	204-060-082-1	TUBE ASSEMBLY, METAL	UHH, UHV	EA	1
98	110	PAOZZ	4730-00-235-1498	88044	AN919-2	REDUCER, TUBE	UHH,UHV	EA	1
98	111	PAOZZ	5330-00-263-8011	96906	MS29512-03	PACKING, PREFORMED	UHH,UHV	EA	1
98	112	PAOZZ	4730-00-675-3239	97499	204-060-670-1	RESISTOR, FLUID FL	UHH, UHV	EA	2
98	113	PAOZZ	5330-00-263-8028	96906	MS29512-04	PACKING, PREFORMED	UHH,UHV	EA	2
98	114	PAOZZ	5305-00-989-7434	96906	MS35207-263	SCREW, MACHINE	UHH,UHV	EA	1
98	115	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT	UHH,UHV	EA	1
98	116	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT,SELF-LOCKING,EX WASHER,HEXAGON	UHH,UHV	EA	1
98	117	PAOZZ	5340-00-993-1470	81996	EAB700D18	CLAMP,LOOF U/O PN 205-060-001-5, 205-061-001-1,-3,-5,-7, -15, & -17	UHH, UHV	EA	1
98	117	XDOZZ		96906	MS21104D26	CLAMP,LOOP U/O PN 205-061-001-21,-25, &-29	UHH,UHV	EA	1
98	118	PAOZZ	5340-00-151-5999	96906	MS21122-12	CLAMP, LOOP	UHH,UHV	EA	1
98	119	PAOZZ	4730-00-076-0561	00624	AE93532J	COUPLING HALF, QUICK DISCONNECT USBL EFF 62-2106 THRU 71-20339	UHH,UHV	EA	1
98	120	PAOZZ	4730-00-100-4341	97499	205-063-602-1	COUPLING ASSEMBLY,Q AFTER COMPLIANCE WITH MWO 55-1520-210-30 -39,COUPLING ASSY FOR AFTER COMPLIANCE WITH MWO 55-1520-210- 30-39,COUPLING ASSY FOR AFTER COMPLIANCE WITH MWO 55-1520- 210-30-39,COUPLING ASSY FOR 72-21455 AND SUB IS USED ON ALL		EA	1
						AIRCRAFT	UHH,UHV		
98	121		DELETED						
98	121	MFOZZ		96906	MS8000J220C	HOSE ASSY,NORME NORMETALLIC U/O PN 205-061-001-1,-3,-5, -7,-15, & -17	UHH,UHV	EA	1
98	121	PAOZZ	4720-00-182-8962	97499	205-062-650-15	HOSE ASSY,NORME NORMETALLIC U/O PN 205-061-001-21,-25, & -29	UHH,UHV	EA	1
98	122	PAOZZ	5306-00-582-9020	88044	AN8CH6	BOLT, MACHINE	UHH, UHV	EA	2
98	123	PAOZZ	5310-00-167-0839	88044	AN960-816L	WASHER, FLAT	UHH,UHV	EA	2
98	124	PAOZZ	5306-00-582-6911	88044	AN8CH10	BOLT, MACHINE	UHH,UHV	EA	2
98	125	PAOZZ	5310-00-167-0823	88044	AN960-816	WASHER, FLAT	UHH,UHV	EA	2
98	126	PAOZZ	2995-00-731-7957	97499	204-060-161-1	TRUNNION, LEFT HAND	UHH,UHV	EA	1
98	127	PAOZZ	5305-00-989-7434	96906	MS35207-263	SCREW, MACHINE	UHH,UHV	EA	1
98	128	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT	UHH,UHV	EA	1
98	129	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT, SELF-LOCKING, EX WASHER, HEXAGON	UHH,UHV	EA	1
98	130	PAOZZ	2915-00-967-1738	97499	205-060-020-1	SUPPORT, ENGINE ASSEMBLY	UHH,UHV	EA	1

TM 55-1520-210-23P C30 SECT										
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)		
ILLUST	RATION			ļ						
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY		
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN		
NO.	NO.							UNIT		
98	131	PAOZZ	5340-00-151-6000	96906	MS21122-10	.CLAMP, LOOP	EA	1		
98	132	PAOZZ	5305-00-989-7434	96906	MS35207-263	SCREW, MACHINE UHH, UHV	EA	4		
98	132	PAOZZ	5305-00-990-6444	96906	MS35207-261	SCREW, MACHINE UHH, UHV	EA	1		
98	133	PAOZZ	5310-00-167-0753	88044	AN960PD10L	.WASHER, FLAT	EA	4		
98	134	PAOZZ	5310-00-807-1474	96906	MS2104L3	.NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	4		
98	135	PAOZZ	5340-00-151-5999	96906	MS21112-12	.CLAMP, LOOP UHH, UHV	EA	9		
98	136	PAOZZ	2915-00-967-1740	97499	205-060-020-5	SUPPORT, ENGINE ASSEMBLY UHH, UHV	EA	1		
98	137	MFOZZ		97499	20-032-1	BRACKET, ENGINE UHH, UHV	EA	2		
98	138	PAOZZ	5305-00-688-2342	03538	N80P16018C6	SCREW, MACHINE UHH, UHV	EA	1		
98	139	PAOZZ	5310-00-167-0753	88044	AN960PD10L		EA	1		
98	140	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	1		
98	141	PAOZZ	5365-00-808-2527	80205	NAS43DD3-40	SPACER, SLEEVE UHH, UHV	EA	1		
98	142	MFOZZ		97499	205-060-020-7	BRACKET UHH, UHV	EA	1		
98	143	XDOZZ		97499	70-009F245Z347	.HOSE ASSY NONMETALLIC	EA	2		
98	144	XDOZZ		96906	MS8000E340C	HOSE ASSY NONMETALLIC	EA	1		
98	145	MFOZZ		97499	204-060-098-1	.TUBE ASSEMBLY, MATAL	EA	1		
98	146	PAOZZ	4730-00-804-9310	96906	MS24390-4	.TEE, TUBE UHH, UHV	EA	1		
98	147	PAOZZ	5310-00-208-5769	88044	AN924-4	.NUT, PLAIN, HEXAGON	EA	1		
98	148	PAOZZ	5330-00-531-2070	80205	NAS617-4	.PACKING, PREFORMED	EA	1		
98	149	PAOZZ	5306-00-722-0393	88044	AN3-4A	BOLT, MACHINE UHH, UHV	EA	2		
98	150	PAOZZ	5930-01-106-9351	97499	204-060-541-101	.SWITCH, PRESSURE	EA	1		
98	151	PAOZZ	6620-00-585-1503	25140	22A554	.GENERATOR, TACHOMETER AERNO 61-8732 UHH, UHV	EA	1		
98	152	PAOZZ	5310-00-982-4988	96906	MS21045C4	NUT, SELF-LOCKING, HE	EA	4		
98	153	PAOZZ	5310-00-141-1795	88044	AN960-416	.WASHER, FLAT UHH, UHV	EA	4		
98	154	PAOZZ	5330-00-023-7623	96906	MS9134-01	.GASKET UHH, UHV	EA	1		
98	155	PAOZZ	4730-00-720-0288	96906	MS24394-4	.ELBOW, TUBE UHH, UHV	EA	1		
98	156	PAOZZ	4730-00-720-0288	96906	MS24394-4	.ELBOW, TUBE UHH, UHV	EA	1		
98	157	PAOZZ	5310-00-208-5769	88044	AN924-4	.NUT, PLAIN, HEXAGON	EA	2		
98	158	PAOZZ	5330-00-531-2070	80205	NAS617-4	.PACKING, PREFORMED	EA	2		
98	159	MFOZZ		43999	270-580292-12	.NUT, PLAIN, HEXAGON	EA	2		
98	160	PAOZZ	1560-00-716-8554	97499	100-016-1	.PLUG, VENTILATION	EA	1		
98	161	PAOZZ	2995-00-738-8358	97499	204-060-093-1	.SUPPORT ASSEMBLY, PR	EA	1		
98	162	PAOZZ	5310-00-771-7348	96906	MS21048-3	NUT, SELF-LOCKING, PL	EA	2		
98	163	PAOZZ	5306-00-582-9020	88044	AN8CH6	.BOLT, MACHINE	EA	4		
98	164	PAOZZ	5310-00-167-0806	88044	AN960C816	.WASHER, FLAT UHH, UHV	EA	4		
98	165	PAOZZ	6620-01-346-9340	58880	418–44044	.TRANSMITTER, PRESSUR TORQUEMETER OIL 100 PSI UHH, UHV	EA	1		
98	165A	PAOZZ	4730-00-720-0987	96906	MS24393-4	NIPPLE, TUBE UHH, UHV	EA	1		
98	165B	PAOZZ	5330-00-531-2070	80205	NAS617-4	PACKING, PREFORMED	EA	1		
98	172	PAOZZ	4720-00-148-8602	97499	205-062-650-23	.HOSE ASSY NONMETALLIC U/O PN 205-061-001-29 UHH, UHV	EA	1		
98	172A	PAOZZ	4720-01-325-6368	97484	2Z2627	.HOSE ASSEMBLY, BALLISTIC W/ODDS	EA	1		
98	172B	PAOZZ	4720-01-322-9784	97804	2 Z 2517	.HOSE ASSEMBLY, BALLISTIC W/ODDS	EA	1		
98	172C	XDOZZ	5340-01-113-0908	96906	MS21122-26	CLAMP, LOOP W/ODDS	EA	4		
98	172D	PAOZZ	5305-01-073-9162	80205	NAS1801-3-12	BOLT W/ODDS	EA	2		
98	172E	PAOZZ	5310-00-138-4258	88044	AN960XC10L	WASHER W/ODDS	EA	3		
98	172H	PAOZZ	5306-00-855-3953	96906	MS20074-05-10	BOLT W/ODDS	EA	6		
98	172J	PAOZZ	5310-00-146-7074	88044	AN960XC516	.WASHER W/ODDS	EA	18		
98	172K	PAOZZ	5310-00-140-7074	96906	MS51922-9	.NUT, LOCK W/ODDS	EA	6		
30	1141	IAUZZ	3010-00-304-3000	50500	141001022-3		LA	Ŭ		

SECTION II

SECTI	ION II				TM 55-1520	-210-23P C30		
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUST	RATION							
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.							UNIT
98	172L	PAOZZ	5330-00-020-0064	82349	M83248/1-912	.PACKING W/ODDS UHH, UHV	EA	2
98	172M	PAOZZ	5310-00-199-1028	88044	AN924-12D	.NUT W/ODDS	EA	1
98	172N	PAOZZ	4730-01-322-4962	97484	2Z2645	COUPLING HALF, 90°[]W/ODDS	EA	1
98	172P	PAOZZ	4730-01-322-9863	97484	2Z2646	COUPLING HALF, STRAIGHT W/ODDS UHH, UHV	EA	1
98	172Q	PAOZZ	4730-00-194-1081	88044	AN837-12D	.ELBOW, 45° W/ODDS	EA	2
98	172R	PAOZZ	5935–01–357–3448	81349	M85049/55-08W	.BACK SHELL W/ODDS UHH, UHV	EA	1
98	172S	PAOZZ	5365-00-558-5197	96906	MS3420-3A	.ADATER W/ODDS	EA	1
98	172U	PAOZZ	5935–01–357–3398	81349	M83723/86R-0803N	.CONNECTOR W/ODDS UHH, UHV	EA	1
98	172V	PAOZZ	5340-00-598-8251	88044	AN743-12	.BRACKET W/ODDS UHH, UHV	EA	1
98	173	PAOZZ	4730-00-886-1400	00624	502383-10C	.ELBOW, TUBE TO BOSS U/O PN 205-061-001-3, -5, -7, -15, -17, & -21 UHH, UHV	EA	1
98	174	PAOZZ	4730-00-805-5100	96906	MS24399D21	.REDUCER, TUBE U/O PN 205-061-25 & -29 UHH, UHV	EA	1
98	175	PAOZZ	5330-00-584-0149	80205	NAS6217-10	.PACKING, PREFORMED	EA	1
98	176	PAOZZ	4730-00-939-7395	97499	204-060-031-15	.ELBOW, TUBE UHH, UHV	EA	1
98	178	PAOZZ	5310-00-208-5769	88044	AN924-4	.NUT, PLAIN, HEXAGON	EA	1
98	179	PAOZZ	5330-00-531-2070	80205	NAS617-4	.PACKING, PREFORMED UHH, UHV	EA	1
98	180	MFOZZ		97499	110-033-1	.REDUCER, TUBE UHH, UHV	EA	1
98	180A	PAOZZ	5330-00-579-7548	80205	NAS617-2	PACKING, PREFORMED	EA	1
98	181	MFOZZ		96906	MS8000E160B	.HOSE ASSY, NONMETALLIC	EA	1
98	182	PAOZZ	2995-00-775-7747	97499	204-060-152-1	FITTING ASSY MOUNTING	EA	2
98	183	PAOZZ	5306-00-584-4934	88044	AN6CH6A	.BOLT, MACHINE UHH, UHV	EA	8
98	183	PAOZZ	5306-00-207-9786	88044	AN6CH5	BOLT, MACHINE U/W T53-L-13B ENGINE WHEN PN AN6CH6 BOLTS BOTTOM OUT	EA	8
98	184	PAOZZ	5310-00-183-4355	88044	AN960C616L	.WASHER, FLAT UHH, UHV	EA	8
98	185	PAOZZ	5310-00-881-0943	96906	MS21043-6	.NUT, SELF-LOCKING, EXTENDED WASHER, HEXAGON UHH, UHV	EA	2
98	186	PAOZZ	5310-00-167-0804	88044	AN960C616	.WASHER, FLAT UHH, UHV	EA	2

TM 55-1520-210-23P C28 **SECTION II** (3) (4) ILLUSTRATION SMR OTY (A) (B) NATIONAL **FSCM** PART DESCRIPTION U/M ITEM FIG CODE STOCK NUMBER NUMBER USABLE ON CODE INC IN UNIT NO NO PAOZZ 187 3120-00-878-4389 97499 204-061-100-1 EΑ 98 2 98 188 DELETED .COUPLING ASSY, QUICK DISCONNECT USBL EFF 72–21465 AND SUB-SEQUENT AFTER COMPLIANCE WITH MWO 55–1520–210–30–39, COU-PLING ASSY FOR 72–21465 AND SUB IS USED ON ALL AIRCRAFT 98 189 PAO77 4730-00-100-4342 97499 205-083-602-3 FΑ 1 190 PAO77 97499 98 4720-00-182-8966 205-062-650-17 FΑ 1 98 191 MFOZZ 97499 204-060-045-1 EΑ 1 98 192 PAO77 5330-00-835-8974 96906 MS29561-119 FΑ 1 193 DELETED 98 98 194 PAOZZ 4730-00-100-4341 97499 .COUPLING HALF, QUICK DISCONNECT USBL EFF 62-2106 THRU 205-063-602-1 EΑ 1 .HOSE ASSEMBLY, USBL EFF 62-2106 THRU 71-20339, AFTER COM-98 195 MFO77 96906 MS8000K130C FΑ 1 PLIANCE WITH MWO 55-1520-30-39 USE P/N 70-009L000G116 70-009L000G116 98 195 MFOZZ 97499 .HOSE ASSEMBLY, NONMETALLIC USBL EFF 72-21485 AND EΑ 1 SUBSEQUENTUHH,UHV 98 196 PAO77 4730-00-684-6914 96906 MS24392D12 FΔ 1 98 197 PAOZZ 5330-00-835-8974 96906 MS29561-119 EΑ 1 198 PAOZZ 6620-00-835-1503 25140 22A554 98 EΑ 98 199 PAO77 5310-00-982-4988 96906 MS21045C4 FΑ 4 98 200 PAOZZ 5310-00-141-1795 88044 AN960--416 .WASHER, FLATUHH,UHV EΑ 4 98 201 PAOZZ 5330-00-023-7623 96906 MS9134--01 EΑ PAO77 204-060-068-1 98 205 4730-00-831-1438 97499 FΑ 1 98 206 PAOZZ 5330-00-531-2070 80205 NAS617--4 EΑ 1 98 207 PAO77 5305-00-989-7434 96906 MS35207-263 .SCREW. MACHINEUHH.UHV FΑ 2 PAO77 AN960PD10I 208 5310-00-167-0753 88044 .WASHER, FLATUHH,UHV FΑ 2 98 PAOZZ MS21042L3 98 209 5310-00-807-1474 96906 EΑ 2 98 210 PAOZZ 5340-00-598-8251 88044 AN743-12 BRACKET, ANGLE UHH.UHV FΑ 1 98 211 PAOZZ 5340-00-548-8035 81996 FAB700-32 .CLAMP, SUPPORTUHH.UHV FΑ 1 98 PAOZZ 5340-00-993-5478 81996 EAB700D12 212 1 PAO77 MS51958-64 2 98 213 5305-00-059-3660 96906 SCREW MACHINE LIHH LIHV FΑ PAOZZ MS51958-65 98 214 5305-00-059-3661 96906 .SCREW, MACHINEUHH,UHV EΑ 2

98 215 MFOZZ 96906 MS8000E210C ΕA 1 PAO77 MS35207-263 5305-00-989-7434 96906 SCREW MACHINE UHH UHV FΑ 98 216 1 AN960PD10L 98 217 PAOZZ 5310-00-167-0753 88044 .WASHER, FLATUHH,UHV EΑ 98 218 PAOZZ 5310-00-807-1474 96906 MS21042L3 FΑ 3 PAOZZ 2915-00-967-1739 97499 205-060-020-3 98 219 EΑ 1 98 220 PAOZZ 5340-00-990-9301 81996 EAB700D7 .CLAMP. LOOP EΑ 98 221 MFO77 96906 MS8000F320F170 .HOSE ASSEMBLYUHH,UHV FΑ 1 PBOZZ MS24392-4 2 98 222 4730-00-684-6911 96906 .NIPPLE, TUBEUHH,UHV EΑ 223 PAOZZ 5330-00-531-2070 80205 NAS617-4 2 98 EΑ 98 224 PAODD 2840-00-134-4803 91547 1-000-060-22 FNGINE, AIRCRAFT TURBINE T53-L-13B SFF FΑ 1 TM55-2840-229-23P FOR BREAKDOWNUHH,UHV PAOZZ 5330-00-078-3882 .GASKET(AIRCRAFT W/IMPROVED PARTICLE SEPARATOR) . . . UHH,UHV 98 225 60047 204-060-485-1 EΑ 1 98 PAOZZ 2995--01--291--7263 60047 CC00553--1D51A 226 .ELBOW, FLANGE TO TUBE(AIRCRAFT W/IMPROVED PARTICLE SEPARATOR)UHH,UHV 98 227 PAOZZ 4720-01-293-9304 60047 CC00553-1D5A .HOSE, BLEED AIR(AIRCRAFT W/IMPROVED EΑ 1 PARTICLE SEPARATOR) UHH.UHV

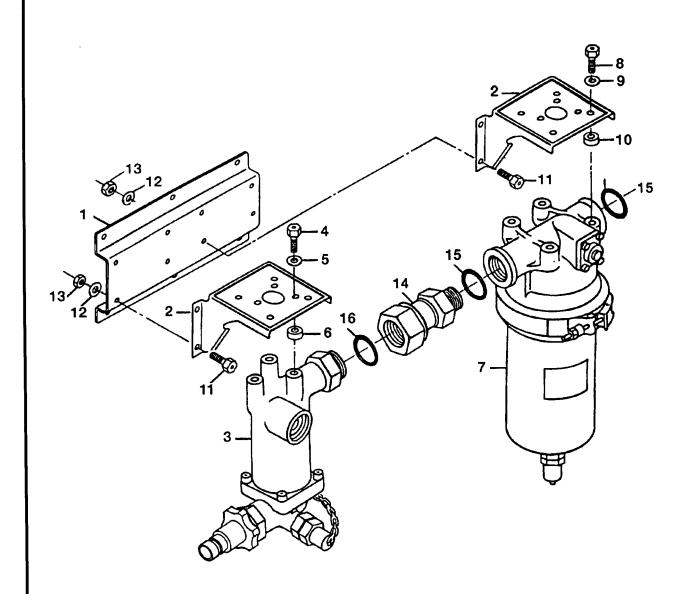


Figure 98A. Engine External Oil Filter Unit Assembly (W/ODDS)

SECTION	II				C26	TM55-1520-210-23P			
(1) ILLUSTRA (a)	TION (b)	(2)	(3) NATIONAL	(4)	(5)	(6) DESCRIPTION		(7)	(8) QTY INC
FIG NO	ITEM NO	SMR CODE	STOCK NUMBER	FSCM	PART NUMBER		USABLE ON CODE	U/M	IN UNIT
98A		xcozz		97484	2Z6152	UNIT ASSY, ENGINE OIL FILTER SEE FIGURE 98 FOR NHA	UHH,UHV	EA	1
98A	1	PAOZZ	5340-01-326-2117	97484	600422	BRACKET	UHH,UHV	EA	1
98A	2	PAOZZ	5340-01-325-5975	97484	600418	BRACKET	UHH,UHV	EA	2
98A	3	XDOZZ		97484	1F850	OIL SEPARATOR (LUBRICLONE) SEE FIGURE 98C FOR BREAKDOWN	UHH, UHV	EA	1
98A	4	PAOZZ	5306-00-825-4422	96906	MS20074-04-07	BOLT	UHH,UHV	EA	3
98A	5	PAOZZ	5310-00-140-0558	88044	AN960XC416L	WASHER	UHH,UHV	EA	3
98A	6	PAOZZ	5365-00-580-5788	80205	NAS42DD8-12	SPACER	UHH,UHV	EA	3
98A	7	XDOZZ		97484	2H907-1	FILTER ASSY SEE FIGURE 98B FOR BREAKDOWN	UHH,UHV	EA	1
98A	8	PAOZZ	5306-00-957-7857	96906	MS20074-05-07	BOLT	UHH,UHV	EA	4
98A	9	PAOZZ	5310-01-137-7258	88044	AN960XC516L	WASHER	UHH,UHV	EA	4
98A	10	PAOZZ	5365-00-719-4286	80205	NAS42DD10-12	SPACER	UHH,UHV	EA	4
98A	11	PAOZZ	5306-00-754-3049	96906	MS27003-03-04	BOLT	UHH,UHV	EA	8
98A	12	PAOZZ	5310-00-138-4258	88044	AN960XC10L	WASHER	UHH,UHV	EA	16
98A	13	PAOZZ	5310-00-807-1474	96906	MS21042L4	NUT	UHH,UHV	EA	8
98A	14	PAOZZ	4730-01-322-6707	97484	600447	FITTING	UHH,UHV	EA	1
98A	15	PAOZZ	5330-00-020-0064	81349	M83248/1-912	PACKING	UHH,UHV	EA	1
98A	16	PAOZZ	5330-00-166-1068	81349	M83248/1-116	PACKING	UHH,UHV	EA	1

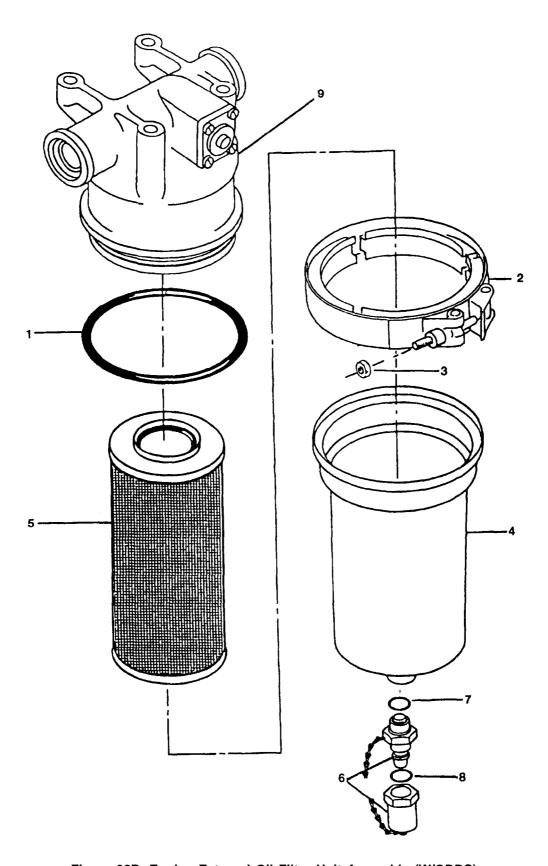


Figure 98B. Engine External Oil Filter Unit Assembly (W/ODDS)

TM55-1520-210-23P-1 c25

					1 1013	5-1320-210-23F-1 C25 SE	UII	ON II
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTE		SMR	NATIONAL					QTY INC
(A) FIG.	(B) ITEM	CODE	STOCK	FSCM	P A R T N U M B E R	DESCRIPTION	U/M	IN
NO.	NO.		NUMBER		NOMBLI	USABLE ON CODE		UNIT
98B		xcozz		07/8/	2H907-1	FILTER FLUID	ΕA	1
98B	1	PAOZZ	5330-00-165-1957		M83248/1-239	PACKING UHH, UHV	EA	1
98B		PAOZZ			AA-9500-D1148	.COUPLING, V-BAND	EA	1
98B		PAOZZ	5310-00-059-9265		MS21046C4	NUT, SELF-LOCKING	ΕA	1
98B		PAOZZ			2H907-3	.FILTER BOWL	EΑ	1
98B		PAOZZ	2945-01-319-0352	18350	ACB014F123Y1	.FILTER ELEMENT	ΕA	1
98B	6	PAOZZ	4820-01-157-3171	98784	A161	.DRAIN VALVE	ΕA	1
98B	7	PAOZZ	5330-00-020-0186	81349	M83248/1-906	PACKING	ΕA	1
98B	8	PAOZZ	5330-00-166-1060	81349	M83248/1-112	PACKING	ΕA	1
98B	9	PAOZZ	2945-01-329-4032	97484	2H907-2	. FILTER HEAD	ΕA	1

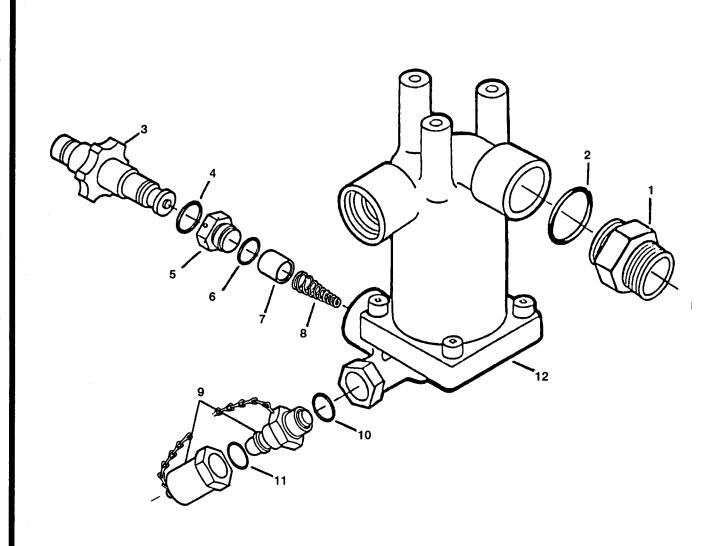


Figure 98C Oil Separator (Lubriclone) (W/ODDS)

TM55-1520-210-23P-1 c 2 5

(1		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(A)	(B)	SMR	NATIONAL			25021251011		QTY INC IN
FIG.	ITEM	CODE	STOCK	FSCM	P A R T N U M B E R	DESCRIPTION	U/M	
NO.	NO.		NUMBER		NOWBLA	USABLE ON CODE		UNIT
000		PAOOO		97484	15050	OU OFFIARATOR (LURRIOLONE) OFF FIGURE OOA FOR AULA		
98C		PAUUU		97484	1F850	OIL SEPARATOR (LUBRICLONE) SEE FIGURE 98A FOR NHA	EA	1
98C		PAOZZ	4730-01-336-6701	97484	600446	.FITTING	EA	1
98C		PAOZZ	5330-00-020-0064	81349		PACKING UHH, UHV	EA	1
98C		PAOZZ	2995-01-336-8929	97484	1B845	.CHIP DETECTOR	EA	1
98C	4	PAOZZ	5330-00-166-0990	81349	M83248/1-014	PACKING	ΕA	1
98C	5	PAOZZ	4730-01-326-1388	97484	600609	.BODY	EΑ	1
98C	6	PAOZZ	5330-00-020-0067	81349	M83248/1-910	PACKING	ΕA	1
98C	7	PAOZZ		97484	106292	.CUP	ΕA	1
98C	8	PAOZZ		97484	21138	.SPRING	ΕA	1
98C	9	PAOZZ	4820-01-157-3171	97484		.DRAIN VALVE	ΕA	1
						PACKING		1
98C			5330-00-020-0186	81349			EA	
98C	11	PAOZZ	5330-00-166-1060	81349	M83248/1-112	PACKING	EA	1
98C	12	XDOZZ		97484	1F846	OIL SEPARATOR (LUBRICLONE)	EΑ	1
1								
1								
1								
1								
1								

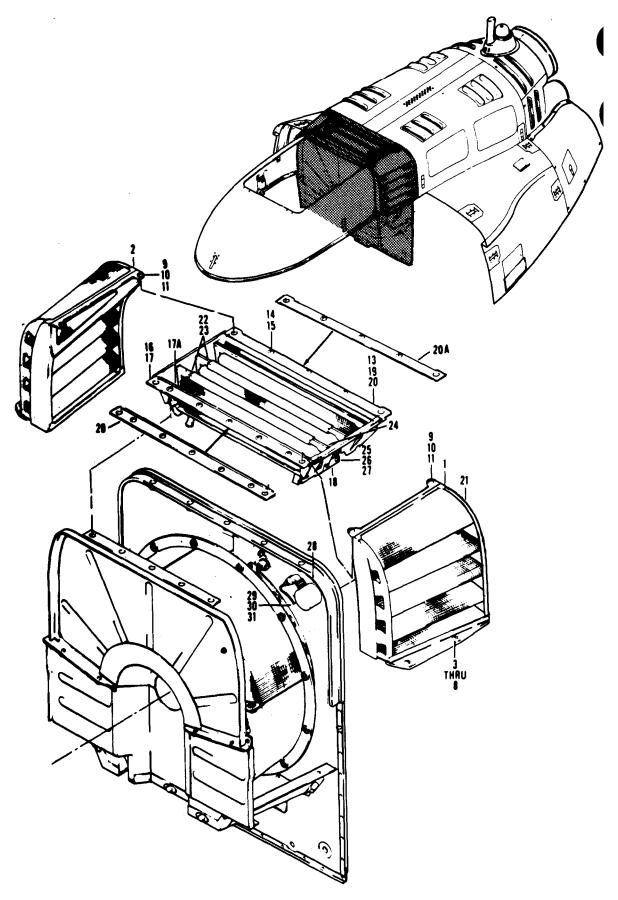


Figure 99. Cowl Installation 522

					1 W 55-1520	-210-23P C30 S	<u>ECT</u>	ION I
(1		(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTI	RATION			ļ				
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.	V0577		07400	225 222 222 24	ACCUMULANCE LICENSES OF ATTACKS A CUIDOSCULSTAT OFF FIG. OF FOR		UNIT
99		XCFZZ		97499	205-060-800-21	COWL INSTL USBL EFF 67–17145 & SUBSEQUENT SEE FIG. 96 FOR NHA UHH, UHV	EA	1
99	1	PAOOO	2945-00-027-3025	97499	205-060-280-5	.FILTER ASSY, ENGINE-LH	EA	1
99	2	PA000	2945-00-027-3022	97499	205-060-280-6	.FILTER ASSY, ENGINE-RH UHH, UHV	EA	1
99	3	PAOZZ	5325-00-757-2930	71286	40S5-11	STUD ASSY, TURNLOCK	EA	2
99	4	PAOZZ	5306-00-182-2016	88044	AN4H5A	BOLT, MACHINE UHH, UHV	EA	4
99	5	MFOZZ		97499	205-705-025-11	WASHER, FLAT UHH, UHV	EA	2
99	5	PAOZZ	5310-00-167-0766	88044	AN970-4	WASHER, FLAT UHH, UHV	EA	2
99	5	PAOZZ	5310-00-141-1795	88044	AN960-416	WASHER, FLAT UHH, UHV	EA	4
99	6	PAOZZ	5365-00-598-1474	71286	R4G	RING, RETAINING	EA	2
99	7	PAOZZ	5325-00-282-2047	71286	4002-0	EYELET, TURNLOCK FASTENER UHH, UHV	EA	2
99	8	MFOZZ		97499	205-060-280-23	GROMMET UHH, UHV	EA	2
99	9	PAOZZ	5325-00-285-3405	72794	A5T15	STUD, TURNLOCK FASTENER	EA	2
99	10	PAOZZ	5325-00-141-4002	72794	GH5	EYELET, TURNLOCK FASTENER UHH, UHV	EA	2
99	11	MFOZZ		97499	205-061-234-1	SEAL, FORWARD SIDE FILTER U/O PN 205-060-280-5 & -6 . UHH, UHV	EA	1
99	13	PAOOO	2945-00-027-3016	97499	205-060-254-27	.FILTER ASSY, ENGINE TOP	EA	1
99	13	XAOOO		97499	205-060-254-29	FILTER ASSEMBLY	EA	1
99	14	PAOZZ	5325-00-281-1916	72794	A5T9	STUD, TURNLOCK FASTENER	EA	8
99	15	PAOZZ	5325-00-141-4002	72794	GH5	EYELET, TURNLOCK FASTENER UHH, UHV	EA	8
99	16	PAOOO	5325-00-432-9810	72794	RF5	RECEPTACLE, TURNLOCK FASTENER UHH, UHV	EA	2
99	17	PAOZZ	5325-00-432-9964	72794	RF5-5	EYELET, TURNLOCK	EA	2
99	17A	MFOZZ		97499	205-060-254-9	SEAL, HINGE	EA	3
99	18	MFOZZ		97499	205-706-029-15	.CONNECTING LINK	EA	1
99	19	MOOZZ		97499	205-706-029-11	SEAL ASSEMBLY UHH, UHV	EA	2
99	20	PAOZZ	5330-00-139-4991	97499	205-060-254-7	SEAL, SPECIAL	EA	1
99	20A	PAOZZ	5330-01-226-0512	97499	205-060-254-5	SEAL, SPECIAL	EA	1
99	21	PAOZZ	9390-00-872-1265	97499	205-706-025-13	NONMETALLIC CHANNEL UHH, UHV	EA	4
99	22	MFOZZ		97499	205-706-025-15	.ALUMINUM ALLOY CHANNEL	EA	3
99	23	MFOZZ		97499	205-060-204-1	.ALIMINUM ALLOY CHANNEL	EA	2
99	24	MFOZZ		97499	205-060-202-1	BRACKET, ENGINE AIR FILTER UHH, UHV,	EA	2
99	25	PAOZZ	5305-00-948-3239	96906	MS27039C1-16	SCREW, MACHINE	EA	4
99	26	PAOZZ	5310-00-167-0753	88044	AN960PD10L	.WASHER, FLAT	EA	4
99	27	PAOZZ	5310-00-167-0733		MS21043-3	.NUT, PLAIN, EXTENDED	EA	4
99	28	PAOZZ	5930-00-871-8780	09049	42D128	.SWITCH, PRESSURE	EA	1
99	29	PAOZZ	5310-00-807-1472	96906	MS21042L06	.NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	4
99	30	PAOZZ	5310-00-531-9514	88044	AN960C6	.WASHER, FLAT	EA	4
99	31	AOOOZ	1560-00-871-8654	97499	205-075-420-15	.CABLE ASSEMBLY, AIR SEE FIG. 226 FOR COMPONENTS UHH, UHV	EA	1
99	31	AOOOZ	6150-00-903-4572	97499	205-075-420-13	.CABLE ASSEMBLY, SPEC SEE FIG. 274 FOR COMPONENTS UHH, UHV	EA	1
99	31	AOOOZ	6150-00-916-2602	97499	205-075-434-9	.CABLE ASSEMBLY SEE FIG. 245 FOR COMPONENTS	EA	1

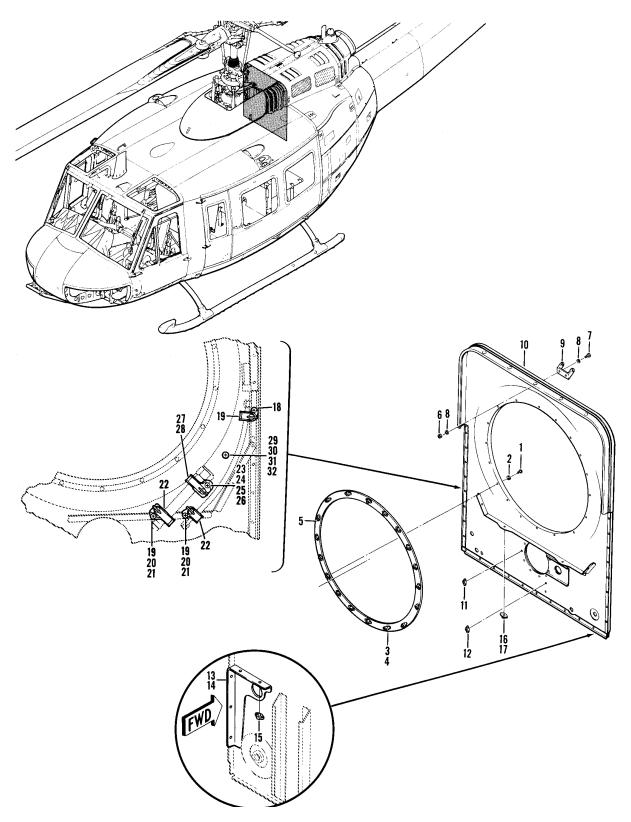


Figure 103. Firewall Assembly

(535 blank)/536

		SECTIO	211 11			TIMDD-102U-21U-23P	C8	
(1 ILLUSTF		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(A)	(B)	SMR	NATIONAL		PART			QTY INC
FIG.	ITEM	CODE	STOCK	FSCM	NUMBER	DESCRIPTION	U/M	IN
NO.	NO.		NUMBER			USABLE ON CODE		UNIT
-						33.1322 3.11 3332		-
103		PBOFF	1560-00-150-8902	97499	205-060-908-119	FIREWALL ASSEMBLY SEE FIG.96 FOR NHA	EA	1
103		PBOFF	1560-00-150-8911	97499	205-060-908-125	FIREWALL ASSEMBLY USBL EFF 65-9565 THRU 65-9810 SEE FIG.96	ΕA	1
						FOR NHA		
103		PAOFF	1560-00-181-5266	97499	205-060-908-117	FIREWALL ASSEMBLY USBL EFF 65-9811 & SUBSEQUENT SEE FIG. 96 FOR NHA	EA	1
400		XDOZZ			l		_	
103					MS27039-1-09	.SCREW, MACHINE	EA	18
103	2	PAOZZ	5310-00-167-0801	88044	AN960C10	.WASHER, FLAT	EA	18
103	3	PAOOO	1560-00-716-8596	97499	204-060-868-1	.RING ASSY. ENGINE U/O 205-060-908-119 AND 205-060-908-125	EA	1
103	4	MFOZZ		97499	204-060-868-5	GASKET U/O PN 204-060-868-1 UHE,UHH,UHV,UHX	EA	3
103	5	PAOZZ	5310-00-623-5989	80205	NAS1031A3	NUT,SELF-LOCKING, PL	EA	18
103	6	PAOZZ	5310-00-807-1474	96906	MS21042L3	.NUT,SELF-LOCKING, EX WASHER, HEXAGON	EA	2
103	7	PAOZZ	5306-00-182-2057	88044	AN3H4A	.BOLT,MACHINE	EA	2
103	8	PAOZZ	5310-00-167-0801	88044	AN960C10	.WASHER.FLAT UHE,UHH,UHV,UHX	EA	2
103		PAOZZ	1560-00-966-6101		205-060-910-1	FITTING, BEAM, FIREWA	EA	1
103	10	XAOFF		97499	205-060-908-121	.FIREWALL ASSEMBLY U/O PN 205-060-908-119 UHE,UHH,UHV,UHX	EA	1
103	10	XAOFF		97499	205-060-908-127	.FIREWALL ASSEMBLY U/O PN 205-060-908-125 UHE,UHH,UHV,UHX	EA	1
103	10	XAOFF		97499	205-060-908-113	.FIREWALL ASSEMBLY U/O PN 205-060-908-117	EA	1
103	11	PAOZZ	5310-00-771-7406	96906	MS21076L3	NUT, SELF-LOCKING, PL	EA	10
103	12	PAOZZ	5310-00-728-9458	96906	MS21070L3	NUT, SELF-LOCKING, PL	EA	2
103	13	PB000	1560-00-939-7623	97499	205-060-920-7	BRACKET ASSY FUSELAGE WEBBING	EA	1
103	14	PAOZZ	5310-00-762-6148	96906	MS21070-3	NUT,SELF-LOCKING,PL	EA	5
103	15	PAOZZ	5325-00-282-7466	72794	R3 1-2	. RECEPTACLE, TURNLOCK FASTENER	EA	4
103	16	PAOOO	5325-00-432-9810	72794	RF5	. RECEPTACLE, TURNLOCK FASTENER	EA	5
103	17	PAOZZ	5325-00-432-9964	72794	RF5-5	.EYELET, TURNLOCK	EA	5
103	18	XDOZZ	5305-00-925-7857	96906	MS27039-1-09	SCREW, MACHINE	EA	1
103	19	PAOZZ	5305-00-912-7307	96906	MS27039-1-06	SCREW, MACHINE	EA	2
103	20	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLATUHE,UHH,UHV,UHX	EA	2
103	21	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT,SELF-LOCKING, EX WASHER, HEXAGON UHE,UHH,UHV,UHX	EA	2
103	22	PAOZZ	5340-00-817-1413	71286	7C1-8W	CLAMP,LOOP U/O PN 205-060-908-113 UHE,UHH,UHV,UHX	EA	2
103	23	PAOZZ	5305-00-925-9674	96906	MS27039-1-10	SCREW, MACHINE	EA	1
103	24	PBOZZ	5310-00-177-7746	97499	140-009B13T64	WASHER,FLAT U/O PN 205-060-908-113	EA	1
103	25	PBOZZ	5310-00-177-7745	97499	140-009F13T64	WASHER,FLAT U/O PN 205-060-908-113	EA	2
103	26	PAOZZ	5310-00-807-1474		MS21042L3	NUT,SELF-LOCKING, EX WASHER, HEXAGONUHE,UHH,UHV,UHX	EA	1
103	27	PAOZZ	5340-00-863-7178			.CLAMP, LOOP	EA	2
	28							
103		PAOZZ	5340-00-073-4730			CLAMP ASSEMBLY U/O PN 205-060-908-113	EA	1
103	29	PAOZZ	5305-00-944-5929			SCREW, MACHINE	EA	1
103	30	PAOZZ	5310-00-167-0765	88044	AN970-3	WASHER, FLAT	EA	2
103	31	PAOZZ	5310-00-167-0753	88044	AN960PD10L	. WASHER, FLAT	EA	1
103	32	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT,SELF-LOCKING, EX WASHER, HEXAGON	EA	1
				•	1		•	

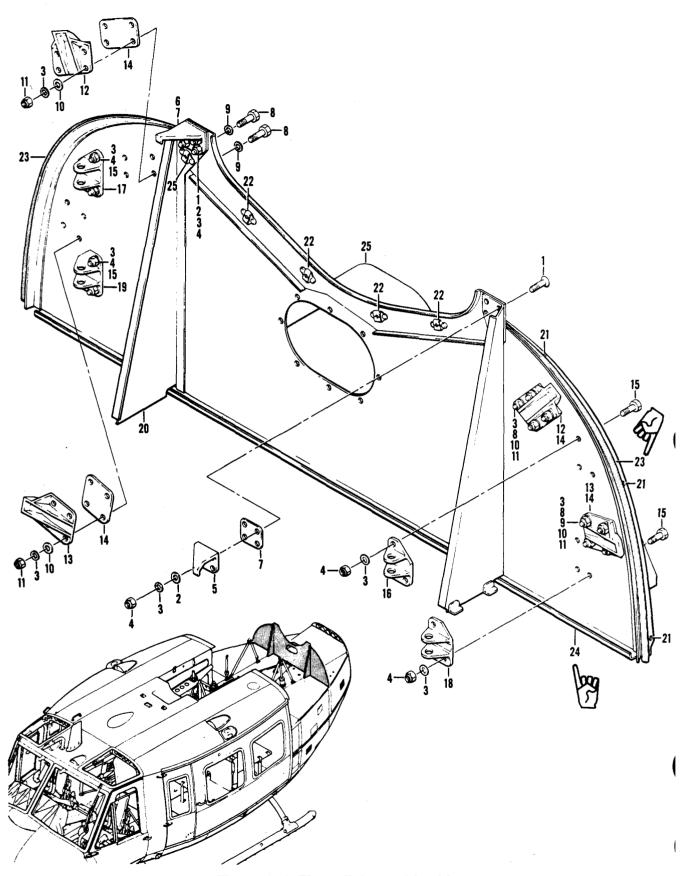


Figure 104. Firewall Assembly, Aft

		SECTION	51 1 II		10100 1020 2	10 201 618		
(1 ILLUSTR		(2)	(3)	(4)	(5)	(6)	(7)	(8) Q T Y
(A)	(B)	SMR CODE	N A T I O N A L S T O C K	FSCM	PART	DESCRIPTION		INC
FIG. NO.	ITEM NO.	CODE	NUMBER		NUMBER		U/M	IN UNIT
-						USABLE ON CODE		
104		PAOFF	1560-00-992-6502	97499	205-060-907-1	FIREWALL ASSEMBLY SEE FIG.96 FOR NHA UHE,UHH,UHV,UHX	EA	1
104	1	PAOZZ	5305-00-824-2029	96906	MS24694C56	.SCREW, MACHINE	EA	8
104	2	PAOZZ	5310-00-077-2114	97499	204-060-927-1	.WASHER, FLAT UHE,UHH,UHV,UHX	EA	8
104	3	PAOZZ	5310-00-167-0812	88044	AN960C10L	.WASHER, FLAT	EA	V
104	4	PAOZZ	5310-00-844-3302	96906	MS21043-3	.NUT, PLAIN, EXTENDED	EΑ	V
104	5	PAOZZ	1560-00-992-6519	97499	205-060-912-1	.LATCH FITTING, AFT -LH	EA	1
104	6	PAOZZ	1560-00-992-6518	97499	205-060-912-2	.LATCH FITTING, AFT -RHUHE,UHH,UHV,UHX	EΑ	1
104	7	PAOZZ	1560-00-992-6500	97499	205-060-917-1	.PLATE, AFT FIREWALL	EA	2
104	8	PAOZZ	5306-00-182-1855	88044	AN3CH6A	BOLT. MACHINE	EΑ	16
104	9	PAOZZ	5310-00-167-0801	88044	AN960C10	.WASHER, FLAT	EA	16
104	10	PAOZZ	5310-00-077-2114	97499	204-060-927-1	.WASHER, FLAT UHE,UHH,UHV,UHX	EA	16
104	11	PAOZZ	5310-00-844-3302	96906	MS21043-3	.NUT, PLAIN, EXTENDED	EA	16
104	12	PAOZZ	1560-00-992-6513	97499	205-060-913-1	.LATCH FITTING, AFT FIREWALL	EA	2
104	13	PAOZZ	1560-00-992-6517	97499	205-060-913-3	.LATCH FITTING, AFT FIREWALL	EA	2
104	14	PAOZZ	1560-00-675-3262	97499	204-060-936-1	.PLATE, FITTING, COWL	EA	4
104	15	PAOZZ	5306-00-182-1853	88044	AN3CH4A	BOLT, MACHINE	EA	12
104	16	PAOZZ	1560-00-992-6515	97499	205-060-918-3	.SUPPORT, STRUCTURAL -LH UPPER	EA	1
104	17	PAOZZ	1560-00-992-6514	97499	205-060-918-4	.SUPPORT, STRUCTURAL -RH UPPER	EA	1
104	18	PAOZZ	1560-00-992-6512	97499	205-060-918-1	.SUPPORT, STRUCTURAL -LH LOWER	EA	1
104	19	PAOZZ	1560-00-992-6516	97499	205-060-918-2	.SUPPORT, STRUCTURAL -RH LOWER	EΑ	1
104	20	XAOFZ		97499	205-060-907-3	.FIREWALL ASSEMBLY	EA	1
104	21	PA000	5325-00-432-9810	72794	RF5	. RECEPTACLE, TURNLOCK FASTENER UHE,UHH,UHV,UHX	EA	6
104	22	PAOZZ	5325-00-291-0388	61864	99833P130	. RECEPTACLE, TURNLOCK FASTENER	EA	6
104	23	MOOZZ	DELETED	97499	205-060-907-35	SEAL, FIREWALL	EA	2
104	24	MFOZZ	DELETED	97499	205-060-907-37	GASKET, FIREWALL	EA	1
104	25	PAOZZ	1560-00-992-6501	97499	205-060-907-5	.SHIELD ASSEMBLY, AIR	EΑ	1

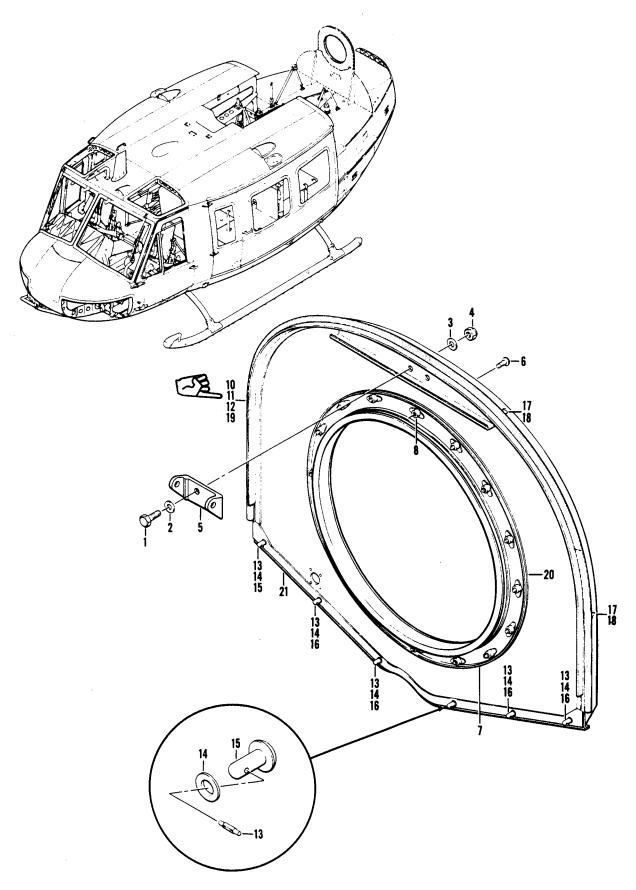


Figure 105. Firewall Assembly, Upper Aft 540

TM55-152O-21O-23P c18

ILLUSTRATION NATIONAL SMR SMR CODE STOCK FSCM PART NUMBER DESCRIPTION UM INC IN	(1	1\	(2)	(3)	(3) (4) (5) (6)							
NA I DE CODE STOCK N U M B E R FSCM N U M B E R FSCM N U M B E R DESCRIPTION USABLE ON CODE UNINT USABLE ON CODE USABLE ON CODE UNINT USABLE ON CODE USABLE ON		,	(2)		(4)	(3)	(0)	,	(8) O T Y			
PAGE TEM NO.	(A)		SMR			PART		U/M				
NO. NO.	(A) FIG.	ITEM		STOCK	FSCM		DESCRIPTION					
PAOFF 1560-00-076-7296 97499 205-060-909-25 FIREWALL ASSY, UPPER AFT SEE FIG.98 FOR NHA		NO.		NUMBER					UNIT			
1							USABLE ON CODE					
1												
105 1 PACZZ 5306-00-182-1853 88044 AN3CH4A BOLT, MACHINE UHE,UHH,UHV,UHX EA 2 2 2 2 2 2 2 2 2	105		PAOFF	1560-00-076-7296	97499	205-060-909-25		EA	1			
105 2 PAOZZ 5310-00-167-0753 88044 AN960P10L .WASHER, FLAT												
105 3 PAOZZ 5310-00-167-0812 88044 AN960C10L WASHER, FLAT UHE,UHH,UHV,UHX EA 2 2 2 2 2 2 2 2 2	105	1	PAOZZ	5306-00-182-1853	88044	AN3CH4A	.BOLT, MACHINE	EA	2			
105 3	105	2	PAOZZ	5310-00-167-0753	88044	AN960PD10L	.WASHER, FLAT	EA	2			
105 4 PAOZZ 5310-00-844-3302 96906 MS21043-3 NUT, PLAIN, EXTENDED UHE, UHH, UHV, UHX EA 2 2 2 2 2 2 2 2 2							MAQUED FLAT	_,				
105 5	105	3	PAOZZ	5310-00-167-0812	88044	AN960C10L	.WASHER, FLAT	ΕA	2			
105 6 PAOZZ 5305-00-059-3659 96906 MS51958-63 .SCREW, MACHINE	105	4	PAOZZ	5310-00-844-3302	96906	MS21043-3	.NUT, PLAIN, EXTENDED	EΑ	2			
105 6 PAOZZ 5305-00-059-3659 96906 MS51958-63 SCREW, MACHINE	105	5	PAOZZ	1560-00-966-6101	97499	205-060-910-1	.FITTING, BEAM	EA	1			
105 7 PAOOD 1560-00-069-6408 97499 205-060-909-29 CHANNEL ASSY, FIREWALL UHE,UHH,UHV,UHX EA 1 1 1 1 1 1 1 1 1			-					l				
105 8	105	6	PAOZZ	5305-00-059-3659	96906	MS51958-63	SCREW, MACHINE	EA	16			
105 8 PAOZZ 5310-00-776-1935 96906 MS21048L3K NUT, SELF-LOCKING, ALTERNATE ITEM FOR PN MS21048L3 AT THIS LOCATION	105	7	PA000	1560-00-069-6408	97499	205-060-909-29	.CHANNEL ASSY, FIREWALL	EΑ	1			
105 8 PAOZZ 5310-00-776-1935 96906 MS21048L3K NUT, SELF-LOCKING, ALTERNATE ITEM FOR PN MS21048L3 AT THIS LOCATION	105		DAO77	5310-00-782-7094	96906	MS21048L3	NUT SELETOCKING BL - ALTERNATE- LIHE LIHH LIHV LIHX	FΔ	16			
LOCATION	103	8	-	3310-00-702-7034	30300	WOZ 1040E3						
105 10 XAOFZ DELETED 97499 205-060-909-27 .FIREWALL ASSEMBLY .UHE,UHH,UHV,UHX EA 1 105 11 MFOZZ DELETED 97499 205-060-909-7 .SEAL, FIREWALL ASSY .UHE,UHH,UHV,UHX EA 1 105 12 PAOZZ 1560-00-267-0398 97499 204-060-816-31 .RING, FIREWALL .UHE,UHH,UHV,UHX EA 1 105 13 PAOZZ 5315-00-449-2945 76530 99836 .PIN, GROOVED, HEADLES .UHE,UHH,UHV,UHX EA 6 105 14 PAOZZ 5325-00-202-2691 76530 294119-06 .WASHER, FLAT .UHE,UHH,UHV,UHX EA 6 105 15 PAOZZ 5325-00-202-2691 76530 98292-2-200 .STUD, TURNLOCK FASTENER .UHE,UHH,UHV,UHX EA 2 105 16 PAOZZ 5325-00-599-8757 76530 98292-2-160 .STUD, TURNLOCK FASTENER .UHE,UHH,UHV,UHX EA 4 105 18 PAOZZ 5325-00-432-9810	105	8	PAOZZ	5310-00-776-1935	96906	MS21048L3K		EA	16			
105 11 MFOZZ DELETED 97499 205-060-909-7 SEAL, FIREWALL ASSY UHE,UHH,UHV,UHX EA 1 105 12 PAOZZ 1560-00-267-0398 97499 204-060-816-31 RING, FIREWALL UHE,UHH,UHV,UHX EA 1 105 13 PAOZZ 5315-00-449-2945 76530 99836 PIN, GROOVED, HEADLES UHE,UHH,UHV,UHX EA 6 105 14 PAOZZ 5310-00-772-6549 76530 294119-06 WASHER, FLAT UHE,UHH,UHV,UHX EA 6 105 15 PAOZZ 5325-00-202-2691 76530 98292-2-200 .STUD, TURNLOCK FASTENER UHE,UHH,UHV,UHX EA 2 105 16 PAOZZ 5325-00-432-9810 72794 RF5 STUD, TURNLOCK FASTENER UHE,UHH,UHV,UHX EA 4 105 18 PAOZZ 5325-00-432-9864 72794 RF5-5 EYELET, TURNLOCK UHE,UHH,UHV,UHX EA 4 105 19 MFOZZ 97499												
105 12 PAOZZ 1560-00-267-0398 97499 204-060-816-31RING, FIREWALL	105	10	XAOFZ		97499	205-060-909-27	.FIREWALL ASSEMBLY	EA	1			
105 12 PAOZZ 1560-00-267-0398 97499 204-060-816-31 RING, FIREWALL UHE,UHH,UHV,UHX EA 1 105 13 PAOZZ 5315-00-449-2945 76530 99836 PIN, GROOVED, HEADLES UHE,UHH,UHV,UHX EA 6 105 14 PAOZZ 5310-00-772-6549 76530 294119-06 WASHER, FLAT UHE,UHH,UHV,UHX EA 6 105 15 PAOZZ 5325-00-202-2691 76530 98292-2-200 STUD, TURNLOCK FASTENER UHE,UHH,UHV,UHX EA 4 105 16 PAOZZ 5325-00-432-9810 72794 RF5 STUD, TURNLOCK FASTENER UHE,UHH,UHV,UHX EA 4 105 18 PAOZZ 5325-00-432-9864 72794 RF5-5 EYELET, TURNLOCK UHE,UHH,UHV,UHX EA 4 105 19 MFOZZ 97499 204-060-816-33 GASKET UHE,UHH,UHV,UHX EA 1 105 20 MFOZZ 97499 204-060-816-33 GASKET UHE,UHH,UHV,UHX EA 1	105	11	MFOZZ	DELETED	97499	205-060-909-7	SEAL. FIREWALL ASSY	ΕA	1			
105 13 PAOZZ 5315-00-449-2945 76530 99836PIN, GROOVED, HEADLES UHE,UHH,UHV,UHX EA 6 105 14 PAOZZ 5310-00-772-6549 76530 294119-06WASHER, FLAT UHE,UHH,UHV,UHX EA 6 105 15 PAOZZ 5325-00-202-2691 76530 98292-2-200STUD, TURNLOCK FASTENER UHE,UHH,UHV,UHX EA 2 105 16 PAOZZ 5325-00-599-8757 76530 98292-2-160STUD, TURNLOCK FASTENER UHE,UHH,UHV,UHX EA 4 105 17 PAOOO 5325-00-432-9810 72794 RF5RECEPTACLE, TURNLOCK FASTENER UHE,UHH,UHV,UHX EA 4 105 18 PAOZZ 5325-00-432-9964 72794 RF5-5EYELET, TURNLOCK UHE,UHH,UHV,UHX EA 4 105 19 MFOZZ 97499 205-060-909-23GASKET UHE,UHH,UHV,UHX EA 1 105 20 MFOZZ 97499 204-060-816-33GASKET UHE,UHH,UHV,UHX EA 1												
105 14 PAOZZ 5310-00-772-6549 76530 294119-06 WASHER, FLAT UHE,UHH,UHV,UHX EA 6 105 15 PAOZZ 5325-00-202-2691 76530 98292-2-200 .STUD, TURNLOCK FASTENER UHE,UHH,UHV,UHX EA 2 105 16 PAOZZ 5325-00-599-8757 76530 98292-2-160 .STUD, TURNLOCK FASTENER UHE,UHH,UHV,UHX EA 4 105 17 PAOOO 5325-00-432-9810 72794 RF5 RECEPTACLE, TURNLOCK FASTENER UHE,UHH,UHV,UHX EA 4 105 18 PAOZZ 5325-00-432-9964 72794 RF5-5 EYELET, TURNLOCK UHE,UHH,UHV,UHX EA 4 105 19 MFOZZ 97499 205-060-909-23 GASKET UHE,UHH,UHV,UHX EA 1 105 20 MFOZZ 97499 204-060-816-33 GASKET UHE,UHH,UHV,UHX EA 1	105	12	PAOZZ	1560-00-267-0398	97499	204-060-816-31	RING, FIREWALLUHE,UHH,UHV,UHX	EA	1			
105 15 PAOZZ 5325-00-202-2691 76530 98292-2-200STUD, TURNLOCK FASTENERUHE,UHH,UHV,UHX EA 2 105 16 PAOZZ 5325-00-599-8757 76530 98292-2-160STUD, TURNLOCK FASTENERUHE,UHH,UHV,UHX EA 4 105 17 PAOOO 5325-00-432-9810 72794 RF5RECEPTACLE, TURNLOCK FASTENERUHE,UHH,UHV,UHX EA 4 105 18 PAOZZ 5325-00-432-9964 72794 RF5-5EYELET, TURNLOCKUHE,UHH,UHV,UHX EA 4 105 19 MFOZZ 97499 205-060-909-23GASKETUHE,UHH,UHV,UHX EA 1 105 20 MFOZZ 97499 204-060-816-33GASKETUHE,UHH,UHV,UHX EA 1	105	13	PAOZZ	5315-00-449-2945	76530	99836	PIN, GROOVED, HEADLES	EΑ	6			
105 15 PAOZZ 5325-00-202-2691 76530 98292-2-200STUD, TURNLOCK FASTENERUHE,UHH,UHV,UHX EA 2 105 16 PAOZZ 5325-00-599-8757 76530 98292-2-160STUD, TURNLOCK FASTENERUHE,UHH,UHV,UHX EA 4 105 17 PAOOO 5325-00-432-9810 72794 RF5RECEPTACLE, TURNLOCK FASTENERUHE,UHH,UHV,UHX EA 4 105 18 PAOZZ 5325-00-432-9964 72794 RF5-5EYELET, TURNLOCKUHE,UHH,UHV,UHX EA 4 105 19 MFOZZ 97499 205-060-909-23GASKETUHE,UHH,UHV,UHX EA 1 105 20 MFOZZ 97499 204-060-816-33GASKETUHE,UHH,UHV,UHX EA 1	105	14	PA077	5310-00-772-6549	76530	294119-06	WASHER FLAT LIHE LIHH LIHV LIHX	FΔ	6			
105 16 PAOZZ 5325-00-599-8757 76530 98292-2-160 STUD, TURNLOCK FASTENER UHE,UHH,UHV,UHX EA 4 105 17 PAOOD 5325-00-432-9810 72794 RF5 RECEPTACLE, TURNLOCK FASTENER UHE,UHH,UHV,UHX EA 4 105 18 PAOZZ 5325-00-432-9964 72794 RF5-5 EYELET, TURNLOCK UHE,UHH,UHV,UHX EA 4 105 19 MFOZZ 97499 205-060-909-23 GASKET UHE,UHH,UHV,UHX EA 1 105 20 MFOZZ 97499 204-060-816-33 GASKET UHE,UHH,UHV,UHX EA 1	103		1 NOZZ	0010 00 772 0040	, 0000	204110 00						
105 17 PAOOO 5325-00-432-9810 72794 RF5RECEPTACLE, TURNLOCK FASTENERUHE,UHH,UHV,UHX EA 4 105 18 PAOZZ 5325-00-432-9964 72794 RF5-5EYELET, TURNLOCKUHE,UHH,UHV,UHX EA 4 105 19 MFOZZ 97499 205-060-909-23GASKET	105	15	PAOZZ	5325-00-202-2691	76530	98292-2-200	STUD, TURNLOCK FASTENER	EA	2			
105 18 PAOZZ 5325-00-432-9964 72794 RF5-5 EYELET, TURNLOCK	105	16	PAOZZ	5325-00-599-8757	76530	98292-2-160	STUD, TURNLOCK FASTENER	ΕA	4			
105 18 PAOZZ 5325-00-432-9964 72794 RF5-5 EYELET, TURNLOCK	405	17	DAGGG	5005 00 400 0040	70704	DEC	DECEDTACLE TUDNI OCY EASTENED THE HUMINING	Ε.	4			
105	105	17	PAUUU	5325-00-432-9810	72794	HF5	ecertacle, tonneck rastenen	EA	4			
105 20 MFOZZ 97499 204-060-816-33GASKET	105	18	PAOZZ	5325-00-432-9964	72794	RF5-5	EYELET, TURNLOCK	EΑ	4			
105 20 MFOZZ 97499 204-060-816-33GASKET	105	19	MEO77		97499	205-060-909-23	GASKET LIHE LIHV LIHX	FA	1			
									-			
105 21 MFOZZ 97499 205-060-909-17GASKET	105	20	MFOZZ		97499	204-060-816-33	GASKET UHE,UHH,UHV,UHX	EA	1			
	105	21	MFOZZ		97499	205-060-909-17	GASKET	EΑ	1			
								1				
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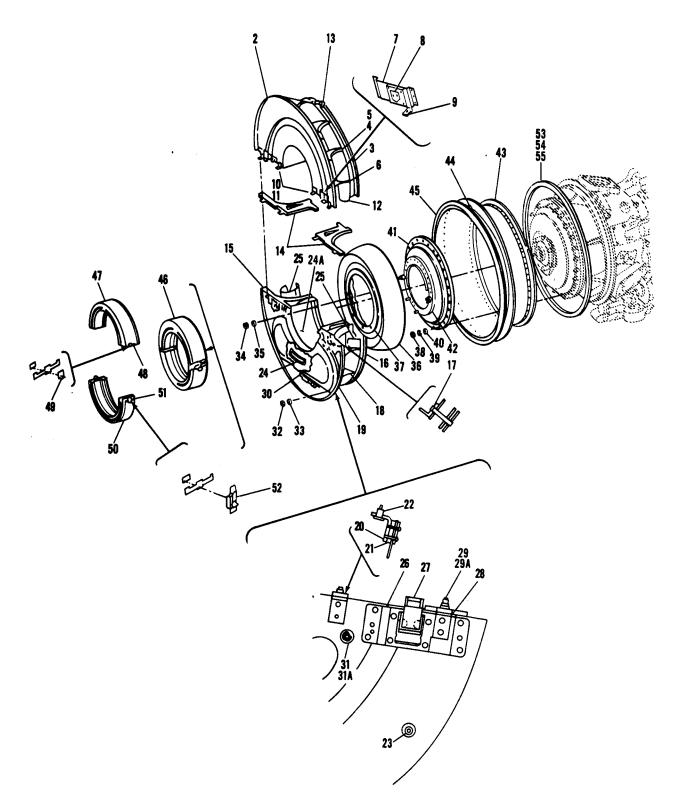


Figure 107. Particle Separator

_		4)	(2) (3) (4) (5)		(5)	(6)			1	
	ILLUSTR	1) ATION			(5)	(6)	(7)	(8) QTY		
+	(A)	(B)	SMR NATIONAL PART		PART	DECODIBLION	U/M	INC		
	FIG.	ITEM	CODE	S T O C K N U M B E R	I SCIVI	NUMBER	DESCRIPTION	O/IVI	IN	
	NO.	NO.		NOWBER			USABLE ON CODE		UNIT	
t	407		AFOFF	2945-00-109-4690	01547	1 010 500 07	DADTICLE CEDADATOR OFF FIG. 65 FOR AUA			1
	107		XDOFF				PARTICLE SEPARATOR SEE FIG.95 FOR NHA	EA	1	
	107			2945-00-109-4678	91547	1-010-500-08	PARTICLE SEPARATOR, SEE FIG.96 FOR NHA UHE,UHH,UHV,UHX	EA	1	
	107	2	PAOFF	2945-00-442-2544	91547	1-010-420-05	AIR FILTER ASSEMBLY REPLACES PN 1-010-420-04 USED WITH PN 1-010-380-04 LOWER A1R FILTER	EA	1	
	107	3	XAOOO		91547	1-010-410-04	FLANGE, SEPARATOR UHB,UHC,UHE,UHH,UHM,UHV,UHX	ΕA	1	
	107	4	PAOZZ	2945-00-442-2514	91547	1-010-111-01	SUPPORT, INLET, AIR UHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	5	
	107	5	PAFZZ	5320-00-177-1070	91547	1-300-509-01	RIVET, SOLID	LB	8	
	107		PAOZZ	2945-00-442-2543			SUPPORT, INLET, AIR	EA	1	
	107	7	PA000			1-010-580-02	BRACKET ASSY, SEPARATOR -RH UHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	1	
	107	7	PAOOO	2945-00-442-2542	91547	1-010-620-01	BRACKET ASSY, SEPARATOR -LHUHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	1	
	107	8	PAOZZ	5340-00-855-4391	88240	HS179286-2SS	STRIKE, CATCH UHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	1	
	107	9	PAOZZ	5340-00-891-1764	91547	1-010-126-01	BRACKET, ANGLE	EA	1	
	107	10	PAOZZ	5340-00-891-1764	91547	1-010-126-01	BRACKET, ANGLE SAND AND DUST SEPARATOR	EA	2	
	107	11	PAOZZ	2945-00-917-7080	91547	1-010-192-01	. SPACER, MOUNTING, SAND AND DUST SEPARATOR	EA	2	
	107	12	PAOZZ	5340-00-855-4391	88240	HS179286-2SS	STRIKE, CATCH	EA	2	
	107	13	PAOZZ	2945-00-917-7072	98003	HC83314-42LASS30 2	LATCH, AIR FILTER UHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	1	
	107	14	PAOZZ	5330-00-455-9704	91547	1-010-530-03	.GASKETUHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	2	
	107	15	PAOFF	2945-00-442-2539	91547	1-010-380-05	.AIR FILTER ASSY, LOW REPLACES PN 1-010-380-04. USED WITH PN 1-010-420-05 UHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	1	
	107	16	XAOOO		91547	1-010-370-04	FILTER, AIR	EA	1	
	107	17	PAFZZ	5320-00-177-1070	91547	1-300-509-01	RIVET, SOLID	LB	8	
	107	18	PAOZZ	2945-00-442-2514	91547	1-010-111-01	SUPPORT, INLET, AIR UHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	4	
	107	19	PAOZZ	2945-00-442-2543	91547	1-010-107-01	SUPPORT, INLET, AIR UHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	4	
	107	20	PAOZZ	5340-00-891-1764	91547	1-010-126-01	BRACKET, ANGLE	EA	2	
	107		PAOZZ	2945-00-917-7080			SPACER, MOUNTING, SAND AND DUST SEPARATOR	EA	2	
	107	21	FAOZZ	2943-00-917-7080	91547	1-010-192-01		LA		
	107	22	PAFZZ	5315-00-891-3499	91547	1-010-165-01	PIN, SPECIAL	EA	2	
	107	23	PAOZZ	5307-00-458-2365	29372	KNNS1032MX8	STUD, LOCKED IN	EA	6	ĺ
	107	24	PAOZZ	5330-00-456-6042	91547	1-010-206-02	GASKET	EA	1	١
	107	24A	MOOZZ		01414	AA8621-2D12	GASKET	EA	2	
	107	25	PAOZZ	2945-00-917-7072	98003	HC83314-42LASS30 2	LATCH, AIR FILTER UHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	2	
	107	26	PAOZZ	2945-00-442-2562	91547	1-010-570-02	LATCH ASSY, SAND AND DUST -RH	EA	1	
	107	27	PAFFF	2945-00-442-2563	91547	1-010-610-01	LATCH ASSY, SAND AND DUST -LH	EA	1	
	107	28	PAOZZ	2945-00-917-7072	98003	HC83314-42LASS30	LATCH, AIR FILTER UHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	1	
	107	29	PAOZZ	5340-00-891-1764	91547	1-010-126-01	BRACKET, ANGLE	EΑ	1	١
	107	29A	PAFZZ	5315-00-891-3499	91547	1-010-165-01	PIN, SPECIAL	ΕA	1	١
	107		PAOFF	2945-00-442-2555			.CLEANER, AIR, SAND AN	EA	1	١
										١
	107		PAOZZ	2945-00-137-2346			TUBE ASSEMBLY, OUTLI	EA	6	١
	107		PAOZZ	2945-00-137-2345			SLEEVE, FILTER, AIR I UHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	6	١
	107	32	PAOZZ	5310-00-807-1467	96906	MS21042-3	.NUT, SELF-LOCKING, EX WASHER, HEXAGON	EA	6	
_										•

					1101 33 1320	St	-611	ON II
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUST	RATION			ļ				
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.					11111 11111		UNIT
107	00	PAOZZ	5010 00 107 0010	00044	ANIOCOC101	UHH, UHV	_,	
107	33 34	PAOZZ	5310-00-167-0812	88044	AN960C10L	.WASHER, FLAT	EA	6 5
107 107	35	PAOZZ	5310-00-844-4872 5310-00-515-7449	96906 88044	MS21043-4		EA EA	5
107	36	PAOOO	2945-00-456-1910	91547	AN960C416L	.WASHER, FLAT	EA	5
107	37	PAOZZ	2945-00-456-1910	91547	1-010-430-03	GASKET, DEFECTOR ASSY	EA	1
107	38	PAOZZ	5310-00-807-1468	96906	1-010-186-01 MS21042-4	.NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	1 24
107	39	PAOZZ	5310-00-307-1408	88044	AN960-416L	.WASHER, FLAT	EA	24
107	40	PAOZZ	5365-00-929-8476	91547	1-010-132-01	SPACER, SLEEVE	EA	24
107	41	PAOOO	2945-00-442-2558	91547	1-010-360-03	RING ASSY, DEFLECTOR	EA	1
107	42	PAFZZ	5315-00-891-3499	91547		PIN, SPECIAL	EA	2
107	42	PAFZZ	2945-00-917-1847	91547	1–010–165–01 1–010–390–01	.FLANGE ASSY, MOUNTING	EA	1
107	43	PAOFF	2945-00-917-1847 5340-00-873-7928	91547	1-010-390-01	BRACKET MOUNTING AS	EA	1
107	44	PAOZZ		91547			EA	1
107	45 46	A0000	5330-00-852-6721 1560-00-167-8113	91547	1-010-138-01 1-010-680-01	SEAL, RUBBER SPECIAL	EA	1
107	46 47	PB000	1560–00–167–8113 2995–00–110–4364	91547	1-010-680-01	SCREEN, PARTICLE SEPARATOR	EA	1
107	48	PA000	2995-00-110-4364	91547	1-010-650-01	HOOK ASSY, SCREEN	EA	2
107	49	PAOZZ	5340-00-865-4391	88240	HS179286–2SS	STRIKE, CATCH	EA	1
107	50	PBOOO	2995-00-110-4361	91547	1-010-670-01	.SCREEN, PARTICLE SEPARATOR	EA	1
107	51	PA000		91547			EA	2
107	52	PAOZZ	2995-00-110-4362 2945-00-917-7072	98003	1-010-640-01 HC83314-42LASS302	LATCH ASSEMBLY, SCREEN	EA	4
107	53	PAOZZ		94581	S4409–1950M	.COUPLING, CLAMP	EA	1
107	54	PAOZZ	5340-00-077-2121			PIN, RETAINING	EA	1
			5315-00-223-6113	88044	AN614–1			1
107	55	PAOZZ	5310-00-198-4735	72962	Z1200–048	NUT, SELF-LOCKING, SL UHH, UHV	EA	1

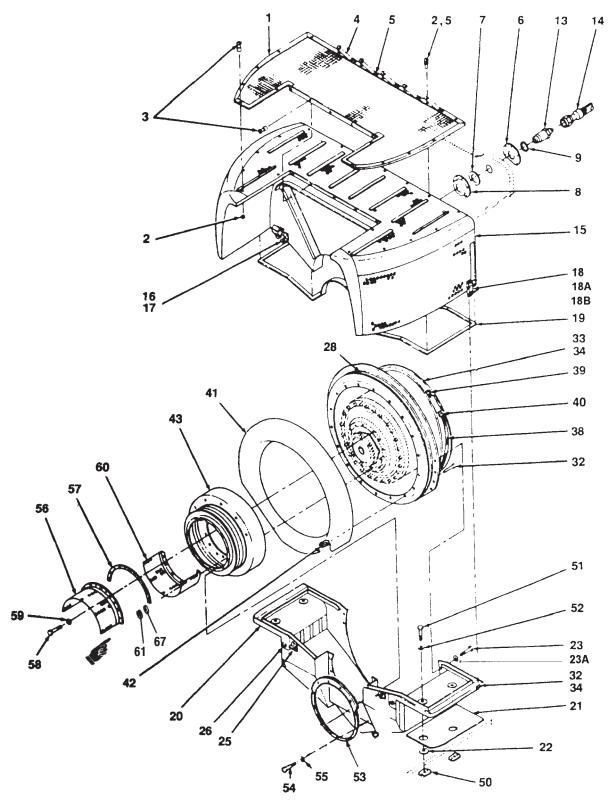


Figure 107A. Improved Particle Separator (Sheet 1 of 3)

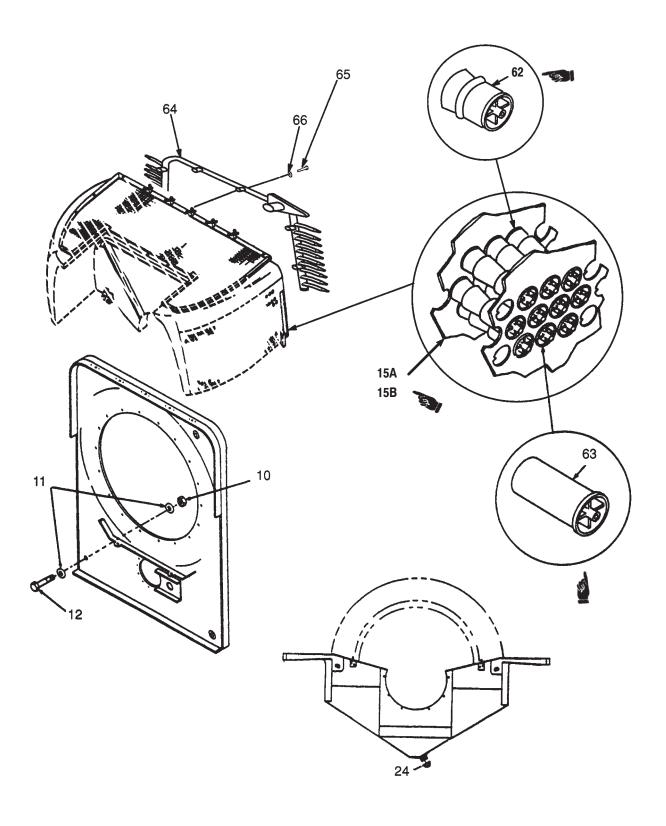


Figure 107A. Improved Particle Separator (Sheet 2 of 3)

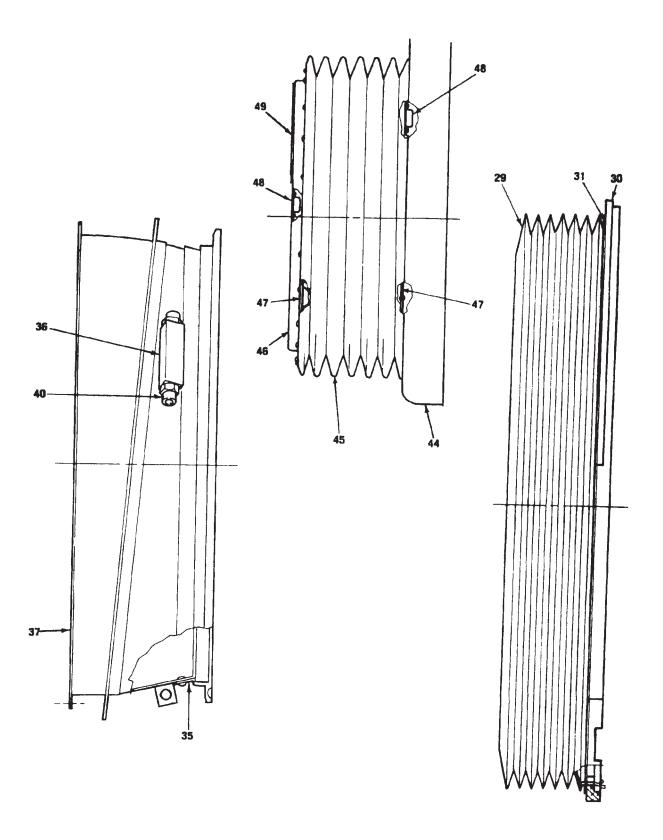


Figure 107A. Improved Particle Separator (Sheet 3 of 3)

TM 55-1520-210-23P C30 SECTION II

					TW 55-1520-	-210-23P C30 S	LUI	ION II
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUST	RATION	4		ļ				
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.	V0E77		00047	CE00553-1	AID OLEANED WIT IMPROVED DADTICLE CEDADATOR CELEIC OF FOR		UNIT
107A		XCFZZ		60047	CE00553-1	AIR CLEANER KIT, IMPROVED PARTICLE SEPARATOR, SEE FIG. 95 FOR NHA	EA	REF
107A	1	PA000	2945-01-318-1396	60047	CD00553-1D6A	.SCREEN ASSEMBLY, TOP UHH, UHV	EA	1
107A	2	PAOZZ	5310-01-288-5588	60047	AA9500-2327A	WASHER, SPLT UHH, UHV	EA	22
107A	3	PAOZZ	5306-01-288-5580	60047	AA9500-D2325A	FASTENER, OVAL HEAD STD	EA	17
107A	4	PAOZZ	5340-01-288-5593	60047	AA9500-D2806	EJECTING BLADES UHH, UHV	EA	5
107A	5	PAOZZ	5306-01-330-4092	60047	AA9500-D2837A	FASTENER, OVAL HEAD STD	EA	5
107A	6	PAOZZ	2945-01-288-5559	60047	CB00553-1D503	PLATE, BACKING UHH, UHV	EA	1
107A	7	PAOZZ	2945-01-288-5560	60047	CB00553-1D502	RING, SLIP UHH, UHV	EA	1
107A	8	PAOZZ	4730-01-288-5581	60047	CB00553-1D501	FLANGE, BULKHEAD	EA	1
107A	9	PAOZZ	5330-00-167-5173	81349	M932-48-2/908	BOOS SEAL	EA	1
107A	10	PAOZZ	5310-00-297-8380	96906	MS20500-624	.NUT, SELF-LOCKING	EA	1
107A	11	PAOZZ	5310-00-167-0804	88044	AN960C616	.WASHER, FLAT UHH, UHV	EA	2
107A	12	PAOZZ	5306-01-298-7337	88044	AN176C5A	.BOLT UHH, UHV	EA	1
107A	13	PAOZZ	4730-01-302-2435	60047	CC00553-1D71A	.BULKHEAD FITTING	EA	1
107A	14	PAOZZ	4720-01-293-9304	60047	CC00553-1D5A	.HOSE BLEED AIR UHH, UHV	EA	1
107A	15	PA000	2945-01-289-7521	60047	CE00553-1D3A	.AIR CLEANER, UPPER HALF ASSY	EA	1
107A	15A	PAOZZ	5340-01-369-2820	60047	CE-00553-1D322A	PLATE, MOUNTING R/H	EA	1
107A	15B	PAOZZ	5340-01-370-2408	60047	CE-00553-1D332A	PLATE, MOUNTING L/H	EA	1
107A	16	PAOZZ	2945-01-288-5562	60047	CC00553-1D335R	RECEPTICLE, LOCATOR RH	EA	1
107A	17	PAOZZ	2945-01-288-5558	60047	CC00553-1D335L	RECEPTICLE, LOCATOR LH	EA	1
107A	18	PAOZZ	5340-01-288-5584	60047	CB00553-1D928	LATCH ASSEMBLY, TENSION	EA	4
107A	18A	PAOZZ	5315-00-223-6113	88044	AN416–1	PIN, RETAINING	EA	2
107A	18B	MFOZZ		81996	1560-UH-1-760	CABLE ASSEMBLY UHH, UHV	EA	2
107A	19	MFOZZ		60047	AA9500-2317-0	GASKET UHH, UHV	FT	AR
107A	20	PA000	4310-01-313-6840	60047	CE00553-1D2A	LOWER HALF ASSEMBLY UHH, UHV	EA	1
107A	21	PAOZZ	5365-01-288-5594	60047	CC00553-1D52A	MOUNTING PAD	EA	2
107A	22	PAOZZ	5310-01-288-5586	60047	CB00553-1D53A	WASHER, MOUNTING PAD	EA	4
107A	23	PAOZZ	5306-00-150-9221	88044	AN3-3A	BOLT, MACHINE ACFT	EA	18
107A	23A	PAOZZ	5310-00-167-0801	88044	AN960C19	WASHER, FLAT UHH, UHV	EA	18
107A	24	PAOOO	4820-01-288-5582	60047	CB00553-1D2321	VALVE ASSEMBLY, DRAIN	EA	1
107A	25	PAOZZ	5340-01-302-6535	60047	CB00553-1D235	LOCATOR ASSEMBLY	EA	2
107A	26	PAOZZ	5340-01-288-9575	60047	AA9500-D2835	STRIKE UHH, UHV	EA	4
107A	28	A0000		60047	CD00553-1D2136A	BELLOWS ASSY, AFT	EA	1
107A	29	PAOZZ	1680-01-320-1317	60047	CD00553-1D124A	BELLOWS, AFT UHH, UHV	EA	1
107A	30	PAOZZ	1560-01-329-7384	60047	CD00553-1D2131A	RING, SEAL LIP UHH, UHV	EA	1
107A	31	PAOZZ	5340-01-328-4509	60047	CD00553-1D2132A	RING, CLAMP AFT	EA	1
107A	32	PAOZZ	5305-00-983-6651	80205	NAS1351-3-8P	SCREW, CAPTIVE SOCKET HEAD	EA	18
107A	33	PAOOO	1560-01-288-3548	60047	CD00553-1D2134A	RING ASSEMBLY, ENGINE INTAKE	EA	1
107A	34	A0000		60047	CD00553-1D2137	RING, INTAKE W/WASH BLOCK	EA	1
107A	35	PAOZZ		60047	AA9500-D2976A	BRACKET, MOUNTING	EA	6
107A	36	PAOZZ	4730-01-431-1221	60047	CC-00553-1D363A	NOZZLE, WASH	EA	3
107A	37	PAOZZ	1560-01-327-9341	60047	CD00553-1D21341A	INTAKE RING UHH, UHV	EA	1
107A	38	PAOZZ	4720-01-288-9570	60047	CC00553-1D361A	HOSE, WASH	EA	2
107A	39	PAOZZ	4730-00-220-3975	80205	AN929A6J	CAP, END UHH, UHV	EA	2
107A	40	PAOZZ	4730-00-182-9021	96906	MS2439256	FITTING	EA	6
107A	41	PAOZZ	1560-01-314-4708	60047	CD00553-1D2135A	RING ASSEMBLY, LARGE INTAKE UHH, UHV	EA	1
107A	42	PAOZZ	5310-00-728-7716	96906	MS21069L-3	NUT PLATE UHH, UHV	EA	18
10/7	72	1 7022	5510-00-720-7710	30300	W.52 1003L-0	Unn, unv		10

						1111 00 102	10-210-23P C30 SE	-611	ON II
	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
L	ILLUSTF	RATION			ļ				
	(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
	FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
\vdash	NO.	NO.	10000		00047	0500550 4844	OF N. ACCEMBLY, INVES		UNIT
	107A	43	A0000	40.40.04.000.000	60047	CE00553-1D4A	SEAL ASSEMBLY, INNER UHH, UHV	EA	1
	107A	44	PAOZZ	4940-01-330-9338	60047	CD-00553-1D41A	PAN UHH, UHV	EA	1
	107A	45	PAOZZ	1680-01-322-6435	60047	CD-00553-1D114A	BELLOWS, INNER UHH, UHV	EA	1
	107A	46	PAOZZ	1560-01-331-1080	60047	CD-00553-1D46A	RING BELLOWS UHH, UHV	EA	1
	107A	47	PAOZZ	1560-01-332-2502	60047	CC-00553-1D471A	DOUBLER UHH, UHV	EA	1
	107A	48	PAOZZ	5310-00-777-5791	96906	MS21059-L3	NUTPLATE UHH, UHV	EA	16
	107A	49	PAOZZ	1560-01-331-1079	60047	CC-00553-1D481A	SPACER, DOUBLER RING UHH, UHV	EA	1
	107A	50	PAOZZ	5310-01-291-8975	60047	CB00553-1D112A	.NUT PLATE ASSEMBLY UHH, UHV	EA	4
	107A	51	PAOZZ	5306-00-050-1239	96906	MS90727-38	SCREW CAPTIVE, HEX HEAD	EA	4
	107A	52	PAOZZ	5310-00-809-3078	96906	MS27183-11	WASHER, FLAT UHH, UHV	EA	10
	107A	53	PAOZZ	5330-01-301-1906	60047	CC00553-1D48A	RING, SEAL LIP UHH, UHV	EA	1
	107A	54	PAOZZ	5306-00-182-2058	88044	AN3H5A	BOLT, MACHINE UHH, UHV	EA	10
	107A	55	PAOZZ	5310-01-105-7241	88044	AN960JD10L	.WASHER, FLAT UHH, UHV	EA	10
	107A	56	PAOZZ	5340-01-312-4928	60047	CD00553-1D441A	.CAN, UPPER HALF UHH, UHV	EA	1
	107A	57	PAOZZ	5330-01-330-4193	60047	CC00553-1D49	GASKET, CAN (DO NOT USE WITH PN 204-040-687-5) UHH, UHV	EA	1
	107A	58	PAOZZ	5306-00-282-3314	88044	AN102808	.BOLT UHH, UHV	EA	6
	107A	59	PAOZZ	5310-00-183-4406	88044	AN960PD10	.WASHER, FLAT UHH, UHV	EA	6
	107A	60	PAOZZ	5340-01-292-0328	60047	CD00553-1D431A	.CAN, LOWER HALF UHH, UHV	EA	1
	107A	61	PAOZZ	5310-00-807-1475	96906	MS21042L4	.NUT, SELF-LOCKING	EA	5
	107A	62	PAOZZ		60047	AC-8101-2008KT	.REPAIR KIT TUBE, EXIT UHH, UHV	EA	AR
	107A	63	PAOZZ	2945-01-324-6328	60047	AC-8101-1008KT	.REPAIR KIT, TUBE	EA	AR
	107A	64	PAFFF		60047	CE-00553-1D356A	MANIFOLD ASSEMBLY	EA	1
	107A	65	PAFZZ		88044	AN33A	.BOLT UHH, UHV	EA	9
	107A	66	PAFZZ		88044	AN960-10	.WASHER UHH, UHV	EA	9
	107A	67	PAOZZ	5310-00-515-7449	88044	AN960C416L	WASHER, FLAT UHH, UHV	EA	5
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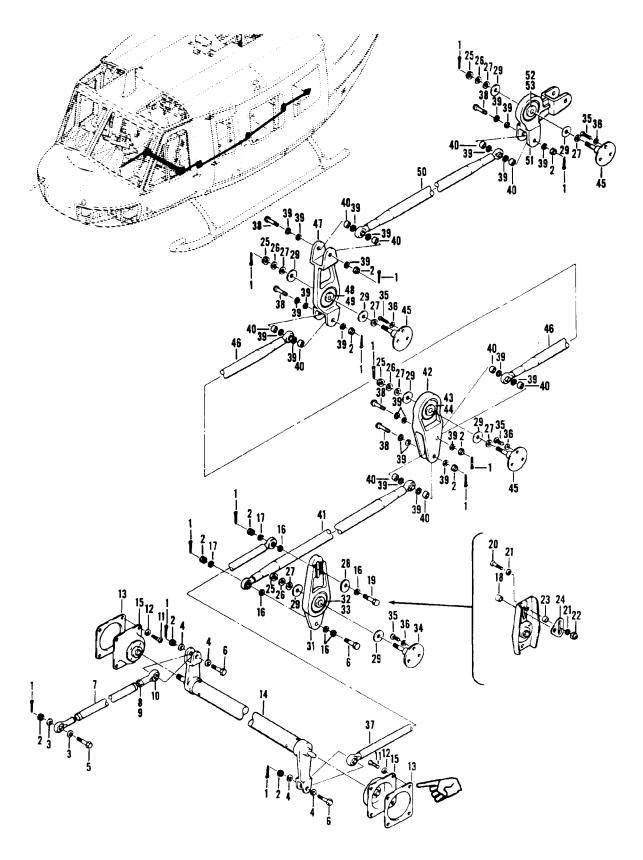


Figure 112. Control Installation, Power

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(1) (2) (3) (4) (5) (6) (7) ILLUSTRATION	(8) QTY INC IN UNIT 1 14 10 10 2
(A) (B) SMR NATIONAL FSCM PART DESCRIPTION U/M FIG. ITEM CODE STOCK NUMBER NUMBER USABLE ON CODE USABLE ON CODE 112 XCFZZ YCFZZ 97499 205-060-700-7 CONTROL INSTL, POWER LEVER USBL EFF 15490 & SUBSEQUENT SEE FIG. 7 FOR NHA EA 112 1 PAOZZ 5315-00-234-1854 96906 MS24665-153 .PIN, COTTER	INC IN UNIT 1 14 10 10
FIG. ITEM NO. CODE STOCK NUMBER NUMBER USABLE ON CODE 112 XCFZZ 97499 205-060-700-7 CONTROL INSTL, POWER LEVER USBL EFF 15490 & SUBSEQUENT SEE FIG. 7 FOR NHA	INC IN UNIT 1 14 10 10
NO. NO. <td>UNIT 1 14 10 10</td>	UNIT 1 14 10 10
112 XCFZZ 97499 205-060-700-7 CONTROL INSTL, POWER LEVER USBL EFF 15490 & SUBSEQUENT SEE FIG. 7 FOR NHA EA 112 1 PAOZZ 5315-00-234-1854 96906 MS24665-153 .PIN, COTTER	1 14 10 10
112 1 PAOZZ 5315-00-234-1854 96906 MS24665-153 PIN, COTTER UHH, UHV EA 112 2 PAOZZ 5310-00-285-2177 88044 AN320-3 NUT, SLOTTED, HEXAGON ALTERNATE UHH, UHV EA	14 10 10
112 2 PAOZZ 5310-00-285-2177 88044 AN320-3 .NUT, SLOTTED, HEXAGON ALTERNATE	10 10
	10
112 2 PAO77 5310-00-167-1284 88044 AN310-3 NIIT CASTELLATED HEVACON	
112 2 17022 3010-00-101-1204 00044 ANO10-0 1801, OAGILLAIED, REARGON	2
112 3 PAOZZ 5310-00-167-0753 88044 AN960PD10L .WASHER, FLAT	
112 4 PAOZZ 5310-00-814-8313 80205 NAS1197-10L .WASHER, FLAT	4
112 5 XDOZZ 88044 AN173H10 .BOLT, MACHINE	1
112 6 PAOZZ 5306-00-180-1784 88044 AN173-11 .BOLT, CLOSE TOLERANC	3
112 7 PAOOO 3040-00-939-7531 97499 204-061-716-7 .CONNECTING LINK, RIG	1
112 8 PAOZZ 5310–00–208–7589 88044 AN316–4RNUT, PLAIN, HEXAGON	1
112 9 PAOZZ 5310-00-187-2354 88044 AN960PD416WASHER, FLAT	1
112 10 PAOZZ 3120-00-915-6059 15860 ATNE3-16BEARING, ROD END	1
112 11 PAOZZ 5305-00-989-7434 96906 MS35207-263 .SCREW, MACHINE	8
112 12 PAOZZ 5310-00-167-0753 88044 AN960PD10L .WASHER, FLAT	8
112 13 MFOZZ 97499 205–060–770–1 .SHIM, FLIGHT CONTROL	12
112 14 PAOZZ 1560-00-868-4843 97499 205-060-727-11 .TORQUE TUBE ASSY	1
112	2
112	5
112 17 PAOZZ 5310-00-167-0812 88044 AN960C10L .WASHER, FLAT	2
112	1
112	1 1
112 20 PAOZZ 5305-00-889-2999 96906 MS35206-217 .SCREW, MACHINE U/O PN 205-060-700-3	1 1
112 21 PAOZZ 5310-00-550-5009 96906 MS15795-704 .WASHER, FLAT U/O PN 205-060-700-3	2
112 22 PAOZZ 5310-00-807-1471 96906 MS21042L4 .NUT, SELF-LOCKING, EX WASHER, HEXAGON U/O PN 205-060-700-3 . EA	1
112 22 11622 666 667 1471 66666 1162164224 116016 1	'
112 23 PAOZZ 5365-00-811-2924 80205 NAS43DD10-14 .SPACER, SLEEVE U/O PN 205-060-700-3 UHH, UHV EA	1
112 24 PAOZZ 1560-00-0830467 97499 205-060-771-1 .PLATE ADJUSTABLE BELLCRANK POWER LEVER CONTROL U/W PN EA 205-060-719-1	1
112 25 PAOZZ 5310-00-176-8108 88044 AN320-4 .NUT, SLOTTED, HEXAGON	4
112 26 PAOZZ 5310-00-187-2354 88044 AN960PD416 .WASHER, FLAT	1
112 27 PAOZZ 5310-00-515-7449 88044 AN960C416L .WASHER, FLAT	8
112 28 PAOZZ 5310-00-945-5726 97499 205-060-731-1 .WASHER, LOCK U/O PN 205-060-700-5	1
112 29 PAOZZ 5310-00-167-0766 88044 AN970-4 .WASHER, FLAT U/O PN 205-060-700-5 & -7 UHH, UHV EA	8
112 31 PAOOO 1560-00-923-4066 97499 205-060-719-1 .LEVER, POWER CONTROL	1
112 32 PAOZZ 3120-00-625-0123 97499 120-011-4ABUSHING, SLEEVE	1
112 33 PAOZZ 3110-00-023-6669 96906 MS27640-4BEARING, BALL, AIRFRAME	1
112 34 PAOZZ 1560-00-963-1080 97499 205-060-766-3 MOUNT, BELLCRANK POWER LEVER	1
112 35 PAOZZ 5305-00-989-7435 96906 MS35207-264 .SCREW, MACHINE	12
112 36 PAOZZ 5310-00-183-4406 88044 AN960PD10 .WASHER, FLAT	12
112 37 PAOZZ 3040-00-952-9754 97499 205-060-734-9 .CONNECTING LINK, RIG	1
112 38 PAOZZ 5306-00-638-5817 88044 AN173H12 BOLT, CLOSE TOLERANC	5
112 39 PAOZZ 5310-00-183-4406 88044 AN960PD10 .WASHER, FLAT	30
112 40 PAOZZ 5365-00-622-1810 80205 NAS43DD3-8 .SPACER, SLEEVE U/O PN 205-060-700-3	10
112 41 PAOZZ 3040-00-952-7152 97499 205-060-729-19 .CONNECTING LINK, RIG	1
112 42 PAOZZ 1560-00-924-5745 97499 205-060-717-1 LEVER, POWER CONTROL	1
112 43 PAOZZ 3120-00-625-0123 97499 120-011-4ABUSHING, SLEEVE	1
112	1

SECTION II

	SECTI	ONII	TM 55-1520-210-23P C30						
	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
	ILLUSTE								
	(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
	FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
	NO.	NO.							UNIT
П	112	45	PAOZZ	1560-00-963-1079	97499	205-060-766-1	.MOUNT, BELLCRANK POWER LEVER UHH, UHV	EA	3
	112	46	PAOZZ	3040-00-952-7153	97499	205-060-729-21	.CONNECTING LINK, RIG	EA	1
	112	47	PAOZZ	1560-00-924-5747	97499	205-060-718-1	.BELLCRANK ASSY	EA	1
Ш	112	48	PAOZZ	3120-00-625-0123	97499	120-011-4A	BUSHING, SLEEVE	EA	1
Ш	112	49	PAOZZ	3110-00-023-6669	96906	MS27640-4	BEARING, BALL, AIRFRA	EA	1
	112	50	PAOZZ	3040-00-952-7149	97499	205-060-729-23	.CONNECTING LINK, RIG	EA	1
	112	51	PAOOO	1560-00-924-5748	97499	205-060-720-1	.BELLCRANK ASSY UHH, UHV	EA	1
Ш	112	52	PAOZZ	3120-00-625-0123	97499	120-011-4A	BUSHING, SLEEVE UHH, UHV	EA	1
Ш	112	53	PAOZZ	3110-00-023-6669	96906	MS27640-4	BEARING, BALL, AIRFRA	EA	1
	112	55	FAULL	3110-00-023-0009	90900	W327040-4		EA	'

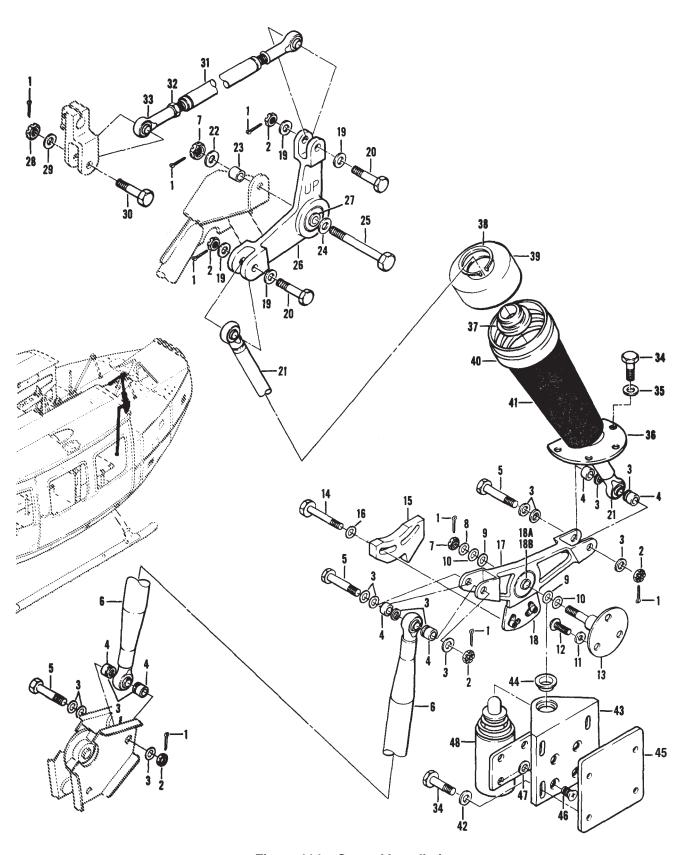


Figure 114. Control Installation

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TM 55-1520-210-23P C30 SECTION II

					TM 55-1520-	-210–23P C30 S	としょ	ION II
(1	1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTI	RATION							
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.	V0577		07400	005 000 700 7	CONTROL INICT. POWER LEVER HORI EFF OF ACADA A CURRENULLIA	- A	UNIT
114		XCFZZ		97499	205-060-700-7	CONTROL INSTL, POWER LEVER USBL EFF 68–15490 & SUBSEQUENT SEE FIG. 7 FOR NHA UHH, UHV	EA	1
114	1	PAOZZ	5315-00-234-1854	96906	MS24665-153	.PIN, COTTER UHH, UHV	EA	7
114	2	PAOZZ	5310-00-285-2177	88044	AN320-3	.NUT, SLOTTED, HEXAGON ALTERNATE UHH, UHV	EA	5
114	2	PAOZZ	5310-00-167-1284	88044	AN310-3	.NUT, CASTELLATED, HEXAGON	EA	5
114	3	PAOZZ	5310-00-183-4406	88044	AN960PD10	.WASHER, FLAT UHH, UHV	EA	15
114	4	PAOZZ	5365-00-622-1810	80205	NAS43DD3-8	.SPACER, SLEEVE U/O PN 205-060-700-3 UHH, UHV	EA	6
114	5	PAOZZ	5306-00-638-5817	88044	AN173H12	BOLT, CLOSE TOLERANC UHH, UHV	EA	3
114	6	PAOZZ	3040-00-952-7150	97499	205-060-729-25	.CONNECTING LINK, RIG	EA	1
114	7	PAOZZ	5310-00-176-8108	88044	AN320-4	.NUT, SLOTTED, HEXAGON	EA	2
114	8	PAOZZ	5310-00-187-2354	88044	AN960PD416	.WASHER, FLAT U/O PN 205–060–700–3 UHH, UHV	EA	1
114	9	PAOZZ	5310-00-167-0766	88044	AN970-4	.WASHER, FLAT UHH, UHV	EA	2
114	10	PAOZZ	5310-00-205-8924	88044	AN960C416L	.WASHER, FLAT UHH, UHV	EA	2
114	11	PAOZZ	5310-00-183-4406	88044	AN960PD10	.WASHER, FLAT UHH, UHV	EA	3
114	12	PAOZZ	5305-00-989-7434	96906	MS35207-263	.SCREW, MACHINE UHH, UHV	EA	3
114	13	PAOZZ	1560-00-963-1079	97499	205-060-766-1	.MOUNT, BELLCRANK POWER LEVER UHH, UHV	EA	1
114	14	PAOZZ	5306-00-151-0785	88044	AN3-7A	BOLT, MACHINE UHH, UHV	EA	2
114	15	PAOZZ	1560-00-873-2278	97499	204-060-795-5	.STOP, POWER LEVER CO UHH, UHV	EA	1
114	16	PAOZZ	5310-00-893-1703	97499	204-060-796-1	.WASHER, LOCK UHH, UHV	EA	2
114	17	PAOFF	1560-00-924-5757	97499	205-060-721-1	.BELLCRANK ASSY UHH, UHV	EA	1
114	18	PAOZZ	5310-00-728-7716	96906	MS21069L3	NUT, SELF-LOCKING, PL	EA	2
114	18A	PAFZZ	3110-00-023-6669	96906	MS27640-4	BEARING, BALL, AIRFRAME	EA	1
114	18B	PAFZZ	3120-00-625-0123	97499	120-011-4A	BUSHING, SLEEVE UHH, UHV	EA	1
114	19	PAOZZ	5310-00-167-0818	88044	AN960-10	.WASHER, FLAT UHH, UHV	EA	4
114	20	PAOZZ	5306-00-180-1784	88044	AN173-11	.BOLT, CLOSE TOLERANCE UHH, UHV	EA	2
114	21	PAOZZ	3040-00-952-9755	97499	205-060-734-11	.CONNECTING LINK, RIG	EA	1
114	22	PAOZZ	5310-00-167-0835	88044	AN960-416L	.WASHER, FLAT UHH, UHV	EA	1
114	23	PAOZZ	5365-00-304-7658	80205	NAS43HT4-32	.SPACER, SLEEVE	EA	1
114	24	PAOZZ	5310-00-167-0766	88044	AN970-4	.WASHER, FLAT UHH, UHV	EA	1
114	25	PAOZZ	5306-00-151-0328	88044	AN174-24	.BOLT, CLOSE TOLERANCE	EA	1
114	26	XDOOO		97499	204-060-743-5	BELLCRANK ASSY, ROLLER STAKED CONTROL UHH, UHV	EA	1
114	27	XDOZZ		96906	MS27644-4	BEARING, BALL AIRFRAME	EA	1
114	28	PAOZZ	5310-00-264-1240	88044	AN320C3	.NUT, SLOTTED, HEXAGON	EA	1
114	29	PAOZZ	5310-00-167-0812	88044	AN960C10L	.WASHER, FLAT UHH, UHV	EA	1
114	30	PAOZZ	5306-00-680-6546	80205	NAS1003-10	.BOLT, MACHINE UHH, UHV	EA	1
114	31	PAOOO	3040-00-952-7147	97499	205-060-733-9	.CONNECTING LINK, RIG	EA	1
114	32	PAOZZ	5310-00-208-7589	88044	AN316–4R	NUT, PLAIN, HEXAGON	EA	2
114	33	PAOZZ	3110-00-232-3179	96906	MS21153-1	BEARING, BALL ROD END	EA	1
114	34	PAOZZ	5306-00-274-2119	88044	AN3-5A	BOLT, MACHINE UHH, UHV	EA	9
114	35	PAOZZ	5310-00-167-0834	88044	AN960-10L	.WASHER, FLAT	EA	5
114	36	PAOZZ	1560-00-400-5282	97499	205-060-722-5	.PLATE, HOUSING, POWER	EA	1
114	37	PAOZZ	3120-00-708-2249	97499	204-060-769-1	BEARING, SLEEVE	SE	1
114	38	PAOZZ	5365-00-803-7302	96906	MS16624-1081	RING, RETAINING UHH, UHV	EA	1
114	39	PAOZZ	1560-00-708-2253	97499	204-060-767-1	RETAINING, BOOT CONTR	EA	1
114	40	PAOZZ				.CLAMP, HOSE	EA	1 1
			4730-00-278-9105	88044	AN737RM82	BOOT ASSEMBLY, POWER		1
114	41	PAOZZ	1560-00-420-0934	97499	205-060-735-1		EA	1
114	42	PAOZZ	5310-00-167-0753	88044	AN960PD10L	.WASHER, FLAT UHH, UHV	EA	4

SECTION II TM 55-1520-210-23P C30 (1) (2) (3) (4) (6) ILLUSTRATION SMR PART DESCRIPTION U/M QTY (B) NATIONAL **FSCM** (A) FIG. ITEM CODE STOCK NUMBER NUMBER USABLE ON CODE INC IN NO. NO. UNIT 114 43 PAOZZ 1560-00-404-6016 97499 204-060-797-5 EΑ 97499 114 44 PAOZZ 3120-00-842-0674 22-007B20-12-18 ..BEARING, SLEEVE UHH, UHV EΑ PAOZZ 1560-00-963-1092 205-060-772-1 97499 EΑ 114 45 1 114 46 PAOZZ 5305-00-088-9667 96906 MS24693C270 4 SHIM NOT REQUIRED WHEN BRACKET PN 204-060-797-5 IS USED . 47 PAOZZ 5365-00-845-0189 97499 120-031-12-7 EΑ 4 114 114 48 PAOZZ 5945-00-400-8297 81823 A900 SOLENOID, ELECTRICAL ALTERNATE UHH, UHV EΑ PAOZZ 07797 5447 EΑ 114 48 5945-00-400-8297

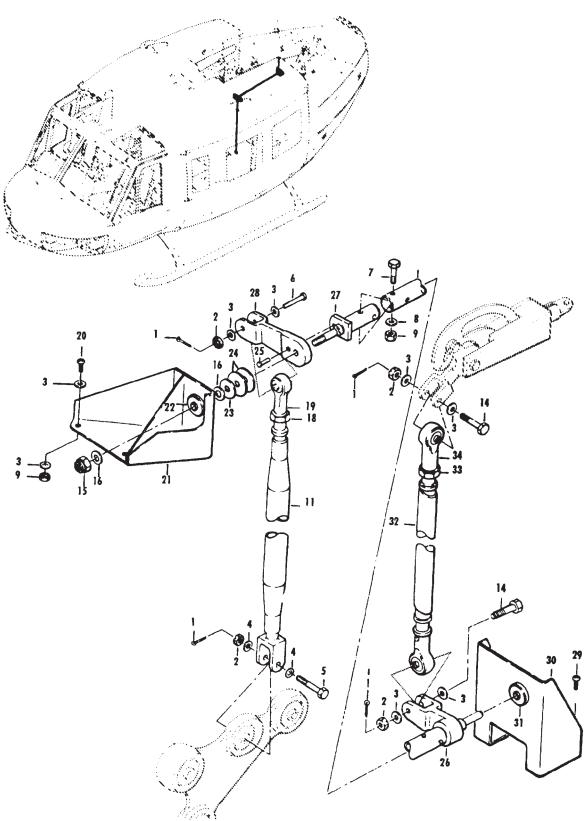


Figure 117. Compensator Installation (583 blank)/584

SECTION II

					TM 55-1520-	-210–23P C30 S		ON II
	(1) TRATION	(2)	(3)	(4)	(5)	(6)	(7)	(8)
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER	1 GOW	NUMBER	USABLE ON CODE	O/IVI	INC IN
NO.	NO.	OODL	OTOOK NOMBER		NOWBER	OUNDED ON GODE		UNIT
117		XCFZZ		97499	205-060-701-5	COMPENSATOR INSTL DROOP USBL EFF 64–13492 & SUBSEQUENT SEE FIG. 7 FOR NHA	EA	1
117	1	PAOZZ	5315-00-234-1854	96906	MS24665-153	.PIN, COTTER UHH, UHV	EA	4
117	2	PAOZZ	5310-00-285-2177	88044	AN320-3	.NUT, SLOTTED, HEXAGON	EA	4
117	3	PAOZZ	5310-00-167-0753	88044	AN960PD10L	.WASHER, FLAT	EA	12
117	4	PAOZZ	5310-00-183-4406	88044	AN960PD10	.WASHER, FLAT U/O PN 205–060–701–3 UHH, UHV	EA	2
117	5	PAOZZ	5306-00-638-5817	88044	AN173H12	BOLT, CLOSE TOLERANCE	EA	1
117	6	XDOZZ	5306-00-150-9083	88044	AN173H10	BOLT, MACHINE	EA	1
	7	PAOZZ		88044		BOLT, CLOSE TOLERANCE	EA	2
117			5306-00-550-3405		AN173H10A			
117	8	PAOZZ	5310-00-167-0801	88044	AN960C10	.WASHER, FLAT UHH, UHV	EA	2
117	9	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	5
117	11	PAOZZ	3040-00-792-1494	97499	205-060-702-1	CONNECTING LINK, RIG UHH, UHV	EA	1
117	14	PAOZZ	5306-00-180-1784	88044	AN173-11	BOLT, CLOSE TOLERANCE UHH, UHV	EA	2
117	15	PAOZZ	5310-00-807-1468	96906	MS21042-4	.NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	1
117	16	PAOZZ	5310-00-141-1795	88044	AN960-416	.WASHER, FLAT UHH, UHV	EA	2
117	18	PAOZZ	5310-00-596-8422	88044	AN316-5R	.NUT, PLAIN, HEXAGON	EA	1
117	19	PAOZZ	3110-00-232-3245	96906	MS21153-2	.BEARING, BALL, ROD END	EA	1
117	20	PAOZZ	5305-00-925-9674	96906	MS26039-1-10	.SCREW, MACHINE UHH, UHV	EA	3
117	21	PA000	1560-00-967-7578	97499	205-060-716-1	.BRACKET, JACKSHAFT	EA	1
117	22	PBOZZ	3110-00-198-1010	96906	MS20218-1	BEARING, BALL, BELLCRANK	EA	1
117	23	PAOZZ	5310-00-769-3412	97499	204-060-750-1	.WASHER, FLAT UHH, UHV	EA	1
117	24	PAOZZ	5365-00-708-2255	97499	204-060-751-1	.SHIM UHH, UHV	EA	2
117	25	PAOZZ	5315-00-715-5433	97499	204-060-752-5	.PIN, STRAIGHT, HEADED	EA	1
117	26	PAOZZ	1560-00-968-4624	97499	205-060-710-1	.JACKSHAFT ASSY, DROOP	EA	1
117	27	PAOZZ	1560-00-968-4688	97499	205-060-752-1	FITTING, COMPENSATOR INSTL DROOP UHH, UHV	EA	1
117	28	PAOZZ	3040-00-181-3184	97499	205-060-751-3	BELLCRANK, DROOP COMPENSATOR UHH, UHV	EA	1
117	29	PAOZZ	5305-00-990-6444	96906	MS35207-261	.SCREW, MACHINE	EA	4
117	30	PAOOO	1560-00-967-7577	97499	205-060-715-1	.SUPPORT ASSY, DROOP UHH, UHV	EA	1
117	31	PBOZZ	3110-00-198-1010	96906	MS20218-1	BEARING BALL, BELLCRANK	EA	1
117	32	PAOOO	3040-00-967-7679	97499	205-060-712-1	CONNECTING LINK, RIG	EA	1
					AN316–4R			
117 117	33 34	PAOZZ PAOZZ	5310-00-208-7589 3110-00-232-3179	88044 96906	MS21153-1	NUT, PLAIN, HEXAGON	EA EA	1

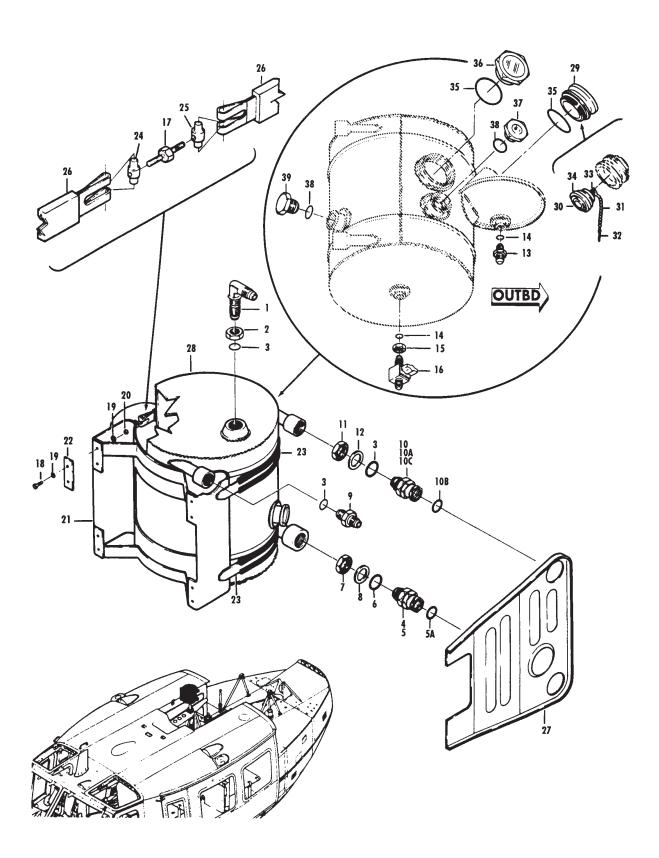


Figure 119. Oil System Installation

(589 blank)/590

TM 55-1520-210-23P C30 SECTION II

					TIVI 55-1520-	-210-23P C30	3EG I	ION II
(1		(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTI	RATION							
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.	V0577		07400	005 000 500 40	OU OVOTEM INOTE LIGHT FEE OF AFRON TURLINA CORROLOGE FIG. 7 FOR	- FA	UNIT
119		XCFZZ		97499	205-060-500-19	OIL SYSTEM INSTL USBL EFF 69–15000 THRU 71–20339 SEE FIG. 7 FOR NHA	EA	1
119		XCFZZ		97499	205-060-500-23	OIL SYSTEM INSTL USBL EFF 72–21465 & SUBSEQUENT SEE FIG. 7 FOR NHA	EA	1
119	1	PCOZZ	4730-00-805-4516	96906	MS24394-12	.ELBOW, TUBE UHH, UHV	EA	1
119	2	PBOZZ	5310-00-282-7831	96906	MS24400-12	.NUT, PLAIN, HEXAGON	EA	1
119	3	PCOZZ	5330-00-835-8974	96906	MS29561-119	.PACKING, PREFORMED	EA	3
119	4	XA000		97499	205-063-602-5	COUPLING HALF, QUICK DISCONNECT USBL EFF 62-2106 THRU 71-20339 UHH, UHV	EA	1
119	5	PAOZZ	5330-01-029-8548	00624	22566–27	PACKING, PREFORMED	EA	1
119	5A	PAOZZ	5330-00-187-3635	00624	22566–213	PACKING, PREFORMED	EA	1
119	6	PBOZZ	5330-00-558-0364	80205	NAS617-16	.PACKING, PREFORMED	EA	1
119	7	PBOZZ	5310-00-208-4134	88044	AN924-24D	.NUT, PLAIN, HEXAGON UHH, UHV	EA	1
119	8	PAOZZ	5310-00-052-6616	88044	AN960PD3016L	.WASHER, FLAT UHH, UHV	EA	1
119	9	PAOZZ	4730-00-684-6914	96906	MS24392D12	.NIPPLE, TUBE	EA	1
119	10	XAOOO		97499	209-060-692-1	COUPLING HALF, QUICK DISCONNECT USBL EFF 62-2106 THRU 71-20339	EA	1
119	10A	PAOZZ	5330-01-009-3606	00624	22566–23	PACKING, PREFORMED	EA	1
119	10B	PAOZZ	5330-00-166-1068	81349	M83248/1-116	PACKING, PREFORMED	EA	1
119	10C	PAOZZ	5330-01-013-8334	00624	22566–114	PACKING UHH, UHV	EA	1
119	11	PAOZZ	5310-00-208-4135	88044	AN924-20D	.NUT, PLAIN, HEXAGON	EA	1
119	12	PAOZZ	5310-00-641-9872	88044	AN960PD2616L	.WASHER, FLAT UHH, UHV	EA	1
119	13	PAOZZ	4730-00-803-5693	96906	MS24392-6	.NIPPLE, TUBE	EA	1
119	14	PCOZZ	5330-00-576-9925	80205	NAS617-6	.PACKING, PREFORMED	EA	2
119	15	PAOZZ	5310-00-282-7817	81352	AN924-6	.NUT, PLAIN, HEXAGON	EA	1
119	16	PAOZZ	4810-00-546-4959	97499	212-040-232-1	.VALVE, BALL	EA	1
119	17	PAOZZ	5340-00-637-8337	80205	NAS27-3-22	.TIE ROD, TENSIONING	EA	2
119	18	PAOZZ	5306-00-151-0784	88044	AN3-10A	.BOLT, MACHINE UHH, UHV	EA	8
119	19	PAOZZ	5310-00-167-0753	88044	AN960PD10L	.WASHER, FLAT UHH, UHV	EA	16
119	20	PAOZZ	5310-00-807-1474	96906	MS21042L3	.NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	8
119	21	PAOOO	1560-00-933-6457	97499	205-061-520-23	SUPPORT ASSY, OIL	EA	1
119	21	XAOZZ		97499	205-061-520-27	SUPPORT UHH, UHV	EA	1
119	22	MFOZZ		97499	205-061-521-1	BOLCK, RADIUS U/O PN 205-061-520-23 UHH, UHV	EA	4
119	23	MFOZZ		88044	AN8031-8-183	NONMETALLIC CHANNEL UHH, UHV	FT	2
119	24	PBOZZ	1680-00-525-4454	80205	NAS25-3L	PIN, SHOULDER, HEA	EA	2
119	25	PBOZZ	1680-00-614-0313	80205	NAS25-3R	PIN SHOULDER, HEA	EA	2
119	26	MFOZZ		97499	205-060-540-19	PAD, SUPPORT ASSY UHH, UHV	EA	1
119	26	MFOZZ		97499	205-061-520-13	PAD, SUPPORT ASSY	EA	2
119	27	PAOZZ	1560-00-033-6326	97499	205-061-536-1	.SUPPORT, OIL TANK	EA	1
119	28	PAOFF	1560-00-070-7837	97499	205-060-538-69	.TANK, LUBRICATING OIL	EA	1
119	29	PAODD	1560-00-409-6615	97499	205-060-539-3	CAP AND ADAPTER, OIL	EA	1
119	29	PAODD	1560-00-409-6615	99321	417–406	CAP AND ADAPTER, OIL	EA	REF
119	29	PAODD	1560-00-409-6615	99321	FC3514-5	CAP AND ADAPTER, OIL		REF
119	30	XAOOO		99321	37990–1	CAP, FILLER OPENING U/O PN FC3514–5 UHH, UHV		1
119	30	XA000		99321	417–169	CAP ASSEMBLY U/O PN 417–406 ONLY UHH, UHV		1
119	31	XAOZZ		83646	3519–7	BEAD CHAIN		1 1
119	32	XAOZZ	5315-00-234-1861	96906	MS24665-298	PIN, COTTER UHH, UHV		1
119	33	XAOZZ	3310 00 20-1001	83646	37013	PIN, COTTER	EA	1
119	34	XDOZZ	5330-00-882-9149	96906	MS17413–131	PIN, RETAINING ORR, UNV	EA	'
119	34	VDOST	JJJU-00Z-9149	90900	WIO17410-101	AORING, FREI ORIVIED 0/O FN 3/330-1 UHH, UHV	EA	_ '

SECTION II TM 55-1520-210-23P C30								
	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUS'	TRATION							
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.							UNIT
119	34	PAOZZ	5330-00-618-2518	96906	MS29561-222	PACKING, PREFORMED U/O PN 417-406 UHH, UHV	EA	1
119	34	PAOZZ	5330-00-166-1058	81349	M83248-1-110	PACKING, PREFORMED UHH, UHV	EA	1
119	34	PAOZZ	5330-00-846-0502	96906	MS9241-010	PACKING, PREFORMED UHH, UHV	EA	1
119	35	PCOZZ	5330-00-802-9462	80205	NAS617-28	PACKING, PREFORMED	EA	2
119	36	PAOZZ	6680-00-053-3961	97484	S21	PLUG, SIGHT UHH, UHV	EA	1
119	37	PAOZZ	6680-00-053-3960	97484	S20	PLUG, SIGHT UHH, UHV	EA	1
119	38	PBOZZ	5330-00-558-0364	80205	NAS617-16	PACKING, PREFORMED	EA	2
119	39	PBOZZ	4730-00-825-9397	88044	AN806S16	PLUG, MACHINE THREAD	EA	1

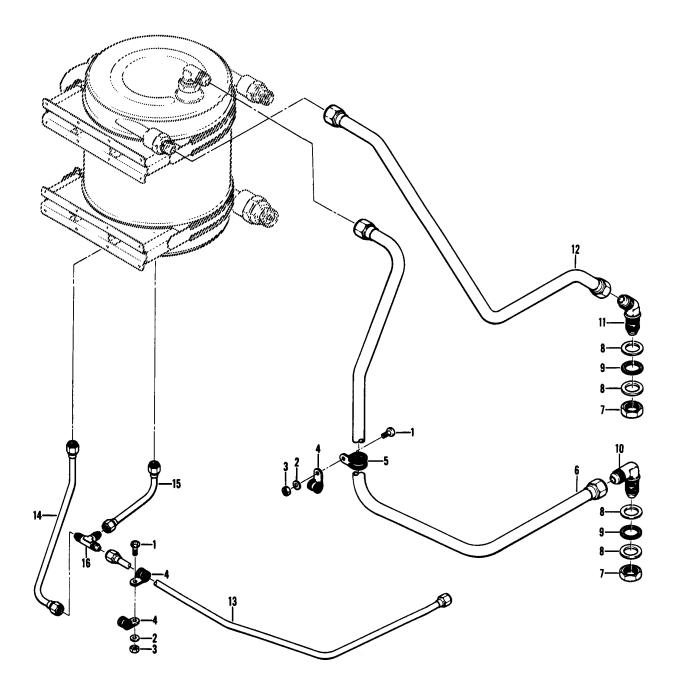


Figure 121. Oil System Installation

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SECTION II TM55-1520-210-23P C18

- /4	,	(0)		(4)	(5)	α.	(=)	
(1) RATION	(2)	(3)	(4)	(5)	(6)	(7)	(8)
-	(B)		NATIONAL		PART			QTY INC
(A) FIG.	ITEM	SMR CODE	0.00.0	FSCM	NUMBER	DESCRIPTION	U/M	IN
NO.	NO.	CODE	NUMBER			USABLE ON CODE		UNIT
-						USABLE ON CODE	┡	
121		XCFZZ		97499	205-060-500-5	OIL SYSTEM INSTL USBL EFF 62-2106 THRU 62-12372 SEE FIG.7	EΑ	1
						FOR NHA		
121		XCFZZ		97499	205-060-500-7	OIL SYSTEM INSTL USBL EFF 63-8739 THRU 63-13002 SEE FIG.7	EΑ	1
						FOR NHA		
121		XCFZZ		97499	205-060-500-9	OIL SYSTEM INSTL USBL EFF 64-13492 THRU 64-13901 SEE FIG.7	EA	1
						FOR NHA UHE,UHH,UHV,UHX		
121		XCFZZ		97499	205-060-500-11	OIL SYSTEM INSTL USBL EFF 65-9565 THRU 65-12895 SEE FIG.7	EΑ	1
						FOR NHA		
121		XCFZZ		97499	205-060-500-13	OIL SYSTEM INSTL USBL EFF 66-746 THRU 68-16342 SEE FIG.7 FOR	EΑ	1
						NHA UHE,UHH,UHV,UHX		
121		XCFZZ		97499	205-060-500-17	OIL SYSTEM INSTL USBL EFF 68-16343 THRU 68-16625 SEE FIG.7 FOR NHA	EA	1
121		XCFZZ		97499	205-060-500-19	OIL SYSTEM INSTL USBL EFF 69-15000 THRU 71-20339 SEE FIG.7 FOR NHA	EA	1
121		XCFZZ		97499	205-060-500-23	OIL SYSTEM INSTL USBL EFF 72-21465 & SUBSEQUENT SEE FIG.7 FOR NHA	EA	1
101	1	PAOZZ	5305-00-781-9057	06006	MC07020 1 00	.SCREW.MACHINE	EA	
121						•		2
121	2	PAOZZ	5310-00-167-0753	88044	AN960PD10L	.WASHER,FLAT	EA	2
121	3	PAOZZ	5310-00-807-1474	96906	MS21042L3	.NUT,SELF-LOCKING,EX WASHER,HEXAGON UHE,UHH,UHV,UHX	EA	2
121	4	PAOZZ	5340-00-187-6023	96906	MS21122-6	.CLAMP,LOOP	ΕA	3
							ΕA	
121	5	PAOZZ	5340-00-993-5478	81996	EAB/00D12	.CLAMP,LOOP UHE,UHH,UHV,UHX	EA	'
121	6	MFOZZ	4710-00-967-1811	97499	205-060-575-1	TUBE ASSEMBLY,METAL	ΕA	1
121	7	PAOZZ	5310-00-199-1028	88044	AN924-12D	.NUT,PLAIN,HEXAGON	EΑ	2
121	8	PAOZZ	5310-00-797-5916	97499	140-009D69T109	.WASHER,FLAT	ΕA	4
121	9	PAOZZ	5330-00-580-8601	97499	204-060-534-1	.GASKET UHE,UHH,UHV,UHX	EA	2
121	10	PAOZZ	4730-00-197-2919	96906	MS24394D12	.ELBOW,TUBE	EΑ	1
121	11	PAOZZ	4730-00-231-3020	88044	AN837-12	ELBOW,TUBE	EΑ	1
121	12	MFOZZ	DELETED	97499	205-060-594-1	.TUBE ASSEMBLY,METAL	EΑ	1
121	13	MFOZZ	DELETED	97499	205-060-593-1	.TUBE ASSEMBLY,METAL	EA	1
121	14	MFOZZ	DELETED	97499	205-060-592-1	.TUBE ASSEMBLY,METAL	EA	1
121	15	MFOZZ	DELETED	97499	205-060-591-1	.TUBE ASSEMBLY,METAL	ΕA	1
121	16	PAOZZ	4730-00-804-7943	96906	MS24402-6	.TEE,TUBE	ΕA	1
121			.,	00000	MO24402 0			
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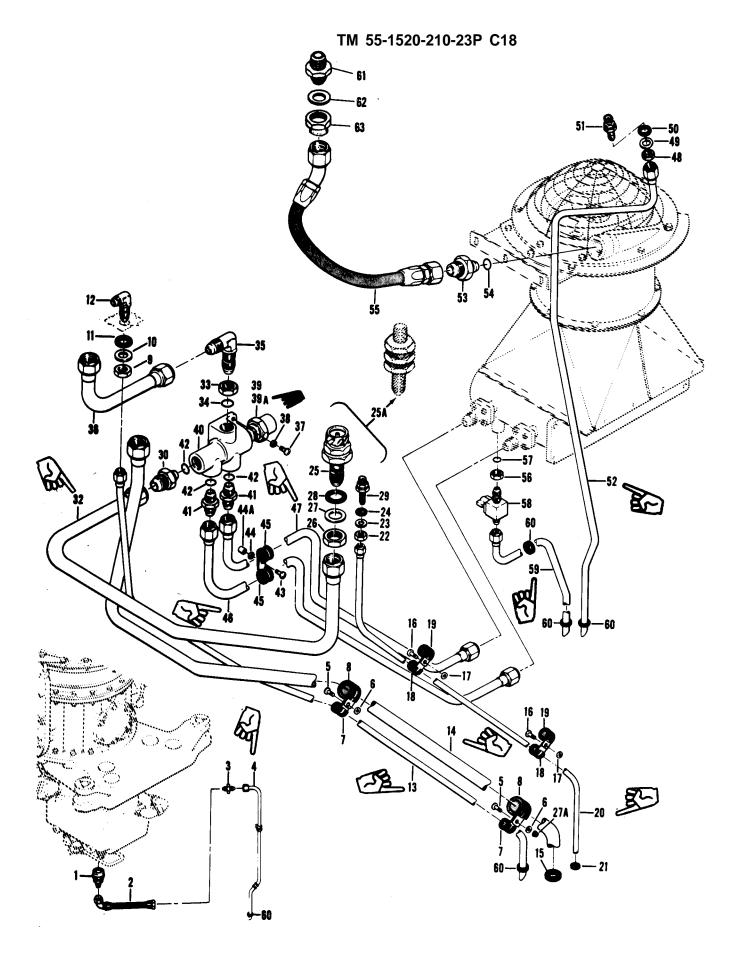


Figure 122. Oil System Installation 600

TM 55-1520-210-23P C30 SECT									
(1	()	(2)	(3)	(4)	(5)	(6)	(7)	(8)	
ILLUSTF	RATION	」 ′	1	ļ '					
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY	
FIG.	ITEM	CODE	STOCK NUMBER	'	NUMBER	USABLE ON CODE		INC IN	
NO.	NO.	XCFZZ	 	97499	205 000 500 10	OH OVATEM INOTE LIGHT EEE ON 15000 TUDI 71 20220 SEE EIG 7 FOR	EA	UNIT 1	
122	l '	XUFZZ	'	9/499	205-060-500-19	OIL SYSTEM INSTL USBL EFF 69–15000 THRU 71–20339 SEE FIG. 7 FOR NHA UHH, UHV	EA	'	
122	'	XCFZZ	'	97499	205-060-500-23	OIL SYSTEM INSTL USBL EFF 72–21465 & SUBSEQUENT SEE FIG. 7 FOR NHA	EA	1	
122	1	PAOZZ	4730-00-897-2530	00624	375504–6	.COUPLING HALF, QUICK DISCONECT UHH, UHV	EA	1	
122	2	MFOZZ	1	96906	MS8000G110B	.HOSE ASSY, NONMETALLIC	EA	1	
122	2	MFOZZ	1	96906	MS87028G110B	.HOSE ASSEMBLY UHH, UHV	EA	1	
122	3	PAOZZ	4730-00-684-6916	96906	MS24392D6	.NIPPLE, TUBE	EA	1	
122	4	MFOZZ	1	97499	205-060-580-1	.TUBE ASSEMBLY, METAL	EA	1	
122	5	PAOZZ	5305-00-781-9057	96906	MS27039-1-08	.SCREW, MACHINE	EA	2	
122	6	PAOZZ	5310-00-167-0753	88044	AN960PD10L	.WASHER, FLAT UHH, UHV	EA	2	
122	7	PAOZZ	5340-00-187-6023	96906	MS21122-6	.CLAMP, LOOP UHH, UHV	EA	2	
122	8	PAOZZ	5340-00-151-5999	96906	MS21122-12	.CLAMP. LOOP UHH, UHV	EA	2	
122	9	PAOZZ	5310-00-638-2605	96906	MS24400D6	.NUT, PLAIN, HEXAGON	EA	1	
122	10	PAOZZ	5310-00-187-2402	88044	AN960PD916	.WASHER, FLAT UHH, UHV	EA	1	
122	11	PAOZZ	5330-00-678-5442	97499	204-060-534-3	.GASKET UHH, UHV	EA	1	
122	12	PBOZZ	4730-00-684-6922	96906	MS24394D6	.ELBOW, TUBE	EA	1	
122	13	MFOZZ	1	97499	205-060-581-1	.TUBE ASSEMBLY, METAL	EA	1	
122	14	MFOZZ	1	97499	205-060-582-1	.TUBE ASSEMBLY, METAL	EA	1	
122	14A	MFOZZ	1	81996	UH-1-L0001-1	.TUBE ASSEMBLY, METAL, TWO PART ALT FOR 205–060–582–1	EA	1	
122	14B	MFOZZ	'	81996	UH-1-L0001-2		EA	1	
100	1 45	PAOZZ	5005 00 060 6649	96906	MODE 400 10E	CROMMET NONMETALLIC LIHL LIHV	[
122 122	15 16	PAOZZ	5325-00-263-6648 5305-00-781-9057	96906	MS35489-135 MS27039-1-08	.GROMMET, NONMETALLIC	EA EA	2	
								1 1	
122	17	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT	EA	2	
122	18	PAOZZ	5340-00-151-5997	96906	MS21122-4	.CLAMP, LOOP	EA	2	
122	19	PAOZZ	5340-00-187-6023	96906	MS21122-6	.CLAMP, LOOP	EA	2	
122	20	MFOZZ		97499	205-060-583-1	.TUBE ASSEMBLY, METAL	EA	1	
122	21	PAOZZ	5325-00-263-6632	96906	MS35489-6	.GROMMET, NONMETALLIC	EA	1	
122	22	PAOZZ	5310-00-282-7823	96906	MS24400D4	.NUT, PLAIN, HEXAGON	EA	1	
122	23	PAOZZ	5310-00-187-2401	88044	AN960PD716	.WASHER, FLAT UHH, UHV	EA	1	
122	24	PAOZZ	5330-00-700-4477	97499	204-060-534-5	.GASKET UHH, UHV	EA	1	
122	25	PAOZZ	4730-00-067-4808	00624	375200–12	COUPLING HALF, QUICK DISCONNECT UHH, UHV	EA	1	
122	25A	PAOZZ	4730-00-100-4344	97499	205-063-602-5	.COUPLING ASSEMBLY, Q DISCONNECT USBL EFF 72–21645 & SUBSE- QUENT	EA	1	
122	26	PAOZZ	5310-00-199-1028	88044	AN924-12D	.NUT, PLAIN, HEXAGON	EA	2	
122	27	PAOZZ	5310-00-183-4397	88044	AN960PD1716	.WASHER, FLAT	EA	4	
122	27A	PAOZZ	5310-00-807-1474	96906	MS21042L3	.NUT, SELF-LOCKING	EA	1	
122	28	PAOZZ	5330-00-580-8601	97499	204-060-534-1	.GASKET UHH, UHV	EA	1	
122	29	PAOZZ	4730-00-773-2612	00624	3752000–4	COUPLING HALF, QUICK DISCONNECT USBL EFF 62–2106 THRU 71–20339	EA	1	
122	30	PBOZZ	4730-00-805-5100	96906	MS24399D21	.REDUCER, TUBE UHH, UHV	EA	1	
122	32	MFOZZ	1	97499	205-060-584-1	.TUBE ASSEMBLY, METAL	EA	1	
122	33	PAOZZ	5310-00-199-1028	88044	AN924–12D	.NUT, PLAIN, HEXAGON	EA	1	
122	34	PCOZZ	5330-00-846-0500	96906	MS9241-119	.PACKING, PREFORMED	EA	1	
122	35	PAOZZ	4730-00-197-2919	88044	AN833–12D	.ELBOW, TUBE	EA	1	
122	36	MOOZZ	4700 00 121 2211	97499	205-060-585-1	.TUBE ASSEMBLY, METAL	EA	1	
122	37	PAOZZ	5305-00-781-9057	96906	MS27039-1-08	SCREW, MACHINE	EA	2	
122	38	PAOZZ	5310-00-183-4406	88044	AN960PD10	.WASHER, FLAT	EA	2	
اکد	30	FAULL	5310-00-100-4400	00044	ANSOURDIO	.WASHER, FLAI		_	

SECTI	ON II				1 IVI 55-1520-	-210-23P C30		
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTI	RATION			ļ				
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO. 122	NO. 39	PAOOO	6620-00-575-1427	97499	205-060-512-1	.THERMOSTAT, FLOW CONTROL	EA	UNIT 1
122	39A	PAOZZ	5330-00-205-9450	27462	8509467	GASKET	EA	1
122	40	PAOZZ	1560-00-221-5717	97499	205-060-537-3	BODY, OIL COOLER THE OIL COOLER	EA	1
122	41	PAOZZ	4730-00-866-1829	96906	MS24392D10	NIPPLE, TUBE	EA	2
122	42	PAOZZ	5330-00-584-0149	80205	NAS617-10	.PACKING, PREFORMED	EA	3
122	43	PAOZZ	5305-00-948-4152	96906	MS27039-1-13	.SCREW, MACHINE UHH, UHV	EA	1
122	44	PAOZZ	5310-00-167-0753	88044	AN960PD10L	.WASHER, FLAT UHH, UHV	EA	1
122	44A	PAOZZ	5365-00-293-9800	80205	NAS43DD3-24	.SPACER, SLEEVE UHH, UHV	EA	1
122	45	PAOZZ	5340-00-151-6000	96906	MS21122-10	.CLAMP, LOOP	EA	2
122	46	MFOZZ		97499	205-060-586-1	.TUBE ASSEMBLY, METAL	EA	1
122	47	MFOZZ		97499	205-060-587-1	.TUBE ASSEMBLY, METAL	EA	1
122	48	PAOZZ	5310-00-638-2605	96906	MS24400D6	.NUT, PLAIN, HEXAGON	EA	1
122	49	PAOZZ	5310-00-187-2402	88044	AN960PD916	.WASHER, FLAT UHH, UHV	EA	2
122	50	PAOZZ	5330-00-678-5442	97499	204-060-534-3	.GASKET UHH, UHV	EA	1
122	51	PAOZZ	4730-00-839-0976	00624	375200–6	.COUPLING HALF, QUICK DISCONNECT	EA	1
122	52	MFOZZ		97499	205-060-590-1	.TUBE ASSEMBLY, METAL	EA	1
122	53	PAOZZ	4730-00-075-3715	97499	204-060-494-1	.REDUCER, TUBE	EA	1
122	54	PAOZZ	5330-00-599-0981	02697	3-16S418-6	.PACKING, PREFORMED UHH, UHV	EA	1
122	55	PAOZZ	4720-00-918-0714	78570	S21812-1308W	.HOSE ASSEMBLY, METAL UHH, UHV	EA	1
122	56	PAOZZ	5310-00-638-2605	96906	MS24400D6	.NUT, PLAIN, HEXAGON	EA	1
122	57	PCOZZ	5330-00-576-9925	80205	NAS617-6	.PACKING, PREFORMED	EA	1
122	58	PAOZZ	4810-00-546-4959	97499	212-040-232-1	VALVE, BALL UHH, UHV	EA	1
122	59	MFOZZ		97499	205-060-589-1	TUBE ASSEMBLY, METAL UHH, UHV	EA	1
122	60	PAOZZ	5325-00-291-9366	96906	MS35489-11	.GROMMET, NONMETALLIC	EA	5
122	61	PAOZZ	4730-00-277-6435	88044	AN832-12	NIPPLE, TUBE UHH, UHV	EA	1
122	62	PAOZZ	5310-00-959-3580	97499	205-060-438-3	.WASHER, FLAT UHH, UHV	EA	1
122	63	PAOZZ	5310-00-282-7831	88044	AN924–12	NUT, PLAIN UHH, UHV	EA	1
			1					

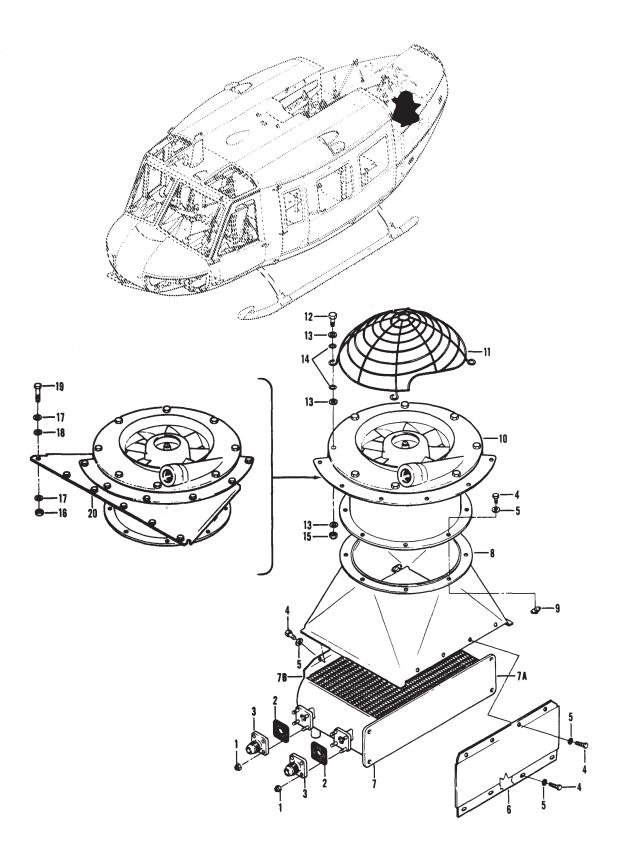


Figure 125. Oil System Installation

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	TM 55-1520-210-23P C30 SEC							
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUST	RATION]						
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.	V0577		07400	005 000 500 40	OU OVOTEN NOT LIGHT FEE OF AFRICA TURN TA COORD OFF FIG. 7 FOR		UNIT
125		XCFZZ		97499	205-060-500-19	OIL SYSTEM INSTL USBL EFF 69–15000 THRU 71–20339 SEE FIG. 7 FOR NHA	EA	1
125		XCFZZ		97499	205-060-500-23	OIL SYSTEM INSTL USBL EFF 72-21465 & SUBSEQUENT SEE FIG. 7 FOR NHA	EA	1
125	1	PAOZZ	5310-00-807-1474	96906	MS21042L3	.NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	8
125	2	PAOZZ	5330-00-847-1120	97499	204-060-184-1	.GASKET UHH, UHV	EA	2
125	3	PAOZZ	4730-00-989-6074	96906	MS20760D10	ADAPTER, STRAIGHT, TUBE TO BOSS	EA	2
125	4	PAOZZ	5306-00-722-0393	88044	AN3–4A	BOLT, MACHINE UHH, UHV	EA	24
125	5	PAOZZ	5310-00-167-0753	88044	AN960PD10L	.WASHER, FLAT UHH, UHV	EA	24
125	6	MFOZZ		97499	205-060-110-1	FILLER, LAMINATED	EA	2
125	7	PA000	2935-00-410-5884	97499	204-060-549-9	.COOLER, LUBRICATING UHH, UHV	EA	1
125	7A	MOOZZ		27462	8531804	GASKET UHH, UHV	EA	2
125	7B	MOOZZ		27462	8531834	GASKET UHH, UHV	EA	2
125	8	PA000	1560-00-956-9925	97499	205-060-595-1	.DUCT ASSEMBLY, OIL COOLER	EA	1
125	9	PAOZZ	5310-00-734-1850	96906	MS21071L3	NUT, SELF-LOCKING, PL	EA	16
125	10	PAODD	2935-00-066-0300	97499	204-060-448	.TURBINE FAN, ENGINE	EA	1
125	10	PAODD	2935-00-916-2528	60399	A20152-4	.TURBINE FAN, ENGINE SEE FIG. 127 FOR BREAKDOWN UHH, UHV	EA	1
125	10	PAODD	2935-00-939-8428	89513	132101–1	TURBINE FAN, ENGINE SEE FIG. 126 FOR BREAKDOWN UHH, UHV	EA	1
125	11	PAOZZ	2935-00-066-0301	97499	204-060-592-1	SCREEN ASSEMBLY UHH, UHV	EA	1
125	12	PAOZZ	5306-00-151-1422	88044	AN4-12A	BOLT, MACHINE UHH, UHV	EA	4
125	13	PAOZZ	5310-00-187-2354	88044	AN960PD416	.WASHER, FLAT UHH, UHV	EA	12
125	14	PAOZZ	5325-00-263-6632	96906	MS35489-6	GROMMET, NONMETALLIC UHH, UHV	EA	8
125	15	PAOZZ	5310-00-807-1475	96906	MS21042L4	.NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	4
125	16	PAOZZ	5310-00-807-1474	96906	MS21042L3	.NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	11
125	17	PAOZZ	5310-00-167-0753	88044	AN960PD10L	.WASHER, FLAT UHH, UHV	EA	V
125	18	PAOZZ	5310-00-183-4406	88044	AN960PD10	.WASHER, FLAT UHH, UHV	EA	V
125	19	PAOZZ	5306-00-722-0393	88044	AN3–4A	BOLT, MACHINE UHH, UHV	EA	11
125	20	A0000		97499	205-060-509-3	SUPPORT, OIL COOLER U/O PN 205–060–500–13, –17, –19 & –23	EA	1

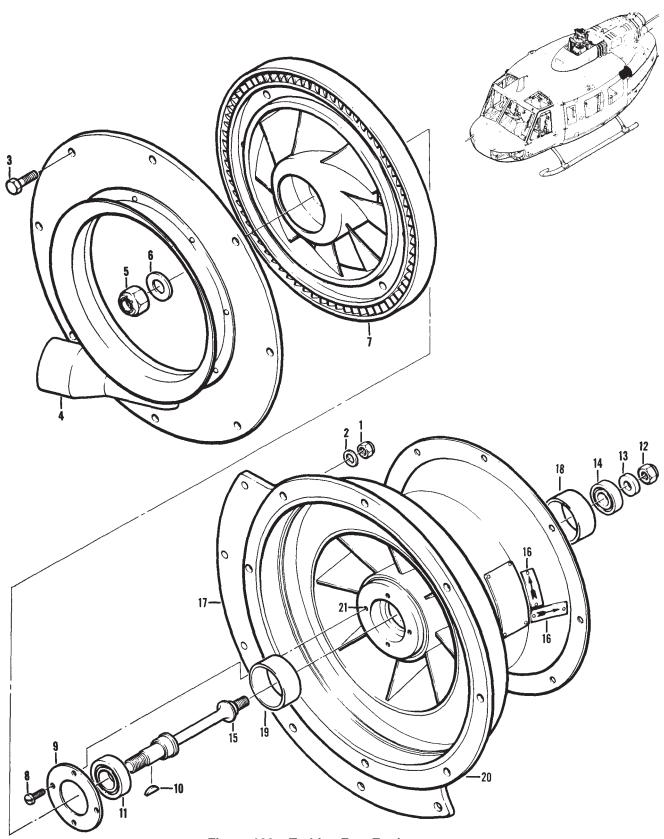


Figure 126. Turbine Fan, Engine

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TM 55-1520-210-23P C30 SEC								
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTF	RATION							
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.							UNIT
126		PAODD	2935-00-066-0300	89513	132101–1	TURBINE FAN, ENGINE SEE FIG. 124 & 13 FOR NHA UHH, UHV	EA	1
126	1	PAOZZ	5310-00-877-5796	96906	MS21044N4	NUT, SELF-LOCKING	EA	8
126	2	PAOZZ	5310-00-141-1795	88044	AN960–416		EA	8
126	3	PAOZZ	5306-00-515-8064	88044	AN4–7A	BOLT, MACHINE UHH, UHV	EA	8
126	4	XAOZZ		89513	R3468–1	COVER AND BELLMOUTH UHH, UHV	EA	1
126	5	PAOZZ	5310-00-088-0552	96906	MS21044N7	.NUT, SELF-LOCKING, HE	EA	1
126	6	PAOZZ	5310-00-167-0822	88044	AN960-716	.WASHER, FLAT UHH, UHV	EA	1
126	7	PBOZZ	1560-00-968-4642	89513	R3466–1	FAN AND TURBINE ASSEMBLY	EA	1
126	8	PAOZZ	5305-00-150-9211	88044	AN502-10-10	.SCREW, MACHINE UHH, UHV	EA	1
126	9	PAOZZ	3110-00-953-0205	89513	R3648-1	.PLATE, RETAINING BEARING	EA	1
126	10	PAOZZ	5315-00-616-5514	96906	MS35756-6	.KEY, WOODRUFF	EA	1
126	11	PAOZZ	3110-01-019-4292	89513	J33C32	.BEARING, BALL, ANNULA	EA	1
126	12	PAOZZ	5310-00-088-0553	96906	MS21044N5	.NUT, SELF-LOCKING HEXAGON	EA	1
126	13	PAOZZ	5365-00-965-8541	89513	R2607-1	.WASHER, FLAT UHH, UHV	EA	1
126	14	PAOZZ	3110-01-018-8101	89513	H33C32	.BEARING, BALL, ANNULA	EA	1
126	15	PAOZZ	1560-00-967-7670	89513	R3467-1	.SHAFT UHH, UHV	EA	1
126	16	PAOZZ	9905-00-954-1968	89513	R2297-1	.PLATE, DESIGNATION	EA	2
126	17	XAODD		89513	132102–1	.HOUSING ASSEMBLY, STATOR	EA	1
126	18	PADZZ	3130-00-953-0208	89513	R3011-1	LINER, BEARING, HOUSING REAR UHH, UHV	EA	1
126	19	PADZZ	3130-00-953-0206	89513	R2604–1	LINER, BEARING, HOUSING FRONT UHH, UHV	EA	1
126	20	XAFZZ	0100 00 000 0200	89513	132103–1	HOUSING ASSEMBLY-BRAZED	EA	1
126	21	PAFZZ	5340-00-663-3267	00780	1191–3CNX570	INSERT, SCREW THREAD	EA	4

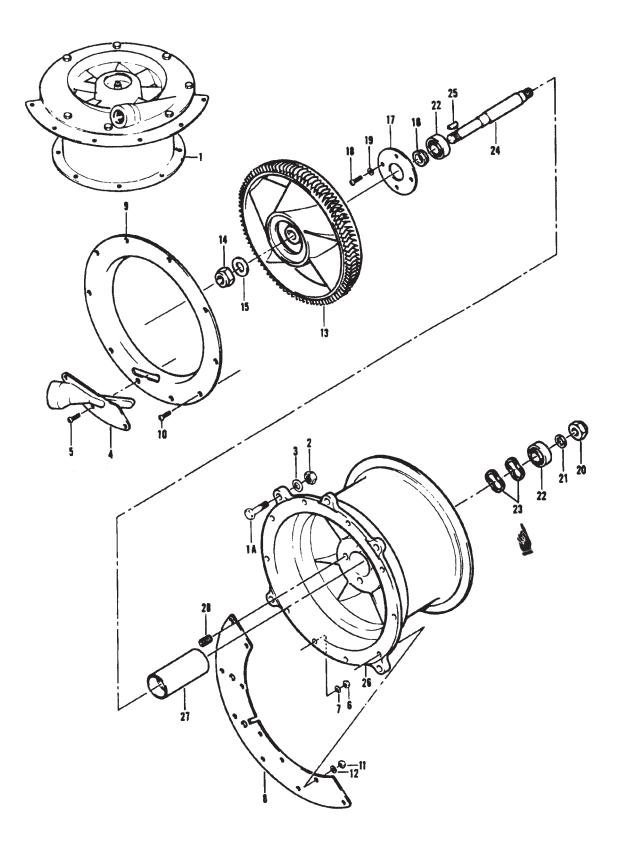


Figure 127. Turbine Fan, Engine

(B) ITEM NO. 1 1A 2 3 4 5 6 6 7	SMR CODE PAODD XAOFF PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ	(3) NATIONAL STOCK NUMBER 2935–00–066–0300 5306–00–515–8064 5310–00–877–5796 5310–00–141–1795 2935–00–058–1129 5305–00–984–6197	(4) FSCM 60399 60399 88044 96906 88044	(5) PART NUMBER A20152–3 A20153 AN4–7A MS21044N4	(6) DESCRIPTION USABLE ON CODE TURBINE FAN, ENGINE SEE FIG. 124 & 125 FOR NHA UHH, UHV .TURBINE FAN ASSY	(7) U/M EA EA	(8) QTY INC IN UNIT 1
(B) ITEM NO. 1 1A 2 3 4 5 6	PAODD XAOFF PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ	STOCK NUMBER 2935-00-066-0300 5306-00-515-8064 5310-00-877-5796 5310-00-141-1795 2935-00-058-1129	60399 60399 88044 96906 88044	NUMBER A20152–3 A20153 AN4–7A	TURBINE FAN, ENGINE SEE FIG. 124 & 125 FOR NHA UHH, UHV .TURBINE FAN ASSY UHH, UHV	EA	INC IN UNIT
1 1A 2 3 4 5 6	PAODD XAOFF PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ	STOCK NUMBER 2935-00-066-0300 5306-00-515-8064 5310-00-877-5796 5310-00-141-1795 2935-00-058-1129	60399 60399 88044 96906 88044	NUMBER A20152–3 A20153 AN4–7A	TURBINE FAN, ENGINE SEE FIG. 124 & 125 FOR NHA UHH, UHV .TURBINE FAN ASSY UHH, UHV	EA	INC IN UNIT
NO. 1 1A 2 3 4 5	PAODD XAOFF PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ	2935-00-066-0300 5306-00-515-8064 5310-00-877-5796 5310-00-141-1795 2935-00-058-1129	60399 88044 96906 88044	A20152–3 A20153 AN4–7A	TURBINE FAN, ENGINE SEE FIG. 124 & 125 FOR NHA		UNIT 1
1 1A 2 3 4 5	XAOFF PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ	5306-00-515-8064 5310-00-877-5796 5310-00-141-1795 2935-00-058-1129	60399 88044 96906 88044	A20153 AN4–7A	.TURBINE FAN ASSY UHH, UHV		1
1A 2 3 4 5	XAOFF PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ	5306-00-515-8064 5310-00-877-5796 5310-00-141-1795 2935-00-058-1129	60399 88044 96906 88044	A20153 AN4–7A	.TURBINE FAN ASSY UHH, UHV		
1A 2 3 4 5	PAOZZ PAOZZ PAOZZ PAOZZ PAOZZ	5310-00-877-5796 5310-00-141-1795 2935-00-058-1129	88044 96906 88044	AN4–7A		EA	1
2 3 4 5 6	PAOZZ PAOZZ PAOZZ PAOZZ	5310-00-877-5796 5310-00-141-1795 2935-00-058-1129	96906 88044		BOLT, MACHINE UHH, UHV		
3 4 5 6	PAOZZ PAOZZ PAOZZ	5310-00-141-1795 2935-00-058-1129	88044	MS21044N4		EA	6
4 5 6	PAOZZ PAOZZ	2935-00-058-1129			NUT, SELF-LOCKING UHH, UHV	EA	6
5 6	PAOZZ			AN960–416	WASHER, FLAT UHH, UHV	EA	6
6		5305-00-984-6197	60399	22285	NOZZLE, TURBINE UHH, UHV	EA	1
	PAOZZ	l	96906	MS35206-249	SCREW, MACHINE UHH, UHV	EA	3
7		5310-00-857-5564	96906	MS21045L08	NUT, SELF-LOCKING, HE UHH, UHV	EA	3
	PAOZZ	5310-00-515-8058	88044	AN960-8	WASHER, FLAT UHH, UHV	EA	3
8	PAOZZ	2935-00-410-2465	60399	21898	PLATE, MOUNTING TURBINE	EA	1
9	PAOZZ	2935-00-437-7461	60399	21802	INLET RING, TURBINE	EA	1
10	PAOZZ	5305-00-984-6196	96906	MS35206-248	SCREW, MACHINE UHH, UHV	EA	7
11	PAOZZ	5310-00-857-5564	96906	MS21045L08	.NUT, SELF-LOCKING, HE	EA	7
12	PAOZZ	5310-00-515-8058	88044	AN960-8	WASHER, FLAT UHH, UHV	EA	7
13	PAOZZ	2935-00-410-2463	60399	21794	IMPELLER TURBINE UHH, UHV	EA	1
14	PAOZZ	5310-00-943-9897	96906	MS21083N9	NUT, SELF-LOCKING	EA	1
15	PAOZZ	5310-00-167-0824	88044	AN960-916	WASHER, FLAT UHH, UHV	EA	1
16	PAOZZ	3120-00-115-1282	60399	21804	BUSHING, SLEEVE	EA	1
17	PBOZZ	3110-00-112-1316	60399	21803	PLATE, RETAINING, BEARING	EA	1
18	PAOZZ	5305-00-145-7011	88044	AN503-8-8	SCREW, MACHINE UHH, UHV	EA	4
19	PAOZZ	5310-00-515-8058	88044	AN960-8	WASHER, FLAT UHH, UHV	EA	4
20	PAOZZ	5310-00-943-9897	96906	MS21083N9	NUT, SELF-LOCKING, HE UHH, UHV	EA	1
21	PAOZZ	5310-00-126-5085	60399	11115–71	WASHER, FLAT UHH, UHV	EA	1
22	PAOZZ	3110-00-068-0079	21335	P203NPPFS50160	BEARING, BALL, ANNULA	EA	REF
22	PAOZZ	3110-00-068-0079	60399	15819–11	BEARING, BALL, ANNULA	EA	2
23	PAOZZ	4130-00-851-8110	92830	W1543-017	SPRING, WASHER UHH, UHV	EA	2
24	PAOZZ	2935-00-055-1997	60399	21795	SHAFT, SHOULDERED	EA	1
25	PAOZZ	5315-00-616-5515	96906	MS35756-5	KEY, WOODRUFF UHH, UHV	EA	1
26	PAODD	2935-00-176-3922	60399	A25647	HOUSING ASSY, TURBINE	EA	1
27	PBDZZ	3120-00-182-8490	60399	21801		EA	1
							4
	9 10 11 12 13 14 15 16 17 18 19 20 21 22 22 23 24 25	9 PAOZZ 10 PAOZZ 11 PAOZZ 11 PAOZZ 12 PAOZZ 13 PAOZZ 14 PAOZZ 15 PAOZZ 16 PAOZZ 17 PBOZZ 18 PAOZZ 20 PAOZZ 21 PAOZZ 22 PAOZZ 22 PAOZZ 22 PAOZZ 23 PAOZZ 24 PAOZZ 25 PAOZZ 26 PAODD 27 PBDZZ	9 PAOZZ 2935-00-437-7461 10 PAOZZ 5305-00-984-6196 11 PAOZZ 5310-00-857-5564 12 PAOZZ 5310-00-515-8058 13 PAOZZ 2935-00-410-2463 14 PAOZZ 5310-00-943-9897 15 PAOZZ 5310-00-167-0824 16 PAOZZ 3120-00-115-1282 17 PBOZZ 3110-00-112-1316 18 PAOZZ 5305-00-145-7011 19 PAOZZ 5310-00-515-8058 20 PAOZZ 5310-00-943-9897 21 PAOZZ 5310-00-616-5085 22 PAOZZ 3110-00-68-0079 23 PAOZZ 3110-00-68-0079 24 PAOZZ 2935-00-055-1997 25 PAOZZ 5315-00-616-5515 26 PAODD 2935-00-176-3922 27 PBDZZ 3120-00-182-8490	9 PAOZZ 2935-00-437-7461 60399 10 PAOZZ 5305-00-984-6196 96906 11 PAOZZ 5310-00-857-5564 96906 12 PAOZZ 5310-00-515-8058 88044 13 PAOZZ 2935-00-410-2463 60399 14 PAOZZ 5310-00-943-9897 96906 15 PAOZZ 5310-00-167-0824 88044 16 PAOZZ 3120-00-115-1282 60399 17 PBOZZ 3110-00-112-1316 60399 18 PAOZZ 5305-00-145-7011 88044 19 PAOZZ 5310-00-515-8058 88044 20 PAOZZ 5310-00-943-9897 96906 21 PAOZZ 5310-00-943-9897 96906 21 PAOZZ 5310-00-943-9897 96906 21 PAOZZ 5310-00-943-9897 96906 22 PAOZZ 3110-00-068-0079 21335 22 PAOZZ 3110-00-068-0079 60399 23 PAOZZ 4130-00-851-8110 92830 24 PAOZZ 2935-00-055-1997 60399 25 PAOZZ 5315-00-616-5515 96906 26 PAODD 2935-00-176-3922 60399 27 PBDZZ 3120-00-182-8490 60399	9 PAOZZ 2935-00-437-7461 60399 21802 10 PAOZZ 5305-00-984-6196 96906 MS35206-248 11 PAOZZ 5310-00-857-5564 96906 MS21045L08 12 PAOZZ 5310-00-515-8058 88044 AN960-8 13 PAOZZ 2935-00-410-2463 60399 21794 14 PAOZZ 5310-00-943-9897 96906 MS21083N9 15 PAOZZ 5310-00-167-0824 88044 AN960-916 16 PAOZZ 3120-00-115-1282 60399 21804 17 PBOZZ 3110-00-112-1316 60399 21803 18 PAOZZ 5305-00-145-7011 88044 AN503-8-8 19 PAOZZ 5310-00-943-9897 96906 MS21083N9 21 PAOZZ 5310-00-616-5085 8044 AN960-8 20 PAOZZ 5310-00-616-5085 60399 11115-71 22 PAOZZ 5310-00-943-9897 96906 MS21083N9 21 PAOZZ 5310-00-943-9897 96906 MS21083N9 21 PAOZZ 5310-00-943-9897 96906 MS21083N9 21 PAOZZ 5310-00-943-9897 96906 MS21083N9 21 PAOZZ 5310-00-68-0079 21335 P203NPPFS50160 22 PAOZZ 3110-00-688-0079 60399 15819-11 23 PAOZZ 4130-00-851-8110 92830 W1543-017 24 PAOZZ 2935-00-055-1997 60399 21795 25 PAOZZ 5315-00-616-5515 96906 MS35756-5 26 PAODD 2935-00-176-3922 60399 A25647 27 PBDZZ 3120-00-182-8490 60399 21801	9 PAOZZ 2935-00-437-7461 60399 21802 INLET RING, TURBINE UHH, UHV 10 PAOZZ 5305-00-984-6196 96906 MS35206-248 SCREW, MACHINE UHH, UHV 11 PAOZZ 5310-00-857-5564 96906 MS21045L08 NUT, SELF-LOCKING, HE UHH, UHV 12 PAOZZ 5310-00-515-8058 88044 AN960-8 WASHER, FLAT UHH, UHV 13 PAOZZ 2935-00-410-2463 60399 21794 IMPELLER TURBINE UHH, UHV 14 PAOZZ 5310-00-943-9897 96906 MS21083N9 NUT, SELF-LOCKING UHH, UHV 15 PAOZZ 5310-00-167-0824 88044 AN960-916 WASHER, FLAT UHH, UHV 16 PAOZZ 3120-00-115-1282 60399 21804 BUSHING, SLEEVE UHH, UHV 17 PBOZZ 3110-00-112-1316 60399 21803 PLATE, RETAINING, BEARING UHH, UHV 18 PAOZZ 5310-00-515-8058 88044 AN960-8 <td< td=""><td>9 PAOZZ 2935-00-437-7461 60399 21802 INLET RING, TURBINE UHH, UHV EA 10 PAOZZ 5305-00-984-6196 96906 MS35206-248 SCREW, MACHINE UHH, UHV EA 11 PAOZZ 5310-00-657-5564 96906 MS21045L08 NUT, SELF-LOCKING, HE UHH, UHV EA 12 PAOZZ 5310-00-615-8058 88044 AN960-8 WASHER, FLAT UHH, UHV EA 13 PAOZZ 2935-00-410-2463 60399 21794 IMPELLER TURBINE UHH, UHV EA 14 PAOZZ 5310-00-943-9897 96906 MS21083N9 NUT, SELF-LOCKING UHH, UHV EA 15 PAOZZ 5310-00-115-1282 60399 21804 BUSHING, SLEEVE UHH, UHV EA 17 PBOZZ 310-00-112-1316 60399 21803 PLATE, RETAINING, BEARING UH, UHV EA 18 PAOZZ 5310-00-515-8058 88044 AN960-8 WASHER, FLAT UH, UHV</td></td<>	9 PAOZZ 2935-00-437-7461 60399 21802 INLET RING, TURBINE UHH, UHV EA 10 PAOZZ 5305-00-984-6196 96906 MS35206-248 SCREW, MACHINE UHH, UHV EA 11 PAOZZ 5310-00-657-5564 96906 MS21045L08 NUT, SELF-LOCKING, HE UHH, UHV EA 12 PAOZZ 5310-00-615-8058 88044 AN960-8 WASHER, FLAT UHH, UHV EA 13 PAOZZ 2935-00-410-2463 60399 21794 IMPELLER TURBINE UHH, UHV EA 14 PAOZZ 5310-00-943-9897 96906 MS21083N9 NUT, SELF-LOCKING UHH, UHV EA 15 PAOZZ 5310-00-115-1282 60399 21804 BUSHING, SLEEVE UHH, UHV EA 17 PBOZZ 310-00-112-1316 60399 21803 PLATE, RETAINING, BEARING UH, UHV EA 18 PAOZZ 5310-00-515-8058 88044 AN960-8 WASHER, FLAT UH, UHV

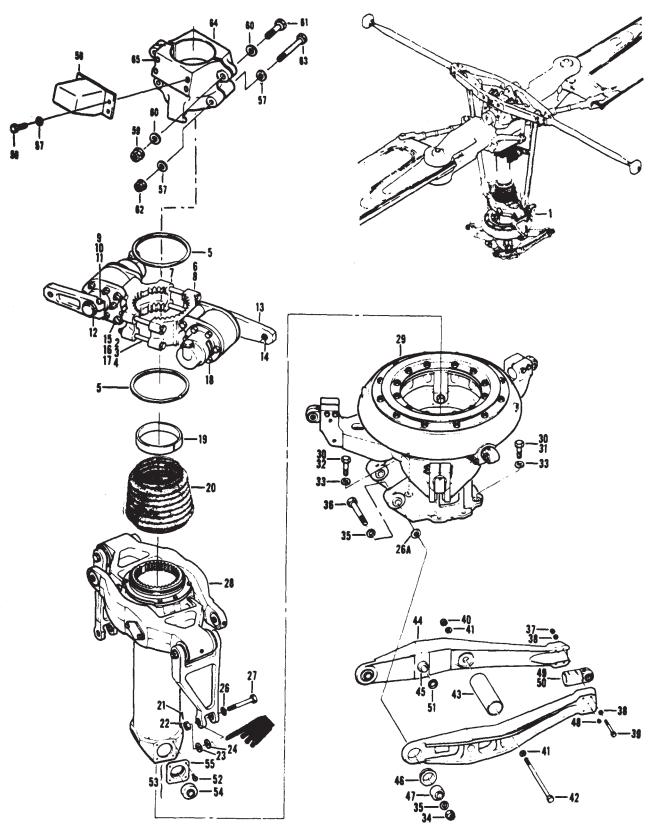


Figure 128. Pylon Installation

TM 55-1520-210-23P C30 SECTION II

(1	1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTI	RATION]		ļ				1
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.	V0577		07400	005 000 000 47	DVI ON INOTE LIONE FEE OF ASSESTED LIVE SAFEA OFF FIG. 5 FOR NIVA	-A	UNIT
128		XCFZZ		97499	205–200–003–17	PYLON INSTL USBL EFF 63–12956 THRU 72–21554 SEE FIG. 5 FOR NHA SEE FIG. 163 FOR BALANCE OF BREAKDOWN	EA	1
128		XCFZZ		97499	205–200–003–55	PYLON INSTL USBL EFF 72-21555 & SUBSEQUENT SEE FIG. 5 FOR NHA SEE FIG. 163 FOR BALANCE OF BREAKDOWN	EA	1
128	1	XCFZZ		97499	205-200-003-7	.PYLON ASSY U/O PN 205-200-003-5 UHH, UHV	EA	1
128	1	XCFZZ		97499	205-200-003-11	.PYLON ASSY U/O PN 205-200-003-9 & -13	EA	1
128	1	XCFZZ		97499	205-200-003-19	.PYLON ASSY U/O PN 205-200-003-17	EA	1
128	1	XCFZZ		97499	205-200-003-53	.PYLON ASSY U/O PN 205-200-003-55	EA	1
128	2	PAOZZ	5310-00-807-1475	96906	MS21042L4	NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	4
128	3	PAOZZ	5310-00-187-2354	88044	AN960PD416	WASHER, FLAT UHH, UHV	EA	8
128	4	PAOZZ	5306-00-151-1405	88044	AN4-33A	BOLT, MACHINE UHH, UHV	EA	4
128	5	PAOZZ	5365-00-912-8344	80756	RS387CD	RING, RETAINING UHH, UHV	EA	2
128	6	PAOZZ	1615-00-925-4143	97499	204-010-922-9	ADAPTER ASSEMBLY UHH, UHV	EA	1
128	7	XAOZZ		97499	204-010-922-5	ADAPTER, STABILIZER UHH, UHV	EA	1
128	8	XAOZZ		97499	204-010-922-7	ADAPTER, DAMPER UHH, UHV	EA	1
128	9	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	2
128	10	PAOZZ	5310-00-183-4406	88044	AN960PD10	WASHER, FLAT UHH, UHV	EA	4
128	11	PAOZZ	5306-00-182-2006	88044	AN3H15A	BOLT, MACHINE	EA	2
128	12	PAOZZ	5365-00-804-2025	96906	MS16624	RING, RETAINING UHH, UHV	EA	4
128	13	PAOFF	1680-00-830-9745	97499	204-011-313-1	LEVER ASSEMBLY UHH, UHV	EA	2
128	14	PAFZZ	3120-00-690-1141	97499	22-006-15-34-16	BUSHING, SLEEVE UHH, UHV	EA	1
128	15	PAOZZ	5310-00-807-1475	96906	MS21042L4	NUT, SELF-LOCKING, EX WASHER. HEXAGON UHH, UHV	EA	4
128	16	PAOZZ	5310-00-187-2354	88044	AN960PD416	WASHER, FLAT UHH, UHV	EA	8
128	17	PAOZZ	5306-00-151-1409	88044	AN4-27A	BOLT, MACHINE	EA	4
128	18	PAODD	1650-00-157-6843	92003	SGT520-6	DAMPER ASSEMBLY, STABILIZER BAR SEE FIG. 146 FOR BREAK- DOWN	EA	2
128	19	PAOZZ	1615-00-830-9727	97499	204-010-457-5	SPACER, BOOT UHH, UHV	EA	1
128	20	PAOZZ	1615-00-419-5944	97499	204-011-462-1	BOOT DUST AND MOISTURE SEAL UHH, UHV	EA	1
128	21	PAOZZ	5315-00-234-1856	96906	MS24665-155	PIN, COTTER UHH, UHV	EA	2
128	22	PAOZZ	5310-00-167-1286	88044	AN310-5	NUT, PLAIN UHH, UHV	EA	2
128	23	PAOZZ	5310-00-167-0836	88044	AN960-516L	WASHER, FLAT UHH, UHV	EA	V
128	24	PAOZZ	5310-00-167-0820	88044	AN960-516	WASHER, FLAT UHH, UHV	EA	2
128	26	PAOZZ	5310-00-595-7078	96906	MS20002C5	WASHER, RECESSED UHH, UHV	EA	2
128	26A	PAOZZ	5365-00-483-2053	97499	120-008C24E16	SHIM UHH, UHV	EA	2
128	27	KFOZZ		80205	NAS1305-30D	BOLT, SHEAR (Part of Kit NSN 1615-00-225-5111) UHH, UHV	EA	2
128	28	PAODD	1615-00-454-8828	97499	204-011-401-11	SCISSORS AND SLEEVE ASSEMBLY SEE FIG. 141 FOR BREAKDOWN	EA	1
128	29	PAODD	1615-00-060-1062	97499	204-011-400-11	SWASHPLATE, CONTROL ASSEMBLY SEE FIG. 143 FOR BREAKDOWN UHH, UHV	EA	1
128	30	PAOZZ	5306-00-182-2025	88044	AN5H6A	BOLT, MACHINE UHH, UHV	EA	8
128	31	PAOZZ	5306-00-182-2025	88044	AN5H6A	BOLT, MACHINE UHH, UHV	EA	6
128	32	PAOZZ	5306-00-180-2752	88044	AN5H13	BOLT, MACHINE UHH, UHV	EA	2
128	33	PAOZZ	5310-00-187-2399	88044	AN960PD516	WASHER, FLAT	EA	8
128	34	PAOZZ	5310-00-857-5562	96906	MS21045L8	NUT, SELF-LOCKING	EA	2
128	35	PAOZZ	5310-00-167-0823	88044	AN960-816	WASHER, FLAT	EA	4
128	36	PAOZZ	5306-00-680-6011	88044	AN178–22A	BOLT, CLOSE TOLERANCE	EA	2
128	37	PAOZZ	5310-00-807-1475	96906	MS21042L4	NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	4
128	38	PAOZZ	5310-00-187-2354	88044	AN960PD416	WASHER, FLAT	EA	8
128	39	PAOZZ	5306-00-182-2038	88044	AN4H22A	BOLT, MACHINE UHH, UHV	EA	4
-	-	-	•	-	•	-		

_	SECTI	ON II				1 IVI 55-1520-	-210-23P C30		
	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
	ILLUSTF	RATION							
	(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
	FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
.	NO.	NO.							UNIT
Ш	128	40	PAOZZ	5310-00-807-1477	96906	MS21042L6	NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	1
Ш	128	41	PAOZZ	5310-00-187-2400	88044	AN960PD616	WASHER, FLAT UHH, UHV	EA	2
Ш	128	42	PAOZZ	5306-01-014-4222	88044	AN6H55	BOLT, MACHINE	EA	1
Ш	128	43	PAOZZ	5365-00-731-8078	97499	204-011-447-1	- , -	EA	1
Ш	128	44	PAOFF	1615-00-471-5918	97499	212-010-403-5	LEVER ASSY PLY UHH, UHV	EA	2
Ш	128	45	PAFZZ PAFZZ	5315-00-236-6884	97499	212-010-402-3	PIN, SHOULDER	EA	1
Ш	128 128	46 47		3130-00-470-2770	97499	204-010-422-23		EA	1
Ш			PAFZZ	3110-00-042-0440	96906	MS27641-8	BEARING, BALL	EA	1
Ш	128	48	PAFZZ	4730-01-077-4893	80205	NAS516-1	FITTING, LUBRICATION	EA	1
Ш	128 128	49 50	PAOZZ PAOZZ	1615-00-157-5729	84955 50632	KSP9001-5 KSP9057	TRUNNION ASSEMBLY UHH, UHV	EA EA	1 2
ч				1615-01-026-8349			SNUBBER, TRUNNION, ROTOR		2
	128 128	51	PAOZZ	5365-00-838-4774	97499	120-008C28E20	SHIM UHH, UHV	EA	
	128	52 53	PAOZZ PAOFF	5305–00–150–9213 3130–00–830–9756	88044 97499	AN502-10-6 204-011-443-1	SCREW, MACHINE	EA EA	8 2
	128	53 54	PAFZZ	3110-00-027-4028	96906	MS27641-10	BEARING UNIT, BALL	EA	1
	128	55	PAFZZ	3110-00-027-4028	97499	204-011-443-3	PLATE. RETAINING. BEARING	EA	1 1
	128	56	PAOZZ	5306-01-167-2399	80205	NAS6604H2	BOLT USBL ON PN 204–012–101–137, –141 UHH, UHV	EA	8
	128	57	PAOZZ	5310-00-141-1795	88044	AN960-416	.WASHER USBL ON PN 204-012-101-137, -141	EA	12
	128	58	PAOZZ	5340-01-289-4683	97499	204–310–100–105	.SPRING USBL ON PN 204–012–101–137, –141	EA	2
	128	59	PAOZZ	5310-00-807-1477	96906	MS21042L6	.NUT USBL ON PN 204–012–101–137, –141	EA	2
	128	60	PAOZZ	5310-00-167-0821	88044	AN960-616	.WASHER USBL ON PN 204–012–101–137, –141 UHH, UHV	EA	4
•	128	61	PAOZZ	5306-01-213-5367	80205	NAS6606-16	BOLT USBL ON PN 204–012–101–137, –141	EA	2
	128	62	PAOZZ	5310-00-807-1475	96906	MS21042L4	.NUT USBL ON PN 204–012–101–137, –141	EA	2
	128	63	PAOZZ	5306-01-170-3460	80205	NAS6604-36	BOLT USBL ON PN 204–012–101–137, –141	EA	2
	128	64	PAODD	3040-01-288-5595	97499	204-011-208-101	.SUPPORT USBL ON PN 204-012-101-137, -141	EA	2
	128	65	PADZZ	5340-00-529-9262	96906	MS21209F4-15L	INSERT, SCREW THREAD	EA	4
	128	00	AOODD	0040 00 020 0202	97499	204-040-009-15	TRANSMISSION AND MAST ASSY U/O PN 204–200–003–7–11 & –19	EA	1
	.20		7.0022		07.00	20. 0.0 000 10	SEE FIG. 150 FOR BREAKDOWN		·
	128		AOODD		97499	204-040-009-21	TRANSMISSION AND MAST ASSY U/O PN 204-040-009-23 & -31 SEE FIG. 150 FOR BREAKDOWN	EA	1
	128		AOODD		97499	204-040-009-33	TRANSMISSION AND MAST ASSY U/O PN 204-040-009-39 SEE FIG. 150 FOR BREAKDOWNUHH, UHV	EA	1
	128		AOODD		97499	205-040-001-7	TRANSMISSION AND MAST ASSY U/O PN 205–200–003–7 SEE FIG. 150 FOR BREAKDOWN	EA	1
	128		AOODD		97499	205-040-001-13	TRANSMISSION AND MAST ASSY U/O PN 205-200-003-11 & -19 SEE FIG. 150 FOR BREAKDOWN	EA	1
ı	128		XCFZZ		97499	204-075-019-1	ELECTRICAL INSTL PYLON SEE FIG. 275 FOR BREAKDOWN UHH, UHV	EA	1
•	128		XCFZZ		97499	205-075-003-3	ELECTRICAL INSTL PYLON U/O PN 205–200–003–7 & -11 SEE FIG. 276 FOR BREAKDOWN	EA	1
	128		XCFZZ		97499	205-075-003-5	ELECTRICAL INSTL PYLON U/O PN 205–200–003–19 SEE FIG. 276 FOR BREAKDOWN	EA	1
							5.5.0		
							Fig. 129 Not Used		

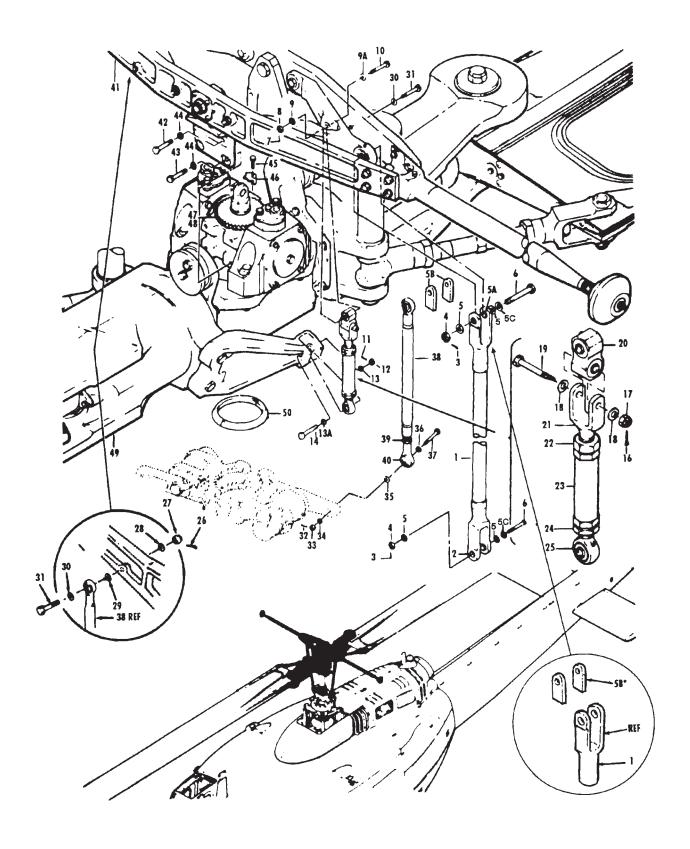


Figure 131. Pylon Assembly

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* For use in areas where environmental conditions accelerate the scissors control tube clevis wear.

					TM 55-1520	–210–23P C30	SECT	ION II
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUST	RATION							
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.							UNIT
131		XCFZZ		97499	204–200–009–39	PYLON ASSY USBL EFF 63-8500 & SUBSEQUENT	EA	1
131		XCFZZ		97499	205–200–003–11	PYLON ASSY USBL EFF 63–8739 THRU 63–8859 UHH, UHV	EA	1
131		XCFZZ		97499	205–200–003–19	PYLON ASSY USBL EFF 12956 THRU 72–21554 UHH, UHV	EA	1
131		XCFZZ		97499	205–200–003–53	PYLON ASSY USBL EFF 72–21555 & SUBSEQUENT UHH, UHV	EA	1
131	1	PAOOO	3040-00-497-3445	97499	212-010-404-1	.CONNECTING LINK, RIG	EA	2
131	2	PAFZZ	3120-00-840-2718	97499	204-010-413-41	BUSHING, SLEEVE	EA	4
131	3	PAOZZ	5315-00-234-1856	96906	MS24665-155	.PIN, COTTER	EA	2
131	4	PAOZZ	5310-00-167-1286	88044	AN310-5	.NUT, CASTELLATED, HEX	EA	2
131	5	PAOZZ	5310-00-167-0820	88044	AN960-516	.WASHER, FLAT UHH, UHV	EA	4
131	5A	MFOZZ		81996	5310-UH1-036-1	.BUMPER UHH, UHV	EA	1
131	5B	MFOZZ		81996	DK-1	.PAD, ANTI CHAFFING	EA	2
131	5C	PAOZZ	5310-00-595-7078	96906	MS20002C5	.WASHER, RECESSED UHH, UHV	EA	2
131	6	KFOZZ		80205	NAS1305-27D	.BOLT, SHEAR (Part of Kit NSN 1615-00-225-5111) UHH, UHV	EA	2
131	7	PAOZZ	5315-00-234-1863	96906	MS24665-300	.PIN, COTTER UHH, UHV	EA	1
131	8	PAOZZ	5310-00-582-6058	88044	AN310–6	.NUT, PLAIN, CASTELLATED	EA	1
131	9	PAOZZ	5310-00-167-0821	88044	AN960-616	.WASHER, FLAT UHH, UHV	EA	1
131	9A	PAOZZ	5310-00-149-9146	96906	MS20002C6	.WASHER, RECESSED	EA	1
131	10	KFOZZ		80205	NAS1306-34D	BOLT, SHEAR (Part of Kit NSN 1615-00-225-5111)	EA	1
131	11	PAOZZ	5315-00-234-1863	96906	MS24665-300	.PIN, COTTER UHH, UHV	EA	2
131	12	PAOZZ	5310-00-582-6058	81352	AN310–6	.NUT, CASTELLATED, HEX U/W PITCH HORN PN 204-011-120-5	EA	2
						UHH, UHV		
131	13	PAOZZ	5310-00-167-0821	88044	AN960-616	.WASHER, FLAT UHH, UHV	EA	2
131	13	PAOZZ	5310-00-167-0837	88044	AN960-616L	.WASHER, FLAT UHH, UHV	EA	V
131	13A	PAOZZ	5310-00-149-9146	96906	MS20002C6	.WASHER, RECESSED UHH, UHV	EA	AR
131	14	KFOZZ		80205	NAS1306-32D	.BOLT, SHEAR (Part of Kit NSN 1615-00-225-5111) UHH, UHV	EA	2
131	15	AOOOZ		97499	204-011-127-1	LINK ASSY, MAIN MIXING LEVER TO PITCH CONTROL UHH, UHV	EA	2
131	16	PAOZZ	5315-00-234-1863	96906	MS24665-300	PIN, COTTER	EA	1
131	17	PAOZZ	5310-00-582-6058	81352	AN310-6	NUT, CASTELLATED, HEX UHH, UHV	EA	1
131	18	PAOZZ	5310-00-167-0821	88044	AN960-616	WASHER, FLAT UHH, UHV	EA	2
131	18A	PAOZZ	5310-00-149-9146	96906	MS20002C6	WASHER, RECESSED	EA	2
131	19	KFOZZ		80205	NAS1306-27D	BOLT, SHEAR (Part of Kit NSN 1615-00-225-5111)	EA	1
131	20	PAOZZ	1615–00–829–6855	97499	204-011-128-1	UNIVERSAL, CONTROL LEVER	EA	1
131	21	PAOZZ	5340-01-184-1317	97499	204-011-136-103	CLEVIS, ROD END	EA	1
131	22	PAOZZ	5310-00-208-6797	80205	NAS509-10	NUT, PLAIN, HEXAGON	EA	1
131	23	PAOZZ	5340-00-865-7927	97499	204-011-137-1	TURNBUCKLE BODY	EA	1
131	24	PAOZZ	5310-00-576-8033	80205	NAS509L10	NUT, PLAIN, HEXAGON	EA	1
131	25	PAOZZ	3120-00-839-0971	97499	204-011-119-1	BEARING, PLAIN, ROD END	EA	1
131	26	PAOZZ	5315-00-815-1405	96906	MS24665-151	PIN, COTTER	EA	1
131	27	PAOZZ	5310-00-167-1285	88044	AN310-4	.NUT, PLAIN	EA	'
131	28	PAOZZ	5310-00-167-1285	88044	AN960PD416	.WASHER, FLAT	EA	2
131	29	PAOZZ	5310-00-141-1795	88044	AN960-416	.WASHER, FLAT	EA	2
131	30	PAOZZ	5310-00-131-2667	97499	206-010-324-1	WASHER, SPRING TENS UHH, UHV	EA	1
131	31	PAOZZ	5306-00-151-0332	88044	AN174H20	BOLT, CLOSE, TOLER	EA	1
131	32	PAOZZ	5315-00-815-1405	96906	MS24665-151	.PIN, COTTER	EA	1
131	33	PAOZZ	5310-00-167-1285	88044	AN310–4	.NUT, CASTELLATED, HEX	EA	1
131	34	PAOZZ	5310-00-187-2354	88044	AN960PD416	.WASHER, FLAT UHH, UHV	EA	1
131	35	PAOZZ	5310-00-141-1795	88044	AN960-416	.WASHER, FLAT UHH, UHV	EA	1

SECTION I	•			1101 33 1320	-210-23P C30		
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTRATION	ı						
(A) (B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG. ITE	M CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO. NO							UNIT
131 36	PAOZZ	5310-00-131-2667	97499	206-010-324-1	.WASHER, SPRING TENS UHH, UHV	EA	1
131 37	PAOZZ	5306-00-180-1739	88044	AN174–15	.BOLT, CLOSE TOLERANCE UHH, UHV	EA	1
131 38	PAOOO	1560-00-894-6542	97499	204-010-925-9	.TUBE ASSEMBLY, STABILIZER	EA	2
131 39	PAOZZ	5310-00-167-1302	88044	AN316-7R	NUT, PLAIN, HEXAGON	EA	1
131 40	PAOZZ	3120-00-269-4453	97499	47–140–252–3	BEARING, PLAIN ROD END	EA	1
131 41	AFOFF		97499	204-011-326-7	.STBILIZER, ROTARY SEE FIG. 133 FOR BREAKDOWN UHH, UHV	EA	1
131 42	PAOZZ	5306-00-206-6270	88044	AN6H12A	.BOLT, MACHINE UHH, UHV	EA	4
131 43	PAOZZ	5306-00-206-6266	88044	AN6H7A	.BOLT, MACHINE UHH, UHV	EA	4
131 44	PAOZZ	5310-00-149-9146	96906	MS20002C6	.WASHER, RECESSED UHH, UHV	EA	8
131 45	PAOZZ	5306-00-182-1958	88044	AN4H10A	.BOLT, MACHINE UHH, UHV	EA	1
131 46	PAOZZ	1615-00-625-0039	97499	204-010-132-1	.LOCK, MAST NUT, PYLON	EA	1
131 47	PAOZZ	5310-00-624-5116	97499	204-010-481-1	.NUT, MAST UHH, UHV	EA	1
131 48	PAOZZ	5310-00-076-9864	97499	204-010-128-1	.WASHER, RECESSED	EA	1
131 49			97499	204-012-100-21	.HUB AND BLADE ASSY SEE FIG. 135 FOR BREAKDOWN UHH, UHV	EA	1
131 50		1615-00-625-0038	97499	204-010-127-1	.CONE SET, TRUNNION	EA	1

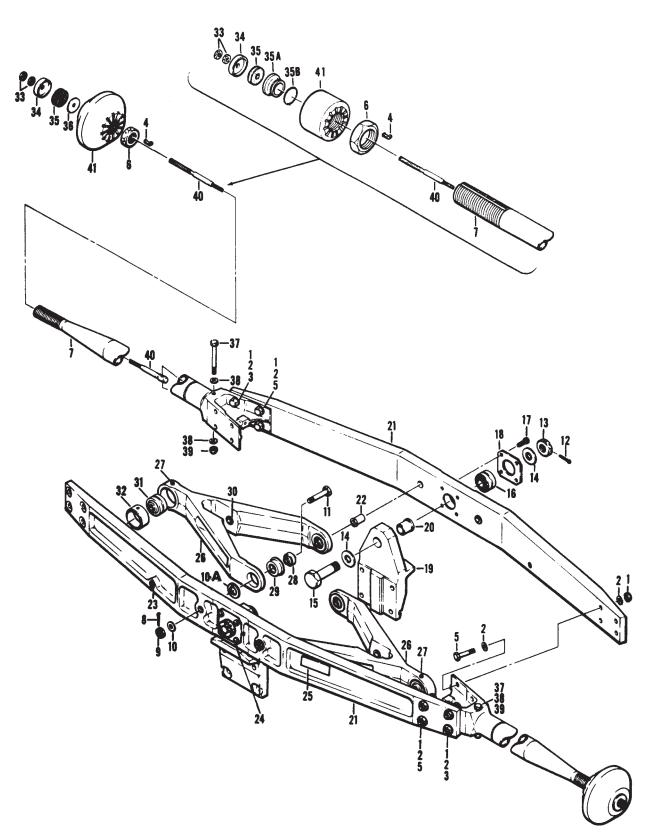


Figure 133. Stabilizer Bar Assembly

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	TM 55-1520-210-23P C30 SEC							
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUST	RATION							
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.							UNIT
133		AFOFF	1615-00-689-6307	97499	204-011-326-7	STABILIZER, ROTARY SEE FIG. 131 FOR NHA UHH, UHV	EA	1
133	1	PAFZZ	5310-00-807-1476	96906	MS21042L5	.NUT, SELF-LOCKING, EX WASHER HEXAGON UHH, UHV	EA	16
133	2	PAFZZ	5310-00-167-0820	88044	AN960-516		EA	32
133	3	PAFZZ	5306-00-144-4041	88044	AN175H10A	BOLT, CLOSE TOLERANCE UHH, UHV	EA	8
133	4	PAFZZ	5340-00-652-0429	80205	NAS559-5	LOCK, ROD END U/O PN 204-011-326-7 UHH, UHV	EA	2
133	4	PAFZZ	5340-00-925-9797	80205	NAS559-9	LOCK, ROD END U/O PN 212-010-311-101 UHH, UHV	EA	2
133	5	PAFZZ	5306-00-680-6306	88044	AN175–11A	BOLT, CLOSE TOLERANCE UHH, UHV	EA	8
133	6	PAFZZ	5310-00-298-9255	80205	NAS509-12	NUT, PLAIN, HEXAGON U/O PN 204-011-326-7 UHH, UHV	EA	2
133	6	PAFZZ	5310-00-479-0204	80205	NAS509-24	.NUT U/O PN 212-010-311-101	EA	2
133	7	PAFZZ	1615-00-169-5085	97499	204-011-328-11	.TUBE ASSEMBLY, STABI U/O PN 204-011-326-7 UHH, UHV	EA	2
133	7	PAFZZ	1615-01-029-4913	97499	212-010-311-101	STABILIZER TUBE, ROT RPLS PN 204-011-328-11 UHH, UHV	EA	2
133	8	PAFZZ	5315-00-234-1864	96906	MS24665-302	.PIN, COTTER UHH, UHV	EA	4
133	9	PAFZZ	5310-00-176-8110	88044	AN320-6	.NUT, SLOTTED, HEX	EA	4
133	10	PAFZZ	5310-00-167-0821	88044	AN960-616	.WASHER, FLAT UHH, UHV	EA	V
133	10A	PAFZZ	5310-00-167-0837	88044	AN960-616L	.WASHER, FLAT UHH, UHV	EA	V
133	11	PAFZZ	5306-00-206-6405	80205	NAS464P6-20	.BOLT, SHEAR-ALTERNATE UHH, UHV	EA	4
133	11	PAFZZ	5306-00-551-6811	80205	NAS464P6-21	.BOLT, SHEAR	EA	4
133	12	PAFZZ	5315-00-236-8359	96906	MS24665-370	.PIN, COTTER UHH, UHV	EA	2
133	13	PAFZZ	5310-00-176-8114	88044	AN320-10	.NUT, SLOTTED, HEX	EA	2
133	14	PAFZZ	5310-00-167-0825	88044	AN960-1016	.WASHER, FLAT UHH, UHV	EA	4
133	15	PAFZZ	5306-00-551-6992	80205	NAS464P10-27	.BOLT, SHEAR U/O PN 204-011-326-7 UHH, UHV	EA	2
133	16	PAFZZ	3110-00-716-8570	97499	204-011-310-1	.BEARING, BALL, DUPLEX	EA	2
133	17	PAFZZ	5305-00-882-2242	96906	MS35266-81	.SCREW, MACHINE UHH, UHV	EA	8
133	18	PAFZZ	5330-00-893-0447	97499	204-011-308-1	.GASKET UHH, UHV	EA	2
133	19	PAFFF	1560-00-830-9741	97499	204-011-304-1	.SUPPORT ASSEMBLY, ST BAR	EA	2
133	20	PAFZZ	3120-00-837-1829	97499	204-010-413-43	BUSHING, SLEEVE UHH, UHV	EA	1
133	21	PAFFF	1615-00-830-9743	97499	204-011-307-1	.CENTER FRAME ASSY	EA	2
133	22	PAFZZ	3120-00-837-1828	97499	204-010-413-45	BUSHING, SLEEVE	EA	2
133	23	PAFZZ	3120-00-837-1827	97499	204-010-413-47	BUSHING, SLEEVE	EA	1
133	24	PAFZZ	4730-01-077-4893	80205	NAS516-1	FITTING, LUBRICATION	EA	1
133	25	PAFZZ	9905-00-060-2034	97499	100-024-1	PLATE, IDENTIFICATION	EA	1
133	26	PAFFF	1615-00-830-9740	97499	204-011-301-1	LEVER ASSEMBLY, STABILIZER BAR UHH, UHV	EA	2
133	27	PAFZZ	4730-01-077-4893	80205	NAS516-1	FITTING, LUBRICATION	EA	1
133	28	PAFZZ	3110-00-034-5257	96906	MS27641-6	BEARING, BALL, AIRFRAME	EA	2
133	29	PAFZZ	3130-00-707-3534	97499	204-010-422-17	LINER, BEARING HOUSING	EA	2
133	30	PAFZZ	3120-00-837-1830	97499	204-010-413-33	BUSHING, SLEEVE	EA	2
133	31	PAFZZ	3110-00-460-5244	96906	MS28913-5C	BEARING, ROLLER, AIRFRAME	EA	1
133	32	PAFZZ	3120-00-731-7967	97499	120-014-5A	BUSHING, SLEEVE	EA	1
133	33	PAFZZ	5310-00-167-1345	88044	AN315–5R	.NUT, PLAIN, HEXAGON	EA	4
133	34	PAFZZ	5330-00-781-0991	97499	204–011–334–1	RETAINER, PACKING	EA	2
133	35	PAFZZ	5365-00-935-8811	97499	204-011-333-1	BUSHING, RUBBER	EA	2
133	35A	PAFZZ	5365-01-064-8136	97499	540-011-322-1	BUSHING U/O PN 212-010-311-101	EA	2
133	35A 35B	PAFZZ	5330-00-250-0228	96906	MS29513-119	PACKING, PREFORMED U/O PN 212-010-311-101 UHH, UHV	EA	2
				97499				
133	36	PAFZZ	5310-00-195-9875		204-011-332-1	WASHER, FLAT U/O PN 204-011-326-7 UHH, UHV	EA	2
133	37	PAFZZ	5306-00-638-5794	88044	AN174H23A	BOLT, CLOSE TOLERANC UHH, UHV	EA	2
133	38	PAFZZ	5330-00-739-6955	83259	600-742-1-4	PACKING WITH RETAIN UHH, UHV	EA	4
133	39	PAFZZ	5310-00-807-1475	96906	MS21042L4	.NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	2

SECII	ON II				TM 55-1520	–210–23P C30				
(1	1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)		
ILLUSTI		(-)	(0)	(. ,	(0)	(0)	(,)	(0)		
—	1	<u></u>		 						
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY		
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN		
NO.	NO.							UNIT		
133	40	PAFZZ	4010-00-764-8673	97499	204-011-329-1	.WIRE ROPE ASSEMBLY UHH, UHV	EA	2		
133	41	PAFZZ	1615-00-829-6857	97499	204-011-303-7	.WEIGHT, ROTARY WING U/O PN 204-011-326-7 UHH, UHV	EA	2		
133	41	PAFZZ	1615-01-064-7501	97499	212010-306-1	.WEIGHT U/O PN 212-010-311-101	EA	2		
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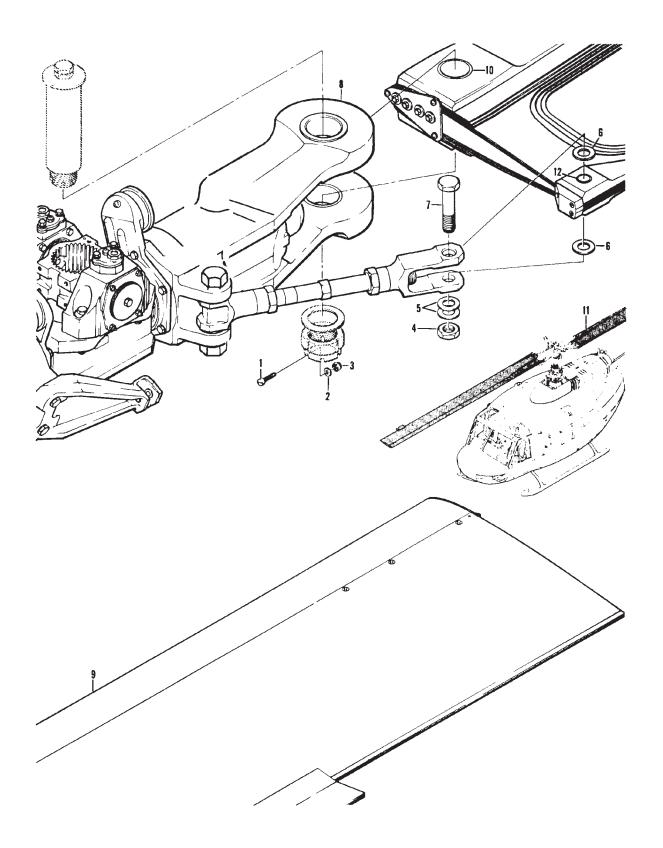


Figure 135. Hub and Blade Assembly (sheet 1 of 2)

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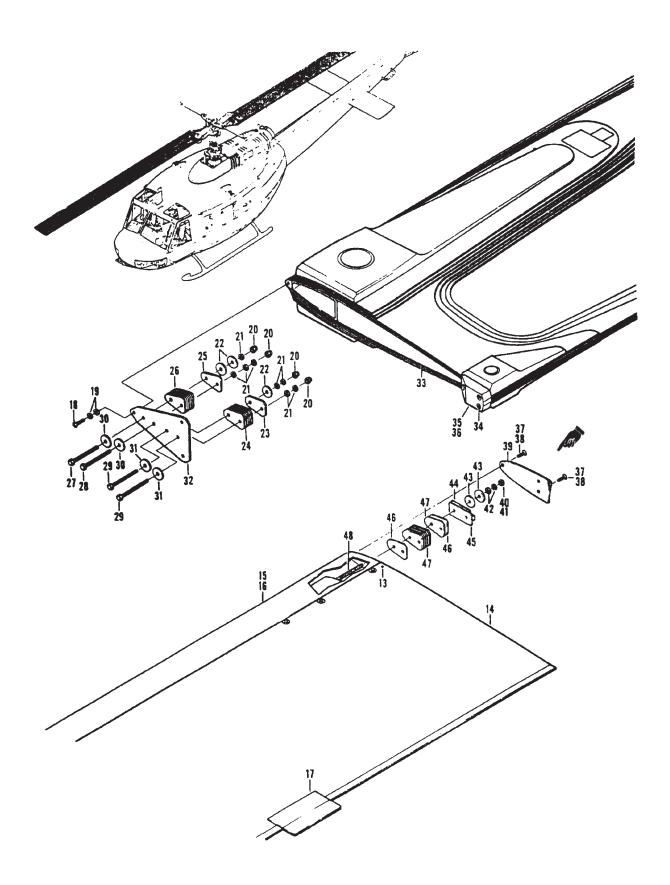


Figure 135. Hub and Blade Assembly (Sheet 2 of 2)

00011	OII II				1 W 33-1320	-Z1U-Z3F C3U		
	1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTI	1			ļ				
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG. NO.	ITEM NO.	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN UNIT
135	NO.	A000		97499	204-012-100-21	HUB AND BLADE ASSY SEE FIG. 131 FOR NHA UHH, UHV	EA	1
135	1	PAOZZ	5305-00-660-2625	88044	MS35265-47	SCREW, MACHINE	EA	3
135	2	PAOZZ	5310-00-515-8058	88044	AN960–8	.WASHER, FLAT UHH, UHV	EA	2
135	3	PAOZZ	5310-00-807-1473	96906	MS21042L08	.NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	2
135	4	PAOZZ	5310-00-445-5338	96906	MS21245L14	.NUT, SELF-LOCKING, HE	EA	2
135	5	PAOZZ	5310-00-167-0827	88044	AN960-1416	.WASHER, FLAT UHH, UHV	EA	4
135	6	PAOZZ	5365-00-856-4682	97499	120-008C58E29	SHIM UHH, UHV	EA	2
135	7	PAOZZ	5306-00-829-6856	97499	204-011-166-1	.BOLT, CLOSE TOLERANCE	EA	2
135	8	PAODD	1615-01-056-4550	97499	204-012-101-31	.HUB ASSY, M/R/H SEE FIG. 138 AND 140 FOR BREAKDOWN UHH, UHV	EA	1
135	8	PAODD	1615-01-261-0570	97499	204-012-101-137	.HUB, M/R/H SEE FIG. 138 AND 140 FOR BREAKDOWN UHH, UHV	EA	1
135	8	PAODD	1615-01-237-0512	97499	204-012-101-139	.HUB ASSY, M/R/H SEE FIG. 138 AND 140 FOR BREAKDOWN . UHH, UHV	EA	1
135	8	PAODD	1615-01-270-2982	97499	204-012-101-141	.HUB, M/R/H SEE FIG. 138 AND 140 FOR BREAKDOWN UHH, UHV	EA	1
135	9	PAODD	1615-01-092-1256	97499	204-011-250-113	.BLADE, ROTARY WING U/O PN 204-012-100-21 UHH, UHV	EA	2
135	10	PADZZ	3120-00-783-2836	97499	204-011-022-5	BUSHING, SLEEVE	EA	1
135	10	PADZZ	3120-00-783-2851	97499	204-011-022-7	BUSHING, SLEEVE	EA	V
135	10	PADZZ	3120-00-783-2832	97499	204-011-022-7	BUSHING, SLEEVE	EA	V
135	10	PADZZ	3120-00-789-2826	97499	204-011-022-11	BUSHING, SLEEVE	EA	v
135	10	PADZZ	3120-00-783-2830	97499	204-011-022-11	BUSHING, SLEEVE	EA	v
135	11	XDOZZ	3120-00-783-2830	97499	100-028-1	PLATE, IDENTIFICATION	EA	1
135	12	PADZZ	2120 00 782 2406	97499	204-011-023-3	BUSHING, SLEEVE	EA	1
	12	PADZZ	3120-00-783-2406	97499		BUSHING, SLEEVE		V
135 135	12	PADZZ	3120-00-191-2509	97499	204–011–023–5 204–011–023–7	BUSHING, SLEEVE	EA EA	V
135	12	PADZZ	3120-00-191-2518	97499	204-011-023-9	BUSHING, SLEEVE	EA	v
135	13	PADZZ	3120-00-191-2524 5305-00-253-5606	96906	MS21318-7	SCREW, DRIVE	EA	1
135	14	PADZZ	1615-00-984-5533	97499	204-011-042-9	COVER, TIP END, ROTOR	EA	1
145	15	PADZZ	1615-01-150-5286	97499	205-015-010-101	STRIP, ABRASIVE, ROTOR	EA	1
135	16	PADZZ	1615-00-941-8742	97499	204-011-005-25	BLOCK, NOSE, MAIN ROTOR	EA	1
135	17	PAFZZ	1615-00-941-8742	97499	204-011-039-107	TAB ASSEMBLY, TRIM	EA	1
135	18	PADZZ	5306-00-926-5667	80205	NAS11904P8L	SCREW, SELF-LOCKING	EA	3
	19	PADZZ	5310-00-187-2354	88044	AN960PD416	WASHER, FLAT		3
135 135	20	PADZZ	5310-00-187-2354	96906	MS21042L4	NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA EA	4
		PADZZ	5310-00-807-1475	88044		WASHER, FLAT UHH, UHV		4
135 135	21 22	PADZZ	5310-00-187-2354	88044	AN960PD416 AN970-4	WASHER, FLAT	EA EA	v
135	23	XDOZZ	1615-00-239-3807	97499	204-011-043-5	WASHER, FLAI	EA	v
135	23	PADZZ				WEIGHT, ROTARY WING	EA	V
	25	MDDZZ	1615-00-401-6192	97499 97499	204–011–025–1 204–012–022–3	WEIGHT, ROTARY WING	EA	v
135 135	25	PADZZ	1615–00–401–6191	97499	204-012-022-3	WEIGHT, ROTARY WING	EA	V
	27	XDOZZ	5306-00-431-1138	80205	NAS428-4-46	WEIGHT, HOTARY WING	EA	
135			3300-00-431-1138			BOLT, MACHINE UHH, UHV		1
135 135	28 29	XDOZZ PBOZZ	5306-00-286-1361	80205 80205	NAS428-4-24 NAS428-4-10	BOLT, MACHINE	EA EA	1 2
	30	PAOZZ			NAS428-4-10 206-010-202-1	WEIGHT, TIP END		13
135			1615-00-401-6188	97499			EΑ	
135 135	31 32	PADZZ PBDZZ	5310-00-167-0766	88044 97499	AN970-4	WASHER, FLAT	EΑ	4
135	32	PDUZZ	1615-00-401-6189	97499	204-012-016-1		EA	1
			<u> </u>					

SECTION II TM55-1520-210-23P C16

			SECT				TM55-1520-210-23P C16		
) ILLUSTF	1) BATION	(2)	(3)	(5)	(6)	(6)	(7)	(8) QTY
	(A) FIG. NO.	(B) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	P A R T N U M B E R	DESCRIPTION	U/M	INC IN UNIT
	INO.	NO.					USABLE ON CODE		
	135	33	PADZZ	1615-00-497-1959	07/00	204-012-023-1	INBOARD COVER,BLADE	EA	1
	135	34	PADZZ	5305-00-889-2963		NAS1190-3P10L	SCREW,SELF-LOCKING	EA	3
						204-012-027-3		EA	3
	135	35	PADZZ	1615-00-497-1963			WEIGHT,ROTARY WING		٧
	135	35	PADZZ	1615-00-497-1964		204-012-027-5		EA	٧
	135	35	PADZZ	1615-00-497-1965		204-012-027-7	WEIGHT,ROTARY WING	EA	V
	135	35	PADZZ	1615-00-497-1966	97499	204-012-027-9	WEIGHT,ROTARY WING	EA	V
	135	35	PADZZ	1615-00-497-1967	97499	204-012-027-11		EA	V
	135	36	PADZZ	1615-00-497-1962	97499	204-012-027-1	WEIGHT,ROTARY WING	EA	V
	135	36	PADZZ	1615-00-497-1968		204-012-027-19	WEIGHT,ROTARY WING UHE,UHH,UHV,UHX	EA	V
	135	36	PADZZ	1615-00-497-1969		204-012-027-21	WEIGHT,ROTARY WING	EA	V
	135	36	PADZZ				WEIGHT,ROTARY WING	EA	V
	135	37	PBOZZ	5305-00-132-1746		NAS1189-3P10	SCREW,SELF-LOCKI	EA	2
	135	38	PBOZZ	5305-00-874-7055	02615	NK509-416R12	SCREW,SELF-LOCKING	EA	3
	135	39	PAOZZ	1615-00-497-1960	97499	204-011-062-1	TIP CAP,BLADE,ROTAR	EA	1
	135	40	PADZZ	5310-00-807-1475	96906	MS21042L4	NUT,SELF-LOCKING,EX WASHER,HEXAGON	EA	2
	135	41	PADZZ	5310-00-807-1469	96906	MS21042-5	NUT,SELF-LOCKING,EX	EA	4
	135	42	PADZZ	5310-00-187-2354	88044	AN960PD416	WASHER,FLAT	EA	V
	135	42	PAOZZ		88044	AN960PD516	.WASHER,FLAT	EA	3
	135	42	PAOZZ		88044	AN960C516	WASHER,FLAT	EA	5
	135	43	PAOZZ	5310-00-167-0766		AN970-4	WASHER,FLATUHE,UHH,UHV,UHX	EA	٧
	135	43	PAOZZ		88044	AN970-5	WASHER,FLAT	EA	6
	135	43	PAOZZ		97499	204-011-269-1	WASHER,FLAT	EA	2
	135	44	PADZZ	1615-00-141-0080	97499	204-011-268-3	LOCK PLATE,RETAINER	EA	V
	135	45	PADZZ	1615-00-141-0079	97499	204-011-267-3	RETAINER,WEIGHT,ROT	EA	٧
	135	46	PADZZ	1615-00-141-0078	97499	204-011-266-3	RETAINER,BALLAST,RO	EA	٧
	135	47	PADZZ	1616-00-495-6558	97499	204-011-025-3	WEIGHT,MAIN ROTOR B	EA	٧
	135	48	PADZZ	5307-00-495-6556	97499	540-011-023-3	STUD,CONTINUOUS THR	EA	2
ł	135		PAODD	8145-00-691-5583	97499	204-011-250MUSC1	SHIPPING AND STORAG CONTAINER U/O PN 204-011-250-113	EA	1
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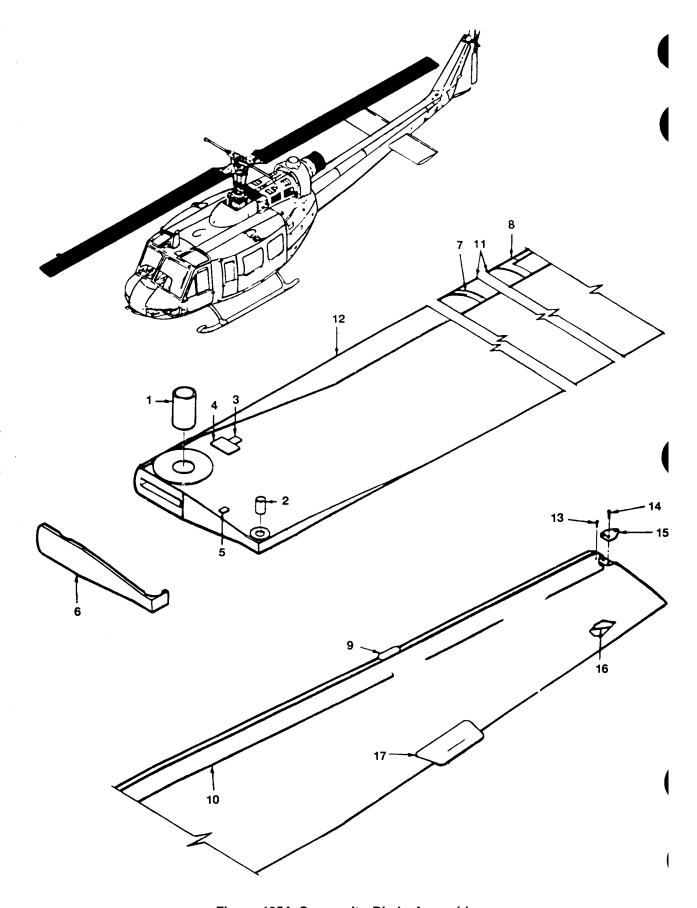


Figure 135A Composite Blade Assembly

TM 55-1520-210-23P C30 SEC								
(1	1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTI	RATION]		ļ				
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.							UNIT
135A		PAOFF	1615-01-281-7619	97499	205-015-150-101	BLADE, ROTARY WING CMBR, SEE FIG. 135 FOR NHA UHH, UHV	EA	2
135A	1	PBDZZ	3120-00-783-2836	97499	204-011-022-005	BUSHING, SLEEVE	EA	1
135A	2	PBDZZ	3120-00-783-2405	97499	204-011-023-003	BUSHING, SLEEVE UHH, UHV	EA	1
135A	3	XDOZZ	9905-00-912-7144	97499	100-028-1	PLATE, IDENTIFICATION UHH, UHV	EA	1
135A	4	MFFZZ		96906	MS27253-2	PLATE	EA	1
135A	5	PAFZZ	5305-00-725-5911	97499	100-024-1	.PLATE, IDENTIFICATION	EA	1
135A	6	PAFFF	5340-01-289-4675	97499	205-015-128-101	.CAP-PLUG, PROTECTIVE	EA	1
135A	7	PAFZZ	1615-01-304-0428	97499	205-015-161-101	STRIP, LAMINATED CLO UHH, UHV	EA	1
135A	8	PAFFF	9320-01-289-4697	97499	205-015-158-101	STRIP, LAMINATED CLO	EA	1
135A	9	PAFFF	9320-01-289-4698	97499	205-015-159-101	STRIP, LAMINATED CLO	EA	1
135A	10	PAFFF	5345-01-289-4673	97499	205-015-116-109	BAND, ABRASIVE UHH, UHV	EA	1
135A	11	PAFFF	5345-01-289-4672	97499	205-015-116-107	BAND, ABRASIVE UHH, UHV	EA	1
135A	12	PAFFF	5345-01-289-4671	97499	205-015-116-105	BAND, ABRASIVE UHH, UHV	EA	1
135A	13	PAFZZ	5305-00-253-5606	96906	MS21318-7	SCREW, DRIVE UHH, UHV	EA	1
135A	14	PAFZZ	5305-00-637-6949	80205	NAS517-4-1	SCREW, MACHINE UHH, UHV	EA	2
135A	15	PAFZZ	5340-01-296-6535	97499	205-015-122-101	PAD EYE UHH, UHV	EA	1
135A	16	PAOFF	1560-01-289-4696	97499	205-015-156-101	EROSION SHIELD UHH, UHV	EA	1
135A	17	PAOFF	1615-01-332-7637	97499	205-015-155-101	TAB TRIM, ROTOR BLADE	EA	1

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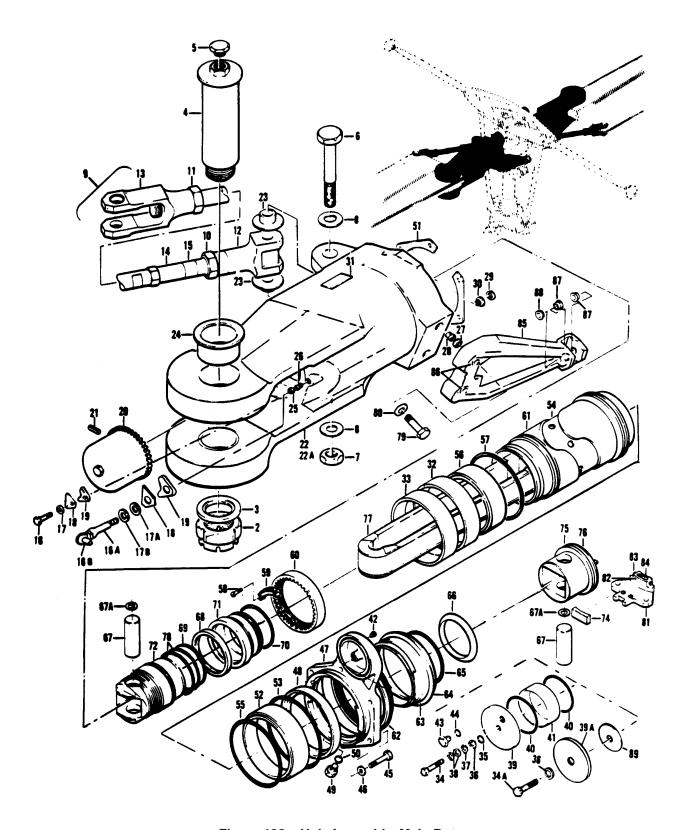


Figure 138. Hub Assembly, Main Rotor

SECTION	II				C26	TM55-1520-210-23P			
(1) ILLUSTRA		(2)	(3)	(4)	(5)	(6) DESCRIPTION		(7)	(8) QTY
(a) FIG	(b) ITEM	SMR	NATIONAL STOCK		PART				INC
NO	NO	CODE	NUMBER	FSCM	NUMBER		USABLE ON CODE	U/M	UNIT
138		PAODD	1615-01-056-4550	97499	204-012-101-31	HUB ASSEMBLY,MAIN ROTOR SEE FIG.135 FOR NHA SEE FIG.140 FOR BALANCE OF BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
138		PAODD	1615-01-261-0570	97499	204-012-101-137	HUB, MAIN ROTOR SEE FIG.135 FOR NHA SEE FIG.140 FOR BALANCE OF BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
138		PAODD	1615-01-237-0512	97499	204-012-101-139	HUB ASSEMBLY	UHE, UHH, UHV, UHX	EA	1
138		PAODD	1615-01-270-2982	97499	204-012-101-141	HUB ASSY, MAIN ROTOR SEE FIG.135 FOR NHA SEE FIG.140 FOR BALANCE OF BREAKDOWN	UHE,UHH,UHV,UHX	EA	1
138	2	PAOZZ	5310-00-830-9737	97499	204-011-153-1	NUT, PLAIN, ROUND	UHE, UHH, UHV, UHX	EA	2
138	3	PAOZZ	5310-00-839-0972	97499	204-011-152-1	WASHER, RECESSED	UHE, UHH, UHV, UHX	EA	2
138	4	PAODD	1615-00-830-9736	97499	204-011-151-1	BOLT ASSEMBLY, MAIN	UHE, UHH, UHV, UHX	EA	2
138	5	PAOZZ	5365-00-287-0106	88044	AN814-10L	PLUG, MACHINE THREAD	UHE, UHH, UHV, UHX	EA	2
138	6	PAFZZ	5306-00-768-7506	97499	204-011-166-3	BOLT, SHEAR	UHE, UHH, UHV, UHX	EA	2
138	7	PAFZZ		80205	NAS1022-A14	NUT, SELF-LOCKING HE	UHE, UHH, UHV, UHX	EA	2
138	8	PAFZZ	5310-00-167-0827	88044	AN960-1416	WASHER, FLAT	UHE, UHH, UHV, UHX	EA	2
138	9	AFOZZ	1560-00-830-9732	97499	204-011-140-1	DRAG BRACE ASSEMBLY	UHE, UHH, UHV, UHX	EA	2
138	10	PAFZZ	1560-00-830-9734	97499	204-011-144-1	NUT,DRAG BRACE	UHE, UHH, UHV, UHX	EA	1
138	11	PAFZZ	1560-00-830-9735	97499	204-011-144-3	NUT,DRAG BRACE	UHE, UHH, UHV, UHX	EA	1
138	12	PAFZZ	1615-00-230-3886	97499	204-011-180-1	FITTING, DRAG BRACE	UHE, UHH, UHV, UHX	EA	1
138	13	PAFZZ	5340-00-157-7846	97499	204-011-179-1	CLEVIS, ROD END	UHE, UHH, UHV, UHX	EA	1
138	14	PAFFF	5306-00-830-9733	97499	204-011-143-1	ROD,THREADED END	UHE, UHH, UHV, UHX	EA	1
138	15	PAFZZ	9905-00-115-0696	97499	204-011-146-3	PLATE, INSTRUCTION	UHE, UHH, UHV, UHX	EA	1
138	16	PAFZZ	5306-00-292-8252	88044	AN4H7A	BOLT, MACHINE USBL ON 204-012-101-31,-137	UHE, UHH, UHV, UHX	EA	2
138	16A	PAFZZ	5306-01-291-5093	97499	204-612-001-101	BOLT, MACHINE U/O PN 204-012-101-139,-141	UHE, UHH, UHV, UHX	EA	2
138	16B	PAFZZ	4730-00-050-4207	96906	MS15001-4	FITTING U/O PN 204-012-101-139,141	UHE, UHH, UHV, UHX	EA	2
138	17	PAFZZ	5310-00-141-1795	88044	AN960-416	WASHER,FLAT U/O PN 204-012-101-31,-137	UHE, UHH, UHV, UHX	EA	2
138	17A	PAFZZ	5310-00-167-0835	88044	AN960-416L	WASHER, FLAT U/O PN 204-012-101-139,-141	UHE, UHH, UHV, UHX	EA	2
138	17B	PAFZZ	5310-00-596-1766	96906	MS20002C4	WASHER, FLAT U/O PN 204-012-101-139,-141	UHE, UHH, UHV, UHX	EA	2
138	18	PAFZZ	1560-00-758-3675	97499	204-011-149-11	CLAMP, HUB STRAP RETAINER	UHE, UHH, UHV, UHX	EA	2
138	19	PAFZZ	1615-00-670-2959	97499	204-010-526-1	LOCK,STRAP RETAINER	UHE, UHH, UHV, UHX	EA	2
138	20	PAFZZ	5310-00-474-9240	97499	204-011-116-1	NUT	UHE, UHH, UHV, UHX	EA	2
138	21	PAFZZ	5315-00-142-2341	97499	204-011-158-3	KEY, MACHINE	UHE, UHH, UHV, UHX	EA	2
138	22	PADDD	1615-00-057-1827	97499	204-011-121-5	GRIP ASSEMBLY,MAIN U/O 204-012-101-31,-137	UHE, UHH, UHV, UHX	EA	2
138	22A	PADDD	1615-01-257-6237	97499	204-011-121-113	GRIP ASSEMBLY,MAIN U/O 204-112-101-139,-141	UHE, UHH, UHV, UHX	EA	2
138	23	PADZZ	3120-00-848-6976	97499	204-010-413-27	BUSHING, SLEEVE	UHE, UHH, UHV, UHX	EA	2
138	24	PADZZ	3120-00-848-6977	97499	204-010-413-29	BUSHING, SLEEVE	UHE, UHH, UHV, UHX	EA	2
138	25	PADZZ	5365-00-682-5877	83324	RL28SB8	RING, LOCK, SERRATED	UHE, UHH, UHV, UHX	EA	1
138	26	PADZZ	5340-00-200-2362	83324	RD206SB8	INSERT, SCREW THREAD	UHE, UHH, UHV, UHX	EA	1
138	27	PADZZ	5365-00-382-6607	83324	RL38SB9	RING, LOCK, SERRATED	UHE, UHH, UHV, UHX	EA	2
138	28	PADZZ	5340-00-710-9416	83324	RD208SB8	INSERT, SCREW THREAD	UHE, UHH, UHV, UHX	EA	2
138	29	PBDZZ	5365-00-735-0196	83324	RL33SB9	RING, LOCK, SERRATED	UHE, UHH, UHV, UHX	EA	6

	SECTION :	II				C26	TM55-1520-210-23P			
	(1)		(2)	(3)	(4)	(5)	(6)		(7)	(8)
Proc. Proc				NATIONAL.			DESCRIPTION			
14	FIG	ITEM		STOCK	DO ON			WORDS TO ONL GODD	77 /24	IN
1										
1										
18										
14	138	32	PADZZ	3120-00-446-6376	97499	204-011-129-1	BUSHING, SLEEVE	UHE, UHH, UHV, UHX	EA	1
Part	138	33	PADZZ	3130-00-898-0045	97499	204-011-130-1	LINER, BEARING HOUSING	UHE, UHH, UHV, UHX	EA	1
Part	138	34	PAOZZ	5306-00-182-1963	88044	AN4H15A	BOLT,MACHINE U/O PN 204-012-101-31 AND -137	UHE, UHH, UHV, UHX	EA	2
18	138	34A	PAOZZ	5306-00-182-2016	88044	AN4H-5A	BOLT, MACHINE U/O FN 204-012-101-AND -141		EA	2
18	138	35	PAOZZ	5330-00-166-0969	81349	M83248/1-010	PACKING, PREFORMED	UHE, UHH, UHV, UHX	EA	4
Part	138	36	PAOZZ	5310-00-187-2354	88044	AN960PD416	WASHER,FLAT U/O PN 204-012-101-31 AND -137	UHE, UHH, UHV, UHX	EA	2
No. No.	138	37	PAOZZ	5310-00-167-0835	88044	AN960-416L	WASHER, FLAT U/O PN 204-012-101 AND -137		EA	2
PACE PACE								UHE, UHH, UHV, UHX		
138 139	138	38	PAOZZ	5310-00-582-5965	96906	MS35338-44	WASHER, LOCK U/O PN 204-012-101-31 AND -137	UHE, UHH, UHV, UHX	EA	4
	138	39	PAOZZ	1615-00-624-6723	97499	204-010-507-1	COVER,OIL RESERVOIR U/O PN 204-012-101-31 AND -137		EA	2
The content of the								UHE, UHH, UHV, UHX		
18	138	39A	PAOZZ	5310-01-249-0489	97499	204-012-127-101	WASHER,SPRING TENSION U/O PN 204-012-101-139 AND -141	UHE, UHH, UHV, UHX	EA	2
18	138	40	PAOZZ	5330-00-165-1952	81349	M83248-1-234	PACKING, PREFORMED	UHE, UHH, UHV, UHX	EA	4
NECOUS N	138	41	PAOZZ	1615-00-670-7590	97499	204-010-506-1	SIGHT GLASS, TRANSMI	UHE, UHH, UHV, UHX	EA	2
HAND TO THE CONTROL OF THE CONTROL O	138	42	PAOZZ	4820-00-826-6465	96906	MS35670-2	VALVE, SAFETY RELIEF U/O PN 204-012-101-31 AND -137	UHE, UHH, UHV, UHX	EA	2
138	138	43	PBOZZ	5365-00-845-3502	96906	MS24391D6L	PLUG, MACHINE THREAD U/O PN 204-012-101-31 AND -137		EA	2
The content of the								UHE, UHH, UHV, UHX		
18	138	44	PAOZZ	5330-00-166-0990	81349	M83248-1-014	PACKING, PREFORMED U/O PN 204-012-101-31 AND -137	THE THE THE THEY	EA	2
138 46	120	45	VDD00	F206 00 100 0007	00044	330000 03	DOLE MACHINE			10
138 47										
138 48 PADZZ 5365-00-446-6375 97499 204-011-12-1 RING,LOCK,KEYED UHE, UHY, UHX EA 1 138 49 PADZZ 5365-00-124-3042 9696 MS24391DSL PLUG,MACHINE THREAD UHE, UHH, UHY, UHX EA 2 138 50 PADZZ 5365-00-16-0988 1349 M83248-1-013 PACKING-PREFORMED U/O PN 204-012-101-31 AND -137 UHE, UHH, UHY, UHX EA 8 138 51 PADZZ 5365-00-758-3676 97499 204-011-162-1 SHIM UHE, UHY, UHX EA 2 138 52 PADDD 3110-00-446-7575 97499 204-011-111-1 BEARING, ROLLER NEED UHE, UHY, UHX, UHX, UHX, UHX, UHX, UHX, UHX, UHX										
138 49 PADZZ 5365-00-124-3042 9696 MS24391D5L PLUG,MACHINE THEAD UHE,UHH,UHV,UHX EA 2 138 50 PADZZ 5365-00-166-988 81349 M83248-1-013 PACKING-PREFORMED U/O PN 204-012-101-31 AND -137 UHE,UHH,UHV,UHX EA 2 138 51 PADZZ 5365-00-758-3676 97499 204-011-162-1 SHIM UHE,UHH,UHV,UHX EA 2 138 53 PADZZ 5305-00-167-5141 81349 M83248-1-258 PACKING,PREFORMED 138 55 PADZZ 5365-00-446-6379 97499 204-011-160-1 SPACKING,PREFORMED 138 55 PADZZ 5365-00-446-6379 97499 204-011-160-1 SPACKING,PREFORMED 138 55 PADZZ 5305-00-05-0482 81349 M83248-1-160 PACKING,PREFORMED 138 57 PADZZ 5305-00-165-1936 81349 M83248-1-159 PACKING,PREFORMED 138 58 PADZZ 5305-00-165-1936 81349 M83248-1-159 PACKING,PREFORMED 138 58 PADZZ 5305-00-271-7778 8804 AN503-8-10 SCREW,MACHINE 138 59 PADZZ 1615-00-757-4857 97499 204-012-131-3 LOCKPLATE,MAIN ROTOR 138 59 PADZZ 1615-00-757-4857 97499 204-012-131-3 LOCKPLATE,MAIN ROTOR 138 59 PADZZ 1615-00-757-4857 97499 204-012-131-3 LOCKPLATE,MAIN ROTOR 138 59 PADZZ 1615-00-757-4857 97499 204-012-131-3 LOCKPLATE,MAIN ROTOR 138 59 PADZZ 1615-00-757-4857 97499 204-012-131-3 LOCKPLATE,MAIN ROTOR 138 59 PADZZ 1615-00-757-4857 97499 204-012-131-3 LOCKPLATE,MAIN ROTOR										
138 50 PADZZ 5330-00-166-0988 81349 M83248-1-013 PACKING-PREFORMED U/O PN 204-012-101-31 AND -137 UHE, UHE, UHY, UHX EA 8 138 51 PADZZ 5365-00-758-3676 97499 204-011-162-1 SHIM UHE, UHY, UHX EA 2 138 53 PADZZ 5300-00-167-5141 81349 M83248-1-258 PACKING, PREFORMED UME, UHE, UHY, UHX EA 2 138 54 PADZZ 5365-00-446-6379 97499 204-011-160-1 SPACER, SLEEVE UHE, UHY, UHX, UHX, UHX, UHX, UHX, UHX, UHX, UHX										
138 51 PADZZ 5365-00-758-3676 97499 204-011-162-1 SHIM UHE, UHH, UHV, UHX EA 2 138 52 PADDD 3110-00-446-7575 97499 204-011-111-1 BEARING, ROLLER NEED UHE, UHV, UHX EA 2 138 53 PADZZ 5305-00-167-5141 81349 M83248-1-258 PACKING, PREFORMED UHE, UHV, UHX EA 2 138 54 PADZZ 5365-00-446-6379 97499 204-011-160-1 SPACER, SLEEVE UHE, UHV, UHX, UHX, UHX, UHX, UHX, UHX, UHX, UHX	138	49	PAOZZ	5365-00-124-3042	96906	MS24391D5L	PLUG, MACHINE THREAD	UHE, UHH, UHV, UHX	EA	2
138 52 PADDD 3110-00-446-7575 97499 204-011-111-1 BEARING, ROLLER NEED UHE, UHH, UHV, UHX EA 2 138 53 PADZZ 5330-00-167-5141 81349 M83248-1-258 PACKING, PREFORMED UHE, UHH, UHV, UHX EA 2 138 54 PADZZ 5365-00-446-6379 97499 204-011-160-1 SPACER, SLEEVE UHE, UHY, UHX, UHX, UHX, UHX, UHX, UHX, UHX, UHX	138	50	PAOZZ	5330-00-166-0988	81349	M83248-1-013	PACKING-PREFORMED U/O PN 204-012-101-31 AND -137	UHE, UHH, UHV, UHX	EA	2
138 53 PADZZ 530-00-167-5141 81349 M83248-1-258 FACKING, PREFORMED UHE, UHH, UHY, UHX EA 2 138 54 PADZZ 5365-00-446-6379 97499 204-011-160-1 SPACER, SLEEVE UHE, UHY, UHX, UHX, UHX, UHX, UHX, UHX, UHX, UHX	138	51	PADZZ	5365-00-758-3676	97499	204-011-162-1	SHIM	UHE, UHH, UHV, UHX	EA	8
138 54 PADZZ 5365-00-446-6379 97499 204-011-160-1 SPACER, SLEEVE UHE, UHY, UHX, UHX, UHX, UHX, UHX, UHX, UHX, UHX	138	52	PADDD	3110-00-446-7575	97499	204-011-111-1	BEARING, ROLLER NEED	UHE, UHH, UHV, UHX	EA	2
138 55 PADZZ 5330-00-005-0482 81349 M83248-1-160 PACKING, PREFORMED UHE, UHH, UNIV, UNIX EA 2 138 56 PADZZ 3110-00-474-9232 97499 204-011-112-1 BEARING, ROLLER, JOUR UHE, UHH, UNIV, UNIX EA 2 138 57 PADZZ 5330-00-165-1936 81349 M83248-1-159 PACKING, PREFORMED UHE, UHH, UNIV, UNIX EA 2 138 58 PADZZ 5305-00-271-7778 88044 AN503-8-10 SCREM, MACHINE UHE, UHH, UNIV, UNIX EA 4 138 59 PADZZ 1615-00-757-4857 97499 204-012-113-3 LOCKPLATE, MAIN ROTOR UHE, UHH, UNIV, UNIX EA 2	138	53	PADZZ	5330-00-167-5141	81349	M83248-1-258	PACKING, PREFORMED	UHE, UHH, UHV, UHX	EA	2
138 55 PADZZ 5380-00-005-0482 81349 M83248-1-160 PACKING, PREFORMED UHE, UHH, UHV, UHX EA 2 138 56 PADZZ 3110-00-474-9232 97499 204-011-112-1 BEARING, ROLLER, JOUR UHE, UHH, UHV, UHX EA 2 138 57 PADZZ 5380-00-165-1936 81349 M83248-1-159 PACKING, PREFORMED UHE, UHH, UHV, UHX EA 2 138 58 PADZZ 5305-00-271-7778 88044 AN503-8-10 SCREW, MACHINE UHE, UH, UHV, UHX EA 4 138 59 PADZZ 1615-00-757-4857 97499 204-012-113-3 LOCKPLATE, MAIN ROTOR UHE, UHH, UHV, UHX EA 2	138	54	PADZZ	5365-00-446-6379	97499	204-011-160-1	SPACER, SLEEVE	UHE, UHH, UHV, UHX	EA	2
138 56 PADZZ 310-00-474-9232 97499 204-011-112-1 BEARING,ROLLER,JOUR UHE,UHH,UHV,UHX EA 2 138 57 PADZZ 530-00-165-1936 81349 M83248-1-159 PACKING,PREFORMED UHE,UHH,UHV,UHX EA 2 138 58 PADZZ 5305-00-271-7778 88044 AN503-8-10 SCREW,MACHINE UHE,UHH,UHV,UHX EA 4 138 59 PADZZ 1615-00-757-4857 97499 204-012-113-3 LOCKPLATE,MAIN ROTOR UHE,UHH,UHV,UHX EA 2	138	55	PADZZ		81349		PACKING, PREFORMED		EA	2
138 57 PADZZ 5330-00-165-1936 81349 M83248-1-159 PACKING, PREFORMED UHE, UHE, UHE, UHE, UHE, UHE, UHE, UHE,										
138 58 PADZZ 5305-00-271-7778 88044 AN503-8-10 SCREW,MACHINE UHE,UHH,UHV,UHX EA 4 138 59 PADZZ 1615-00-757-4857 97499 204-012-113-3 LOCKPLATE,MAIN ROTOR UHE,UHH,UHV,UHX EA 2										_
138 59 PADZZ 1615-00-757-4857 97499 204-012-113-3 LOCKPLATE, MAIN ROTOR UHE, UHH, UHV, UHK, UHH, UHV, UHK EA 2										_
138 60 PADZZ 5310-00-142-2449 97499 204-012-106-1 NUT, PLAIN, INTERNAL UHE, UHH, UHV, UHV, UHV, UHV EA 2								, , , , , , , , , , , , , , , , , , , ,		-
	138	60	PADZZ	5310-00-142-2449	97499	204-012-106-1	NUT, PLAIN, INTERNAL	UHE, UHH, UHV, UHX	EA	2

(2) SMR CODE	(3) NATIONAL STOCK NUMBER	(4)	(5)	(6)	(7)	(8)
SMR 1 CODE		50011		I and the second	1	1
1 CODE						
	CTOCK NUMBER	FSCM	PART	DESCRIPTION	U/M	QTY
	310CK NUMBER		NUMBER	USABLE ON CODE		INC I
						UNI
PADZZ	1615-00-898-0048	97499	204-011-159-1	SPACER, MAIN ROTOR G UHH, UHV	EA	2
PAFZZ	5330-00-753-4409	97499	204–011–131–107	SEAL UHH, UHV	EA	2
PAFZZ	1615-00-201-3782	97499	204-012-116-3	SHIELD ASSEMBLY, MAIN UHH, UHV	EA	1
PAFZZ	1615-00-865-7914	97499	204-012-118-1	SHIELD, ROTARY WING UHH, UHV	EA	1
PAFZZ	5330-00-165-1965	81349	M83248-1-248		EA	2
PAFZZ	5365-00-446-6372	97499	204-011-123-1		EA	2
PAFZZ	5315-00-834-1418	97499	204-012-104-5	PIN, STRAIGHT, HEADLE UHH, UHV	EA	2
PAFZZ	5310-00-184-8976	88044	AN960PD816L	WASHER, FLAT UHH, UHV	EA	4
PAFZZ	5330-01-270-4972	97820	S32979-341G99	.PACKING, PREFORMED	EA	2
PAFZZ	5330-01-270-4972	97820	S32979-341G99	.PACKING, PREFORMED REPLACES PN S12561-341 UHH, UHV	EA	2
PAFZZ	5330-00-167-5160	81349	M83248-1-341	.PACKING, PREFORMED	EA	2
PAFZZ	5330-00-165-1956	81349	M83248-1-238	.PACKING, PREFORMED	EA	2
PAFZZ	1615-00-200-8060	97499	204-012-107-1	.SLEEVE, SEAL ROTOR	EA	2
PAFZZ	1615-00-200-7454	97499	204-012-103-1	.FITTING, HUB ASSY	EA	2
PAFZZ	1560-00-757-1469	97499	204-012-108-1	.STOP, INBOARD FITTING UHH, UHV	EA	2
PAFZZ	1615-00-848-4888	97499	204-012-102-5	.FITTING, ASSEMBLY, RE	EA	2
PAFZZ	5330-00-165-1958	81349	M83248-1-240	.PACKING, PREFORMED	EA	2
PAFZZ	1615-01-063-4016	97499	204-012-122-5	.STRAP ASSEMBLY UHH, UHV	EA	2
PAFZZ	3040-01-299-8100	97499	204–310–101–101	STRAP ASSEMBLY ALTERNATE FOR PN 204-012-122-5, DO NOT INTERMIX -5, -101 STRAPS. USE -5 OR -101 IN PAIRS WHEN REPLACING STRAPS	EA	2
PAFZZ	5330-00-165-1955	81349	M83248-1-237	.PACKING, PREFORMED	EA	4
PAFZZ	5306-01-385-6139	80205	NAS6606H27	.BOLT, MACHINE UHH, UHV	EA	4
PAFZZ	5310-00-167-0821	88044	AN960-616	.WASHER, FLAT UHH, UHV	EA	4
PAFZZ	1560-00-200-7815	97499	204-012-105-1	.STOP ASSEMBLY, STAT U/O PN 204-012-101-31, -139 UHH, UHV	EA	2
PAFZZ	5315-00-845-9890	96906	MS16562-199	PIN, SPRING UHH, UHV	EA	1
PAFZZ	5306-00-795-9861	97499	204-012-110-1	BOLT, SPECIAL UHH, UHV	EA	1
PAFZZ	3020-00-225-5086	97499	204-012-109-1	GEAR, WORM UHH, UHV	EA	1
PAFDD	1615-00-085-3887	97499	204-011-120-5	PITCH HORN ASSEMBLY ROTOR	EA	2
PADZZ	3120-00-837-1527	97499	204-010-170-5	BUSHING, SLEEVE UHH, UHV	EA	2
PADZZ	3120-00-839-5863	97499	204-010-170-7	BUSHING, SLEEVE UHH, UHV	EA	2
PADZZ	3120-00-984-5761	97499	204-010-170-9		EA	1
				.GASKET UHH. UHV	EA	2
	PAFZZ PAFZZ	PAFZZ 5330-00-165-1965 PAFZZ 5365-00-446-6372 PAFZZ 5315-00-834-1418 PAFZZ 5310-00-184-8976 PAFZZ 5330-01-270-4972 PAFZZ 5330-01-270-4972 PAFZZ 5330-00-167-5160 PAFZZ 5330-00-165-1956 PAFZZ 1615-00-200-8060 PAFZZ 1615-00-200-7454 PAFZZ 1560-00-757-1469 PAFZZ 1560-00-757-1469 PAFZZ 1615-00-848-4888 PAFZZ 1615-01-063-4016 PAFZZ 3300-01-65-1958 PAFZZ 1615-01-063-4016 PAFZZ 5330-00-165-1955 PAFZZ 5306-01-385-6139 PAFZZ 5310-00-167-0821 PAFZZ 5310-00-167-0821 PAFZZ 5315-00-845-9890 PAFZZ 5306-00-795-9861 PAFZZ 3020-00-225-5086 PAFDD 1615-00-085-3887 PADZZ 3120-00-837-1527 PADZZ 3120-00-839-5863 PADZZ 3120-00-894-5761	PAFZZ 5330-00-165-1965 81349 PAFZZ 5365-00-446-6372 97499 PAFZZ 5315-00-834-1418 97499 PAFZZ 5310-00-184-8976 88044 PAFZZ 5330-01-270-4972 97820 PAFZZ 5330-01-270-4972 97820 PAFZZ 5330-01-67-5160 81349 PAFZZ 5330-00-165-1956 81349 PAFZZ 1615-00-200-7454 97499 PAFZZ 1615-00-848-4888 97499 PAFZZ 1615-01-63-4016 97499 PAFZZ 1615-01-63-4016 97499 PAFZZ 3040-01-299-8100 97499 PAFZZ 1615-01-063-4016 97499 PAFZZ 1615-01-063-4016 97499 PAFZZ 1615-01-063-4016 97499 PAFZZ 1615-01-063-4016 97499 PAFZZ 3040-01-299-8100 97499 PAFZZ 5330-00-165-1955 81349 PAFZZ 5310-00-165-1955 97499 PAFZZ 5315-00-845-9890 96906 PAFZZ 5315-00-845-9890 96906 PAFZZ 3020-00-225-5086 97499 PAFZZ 3120-00-839-5863 97499 PADZZ 3120-00-839-5863 97499 PADZZ 3120-00-839-5863 97499	PAFZZ 5330-00-165-1965 81349 M83248-1-248 PAFZZ 5365-00-446-6372 97499 204-011-123-1 PAFZZ 5315-00-834-1418 97499 204-012-104-5 PAFZZ 5310-00-184-8976 88044 AN960PD816L PAFZZ 5330-01-270-4972 97820 S32979-341G99 PAFZZ 5330-01-270-4972 97820 S32979-341G99 PAFZZ 5330-00-165-1956 81349 M83248-1-341 PAFZZ 5330-00-165-1956 81349 M83248-1-341 PAFZZ 1615-00-200-8060 97499 204-012-107-1 PAFZZ 1615-00-200-7454 97499 204-012-103-1 PAFZZ 1560-00-757-1469 97499 204-012-102-5 PAFZZ 5330-00-165-1958 81349 M83248-1-240 PAFZZ 3040-01-299-8100 97499 204-012-102-5 PAFZZ 306-01-385-6139 80205 NAS6606H27 PAFZZ 5310-00-167-0821 88044 AN960-616 PAFZZ 5315-00-845-9890 96906 MS16562	PAFZZ 530-00-165-1965 81349 M83248-1-248 PACKING, PREFORMED UHH, UHV PAFZZ 5315-00-834-1418 97499 204-012-104-5 PIN, STRAIGHT, HEADLE UHH, UHV PAFZZ 5310-00-184-8976 88044 AN960-616 WASHER, FLAT UHH, UHV PAFZZ 530-01-270-4972 97820 S32979-341G99 PACKING, PREFORMED UHH, UHV PAFZZ 5330-01-270-4972 97820 S32979-341G99 PACKING, PREFORMED REPLACES PN S12561-341 UHH, UHV PAFZZ 5330-00-165-1956 81349 M3248-1-231 PACKING, PREFORMED UHH, UHV PAFZZ 1615-00-200-8060 97499 204-012-102-1 SLEEVE, SEAL ROTOR UHH, UHV PAFZZ 1615-00-200-8060 97499 204-012-108-1 STOP, INBOARD FITTING UHH, UHV PAFZZ 1615-00-200-8167-1958 81349 M3248-1-240 PACKING, PREFORMED UHH, UHV PAFZZ 330-00-165-1958 1349 PAGZ 1615-01-063-4016 97499 204-012-102-5 STOP, INBOARD FITTING UHH, UHV PAFZZ 1615-00-200-8109 97499 204-012-102-5 PACKING, PREFORMED UHH, UHV PAFZZ 1615-01-063-4016 97499 204-012-102-5 PACKING, PREFORMED UHH, UHV PAFZZ 1615-01-063-818 81349 M3248-1-240 PACKING, PREFORMED UHH, UHV PAFZZ 1615-01-063-818 81349 M3248-1-240 PACKING, PREFORMED UHH, UHV PAFZZ 1615-01-063-818 81349 M3248-1-240 PACKING, PREFORMED UHH, UHV PAFZZ 1615-01-063-818 81349 M3248-1-240 PACKING, PREFORMED UHH, UHV PAFZZ 1615-01-063-818 81349 M3248-1-240 PACKING, PREFORMED UHH, UHV PAFZZ 1615-01-063-818 81349 M3248-1-240 PACKING, PREFORMED UHH, UHV PAFZZ 1615-01-063-818 81349 M3248-1-240 PACKING, PREFORMED UHH, UHV PAFZZ 1615-00-020-7815 81349 M3248-1-237 PACKING, PREFORMED UHH, UHV PAFZZ 1616-00-020-7815 81349 M3248-1-237 PACKING, PREFORMED UHH, UHV PAFZZ 1616-00-020-7815 97499 204-012-105-1 STOP ASSEMBLY, STAT U/O PN 204-012-105-31, -139 UHH, UHV PAFZZ 1616-00-020-7815 97499 204-012-105-1 STOP ASSEMBLY, STAT U/O PN 204-012-105-31, -139 UHH, UHV PAFZZ 1616-00-085-888 97499 204-011-105-1 SEDSHING, SLEEVE UHH, UHV PAFZZ 1616-00-085-888 97499 204-011-105-1 SEDSHING, SLEEVE UHH, UHV PAFZZ 1616-00-085-888 97499 204-010-170-5 BUSHING, SLEEVE UHH, UHV PADZZ 1616-07-084-6761 97499 204-010-170-5 BUSHING, SLEEVE UHH, UHV	PAFZZ 5300-00-165-1965 81349 M83248-1-248

659/(660 blank)

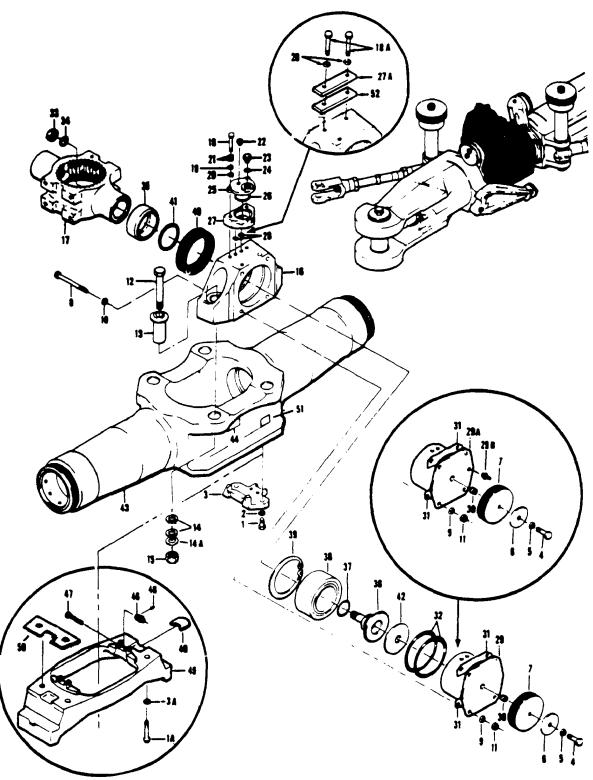


Figure 140. Hub Assembly, Main Rotor, Inboard Section

SECTION	II				C26	TM55-1520-210-23P			
(1) ILLUSTRA	TION	(2)	(3)	(4)	(5)	(6) DESCRIPTION		(7)	(8) QTY
(a)	(b)	ann.	NATIONAL		DADE	DESCRIPTION			INC
	ITEM NO	SMR CODE	STOCK NUMBER	FSCM	PART NUMBER		USABLE ON CODE	U/M	IN UNIT
140		PAODD	1615-01-056-4550	97499	204-012-101-31	HUB ASSEMBLY, MAIN R SEE FIG.135 FOR NHA SEE FIG.140 FOR BALANCE OF BREAKDOWN	UHH, UHV	EA	1
140		PAODD	1615-01-261-0570	97499	204-012-101-137	HUB,MAIN ROTOR SEE FIG.135 FOR NHA SEE FIG.141 FOR BALANCE OF BREAKDOWN	UHH,UHV	EA	1
140		PAODD	1615-01-237-0512	97499	204-012-101-139	HUB ASSEMBLY	UHH, UHV	EA	1
140		PAODD	1615-01-270-2982	97499	204-012-101-141	HUB ASSY,MAIN ROTOR SEE FIG.135 FOR NHA SEE FIG.140 FOR BALANCE OF BREAKDOWN	UHH,UHV	EA	1
140	1	PAFZZ	5306-00-638-5828	88044	AN6H6A	BOLT, MACHINE	UHH, UHV	EA	4
140	1A	PAOZZ	5306-00-975-2073	96906	MS21250H06006	BOLT, MACHINE U/O PN 204-012-101-137,-141	UHH, UHV	EA	4
140	2	PAFZZ	5310-00-187-2400	88044	AN960PD616	WASHER, FLAT	UHH, UHV	EA	4
140	3	PAFZZ	1615-00-183-4422	97499	204-011-157-7	STATIC STOP MAIN	UHH, UHV	EA	2
140	3A	PAFZZ	5310-01-291-6567	97499	140-007-25S30A4	WASHER	UHH, UHV	EA	4
140	4	PAFZZ	5306-00-638-7511	88044	AN6H5	BOLT, MACHINE	UHH, UHV	EA	2
140	4	PAFZZ	5306-00-616-1224	88044	AN6-6A	BOLT, MACHINE	UHH, UHV	EA	V
140	4	PAFZZ	5306-00-637-8591	88044	AN6H7	BOLT, MACHINE	UHH, UHV	EA	V
140	4	PAFZZ	5306-00-638-5775	88044	AN6H10	BOLT, MACHINE	UHH, UHV	EA	V
140	4	PAFZZ	5306-00-638-4834	88044	AN6H11	BOLT, MACHINE	UHH, UHV	EA	V
140	4	PAFZZ	5306-00-281-9995	88044	AN6H12	BOLT, MACHINE	UHH, UHV	EA	v
140	4	PAFZZ	5306-00-638-5760	88044	AN6H13	BOLT, MACHINE	UHH, UHV	EA	v
140	5	PAFZZ	5310-00-167-0821	88044	AN960-616	WASHER, FLAT	UHH, UHV	EA	5
140	6	PAFZZ	5310-00-167-0768	96906	MS63040-6	WASHER, FLAT	UHH, UHV	EA	V
140	7	PAFZZ	1615-00-868-2754	97499	204-011-150-1	WEIGHT, MAIN ROTOR 16 MAX	UHH, UHV	EA	V
140	8	XBDZZ	5306-00-151-2614	88044	AN5-31A	BOLT, MACHINE	UHH, UHV	EA	8
140	9	PAOZZ	5310-00-167-0836	88044	AN960-516L	WASHER, FLAT	UHH, UHV	EA	8
140	10	PADZZ	5310-00-187-2399	88044	AN960PD0516	WASHER, FLAT	UHH, UHV	EA	8
140	11	PADZZ	5310-00-807-1476	96906	MS21042L5	NUT, SELF-LOCKING, EX WASHER, HEXAGON	UHH, UHV	EA	8
140	12	PADZZ	5300-01-300-0423	96906	MS14181-08044	BOLT,U/P PN 201-012-101-137,-141	UHH, UHV	EA	4
140	12	PADZZ	5306-00-873-7844	97499	204-011-171-3	BOLT,U/O PN 204-012-101-31,-139	UHH, UHV	EA	4
140	13	PADZZ	3120-00-954-6363	97499	204-011-135-3	BUSHING, SLEEVE	UHH, UHV	EA	4
140	14	PAOZZ	5310-01-272-2436	97499	140-007-33S128-3	WASHER, FLAT	UHH, UHV	EA	V
140	14A	PADZZ	5310-00-306-3167	88044	AN960C-816L	WASHER, FLAT	UHH, UHV	EA	4
	15	PADZZ	5310-01-300-0426	96906	MS14182L08	NUT, SELF-LOCKING, E	UHH, UHV	EA	1
	16	PADZZ	5340-01-315-5767	97499	204-011-108-3	PILLOW BLOCK	UHH, UHV	EA	1
	17	PADZZ	1615-00-474-9224	97499	204-011-105-1	TRUNNION ASSEMBLY	UHH, UHV	EA	4
	18	PAOZZ	5306-00-182-1963	88044	AN4H15A	BOLT, MACHINE	UHH, UHV	EA	4
	18A	PAOZZ	5306-00-186-2014	8044	AN4H3A	BOLT, MACHINE	UHH, UHV	EA	4
		PAOZZ	5310-00-167-0835	88044	AN960-416L	WASHER, FLAT	UHH, UHV	EA	8
					AN960P0416				
	20	PAOZZ	5310-00-187-2354	96906		WASHER, FLAT	UHH, UHV	EA EA	8
			5310-00-582-5965		MS35338-44	WASHER, LOCK			2
	22	PAOZZ	4820-00-826-6465	96906	MS35670-2	VALVE, SAFETY RELIEF	UHH, UHV	EA	
	23	PAOZZ	5365-00-124-3042	96906	MS24391D5L	PLUG,MACHINE THREAD	UHH, UHV	EA	2
	24	PAOZZ	5330-00-584-0150	80205	NAS617-5	PACKING, PREFOMED	UHH, UHV	EA	2
	24	PAFZZ	5330-00-166-0988	81349	M83248-1-013	PACKING, PREFORMED U/O PN 204-012-101-31	UHH, UHV	EA	2
	25	PAOZZ	1615-00-633-0828	97499	204-010-529-1	COVER, MAIN ROTOR	UHH, UHV	EA	2
	26	PAOZZ	5330-00-618-2514	96906	MS29561-220	PACKING, PREFORMED	UHH, UHV	EA	2
	26	PAOZZ	5330-00-166-8411	81349	MS3248-1-220	PACKING, PREFORMED U/O PN 204-012-101-31	UHH, UHV	EA	2
	27	PAOZZ	1615-00-624-5151	97499	204-010-191-1	RESERVOIR, TRUNNION	UHH, UHV	EA	2
140	27A	PAOZZ	5306-01-H75-8723	97499	204-012-12-101	PLATE	UHH, UHV	EA	2
140	28	PAOZZ	5330-00-882-6874	96906	MS9241-011	PACKING, PREFORMED	UHH, UHV	EA	4
140	28	PAOZZ	5330-00-166-0975	81349	MS3248-1-011	PACKING, PREFOMED U/O PN 204-012-101-31	UHH, UHV	EA	4

C26

SECTION II	C26	TM55-1520-210-23P

(1) ILLUSTF (a)	RATION (b)	(2)	(3) NATIONAL	(4)	(5)	(6) DRSCRIPTION		(7)	(8) QTY INC
FIG NO	ITEM NO	SMR	STOCK NUMBER	FSCM	PART NUMBER		USABLE ON CODE	U/M	IN UNIT
140	29	PADDD	3130-00-474-9146	97499	204-011-122-1	LINER ASSEMBLY	UHH, UHV	EA	4
140	29A	PADDD	3130-01-258-1665	97499	204-011-122-105	LINER ASSEMBLY	UHH, UHV	EA	2
140	29B	PADDD	4730-01-077-4893	80205	NAS516-1A	FITTING	UHH, UHV	EA	2
140	30	PADZZ	5310-00-754-1817	91767	3591-6CNX-8	INSERT, SCREW THR	UHH, UHV	EA	1
140	31	PADZZ	5365-00-758-3674	97499	204-011-147-1	SHIM	UHH, UHV	EA	8
140	32	PADZZ	5330-00-725-0758	96906	MS29561-240	PACKING, PREFOMED	UHH, UHV	EA	4
140	32	PAFZZ	5330-00-165-1958	81349	M83248-1-240	PACKING, PREFOMED U/O PN 204-012-101-31	UHH, UHV	EA	4
140	33	PADZZ	5310-00-449-2378	6906	MS21245L8	NUT, SLEF-LOCKING, HE	UHH, UHV	EA	2
140	34	PADZZ	5310-00-167-0806	88044	AN960C816	WASHER, FLAT	UHH, UHV	EA	2
140	35	PADZZ	5365-00-446-6378	97499	204-011-148-1	SPACER, RING	UHH, UHV	EA	2
140	36	PADZZ	1615-00-898-0046	97499	204-011-134-1	LOCK, INNER RACE	UHH, UHV	EA	2
140	37	PADZZ	5330-00-059-7503	96906	MS9241-218	PACKING PREFORMED	UHH, UHV	EA	2
			5330-00-059-7503						
140	37	XDFZZ		91349	M83248-1-218	PACKING, PREFORMED U/O PN 204-012-101-31	UHH, UHV	EA	2
140	38	PADZZ	3110-00-897-3803	97499	204-011-110-3	BEARING, ROLLER NEEDLE	UHH, UHV	EA	2
140	39	PADZZ	5365-00-664-8889	6906	MS16625-1346	RING, RETAINING	UHH, UHV	EA	2
140	40	PADZZ	5330-00-758-3672	97499	204-011-132-1	SEAL, PLAIN	UHH, UHV	EA	2
140	41	PADZZ	5330-00-691-6342	25184	035-1487	PACKING, PREFORMED	UHH, UHV	EA	2
140	41	PADZZ	5330-00-166-8395	81349	M83248-1-035	PACKING, PREFORMED U/O PN 204-012-101-31	UHH, UHV	EA	2
140	42	PADZZ	5310-00-446-6377	97499	204-011-133-1	WASHER, FLAT	UHH, UHV	EA	2
140	43	PADZZ	1615-00-474-9223	97499	204-011-102-1	YOKE ASSEMBLY, MAIN	UHH, UHV	EA	1
140	43	PADDD	1615-00-757-2905	97499	204-011-102-17	YOKE ASSEMBLY, MAIN	UHH, UHV	EA	1
140	44	PAOZZ	9905-00-060-2034	97499	100-024-1	PLATE, IDENTIFICATION	UHH, UHV	EA	2
140	45	PAODD	5315-01-291-7202	97499	204-011-207-105	PLATE ASSY U/O PN 204-012-101-137,-141	UHH, UHV	EA	1
140	46	PAOZZ	3020-01-318-6284	97499	204-012-109-001	GEAR,WORM U/O FN 204-011-207-105	UHH, UHV	EA	2
140	47	PAOZZ	5306-00-795-9861	97499	204-012-110-1	BOLT, MACHINE U/O PN 204-011-207-10	UHH, UHV	EA	2
140	48	PAOZZ	5315-00-845-9890	96906	MS16562-199	PIN, SPRING	UHH, UHV	EA	2
140	49	PAOZZ	5315-01-291-7202	97499	204-011-211-101	KEY, MACHINE U/O PN 204-012-101-137,-141	UHH, UHV	EA	2
140	50	PAOZZ	5365-01-287-5352	97499	204-011-213-101	SHIM U/O PN 204-012-101-137,-141	UHH, UHV	EA	2
140	51	XDOZZ	1680-00-532-2497	88044	AN7510-1	PLATE, IDENTIFICATION U/O PN 204-012-101-31 AND -137	UHH, UHV	EA	1
140	51	XDOZZ	9905-00-532-2497	96906	MS27253-1	PLATE, IDENTIFICATION U/O PN 205-704-087-105	UHH, UHV	EA	1
140	52	MOOZZ			GRHB-1	GASKET	UHH, UHV	EA	1

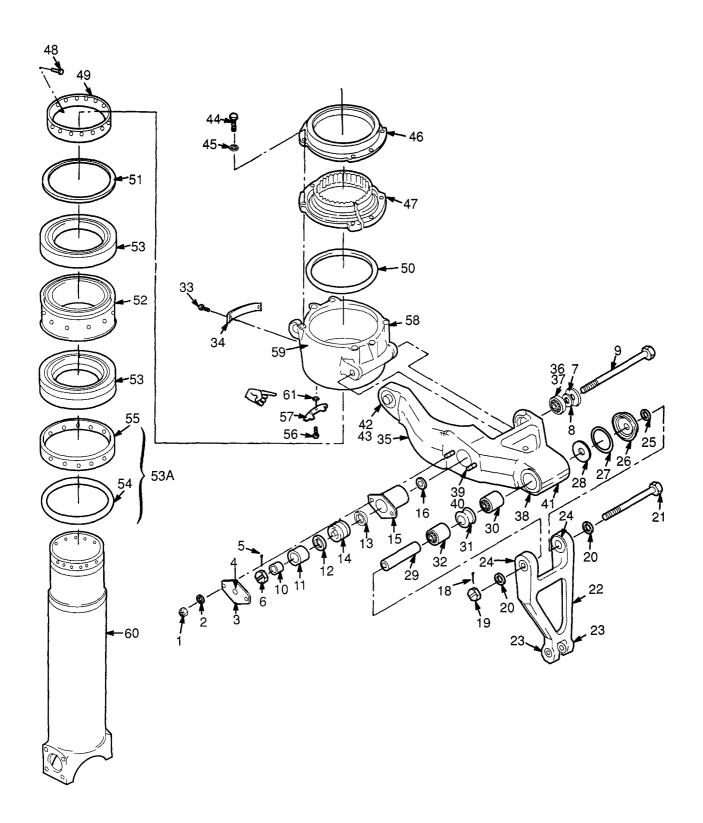


Figure 141. Scissors and Sleeve Assembly 670

					TM 55-1520	-210-23P C29	SEC1	TION II
(*	1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUST	RATION							
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON COD	E	INC IN
NO.	NO.							UNIT
141		PAODD	1615-00-454-8828	97499	204-011-401-11	SCISSORS AND SLEEVE ASSEMBLY SEE FIG. 128 FOR NHA . UHH, UH		1
141	1	PAOZZ	5310002632862	96906	MS21045C3	.NUT, SELF-LOCKING, HE		4
141	2	PAOZZ	5310001834406	88044	AN960PD10	.WASHER, FLAT UHH, UH		4
141	3	PAOOO	1615008478365	97499	204-010-456-3	.COVER, ACCESS UHH, UH		2
141	4	PAFZZ	4730010774893	80205	NAS516-1A	FITTING, LUBRICATION		1
141	5	PAOZZ	5315002341864	96906	MS24665-302	.PIN, COTTER UHH, UH		2
141	6	PAOZZ	5310001768112	88044	AN320-8	.NUT, PLAIN, SLOTTED, H		2
141	7	PAOZZ	5310-00-234-4240	97499	212-010-764-1	.WASHER, FLAT UHH, UH		2
141	8	PAOZZ	5310001670839	88044	AN960-816L	.WASHER, FLAT UHH, UH		V
141	8	PAOZZ	5310001670823	88044	AN960-816	.WASHER, FLAT UHH, UH		V
141	9	KFOZZ		80205	NAS464P8-90	.BOLT, SHEAR (Part of Kit NSN 1615-00-225-5111) UHH, UH	V EA	2
141	10	PAOZZ	5365008419950	80205	NAS43HT8-21	.SPACER, SLEEVE UHH, UH	V EA	2
141	11	PAOZZ	5365008381598	97499	204-010-455-3	.SPACER, SLEEVE UHH, UH	V EA	2
141	12	PAOZZ	5365007828511	97499	120-045-35-29	. SHIM UHH, UH	V EA	2
141	13	PAOZZ	5365007828511	97499	120-045-35-29	.SHIM UHH, UH	V EA	2
141	14	PAOZZ	3110-00-731-7977	97499	204-011-412-1	BEARING, BALL, STACK UHH, UH	V SE	2
141	15	PAOZZ	3130008309726	97499	204-010-454-3	.LINER, BEARING HOUSING	V EA	2
141	16	PAOZZ	1615011437339	97499	204-011-448-103	.SPACER UHH, UH	V EA	2
141	18	PAOZZ	5315002341864	96906	MS24665-302	.PIN, COTTER UHH, UH	V EA	2
141	19	PAOZZ	5310001768112	88044	AN320-8	.NUT, PLAIN, SLOTTED, H	V EA	2
141	20	PAOZZ	5310013695701	80205	NAS1149D0863J	.WASHER, FLAT UHH, UH	V EA	4
141	21	KFOZZ		80205	NAS464P8-69	.BOLT, SHEAR (Part of Kit NSN 1615-00-225-5111) UHH, UH	V EA	2
141	22	PAOFF	1615008309750	97499	204-011-407-1	.LINK ASSY UHH, UH	V EA	2
141	23	PAFZZ	3120008472708	97499	22-007-19-27-18	BUSHING, SLEEVE UHH, UH	V EA	2
141	24	PAFZZ	3120008473401	97499	22-010-31-35-48	BUSHING, SLEEVE UHH, UH	V EA	2
141	25	PAOZZ	5365008420669	97499	120-045-27-17	.SHIM	V EA	V
141	26	PA000	1615008309751	97499	204-011-421-1	.HOUSING ASSEMBLY	V EA	2
141	27	PAOZZ	5330008395862	73680	71X6223	SEAL, PLAIN ENCASED	V EA	1
141	28	PAOZZ	3120008395431	97499	204-011-420-1	.BEARING, WASHER, THRU	V EA	2
141	29	PAOZZ	3110-00-840-2716	97499	204-010-441-3	.RING, BEARING, INNER	V EA	2
141	30	PAOZZ	3110-00-840-8611	97499	204-011-419-1	.BEARING, ROLLER, JOUR	V EA	2
141	31	PAOZZ	5365008309752	97499	204-011-422-1	.SPACER, SLEEVE	V EA	2
141	32	PAOZZ	3110-00-840-8610	97499	204-011-418-1	BEARING, ROLLER, JOUR UHH, UH	V EA	2
141	33	PAOZZ	5305002535606	96906	MS21318-7	.SCREW, DRIVE	V EA	2
141	34	PAOZZ	9905001185663	97499	100-037-1M	.PLATE, IDENTIFICATION	V EA	1
141	35	PAOFF	1615009389784	97499	204-011-406-13	.SCISSORS ASSEMBLY UHH, UH	V EA	2
141	36	PAFZZ	3120007593797	97499	204-011-456-1	SLEEVE, BEARING ASSY UHH, UH	V EA	1
141	37	PAOZZ	3110-00-042-0440	96906	MS27641-8	BEARING, BALL, AIRFRAME	V EA	1
141	38	PAFZZ	3130008980051	97499	204-011-413-1	LINER, BEARING HOUSING	V EA	1
141	39	PAFZZ	5307003580297	96906	MS51989-104-10	STUD, LOCKED IN	V EA	2
141	40	PAFZZ	5365002819224	83324	RL21SB6	RING, LOCK, SERRATED	V EA	2

					TM 55-1520-	-210-23P C30 S	ECT	ION II
	1) RATION	(2)	(3)	(4)	(5)	(6)	(7)	(8)
	 	OMP	NATIONAL	FSCM	DADT	DECODINE	U/M	QTY
(A) FIG.	(B) ITEM	SMR CODE	NATIONAL STOCK NUMBER	FSCIVI	PART NUMBER	DESCRIPTION USABLE ON CODE	U/IVI	INC IN
NO.	NO.	OODL	OTOOK NOWIDEN		NOMBER	STABLE ON SOBE		UNIT
141	41	PAFZZ	4730-01-077-4893	80205	NAS516-1	FITTING, LUBRICATION	EA	2
141	42	PAFZZ	3110-00-460-5244	96906	MS28913-5C	BEARING, ROLLER, AIRF	EA	1
141	43	PAFZZ	3120-00-731-7967	97499	120-013-5A	BUSHING SLEEVE UHH, UHV	EA	1
141	44	PAFZZ	5306-00-182-2016	88044	AN4H5A	.BOLT, MACHINE	EA	6
141	45	PAFZZ	5310-00-187-2354	88044	AN960PD416	.WASHER, FLAT UHH, UHV	EA	6
141	46	PAFZZ	1615-00-649-8229	97499	204-010-445-1	.FLANGE, SCISSORS	EA	1
141	47	PAFZZ	1615-00-454-8780	97499	204-010-479-17	.PLATE SET UHH, UHV	EA	1
141	48	PAFZZ	5315-00-860-9527	97499	204-011-453-1	.PIN UHH, UHV	EA	1
141	49	PAFZZ	5310-00-649-8226	97499	204-010-420-1	.NUT, PLAIN, ROUND	EA	1
141	50	PAFZZ	5330-00-580-2008	97499	204-010-428-1	.SEAL, PLAIN ENCASED	EA	1
141	51	PAFZZ	5365-00-847-1132	97499	204-011-411-1	.SPACER, RING UHH, UHV	EA	1
141	52	PAFZZ	5365-00-735-6554	97499	204-011-410-1	.SPACER SET, RING UHH, UHV	EA	1
141	53	PAFDD	3110-00-855-9236	97499	204-011-409-1	.BEARING, BALL, STACK UHH, UHV	EA	1
141	53A	AFFFF	1560-00-649-8228	97499	204-010-437-5	.NUT, PLAIN, ROUND	EA	1
141	54	PAFZZ	5330-00-580-2008	97499	204-010-428-1	SEAL, PLAIN ENCASED	EA	1
141	55	PAFZZ	5310-00-788-0048	97499	204-010-437-7	NUT, PLAIN, ROUND	EA	1
141	56	PAFZZ	5305-00-912-4818	96906	MS35276-261	.SCREW, MACHINE UHH, UHV	EA	2
141	57	PAFZZ	1615-00-860-9508	97499	204-011-454-1	LOCK, PLATE, SCISSORS UHH, UHV	EA	1
141	58	PAFZZ	1615-00-970-1259	97499	204-011-405-9	.HUB ASSY, COLLECTIVE UHH, UHV	EA	1
141	59	PAFZZ	4730-01-077-4893	80205	NAS516-1	FITTING, LUBRICATION UHH, UHV	EA	2
141	60	PAFZZ	1615-01-143-7338	97499	204-011-408-105	.SLEEVE, COLLECTIVE	EA	1
141	61	PAOZZ	5310-00-680-7296	80205	NAS620-10L	.WASHER, FLAT UHH, UHV	EA	2

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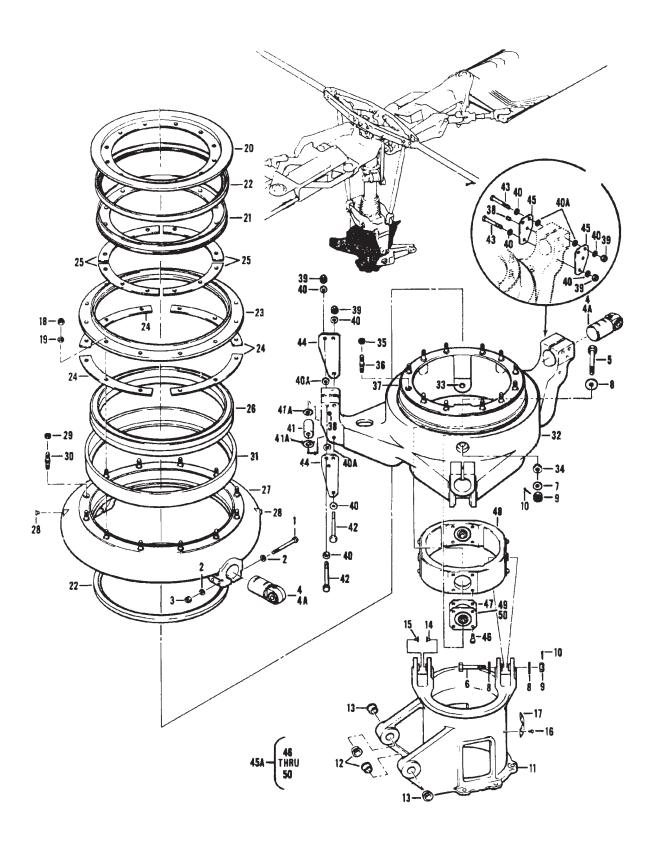


Figure 143. Swashplate Control Assembly

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					TM 55-1520-)–210–23P C30	SECT	ΓΙΟΝ ΙΙ
(*	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUST'	TRATION			'				'
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER	'	NUMBER	USABLE ON CODE		INC IN
NO.	NO.	<u> </u>		<u> </u>			<u>Ļ</u>	UNIT
143	1	PAODD	1615-00-060-1062	97499	204-011-400-11	SWASHPLATE, CONTROL ASSEMBLY SEE FIG. 128 FOR NHA UHH, UHV		1
143	1	PAOZZ	5306-00-182-2039	88044	AN4H23A	BOLT, MACHINE UHH, UHV		4
143	2	PAOZZ	5310-00-187-2354	88044	AN960PD416	.WASHER FLAT		8
143	3	PAOZZ	5310-00-807-1475	96906	MS21042L4	.NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV		4
143	4	PAOZZ	1615-00-157-5729	84955	KSP9001-5	TRUNNION ASSEMBLY UHH, UHV		5
143	4A	PAOZZ	1615-01-026-8349	50632	KSP9057	SNUBBER, TRUNNION, ROTOR		2
143	5	PADZZ	5306-00-530-0327	97499	204-011-463-1	.BOLT, SHEAR UHH, UHV		2
143	6	PADZZ	5306-00-488-7597	97499	204-011-461-1	.BOLT, SHEAR UHH, UHV	EA	2
143	7	PADZZ	5310-00-167-0820	88044	AN960-516	.WASHER, FLAT UHH, UHV	EA	2
143	8	PADZZ	5310-01-083-6496	97499	204-011-457-3	.WASHER, RECESSED UHH, UHV	EA	6
143	9	PADZZ	5310-00-176-8109	88044	AN320-5	.NUT, PLAIN, SLOTTED	EA	4
143	10	PADZZ	5315-00-234-1854	96906	MS24665-153	.PIN, COTTER UHH, UHV	EA	4
143	11	PADDD	1615-00-856-3919	97499	204-011-404-5	.SUPPORT ASSEMBLY, SWASHPLATE UHH, UHV	EA	1
143	12	PAFZZ	3120-00-625-0062	97499	22-010-31-34-24	.BUSHING, SLEEVE UHH, UHV	EA	2
143	13	PAFZZ	3120-00-690-8395	97499	204-010-413-15	BUSHING, SLEEVE	EA	2
143	14	PAFZZ	3120-00-474-9147	97499	204-010-413-39	BUSHING, SLEEVE		2
143	15	PAFZZ	3120-00-446-6380	97499	204-010-413-31	BUSHING, SLEEVE	EA	2
143	16	PAOZZ	5305-00-253-5606	96906	MS21318-13	SCREW, DRIVE		2
143	17	PAOZZ	9905-00-060-2034	97499	100-024-1	PLATE, IDENTIFICATION		1
143	18	PADZZ	5310-00-807-1475	96906	MS21042L4	.NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV		24
143	19	PADZZ	5310-00-187-2354	88044	AN960PD416	.WASHER, FLAT		24
143	20	PADZZ	3110-00-187-2354	97499	204-011-428-3	.WASHER, FLAI		1
143	20	PADZZ	3110-00-876-2410	97499	204-011-428-3	.CAP, INNER		'
	21	PADZZ	3110-00-414-9175 5330-00-446-6384	97499	204-011-427-1	.CAP, INNEH UHH, UHV .SEAL, RUBBER UHH, UHV		1 2
143 143	22	PADZZ	5330-00-446-6384 3110-00-830-8041	97499 97499	204-011-429-1 204-011-426-1	SEAL, RUBBER UHH, UHV PLATE, RETAINING, BEA UHH, UHV		2
			3110-00-830-8041 5365-00-446-6388					1 4
143	24	PADZZ		97499	204-011-444-1	SHIM		'
143	25	PADZZ	5365-00-446-6387	97499	204-011-431-1	SHIM UHH, UHV		4
143	26	PADDD	3110-00-446-6386	97499	204-011-430-1	BEARING, BALL, ANNULA		1
143	27	PADDD	1615-00-474-9151	97499	204-011-403-1	RING ASSEMBLY, OUTER		1
143	28	PAFZZ	4730-01-077-4893	80205	NAS516-1	FITTING, LUBRICATION UHH, UHV		4
143	29	PADZZ	5365-00-935-3668	96906	MS51990-105	RING, LOCK, SERRATED		12
143	30	PADZZ	5307-00-531-1414	83324	SF101-9SA11A	STUD, PLAIN UHH, UHV		12
143	31	PADZZ	3130-00-474-9167	97499	204-011-425-1	LINER UHH, UHV		1
143	32	PADDD	1615-00-060-1058	97499	204-011-402-13	.RING, SWASHPLATE U/O PN 204-011-400-11 UHH, UHV		1
143	33	PADZZ	3120-00-446-6382	97499	204-010-413-35	BUSHING, SLEEVE	EA	2
143	34	PADZZ	1615-00-474-9188	97499	204-010-413-37	BUSHING		4
143	35	PADZZ	5365-00-935-3668	96906	MS51990-105	RING, LOCK, SERRATED	EA	12
143	36	PADZZ	5307-00-531-1414	83324	SF101-9SA11A	STUD, PLAIN UHH, UHV	EA	12
143	37	PADZZ	5365-00-474-9166	97499	204-011-423-1	SPACER, SLEEVE UHH, UHV	EA	1
143	38	PAFZZ	4730-01-077-4893	80205	NAS516-1	FITTING, LUBRICATION	EA	3
143	39	PAOZZ	5310-00-807-1475	96906	MS21042L4	NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	9
143	40	PAOZZ	5310-00-187-2354	88044	AN960PD416	WASHER, FLAT	EA	V
143	40A	PAOZZ	5310-00-184-9001	88044	AN960PD416L	WASHER, FLAT		V
143	41	PAOZZ	5365-00-078-5878	97499	204-011-460-1	SPACER, SLEEVE		2
143	41A	PAOZZ	5310-00-167-0822	88044	AN960-716	WASHER, FLAT		2
143	414	PAOZZ	5306-00-182-2018	88044	AN4H24A	BOLT, MACHINE		6
143	43	PAOZZ	5306-00-182-2018	88044	AN4H26A	BOLT, MACHINE UHH, UHV		3
170	70	17022	3000 00 102 2020	000-	ANTIILOA	BOLI, WACHINE	L/ \	_

	SECII					1 W 55-1520-	-210-23P C30		
	(1		(2)	(3)	(4)	(5)	(6)	(7)	(8)
	ILLUSTE		SMR	NATIONAL	FSCM	PART	DECODIDATION	U/M	QTY
	(A) FIG.	(B) ITEM	CODE	STOCK NUMBER	FSCIVI	NUMBER	DESCRIPTION USABLE ON CODE	U/IVI	INC IN
	NO.	NO.					33.22.3.		UNIT
П	143	44	MFOZZ		97499	204-011-458-1	PLATE, SWASHPLATE UHH, UHV	EA	4
Ш	143	44	MFOZZ		97499	204-011-458-3	PLATE, SWASHPLATE UHH, UHV	EA	4
Ш	143	45	MFOZZ		97499	204-011-458-5	PLATE, SWASHPLATE UHH, UHV	EA	2
Ш	143	45	MFOZZ		97499	204-011-458-7	PLATE, SWASHPLATE UHH, UHV	EA	2
Ш	143	45A	ADDDD	1560-00-847-8323	97499	204-010-404-1	.RING, ASSEMBLY UHH, UHV	EA	1
Ш	143	46	PADZZ	5305-00-150-9213	88044	AN502-10-6	SCREW, MACHINE UHH, UHV	EA	16
Ш	143	47	PADZZ	5365-00-690-7600	97499	204-010-434-1	SHIM UHH, UHV	EA	4
Ш	143	48	PADZZ	1615-00-649-8222	97499	204-010-404-3	RING, SWASHPLATE SUP	EA	1
Ш	143	49	PADDD	3130-00-649-8227	97499	204-010-433-1 MS27640 F	BEARING AND LINER ASSEMBLY	EA	4
ч	143	50	PADZZ	3110-00-023-7007	96906	MS27640-5	BEARING, BALL, AIRFRA	EA	1

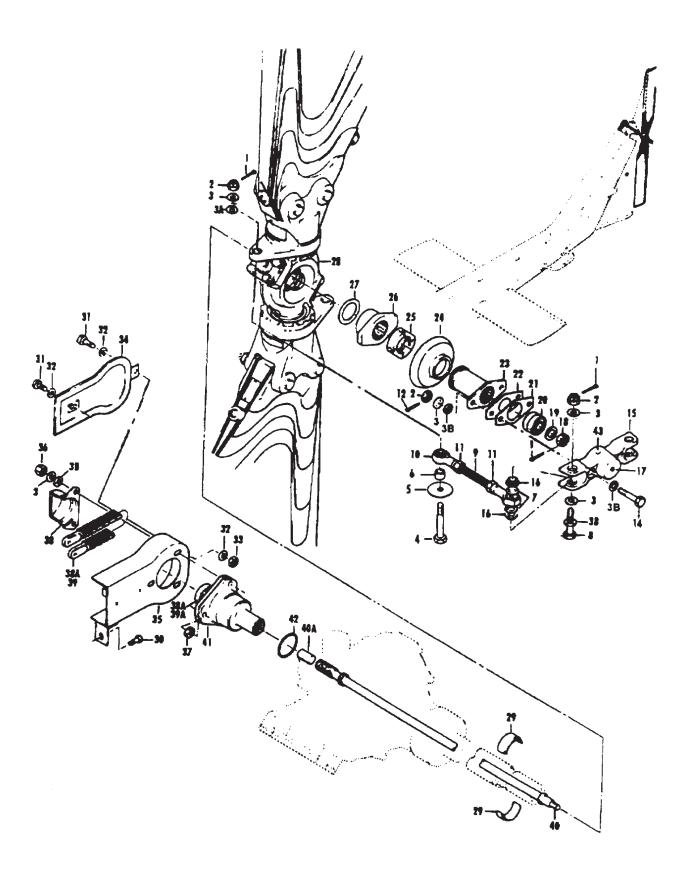


Figure 145. Tail Rotor Installation

(683 blank)/684

					TM 55-1520	–210–23P C30 _S	ECT	ION
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUST	RATION							
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.							UNIT
145		XCFZZ		97499	204-011-700-21	ROTOR INSTL, TAIL USBL EFF 62–2106 THRU 72–21649 SEE FIG. 8 FOR NHA	EA	1
145		XCFZZ		97499	204-011-700-25	ROTOR INSTL, TAIL USBL EFF 73–21661 & SUBSEQUENT SEE FIG. 8 FOR NHA	EA	1
145	1	PAOZZ	5315-00-815-1405	96906	MS24665-151	.PIN, COTTER	EA	5
145	2	PAOZZ	5310-00-167-1285	88044	AN310-4	.NUT, PLAIN UHH, UHV	EA	6
145	3	PAOZZ	5310-00-167-0835	88044	AN960-416L	.WASHER, FLAT UHH, UHV	EA	V
145	ЗА	PAOZZ	5310-00-209-0027	96906	MS20002-4	.WASHER, FLAT UHH, UHV	EA	2
145	3B	PAOZZ	5310-00-141-1795	88044	AN960-416	.WASHER, FLAT UHH, UHV	EA	V
145	4	PAOZZ	5306-00-115-1314	80205	NAS1304-19DM	BOLT, MACHINE BLK ALT NAS6204–19D	EA	2
145	5	PAOZZ	5310-00-226-5533	97499	204-010-793-3	.WASHER, FLAT UHH, UHV	EA	2
145	6	PAOZZ	5365-00-580-3641	80205	NAS43HT4-8	.SPACER, SLEEVE	EA	2
145	7	MOOZZ	3300 00 000-0041	81996	1560UH1-711-1	ANTI-CHAFFING WASHER UHH. UHV	EA	4
			E206 00 040 0400					
145	8	PAOZZ	5306-00-012-0493	80205	NAS1304-18DH	BOLT, SHEAR UHH, UHV	EA	2
145	9	PA000	3040-00-157-5087	97499	204-011-762-11	LINK ASSEMBLY, TR UHH, UHV	EA	2
145	10	PAOZZ	3120-00-980-0344	97499	204-011-763-1	BEARING, PLAIN, ROD E	EA	1
145	11	PAOZZ	5310-00-167-1345	88044	AN315–5R	NUT, PLAIN, HEXAGON	EA	2
145	12	PAOZZ	5315-00-815-1405	96906	MS24665-151	.PIN, COTTER UHH, UHV	EA	2
145	13	PAOZZ	5310-00-167-0835	88044	AN960-416L	.WASHER, FLAT UHH, UHV	EA	2
145	14	PAOZZ	5306-00-680-5284	80205	NAS1304-21D	.BOLT, MACHINE UHH, UHV	EA	2
145	15	PAOOO	1615-00-051-3646	97499	204-011-711-1	.CROSSHEAD ASSEMBLY UHH, UHV	EA	1
145	16	PAOZZ	1560-00-758-3671	97499	204-010-794-1	BUSHING, CROSSHEAD, T	EA	4
145	17	PAOZZ	4730-01-077-4893	80205	NAS516-1A	FITTING, LUBRICATION	EA	1
145	18	PAOZZ	5310-00-176-8109	88044	AN320-5	.NUT, PLAIN, SLOTTED	EA	1
145	19	PAOZZ	5310-00-167-0820	88044	AN960-516	.WASHER, FLAT UHH, UHV	EA	1
145	20	PAODD	3110-00-135-0563	97499	204-011-769-1	.BEARING, BALL, ANNULA	EA	1
145	21	PAOZZ	5365-00-584-2082	97499	204-010-713-1	.SHIM UHH, UHV	EA	1
145	22	PAOZZ	3110-00-973-3512	97499	204-010-721-3	PLATE, RETAINING, BEA UHH, UHV	EA	1
145	23	PAOZZ	1615-00-859-6111	97499	204-010-720-3	SLIDER. TAIL ROTOR	EA	1
145	24	PAOZZ	1615-00-503-1896	97499	47–641–101–1	BOOT, DUST AND MOIST SEAL	EA	1
145	25	PAOZZ	5310-00-624-6714	97499	204-010-719-1	.NUT, PLAIN, ROUND	EA	'
145	26	PAOZZ	1615-00-083-0468	97499	204-010-774-11	STATIC STOP, T/R	EA	1
145	27	PAOZZ	5365-00-950-9395	97499	120-007C49-41	SHIM UHH, UHV	EA	1
145	28	XD000	1015 00	97499	204-011-800-27	HUB AND BLADE ASSY SEE FIG. 147 FOR BREAKDOWN UHH, UHV	EA	1
145	29	PAOZZ	1615–00–775–3846	97499	204-010-724-5	CONE SET, TAIL ROTOR UHH, UHV	SE	1
145	30	XDOZZ	5305-00-925-7857	96906	MS27039-1-09	SCREW, MACHINE UHH, UHV	EA	1
145	31	PAOZZ	5306-00-182-2057	88044	AN3H4A	BOLT, MACHINE UHH, UHV	EA	2
145	32	PAOZZ	5310-00-167-0818	88044	AN960-10	.WASHER, FLAT UHH, UHV	EA	2
145	33	PAOZZ	5310-00-807-1474	96906	MS21042L3	.NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	1
145	34	PAOZZ	1615-00-074-9014	97499	204-001-858-1	.COVER, ACCESS	EA	1
145	35	PAOZZ	1615-00-234-7299	97499	205-001-745-1	.COVER, TAIL ROTOR	EA	1
145	36	PAOZZ	5310-00-807-1475	96906	MS21042L4	.NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	3

SECTION II c13 TM55-1520-210-23P

		OLUTIO	J. 1.				C13 IMDD-1520-210-23F		
(1 ILLUST) RATION	(2)	(3) NATIONAL	(4)	(5)	(6)		(7)	(8) QTY
(A) FIG.	(B) ITEM	SMR CODE	STOCK	FSCM	P A R T N U M B E R	DESCRIPTION		U/M	INC IN
NO.	NO.	CODE	NUMBER		NUMBER		USABLE ON CODE		UNIT
	-	_						┢	
	07						UHE, UHH, UHM, UHV, UHX		.,
145	37	PAOZZ	5310-00-184-9001	88044	4960PD416L	.WASHER, FLAT	UHE, UHH, UHM, UHV, UHX	EA	
145	37	PAOZZ	1615-01-016-1349	81996	1560-UH-1-754-1	.GUARD, MECHANICAL DR	UHE, UHH, UHM, UHV, UHX	EA EA	1
145	38	AOOZZ	3020-01-048-3468	81996	1560-UH-1-773-1	.CHAIN AND SPROCKET SPROCKET	UHE, UHH, UHM, UHV, UHX	EA	1
145 145	39 39A	PAOZZ		81996	1560-UH-1-752-1	.CHAIN, ROLLER	UHE, UHH, UHM, UHV, UHX	EA	1
145	40	PAOZZ PAOOO		91996	1560-UH-1-753-1	.SPROCKET WHEEL	UHE, UHH, UHM, UHV, UHX UHE, UHH, UHM, UHV, UHX	EA	1
145	40A	PAOZZ		97499	204-010-742-9 00SHORT	SEAL, SPECIAL	UHE, UHH, UHM, UHV, UHX	EA	1
	41		5330-00-151-0573	03938 97499			OHE, OHH, OHM, OHV, OHA	EA	1
145	41	AFOFF		97499	204-010-740-5	.CONTROL ASSY SEE FIG. 149 FOR BREAKDOWN	UHE, UHH, UHM, UHV, UHX		'
145	4 2	PAOZZ	5303-00-846-1956	96906	MS9241-224	.PACKING, PREFORMED	UHE, UHH, UHM, UHV, UHX	EA	1
145	4 3	PAOZZ	1615-01-079-6378	99866	KIT4016	.BALANCE ARM KIT	UHE, UHH, UHM, UHV, UHX	EA	2

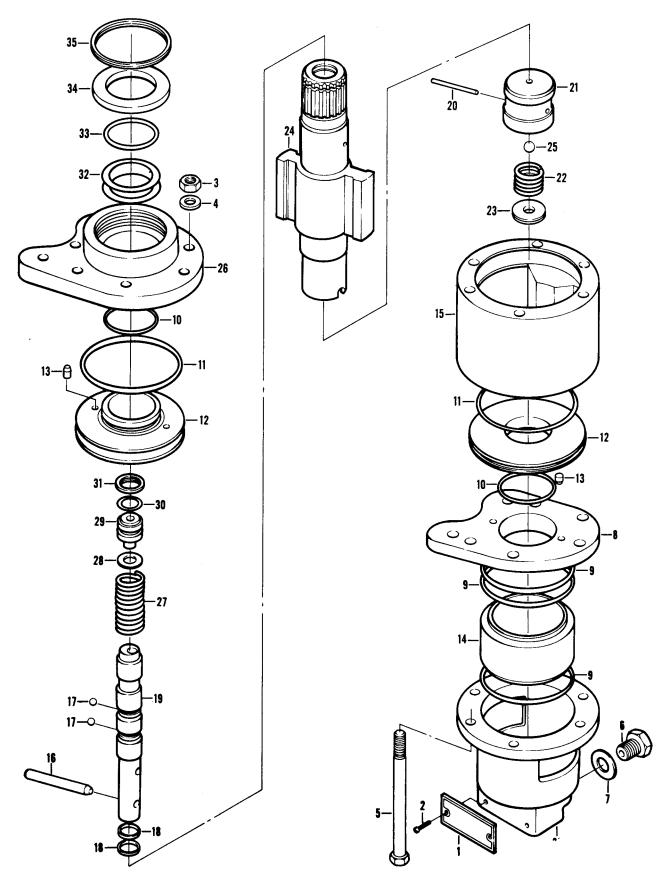


Figure 146. Damper Assembly, Stabilizer Bar

SECTIO	N II				C26	TM55-1520-210-23P			
(1)		(2)	(3)	(4)	(5)	(6)		(7)	(8)
ILLUST (a)	RATION (b)		NATIONAL			DESCRIPTION			QTY INC
FIG NO	ITEM NO	SMR CODE	STOCK NUMBER	FSCM	PART NUMBER		USABLE ON CODE	U/M	IN UNIT
146		PAODD	1650-00-157-6843	92003	SGT520-6	DAMPER ASSEMBLY, STABILIZER BAR	SEE FIG.128 AND 130 FOR NHA UHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	1
146	1	PADZZ	9905-00-491-7074	92003	SGT538-3	PLATE, IDENTIFICATION	UHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	1
146	2	PADZZ	5300-00-253-5606	96906	MS21318-7	SCREW, DRIVE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	2
146	3	PADZZ	5310-00-061-7326	96906	MS21045-3	NUT, SELF-LOCKING HE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	6
146	4	PADZZ	5310-00-167-0834	88044	AN960-10L	WASHER, FLAT	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	6
146	5	PADZZ	5306-00-150-9876	88044	AN3-27A	BOLT, MACHINE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	6
146	6	PAOZZ	5365-00-726-4161	96906	MS24391D2L	PLUG, MACHINE THREAD	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
146	7	PAOZZ	5330-00-186-4945	96906	MS28777-2	GASKET	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
146	8	XADZZ		92003	SGT524-1	PLATE, SPECIAL	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
146	9	CDZZ	5330-00-808-7612	96906	MS28775-131	PACKING, PREFORMED	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	3
146	10	PCDZZ	5330-00-727-2637	96906	MS28775-023	PACKING, PREFORMED	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	2
146	11	PCDZZ	5330-00-720-2859	96906	MS28775-135	PACKING, PREFORMED	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	2
146	12	XADZZ		92003	SGT527-1	RETAINER, SPECIAL	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	2
146	13	XADZZ		92003	SGT537-3	PIN, SPECIAL	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	4
146	14	MDDZZ	1650-00-497-9447	92003	SGT528-1	WINDOW, OBSERVATION	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
146	15	XADDZZ		92003	SGT521-1	BARREL, SPECIAL	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
146	16	XADZZ		92003	SGT537-1	PIN, SPECIAL	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
146	17	PADZZ	3110-00-100-6147	96906	MS19059-44	BALL, BEARING	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	2
146	18	XADZZ		92003	SGT536-1	RING, RETAINING	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	2
146	19	XADZZ		92003	SGT526-1	SPOOL, SPECIAL	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
146	20	PAOZZ	5315-00-584-0257	96909	MS16562-198	PIN,SPRING	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
146	21	XADZZ		92003	SGT529-1	PISTON, SPECIAL	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
146	22	XADZZ		92003	SGT535-1	SPRING, HELICAL, COMP	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
146	23	XADZZ		920033	SGT531-1	RESTRICTOR, FLUID	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
146	24	XADZZ		92003	SGT522-2	WINGSSHAFT, SPECIAL	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
146	25	XADZZ		92003	7-32NYLONBALL	BALL, BEARING	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
146	26	XADZZ		92003	SGT523-1	PLATE, END, SPECIAL	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
146	27	XADZZ		92003	SGT534-1	SPRING, HELICAL, COMP	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
146	28	XADZZ		19315	SWAL1615-03MZ	WASHER, FLAT	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
146	29	XADZZ		92003	SGT532-1	SEAL, HELICAL	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
146	30	PCDZZ	5330-00-640-9613	88044	AN6227B7	PACKING, PREFORMED	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
146	31	XDDZZ		80756	RR50	RING, RETAINING	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
146	32	XADZZ		07322	KIN5213	HOLDERXCAP	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
146	33	PCDZZ	5330-00-584-1038	96906	MS28775-213	PACKING, PREFORMED	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
146	34	XADZZ		92003	SGT533-1	WASHER, FLAT	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
146	35	PADZZ	5365-00-812-9828	80756	RR156C	RING, RETAINING	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
146	36	XADZZ		92003	SGT525-1	RESERVOIR, SPECIAL	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1

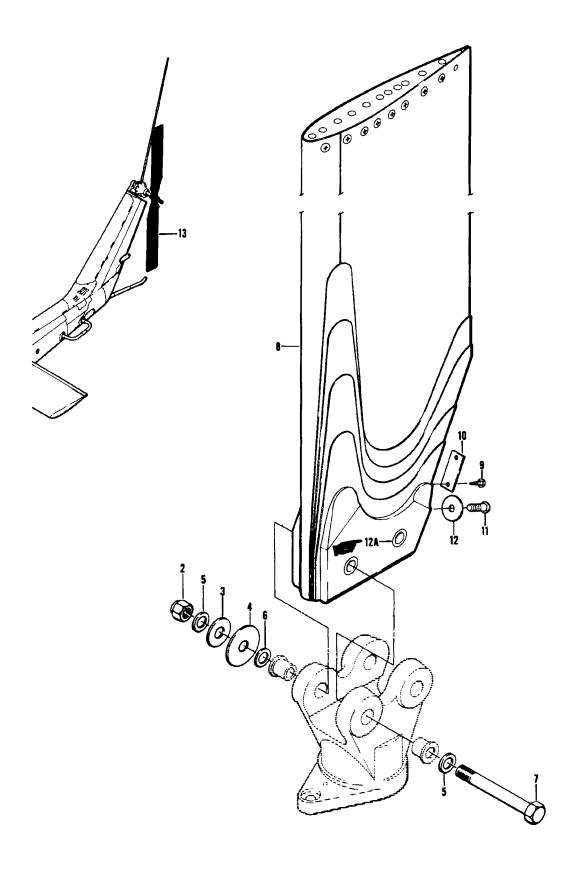


Figure 147. Hub and Blade Assembly, Tail Rotor

SECTION	II				C26	TM55-1520-210-23P			
(1) ILLUSTR (a)	ATION (b)	(2)	(3)	(4)	(5)	(6) DESCRIPTION		(7)	(8) QTY
FIG NO	ITEM NO	SMR CODE	STOCK NUMBER	FSCM	PART NUMBER		USABLE ON CODE	U/M	IN UNIT
147		x0000	1615-00-168-5645	97499	204-011-800-9	HUB AND BLADE ASSY, TAIL ROTOR SEE FIG 145 NHA	UHM	EA	1
147		XDOOZ		97499	204-011-800-27	HUB AND BLADE ASSY, TAIL ROTOR SEE FIG 145 FOR NHA	UHE, UHH, UHM, UHV, UHX	EA	1
147	2	PAOZZ	5310-00-806-1831	96906	MS21040-7	NUT, SELF LOCKING, HE	UHE, UHH, UHM, UHV, UHX	EA	4
147	3	PAOZZ	5310-00-987-6712	97499	204-011-708-1	WASHER, FLAT -MAX 8 EA	UHE, UHH, UHM, UHV, UHX	EA	v
147	4	PAOZZ	5310-00-989-1778	97499	204-011-708-3	WASHER,FLAT -MAX 8 EA	UHE, UHH, UHM, UHV, UHX	EA	v
147	5	PAOZZ	5310-00-167-0838	88044	AN960-716L	WASHER,FLAT -MAX 8 EA	UHE, UHH, UHM, UHV, UHX	EA	v
147	6	PAOZZ	5310-00-167-0822	88044	AN960-716	MASHER,FLAT -MAX 16 EA	UHE, UHH, UHM, UHV, UHX	EA	v
147	7	PAOZZ	5306-00-150-9954	88044	AN177H35	BOLT, CLOSE TOLERANCE-TO BALANCE HUB & BLADE ASSEMBLY PM 204-011-801-17 USE THE REQ'D AN177 BOLT TO ACCOMDIATE BALANCE MASHERS	UHE, UHH, UHM, UHV, UHX	EA	v
147	7	PAOZZ	5306-01-216-4346	80205	NAS6607-40	BOLT, CLOSE TOLEBANCE-TO BALANCE HUB & BLADE ASSEMBLY PN 204-011-801-121 USE THE REYO NASSEOT BOLT TO ACCOMMODATE BALANCE NASSESSES (10/ PR 205-011-711-101)		EA	4
							UHE, UHH, UHM, UHV, UHX		
147	7		DELETED						
147	7		DELETED						
147	7		DELETED						
147	7		DELETED						
147	7		DELETED						
147	8	PAOFF	1615-00-472-7308	97499	204-011-702-15	BLADE, ROTARY, RUDDER		EA	2
147	8	PAOFF	1615-00-907-0842	97499	204-011-702-17	BLADE, ROTARY, RUDDER UHM		EA	2
147	9	PAFZZ	5305-00-954-5207	96906	MS24621-8	SCREW, TAPPING, THREA		EA	2
147	10	PAFZZ	9905-00-060-2034	97499	100-024-1	PLATE, IDENTIFICATION UHE, , UUHH, UHM, UHV, UHX		EA	1
147	11	PAFZZ	5305-00-145-0960	96906	MS35206-338	SCERM, MACHINEIF METCHTS ARE REQ'D UNE MS35206-338 SCHEME WITH ANPROCLO OR ANP70-3 MASHERS, IF NOT REQ'D UNE MS35206- 264 SCHEME		EA	2
147	11	PAFZZ	5305-00-984-6211	96906	MS35206-264	SCREM,MACHIMEIF WEIGHTS ARE REQ'D USE MS35206-338 SCREMS MITH ABSF60C10 OR AMS70-3 MASHEMS.IF NOT REQ USE MS35206-24 SCREMS		EA	2
147	12	PAFZZ	5310-00-167-0801	88044	AN960C10	MASHER, FLATOF MEIGHTS ARE REQ'D USE MS35206-388 SCHEMS MITH ANGECCIO OR ANS70-3 MASHERS, IF NOT REQ'D USE MS35206- 264 SCHEMS		EA	v
147	12	PAFZZ	5310-00-167-0765	88044	AN970-3	MASHER, FLAT-IF MEIGHTS ARE REQ'D USE MS15206-338 SCHEMS MITH ANGECCIO OR ANS70-3 MASHERS, IF NOT REQ'D USE MS15206- 264 SCHEMS		EA	v
147	12A	XADZZ		97499	204-011-755-7	BUSHING,T/R BLADE UHE,UH,,UHM,UHV,UHX		EA	2
147	13	PAOFF	1615-00-133-6872	97499	204-011-801-17	HUB ASSY,TAIL ROTOR SEE FIG.148 FOR BREAKDOWN REPLACED BY PM 204-011-801-121		EA	1
147	13	PAOFF		97499	204-011-801-121	HUB ASSY,TAIL ROTOR SEE FIG.148 FOR BREAKDOWN REFLACES PM 204-011-801-17		EA	1

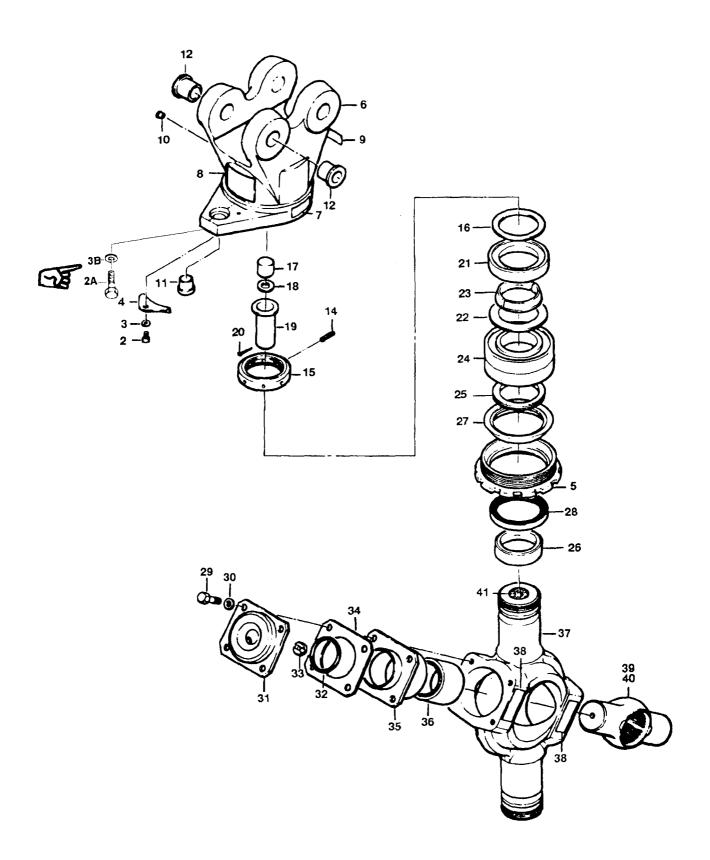


Figure 148. Hub Assembly, Tail Rotor

SECTION	II				C26	TM55-1520-210-23P			
(1)	ATTON	(2)	(3)	(4)	(5)	(6) DESCRIPTION		(7)	(8) QTY
(a) FIG	(b) ITEM	SMR	NATIONAL STOCK		PART	2200111201			INC
NO	NO	CODE	NUMBER	FSCM	NUMBER		USABLE ON CODE	U/M	UNIT
148		AAOFF	1615-01-210-6453	97499	204-011-801-121	HUB ASSY, TAIL ROTOR	UHH, UHM, UHV	EA	1
148	2	PAFZZ	5305-00-150-9212	88044	AN502-10-8	SCREW, MACHINE USE WITH 204-011-728-19	UHH, UHM, UHV	EA	2
148	2A	PAFZZ	5305-00-150-9211	88044	AN502-10-10	SCREW, MACHINE USE WITH 205-011-711-101	UHH, UHV	EA	2
148	3	PAFZZ	5310-00-167-0834	88044	AN960-10L	WASHER, FLAT USE WITH PN 204-011-728-19	UHH, UHM, UHV	EA	2
148	3A	PAFZZ	5310-00-167-0818	88044	AN960-10	WASHER	UHH, UHW, UHV	EA	2
148	3B	PAFZZ	5310-00-167-0801	88044	AN960C10	WASHER USE WITH 205-011-711-101	UHH, UHV	EA	2
148	4	PAFZZ	1615-00-898-1688	97499	204-011-707-1	LOCKPLATE, GRIP NUT	UHH, UHM, UHV	EA	2
148	5	PAFZZ	5310-01-211-9578	97499	205-011-710-101	NUT, ASSEMBLY	UHH, UHW, UHV	EA	2
148	6	PAFZZ	1615-01-210-6454	97499	205-011-711-101	GRIP ASSY, STEEL	UHH, UHM, UHV	EA	2
148	7	PAFZZ	9905-00-118-5663	97499	100-037-1M	PLATE, IDENTIFICATION	UHH, UHM, UHV	EA	1
148	8	PAFZZ	9905-00-176-0564	97499	204-010-779-9	PLATE, INSTRUCTION	UHH, UHW, UHV	EA	1
148	9	XDFZZ		97499	204-010-779-11	PLATE, INSTRUCTION	UHH, UHW, UHV	EA	1
148	10	PAFZZ	4730-01-077-4893	80205	NAS516-1A	FITTING, LUBRICATION	UHH, UHM, UHV	EA	1
148	11	PAFZZ	3120-01-214-2912	97499	204-010-413-165	BUSHING, SLEEVE	UHH,UHM,UHV	EA	1
148	12	PAFZZ	3120-01-214-2911	97499	205-011-709-101	BUSHING, SLEEVE	UHH,UHM,UHV	EA	4
148	14	PAFZZ	5315-00-844-3958	96906	MS16562-26	PIN, SPRING	UHH, UHM, UHV	EA	4
148	15	PAFZZ	5310-00-115-9403	97499	204-011-723-1	NUT, PLAIN, ROUND	UHH,UHM,UHV	EA	2
148	16	PAFZZ	5365-00-120-1176	97499	120-006C60-45	SHIM	UHH,UHM,UHV	EA	4
148	17	PAFZZ	1615-00-113-6175	97499	204-011-726-1	PLUG, THRUST	UHH,UHM,UHV	EA	2
148	18	PAFZZ	5365-00-134-3373	97499	120-006C15-0	SHIM	UHH, UHM, UHV	EA	12
148	19	PAFFF	1615-00-113-6176	97499	204-011-725-1	SPRING ASSEMBLY, PRELOAD	UHH,UHM,UHV	EA	2
148	20	PAFZZ	5315-01-027-6616	96906	MS24665-132	PIN, COTTER	UHH, UHM, UHV	EA	1
148	21	PAFZZ	5365-00-111-5525	97499	204-011-721-1	SPACER, RING	UHH, UHM, UHV	EA	2
148	22	PAFZZ	5365-00-244-2736	97499	120-006C77-71	SHIM	UHH, UHM, UHV	EA	1
148	23	PAFZZ	1615-00-111-3622	97499	204-011-720-1	CONE SET, TAIL ROTOR	UHH, UHM, UHV	EA	2
148	24	PAFFF	3110-00-872-6968	97499	204-010-704-9	BEARING, BALL, DUPLEX	UHH, UHM, UHV	EA	2
148	25	PAFZZ	5365-00-937-4483	97499	120-004C54-45	SHIM	UHH, UHM, UHV	EA	8
148	26	PAFZZ	5365-00-113-6174	97499	204-011-732-1	RING, TAIL, ROTOR	UHH, UHM, UHV	EA	2
148	27	PAFZZ	5365-00-113-1416	97499	204-011-731-1	SPACER, SLEEVE	UHH, UHM, UHV	EA	2
148	28	PAFZZ	5330-00-178-9681	96879	BR200-140-3	SEAL, PLAIN ENCASED	UHH, UHM, UHV	EA	2
148	29	PAFZZ	5306-00-182-2056	88044	AN3H3A	BOLT, MACHINE	UHH, UHM, UHV	EA	8
148	30	PAFZZ	5310-00-167-0834	88044	AN960-10L	WASHER, FLAT	UHH, UHM, UHV	EA	8
148	31	PAFZZ	1615-00-780-2661	97499	204-010-788-1	CAP, ASSEMBLY, THRUST	UHH, UHM, UHV	EA	2
148	31	PAFZZ		97499	204-010-788-3	CAP,THRUST	UHH, UHM, UHV	EA	1
148	32	PAFZZ	5330-00-531-3714	96906	MS9021-216	PACKING, PREFORMED	UHH, UHM, UHV	EA	2
148	33	PAFZZ	5365-00-785-3625	97499	204-010-787-1	SPACER, SLEEVE	UHH, UHM, UHV	EA	2
148	34	PAFZZ	5365-00-785-3622	97499	204-010-789-1	SHIM	UHH, UHM, UHV	EA	2
148	35	PAFZZ	1615-00-785-3623	97499	204-010-786-1	HOUSING, TRUNNION	UHH, UHM, UHV	EA	2
148	36	PAFZZ	3110-00-784-0227	97499	204-010-783-1	BEARING, ROLLER, NEED	UHH, UHM, UHV	EA	2
148	37	PAFZZ	1615-00-111-3623	97499	204-011-722-5	YOKE ASSEMBLY,ROTOR	UHH, UHM, UHV	EA	1
148	38	PAFZZ	9905-00-060-2034	97499	100-024-1	PLATE, IDENTIFICATION	UHH, UHM, UHV	EA	2
148	39	PAFFF	1615-00-135-2550	97499	204-011-737-1	TRUNNION ASSY,TAIL	UHH,UHM,UHV	EA	1
148	40	PAFZZ	3110-00-443-1153	97499	204-011-736-1	RING, BEARING, INNER	UHH, UHM, UHV	EA	2
148	41	PAFZZ	6640-00-598-0804	86282	6 SHORTSUPERIOR	STOPPER, BOTTLE	UHH,UHM,UHV	EA	2

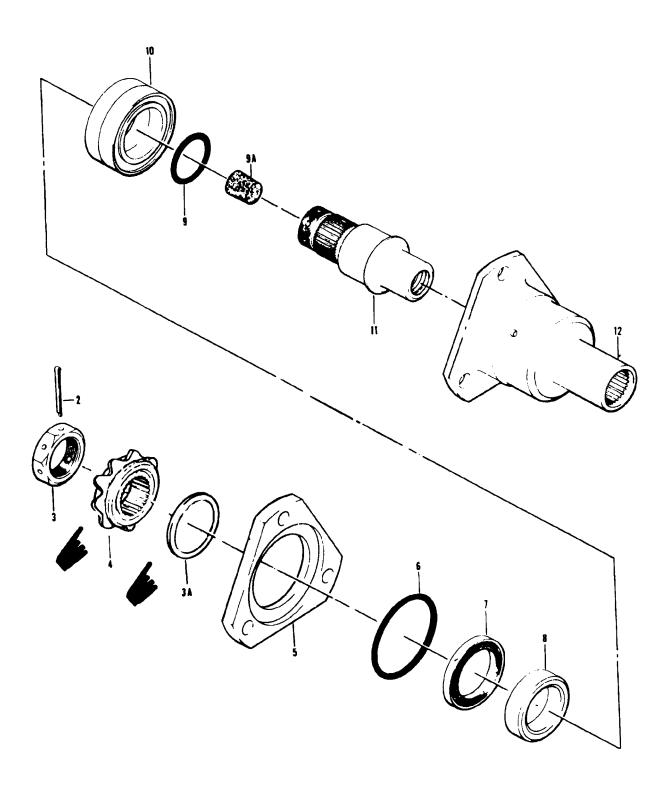


Figure 149. Control Assembly, Quill

TM 55-1520-210-23P C30 SECTION								
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUST	RATION	1						
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.	45055	1015 00 015 0000	07400	004 040 740 5	LOONTDOL ASSEMBLY ON OFF FIG. 445 FOR MILE		UNIT
149	0	AFOFF	1615-00-815-6683	97499	204-010-740-5	CONTROL ASSEMBLY, QU SEE FIG. 145 FOR NHA UHH, UHV	EA	1
149	2	PAOZZ	5315-00-682-1460	96906	MS24665-157	PIN, COTTER	EA	1
149	3	PAOZZ	5310-00-674-7233	97499	204-010-767-1	.NUT, PLAIN, HEXAGON ROTOR	EA	1
149	3A	MFOZZ	0000 04 040 0407	81996	1560-UH1-990-1	.WASHER	EA	1
149 149	4 5	PAOZZ PAOZZ	3020-01-048-3467 3110-00-806-2439	81996 97499	1560-UH-1-573-1 204-010-746-3	.PLATE, RETAINING, BEA	EA EA	1
149	6	PAOZZ	5330-00-846-1956	96906	MS9241-224	.PACKING, PREFORMED	EA	1
149	7	PAOZZ	5330-00-646-1936	73680	71X7062	SEAL, PLAIN ENCAS	EA	1
	8	PAOZZ		97499		SPACER, SLEEVE UHH, UHV	EA	
149 149	9	PAOZZ	5365-00-684-5818 5330-00-542-1457	96906	204-010-766-1 MS29561-116	.PACKING, PREFORMED	EA	1
			8125-00-926-2056			STOPPER, BOTTLE SIZE NO. 5		
149 149	9A 10	PAOZZ PAOZZ	3110-00-079-6387	22527 97499	7–791Q 204–011–712–1	BEARING, BALL, DUPLEX	EA EA	1
149	11	PAOZZ	1615-00-691-2141	97499	204-011-712-1	CONTROL NUT ASSY UHH, UHV	EA	1
149	12	PAOZZ	1615-00-891-2141	97499	204-010-765-1	.HOUSING, QUILL, TAIL	EA	1

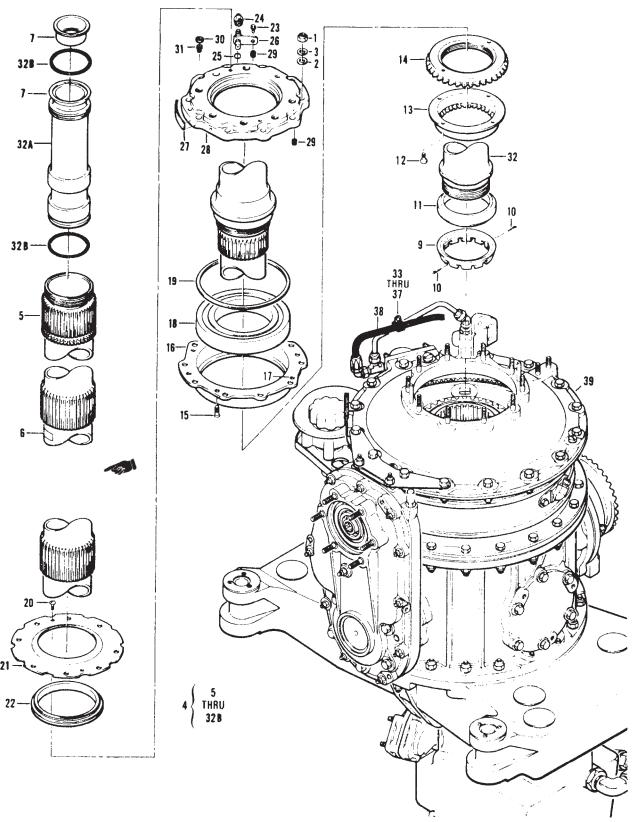


Figure 150. Transmission and Mast Assembly

							トロー	ION II
(1		(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTI	RATION							
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.							UNIT
150		AOODD		97499	205-040-001-7	TRANSMISSION AND ASSEMBLY USBL EFF 62–2106 THRU 62–12372 SEE FIG. 128 FOR NHA	EA	1
150		AOODD		97499	205-040-001-13	TRANSMISSION AND MAST ASSY USBL EFF 63-8739 & SUBSEQUENT SEE FIG. 128 FOR NHA	EA	1
150	1	PAOZZ	5310-00-807-1476	96906	MS21042L5	.NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	10
150	2	PAOZZ	5310-00-825-4306	80205	NAS1197-516	.WASHER, FLAT UHH, UHV	EA	10
150	3	PAOZZ	5310-00-167-0836	88044	AN960-516L	.WASHER, FLAT UHH, UHV	EA	10
150	4	PAODD	1615-00-255-2896	97499	204-040-366-15	.MAST ASSEMBLY, TRANSMISSION	EA	1
150	5	XAODD		97499	204-011-450-7	MAST ASSEMBLY UHH, UHV	EA	1
150	6	PAFZZ	9905-00-060-2034	97499	100-024-1	PLATE, IDENTIFICATION	EA	1
150	7	PAOZZ	5340-00-290-7229	99017	53	CAP, PROTECTIVE, D	EA	1
150	9	PADZZ	3110-00-069-7207	97499	204-040-309-1	NUT UHH, UHV	EA	1
150	10	PADZZ	5315-00-234-1856	96906	MS24665-155	PIN, COTTERUHH, UHV	EA	2
150	11	PADDZ	3110-00-765-2383	97499	204-040-270-5	RING, BEARING, INNER	EA	1
150	12	PADZZ	5306-00-145-6971	88044	AN503-8-6	SCREW, MACHINE	EA	2
	13	PADZZ	1615-00-071-8760	97499	205-040-236-1	LOCKWASHER, TRANSMISSION	EA	1
150								'
150	14	PADZZ	5310-01-099-8545	97499	204-040-115-3	NUT, SELF-LOCKING, SP	EA	1
150	15	PADZZ	5305-00-957-7811	96906	MS24693S272	SCREW, MACHINE	EA	4
150	16	PADDD	3130–00–765–2389	97499	204-040-307-1	LINER, BEARING HOUSI UHH, UHV	EA	1
150	17	PADZZ	5340-00-290-4476	96906	MS21206F1-10	INSERT, SCREW THR	EA	1
150	18	PADDD	3110-01-094-4412	97499	212-040-136-1	BEARING, BALL, ANNULA UHH, UHV	EA	1
150	19	PADZZ	5365-00-505-2338	97499	120-006C213-198	SHIM UHH, UHV	EA	1
150	20	PBFZZ	5305-00-889-2997	96906	MS35206-215	SCREW, MACHINE UHH, UHV	EA	2
150	21	PAFZZ	3110-00-829-6843	97499	204-040-347-1	PLATE, TRANSMISSION	EA	1
150	22	PAFZZ	5330-00-875-7988	97499	204-040-244-1	SEAL. PLAIN UHH, UHV	EA	1
150	23	PAOZZ	5305-00-150-9213	88044	AN502-10-6	SCREW, MACHINE UHH, UHV	EA	1
150	24	PAOZZ	4730-00-698-4030	88044	AN929-4S	CAP, TUBE UHH, UHV	EA	1
150	25	PAOZZ	5330-00-580-5937	96906	MS29561-008	PACKING, PREFORMED	EA	1
150	26	PAOZZ	1615-00-215-4301	97499	204-040-761-1	JET, OIL SPRAY ASSEM	EA	1
150	27	PAOZZ	9905-00-118-5663	97499	100-037-1M	PLATE, IDENTIFICATION	EA	1
150	28	PADDD	1615-00-070-6821	97499	204-040-349-9	PLATE ASSEMBLY	EA	1
150	29	PBDZZ	5340-00-597-3302	96906	MS124695	INSERT, SCREW THREAD	EA	5
150	30	PBDZZ	5365-00-735-0196	83324	RL33SB9	RING, LOCK, SERRATED UHH, UHV	EA	8
150	31	PADZZ	5340-00-286-2465	83324	RAD207SB9	INSERT, SCREW THREAD	EA	8
150	32	PADZZ	5340-00-826-2055	99017	EC48	CAP, PROTECTIVE, DUST U/O PN 204-040-366-11 UHH, UHV	EA	1
150	32	PADZZ	5340-00-223-7118	99017	SC3-1-2	CAP, PROTECTIVE, DUST U/O PN 204-040-366-11 UHH, UHV	EA	1
150	32A	PADZZ	1615–01–106–9085	97499	209-010-090-1	PLUG ASSEMBLY, MAST NOT USED WHEN MAST PN 204-040-366-15 IS INSTALLED USE-AFT-CM PL-W MWO 55-1500-219-30-9 . UHH, UHV	EA	1
150	32B	PAOZZ	5330-00-045-4559	96906	MS9241-233	PACKING, PREFORMED	EA	2
150	33	PAOZZ	5310-00-807-1474	96906	MS21042L3	.NUT, SELF-LOCKING, EX WASHER, HEXAGON U/O PN 204-040-009-33 & PN 205-040-001-13	EA	1
150	34	PAOZZ	5310-00-167-0753	88044	AN960PD10L	.WASHER, FLAT U/O PN 204–040–009–33 & PN 205–040–001–13	EA	1
150	35	PAOZZ	5305-00-989-7434	96906	MS35207-263	.SCREW, MACHINE U/O PN 204-040-009-33, -49, & PN 205-040-001-13	EA	1
150	36	PAOZZ	5340-00-151-5997	96906	MS21122-4	.CLAMP, LOOP U/O PN 204-040-009-33 & PN 205-040-001-13 UHH, UHV	EA	1
150	37	PAOZZ	5340-00-990-9301	81996	EAB700D7	.CLAMP, LOOP U/O PN 204-040-009-33 & -49 UHH, UHV	EA	1
150	38	XDOZZ	4720-00-727-2374	96906	MS87028E124C	.HOSE ASSEMBLY, NONME U/O PN 204-040-009-33, -49, & PN 205-040-001-7	EA	1
150	39	AOODD		97499	205-040-001-17	TRANSMISSION ASSEMB SEE FIG. 153 FOR BREAKDOWN UHH, UHV	EA	1
	I						1	

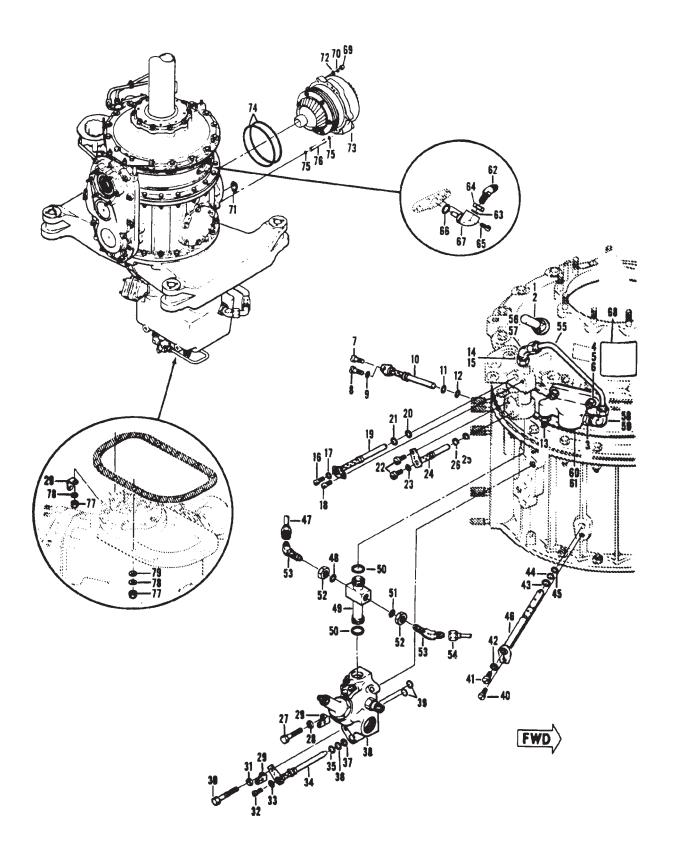


Figure 153. Transmission Assembly (Sheet 1 of 2)

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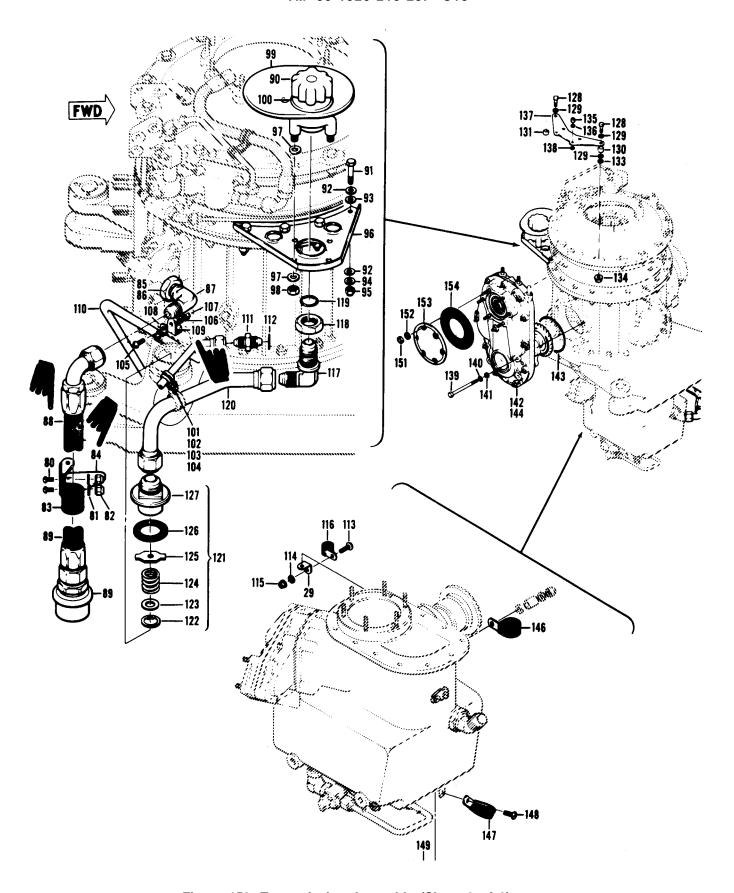


Figure 153. Transmission Assembly (Sheet 2 of 2)

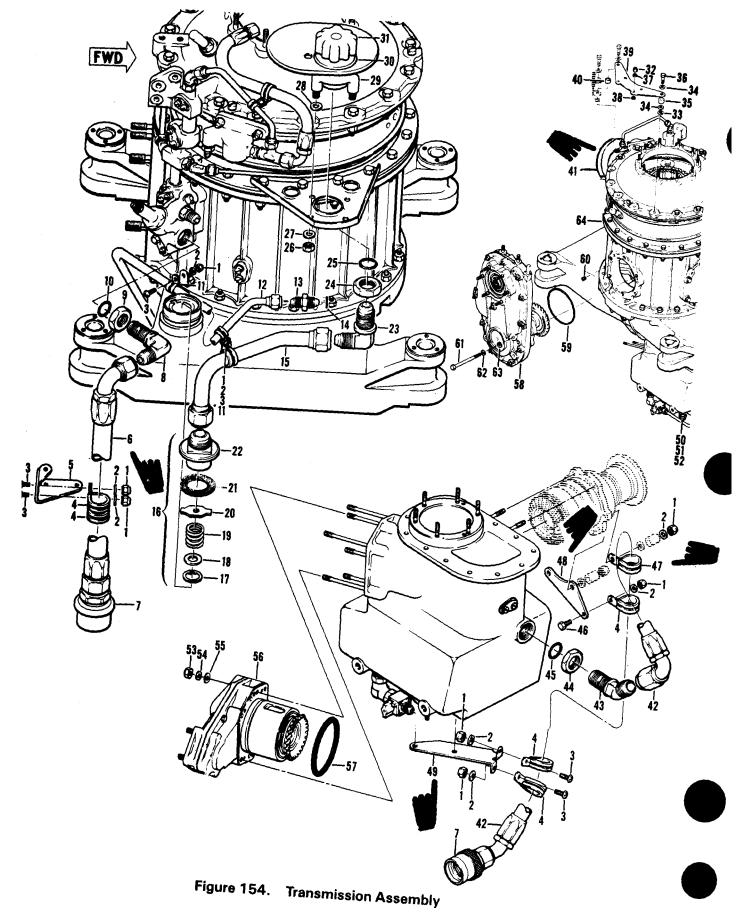
ſ	(1	1.)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ı	LLUSTF		(2)	, ,	(+)	(5)	(6)	(1)	QTY
ŀ	(A)	(B)	SMR	N A T I O N A L S T O C K	FSCM	PART	DESCRIPTION	U/M	INC
		ITEM	CODE	NUMBER	00101	NUMBER	DESCRIPTION	,	IN UNIT
	NO.	NO.					USABLE ON CODE		
Ī	153		AOODD	1615-00-919-1351	97499	205-040-001-17	TRANSMISSION ASSY SEE FIG. 150 FOR NHA ASSEMBLE FROM COMPONENT PARTS ARE LISTED FOR REPLACEMENT PURPOSES ONLY UHE,UHH,UHV,UHX	ΕA	1
	153	1	PAOZZ	4820-00-091-4720	97484	A800	.VALVE,AIR PRESSU	ΕA	1
	153	2	PAOZZ	5330-00-290-9402	88044	AN123026	.GASKETUHE,UHH,UHV,UHX	EΑ	1
Į.	153	3	PAOZZ	5310-00-282-7823	96906	MS24400D4	.NUT,PLAIN,HEXAGON	ΕA	1
ŀ	153	4	PAOZZ	5310-00-807-1475	96906	MS21042L4	.NUT,SELF-LOCKING,EX WASHER,HEXAGON UHE,UHH,UHV,UHX	ΕA	2
ŀ	153	5	PAOZZ	5310-00-167-0835	88044	AN960-416L	.WASHER,FLAT	ΕA	2
	153	6	PAOZZ	5310-00-187-2354	88044	AN960PD416	.WASHER,FLATUHE,UHH,UHV,UHX	ΕA	2
ŀ	153	7	PAOZZ	5305-00-150-9520	88044	AN502-416-6	.SCREW,MACHINE	ΕA	1
	153	8	PAOZZ	5305-00-150-9213	88044	AN502-10-6	.SCREW,MACHINE	ΕA	1
	153	9	PAOZZ	5330-00-641-4432	25184	PRP110-3-16	.PACKING WITH RETAIN RETAINER	ΕA	1
	153		PAOZZ	1615-00-898-6883	97499	204-040-288-11	JET LUBRICATOR, TRANSMISSION	ΕA	1
	153			5330-00-882-6874				ΕA	
	153			5330-00-846-0502			.PACKING,PREFORMED	ΕA	1
	153		PAOZZ	4730-00-834-9560		MS24392D4	NIPPLE,TUBE	EA	
	153			5310-00-282-7823				EA	
				5330-00-531-2070			.PACKING,PREFORMED	EA	
	153		PAOZZ			AN502-10-6	SCREW,MACHINE	EA	
	153						PACKING WITH RETAIN RETAINER. UHE,UHH,UHV,UHX	EA	
	153		PAOZZ	5330-00-641-4432		PRP110-3-16	SCREW,MACHINE		
	153		PAOZZ	5305-00-150-9520				EΑ	
	153		PAOZZ			204-040-261-13	JET LUBRICATOR, TRANSMISSION UHE,UHH,UHV,UHX	EA	
	153	-	PCOZZ	5330-00-846-0502			.PACKING,PREFORMED	EA	
H	153		PCOZZ	5330-00-882-6874			.PACKING,PREFORMED	EA	
	153	22	PAOZZ	5305-00-150-9213	88044	AN502-10-6	.SCREW,MACHINE	EA	
	153	2 3	PAOZZ	5330-00-641-4432	25184	PRP110-3-16	.PACKING WITH RETAIN RETAINER UHE,UHH,UHV,UHX	EA	
	153	2 4	PAOZZ	1615-00-069-3312	97499	204-040-262-21	.JET LUBRICATOR, TRANSMISSION	EA	1
	153	25	PCOZZ	5330-00-846-0502	96906	MS9241-010	.PACKING,PREFORMED	ΕA	1
	153	26	PCOZZ	5330-00-882-6874	96906	MS9241-011	.PACKING,PREFORMED	EA	1
	153	27	PAOZZ	5306-00-182-2017	88044	AN4H6A	BOLT,MACHINE	EΑ	1
	153	28	PAOZZ	5310-00-167-0835	88044	AN960-416L	.WASHER,FLAT UHE,UHH,UHV,UHX	ΕA	1
	153	29	MFOZZ	DELETED	97499	20-032-2	BRACKET,ANGLE	EA	4
	153	30	PAOZZ	5306-00-727-3131	96906	MS20073-04-21	.BOLT,MACHINE	EA	1
	153	31	PAOZZ	5310-00-167-0835	88044	AN960-416L	.WASHER,FLAT UHE,UHH,UHV,UHX	EA	1
	153	32	PAOZZ	5305-00-150-9213	88044	AN502-10-6	.SCREW,MACHINE	EA	1
	153	33	PAOZZ	5330-00-641-4432	25184	PRP110-3-16	.PACKING WITH RETAIN	EA	1
	153	34	PAOZZ	1615-00-830-9763	97499	204-040-326-7	.JET LUBRICATOR, TRANSMISSION UHE,UHH,UHV,UHX	EA	1
	153	35	PCOZZ	5330-00-882-6874	96906	MS9241-011	.PACKING,PREFORMED	ΕA	1
	153	36	PCOZZ	5330-00-846-0502	96906	MS9241-010	.PACKING,PREFORMED	ΕA	1
	153	37	PCOZZ	5330-00-580-5937	96906	MS29561-008	.PACKING,PREFORMED	ΕA	1
	153	38	A0000	1560-00-874-0861	97499	204-040-393-1	.MANIFOLD ASSEMBLY SEE FIG. 177 FOR BREAKDOWN	ΕA	1
			200						
	153	39				MS29561-015		ΕA	
	153	40	PAOZZ	5305-00-150-9520	88044	AN502-416-6	.SCREW,MACHINE	ΕA	1

(1)		(2)	(2) (3) (4) (5)		(5)	(6)		
ILLUSTR	RATION	(-)	N A T I O N A L	(- /	(5)	(6)	(7)	(8) Q T Y
(A)	(B)	SMR		FSCM	PART	DESCRIPTION	U/M	INC IN
FIG. NO.	ITÉM NO.	CODE	NUMBER		NUMBER			UNIT
						USABLE ON CODE		
153	41	PAOZZ	5305-00-150-9213	00044	AN502-10-6	.SCREW,MACHINE	ΕA	1
153	42	PAOZZ	5330-00-641-4432	25184	PRP110-3-16	.PACKING WITH RETAIN RETAINER UHE,UHH,UHV,UHX	ΕA	
153	43	PCOZZ	5330-00-882-6874	96906	MS9241-011	.PACKING,PREFORMED	EΑ	1
153	44	PCOZZ	5330-00-846-0502	96906	MS9241-010	.PACKING,PREFORMED	EΑ	1
153	45	PCOZZ	5330-00-580-5937	96906	MS29561-008	.PACKING,PREFORMED	EΑ	1
153	46	PAOZZ	1615-00-787-4265	97499	204-040-327-1	.JET LUBRICATOR, TRANSMISSION UHE,UHH,UHV,UHX	ΕA	1
153	47	MFOZZ	DELETED	97499	204-040-723-1	.TUBE ASSEMBLY,METAL	ΕA	1
153			5330-00-531-2070			.PACKING,PREFORMED	EA	1
153	49	PAOZZ	4730-00-740-3366	97499	204-040-398-1	.FITTING,OIL	ΕA	1
153	50	XDOZZ	5330-00-585-1066	96906	MS29561-114	.PACKING,PREFORMED	EΑ	2
153	51	PCOZZ	5330-00-531-2070	80205	NAS617-4	.PACKING,PREFORMED	EΑ	1
153	52	PAOZZ	5310-00-282-7823	96906	MS24400D4	.NUT,PLAIN,HEXAGON UHE,UHH,UHV,UHX	EA	2
153	53	PAOZZ	4730-00-803-5049	96906	MS24396D4	.ELBOW,TUBE	EA	2
153	54	MFOZZ	DELETED	97499	204-040-722-1	TUBE ASSEMBLY,METAL	ΕA	1
			4710-00-829-6848				ΕA	
153						TUBE ASSEMBLY,METAL		
153	56	PAOZZ	4730-00-803-5049	96906	MS24396D4	.ELBOW,TUBE	EA	1
153	57	PCOZZ	5330-00-531-2070	80205	NAS617-4	.PACKING,PREFORMED UHE,UHH,UHV,UHX	ΕA	1
153	58	PAOZZ	4730-00-725-4351	96906	MS24394D4	.ELBOW,TUBE	EΑ	1
153	59	PCOZZ	5330-00-531-2070	80205	NAS617-4	.PACKING,PREFORMED	EΑ	1
153	60	PAOZZ	1560-00-829-6846	97499	204-040-370-1	.MANIFOLD OIL PRESS	EΑ	1
153	61	PA077	5365-00-859-2739	97499	204-040-394-1	.SPACER,PLATEUHE,UHH,UHV,UHX	ΕA	1
	62		4730-00-803-5049		MS24396D4	.ELBOW,TUBE	EA	
153								
153	63	PCOZZ	5330-00-531-2070	80205	NAS617-4	.PACKING,PREFORMED	EA	2
153	64	PAOZZ	5310-00-282-7823	96906	MS24400D4	.NUT,PLAIN,HEXAGON	ΕA	2
153	65	PAOZZ	5305-00-150-9213	88044	AN502-10-6	.SCREW,MACHINE	EΑ	2
153	66	PCOZZ	5330-00-702-4712	96906	MS29561-112	.PACKING,PREFORMED	ΕA	2
153	67	PAOZZ	1615-00-475-2533	97499	205-040-135-1	OIL JET ASSEMBLY,PL	ΕA	2
153	68	MFOZZ	DELETED	96906	MS27253-2	.PLATE,IDENTIFICATIO	ΕA	1
153			5310-00-807-1477			.NUT,SELF-LOCKING,EX WASHER,HEXAGON UHE,UHH,UHV,UHX	EA	7
			5310-00-167-0837			.WASHER.FLAT		
153	70	-					EA	
153	7 1	MFOZZ			204-040-732-1	.STRAP,SUPPORT	ΕA	
153	72	PAOZZ	5310-00-187-2395	88044	AN960PD616L	.WASHER,FLAT	ΕA	7
153	73	PAODD	1615-00-134-3087	97499	205-040-263-3	.QUILL ASSY TRANSMIS SEE FIG. 166 FOR BREAKDOWN	EA	1
				.		UHE,UHH,UHV,UHX	<u>[</u>	
153	73		1615-01-112-5904		205-040-263-111	.QUILL ASSEMBLY, TRAN	EA	1
153	74	PCOZZ	5330-00-726-9307	96906	MS29561-260	.PACKING,PREFORM	EA	2
153	75	PCOZZ	5330-00-585-1065	96906	MS29561-113	.PACKING,PREFORMED	EA	2
153	76	PAOZZ	1615-00-830-9764	97499	204-040-341-1	.TUBE,OIL DRAIN, TRANSMISSION	EA	1
153	77	PAOZZ	5310-00-807-1475	96906	MS21042L4	.NUT,SELF-LOCKING,EX WASHER,HEXAGON UHE,UHH,UHV,UHX	EA	13
153	78	PAOZZ	5310-00-187-2354	88044	AN90PD416	.WASHER,FLAT	EA	12
153	79		5310-00-167-0835		AN960-416L	.WASHER,FLAT	EA	13
153	8 0		5305-00-989-7434		MS35207-263	.SCREW,MACHINE	EA	1
153	81	PAOZZ	5310-00-167-0753	88044	AN960PD10L	.WASHER,FLAT	EA	1

	/1		(0)	(0)	(4)	(5)	(0)	(7)	(0)
	1) ILLUSTF		(2)	(3)	(4)	(5)	(6)	(7)	(8) Q T Y
	(A)	(B)	SMR	NATIONAL STOCK	FSCM	PART	DESCRIPTION		INC
	FIG. NO.	ITÉM NO.	CODE	NUMBER		NUMBER		U/M	IN UNIT
							USABLE ON CODE		
	153	82	PAOZZ	5310-00-807-1474	96906	MS21042L3	.NUT,SELF-LOCKING,EX WASHER,HEXAGON UHE,UHH,UHV,UHX	EA	1
٠	153	83	PAOZZ	5340-00-020 0392		MS2104D15	.CLAMP,LOOP	ΕA	1
ı	153	84	MFOZZ	DELETED		205-040-154-3	BRACKET	EA	1
IJ							.PACKING,PREFORMED		
	153	85	PCOZZ	5330-00-835-8974		MS29561-119		EA	1
	153	86	PAOZZ	5310-00-199-1028			.NUT,PLAIN,HEXAGON	EA	1
.	153	87	PAOZZ	4730-00-197-2919	96906	MS24394D12	.ELBOW,TUBE	EA	1
Н	153	88	MFOZZ	DELETED	96906	MS87028K360C	.HOSE ASSEMBLY,NONME	EA	1
	153	89	PAOZZ	4730-00-773-2621	00624	375504-12	.COUPLING HALF, QUICK DISCONNECT	EA	1
i	153	90	PAOZZ	1615-00-701-9935	78567	FC3731	.CAP ASSEMBLY	EΑ	1
4	153	91	PAOZZ	5306-00-180-1489	88044	AN6-17A	.BOLT,MACHINE	EA	4
j	153	92	PAOZZ	5310-00-187-2395	88044	AN960PD616L	.WASHER,FLATUHE,UHH,UHV,UHX	ΕA	4
	153	93	PAOZZ	5310-00-187-2400	88044	AN960PD616	.WASHER,FLAT	ΕA	4
	153	94	PAOZZ	5310-00-167-0821	88044	AN960-616	.WASHER,FLAT	ΕA	8
	153	95	PAOZZ	5310-00-807-1477			.NUT,SELF-LOCKING,EX_WASHER,HEXAGON UHE,UHH,UHV,UHX	EA	4
			PAOZZ				BRACKET ASSEMBLY	EA	1
	153	96		1560-00-682-2326		204-040-731-3			
	153		PAOZZ	5310-00-187-2354		AN960PD416	.WASHER,FLAT UHE,UHH,UHV,UHX	EA	
	153	98	PAOZZ	5310-00-807-1475		MS21042L4	.NUT,SELF-LOCKING,EX WASHER,HEXAGON UHE,UHH,UHV,UHX	EA	4
	153	99	PA000	1560-00-961-1345	97499	205-040-160-1	.FILLER ASSY,NECK, SCUPPER OIL,TRANSMISSION	EA	1
	153	100	PAOZZ	1615-00-690-7294	78567	FC3662	ADAPTER ASSEMBLY,FI	ΕA	1
	153	101	PAOZZ	5305-00-989-7434			SCREW,MACHINE	EA	1
	153	102	PAOZZ	5310-00-167-0753		AN960PD10L		EA	
							.WASHER,FLAT UHE,UHH,UHV,UHX		
	153	103	PAOZZ	5310-00-807-1474		MS21042L3	.NUT,SELF-LOCKING,EX WASHER,HEXAGON UHE,UHH,UHV,UHX	EA	1
	153	104	PAOZZ	5340-00-187-6023		MS21122-6	.CLAMP,LOOPUHE,UHH,UHV,UHX	EA	1
	153	105	PAOZZ	5305-00-989-7434	96906	MS35207-263	.SCREW,MACHINE	EA	1
	153	106	PAOZZ	5310-00-167-0753	88044	AN960PD10L	.WASHER,FLATUHE,UHH,UHV,UHX	EA	1
	153	107	PAOZZ	5310-00-807-1474	96906	MS21042L3	.NUT,SELF-LOCKING,EX WASHER,HEXAGON UHE,UHH,UHV,UHX	EA	1
	153	108	PAOZZ	5340-00-187-6023	96906	MS21122-6	.CLAMP,LOOP	EA	1
Ш	153	109	MFOZZ	DELETED	97499	205-040-131-1	.BRACKET,ANGLE	EA	1
1	153	110	MFOZZ	4710-00-075-3370	97499	205-040-163-1	.TUBE ASSEMBLY,METALUHE,UHH,UHV,UHX	EA	1
	153	111	PAOZZ	4730-00-684-6916	96906	MS24392D6	.NIPPLE,TUBE	EA	1
	153	112	PCOZZ	5330-00-576-9925	80205	NAS617-6	.PACKING,PREFORMED	EA	1
Į	153	113	PAOZZ	5305-00-989-7434	96906	MS35207-263	.SCREW,MACHINE	ΕA	1
	153	114	PAOZZ	5310-00-167-0753			.WASHER,FLAT UHE,UHH,UHV,UHX	EA	1
Į	153	115	PAOZZ	5310-00-807-1474		MS21042L3			•
							.NUT,SELF-LOCKING,EX WASHER,HEXAGON	EA	1
	153	116	PAOZZ	5340-00-187-6023			.CLAMP,LOOP UHE,UHH,UHV,UHX	EA	1
	153	117	PAOZZ	4730-00-722-7216			.ELBOW,TUBE	EA	1
	153	118	PAOZZ	5310-00-949-6143	88044	AN924-16D	.NUT,PLAIN,HEXAGON	EA	1
	153	119	PBOZZ	5330-00-558-0364	80205	NAS617-16	.PACKING,PREFORMED	EA	1
	153	120	PAOZZ	4710-00-958-1320	97499	205-040-162-1	.TUBE ASSEMBLY,METAL	EA	1
Į	153	121	AOOOZ		97499	205-040-136-1	.CAP ASSEMBLYUHE,UHH,UHV,UHX	EA	1
	153	122	PAOZZ	5365-00-983-2504	80756	RRT125	RING,RETAINING	EA	1
	153	123	PAOZZ	5310-00-187-2403	88044	AN960PD1016	WASHER,FLAT	EA	1
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C13 TM 55-1520-210-23P

,	4 \				(5)	(0)		(0)
,	1)	(2)	(3)	(4)	(5)	(6)	(7)	(8) QTY
(A)	(B)	SMR	NATIONAL		PART		U/M	INC
FIG.	ITEM	CODE		FSCM	NUMBER	DESCRIPTION		IN
NO.	NO.		NUMBER			USABLE ON CODE		UNIT
\vdash								
153	124	PAOZZ	5360-00-990-0002	97499	205-040-139-1	SPRING,HELICAL,COMP	EA	1
153	125	PAOZZ	1615-00-992-6474	97499	205-040-138-1	PLATE,OIL CAP	EA	1
153	126	PAOZZ	5330-00-987-1432	97499	205-040-140-1	GASKET UHE,UHH,UHV,UHX	EA	1
153	127	PAOZZ	1615-00-944-7287	97499	205-040-124-1	ADAPTER,CAP ASSEMBL TRANSMISSIONUHE,UHH,UHV,UHX	EA	1
153	128	PAOZZ	5306-00-208-3639	88044	AN6-16A	BOLT,MACHINE	EA	4
153	129	PAOZZ	5310-00-167-0837	88044	AN960-616L	.WASHER,FLAT	EA	11
153	130	PAOZZ	5365-00-580-4837	80205	NAS43H16-28	.SPACER,SLEEVE	EA	3
153	131	PAOZZ	5365-00-950-6477	80205	NAS43HT6-26	.SPACER,SLEEVE	EA	1
153	133	PAOZZ	5310-00-187-2400	88044	AN960PD616	.WASHER,FLAT	EA	4
153	134	PAOZZ	5310-00-807-1477	96906	MS21042L6	.NUT,SELF-LOCKING,EX WASHER,HEXAGON UHE,UHH,UHV,UHX	EA	4
153	135	PAOZZ	5310-00-807-1477	96906	MS21042L6	.NUT,SELF-LOCKING,EX WASHER,HEXAGON UHE,UHH,UHV,UHX	EA	2
153	136	PAOZZ	5310-00-167-0821	88044	AN960-616	.WASHER,FLAT	EA	2
153	137	PAOZZ	1560-00-992-6471	97499	205-040-114-1	.BRACKET,GENERATOR	EA	1
153	138	PAOZZ	5365-00-989-2978	97499	120-037E24-13	.SHIMUHE,UHH,UHV,UHX	EA	1
153	139	PAOZZ	5306-00-180-0313	88044	AN6-35A	BOLT,MACHINE	EA	5
153	140	PAOZZ	5310-00-167-0821	88044	AN960-616	.WASHER,FLAT	EA	5
153	141	PAOZZ	5310-00-847-2719	80205	NAS1197-616	.WASHER,FLAT	EA	5
		-						1
153	142	PAODD	1615-00-987-5152	97499	205-040-200-1	.QUILL ASSEMBLY, TRANSMISSION, SEE FIG 168 FOR BREAKDOWN	EA	'
153	142	PAODD	1615-01-080-2057	97499	205-040-205-1	.QUILL ASSEMBLYUHE,UHX	EA	1
						•		1
153	143	PCOZZ	5330-00-726-1236	96906	MS2561-248	.PACKING,PREFORMED	EA	'
153	144	PAOZZ	5305-00-725-3503	96906	MS51964-97	.SETSCREW	EA	1
153	146	MFOZZ		97499	205-040-156-3	.CLAMP,LOOP TRANSMISSION	EA	1
153	147	PAOZZ	5340-00-989-4572	81996	EAB700D15	.CLAMP,LOOP	EA	1
150	148	PAOZZ	5305-00-989-7434	00000	M05007.000	.SCREW,MACHINE	EA	1
153								
153	149	PAOZZ	5310-00-167-0753	88044	AN960PD10L	.WASHER,FLAT	EA	1
153	150	PAOZZ	5310-00-807-1474	96906	MS21042L3	.NUT,SELF-LOCKING, EX WASHER,HEXAGON UHE,UHH,UHV, UHX	EA	1
153	151	PAOZZ	5310-000-167-1346	88044	AN315-6R	.NUT,PLAIN,HEXAGON	EA	6
153	152		5310-00-167-0804			.WASHER,FLAT	ΕA	6
153	153	PAOZZ	2995-00-313-1433			.COVER,ENGINE ACCESS	EA	1
153	154	PCOZZ	5330-00-023-7626	96906	MS9136-01	.GASKET	EA	1
				<u> </u>				Щ



(1)		(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTF		CMD	NATIONAL		PART			QTY
(A) FIG.	(B) ITEM	SMR CODE	STOCK	FSCM	NUMBER	DESCRIPTION	U/M	INC IN
NO.	NO.		NUMBER			USABLE ON CODE		UNIT
154		AOODD		97499	205-040-001-17	TRANSMISSION ASSEMB SEE FIG. 150 FOR NHA,ASSEMBLE FROM COMPONENT PARTS ARE LISTED FOR REPLACEMENT PURPOSES ONLY	EA	1
154	1	PAOZZ	5310-00-807-1474	96906	MS21042L3	.NUT,SELF-LOCKING,EX WASHER,HEXAGON UHE,UHH,UHV,UHX	ΕA	7
154	2	PAOZZ	5310-00-167-0753	88044	AN960PD10L	.WASHER,FLAT	EA	7
154	3	PAOZZ	5305-00-989-7434	96906	MS35207-263	.SCREW,MACHINE	EA	6
154	4	PAOZZ	5340-00-256-7342	96906	MS21122-14	.CLAMP,LOOP	EA	5
154	5	PAOZZ	1560-00-911-8599	97499	205-040-123-3	.BRACKET,HOSE SUPPOR	EA	1
154	6	MFOZZ	DELETED	96906	MS87026K360C	.HOSE ASSEMBLY,NOME	EA	1
154	7	PAOZZ	4730-00-773-2621	00624	375504-12	.COUPLING HALF,QUICK DISCONNECT	EA	2
154	8	PAOZZ	4730-00-197-2919	96906	MS24394D12	.ELBOW,TUBE	EA	1
154	9	PAOZZ	5310-00-199-1028	88044	AN924-12D	.NUT.PLAIN,HEXAGON	ΕA	1
154	10	PCOZZ	5330-00-835-8974		MS29561-119	.PACKING,PREFORMED	ΕA	1
154	11	PAOZZ	5340-00-187-6023		MS21122-6	.CLAMP,LOOP	EA	2
154	12	MFOZZ	00.0000.00000		205-040-163-1	.TUBE ASSEMBLY,METAL	EA	1
154		PAOZZ	4730-00-684-6916		MS24392D6	NIPPLE.TUBE	EA	1
								1
154	14	PCOZZ	5330-00-576-9925		NAS617-6	.PACKING,PREFORMED	EA	
154	15	PAOZZ	4710-00-958-1320		205-040-162-1	.TUBE ASSEMBLY,METAL	EA	1
154	16	AOOOZ		97499		.CAP ASSEMBLY, TRANSMISSION	EA	
154	17	PAOZZ	5365-00-983-2504	80756	RRT125	RING,RETAINING	EA	1
154	18	PAOZZ	5310-00-187-2403	88044	AN960PD1016	WASHER,FLAT	EA	1
154	19	PAOZZ	5360-00-990-0002	97499	205-040-139-1	SPRING,HELICAL,COMP	EA	
154	20	PAOZZ	1615-00-992-6474	97499	205-040-138-1	PLATE,OIL CAP TRANSMISSION	EA	
154	21	PAOZZ	5330-00-987-1432	97499	205-040-140-1	GASKET	EA	
154	22	PAOZZ	1615-00-944-7287	97499	205-040-124-1	ADAPTER,CAP ASSEMBL TRANSMISSION UHE,UHH,UHV,UHX	EA	
154	23	PAOZZ	4730-00-722-7216	96906	MS24394D16	.ELBOW,TUBE	EA	
154	24	PAOZZ	5310-00-949-6143	88044	AN924-16D	.NUT,PLAIN,HEXAGON	EA	
154	25	PBOZZ	5330-00-558-0364	80205	NAS617-16	.PACKING,PREFORMED	EA	
154	26	PAOZZ	5310-00-807-1475	96906	MS21042L4	.NUT,SELF-LOCKING,EX WASHER,HEXAGON	EA	
154	27	PAOZZ	5310-00-187-2354	88044	AN960PD416	.WASHER,FLAT	EA	
154	28	PAOZZ	5310-00-844-5081	80205	NAS1197-416	.WASHER,FLAT	EA	
154	29	PA000	1560-00-961-1345	97499	205-040-160-1	.FILLER ASSEMBLY,NEC SCUPPER OIL,TRANSMISSION	EA	
154	30	PAOZZ	1615-00-690-7294	78567	FC3662		ΕA	
					FC3731	.CAP ASSEMBLY		
154	31	PAOZZ	1615-00-701-9935				EA	
154	32	PAOZZ	5310-00-807-1477		MS21042L6	.NUT,SELF-LOCKING,EX WASHER,HEXAGON	EA	
154	33	PAOZZ	5310-00-847-2719		NAS1197-616	.WASHER,FLATUHE,UHH,UHV,UHX	EA	
154	34	PAOZZ	5310-00-167-0837	88044		.WASHER,FLATUHE,UHH,UHV,UHX	EA	1
154	35	PAOZZ	5365-00-580-4837	80205	NAS43HT6-28	.SPACER,SLEEVE	EA	
154	36	PAOZZ	5306-00-208-3639	88044	AN6-16A	BOLT,MACHINE	EA	
154	37	PAOZZ	5310-00-167-0821	88044	AN960-616	.WASHER,FLAT UHE,UHH,UHV,UHX	EA	
154	38	PAOZZ	5365-00-989-2978	97499	120-037E24-13	.SHIM	EA	
154	39	PAOZZ	1560-00-992-6471	97499	205-040-114-1	.BRACKET,GENERATOR	EA	
154	40	PAOZZ	5365-00-950-6477	80205	NAS43HT6-26	.SPACER,SLEEVE	EA	
154	41	PAOZZ	1560-00-830-9725	97499	204-001-516-15	BRACKET,SPRING CYCL CONTROL SPRING	EA	

SECTION II C26					C26	TM55-1520-210-23P			
(1) ILLUSTE (a)	RATION (b)	(2)	(3) NATIONAL	(4)	(5)	(6) DESCRIPTION		(7)	(8) QTY INC
FIG NO	ITEM NO	SMR CODE	STOCK NUMBER	FSCM	PART NUMBER		USABLE ON CODE	U/M	IN UNIT
154	42	MFOZZ		96906	MS87028K322E140	HOSE ASSEMBLY	UHE, UHH, UHV, UHX	EA	1
154	43	PAOZZ	4730-00-197-2919	96906	MS24394D12	ELBOW, TUBE PN MS24396D12 IS ALTERNATE ELBOW	UHE, UHH, UHV, UHX	EA	1
154	43	PAOZZ	4730-00-803-5051	96906	MS24396D12	ELBOW, TUBE ALTERNATE FOR 90 DEG.ELBOW PN MS24394D12	UHE, UHH, UHV, UHX	EA	1
154	44	PAOZZ	5310-00-199-1028	88044	AB924-12D	NUT, PLAIN, HEXAGON	UHE, UHH, UHV, UHX	EA	1
154	45	PCOZZ	5330-00-835-8974	96906	MS29561-119	PACKING, PREFORMED	UHE, UHH, UHV, UHX	EA	1
154	46	PAOZZ	5306-00-722-0393	88044	AN3-4A	BOLT, MACHINE	UHE, UHH, UHV, UHX	EA	1
154	47	MFOZZ		97499	205-040-156-3	CLAMP, LOOP	UHE, UHH, UHV, UHX	EA	1
154	48	MFOZZ		97499	205-040-170-1	BRACKET, HOSE SUPPORT	UHE, UHH, UHV, UHX	EA	1
154	49	MFOZZ		97499	205-040-169-1	BRACKET, HOSE SUPPORT	UHE, UHH, UHV, UHX	EA	1
154	50	PAOZZ	4730-00-839-0976	00624	375200-6	COUPLING HALF, QUICK DISCONNECT	UHE, UHH, UHV, UHX	EA	1
154	51	PAOZZ	5310-00-638-2605	96906	MS24400D6	NUT, PLAIN, HEXAGON	UHE, UHH, UHV, UHX	EA	1
154	52	PCOZZ	5330-00-576-9925	80205	NAS617-6	PACKING, PREFORMED	UHE, UHH, UHV, UHX	EA	1
154	53	PAOZZ	5310-00-807-1476	96906	MS21042L5	NUT, SELF-LOCKING, EX WASHER, HEXAGON	UHE, UHH, UHV, UHX	EA	2
154	54	PAOZZ	5310-00-167-0836	88044	AN960-516L	WASHER, FLAT	UHE, UHH, UHV, UHX	EA	2
154	55	PAOZZ	5310-00-825-4306	80205	NAS1197-516	WASHER, FLAT	UHE, UHH, UHV, UHX	EA	2
154	56	PAODD	1615-00-829-6845	97499	204-040-367-1	QUILL ASSEMBLY, SEE FIG. 169 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
154	57	PCOZZ	5330-00-726-4153	96906	MS29561-237	PACKING, PREFORMED	UHE, UHH, UHV, UHX	EA	1
154	58	PAODD	1615-00-987-5152	97499	205-040-200-1	QUILL ASSEMBLY, TRANSMISSION, SEE FIG. 168 FOR BREAKDOWN	UHE , UHH , UHV , UHX	EA	1
154	58	PAODD	1615-01-080-2057	97499	205-040-205-1	QUILL ASSEMBLY, TRANSMISSION SEE FIG. 168 FOR BREAKDOWN	UHE, UHX	EA	1
154	59	PCOZZ	5330-00-726-1236	96906	MS29561-248	PACKING, PREFORMED	UHE, UHH, UHV, UHX	EA	1
154	60	PAOZZ	5305-00-725-3503	96906	MS51964-97	SETSCREW	UHE, UHH, UHV, UHX	EA	1
154	61	PAOZZ	5306-00-180-0313	88044	AN6-35A	BOLT, MACHINE	UHE, UHH, UHV, UHX	EA	5
154	62	PAOZZ	5310-00-167-0821	88044	AN960-616	WASHER, FLAT	UHE, UHH, UHV, UHX	EA	5
154	63	PAOZZ	5310-00-847-2719	80205	NAS1197-616	WASHER, FLAT	UHE, UHH, UHV, UHX	EA	5
154	64	PAODD	1680-00-183-0834	97499	204-040-016-5	TRANSMISSION ASSY,H SEE FIG.155,156, & 159 FOR BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
154		PAODD	8145-00-701-9867	97499	204-030MUSC1	SHIPPING AND STORAGE CONTAINER	UHE, UHH, UHV, UHX	EA	1

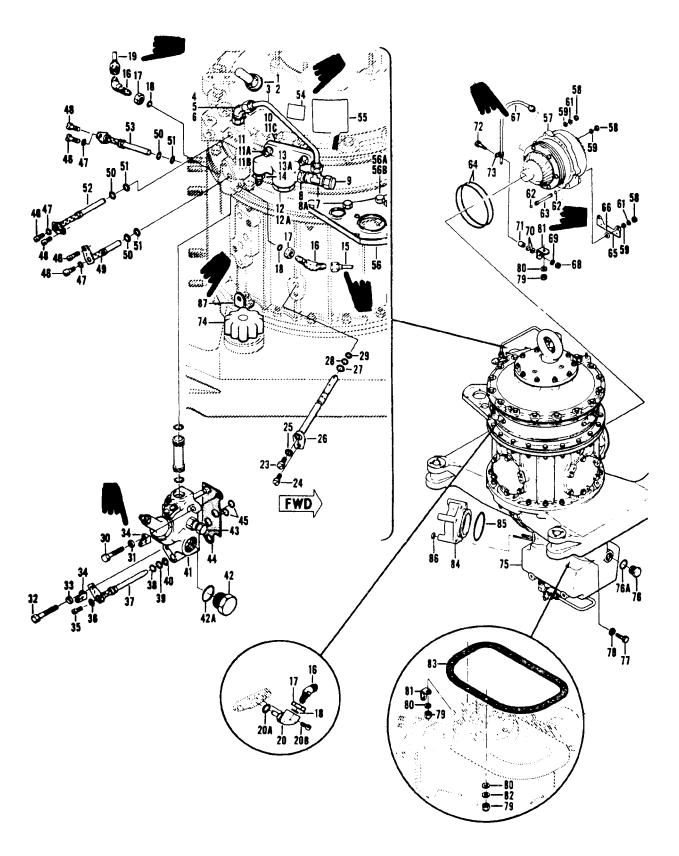


Figure 155. Transmission Assembly

SECTION	II				C26	TM55-1520-210-23P			
(1)		(2)	(3)	(4)	(5)	(6) DESCRIPTION		(7)	(8) OTY
(a)	(b)		NATIONAL			DESCRIPTION			INC
FIG NO	ITEM NO	SMR CODE	STOCK NUMBER	FSCM	PART NUMBER		USABLE ON CODE	U/M	IN UNIT
155		PAODD	1680-00-183-0834	97499	204-040-016-5	transmission assy,see fig.157 & 154 for nha see fig.156 & 159 for balance of breakdown	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	1	PAOZZ	4820-00-091-4720	97484	A800	VALVE, AIR PRESS	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	2	PAOZZ	5330-00-290-9402	88044	AN123026	GASKET	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	3	PAOZZ	4710-00-829-6848	97499	204-040-375-1	TUBE ASSEMBLY, METAL	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	4	PAOZZ	4730-00-803-5049	96906	MS24396D4	ELBOW, TUBE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	5	PAOZZ	5310-00-282-7823	96906	MS24400D4	NUT, PLAIN, HEXAGON	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	6	PCOZZ	5330-00-531-2070	80205	NAS617-4	PACKING, PREFORMED	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	7	PAOZZ	4730-00-720-4984	96906	MS24390D4	TEE, TUBE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	8	PAOZZ	5310-00-282-7823	96906	MS24400D4	NUT, PLAIN, HEXAGON	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	8A	PCOZZ	5330-00-531-2070	80205	NAS617-4	PACKING, PREFORMED	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	9	XDOZZ	4370-00-221-2115	88044	AN929-4	CAP, TUBE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	10	PAOZZ	1560-00-829-6846	97499	204-040-370-1	MANIFOLD,OIL PRESSURE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	11	PAOZZ	5310-00-807-1475	96906	MS21042L4	NUT,SELF-LOCKING,EX WASHER,HEXAGON		EA	2
							UHB, UHC, UHE, UHH, UHM, UHV, UHX		
155	11A	PAOZZ	5310-00-187-2354	88044	AN960PD416	WASHER, FLAT	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	2
155	11B	PAOZZ	5310-00-167-0835	88044	AN960-416L	WASHER, FLAT	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	2
155	11A	PAOZZ	5365-00-859-2739	97499	204-040-394-1	SPACER, PLATE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	12	PAOZZ	5365-00-278-8805	88044	AN814-12DL	PLUG, MACHINE THREAD	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	12A	PCOZZ	5330-00-835-8974	96906	MS29561-119	PACKING, PREFORMED	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	13	PAOZZ	4730-00-834-9560	96906	MS24392D4	NIPPLE, TUBE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	13A	PCOZZ	5330-00-531-2070	80205	NAS617-4	PACKING, PREFORMED	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	14	XDOZZ	4730-00-221-2115	88044	AN929-4	CAP, TUBE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	15	MFOZZ	DELETED	97499	204-040-722-1	TUBE ASSEMBLY, METAL	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	16	PAOZZ	4730-00-803-5049	96906	MS24396D4	ELBOW, TUBE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	4
155	17	PAOZZ	5310-00-282-7823	96906	MS24400D4	NUT, PLAIN, HEXAGON	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	4
155	18	PCOZZ	5330-00-531-2070	80205	NAS617-4	PACKING, PREFORMED	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	4
155	19	MFOZZ	DELETED	97499	204-040-723-1	TUBE ASSEMBLY, METAL	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	20	PAOZZ	1615-00-475-2533	97499	205-040-135-1	OIL JET ASSEMBLY	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	2
155	20A	PCOZZ	5330-00-702-4712	96906	MS29561-112	PACKING, PREFORMED	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	2
155	20B	PAOZZ	5305-00-150-9213	88044	AN502-10-6	SCREW, MACHINE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	2
155	23	PAOZZ	5305-00-150-9213	88044	AN502-10-6	SCREW, MACHINE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	24	PAOZZ	5305-00-514-8005	96906	MS35266-79	SCREW, MACHINE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	25	PAOZZ	5330-00-641-4432	25184	PRP110-3-16	PACKING WITH RETAIN RETAINER	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	26	PAOZZ	1615-00-787-4265	97499	204-040-327-1	JET LUBRICATOR, TRAN	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	27	PCOZZ	5330-00-882-6874	96906	MS9241-011	PACKING, PREFORMED	UHB, UHC, UHE, UHH, UHM	EA	1
155	28	PCOZZ	5330-00-846-0502	96906	MS9241-010	PACKING, PREFORMED	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	29	PCOZZ	5330-00-580-5937	96906	MS29561-008	PACKING, PREFORMED	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	30	PAOZZ	5306-00-182-2017	88044	AN4H6A	BOLT, MACHINE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	31	PAOZZ	5310-00-187-2354	88044	AN960PD416	WASHER, FLAT	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	32	PAOZZ	5306-00-727-3131	96906	MS20073-04-21	BOLT, MACHINE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	33	PAOZZ	5310-00-167-0835	88044	AN960-416L	NASHER, FLAT	UHB. UHC. UHE. UHH. UHM. UHV. UHX	EA	1
155	34	MFOZZ	DELETED	97499	20-032-2	BRACKET, ANGLE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	2
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SECTION	II				C18	TM55-1520-210-23P			
(1) ILLUSTRA	ATION	(2)	(3)	(4)	(5)	(6) DESCRIPTION		(7)	QTY
(a) FIG NO	(b) ITEM NO	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER		USABLE ON CODE	U/M	INC IN UNIT
155	35	PAOZZ	5305-00-150-9213	88044	AN502-10-6	SCREW, MACHINE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	36	PAOZZ	5330-00-641-4432	25184	PRP110-3-16	PACKING WITH RETAIN RETAINER	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	37	PAOZZ	1615-00-830-9763	97499	204-040-326-7	JET LUBRICATOR, TRANSMISSION	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	38	PCOZZ	5330-00-882-6874	96906	MS9241-011	PACKING, PREFORMED	UHB, UHC, UHE, UHH, UHM	EA	1
155	39	PCOZZ	5330-00-846-0502	96906	MS9241-010	PACKING, PREFORMED	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	40	PCOZZ	5330-00-580-5937	96906	MS29561-008	PACKING, PREFORMED	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	41	A000Z	1560-00-874-0861	97499	204-040-393-1	MANIFOLD ASSEMBLY, SEE FIG. 177 FOR BREAKDOWN	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	42	PAOZZ	5365-00-278-8805	88044	AN814-12DL	PLUG, MACHINE THREAD	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	42A	PCOZZ	5330-00-835-8974	96906	MS29561-119	PACKING, PREFORMED	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	43	XDOZZ		96906	MS25043-12C	COVER, ELECTRICAL	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	44	PAOZZ	5330-00-051-3157	97499	204-040-759-1	GASKET	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	45	PCOZZ	5330-00-852-4230	96906	MS9241-015	PACKING, PREFORMED	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	2
155	46	PAOZZ	5305-00-150-9213	88044	AN502-10-6	SCREW, MACHINE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	4
155	47	PAOZZ	5330-00-641-4432	25184	PRP110-3-16	PACKING WITH RETAIN RETAINER	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	3
155	48	PAOZZ	5305-00-514-8005	96906	MS35266-79	SCREW, MACHINE	UHB, UHC, UHH, UHM, UHV, UHX	EA	2
155	49	PAOZZ	1615-00-069-3312	97499	204-040-262-21	JET LUBRICATOR,TRANSMISSION	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	50	PCOZZ	5330-00-882-6874	96906	MS9241-011	PACKING, PREFORMED	UHB, UHC, UHE, UHH, UHM	EA	3
155	51	PCOZZ	5330-00-846-0502	96906	MS9241-010	PACKING, PREFORMED	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	3
155	52	PAOZZ	1615-00-898-6884	97499	204-040-261-13	JET LUBRICATOR, TRANSMISSION	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	53	PAOZZ	1615-00-898-6883	97499	204-040-288-11	JET LUBRICATOR, TRANSMISSION	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	54	MFOZZ	DELETED	96906	MS27253-2	PLATE, IDENTIFICATION	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	55	PADZZ	9905-00-086-6780	97499	100-008-1	PLATE, IDENTIFICATION	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	56	PAOFF	1560-00-682-2326	97499	204-040-731-3	BRACKET ASSEMBLY, TRANSMISSION	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	56A	PAOZZ	5306-00-180-1489	88044	AN6-17A	BOLT, MACHINE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	4
155	56B	PAOZZ	5310-00-878-7199	80205	NAS1197-616L	WASHER, FLAT	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	57	PAODD	1615-00-134-3087	97499	205-040-263-3	QUILL ASSY TRANSMISSION, SEE FIG. 166 FOR BREAKDOWN	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	57	ODD	1615-01-112-5904	97499	205-040-263-111	QUILL ASSEMBLY,TRAN,SEE FIG.166 FOR BREAKDOWN	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	58	PAOZZ	5310-00-807-1477	96906	MS21042L6	NUT, SELF-LOCKING, EX WASHER, HEXAGON		EA	7
155	59	PAOZZ	5310-00-847-2719	80205	NAS1197-616	WASHER, FLAT	UHB, UHC, UHE, UHH, UHM, UHV, UHX UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	7
155	61	PAOZZ	5310-00-847-2719	80205	AN960-616L	WASHER, FLAT U/O PN 204-040-016-5	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	7
155	91	PAUZZ	5310-00-167-0837	88044	AN96U-616L	WASHER, FLAT U/O PN 204-040-010-5	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	,
155	62	PCOZZ	5330-00-585-1065	96906	MS29561-113	PACKING, PREFORMED	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	2
155	63	PAOZZ	1615-00-830-9764	97499	204-040-341-1	TUBE,OIL,TRANSMISSION	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	64	PCOZZ	5330-00-726-9307	6906	MS29561-260	PACKING, PREFORMED	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	2
155	65	MOFZZ		97499	204-040-848-1	BRACKET,ANGLE U/O PM 204-040-016-5	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	66	PAOZZ	5310-00-187-2400	88044	AN960PD616	WASHER, FLAT U/O FN 204-040-016-5	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	2
155	67	MFOZZ	DELETED	97499	209-040-158-1	TUBE, TRANSMISSION, DRAIN	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	68	PAOZZ	5310-00-807-1474	96906	MS21042L3	NUT, SELF-LOCKING, EX WASHER, HEXAGON U/O PN 204-040-016-5	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
155	69	PAOZZ	5310-00-167-0753	88044	AN960PD10L	WASHER, FLAT U/O PN 204-040-016-5		EA	1

TM 55-1520-210-23P C30 **SECTION II** (2) (3) (4) (6) ILLUSTRATION SMR PART DESCRIPTION U/M QTY NATIONAL **FSCM** (A) (B) FIG ITEM CODE STOCK NUMBER NUMBER USABLE ON CODE INC IN NO. NO. UNIT UHH, UHV PAOZZ 155 70 5310-00-167-0834 88044 AN960-10L .WASHER, FLAT U/O PN 204-040-016-5 UHH, UHV EΑ 2 PAOZZ NAS43DD3-32 .SPACER, SLEEVE U/O PN 204-040-016-5 UHH, UHV 155 71 5365-00-662-3098 80205 EΑ 1 155 72 XDOZZ 5305-00-954-0944 03538 N80P16022C6 .SCREW, MACHINE U/O PN 204-040-016-5 UHH, UHV EΑ PAOZZ MS21122-4 155 73 5340-00-151-5997 96906 EΑ 1 155 74 PAOZZ 1615-00-701-9935 78567 FC3731 .CAP ASSEMBLY UHH, UHV EΑ 1 155 75 ADDDD 97499 204-040-365-31 .DRIVE AND SUMP ASSY SEE FIG. 164 FOR BREAKDOWN ... UHH, UHV EΑ 76 PAOZZ 5365-00-278-8805 88044 AN814-12DL EΑ 155 1 PCOZZ 155 76A 5330-00-835-8974 96906 MS29561-119 .PACKING, PREFORMED UHH, UHV EΑ 1 155 77 PADZZ 5305-00-720-9296 97499 204-010-224-1 .SETSCREW UHH, UHV EΑ 1 PADZZ 5310-00-187-2400 88044 AN960PD616 .WASHER, FLAT UHH, UHV 155 78 EΑ 1 155 79 PAOZZ 5310-00-807-1475 96906 MS21042L4 .NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV EΑ 13 155 80 PAOZZ 5310-00-167-0835 88044 AN960-416L .WASHER, FLAT UHH, UHV EΑ 13 MFOZZ 97499 20-032-2 .BRACKET, ANGLE UHH, UHV 81 EΑ 2 155 155 82 PAOZZ 5310-00-187-2354 88044 AN960PD416 .WASHER, FLAT UHH, UHV EΑ 11 155 83 PADZZ 5330-00-625-0117 97499 204-040-164-1 .GASKET UHH, UHV EΑ 1 PAOZZ 5340-00-071-4499 97499 204-040-842-1 155 84 EΑ 155 85 PCOZZ 5330-00-726-4153 96906 MS29561-237 .PACKING, PREFORMED UHH, UHV EΑ 155 86 PAOZZ 5310-00-167-1345 81352 AN315-5R EΑ 4 155 87 MFOZZ 97499 205-040-131-1 .BRACKET, ANGLE UHH, UHV EΑ .INSTALLATION KIT, UN TRANSMISSION C/O 4 EA AN960PD416 WASHER 155 PAOZZ 97499 204-040-018-1 EΑ 12 EA AN960PD516 WASHER 9 EA AN960PD616 WASHER 1 EA MS29561-211 PACKING 1 EA MS29561-232 PACKING 1 EA MS29561-

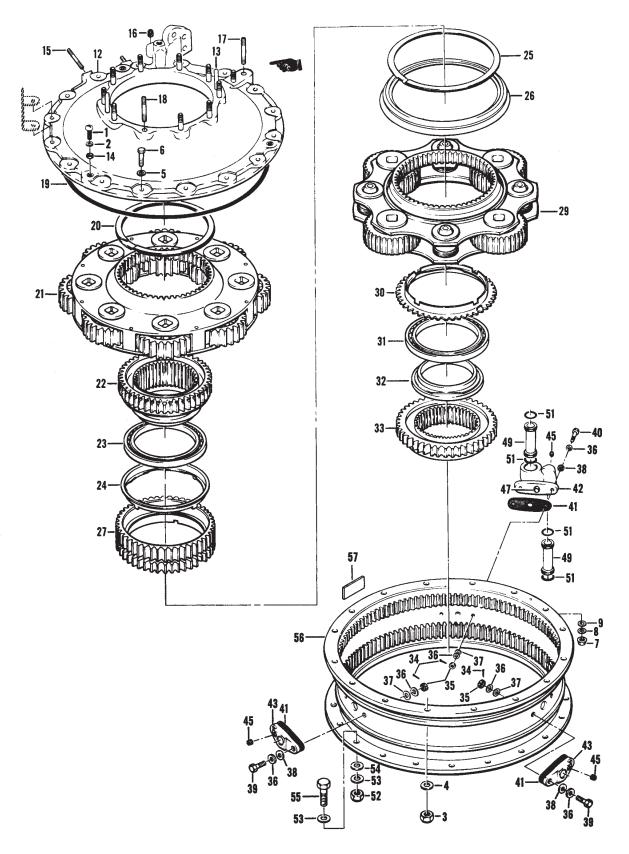


Figure 156. Transmission Assembly

TM 55-1520-210-23P C30 SECTION II

					TM 55-1520-	210-23P C30 S		ION II
(1		(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTI	RATION							
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.	DAGDD	1000 00 100 0001	07400	224 242 242 5	TRANSMISSION 400V I 055 510 450 0 454 500 NUA 055 510 455 0		UNIT
156		PAODD	1680-00-183-0834	97499	204-040-016-5	TRANSMISSION ASSY, H SEE FIG. 152 & 154 FOR NHA SEE FIG. 155 & 159 FOR BALANCE OF BREAKDOWN	EA	1
156	1	PADZZ	5305-00-880-5939	96906	MS35266-95	.SCREW, MACHINE UHH, UHV	EA	3
156	2	PADZZ	5310-00-184-8980	88044	AN960PD516L	.WASHER, FLAT UHH, UHV	EA	3
156	3	PADZZ	5310-00-807-1477	96906	MS21042L6	.NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	14
156	4	PADZZ	5310-00-167-0837	88044	AN960-616L	.WASHER, FLAT UHH, UHV	EA	28
156	5	PADZZ	5310-00-187-2400	88044	AN960PD616	.WASHER, FLAT UHH, UHV	EA	14
156	6	PADZZ	5306-00-281-9995	88044	AN6H12	.BOLT, MACHINE UHH, UHV	EA	14
156	12	PADDD	1615-00-858-8397	97499	204-040-359-1	.CASE ASSEMBLY, TRANSMISSION	EA	1
156	13	PAOZZ	5315-00-680-4171	80205	NAS607-4-20	PIN, STRAIGHT, HEADLE	EA	2
156	14	PADZZ	5310-00-474-0552	83324	REA054	NUT, PLAIN SPLINE	EA	3
156	15	PAOZZ	5307-00-262-6584	88044	AN125988	STUD, PLAIN-STANDARD	EA	2
156	15	PAOZZ	5307-00-264-2427	88044	AN125989	STUD, PLAIN-0.003 IN. OVERSIZE UHH, UHV	EA	V
156	15	PBOZZ	5307-00-264-2421	88044	AN125990	STUD, PLAIN-0.006 IN. OVERSIZE	EA	V
156	15	PAOZZ	5307-00-206-9706	88044	AN125991	STUD, PLAIN-0.009 IN. OVERSIZE	EA	V
156	15	PAOZZ	5307-00-637-7224	88044	AN125992	STUD, PLAIN-0.012 IN. OVERSIZE	EA	V
156	16	PADZZ	5340-00-291-3484	96906	MS21208F4-15	INSERT, SCREW THREAD	EA	1
156	17	PAOZZ	5307-00-292-5857	88044	AN126324	STUD, PLAIN-STANDARD	EA	2
156	17	PAOZZ	5307-00-206-5466	88044	AN126325	STUD, PLAIN-0.003 IN. OVERSIZE	EA	v
156	17	PAOZZ	5307-00-264-2465	88044	AN126332	STUD, PLAIN-0.006 IN. OVERSIZE	EA	v
156	17	PAOZZ	5307-00-584-5250	88044	AN126327	STUD, PLAIN-0.009 IN. OVERSIZE	EA	v
156	17	PBOZZ	5307-00-637-7229	88044	AN126328	STUD, PLAIN-0.012 IN. OVERSIZE	EA	v
156	18	PAOZZ	5307-00-637-1655	88044	AN126366	STUD, PLAIN-STANDARD	EA	10
156	18	PAOZZ	5307-00-637-6448	88044	AN126367	STUD, PLAIN-0.003 IN. OVERSIZE	EA	V
156	18	PAOZZ	5307-00-637-6449	88044	AN126368	STUD, PLAIN-0.006 IN. OVERSIZE	EA	v
156	18	PBOZZ	5307-00-037-0449	88044	AN126369	STUD, PLAIN-0.009 IN. OVERSIZE	EA	V
156	18	PAOZZ	5307-00-206-9713	88044	AN126370	STUD, PLAIN-0.012 IN. OVERSIZE	EA	V
156	19	PADZZ	5330-00-625-0196	97499	204-040-219-1	.PACKING, PREFORMED	EA	1
156	20	PADZZ	5340-00-714-5453	80756	RS625L	RING, RETAINING	EA	'
			5540-00-714-5455		204-040-360-3	PLANETARY ASSY RPL-BY PN 204-040-360-101 SEE FIG. 157 FOR		'
156	21	ADDDZ		97499	204-040-360-3	BREAKDOWN UHH, UHV	EA	'
156	21	ADDDZ		97499	204-040-360-101	.PLANETARY ASSY RPLS—P/N 204-040-360-3 SEE FIG. 157 FOR BREAKDOWN	EA	1
156	22	PADZZ	1615-00-859-6112	97499	204-040-117-3	.ADAPTER, MAST DRIVIN	EA	1
156	23	PADDD	3110-00-691-2157	97499	204-040-135-1	.BEARING, BALL, AIRFRA	EA	1
156	24	PADZZ	3130-00-898-6889	97499	204-040-337-1	.LINER, PLANETARY SUPPORT	EA	1
156	25	PADZZ	5365-00-855-8945	80756	RS675L	RING, RETAINING UHH, UHV	EA	1
156	27	PADZZ	3040-00-943-0836	97499	204-040-330-3	.GEARSHAFT, SPUR	EA	1
156	29	ADDDZ		97499	204-040-784-1	.PLANETARY ASSY, LOW SEE FIG. 158 FOR BREAKDOWN RPL–BY PN 204–040–784–103	EA	1
156	29	ADDDZ		97499	204-040-784-103	PLANETARY ASSY, LOW RPLS-PN 204-040-784-1 SEE FIG. 158 FOR BREAKDOWN	EA	1
156	30	PADZZ	1615-00-898-6890	97499	204-040-338-1	LINER, BEARING SUPPO	EA	1
156	31	PADDD	3110-00-691-2157	97499	204-040-135-1	.BEARING, BALL, AIRFRA	EA	1
156	32	PADZZ	1615-00-691-2163	97499	204-040-257-1	.LINER, TRANSMISSION	EA	1
156	33	PADZZ	3020-00-128-1634	97499	205-040-229-1	.GEAR, SPUR	EA	1
156	34	PADZZ	5315-00-815-1405	96906	MS24665-151	.PIN, COTTER UHH, UHV	EA	6
156	35	PADZZ	5310-00-176-8108	88044	AN320-4	.NUT, PLAIN, SLOTTED, H	EA	6
156	36	PAOZZ	5310-00-167-0835	88044	AN960-416L	.WASHER, FLAT	EA	12
156	37	PADZZ	5310-00-187-2354	88044	AN960PD416	.WASHER, FLAT	EA	6
156	38	PADZZ	5310-00-187-2354	88044	AN960PD416	.WASHER, FLAT	EA	6
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•	SECTION II			TM 55-1520-210-23P C30								
	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)			
		RATION	ļ		ļ							
	(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY			
	FIG. NO.	ITEM NO.	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN UNIT			
	156	39	PADZZ	5306-00-144-3706	88044	AN4-7	.BOLT, MACHINE UHH, UHV	EA	2			
	156	40	XDDZZ	5306-00-144-3707	88044	AN4-10	BOLT, MACHINE UHH, UHV	EA	2			
	156	41	PADZZ	5330-00-758-3687	97499	204-040-340-3	.GASKET UHH, UHV	EA	3			
	156	42	PADDD	1615-00-128-1663	97499	204-040-430-1	.HOUSING ASSY, NOZZLE	EA	1			
	156	43	PADZZ	1615-00-888-3160	97499	205-040-134-1	.HOUSING ASSEMBLY UHH, UHV	EA	2			
	156	45	PBDZZ	5340-00-597-3302	96906	MS124695	INSERT, SCREW THREAD	EA	3			
	156	47	PADZZ	3120-00-135-2601	97499	204-040-431-1	BUSHING, SLEEVE U/O PN 204-040-430-1 UHH, UHV	EA	1			
	156	49	PADZZ	1615-00-859-6114	97499	204-040-223-11	.TUBE, OIL TRANSFER	EA	2			
	156	51	XDDZZ	5330-00-585-1066	96906	MS29561-114	.PACKING, PREFORMED	EA	4			
	156	52	PADZZ	5310-00-807-1477	96906	MS21042L6	.NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	20			
	156	53	PADZZ	5310-00-167-0837	88044	AN960-616L	.WASHER, FLAT UHH, UHV	EA	40			
	156	54	PADZZ	5310-00-187-2400	88044	AN960PD616	.WASHER, FLAT UHH, UHV	EA	20			
	156	55	PADZZ	5306-00-208-3639	88044	AN6-16A	BOLT, MACHINE UHH, UHV	EA	16			
	156	56	PADDD	1615-00-893-3442	97499	204-040-331-5	.CASE, TRANSMISSION	EA	1			
	156	57	PADZZ	9905-00-060-2034	97499	100-024-1	PLATE, IDENTIFICATION UHH, UHV	EA	1			

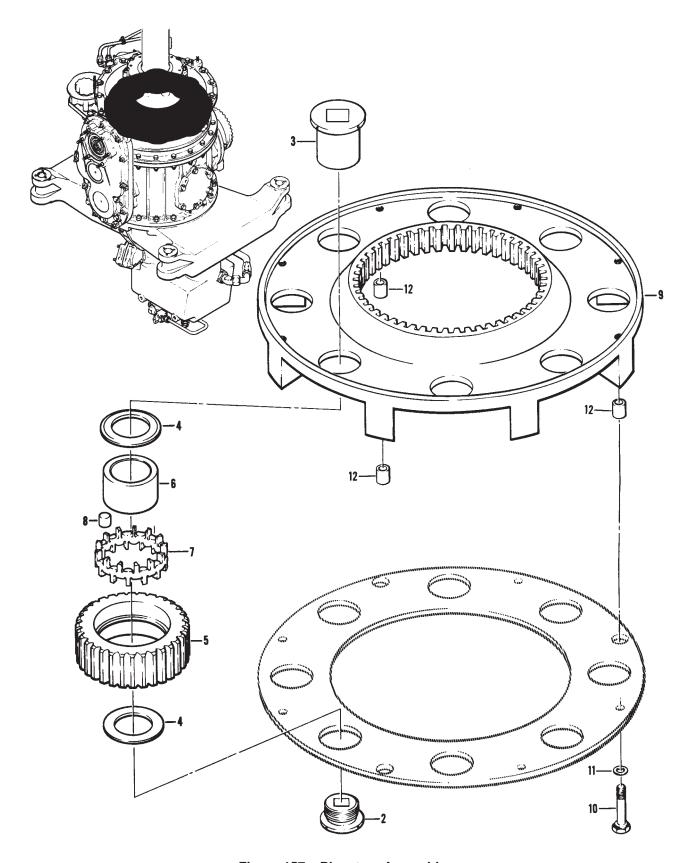


Figure 157. Planetary Assembly

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TM 55-1520-210-23P C30

TM 55–1520–210–23P C30 SE										
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)		
ILLUSTI	RATION			ļ						
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY		
FIG. NO.	ITEM NO.	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN UNIT		
157	NO.	ADDDZ		97499	204-040-360-3	PLANETARY ASSY RPL-BY PN 204-040-360-101 SEE FIG. 156 FOR NHA	EA	1		
						UHH, UHV				
157		ADDDZ		97499	204-040-360-101	PLANETARY ASSY RPLS-PN 204-040-360-3 SEE FIG. 156 FOR NHA UHH, UHV	EA	1		
157	2	PADZZ	5310-00-624-5251	97499	204-040-131-1	.NUT, BEARING	EA	8		
157	3	PADZZ	1615-00-787-4273	97499	204-040-130-5	.SHAFT, SHOULDERED	EA	8		
157	4	PADZZ	3120-00-787-4257	97499	204-040-134-5	.WASHER, PLANETARY UHH, UHV	EA	16		
157	5	PADZZ	3020-00-898-6886	97499	204-040-108-7	.GEAR, SPUR UHH, UHV	EA	8		
157	6	PADZZ	3110-00-714-8791	97499	204-040-132-1	RING, BEARING, INNER UHH, UHV	EA	8		
157	7	PADZZ	3110-00-580-0706	97499	204-040-129-1	RETAINER, ROLLER, BEA U/O PN 204-040-360-3 UHH, UHV	EA	8		
157	7	PADZZ	3110-01-047-3773	97499	214-040-110-3	RETAINER, ROLLER, BEA U/O PN 204-040-360-101 UHH, UHV	EA	8		
157	8	PADDD	3110-00-807-7833	97499	204-040-725-1	ROLLER SET, TRANSMISSION-ALTERNATE UHH, UHV	SE	8		
157	8	PADDD	3110-01-203-7972	97499	204-040-725-3	ROLLER SET, TRANSMISSION	SE	8		
157	9	PADDD	1615-00-874-0862	97499	204-040-397-1	SPIDER ASSY, UPPER	EA	1		
157 157	10 11	PADZZ PADZZ	5306-00-206-4911 5310-00-141-1795	88044 88044	AN174H15A AN960–416	BOLT, CLOSE TOLERANCE	EA EA	8		
157	12	PADZZ	5365-00-896-6345	21178	L811A	SPACER, SLEEVE	EA	8		
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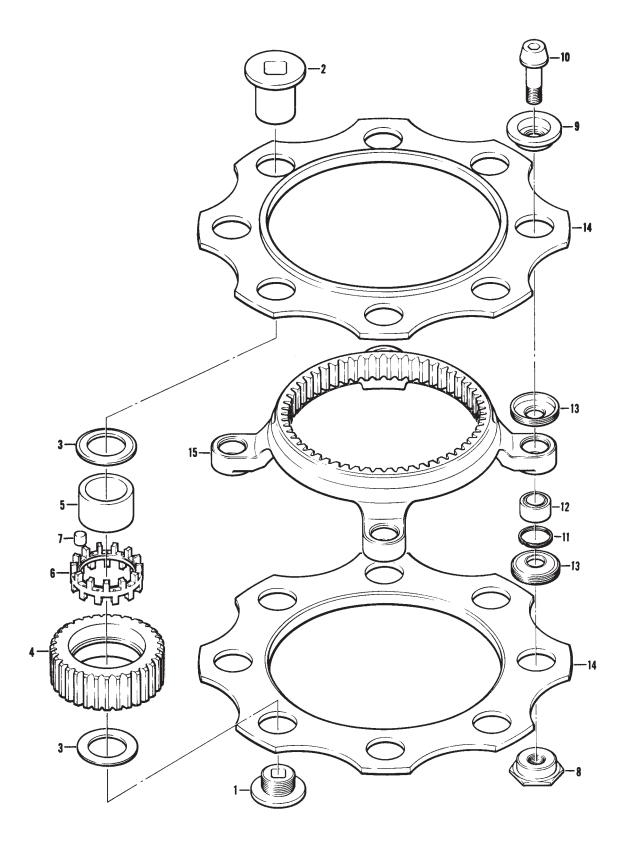


Figure 158. Lower Planetary Assembly

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	1) RATION	(2)	(3)	(4)	(5)	(6)		(7)	(8) QTY
(A)	(B)	SMR	N A T I O N A L S T O C K	FSCM	PART	DESCRIPTION			INC
FIG.	ITEM	CODE	NUMBER	1 OCIVI	NUMBER	DESCRIPTION		U/M	I N UNIT
NO.	NO.		NOW BEN				USABLE ON CODE		ONIT
158		ADDDZ	1560-00-488-4922	97499	204-040-784-1	PLANETARY ASSY,LOW RPL-BY PN 204-040-784	I-103 SEE FIG. 156 UHE,UHH,UHM,UHV,UHX	ΕA	1
158		ADDDZ		97499	204-040-784-103	PLANETARY ASSY,LOW RPLS-PN 204-040-784-1 NHA		ΕA	1
158	1	PADZZ	5310-00-624-5251	97499	204-040-131-1	.NUT,BEARING	UHE,UHH,UHM,UHV,UHX	ΕA	4
158		PADZZ	1615-00-787-4273			.SHAFT,SHOULDERED	UHE,UHH,UHM,UHV,UHX	ΕA	4
158			3120-00-787-4257			.WASHER,PLANETARY PI		ΕA	8
							UHE,UHH,UHM,UHV,UHX		
158	4		3020-00-898-6886			.GEAR,SPUR	UHE,UHH,UHM,UHV,UHX	ΕA	4
158	5	PADZZ	3110-00-714-8791	97499	204-040-132-1	.RING,BEARING,INNER	UHE,UHH,UHM,UHV,UHX	ΕA	4
158	6	PADZZ	3110-00-580-0705	97499	204-040-133-1	.RETAINER,ROLLER,BEA RPL-BY PN 214-040-	110-3 UHE,UHH,UHM,UHV,UHX	ΕA	4
158	6	PADZZ	3110-01-047-3773	97499	214-040-110-3	.RETAINER,ROLLER,BEA RPLS-PN 204-040-133-1	UHE,UHH,UHM,UHV,UHX	ΕA	4
158	7	PADDD	3110-00-807-7833	97499	204-040-725-1	.ROLLER SET, TRANSMISSION-ALTERNATE-	UHE,UHH,UHM,UHV,UHX	SE	26
158	7	PADDD	3110-01-203-7972	97499	204-040-725-3	ROLLER SET, TRANSMISSION	UHE,UHH,UHM,UHV,UHX	SE	26
158	8	PADZZ	5310-00-916-2467	97499	20-040-788-1	.NUT,RETAINING	UHE,UHH,UHM,UHV,UHX	ΕA	4
158	9	PADZZ	3120-00-915-6060	97499	204-040-790-1	.BUSHING,SLEEVE	UHE,UHH,UHM,UHV,UHX	ΕA	4
158	10	P A D 7 7	5306-00-488-7461	97499	204-040-787-1	.BOLT,INTERNAL WRENC	UHE,UHH,UHM,UHV,UHX	ΕA	4
158			5365-00-576-9619			.RING,RETAINING	UHE,UHH,UHM,UHV,UHX	ΕA	1
									•
158	12	PADZZ	3120-00-939-8220	97613	KWB9N	.BEARING,PLAIN,SELF- ALIGNING	UHE,UHH,UHM,UHV,UHX	ΕA	4
158	13	PADZZ	1615-01-020-2012	97499	204-040-789-7	.RING,PLANETARY	UHE,UHH,UHM,UHV,UHX	ΕA	8
158	14	PADZZ	3110-00-755-1181	97499	204-040-786-1	.PLATE,PILLOW BLOCK	UHE,UHH,UHM,UHV,UHX	S E	1
158	15	PADZZ	1615-00-924-7749	97499	204-040-785-3	.SPIDER,LOWER,MAIN T	UHE,UHH,UHM,UHV,UHX	ΕA	1

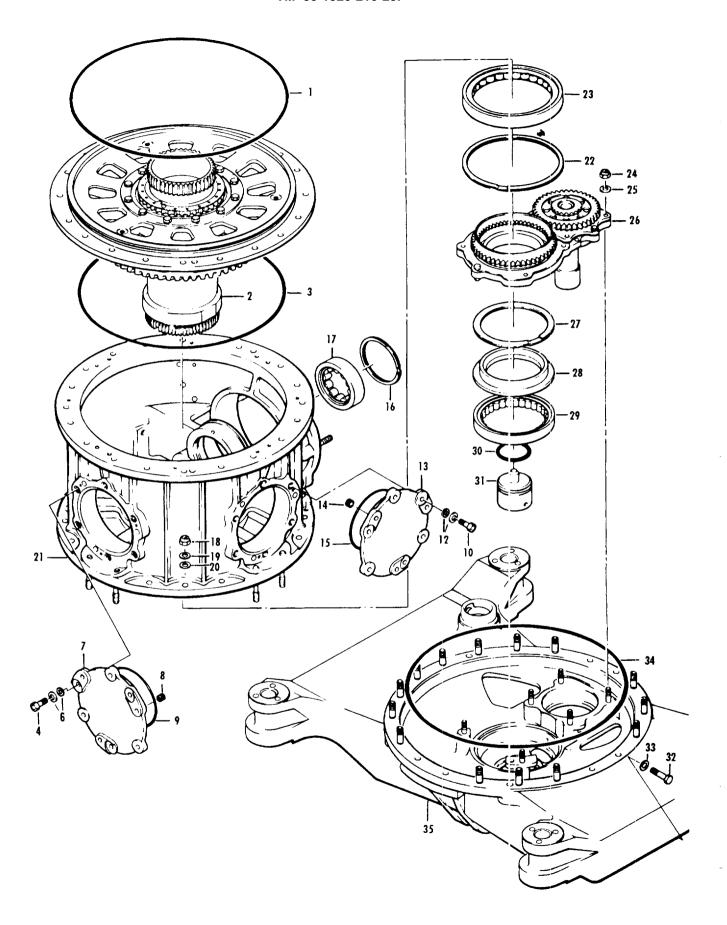


Figure 159 Transmission Assembly

SECTION	N II				C26	TM55-1520-210-23P			
(1) ILLUST	RATION	(2)	(3)	(4)	(5)	(6) DESCRIPTION		(7)	(8) QTY
(a) FIG NO	(b) ITEM NO	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER		USABLE ON CODE	U/M	INC IN UNIT
159		PAODD	1680-00-183-0834	97499	204-040-016-5	TRANSMISSION ASSY,H SEE FIG. 152 & 154 FOR NHA SEE FIG. 155 &156 FOR BALANCE OF BREAKCOWN	UHH, UHM, UHV	EA	1
159	1	PADZZ	5330-00-625-0196	97499	204-040-219-1	PACKING, PREFORMED	UHH, UHM, UHV	EA	1
159	2	ADDDZ		97499	204-040-362-13	OUILL ASSEMBLY SEE FIG. 160 FOR BREAKDOWN	UHH, UHW, UHV	EA	1
159	3	PADZZ	5330-00-624-6899	97499	204-040-218-1	PACKING, PREFORMED	UHH, UHM, UHV	EA	1
159	4	PAOZZ	5306-00-208-3636	88044	an6-10a	BOLT. MACHINE	TIHH TIHM TIHV	EA	6
159	6	PAOZZ	5310-00-847-2719	80205	NAS1197-616	WASHER, FLAT	UHH, UHM, UHV	EA	12
159	7	PAGGO	1615-00-898-1684	97499	204-040-174-1	COVER ASSEMBLY.OUIL	THH . THM . THV	EA	1
							,,		-
159	8	PAOZZ	5310-00-474-0552	83324	REA054	NUT, PLAIN SPLINE	UHH, UHM, UHV	EA	3
159	9	PAOZZ	5330-00-726-1236	96906	MS29561-248	PACKING, PREFORMED	UHH, UHM, UHV	EA	1
159	10	PAOZZ	5306-00-208-3636	88044	AN6-10A	BOLT,MACHINE	UHH, UHM, UHV	EA	6
159	12	PAOZZ	5310-00-847-2719	80205	NAS1197-616	WASHER, FLAT	UHH, UHM, UHV	EA	12
159	13	PA000	1615-00-898-1684	97499	204-040-174-1	COVER, ASSEMBLY, QUIL	UHH, UHM, UHV	EA	1
159	14	PAOZZ	5310-00-474-0552	83324	REA054	NUT, PLAIN SPLINE	UHH, UHM, UHV	EA	3
159	15	PAOZZ	5330-00-726-1236	96906	MS29561-248	PACKING, PREFORMED	UHH, UHM, UHV	EA	1
159	16	PAOZZ	5365-00-714-5450	80756	RR354L	RING, RETAINING	UHH, UHM, UHV	EA	1
159	17	PADDD	3110-00-133-3378	97499	205-040-249-1	BEARING, ROLLER, CYLI	UHH, UHM, UHV	EA	1
159	18	PADZZ	5310-00-807-1477	96906	MS21042L6	NUT, SELF-LOCKING, EX WASHER, HEXAGON	UHH, UHM, UHV	EA	20
159	19	PADZZ	5310-00-167-0821	88044	AN960-616	WASHER, FLAT	UHH,UHM,UHV	EA	18
159	20	PADZZ	5310-00-187-2395	88044	AN960PD616L	WASHER, FLAT	UHH, UHM, UHV	EA	20
159	21	PADDD	1615-00-874-0857	97499	204-040-353-23	CASE ASSEMBLY, TRANSMISSION	UHH, UHM, UHV	EA	1
159	22	PADZZ	5365-00-714-5452	80756	RR650L	RING, RETAINING	UHH, UHM, UHV	EA	1
159	23	PADDD	3110-00-701-9880	97499	204-040-271-3	BEARING, ROLLER, JOUR	UHH,UHM,UHV	EA	1
159	24	PADZZ	5310-00-167-1285	88044	AN310-4	NUT, PLAIN	UHH, UHM, UHV	EA	6
159	25	PADZZ	5310-00-141-1795	88044	AN960-416	WASHER, FLAT	UHH, UHM, UHV	EA	6
159	26	ADDDZ		97499	204-040-213-9	QUILL ASSEMBLY ACCESSORY AND TAIL ROTOR DRIVE SEE FIG. 161 FOR BREAKDOWN	UHH, UHM, UHV	EA	1
159	27	PADZZ	5365-00-714-5451	80756	RR500L	RING, RETAINER	UHH, UHM, UHV	EA	1
159	28	PADZZ	1615-00-701-9884	97499	204-040-308-1	RING CENTERING TRANSMISSION	THH. IMM. WHIT	EA	1
159	29	PADDD	3110-00-691-2169	97499	204-040-270-3	BEARING, ROLLER, JOUR	UHH, UHM, UHV	EA	1
159	30	PADZZ	5330-00-702-4716	96906	MS29561-226	PACKING, PREFORMED	UHH, UHM, UHV	EA	1
159	31	PADZZ	1615-00-701-9879	97499	204-040-234-1	PLUG, OIL, TRANSMISSION	UHH, UHM, UHV	EA	1
159	32	PADZZ	5305-00-720-9296	97499	204-010-224-1	SETSCREW	UHH, UHM, UHV	EA	1
159	33	PADZZ	5310-00-187-2400	88044	AN960PD616	WASHER, FLAT	UHH, UHM, UHV	EA	1
159	34	PADZZ	5330-00-625-0196	97499	204-040-219-1	PACKING, PREFORMED	UHH, UHM, UHV	EA	1
159	35	PADDD	1615-00-996-7491	97499	204-040-354-9	CASE ASSEMBLY, TRANSMISSION, SEE FIG. 163 FOR BREAKDOWN	UHH, UHM, UHV	EA	1

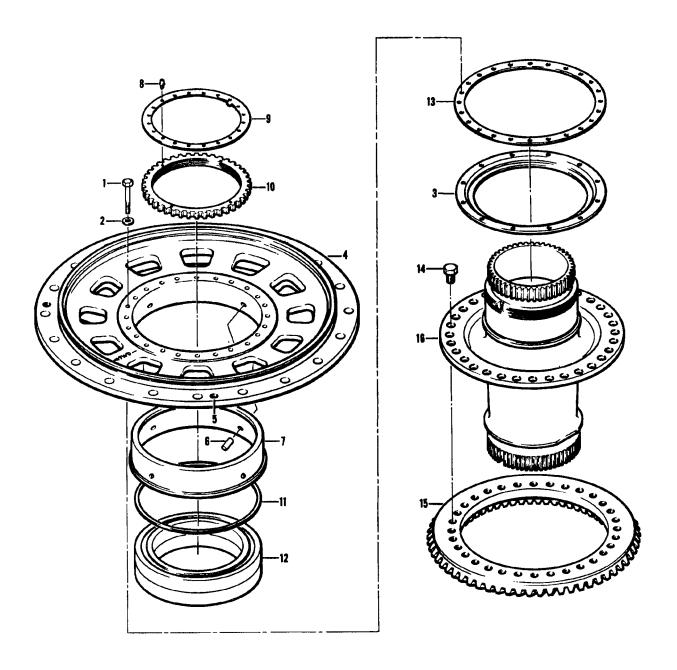


Figure 160. Quill Assembly

SECTION II TM55-1520-210-23P C8

						11VISS-1520-210-23P		<u> 8 - </u>
·) ILLUSTF		(2)	(3)	(4)	(5)	(6)	(7)	
(A)	(B)	SMR	NATIONAL		PART		U/M	QTY INC
FIG.	ITEM	CODE	STOCK	FSCM	NUMBER	DESCRIPTION	U/IVI	I N
NO.	NO.		NUMBER			LIGABLE ON CODE		UNIT
	_			_		USABLE ON CODE		
160		ADDDZ	1615-00-488-7628	97499	204-040-362-13	QUILL ASSEMBLY SEE FIG. 151 & 159 FOR NHA	EA	1
160	1	PADZZ	5306-00-182-2008	88044	AN3H17A	.BOLT,MACHINE	EA	2 4
160	2	PADZZ	5310-00-167-0834	88044	AN960-10L	.WASHER,FLAT	EA	2 4
160	3	PADZZ	3110-00-061-5312	97499	204-040-357-5	.PLATE,RETAINING,BEA UHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	1
160		PADDD	1615-00-874-0860			.CASE ASSEMBLY	EA	1
					REA054	NUT,PLAIN SPLINE	EA	3
160			5310-00-474-0552					3
160	6		5315-00-060-2845		MS24692-245P	PIN,TAPERED,PLAIN UHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	4
160	7	XBDZZ	3130-00-858-8405	97499	204-040-336-1	LINER,BEARING HOUSI UHB,UHC,UHE,UHH,UHM,UHV,UHX	ΕA	'
160	8	PADZZ	5305-00-765-4465	97499	204-040-323-1	.SCREW,MACHINE	ΕA	2
160	9	PADZZ	1615-00-624-5250	97499	204-040-123-1	RING,LOCKING GEAR SHAFT-AFT UHB,UHC,UHE,UHH,UHM,UHV,UHX	ΕA	1
160	10	PADZZ	5310-00-713-8354	97499	204-040-122-1	.NUT,PLAIN,SPLINE	ΕA	1
160	11	PADZZ	5365-00-758-3691	97499	204-040-350-1	.SHIMUHB,UHC,UHE,UHH,UHM,UHV,UHX	ΕA	1
160	12	PADDD	3110-00-133-3379	97499	205-040-245-1	.BEARING,BALL,DUPLEX	ΕA	1
160			5365-00-758-1460			SHIM	ΕA	1
160			5306-01-071-9150	97499	214-040-117-5	BOLT,INPUT GEAR UHB,UHC,UHE,UHM,UHV,UHX,UHH	ΕA	3 2
160	15	PADZZ	3020-01-140-2760	97499	204-040-701-103	.GEAR,BEVEL	ΕA	1
160	16	PADDD	1615-00-918-1912	97499	204-040-324-5	.SHAFT,MAIN GEAR	ΕA	1
\bot					1		1	

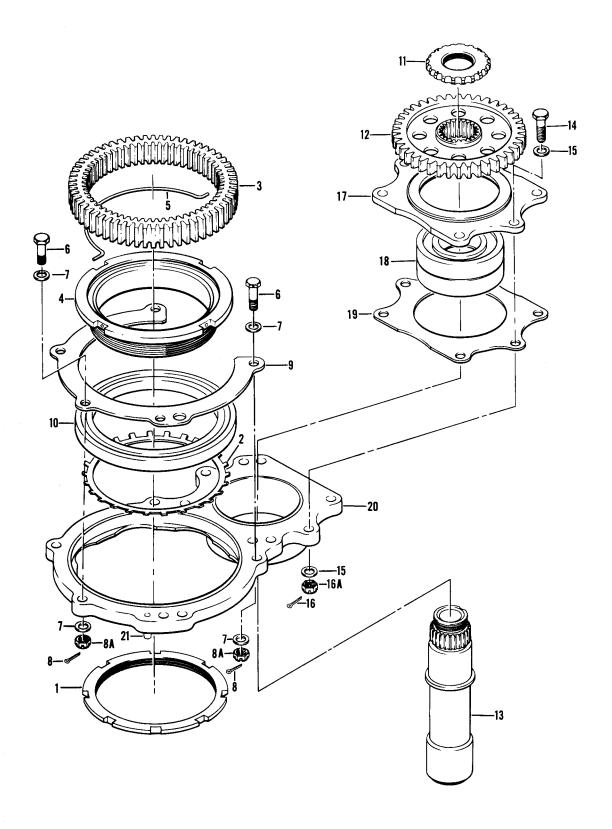


Figure 161. Quill Assembly, Offset Accessory and Tail Rotor Drive

SECTION II					11VIOO-102U-21U-7			
		(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTF (A)		SMR	NATIONAL		PART		U/M	QTY INC
	(B) ITEM	CODE	STOCK	FSCM	NUMBER	DESCRIPTION		IN
	NO.		NUMBER			LICARLE ON CORE		UNIT
						USABLE ON CODE		
161		ADDDZ	1560-00-488-4921	07400	204-040-213-9	QUILL ASSEMBLY ACCESSORY AND TAIL ROTOR DRIVE SEE FIG. 159	EA	1
101		ADDDZ	1300-00-488-4921	37433	204-040-213-9	FOR NHA	LA	'
161	1	PADZZ	5310-00-709-8602	97499	204-040-252-1	.NUT,PLAIN,ROUND	ΕA	1
161	2	PADZZ	5310-00-710-9429	97499	204-040-253-1	.WASHER,KEY	EA	1
161	3	PADZZ	3020-00-019-0293	97499	204-040-763-1	.GEAR,SPUR	EA	1
161	4	PADZZ	1615-00-701-9940	97499	204-040-321-1	.SUPPORT,TRANSMISSIO UHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	1
161	5	PADZZ	5340-00-701-9941	07400	204 040 222 1	.RETAINER,DRIVING GEAR UHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	1
101			5340-00-701-9941	37433	204-040-322-1			
161	6	PADZZ	5306-00-182-1528	88044	AN4H10	BOLT,MACHINE	EA	3
161	7	PADZZ	5310-00-184-9001	88044	AN960PD416L	.WASHER,FLAT	EA	6
161	8	PADZZ	5315-00-234-1856	96906	MS24665-155	.PIN.COTTER	EA	3
								0
161	8A	PADZZ	5310-00-167-1285	88044	AN310-4	.NUT,PLAIN	EA	3
161	9	PADZZ	3110-00-708-2283	97499	204-040-251-1	.PLATE,RETAINING,BEA UHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	1
161	10	PADDD	3110-00-691-2157	97499	204-040-135-1	.BEARING,BALL,AIRFRA UHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	1
161	11	PADZZ	5310-00-709-8601	97400	204-040-186-1	.NUT,PLAIN,SPLINE	EA	1
161	12	PADZZ	3020-00-019-0292	97499	204-040-762-1	.GEAR,SPUR UHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	1
161	13	PADZZ	3040-00-787-4256	97499	204-040-121-5	.GEARSHAFT,SPUR	EA	1
161	14	PADDD	5306-00-182-1529	88044	AN4H11	.BOLT,MACHINE	EA	2
	45	D4D77				.WASHER,FLAT	EA	4
161	15	PADZZ	5310-00-184-9001	88044	AN960PD416L	.WASHEN,FLAT		4
161	16	PADZZ	5315-00-234-1856	96906	MS24665-155	.PIN,COTTER	EA	2
161	16A	PADZZ	5310-00-167-1285	88044	AN310-4	.NUT,PLAIN	EA	2
161	17	PADZZ	3110-00-708-2281	97499	204-040-159-3	.PLATE,RETAINING,BEA UHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	1
							ΕA	1
161	18	PADDD	3110-00-625-0114	97499	204-040-143-1	.BEARING,BALL,DUPLEX UHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	'
161	19	PADZZ	5365-00-625-0138	97499	204-040-182-3	.SHIM,LAMINATED	EA	1
161	20	PADDD	1615-00-784-0231	97499	204-040-250-9	.SLEEVE ASSEMBLY,TRANSMISSION	EA	1
						UHB,UHC,UHE,UHH,UHM,UHV,UHX		
161	21	PADZZ	5315-00-241-2917	88044	AN122717	.PIN,STRAIGHT HEADLESS UHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	1
			l	<u> </u>			1	

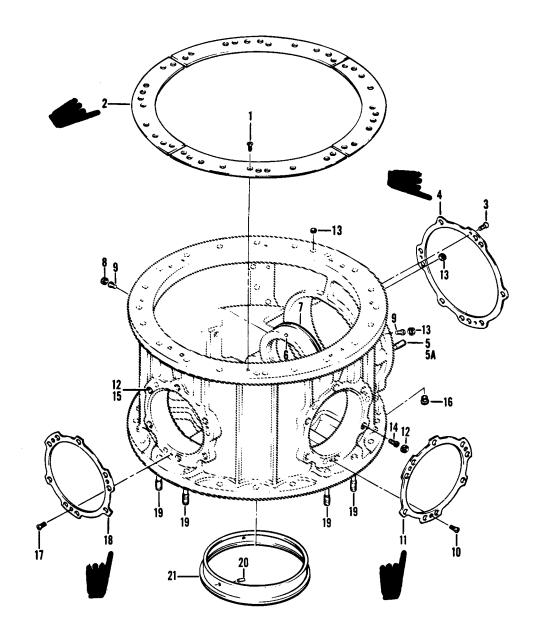


Figure 162. Case Assembly, Transmission

SECTION II

TM 55-1520-210-23P C18

(1	1)	(2)	(3)	(4)	(5)	(6)		(7)	(0)
ILLUSTF		(=)	. ,	(.)	(5)	(6)		(7)	(8) Q T Y
(A)	(B)	SMR	NATIONAL	FSCM	PART				INC
FIG.	ITEM	CODE	STOCK	FSCM	NUMBER	DESCRIPTION		U/M	IN
NO.	NO.		NUMBER				USABLE ON CODE		UNIT
							OSABLE ON CODE		
162		PADDD	1615-00-874-0857	97499	204-040-353-23	CASE ASSEMBLY, TRANSMISSION SEE FIG 159 I	FOR NHA UHE,UHH,UHM,UHV,UHX	EA	1
162	1	PADZZ	5305-00-957-7817	96906	MS24693S26	.SCREW,MACHINE	UHE,UHH,UHM,UHV,UHX	EA	12
162	2	MDDZZ	DELETED	97499	204-040-353-11	.PLATE,TRANSMISSION	UHE,UHH,UHM,UHV,UHX	EA	1
						,			
162	3	PADZZ	5305-00-957-7815	96906	MS24693S4	.SCREW,MACHINE	UHE,UHH,UHM,UHV,UHX	EA	3
162	4	MDDZZ	DELETED	97499	204-040-353-13	.PLATE,TRANSMISSION INPUT QUILL SHIM	UHE,UHH,UHM,UHV,UHX	EA	1
162	5	PAOZZ	5307-00-893-6016	88044	AN126978	.STUD,PLAIN -STANDARD	UHE,UHH,UHM,UHV,UHX	EΑ	4
162	5	PAOZZ	5307-00-446-8857	97499	205-040-308-3	.STUD,PLAIN -STANDARD	UHE,UHH,UHM,UHV,UHX	EA	3
162	5	PAOZZ	5307-00-207-3506	88044	AN126979	.STUD,PLAIN -0.003 IN. OVERSIZE		EA	V
	J	MOZZ					UHE,UHH,UHM,UHV,UHX	LA	•
162	5	PAOZZ	5307-00-415-1662	97499	205-040-308-5	.STUD,PLAIN -0.003 IN. OVERSIZE		EA	V
							UHE,UHH,UHM,UHV,UHX		
162	5	PAOZZ	5307-00-208-0374	88044	AN126980	.STUD,PLAIN -0.006 IN. OVERSIZE		EΑ	٧
							UHE,UHH,UHM,UHV,UHX		
162	5	PAOZZ	5307-00-418-1284	97499	205-040-308-7	STUD,PLAIN -0.006 IN. OVERSIZE		EΑ	٧
							UHE,UHH,UHM,UHV,UHX		
162	5	PAOZZ	5307-00-840-7780	88044	AN126981	.STUD,PLAIN -0.009 IN. OVERSIZE	UHE,UHH,UHM,UHV,UHX	EA	٧
162	_		E207 00 242 2647	07400	005 040 000 0	OTUD DI AIN A AAA IN AVEDAUTE	OTIL,OTILI,OTIIVI,OTIV,OTIX	<u>.</u>	
102	5	PAOZZ	5307-00-243-3647	97499	205-040-308-9	.STUD,PLAIN -0.009 IN. OVERSIZE	UHE,UHH,UHM,UHV,UHX	EA	V
162	5	PAOZZ	5307-00-840-8614	88044	AN126982	.STUD,PLAIN -0.012 IN. OVERSIZE		EA	V
	ŭ	MOZZ	0007 00 040 0014	00044	711120002		UHE,UHH,UHM,UHV,UHX	EA	V
162	5	PAOZZ	5307-00-446-8861	97499	205-040-308-11	.STUD,PLAIN -0.012 IN. OVERSIZE		EA	V
							UHE,UHH,UHM,UHV,UHX		
162	5A	XBOZZ	5305-00-064-3724	80205	NAS1081C4A4N	.SETSCREW U/W PN 205-040-308 SERIES		EΑ	3
							UHE, UHH,UHM,UHV,UHX		
162	6	PBDZZ	5315-00-060-2824	96906	MS24692-173P	.PIN,TAPERED,PLAIN	UHE,UHH,UHM,UHV,UHX	EΑ	3
162	7	PADDA	3130-00-797-2435	97499	204-040-274-1	.LINER,BEARING HOUSI	UHE,UHH,UHM,UHV,UHX	EΑ	1
162	8	PADZZ	5365-00-682-5877	83324	RL28SB8	.RING,LOCK,SERRATED	UHE,UHH,UHM,UHV,UHX	ΕA	4
162	9	PADZZ	5340-00-290-5092	83324	RD206SB8L	.INSERT,SCREW THR		EA	4
	-						UHE,UHH,UHM,UHV,UHX	EA	
162	10	PADZZ	5305-00-957-7815	96906	MS24693S4	.SCREW,MACHINE	UHE,UHH,UHM,UHV,UHX	EA	3
162	11	MDDZZ	DELETED	97499	204-040-353-15	.PLATE,TRANSMISSION GENERATOR QUILL		EΑ	1
							UHE,UHH,UHM,UHV,UHX		
162	12	PADZZ	5365-00-382-6607	83324	RL38SB9	.RING,LOCK,SERRATED	UHE,UHH,UHM,UHV,UHX	EA	12
162	13	PADZZ	5310-00-860-0639	83324	RZA11194	.WASHER,LOCK	UHE,UHH,UHM,UHV,UHX	EΑ	12
162	14	PADZZ	5340-00-531-7077	83324	RD208SB10L	.INSERT,SCREW THR	UHE,UHH,UHM,UHV,UHX	EA	6
162	15	PAOZZ	5340-00-531-7077	83324	RD208SB10L	.INSERT,SCREW THR	UHE,UHH,UHM,UHV,UHX	EA	6
162	16	PADZZ	5310-00-596-5477		REA048	.NUT,PLAIN,SPLINE		EA	
						, ,	UHE,UHH,UHM,UHV,UHX		
162	17	PADZZ	5305-00-957-7815	96906	MS24693S4	.SCREW,MACHINE	UHE,UHH,UHM,UHV,UHX	EA	3
162	18	MDDZZ	DELETED	97499	204-040-353-17	.PLATE,TRANSMISSION QUILL	UHE,UHH,UHM,UHV,UHX	EA	1
162	19	PADZZ	5307-00-893-6019	88044	AN126996	.STUD,PLAIN -STANDARD	UHE,UHH,UHM,UHV,UHX	EA	6
162	19	XDDZZ	5307-00-899-8871	88044	AN126997	.STUD,PLAIN -0.003 IN. OVERSIZE		ΕA	v
							UHE,UHH,UHM,UHV,UHX	'`	ľ
162	19	XDDZZ	5307-00-893-6017	88044	AN126998	.STUD,PLAIN -0.006 IN. OVERSIZE		ΕA	v
							UHE,UHH,UHM,UHV,UHX		
162	19	XDDZZ	5307-00-879-9546	88044	AN126999	.STUD,PLAIN -0.009 IN. OVERSIZE		EΑ	V
							UHE,UHH,UHM,UHV,UHX		
162	19	XDDZZ	5307-00-823-8797	88044	AN127000	.STUD,PLAIN -0.012 IN. OVERSIZE		EA	٧
							UHE,UHH,UHM,UHV,UHX		

SECTION II TM55-1520-210-23P C8

		וטווכ				11/155-1520-210-23	וכ	CO
(1		(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTR		SMR	NATIONAL		PART			QTY INC
(A) FIG.	(B) ITEM	CODE	STOCK	FSCM	NUMBER	DESCRIPTION	U/M	IN
NO.	NO.		NUMBER			USABLE ON CODE		UNIT
-				-		USABLE ON CODE		
162	20	PADZZ	5315-00-869-4189	96906	MS24692-208P	.PIN,TAPERED,PLAI UHB,UHC,UHE,UHH,UHM,UHV,UHX	EΑ	3
162					204-040-168-1	Liner,Bearing Housi	FΔ	
102	21	I ADZZ	3130-00-737-2433	37433	204-040-166-1	LINEN, DEANING HOUSE	LA	1
	РΔС	F 1/12	OF REPORT-NO	545	9-405 08-02-84			
	FAC	L 142	OF ALFORITA	9. 540	19-405 08-02-84			
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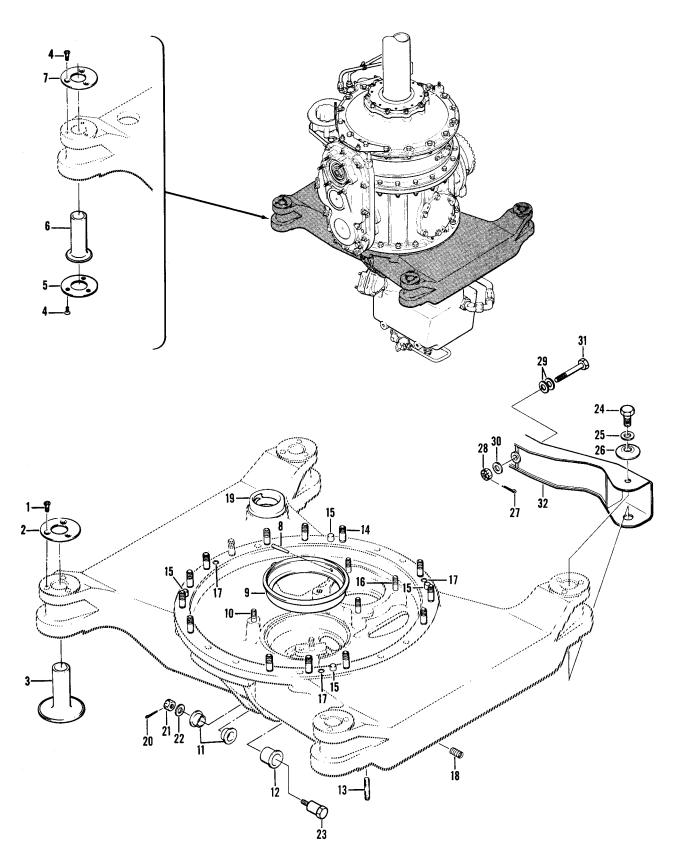


Figure 163. Case Assembly, Transmission

SECTION	II				C26	TM55-1520-210-23p			
(1)	TION	(2)	(3)	(4)	(5)	(6) DESCRIPTION		(7)	(8) QTY
(a) FIG	(b) ITEM	SMR	NATIONAL STOCK		PART				INC
NO	NO	CODE	NUMBER	FSCM	NUMBER		USABLE ON CODE	U/M	UNIT
163		PADDD	1615-00-996-7491	97499	204-040-354-9	CASE ASSEMBLY, TRANSMISION SEE FIG. 159 FOR NHA	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
163	1	PADZZ	5305-00-958-6373	96906	MS24693S51	SCREW, MACHINE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	12
163	2	PADZZ	3110-00-691-2159	97499	204-040-236-1	PLATE, RETAINING, BEARING	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	4
163	3	PADZZ	3120-00-624-5239	97499	204-040-235-1	BUSHING, SLEEVE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	4
163	4	PADZZ	5305-00-958-6373	96906	MS24693S51	SCREW, MACHINE-ALTERNATIVE METHOD OF INSTALLATION	UHB. UHC. UHE. UHH. UHM. UHV. UHX	EA	24
163	5	PADZZ	3110-00-125-4105	97499	204-040-736-1	PLATE, RETAINING, BEARING-ALTERNATE METHOD OF INSTALLATION		FA	4
	-						UHB, UHC, UHE, UHH, UHM, UHV, UHX		-
163	6	PADZZ	3120-00-127-2442	97499	204-040-735-1	BUSHING, SLEEVE ALTERNATE METHOD OF INSTALLATION	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	4
163	7	PADZZ	3110-00-691-2159	97499	204-040-236-1	PLATE, RETAINING, BEARING-ALTERNATE METHOD OF INSTALLATION	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	4
163	8	PBDZZ	5315-00-060-2826	96906	MS24692-98P	PIN, TAPERED, PLAIN	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	3
163	9	PADZZ	3130-00-797-1035	97499	204-040-166-3	LINER, BEARING	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
163	10	XDDZZ	5307-00-807-5022	88044	AN128436	STUD PLAIN-STANDARD	UHB. UHC. UHE. UHH. UHM. UHV. UHX	EA	2
163	10	XDDZZ	5307-00-206-7417	88044	AN128437	STUD, PLAIN-0.003 IN. OVERSIZE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	v
163	10	PADZZ	5307-00-206-7418	88044	an128438	STUD PLAIN-0.006 IN. OVERSIZE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	v
163	10	XBDZZ	5307-00-823-8790	88044	AN128439	STUD, PLAIN-0.000 IN. OVERSIZE STUD, PLAIN-0.009 IN. OVERSIZE	UHB. UHC. UHE. UHH. UHW. UHV. UHX	EA	v
163	10	XDDZZ	5307-00-857-2394	88044	AN128440	STUD, PLAIN-0.012 IN OVERSIZE STUD, PLAIN-0.012 IN OVERSIZE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	v
			3120-00-857-2394		AN128440 22-012-35-28-34	STUD, PLAIN-U.UIZ IN UVENSIZE BISHIMA SLEEVE			2
163	11	MFFZZ		97499			UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	
163	12	MFFZZ	3120-00-711-6196	97499	22-014-47-58-34	BUSHING, SLEEVE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
163	13	PADZZ	5307-00-264-2448	88044	AN126012	STUD, PLAIN, STANDARD	UHB, UHC, UHE, UHH, UHW, UHV, UHX	EA	13
163	13	PBDZZ	5307-00-637-5233	88044	AN126019	STUD, PLAIN-0.003 IN. OVERSIZE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	V
163	13	PADZZ	5307-00-637-5212	88044	AN126020	STUD, PLAIN-0.006 IN. OVERSIZE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	v
163	13	PBDZZ	5307-00-637-1642	88044	AN126021	STUD, PLAIN-0.009 IN. OVERSIZE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	v
163	13	PBDZZ	5307-00-579-0458	88044	AN126022	STUD, PLAIN-0.012 IN. OVERSIZE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	v
163	14	XDDZZ	5307-00-893-6015	88044	AN126966	STUD, PLAIN-STANDARD	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	14
163	14	PADZZ	5307-00-893-6014	88044	AN126967	STUD, PLAIN-0.003 IN. OVERSIZE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	v
163	14	XBDZZ	5307-00-893-6013	88044	AN126968	STUD, PLAIN-0.006 IN. OVERSIZE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	v
163	14	XDDZZ	5307-00-879-9548	88044	AN126969	STUD, PLAIN-0.009 IN. OVERSIZE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	v
163	14	XDDZZ	5307-00-879-9547	88044	AN126970	STUD, PLAIN-0.012 IN. OVERSIZE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	v
163	15	PADZZ	5315-01-022-7618	97499	212-040-198-1	PIN, STRAIGHT, HEADLESS	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	4
163	16	XDDZZ	5307-00-807-7610	88044	AN128448	STUD, PLAIN-STANDARD	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	4
163	16	XDDZZ	5307-00-811-5679	88044	AN128449	STUD, PLAIN-0.003 IN. OVERSIZE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	v
163	16	XDDZZ	5307-00-811-5680	88044	AN128450	STUD, plain-0.006 in. Oversize	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	v
163	16	XDDZZ	5307-00-879-9552	88044	AN128451	STUD, PLAIN-0.009 IN. OVERSIZE	UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	v

SECTION	III				C26	TM55-1520-210-23P			
(1)	ATION	(2)	(3)	(4)	(5)	(6) DESCRIPTION		(7)	(8) QTY
(a)	(b)		NATIONAL			AMAY AND A A A A A A A A A A A A A A A A A A			INC
FIG NO	ITEM NO	SMR	STOCK NUMBER	FSCM	PART NUMBER		USABLE ON CODE	U/M	IN UNIT
163	16	XDDZZ	5307-00-879-9549	88044	AN128452	STUD, PLAIN-0.012 IN. OVERSIZE	UHE, UHH, UHM, UHV, UHX	EA	v
	17	PADZZ			RZA11194			EA	3
163			5310-00-860-0639	83324		WASHER, LOCK	UHE, UHH, UHM, UHV, UHX		-
163	18	PADZZ	5340-00-291-3493	96906	MS21208F6-10	INSERT,SCREW THREAD	UHE, UHH, UHM, UHV, UHX	EA	1
163	19	PAOZZ	1615-00-690-7294	78567	FC3662	ADAPTER ASSEMBLY	UHE, UHH, UHM, UHV, UHX	EA	1
163		XCFZZ		97499	205-200-003-5	PYLON INSTL SEE FIG.5 FOR NHA SEE FIG. 128 FOR BALANCE OF BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
163		XCFZZ		97499	205-200-003-9	PYLON INSTL SEE FIG 5. FOR NHA SEE FIG. 128 FOR BALANCE OF BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
163		XCFZZ		97499	205-200-003-13	PYLON INSTL SEE FIG.5 FOR NHA SEE FIG.128 FOR BALANCE OF BREAKDOWN	UHE, UHH, UHV, UHX	EA	1
163		XCFZZ		97499	205-200-003-17	PYLON INSTL SEE FIG.5 FOR NHA SEE FIG.128 FOR BALANCE OF BREAKDOWN	UHE , UHH , UHV , UHX	EA	1
163		XCFZZ		97499	205-200-003-55	PYLON INSTL SEE FIG.5 FOR NHA SEE FIG. 128 FOR BALANCE OF BREAKDOWN	UHE , UHH , UHV , UHX	EA	1
163	20	PBOZZ	5315-00-236-8359	96906	MS24665-370	PIN,COTTER	UHE, UHH, UHM, UHV, UHX	EA	1
163	21	PAOZZ	5310-00-176-8113	88044	AN320-9	NUT, PLAIN, SLOTTED, H	UHE, UHH, UHM, UHV, UHX	EA	1
163	22	PAOZZ	5310-00-167-0824	88044	AN960-916	WASHER, FLAT	UHE, UHH, UHM, UHV, UHX	EA	1
163	23	PAOZZ	1615-00-998-0448	97499	204-040-815-1	BOLT ASSY	UHE, UHH, UHM, UHV, UHX	EA	1
163	24	PAOZZ	5306-00-886-1454	02615	NK9-11	BOLT, SELF-LOCKING	UHE, UHH, UHM, UHV, UHX	EA	4
163	25	PAOZZ	5310-00-167-0824	88044	AN960-916	WASHER, FLAT-MAX OF 2 EA	UHE, UHH, UHM, UHV, UHX	EA	4
163	26	PAOZZ	5310-00-076-9861	97499	204-030-913-3	WASHER, RECESSED	UHE, UHH, UHM, UHV, UHX	EA	4
163	27	PAOZZ	5315-00-236-8359	96906	MS24665-370	PIN,COTTER	UHE, UHH, UHM, UHV, UHX	EA	1
163	28	PAOZZ	5310-00-167-1290	88044	AN310-9	NUT, PLAIN, SLOTTED, H	UHE, UHH, UHM, UHV, UHX	EA	1
163	29	PAOZZ	5310-00-167-0824	88044	AN90-916	WASHER, FLAT	UHE, UHH, UHM, UHV, UHX	EA	v
163	30	PAOZZ	5310-00-167-0840	88044	AN960-916L	WASHER, FLAT	UHE, UHH, UHM, UHV, UHX	EA	4
163	31	PAOZZ	5306-00-151-1793	88044	AN179H42	BOLT, CLOSE TOLERANCE	UHE, UHH, UHM, UHV, UHX	EA	1
163	31	PAOZZ	5306-00-180-0408	88044	AN179-43	BOLT CLOSE ALT FOR PN AN179842 WHEN 2 OR MORE WASHERS ARE REQ FOR EYE BOLT ALIGNMENT	UHE, UHH, UHM, UHV, UHX	EA	1
163	32	PAODD	1615-00-571-3675	97499	204-030-060-1	SUPPORT ASSEMBLY	UHE, UHH, UHM, UHV, UHX	EA	1

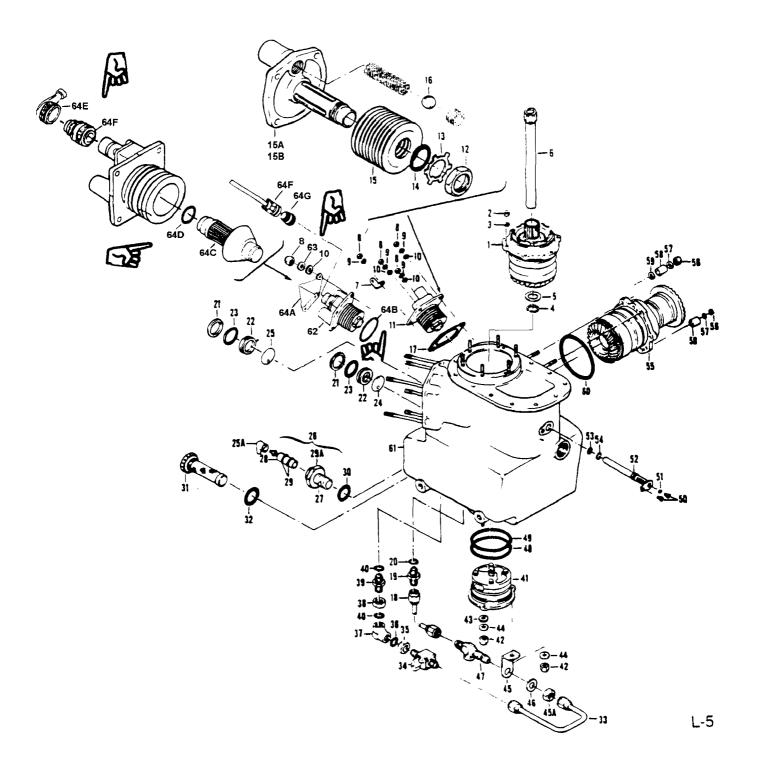


Figure 164. Drive and Sump Assembly (Sheet 1 of 2)

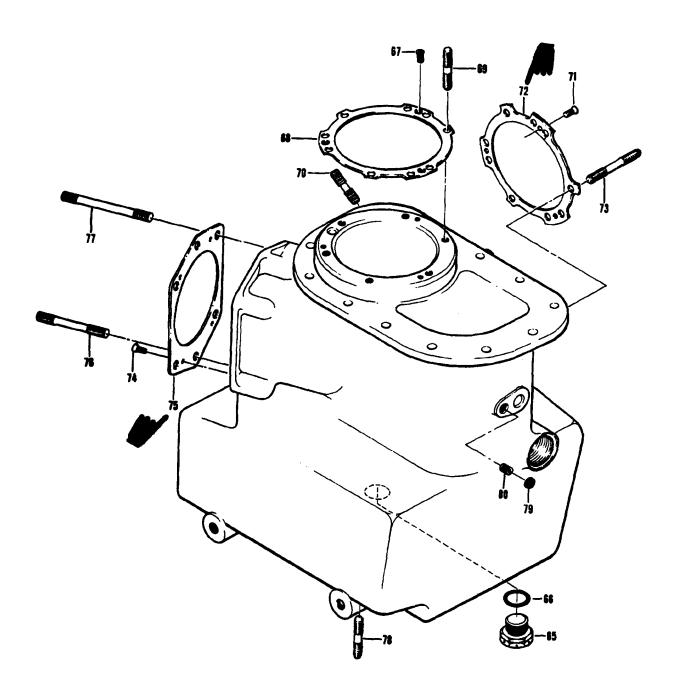


Figure 164. Drive and Sump Assembly (Sheet 2 of 2)

SECTIO	N II				C26	TM55-1520-210-23P			
(1) ILLUST	RATION (b)	(2)	(3) NATIONAL	(4)	(5)	(6) DESCRIPTION		(7)	(8) QTY INC
FIG NO	ITEM NO	SMR CODE	STOCK NUMBER	FSCM	PART NUMBER		USABLE ON CODE	U/M	IN UNIT
164		ADDZZ		97499	204-040-365-31	DRIVE AND SUMP ASSY SEE FIG.155 FOR NHA	UHE, UHH, UHM, UHV, UHX	EA	1
164	1	ADDZZ	1615-00-133-7364	97499	204-040-206-9	QUILL ASSY SEE FIG.165 FOR BREAKDOWN	UHB, UHC, UHM	EA	1
164	2	PADZZ	5310-00-167-1205	88044	AN310-4	NUT, PLAIN	UHE, UHH, UHM, UHV, UHX	EA	6
164	3	PADZZ	5310-00-141-1795	88044	AN960-416	WASHER, FLAT	UHE, UHH, UHM, UHV, UHX	EA	6
164	4	PADZZ	5365-00-893-1698	80756	RS90L	RING, RETAINING	UHE, UHH, UHM, UHV, UHX	EA	1
164	5	PADZZ	5310-00-584-8249	97499	204-040-196-1	WASHER, FLAT	UHE, UHH, UHM, UHV, UHX	EA	1
164	6	PADZZ	1615-00-798-3642	97499	204-040-197-3	SHAFT,OIL PUMP	UHE, UHH, UHM, UHV, UHX	EA	1
164	7	MFOZZ		97499	20-032-2	BRACKET, ANGLE	UHE, UHH, UHM, UHV, UHX	EA	1
164	8	PAOZZ	5310-00-807-1475	96906	MS21042L4	NUT, SELF-LOCKING, EX WASHER, HEXAGON	UHE,UHH,UHM,UHV,UHX	EA	4
164	9	PAOZZ	5310-00-167-0835	88044	AN960-416L	WASHER, FLAT	UHE, UHH, UHM, UHV, UHX	EA	4
164	10	PAOZZ	5310-00-184-9001	88044	AN960PD416L	WASHER, FLAT	UHE, UHH, UHM, UHV, UHX	EA	3
164	11	PA000	1615-00-772-7714	00736	02W10116	FILTER, FLUID PRESSURE ASSEMBLY	UHE,UHH,UHM,UHV,UHX	EA	1
164	12	PAOZZ	5310-00-981-7030	00736	A14064-164	NUT, PLAIN, HEXAGON	UHE, UHH, UHM, UHV, UHX	EA	1
164	13	PAOZZ	5310-00-981-7031	00736	A14985P	WASHER, KEY	UHE, UHH, UHM, UHV, UHX	EA	1
164	14	PAOZZ	5365-00-205-9621	00736	02FC135	SPACER, RING	UHE, UHH, UHM, UHV, UHX	EA	11
164	15	PAOZZ	2910-00-803-9525	00736	B19056	FILTER ELEMENT, FLUID PRESSURE	UHE,UHH,UHM,UHV,UHX	EA	10
164	15A	XDOZZ	1560-00-758-3655	00736	02W116-213	SEAT, VALVE, FILTER	UHE, UHH, UHM, UHV, UHX	EA	1
164	15B	PAOZZ	5360-00-373-7264	00736	02s367-110	SPRING, HELICAL, COMP	UHE, UHH, UHM, UHV, UHX	EA	1
164	16	PAOZZ	3110-00-100-6158	96906	MS19059-57	BALL, BEARING	UHE, UHH, UHM, UHV, UHX	EA	1
164	17	PAOZZ	5330-00-107-5393	97499	205-040-187-3	GASKET	UHE, UHH, UHM, UHV, UHX	EA	1
164	18	MFOZZ		97499	204-040-215-27	TUBE ASSEMBLY, METAL	UHE, UHH, UHM, UHV, UHX	EA	1
164	19	PAOZZ	4730-00-684-6916	96906	MS24392D6	NIPPLE, TUBE	UHE, UHH, UHM, UHV, UHX	EA	1
164	20	PCOZZ	5330-00-576-9925	80205	NAS617-6	PACKING, PREFORMED	UHE, UHH, UHM, UHV, UHX	EA	1
164	21	PAOZZ	5365-00-598-0814	80756	RRT150C	RING, RETAINING	UHE, UHH, UHM, UHV, UHX	EA	2
164	22	PAOZZ	6680-00-765-2855	97499	204-040-514-1	GLASS,LIQUID SIGHT	UHE, UHH, UHM, UHV, UHX	EA	2
164	23	POOZZ	5330-00-059-7503	96906	MS9241-218	PACKING, PREFORMED	UHE, UHH, UHM, UHV, UHX	EA	2
164	24	PAOZZ	1615-00-674-4209	97499	204-040-508-7	INDICATOR, SIGHT GAGE-LOW	UHE, UHH, UHM, UHV, UHX	EA	1
164	25	PAOZZ	1615-00-674-4208	97499	204-040-508-5	INDICATOR, SIGHT GAGE-FULL	UHE, UHH, UHM, UHV, UHX	EA	1
164	25A	PAOZZ	5975-00-553-7151	96906	MS25171-2S	CABLE NIPPLE, ELE	UHE, UHH, UHM, UHV, UHX	EA	1
164	26	A0000	2995-00-930-2608	97484	В7669В	CHIP DETECTOR, MAGNETIC	UHE, UHH, UHM, UHV, UHX	EA	1
164	27	PAOZZ	4820-00-494-9613	97484	B7672	VALVE, SELF-CLOSING	UHE, UHH, UHM, UHV, UHX	EA	1
164	28	PA000	2995-01-150-7950	97484	B7674B	CHIP DETECTOR, TRANSMISSION	UHE, UHH, UHM, UHV, UHX	EA	1
164	29	POOZZ	5330-00-800-5180	96906	MS29561-015	PACKING, PREFORMED	UHE, UHH, UHM, UHV, UHX	EA	2
164	29A	PAOZZ	5310-00-596-8007	72962	22NTM50	NUT, SELF-LOCKING, HE G36	UHE, UHH, UHM, UHV, UHX	EA	1
164	30	PAOZZ	5330-00-883-8221	96906	MS35769-24	GASKET	UHE, UHH, UHM, UHV, UHX	EA	1
164	31	PAOZZ	1615-00-624-5245	97499	204-040-237-1	SCREEN ASSY, PUMP IN	UHE, UHH, UHM, UHV, UHX	EA	1
164	32	PAOZZ	5330-00-199-5882	96906	MS35769-26	GASKET	UHE, UHH, UHM, UHV, UHX	EA	1
164	33	MFOZZ		97499	204-040-215-19	TUBE ASSEMBLY, METAL	UHE, UHH, UHM, UHV, UHX	EA	1
164	34	PAOZZ	4810-00-546-4959	97499	212-040-232-1	VALVE, BALL	UHE, UHH, UHM, UHV, UHX	EA	1
164	35	PAOZZ	5310-00-638-2605	96906	MS24400D6	NUT, PLAIN, HEXAGON	UHE, UHH, UHM, UHV, UHX	EA	1

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(1		(2)	(3) N A T I O N A L	(4)	(5)	(6)	(7)	
(A)	(B)					DESCRIPTION	U/M	QTY INC I N
FIG. NO.	NO.	SMR	S T O C K N U M B E R	FSCM	P A R T N U M B E R	USABLE ON CODE	U/IVI	UNIT
164	3 6	PAOZZ	5330-00-576-9925	80205	NAS617-6	. PACKING, PREFORMED	ΕA	1
164	37	PAOZZ	4730-00-278-3683	88044	AN939D6	.ELBOW,BOSS	ΕA	1
164	38	PAOZZ	5310-00-638-2605	96906	MS24400D6	.NUT, PLAIN, HEXAGON	ΕA	1
164	3 9	PAOZZ	4730-00-805-2221	96906	MS24393D6	. NIPPLE, TUBE	ΕA	1
164	4 0	PAOZZ	5330-00-576-9925	80205	NAS617-6	. PACKING, PREFORMED	ΕA	2
164	41	PAODD	4320-00-150-0309	97499	212-040-184-1	. PUMP, ROTARY SEE FIG. 172 FOR BREAKDOWN OF P/N GC2778	ΕA	1
164	41	PAODD	4320-00-150-0309	86329	GC2778	. PUMP, ROTARY SEE FIG. 172 FOR BREAKDOWN	EΑ	1
164	42	PAOZZ	5310-00-807-1475	96906	MS21042L4	. NUT, SELF-LOCKING, EX WASHER, HEXAGON	ΕA	3
164	4 3	PAOZZ	5310-00-184-9001	88044	AN960PD416L	.WASHER,FLAT	ΕA	2
164		PAOZZ	5310-00-167-0835				EΑ	
164		MFOZZ	1 1 1 1 1 3 7 0 0 0 0	97499			EΑ	1
164		PAOZZ	5310-00-638-2605			.NUT, PLAIN, HEXAGON	EΑ	
164		PAOZZ	5310-00-187-2402			. WASHER, FLAT	EΑ	1
164		PBOZZ	4730-00-725-3313			TEE.TUBE TO BOSS	EΑ	
164		PAOZZ	5330-00-045-4559			, , , , , , , , , , , , , , , , , , , ,	EΑ	
164		PAOZZ	5330-00-803-9889				EΑ	
164		PAOZZ	5305-00-150-9213	88044		SCREW, MACHINE	EA	2
164		PAOZZ	5330-00-641-4432				EΑ	
164		PAOZZ	1615-00-797-1032				ΕA	1
164		PAOZZ	5330-00-846-0502		MS9241 -010	.PACKING, PERFORMED	EΑ	1
164		PAOZZ	5330-00-882-6874			PACKING, PREFORMED	E A	1
164		PAODD	1615-00-795-0661		204-040-207-13	. QUILL ASSEMBLY, TAIL SEE FIG. 171 FOR BREAKDOWN	EA	1
164		PAOZZ	5310-00-807-1475			.NUT, SELF-LOCKING, EX WASHER, HEXAGON	EA	
164		PAOZZ	5310-00-167-0835			.WASHER,FLAT	ΕA	
164	5 8	PAOZZ	5365-00-729-4971				ΕA	6
164	5 9	PAOZZ	5310-00-187-2354	88044	AN960PD416	. WASHER,FLAT	ΕA	6
164	6 0	PAOZZ	5330-00-726-41 53	96906	MS29561-237	. PACKING, PREFORMED	ΕA	1
164	61	PADDD	1615-00-950-6840	97499	204-040-355-5	.CASE ASSEMBLY,TAIL	ΕA	1
164	62	PAOZZ		97484	1D851	. DEBRIS MONITOR W/ODDS	ΕA	1
164	63	PAOZZ	5310-00-140-0558	88044	AN960XC416L	WASHER W/ODDS	EΑ	4
164	64A	MFOZZ		97424		BRACKET M/F 205-040-123-3 W/ODDS	ΕA	1
164		PAOZZ	5330-00-166-8396		M83248/1-037	PACKING W/ODDS	EA	
164		PAOZZ	E220 00 100 0000	97484		SCAVENGE CUP/SCREEN ASSY W/ODDS	EΑ	
164 164		PAOZZ PAOZZ	5330-00-166-0996		M83248/1-019 M85049/55-08W	PACKING W/ODDS	EA EA	1
164		PAOZZ	5935-01-105-8903		M83723/86R0803N	CONNECTOR W/ODDS	EA	1
164		PAOZZ	5365-00-558-5197		MS3420-3A	·	EΑ	1

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(1 ILLUSTA		(2)	(3) N A T I O N A L	(4)	(5)	(6)	(7)	(8) QTY
(A) FIG.	(B)	SMR	STOCK	FSCM	PART	DESCRIPTION	U/M	INC IN
NO.	NO.	CODE	NUMBER		NUMBER	USABLE ON CODE		UNIT
164		PADZZ	5365-00-804-2162				ΕA	1
164		PADZZ	5330-00-531-2068				ΕA	1
164		PADZZ	5305-00-957-7815				ΕA	3
164		MDDZZ			204-040-355-11		EΑ	
164		XDDZZ			AN128424		EΑ	6
164		PADZZ	5307-00-844-9201		AN128431		EΑ	
164		XDDZZ	5307-00-844-9198		AN128342		EΑ	
164		XDDZZ	5307-00-846-1535		AN128433		EΑ	
164		XDDZZ	5307-00-879-9551		AN128428		EΑ	
164	70	PAFZZ	5307-00-262-6583	88044	AN126000	STUD, PLAIN STANDARD	ΕA	٧
							1	

_		SECTION	JII II		TM 55-1520-210-23	/I C10		
(1) ILLUSTRATION		(2)	(3)	(4)	(4)	(6)	(7)	(8) I QTY
FIG.	ITEM	SMR CODE	NATIONAL STOCK NUMBER	FSCM	P A R T N U M B E R	DESCRIPTION	U/M	INC
NO.	NO.					USABLE ON CODE		UNII
164	70	PAFZZ	5307-00-262-6586	88044	AN126007	STUD, PLAIN -0.003 IN. OVERSIZE	EA	V
164	70	PADDD	5307-00-978-8956	88044	AN126236	STUD, PLAIN -0.006 IN. OVERSIZE	EA	V
164	70	PBFZZ	5307-00-264-2450	88044	AN126009	STUD, PLAIN -0.009 IN. OVERSIZE	EA	V
164	70	PAFZZ	5307-00-559-0222	88044	AN126010	STUD, PLAIN -0.012 IN. OVERSIZE 	EA	V
164	71	PAOZZ	5305-00-957-7815	96906	MS24693S4	SCREW, MACHINE UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	3
164	72	MDDZZ	DELETED	97499	204-040-355-13	PLATE, ROTOR DRIVE UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
164	73	PBFZZ	5307-00-559-0218	88044	AN126078	STUD, PLAIN -STANDARD	EA	6
164	73	PBFZZ	5307-00-205-7405	81352	AN126079	STUD, PLAIN -0.003 IN. OVERSIZE 	EA	V
164	73	PBDDD	5307-00-206-7406	88044	AN126080	STUD, PLAIN -0.006 IN. OVERSIZE	EA	V
164	73	PAFZZ	5307-00-638-7825	88044	AN126081	STUD, PLAIN -0.009 IN. OVERSIZE	EA	V
164	73	PAFZZ	5307-00-638-7823	88044	AN126082	STUD, PLAIN -0.012 IN. OVERSIZE UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	V
164	74	PAFZZ	5305-00-957-7815	96906	MS24693S4	SCREW, MACHINE	EA	4
164	75	MDDZZ	DELETED	97499	204-040-355-15	PLATE, TRANSMISSION UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
164	76	PBFZZ	5307-00-998-3311	88044	AN126432	STUD, PLAIN -STANDARD UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	2
164			5307-00-559-0199	88044	AN126433	STUD, PLAIN -0.003 IN. OVERSIZE	EA	V
164			5307-00-726-0240			STUD, PLAIN -0.005 IN. OVERSIZE	EA	
164			5307-00-841-8571			STUD, PLAIN -0.009 IN. OVERSIZE	EA	
104			5307-00-841-8570	88044	AN 120430		EA	V
164	77	PAFZZ	5307-00-726-0243	88044	AN126474	STUD, PLAIN -STANDADUHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	4
164	77		5307-00-726-0241			STUD, PLAIN -0.003 IN. OVERSIZE	EA	V
164	77	XDFZZ	5307-00-726-0244	88044	AN126475	STUD, PLAIN -0.006 IN. OVERSIZE UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	V
164	77	XDFZZ	5307-00-841-8569	88044	AN126477	STUD, PLAIN -0.009 IN. OVERSIZE	EA	V
164	77	XDFZZ	5307-00-840-7777	88044	AN126478	STUD, PLAIN -0.012 IN. OVERSIZE	EA	V
164	78	PAFZZ	5307-00-262-6583	88044	AN126000	STUD, PLAIN -STANDARD	EA	3
164	78	PBFZZ	5307-00-206-5469	88044	AN126001	STUD, PLAIN -0.003 IN. OVERSIZE UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	V
164	78	PBFZZ	5307-00-206-5468	88044	AN126002	STUD, PLAIN -0.006 IN. OVERSIZE	EA	V
164		PAFZZ	5307-00-550-0396			STUD, PLAIN -0.012 IN. OVERSIZE	EA	V
164	79	PADZZ	5365-00-935-3668	96906	MS51990-105	RING, LOCK, SERRATED UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
164	80	PADZZ	5340-00-597-3309	83324	HD205SB7	INSERT, SCREW THR	EA	1

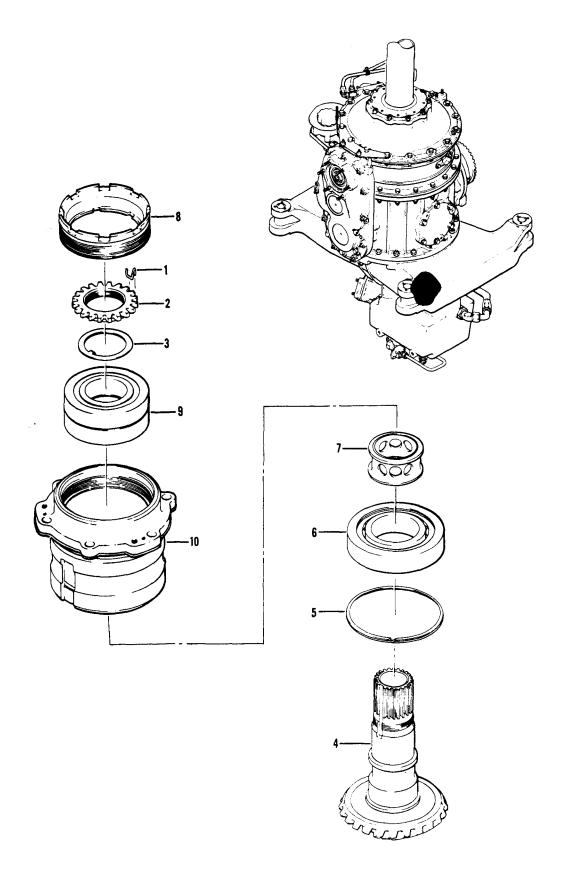


Figure 165. Quill Assembly, Tail Rotor 750

SECTION II TM55-1520-210-23P 3

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1	(1)		(2)	(3)	(4)	(5)	(6)	(7)	(8)
_	_	ATION	SMR	NATIONAL		PART		U/M	QTY INC
(A		(B) ITEM	CODE	STOCK	FSCM	NUMBER	DESCRIPTION	0/111	IN
	0.	NO.		NUMBER					UNIT
							USABLE ON CODE		
16	65		ADDDZ	1615-00-133-7364	97499	204-040-206-9	QUILL ASSY ROTOR SEE FIG. 164 FOR NHA	EA	1
16	65	1	PADZZ	5340-00-439-8474	97499	204-040-231-1	.CLIP, RETAINER	EA	1
16	65	2	PADZZ	5310-00-797-2438	97499	204-040-230-1	.NUT, PLAIN, SPLINE UHB, UHC, UHE, UHH, UHM, UHV, UHX	EΑ	1
10	00	2	PADZZ	5310-00-796-9762	07400	204 040 222 1	.WASHER, KEY	EA	1
16	00	3	FADZZ	5310-00-796-9762	97499	204-040-232-1	WAGNET, RET		•
16	65	4	PADZZ	3040-00-787-4263	97499	204-040-103-7	.GEARSHAFT, BEVEL UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
16	65	5	PADZZ	5365-00-805-5118	80756	RR314L	RING, RETAINING UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
١.,	٥.						BEARING, ROLLER CYLINDRICAL UHB, UHC, UHE, UHH, UHM, UHV, UHX	_,	
10	65	6	PADDD	3110-00-822-2130	97499	204-040-310-1	BEARING, ROLLER CYLINDRICAL	EA	1
10	65	7	PADZZ	3120-00-439-8473	97499	204-040-170-5	BEARING, SLEEVE UHB, UHC, UHE, UHH, UHM, UHV, UHX	EΑ	1
10	65	8	PADZZ	5365-00-772-6135	97499	204-040-185-3	RING, EXTERNALLY THR	EA	1
1	65	9	PADDD	3110-00-625-0114	97499	204-040-143-1	BEARING, BALL, DUPLEX UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
10	65	10	PADZZ	1615-00-798-3643	97499	204-040-305-1	.SLEEVE ASSY, TAIL ROTOR UHB, UHC, UHE, UHH, UHM, UHV, UHX	EA	1
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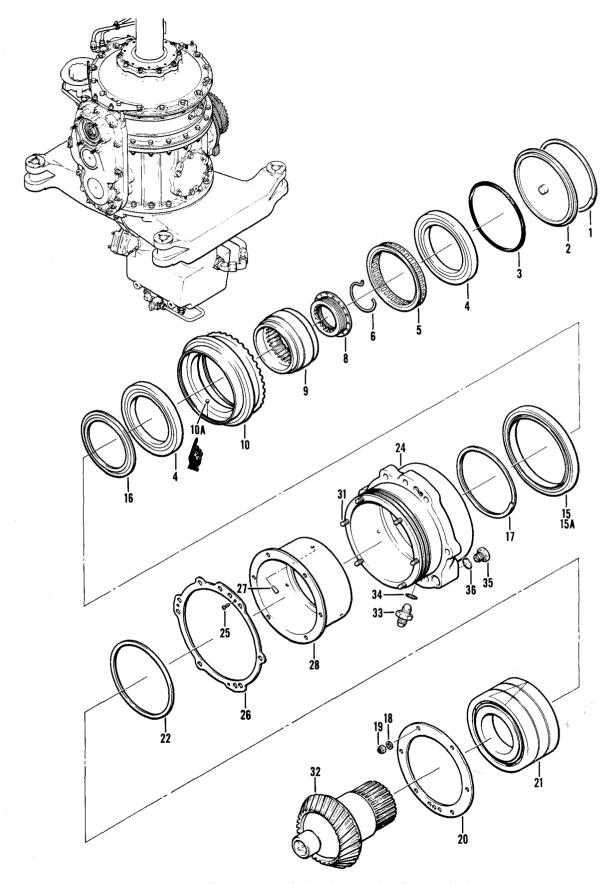


Figure 166. Quill Assembly, Transmission

TM 55-1520-210-23P **SECTION II** C30 (2) (3) (4) (6) ILLUSTRATION (A) (B) SMR NATIONAL **FSCM** PART DESCRIPTION U/M QTY FIG ITEM CODE STOCK NUMBER NUMBER USABLE ON CODE INC IN NO. NO. UNIT 166 PAODD 1615-00-134-3087 97499 205-040-263-3 ΕA 166 PAODD 1615-01-112-5904 97499 205-040-263-111 QUILL ASSEMBLY TRANSMISSION FΑ PAOZZ 5365-00-712-1407 80756 RR511C .RING. RETAINING 166 1 UHH. UHV EΑ 1 2 PAOZZ 166 1615-00-709-8628 97499 204-040-629-5 EΑ 166 3 PAO77 5330-00-580-5801 97499 204-040-640-1 FΑ 4 PADZZ 3110-00-199-7398 97499 205-040-242-1 2 166 EΑ PADZZ CLUTCH, FREEWHEELING U/O PN 205-040-263-3 FOR ALTERNATE 166 5 1615-00-128-1644 99186 X134296 PART, USE PN 205-040-250-101 UHH, UHV .CLUTCH, FREEWHEELING U/O PN 205-040-263-111 MAY BE USED AS 166 5 PADZZ 1615-01-112-5903 97499 205-040-250-101 EΑ AN ALTERNATE FOR PN X134296 UHH, UHV PADZZ .CLUTCH, FREEWHEELING U/O PN 205-040-263-111 UHH, UHV 166 5 97499 205-040-250-103 EΑ 6 PAFZZ 5340-00-714-5446 97499 204-040-183-1 EΑ 186 8 PAF77 1615-00-977-7079 97499 204-040-184-1 FΑ 1 PADZZ 9 3110-00-765-4409 97499 204-040-190-101 166 EΑ 166 10 PADZZ 1615-01-115-8546 97499 205-040-232-101 .RACE, OUTER, FREEWHEEL EΑ PAD77 5315-00-527-7516 PIN SHOULDER HEADLESS UHH UHV 3 166 10A 97499 214-040-703-1 FΑ PAFZZ 97499 166 15 5330-00-614-5750 214-040-821-1 EΑ 166 15A PAFZZ 1615-00-614-5740 97499 214-040-833-1 EΑ 166 16 **PAFZZ** 1615-00-128-1660 97499 205-040-237-1 EΑ 1 166 17 PADZZ 5365-00-281-9867 80756 RR511 .RING. RETAINING UHH. UHV EΑ 166 18 PADZZ 5310-00-141-1795 88044 AN960-416 .WASHER, FLAT EΑ 6 PADZZ 5310-00-167-1285 88044 AN310-4 NUT. PLAIN. CASTELLAT UHH. UHV 166 19 EΑ 6 166 20 PADZZ 3110-00-859-6113 97499 204-040-148-3 EΑ 166 21 PADDD 3110-00-135-2603 97499 205-040-246-3 EΑ PADZZ 97499 166 22 5365-00-582-4141 204-040-175-1 .SHIM UHH, UHV EΑ 1 PADDD 166 24 1615-00-128-1618 97499 205-040-256-7 EΑ PADZZ 166 25 5305-00-957-7815 96906 MS24693S4 ..SCREW. MACHINE UHH. UHV EΑ 3 26 MDDZZ 97499 205-040-256-5 166 ..PLATE UHH. UHV EΑ 1 166 27 XDDZZ 5315-00-060-2824 96906 MS24692-173P 3 PBDZZ ..LINER. BEARING HOUSING UHH, UHV 166 28 3130-00-133-6455 97499 204-040-351-5 EΑ 166 31 PADZZ 5307-00-228-3022 29372 ..STUD, PLAIN U/O PN 205-040-256-7 UHH, UHV EΑ 6 166 32 PADZZ 1615-00-858-8394 97499 204-040-700-101 EΑ PAOZZ 4730-00-834-9560 96906 MS24392-D4 166 33 EΑ 80205 NAS617-4 166 PAOZZ 5330-00-531-2070 EΑ PBO77 5365-00-845-3502 .PLUG. MACHINE THREAD UHH. UHV 166 35 96906 MS24391D6L FΑ PAOZZ NAS617-6 166 36 5330-00-576-9925 80205 EΑ

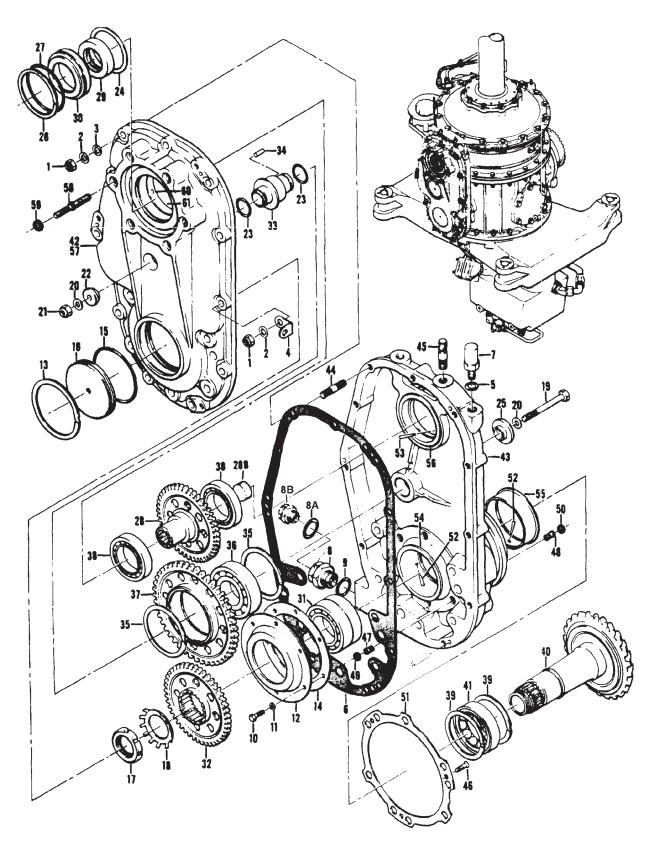


Figure 168. Quill Assembly, Transmission (755 blank)/756
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SECTION II TM 55-1520-210-23P C30

SECTION II TM 55–1520–210–23P C30									
(1	1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	
ILLUST	RATION								
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY	
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN	
NO.	NO.							UNIT	
168		PAODD	1615-00-987-5152	97499	205-040-200-1	QUILL ASSEMBLY, TRANSMISSION, SEE FIG. 153 FOR NHA UHH, UHV	EA	1	
168	1	PAOZZ	5310-00-807-1468	96906	MS21042-4	.NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	11	
168	2	PAOZZ	5310-00-167-0835	88044	AN960-416L	.WASHER, FLAT UHH, UHV	EA	11	
168	3	PAOZZ	5310-00-187-2354	88044	AN960PD416	.WASHER, FLAT U/O PN 205-040-200-1	EA	10	
168	4	XDOZZ		97499	20-032-3	.BRACKET, AIRCRAFT U/O PN 205-040-200-1 UHH, UHV	EA	1	
168	5	PBOZZ	5330-01-371-4631	96906	MS35769-6	.GASKET U/O PN 205-040-200-1	EA	1	
168	6	PADZZ	5330-00-757-7170	97499	205-040-115-1	.GASKET UHH, UHV	EA	1	
168	7	PAOZZ	1615-00-649-8149	97484	A814	.BREATHER U/O PN 205-040-200-1 UHH, UHV	EA	1	
168	8	PAOOO	4820-00-980-9551	97484	A722G	.COCK, DRAIN	EA	1	
168	8A	PCOZZ	5330-00-702-4712	96906	MS29561-112	PACKING, PREFORMED	EA	1	
168	8B	PAOZZ	5365-00-555-8622	97484	A790	PLUG, MACHINE THREAD, MAGNETIC	EA	1	
168	9	PAOZZ	5330-01-354-0242	96906	MS35769-18	.GASKET UHH, UHV	EA	1	
168	10	PADZZ	5306-00-182-2057	88044	AN3H14A	BOLT, MACHINE UHH, UHV	EA	6	
168	11	PADZZ	5310-00-167-0818	88044	AN960-10	.WASHER, FLAT U/O PN 205–040–200–1	EA	6	
168	12	PADZZ	1560-00-967-7658	97499	205-040-109-1	RETAINER, BEVEL GEAR UHH, UHV	EA	1	
168	13	PADZZ	5365-00-616-4993	80756	RR306C	RING, RETAINING U/O PN 205–040–200–1 UHH, UHV	EA	1	
168	14	PADZZ	5365-00-728-6062	97499	205-040-111-1	SHIM	EA	1	
			5330-00-803-9889			.PACKING. PREFORMED		'	
168	15	PCDZZ		96906	MS29561-232		EA	1	
168	16	PADZZ	1615-00-070-7838	97499	205-040-121-1	.COVER, ACCESS UHH, UHV	EA	1 .	
168	17	PADZZ	5310-00-985-0216	96906	MS172333	.NUT, PLAIN, ROUND UHH, UHV	EA	1	
168	18	PADZZ	5310-00-978-6565	96906	MS172283	.WASHER, KEY UHH, UHV	EA	1	
168	19	PADZZ	5306-00-182-2020	88044	ANH26A	BOLT, MACHINE U/O PN 205-040-200-1 UHH, UHV	EA	1	
168	20	PADZZ	5310-00-167-0835	88044	AN960-416L	.WASHER, FLAT U/O PN 205–040–200–1 UHH, UHV	EA	2	
168	21	PADZZ	5310-00-807-1468	96906	MS21042-4	.NUT, SELF-LOCKING, EX U/O PN 205-040-200-1 UHH, UHV	EA	1	
168	22	PADZZ	1615-00-077-8758	97499	205-040-110-3	.CAP, IDLER GEARSHAFT DRIVE U/O PN 205-040-200-1 UHH, UHV	EA	1	
168	23	PCDZZ	5330-00-702-4711	96906	MS29561-117	PACKING, PREFORMED U/O PN 205-040-200-1 UHH, UHV	EA	2	
168	24	PADZZ	5365-00-728-7619	97499	205-040-113-1	SHIM UHH, UHV	EA	1	
168	25	PADZZ	1615-00-077-8762	97499	205-040-110-1	.CAP, IDLER GEARSHAFT DRIVE U/O PN 205-040-200-1 UHH, UHV	EA	1	
168	26	PAFZZ	5365-00-282-1643	80756	RR256C	.RING, RETAINING U/O PN 205-040-200-1 UHH, UHV	EA	1	
168	27	PCFZZ	5330-00-804-8662	96906	MS29561-142	.PACKING, PREFORMED U/O PN 205-040-200-1 UHH, UHV	EA	1	
168	28	PADDD	3020-00-967-7659	97499	205-040-103-1	.GEAR, SPUR U/O PN 205-040-200-1 UHH, UHV	EA	1	
168	28B	PADZZ	8125-00-461-1168	86282	17SHORT	BOTTLE, STOPPER	EA	1	
168	29	PAFZZ	5330-00-795-1313	76680	450161H	.SEAL, PLAIN ENCASED U/O PN 205-040-200-1 UHH, UHV	EA	1	
168	30	PAFZZ	5330-00-987-1431	97499	205-040-112-1	.RETAINER, PACKING	EA	1	
168	31	PADZZ	3110-00-052-9135	97499	205-040-106-1	.BEARING, BALL, DUPLEX	EA	1	
168	32	PADZZ	3020-00-967-7660	97499	205-040-101-1	.GEAR, SPUR U/O PN 205-040-200-1	EA	1	
168	33	PADDD	1560-00-967-7657	97499	205-040-104-1	.SHAFT ASSEMBLY, IDLE U/O PN 205-040-200-1 UHH, UHV	EA	1	
168	34	PADZZ	5315-00-241-2922	88044	AN122692	PIN, STRAIGHT HEADLESS U/O PN 205-040-200-1 UHH, UHV	EA	1	
168	35	PADZZ	5340-00-986-0023	80756	RR283L	.RETAINER U/O PN 205–040–200–1	EA	2	
168	36	PADZZ	3110-00-987-6711	97499	205-040-107-1	.BEARING, BALL, ANNULA U/O PN 205-040-200-1 UHH, UHV	EA	1	
168	37	PADZZ	3020-00-967-7668	97499	205-040-102-1	.GEAR, SPUR U/O PN 205-040-200-1	EA	1	
168	38	PADZZ	3110-00-990-0008	97499	205-040-108-1	.BEARING, BALL, ANNULA	EA	2	
168	39	XDDZZ	5365-00-687-2831	80756	RR268L	RING, RETAINING U/O PN 205-040-200-1 UHH, UHV	EA	2	
168	40	PADZZ	3020-00-967-7661	97499	205-040-100-3	GEAR, BEVEL UHH, UHV	EA	1	
168	41	PADZZ	3110-00-891-9972	97499	205-040-105-1	BEARING, ROLLER, CYLINDRICAL	EA	1	
168	42	PADDD	1615-00-070-7846	97499	205-040-125-1	.CADE SET, QUILL ASSY U/O PN 205-040-200-1	EA	1	
168	43	XADDD		97499	205-040-125-3	CASE ASSEMBLY U/O PN 205–040–125–1 UHH, UHV	EA	1	
						1			

TM 55-1520-210-23P C30

SECT		NI I	ı
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						3	EUI	<u>ION II</u>
(1		(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTI		CMD	NATIONAL	FCCM	DADT	DESCRIPTION	11/04	OTV
(A) FIG.	(B) ITEM	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION USABLE ON CODE	U/M	QTY INC IN
NO.	NO.	CODE	3100K NOWBER		NOWBER	USABLE ON CODE		UNIT
168	44	PADZZ	5307-00-637-9970	88044	AN126018	STUD, PLAIN –STANDARD	EA	11
168	44	PBDZZ	5307-00-637-5233	88044	AN126019	STUD, PLAIN -0.003 IN. OVERSIZE	EA	V
168	44	PADZZ	5307-00-637-5212	88044	AN126020	STUD, PLAIN -0.006 IN. OVERSIZE	EA	V
168	44	PBDZZ	5307-00-637-1642	88044	AN126021	STUD, PLAIN -0.009 IN. OVERSIZE	EA	٧
168	44	PBDZZ	5307-00-579-0458	88044	AN126022	STUD, PLAIN -0.012 IN. OVERSIZE	EA	٧
168	45	XBDZZ		88044	AN126636	STUD, PLAIN -STANDARD	EA	2
168	45	XDDZZ		88044	AN126637	STUD, PLAIN -0.003 IN. OVERSIZE	EA	V
168	45	PADZZ	5307-00-950-9389	88044	AN126638	STUD, PLAIN -0.006 IN. OVERSIZE	EA	٧
168	45	XDDZZ		88044	AN126639	STUD, PLAIN -0.009 IN. OVERSIZE	EA	V
168	45	XDDZZ		88044	AN126640	STUD, PLAIN -0.012 IN. OVERSIZE	EA	V
168	46	PADZZ	5305-00-957-7815	96906	MS24693S4	SCREW, MACHINE UHH, UHV	EA	3
168	47	PADZZ	5340-00-597-3309	83324	RD205SB7	INSERT, SCREW THR U/O PN 205-040-125-3	EA	6
168	48	PADZZ	5340-00-559-8030	83324	RAD107SB9	INSERT, SCREW THR U/O PN 205-040-125-3	EA	1
168	49	PADZZ	5365-00-405-7576	96906	MS51990-105P	RING, LOCK, SERRATED UHH, UHV	EA	6
168	50	PBDZZ	5365-00-735-0196	83324	RL33SB9	RING, LOCK, SERRATED U/O PN 205-040-125-3 UHH, UHV	EA	2
168	51	MDDZZ		97499	205-040-125-11	PLATE, SHIM U/O PN 205-040-125-3	EA	1
168	52	PADZZ	5315-00-983-9160	96906	MS24692-100P	PIN, TAPPERED, PLAI U/O PN 205-040-125-3	EA	5
168	53	PADZZ	5315-00-062-4388	96906	MS24692-50P	PIN, TAPPERED, PLAIN U/O PN 205–040–125–1	EA	2
168	54	PADZZ	3130-00-070-7839	97499	205-040-118-1	LINER, BEARING HOUSI GENERATOR DRIVE UHH, UHV	EA	1
168	55	PADZZ	3120-00-068-7527	97499	205-040-119-1	BUSHING, SLEEVE	EA	1
168	56	PADZZ	5310-00-071-0907	97499	205-040-120-1	WASHER, SHOULDERED U/O PN 205-040-125-3 UHH, UHV	EA	1
168	57	XADDD		97499	205-040-125-5	CASE ASSEMBLY U/O PN 205-040-125-1 UHH, UHV	EA	1
168	58	PADZZ	5307-00-828-9957	83324	SFA121-12SA16-5A	STUD, LOCKED IN U/O PN 205-040-125-5	EA	6
168	59	PBDZZ	5365-00-735-0196	83324	RL33SB9	RING, LOCK, SERRATED U/O PN 205-040-125-5	EA	6
168	60	PADZZ	5315-00-062-4388	96906	MS24692-50P	PIN, TAPPERED, PLAIN U/O PN 205-040-125-5	EA	2
168	61	PADZZ	5310-00-071-0907	97499	205-040-120-1	WASHER, SHOULDERED U/O PN 205-040-125-5 UHH, UHV	EA	1
			<u> </u>		l			Ц

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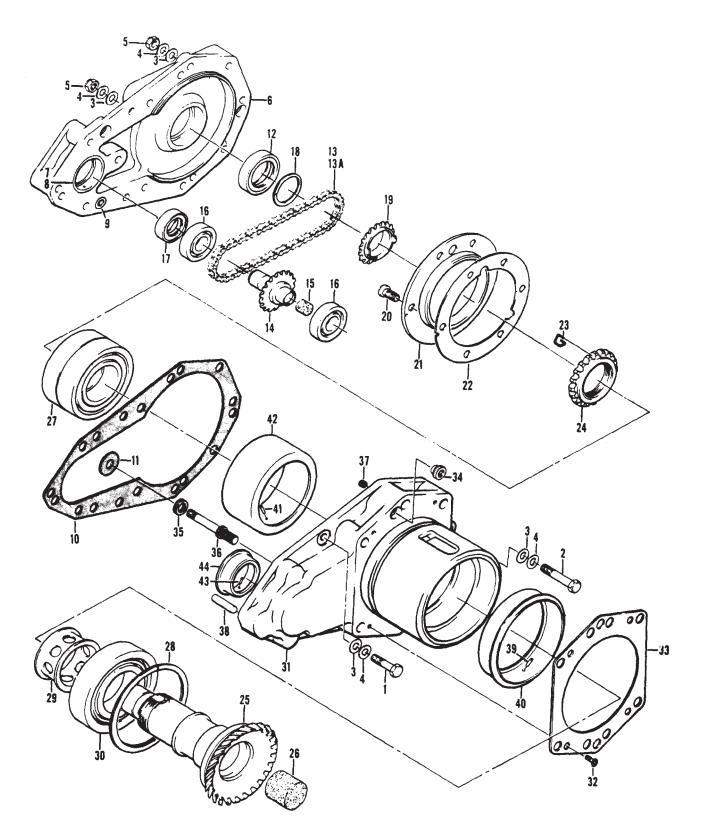
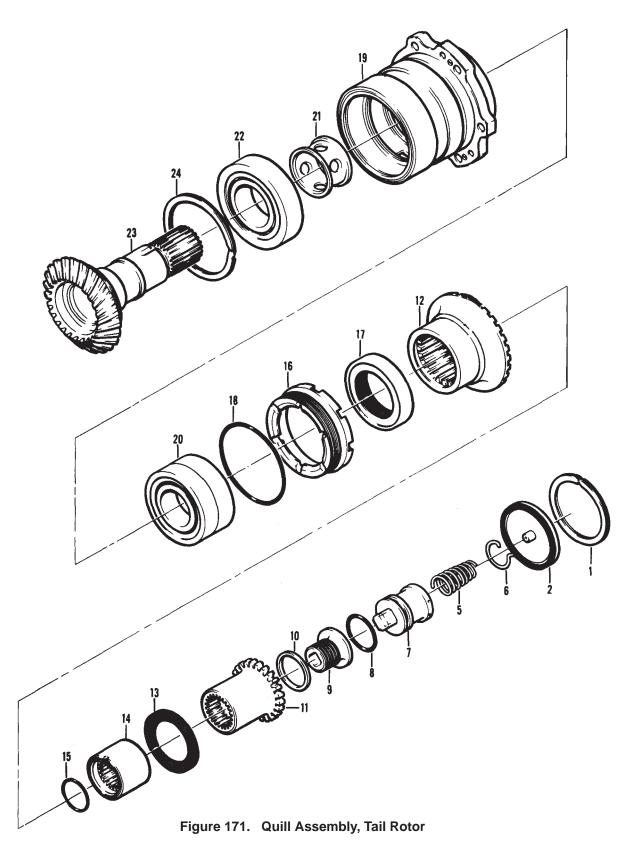


Figure 169. Quill Assembly, Accessory Drive

					TM 55-1520-	-210-23P C30 S	SECT	ION II
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUST	RATION							
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.							UNIT
169		PAODD	1615-00-829-6845	97499	204-040-367-1	QUILL ASSEMBLY, ACCESSORY DRIVE SEE FIG. 152 & 154 FOR NHA UHH, UHV	EA	1
169	1	PADZZ	5306-00-151-1426	88044	AN4–6A	BOLT, MACHINE	EA	2
169	2	PADZZ	5306-00-182-1962	88044	AN4H14A	BOLT, MACHINE UHH, UHV	EA	1
169	3	PADZZ	5310-00-187-2354	88044	AN960PD416	.WASHER, FLAT	EA	6
169	4	PADZZ	5310-00-167-0835	88044	AN960-416L	.WASHER, FLAT	EA	6
169	5	PADZZ	5310-00-807-1475	96906	MS21042L4	.NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	3
169	6	PADDD	1615-00-795-0662	97499	204-040-334-9	.COVER ASSEMBLY, HYDR PUMP	EA	1
169	7	PADZZ	5315-00-062-4388	96906	MS24692-50P	PIN, TAPERED, PLAIN	EA	'
						BUSHING, SLEEVE		
169	8	XBDZZ	3120-00-769-2355	97499	204-040-791-1		EA	1
169	9	PADZZ	5310-00-596-5477	83324	REA048	NUT, PLAIN, SPLINE UHH, UHV	EA	3
169	10	PADZZ	5330-00-859-8062	97499	204-040-163-5	.GASKET	EA	1
169	11	PADZZ	5330-00-625-0116	97499	204-040-163-3	GASKET UHH, UHV	EA	1
169	12	PADZZ	5330-00-947-3205	76680	450120H	SEAL, PLAIN ENCASED	EA	1
169	13	PADDD	3020-00-691-0548	97499	204-001-736-5		EA	1
169	13A	PADZZ	3020-00-956-9872	72625	C4189CL18	LINK, ROLLER CHAIN UHH, UHV	EA	1
169	14	PADDD	1615-00-898-6888	97499	204-040-333-1	SPROCKET ASSEMBLY UHH, UHV	EA	1
169	15	PADZZ	6640-00-232-5985	22527	7–791Q	STOPPER, BOTTLE UHH, UHV	EA	1
169	16	PADZZ	3110-00-814-7639	97499	204-040-145-1	.BEARING, BALL, ANNULA	EA	2
169	17	PADZZ	5330-00-948-0919	76680	450007H	SEAL, PLAIN, ENCASED UHH, UHV	EA	1
169	18	PADZZ	5365-00-830-5704	80756	RS100L	.RING, RETAINING UHH, UHV	EA	1
169	19	PADZZ	1615-00-625-0134	97499	204-040-112-1	.SPROCKET, HYDRAULIC	EA	1
169	20	PADZZ	5305-00-150-9520	88044	AN502-416-6	.SCREW, MACHINE UHH, UHV	EA	6
169	21	PADZZ	3110-00-625-0133	97499	204-040-199-1	.RETAINING RING, PUMP	EA	1
169	22	PADZZ	5365-00-625-0139	97499	204-040-192-1	.SHIM UHH, UHV	EA	1
169	23	PADZZ	5340-00-439-8474	97499	204-040-231-1	.CLIP, RETAINER UHH, UHV	EA	1
169	24	PADZZ	5310-00-797-2438	97499	204-040-230-1	.NUT, PLAIN, SPLINE	EA	1
169	25	PADDD	3040-00-787-4262	97499	204-040-105-21	.PINION ASSEMBLY UHH, UHV	EA	1
169	26	PBDZZ	6640-00-232-5995	22527	7–791Q	STOPPER, BOTTLE	EA	1
169	27	PADDD	3110-00-625-0114	97499	204-040-143-1	BEARING BALL DUPLEX UHH, UHV	EA	1
169	28	PADZZ	5365-00-805-5118	80756	RR314L	.RING, RETAINING UHH, UHV	EA	1
169	29	PADZZ	3120-00-439-8473	97499	204-040-170-5	.BEARING, SLEEVE UHH, UHV	EA	1
169	30	PADDD	3110-00-822-2130	97499	204-040-310-1	BEARING, ROLLER, CYLI UHH, UHV	EA	1
169	31	PADDD	1615-00-875-7999	97499	204-040-306-11	.SLEEVE ASSEMBLY, ACCESSORY DRIVE UHH, UHV	EA	1
169	32	PADZZ	5305-00-957-7815	96906	MS24693S4	SCREW MACHINE	EA	4
169	33	MDDZZ		97499	204-040-306-9	PLATE, TRANSMISSION	EA	1
169	34	PADZZ	5310-00-596-5477	83324	REA048	NUT, PLAIN, SPLINE	EA	2
169	35	PADZZ	5365-00-935-3668	96906	MS51990-105	RING, LOCK, SERRATED	EA	4
169	36	PADZZ	5307-00-639-7774	83324	SF101–9SA28A	STUD, LOCKED IN	EA	4
169	37	PADZZ	5340-00-200-7224	96906	MS21208C4-10	INSERT, SCREW THREAD	EA	6
169	38	PADZZ	5315-00-721-4858	80205	NAS607-4-4	PIN, STRAIGHT, HEADLESS	EA	1
169	39	PBDZZ	5315-00-060-2826	96906	MS24692–98P	PIN, TAPERED, PLAIN	EA	3
169	40	PADZZ	3130-00-785-3624	97499	204-040-318-1	LINER, BEARING, SLEEVE	EA	1
169	41	PBDZZ	5315-00-060-2826	96906	MS24692–98P	PIN, TAPERED, PLAIN UHH, UHV	EA	3
169	42	PADZZ	5365-00-893-0448	97499	204-040-316-1	LINER, BEARING, SLEEVE UHH, UHV	EA	1
169	43	PADZZ	5315-00-062-4388	96906	MS24692-50P	PIN, TAPERED, PLAIN UHH, UHV	EA	1
169	44	PADZZ	3130-00-895-9486	97499	204-040-317-1	LINER, BEARING, SLEEVE UHH, UHV	EA	1

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SECTION	N II				C26	TM55-1520-210-23P			
(1) ILLUSTE (a)	RATION (b)	(2)	(3)	(4)	(5)	(6) DESCRIPTION		(7)	(8) QTY INC
FIG NO	ITEM NO	SMR CODE	STOCK NUMBER	FSCM	PART NUMBER		USABLE ON CODE	U/M	IN UNIT
171		PAODD	1615-00-795-0661	97499	204-040-207-13	QUILL ASSY, TAIL ROTOR SEE FIG. 164 FOR NHA	UHH,UHM,UHV	EA	1
171	1	PAOZZ	5365-00-619-0523	80756	RRT237C	RING, RETAINING	UHH,UHM,UHV	EA	1
171	2	PAOZZ	1615-00-701-4144	97499	204-040-610-1	PLATE ASSEMBLY, TAIL	UHH,UHM,UHV	EA	1
171	5	PAOZZ	5360-00-701-5659	97499	204-040-608-1	SPRING, HELICAL, COMP	UHH,UHM,UHV	EA	1
171	6	PAOZZ	5365-00-770-9347	97499	204-040-609-1	RING, RETAINING	UHH,UHM,UHV	EA	1
171	7	PAOZZ	1615-00-701-4143	97499	204-040-607-1	RETAINER, HELICAL CO	UHH,UHM,UHV	EA	1
171	8	PAOZZ	5330-00-618-2513	96906	MS29561-216	PACKING, PREFORMED	UHH,UHM,UHV	EA	1
171	9	PAOZZ	1560-00-691-2113	97499	204-040-612-1	BOLT, RETAINING, COUP	UHH,UHM,UHV	EA	1
171	10	PAOZZ	5365-00-691-2112	97499	204-040-606-1	SPACER, RING	UHH,UHM,UHV	EA	1
171	11	PAOZZ	1615-00-791-6073	97499	204-040-603-7	COUPLING, MALE SPHER	UHH,UHM,UHV	EA	1
171	12	PAOZZ	1615-00-701-4142	97499	204-040-604-5	COUPLING DRIVESHAFT	UHH,UHM,UHV	EA	1
171	13	PAOZZ	5330-00-625-0132	97499	204-040-611-1	SEAL, PLAIN	UHH,UHM,UHV	EA	1
171	14	PAFZZ	5365-00-775-7744	97499	204-040-313-1	SPACER, SLEEVE	UHH,UHM,UHV	EA	1
171	15	PAFZZ	5330-00-803-9886	96906	MS29561-215	PACKING, PREFORMED	UHH,UHM,UHV	EA	1
171	16	PAFZZ	5365-00-772-6135	97499	204-040-185-3	RING, EXTERNALY THR	UHH,UHM,UHV	EA	1
171	17	PAFZZ	5330-00-753-4432	76680	451858H60	SEAL, PLAIN ENCASED	UHH,UHM,UHV	EA	1
171	18	PAFZZ	5330-00-045-4559	96906	MS9241-233	PACKING, PREFORMED	UHH,UHM,UHV	EA	1
171	19	PAFDD	1615-00-798-3643	97499	204-040-305-1	SLEEVE ASSY, TAIL ROTOR	UHH,UHM,UHV	EA	1
171	20	PAOZZ	3110-00-625-0114	97499	204-040-143-1	BEARING, BALL, DUPLEX	UHH,UHM,UHV	EA	1
171	21	PAFZZ	3120-00-439-8473	97499	204-040-170-5	BEARING, SLEEVE	UHH,UHM,UHV	EA	1
171	22	PAFDD	3110-00-822-2130	97499	204-040-310-1	BEARING, ROLLER, CYLINDRICAL	UHH,UHM,UHV	EA	1
171	23	PAFDD	3040-00-792-6406	97499	204-040-104-13	GEARSHAFT, BEVEL	UHH,UHM,UHV	EA	1
171	24	PAFZZ	5365-00-805-5118	80756	RR314L	RING, RETAINING-ALTERNATE	UHH, UHV	EA	1
171	24	PAFZZ	5365-00-598-0991	80756	RR314	RING, RETAINING	UHH, UHV	EA	1

Figure 173. Drive Shaft Installation, Engine to Transmission

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			CHONII			TM55-1520-210-23P	C16	1
(-		(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTF (A)	RATION (B)	SMR	NATIONAL		PART		11/84	QTY
FIG.	ITEM	CODE	s т о с к	FSCM	NUMBER	DESCRIPTION	U/M	INC
NO.	NO.		NUMBER		NO III D L K			UNIT
						USABLE ON CODE		
173		XCOZZ		97499	204-040-010-5	.DRIVE SHAFT INSTALL ENGINE TO TRANSMISSION USBL EFF UH-1B	EA	1
						60-3577 & SUBSEQUENT. UH-1C,M 64-14101 THRU 65-9564 & UH-1H		
						62-2106 THRU 65-12895 SEE FIG.4 & 5 FOR NHA		
173		XCOZZ		97499	204-040-010-13	DRIVE SHAFT INSTL ENGINE TO TRANSMISSION USBL EFF UH-1C & M	EA	1
		X0022		07.100		66-492 & SUBS & UH-1H 66-746 THRU 66-17144 & 66-8574 THRU 66-	LA	, ' I
						8577 SEE FIG.4 UH-1C & M & FIG.5 UH-1H UHE,UHH,UHM,UHV,UHX		
173		XCOZZ		I 97499	205-040-004-5	DRIVE SHAFT INSTL USBL EFF 67-17145 & SUBSEQUENT SEE FIG.5	EA	1
		XOOLL		I	I	FOR NHA	LA	'
173	1	PAOZZ	5306-00-724-3593	97499	204-040-624-1	.B0LT,INTERNAL WRENCHING UHE,UHH,UHM,UHV,UHX	EA	4
173	2	PAOZZ	1615-00-716-8594	97499	204-040-717-1	.PIVOT,DRIVESHAFT UHE,UHH,UHM,UHV,UHX	ΕΛ	8
							EA	
173	3	PAOZZ	5310-00-595-7078		MS20002C5	.WASHER,RECESSED UHE,UHH,UNM,UHV,UHX	EA	4
173	4	PAOZZ	5310-00-167-0820	88044	AN960-516	.WASHER,FLAT UHE,UHH,UHM,UHV,UHX	EA	4
173	5	PAOZZ	5310-00-167-0836	88044	AN960-516L	.WASHER,FLAT	EA	٧
173	6	PAOZZ	5310-00-167-1286	88044	AN310-5	.NUT,PLAIN	EA	4
173	7	PAOZZ		06006	MCOACCE 1EE			
			5315-00-234-1856		MS24665-155		EA	4
173	8	PAOZZ	1615-00-761-2532	97499	204-040-716-5	.COUPLING SET	EA	2
173	8A	PAOZZ	1615-01-014-6005	97499	205-040-004-21	.DRIVE ASSEMBLY,INPU UHM	EΑ	1
173	9	PAOZZ	5365-00-126-8887	97499	205-040-186-1	RING.RETAINING	EA	2
		_						
173		PAOZZ	1615-00-068-6634	97499	205-040-175-1	RETAINER MAIN DRIVE SHAFT	EA	2
173	11	PAOZZ	5330-00-580-5801	97499	204-040-640-1	PACKING,PREFORMED UHM	EA	2
173	12	PAOZZ	5360-00-446-6331	97499	204-040-685-1	SPRING,HELICAL,COMP UHM	EA	2
173	13	PAOZZ	5340-00-714-5446	97499	204-040-183-1	CLIP,RETAINING UHM	EA	2
173	14	PAOZZ	1615-00-977-7079	07/00	204-040-184-1	.RING,SPLINED, TRANSMISSION UHM	EA	2
173	15	PAOZZ	5340-00-733-2553	97499	204-040-690-1	RETAINER UHM	EA	2
173	16	PAOZZ	5305-00-182-2016	88044	AN4H5A	BOLT,MACHINE UHM	EA	16
173	17	PAOZZ	5310-00-184-9001	88044	AN960PD416L	WASHER,FLAT UHM	EA	16
173	18	PAOZZ	1615-00-069-3327	97499	204-040-687-5	COUPLING. MAIN DRIVE UHM	ΕA	2
173	19	PAOZZ	1615-00-624-0674		205-040-176-7	. B00T,DUST AND MOIST	EA	2
173	20	PAOZZ	5330-00-841-8711	97499	204-040-691-3	PACKING,PREFORMED UHM	EA	2
173	21	PAOZZ	1615-00-076-1486	97499	205-040-178-1	COUPLING,MAIN OLIVE	EA	2
173	22	PAOZZ	1615-00-605-5100	97499	204-040-686-1	DRIVE SHAFT	EA	1
173	23	PAOZZ	9905-00-060-2034	97499	100-024-1	PLATE,IDENTIFICATIO UHM	EA	2
						O IIV		
173	24	PADZZ	5305-00-959-6202	97499	204-040-813-1	.BOLT,EXTERNALLY REL U/W T63-L-11B, -11D, & -13 ENGINES ONLY	EA	1
		INDLL				UHE,UHH,UHM,UHV,UHX		
173	25	PAOZZ	5310-00-902-5423	97499	204-040-814-3	.WASHER,KEY U/W T53-L-118,-11D, & -13 ENGINES ONLY	EA	1
						UHE,UHH,UHM,UHV,UHX		
170	0.0	PAOZZ	1615 00 070 0577	07:00		ADADTED DDWEGUAET HAW TEN LAS AS A SECONDER TOWN		
173	26		1615-00-979-8577	9/499	204-040-812-3	.ADAPTER, DRIVESHAFT, U/W T53-L-11B,-11D, & -13 ENGINES ONLY	EA	1
1		المسيد ا						

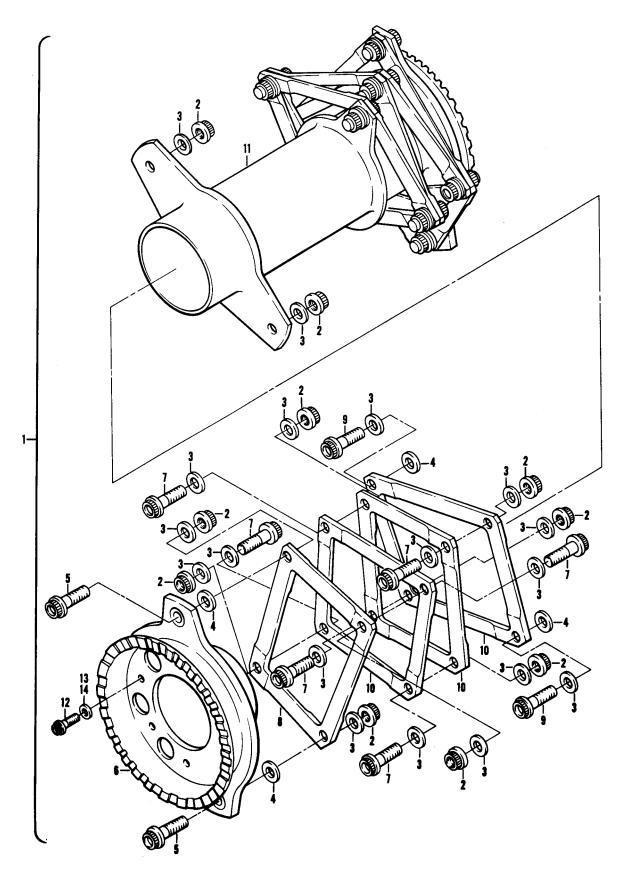
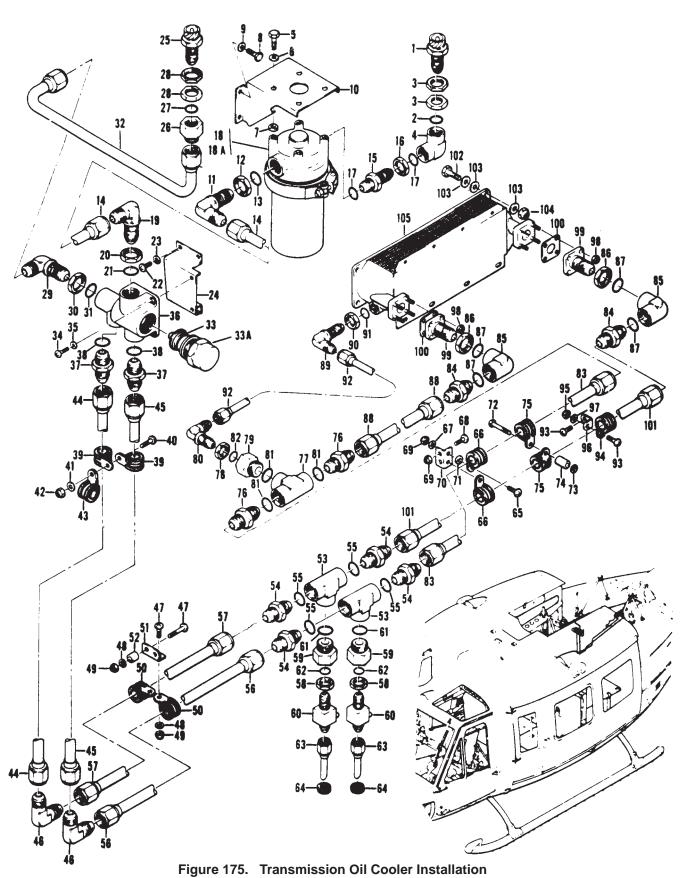


Figure 173A. Drive Shaft Installation

TM 55-1520-210-23P C30 **SECTION II** (2) (3) (4) ILLUSTRATION DESCRIPTION SMR NATIONAL **FSCM** PART U/M QTY (A) (B) CODE STOCK NUMBER NUMBER USABLE ON CODE INC IN FIG ITEM NO. NO. UNIT 173A XCFZZ 50632 SKCP2282 DRIVE SHAFT INSTL UHH, UHV EΑ 173A 1 PAODD 1615-01-072-5670 50632 SKCP2281-103 .DRIVE, SHAFT, TRANSMI EΑ PADZZ SKCP2187-11 2 5310-01-097-8011 50632 ..NUT, SELF-LOCKING UHH, UHV 173A EΑ 20 173A 3 PADZZ 5310-01-042-2805 50632 SKCP2161-11 36 EΑ PADZZ 5310-01-088-7446 173A 4 50632 SKCP2315-11 ..WASHER, FLAT UHH, UHV EΑ 8 PADZZ 5306-01-092-0212 50632 SKCP2314-13 173A 5 BOLT, SHEAR UHV. EΑ 4 173A 6 PADZZ 1615-01-036-4592 50632 SKCP2177-11 2 7 PAD77 5306-01-088-6072 173A 50632 SKCP2314-11 ..BOLT. SHEAR UHH. UHV EΑ 12 173A 8 PADZZ 1615-01-036-4594 50632 SKCP2175-11 2 EΑ 173A 9 PADZZ 5306-01-088-6071 50632 SKCP2314-15 EΑ 4 PADZZ 173A 10 1615-01-036-4593 50632 SKCP2176-11 PLATE INNER UHV UHV FΑ 6 PADZZ SKCP2178-11 173A 11 1615-01-036-4591 50632 EΑ 173A 12 PADZZ 5305-00-800-7211 80205 NAS603-11 SCREW, MACHINE (MAX OF 4 TO BE USED FOR BALANCE) . UHH, UHV EΑ ٧ PADZZ 5310-00-167-0818 AN960-10 ٧ 13 88044 ..WASHER, FLAT (MAX OF 16 TO BE USED FOR BALANCE) ... UHH, UHV 173A EΑ 173A PADZZ 5310-00-167-0765 AN970-3 88044 ..WASHER, FLAT UHH, UHV EΑ

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TWIJD-1320-210-231-1 G25 GLGTION								
(1		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(A)	(B)	SMR	NATIONAL STOCK	FSCM	PART	DESCRIPTION	U/M	Sign
;iG. 10.	ITEM NO.	CODE	NUMBER		NUMBER		U/W	UNIT
<u></u>	110.					USABLE ON CODE		
175		XCFZZ		97499	205-040-201-3	COOLER INSTL TRANSMISSION OIL USBL EFF 62-2106 THRU 68-16625 SEE FIG. 7 FOR HNA	EΑ	1
175		XCFZZ		97499	205-040-201-5	COOLER INSTALLATION TRANSMISSION OIL USBL EFF 69-15000 & SUBSEQUENT SEE FIG. 7 FOR NHA	EΑ	1
175	1	PAOZZ	4730-00-067-4808	00624	375200-12	COUPLING HALF,QUICK DISCONNECT	EΑ	1
175	2	PCOZZ	5330-00-835-8974	96906	MS29561-119	. PACKING,PREFORMED	EΑ	1
175	3	PAOZZ	5310-00-690-5257	97499	204-060-668-1		EΑ	2
175	4	PAOZZ	4730-00-277-2461			. ELBOW,BOSSUHH,UHV	EΑ	1
175	5	PAOZZ	5305-00-814-3881	96906	MS20074-05-06		EΑ	4
175		PAOZZ	5310-00-184-8980			. WASHER,FLAT UHH,UHV	EΑ	4
175		PAOZZ	5365-00-719-4286			. SPACER,SLEEVE	EΑ	4
175		PAOZZ	5306-00-150-9221				EΑ	4
175	_	PAOZZ	5310-00-167-0753				EΑ	4
		MFOZZ	3310-00-107-0730		205-040-202-3		EΑ	1
175		-						
175		PAOZZ	4730-00-197-2919			·	EΑ	1
175		PAOZZ	5310-00-199-1028				EΑ	1
175	13	PCOZZ	5330-00-020-0064	96906	M83248/1-912		EΑ	1
175	14	MFOZZ		97499	205-040-203-1	. TUBE ASSEMBLYUHH,UHV	EΑ	1
175	15	PAOZZ	4730-00-994-0883	96906	MS24393D12	. NIPPLE,TUBEUHH,UHV	EΑ	1
175	16	PAOZZ	5310-00-199-1028	88044	AN924-12D		EΑ	1
175	17	PCOZZ	5330-00-835-8974	96906	MS29561-119	. PACKING,PREFORMEDUHH,UHV	EΑ	2
175	18	PAOOC	1615-00-796-5004	97499	204-040-760-3	FILTER ASSEMBLY SEE FIG.176 FOR BREAKDOWN	EΑ	1
		V0077			011000.4	UHH,UHV	_,	
175	18A	XCOZZ		97848	2H908-1	FILTER ASSY W/ODDS SEE FIG.176A FOR BREAKDOWNUHH.UHV	EΑ	1
175	19	PAOZZ	4730-00-197-2919	96906	MS24394D12		EΑ	1
175	20	PAOZZ	5310-00-199-1028	88044	AN924-12D	. NUT, PLAIN, HEXAGON	EΑ	1
175	21	PCOZZ	5330-00-835-8974	96906	MS29561-119	.PACKING,PREFORMED	EΑ	1
175	22	PAOZZ	5305-00-781-9057	96906	MS27039-1-08	. SCREW,MACHINEUHH,UHV	EΑ	4
175	23	PAOZZ	5310-00-167-0753				ΕA	4
175		MFOZZ		97499	205-040-152-1	. BRACKETUHH,UHV	EΑ	1
175		PAOZZ	4730-00-067-4808				EΑ	1
175		PAOZZ	4730-00-060-2856				EΑ	1
175		PCOZZ	5330-00-835-8974				ΕA	1
175		PAOZZ	1560-00-961-1341				EA	2
175		PBOZZ	4730-00-803-5050				ĒΑ	1
175		PBOZZ	5310-00-282-7834				EΑ	1
175		PAOZZ	5330-00-584-0149				EΑ	1
175		MFOZZ			205-040-159-1		EA	1
175		MF022 PA000					EΑ	1
							EΑ	1
175		PAOZZ	5365-00-205-9450				EA	2
175		PAOZZ	5305-00-925-7857					
175		PAOZZ	5310-00-183-4406				EΑ	2
175		PAOZZ	1560-00-221-5717				EΑ	1
175		PAOZZ	4730-00-866-1829				EA L	2
175	38	PAOZZ	5330-00-584-0149	80205	NAS617-10	. PACKING,PREFORMEDUHH,UHV	EΑ	2
							_	

SECTION II

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(1 ILLUSTR		(2)	(3) N A T I O N A L	(4)	(5)	(6)	(7)	
(A) FIG.	(B) ITEM	SMR	STOCK	FSCM	PART	DESCRIPTION	U/M	QTY INC I N
NO.	NO.	O IVI TT	NUMBER		NUMBER	USABLE ON CODE	O/IVI	UNIT
-						USABLE ON CODE	-	
175	39	PAOZZ	5340-00-993-6244	81996	EAB700D10	.CLAMP,LOOP	ΕA	2
175	40	PAOZZ	5305-00-989-7435	96906	MS35207-264	.SCREW,MACHINE	ΕA	1
175	41	PAOZZ	5310-00-167-0753	88044	AN960PD10L	.WASHER,FLAT	ΕA	1
175	42	PAOZZ	5310-00-807-1474	96906	MS21042L3	.NUT,SELF-LOCKING,EX WASHER,HEXAGON UHH,UHV	ΕA	1
175	43	PAOZZ	5340-00-993-5476	81996	EAB700D12	.CLAMP,LOOP	ΕA	1
175	44	MFOZZ		97499	205-040-142-1	.TUBE ASSEMBLY	ΕA	
175		MFOZZ		97499		TUBE ASSEMBLY	EΑ	
175		PBOZZ	4730-00-194-1044			.ELBOW,TUBE	EΑ	
175		PAOZZ					EA	
			5305-00-989-7435					
175		PAOZZ	5310-00-167-0753			.WASHER,FLAT	ΕA	
175		PAOZZ	5310-00-807-1474		MS21042L3	.NUT,SELF-LOCKING,EX WASHER,HEXAGON UHH,UHV	ΕA	
175		PAOZZ	5340-00-993-6244	81996		.CLAMP,LOOP	ΕA	
175	51	PAOZZ	5340-00-598-8251	88044	AN743-12		ΕA	2
175	52	PAOZZ	5365-00-684-2093	80205	NAS43DD3-16		EΑ	2
175	53	PAOZZ	4730-00-278-2779	88044	NA938D10	.TEE,BOSS UHH,UHV	ΕA	2
175	54	PAOZZ	4730-00-866-1829	96906	MS24392D10	.NIPPLE,TUBE	EΑ	4
175	55	PAOZZ	5330-00-584-0149	80205	NAS617-10	.PACKING,PREFORMED	ΕA	4
175	56	MFOZZ		97499	205-040-147-1	.TUBE ASSEMBLY	EA	1
175	57	MFOZZ		97499	205-040-143-1	.TUBE ASSEMBLY	ΕA	1
175	58	PAOZZ	5310-00-638-2605	96906	MS24400D6	.NUT,PLAIN,HEXAGON	ΕA	2
175	59	PAOZZ	4730-00-231-1331	88044	AN893-121D	.REDUCER,BOSS	ΕA	2
175	60	PAOZZ	4810-00-546-4959	97499	212-040-232-1	.VALVE,POPPET DRAIN	ΕA	2
175	61	PAOZZ	5330-00-584-0149	80205	NAS617-10	.PACKING,PREFORMEDUHH,UHV	ΕA	2
175	62	PAOZZ	5330-00-576-9925	80205	NAS617-6	.PACKING,PREFORMED	ΕA	2
175	63	MFOZZ		97499	205-040-151-1	TUBE ASSEMBLY	ΕA	2
175		PAOZZ	5325-00-263-6651	96906	MS35489-12	.GROMMET,NONMETALLIC	EA	2
175		PAOZZ	5305-00-989-7435		MS35207-264	SCREW.MACHINE	EA	2
175		PAOZZ	5340-00-993-6244			.CLAMP.LOOP	EA	2
						.WASHER,FLAT	EA	2
175	7 ه	PAOZZ	5310-00-167-0753	00044	AMAONADINF	WAGHER, LAT UHH, UHV	CA	2
175	68	PAOZZ	5305-00-990-6444	96906	MS35207-261	.SCREW,MACHINE	EA	2
175	69	PAOZZ	5310-00-807-1474	96906	MS21042L3	.NUT,SELF-LOCKING,EX WASHER,HEXAGON	EA	4
175	70	PAOZZ	5340-00-598-8250	88044	AN743-7	.BRACKET,ANGLE	EA	1
175	71	PAOZZ	5365-00-684-2093	80205	NAS43DD3-16	.SPACER,SLEEVE	EA	2
175	72	PAOZZ	5305-00-688-2342	03538	N80P16018C6	.SCREW,MACHINEUHH,UHV	EA	1
175	73	PAOZZ	5310-00-167-0753	88044	AN960PD10L	.WASHER,FLAT	EA	1
175	74	PAOZZ	5365-00-662-3100	80205	NAS43DD3-64	.SPACER,SLEEVE	EA	1
175	75	PAOZZ	5340-00-993-6244	81996	EAB700D10	.CLAMP,LOOP	EA	2
175	76	PAOZZ	4730-00-866-1829			.NIPPLE,TUBE	EA	2
175	77	PAOZZ	4730-00-278-2779			.TEE,BOSS	EA	1
175	78	PAOZZ	5310-00-638-2605			.NUT,PLAIN,HEXAGON UHH,UHV	EA	1
175	79	PAOZZ	4730-00-231-1331			REDUCER,BOSS	EA	
						.ELBOW,TUBE	EA	
175	80	PBOZZ	4730-00-684-6922	96906	WIS24394D6	LELDOW, TOBE	ΕA	1
							ĺ	
							ĺ	
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SECTION II

(1		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(A)	RATION (B)	SMR	N A T I O N A L S T O C K	FSCM	PART	DESCRIPTION		QTY
FIG.	ITEM NO.	CODE	NUMBER	FSCIM	NUMBER		U/M	INC IN UNIT
NO.	NO.					USABLE ON CODE		UNIT
175	81	PAOZZ	5330-00-584-0149	80205	NAS617-10	.PACKING,PREFORMED	ΕA	3
175	8 2	PAOZZ	5330-00-576-9925	80205	NAS617-6	.PACKING,PREFORMEDUHH,UHV	ΕA	1
175	83	MFOZZ		97499	205-040-146-1	TUBE ASSEMBLY	ΕA	1
175	8 4	PAOZZ	4730-00-866-1829	96906	MS24392D10	.NIPPLE,TUBE	ΕA	2
175	85	PAOZZ	4730-00-277-2459	88044	AN939D10	.ELBOW,BOSS	ΕA	2
175	86	PBOZZ	5310-00-282-7834	88044	AN924-10D	.NUT,PLAIN,HEXAGON	ΕA	1
175	87	PAOZZ	5330-00-584-0149	80205	NAS617-10	.PACKING,PREFORMED	ΕA	4
175	88	MFOZZ		97499	205-040-145-1	.TUBE ASSEMBLY	ΕA	1
175	8 9	PBOZZ	4730-00-684-6922	96906	MS24394D6	.ELBOW,TUBE	ΕA	1
175	90	PAOZZ	5310-00-638-2605	96906	MS24400D6	.NUT,PLAIN,HEXAGON	ΕA	1
175	91	PAOZZ	5330-00-576-9925	80205	NAS617-6	.PACKING,PREFORMED	ΕA	1
175	92	MFOZZ		97499	205-040-150-1	.TUBE ASSEMBLY	ΕA	1
175	93	PAOZZ	5305-00-781-9057	96906	MS27039-1-08	.SCREW,MACHINE	ΕA	2
175	9 4	PAOZZ	5340-00-993-6244	81996	EAB700D10	.CLAMP,LOOP	ΕA	1
175		PAOZZ	5310-00-807-1474	96906	MS21042L3		ΕA	1
175	96	PAOZZ	5340-00-598-8251	88044	AN743-12	.BRACKET,ANGLE	ΕA	1
175	97	PAOZZ	5310-00-167-0753	88044	AN960PD10L	.WASHER,FLAT	ΕA	1
175	98	PAOZZ	5310-00-807-1474	96906	MS21042L3		ΕA	8
175	99	PAOZZ	4730-00-898-0007	97499	204-060-567-1	ADAPTER,OIL COOLER	ΕA	2
175	100	PAOZZ	5330-00-847-1120	97499	204-060-184-1	.GASKET	ΕA	2
175	101	MFOZZ		97499	205-040-144-1	.TUBE ASSEMBLY	ΕA	1
175	102	PAOZZ	5306-00-150-9102	88044	AN5-7A	.BOLT,MACHINEUHH,UHV	ΕA	4
175	103	PAOZZ	5310-00-187-2399	88044	AN960PD516	.WASHER,FLAT	ΕA	8
175	104	PAOZZ	5310-00-807-1476	96906	MS21042L5	.NUT,SELF-LOCKING,EX WASHER,HEXAGON UHH,UHV	ΕA	4
175	105	PAODD	1615-00-133-6226	97499	204-040-724-3	.COOLER,OIL,TRANSMIS	ΕA	1
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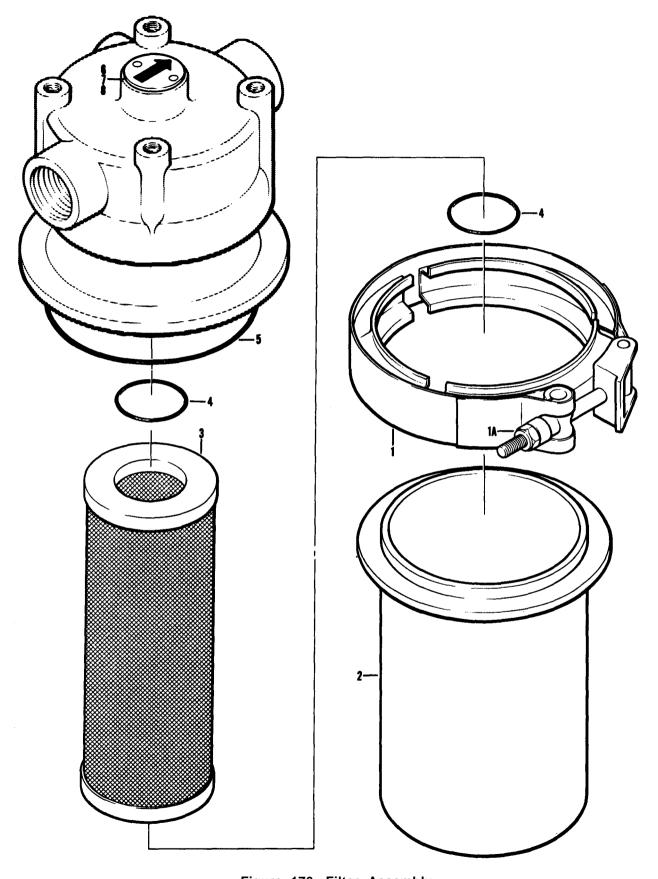


Figure 176. Filter Assembly

TM 55-1520-210-23P C30

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Color	TM 55–1520–210–23P C30 SEC								
(A) (B) SMR NATIONAL FSCM PART DESCRIPTION USABLE ON CODE U/M QTY FIG. ITEM NO. NO. STOCK NUMBER 97484 2H908-1 FILTER, FLUID SEE FIGURE 175 FOR NHA UHH, UHV EA 1 176A 1 PAOZZ 5330-00-165-1957 81349 M83248/1-239 .PACKING UHH, UHV EA 1 176A 2 PAOZZ 5340-00-225-9053 98625 4562-350 .COUPLING UHH, UHV EA 1 176A 3 PAOZZ 5310-00-059-9265 00624 MS21046C4 NUT, SELF-LOCKING UHH, UHV EA 1 176A 4 PAOZZ 97484 2H907-3 .FILTER BOWL UHH, UHV EA 1 176A 5 PAOZZ 2945-01-319-0352 18350 ACB014F123Y1 .FILTER BOWL UHH, UHV EA 1 176A 6 PAOZZ 4820-01-157-3171 98784 A161 .DRAIN VALVE UHH, UHV	(-	1)	(2)	(3)	(4)			(7)	(8)
FIG. ITEM CODE STOCK NUMBER NUMBER NUMBER USABLE ON CODE INC IN UNIT 176A NO. XCOZZ 97484 2H908–1 FILTER, FLUID SEE FIGURE 175 FOR NHA UHH, UHV EA 1 176A 1 PAOZZ 5330–00–165–1957 81349 M83248/1–239 .PACKING UHH, UHV EA 1 176A 2 PAOZZ 5340–00–225–9053 98625 4562–350 .COUPLING UHH, UHV EA 1 176A 3 PAOZZ 5310–00–059–9265 00624 MS21046C4 NUT, SELF-LOCKING UHH, UHV EA 1 176A 4 PAOZZ 97484 2H907–3 .FILTER BOWL UHH, UHV EA 1 176A 5 PAOZZ 2945–01–319–0352 18350 ACB014F123Y1 .FILTER ELEMENT UHH, UHV EA 1 176A 6 PAOZZ 4820–01–157–3171 98784 A161 .DRAIN VALVE UHH, UHV EA 1 176A <th>ILLUST</th> <th>RATION</th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th>	ILLUST	RATION							
NO. NO. UNIT 176A XCOZZ 97484 2H908-1 FILTER, FLUID SEE FIGURE 175 FOR NHA UHH, UHV EA 1 176A 1 PAOZZ 5330-00-165-1957 81349 M83248/1-239 .PACKING UHH, UHV EA 1 176A 2 PAOZZ 5340-00-225-9053 98625 4562-350 .COUPLING UHH, UHV EA 1 176A 3 PAOZZ 5310-00-059-9265 00624 MS21046C4 NUT, SELF-LOCKING UHH, UHV EA 1 176A 4 PAOZZ 97484 2H907-3 .FILTER BOWL UHH, UHV EA 1 176A 5 PAOZZ 2945-01-319-0352 18350 ACB014F123Y1 .FILTER ELEMENT UHH, UHV EA 1 176A 6 PAOZZ 4820-01-157-3171 98784 A161 .DRAIN VALVE UHH, UHV EA 1 176A 7 PAOZZ 5330-00-020-0186 81349 M83248/1-906 PACKING	(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
176A XCOZZ 97484 2H908-1 FILTER, FLUID SEE FIGURE 175 FOR NHA UHH, UHV EA 1 176A 1 PAOZZ 5330-00-165-1957 81349 M83248/1-239 .PACKING UHH, UHV EA 1 176A 2 PAOZZ 5340-00-225-9053 98625 4562-350 .COUPLING UHH, UHV EA 1 176A 3 PAOZZ 5310-00-059-9265 00624 MS21046C4 NUT, SELF-LOCKING UHH, UHV EA 1 176A 4 PAOZZ 97484 2H907-3 .FILTER BOWL UHH, UHV EA 1 176A 5 PAOZZ 2945-01-319-0352 18350 ACB014F123Y1 .FILTER ELEMENT UHH, UHV EA 1 176A 6 PAOZZ 4820-01-157-3171 98784 A161 .DRAIN VALVE UHH, UHV EA 1 176A 7 PAOZZ 5330-00-020-0186 81349 M83248/1-906 PACKING UHH, UHV EA 1	FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
176A 1 PAOZZ 5330-00-165-1957 81349 M83248/1-239 .PACKING	NO.	NO.							UNIT
176A 2 PAOZZ 5340-00-225-9053 98625 4562-350 .COUPLING							FILTER, FLUID SEE FIGURE 175 FOR NHA UHH, UHV		1
176A 3 PAOZZ 5310-00-059-9265 00624 MS21046C4 NUT, SELF-LOCKING UHH, UHV EA 1 176A 4 PAOZZ 97484 2H907-3 FILTER BOWL UHH, UHV EA 1 176A 5 PAOZZ 2945-01-319-0352 18350 ACB014F123Y1 FILTER ELEMENT UHH, UHV EA 1 176A 6 PAOZZ 4820-01-157-3171 98784 A161 DRAIN VALVE UHH, UHV EA 1 176A 7 PAOZZ 5330-00-020-0186 81349 M83248/1-906 PACKING UHH, UHV EA 1 176A 8 PAOZZ 5330-00-166-1060 81349 M83248/1-112 PACKING UHH, UHV EA 1	176A	1	PAOZZ	5330-00-165-1957	81349	M83248/1-239		EA	1
176A 4 PAOZZ 97484 2H907-3 .FILTER BOWL UHH, UHV EA 1 176A 5 PAOZZ 2945-01-319-0352 18350 ACB014F123Y1 .FILTER ELEMENT UHH, UHV EA 1 176A 6 PAOZZ 4820-01-157-3171 98784 A161 .DRAIN VALVE UHH, UHV EA 1 176A 7 PAOZZ 5330-00-020-0186 81349 M83248/1-906 PACKING UHH, UHV EA 1 176A 8 PAOZZ 5330-00-166-1060 81349 M83248/1-112 PACKING UHH, UHV EA 1							· ·		
176A 5 PAOZZ 2945-01-319-0352 18350 ACB014F123Y1 .FILTER ELEMENT UHH, UHV EA 1 176A 6 PAOZZ 4820-01-157-3171 98784 A161 .DRAIN VALVE UHH, UHV EA 1 176A 7 PAOZZ 5330-00-020-0186 81349 M83248/1-906 PACKING UHH, UHV EA 1 176A 8 PAOZZ 5330-00-166-1060 81349 M83248/1-112 PACKING UHH, UHV EA 1				5310-00-059-9265					
176A 6 PAOZZ 4820-01-157-3171 98784 A161 .DRAIN VALVE .UHH, UHV EA 1 176A 7 PAOZZ 5330-00-020-0186 81349 M83248/1-906 PACKING PACKING PACKING PACKING DHH, UHV EA 1 176A 8 PAOZZ 5330-00-166-1060 81349 M83248/1-112 PACKING PACKING DHH, UHV EA 1	176A						· ·		1
176A 7 PAOZZ 5330-00-020-0186 81349 M83248/1-906PACKINGUHH, UHV EA 1 176A 8 PAOZZ 5330-00-166-1060 81349 M83248/1-112PACKINGUHH, UHV EA 1									
176A 8 PAOZZ 5330-00-166-1060 81349 M83248/1-112PACKING									
								EA	1
176A 9 PAOZZ 97684 2H908-2 FILTER HEAD				5330-00-166-1060			· ·		
	176A	9	PAOZZ		97484	2H908-2	FILTER HEAD UHH, UHV	EA	1

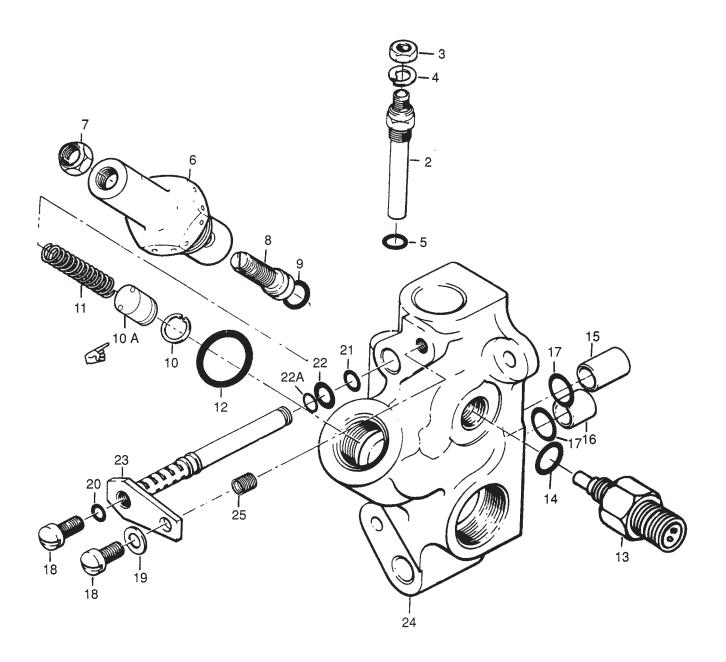


Figure 177. Manifold Assembly

(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
LLUSTRATION		(=)		(-)	.,,	. ,	(-)
A) (B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
IG. ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC
IO. NO.							UNI
77	A0000	1560-00-874-0861	97499	204-040-393-1	MANIFOLD ASSEMBLY SEE FIG. 151 AND 153 FOR NHA UHH, UHV	EA	1
77 2	PAOZZ	5930-01-141-4761	97896	975-0525-001	.SWITCH THERMOSTATIC UHH, UHV	EA	1
77 3	PAOZZ	5310-01-236-1685	96906	MS35649-265	.NUT, PLAIN, HEXAGON	EA	1
77 4	PAOZZ	5310-00-045-4007	96906	MS35338-41	.WASHER, LOCK	EA	1
77 5	PCOZZ	5330-00-579-7549	80205	NAS617-3	.PACKING, PREFORMED UHH, UHV	EA	1
77 6	PAOOO	4730-00-988-4533	97499	204-040-368-1	.FITTING, LUBRICANT, PRESSURE RELIEF UHH, UHV	EA	1
77 7	PAOZZ	5310-00-926-1851	96906	MS21083D6	NUT, SELF-LOCKING, HE	EA	1
77 8	XBOZZ	5305-00-143-2017	97499	204-040-389-1	SET, SCREW UHH, UHV	EA	1
77 9	PCOZZ	5330-00-882-6874	96906	MS9241-011	PACKING, PREFORMED	EA	1
77 10	PAOZZ	5365-00-804-9743	96906	MS16625-1050	RING, RETAINING UHH, UHV	EA	1
77 10A	PBOZZ	4820-00-413-1465	97499	204-040-391-1	PLUNGER, VALVE UHH, UHV	EA	1
77 11	PAOZZ	5360-00-691-2158	97499	204-040-227-1	SPRING, HELICAL, COMP	EA	1
77 12	PCOZZ	5330-00-835-8974	96906	MS29561-119	.PACKING, PREFORMED UHH, UHV	EA	1
77 13	PAOZZ	6685-00-580-9651	96906	MS28034-3	.TRANSMITTER, TEMP ELECTRICAL RESISTANCE UHH, UHV	EA	1
77 14	PCOZZ	5330-00-531-2070	80205	NAS617-4	.PACKING, PREFORMED	EA	1
77 15	PAOZZ	3120-00-670-5316	97499	21-008-12-16	.BUSHING, SLEEVE	EA	1
77 16	PAOZZ	3120-00-625-0062	97499	21-008-12-24	.BUSHING, SLEEVE	EA	1
77 17	PCOZZ	5330-00-800-5180	96906	MS29561-015	.PACKING, PREFORMED UHH, UHV	EA	2
77 18	PAOZZ	5305-00-150-9213	88044	AN502-10-6	.SCREW, MACHINE UHH, UHV	EA	2
77 19	PAOZZ	5310-00-167-0818	88044	AN960-10	.WASHER, FLAT UHH, UHV	EA	1
77 20	PAOZZ	5330-00-641-4432	25184	PRP110-3-16	.PACKING WITH RETAIN UHH, UHV	EA	1
77 21	PCOZZ	5330-00-846-0502	96906	MS9241-010	.PACKING, PREFORMED UHH, UHV	EA	1
77 22	PCOZZ	5330-00-882-6874	96906	MS9241-011	.PACKING, PREFORMED UHH, UHV	EA	1
77 22A	PAOZZ	5330-00-580-5937	96906	MS29561-008	.PACKING, PREFORMED UHH, UHV	EA	1
77 23	PAOZZ	1615-00-806-2196	97499	204-040-388-1	JET LUBRICATOR, TRANSMISSION UHH, UHV	EA	1
77 24	PAOFF	1560-00-876-8761	97499	204-040-387-5	.MANIFOLD ASSY, OIL	EA	1
77 25	PBFZZ	5340-00-986-2929	96906	MS124655	INSERT, SCREW THREAD	EA	1

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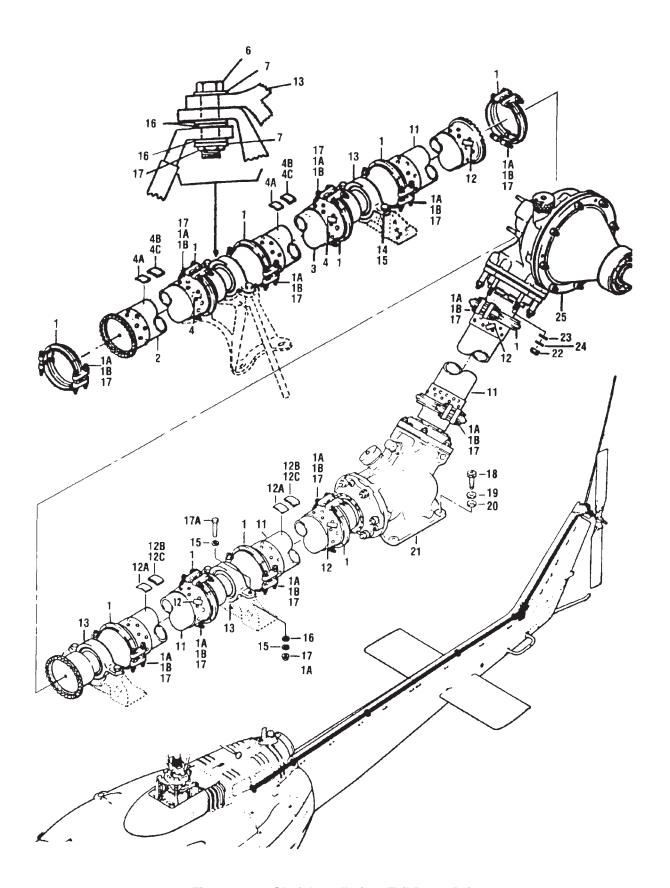


Figure 179. Shaft Installation, Tail Rotor Drive

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TM 55-1520-210-23P C30 SECTION II

TM 55-1520-210-23P C30 SEC								CIVII
(1	1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTI	RATION							
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.							UNIT
179		XCFZZ		97499	205-040-003-3	SHAFT INSTL, TAIL ROTOR SEE FIG. 5 FOR NHA UHH, UHV	EA	1
179	1	PAOOO	3010-00-957-6866	97499	204-040-811-1		EA	4
179	1A	PAOZZ	5310-00-688-2069	72962	52Z1835–048	NUT, SELF-LOCKING, EX - ALTERNATE FOR PN MS21042L4 UHH, UHV	EA	4
179	1A	PAOZZ	5310-00-702-5020	80539	FN1216-428	NUT ALTERNATE FOR PN 52Z1835–048, ALTERNATE FOR PN MS21042L4 UHH, UHV	EA	4
179	1B	PAOZZ	5306-00-894-1067	96906	MS9089-24	.BOLT, MACHINE	EA	4
179	2	PAODD	1615-01-008-2798	97499	204-040-620-7	SHAFT ASSEMBLY, TAIL ROTOR	EA	1
179	3	PAODD	1615-01-008-2797	97499	204-040-620-9	SHAFT ASSEMBLY, TAIL ROTOR UHH, UHV	EA	1
179	4	PAOZZ	9905-00-060-2034	97499	100-024-1	PLATE, IDENTIFICATION UHH, UHV	EA	1
179	4A	PADZZ	1615-01-058-3668	97499	204-040-621-3	WEIGHT, DRIVE SHAFT UHH, UHV	EA	1
179	4B	PADZZ	1615-01-058-3669	97499	204-040-621-5	WEIGHT, DRIVE SHAFT UHH, UHV	EA	16
179	4C	PADZZ	1615-01-058-3670	97499	204-040-621-7	WEIGHT, DRIVE SHAFT UHH, UHV	EA	2
179	5	A0000		97499	204-040-600-11	.HANGER ASSEMBLY, DRIVE, SEE FIG. 180 FOR BREAKDOWN UHH, UHV	EA	1
179	6	PAOZZ	5306-00-151-1421	88044	AN4-13A	BOLT, MACHINE UHH, UHV	EA	2
179	7	PAOZZ	5310-00-141-1795	88044	AN960-416	.WASHER, FLAT UHH, UHV	EA	V
179	8	PAOZZ	5310-00-844-5081	80205	NAS1197-416	.WASHER, FLAT UHH, UHV	EA	6
179	9	PAOZZ	5310-00-807-1475	96906	MS21042L4	.NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	2
179		XCFZZ		97499	205-040-003-1	SHAFT INSTL, SEE FIG. 8 FOR NHA	EA	1
179	11	PAODD	1615-01-008-2798	97499	204-040-620-7	.SHAFT ASSEMBLY, TAIL	EA	4
179	12	PAOZZ	9905-00-060-2034	97499	100-024-1	PLATE, IDENTIFICATION	EA	2
179	12A	PADZZ	1615-01-058-3668	97499	204-040-621-3	WEIGHT, DRIVE SHAFT	EA	1
179	12B	PADZZ	1615-01-058-3669	97499	204-040-621-5	WEIGHT, DRIVE SHAFT UHH, UHV	EA	16
179	12C	PADZZ	1615-01-058-3670	97499	204-040-621-7	WEIGHT, DRIVE SHAFT	EA	2
179	13	A0000		97499	204-040-600-11	.HANGER ASSEMBLY SEE FIG. 180 FOR BREAKDOWN UHH, UHV	EA	3
179	14	PAOZZ	5306-00-515-8064	88044	AN4–7A	.BOLT, MACHINE	EA	2
179	15	PAOZZ	5310-00-167-0835	88044	AN960-416L	.WASHER, FLAT UHH, UHV	EA	V
179	16	PAOZZ	5310-00-844-5081	80205	NAS1197-416	.WASHER, FLAT UHH, UHV	EA	V
179	17	PAOZZ	5310-00-807-1475	96906	MS21042L4	.NUT, SELF-LOCKING, EX WASHER, HEXAGON ALTERNATE FOR PN 52Z1835-048 & PN FN1216-428	EA	4
179	17A	PAOZZ	5306-00-151-1424	88044	AN4-10A	BOLT, MACHINE UHH, UHV	EA	4
179	18	PAOZZ	5306-00-182-1960	88044	AN4H-12A	BOLT, MACHINE UHH, UHV	EA	4
179	19	PAOZZ	5310-00-167-0835	88044	AN960-416L	.WASHER, FLAT UHH, UHV	EA	4
179	20	PAOZZ	5310-00-804-6801	80205	NAS1197-416L	.WASHER, FLAT	EA	4
179	21	PAODD	1615-00-918-2676	97499	204-040-003-37	.GEARBOX ASSEMBLY SEE FIG. 181 FOR BREAKDOWN UHH, UHV	EA	1
179	22	PAOZZ	5310-00-807-1476	96906	MS21042L5	.NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	6
179	23	PAOZZ	5310-00-184-8980	88044	AN960PD516L	.WASHER, FLAT	EA	6
179	24	PAOZZ	5310-00-167-0836	88044	AN960-516L	.WASHER, FLAT	EA	6
179	25	PAODD	3040-00-918-2677	97499	204-040-012-13	.GEAR BOX ASSEMBLY, T, 90 DEGREE RPLS-1615-00-472-7305 &	EA	1

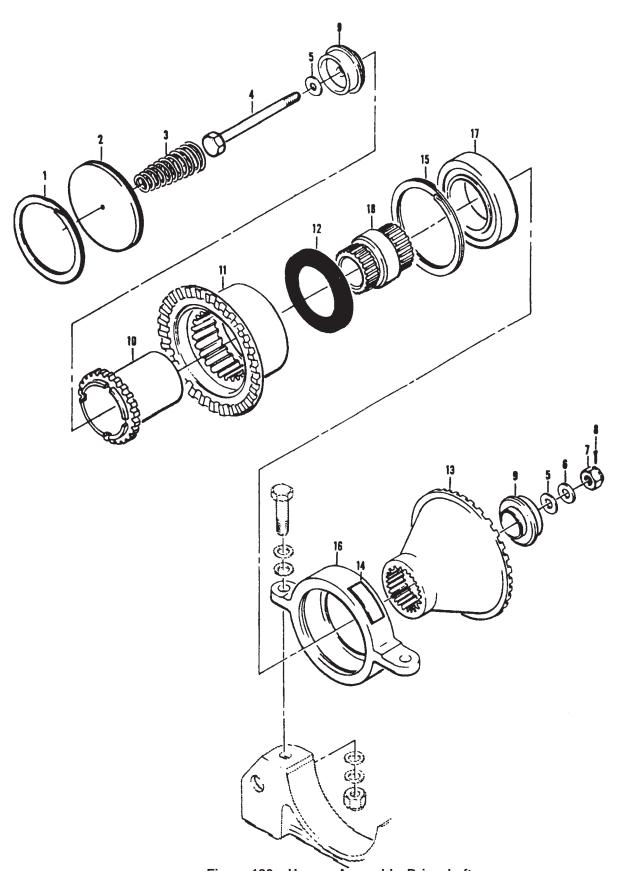


Figure 180. Hanger Assembly, Driveshaft

TM 55-1520-210-23P C30 SECTION II

						1 W 33-1320-	-210-23P C30		O:::::
	(1		(2)	(3)	(4)	(5)	(6)	(7)	(8)
ı	ILLUSTI				ļ				
	(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
	FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
ŀ	NO. 180	NO.	A0000	1615–01–056–5365	97499	204-040-600-11	HANGER ASSEMBLY, DRIVE SHAFT UHH, UHV	EA	UNIT 1
	180	1	PAOZZ	5365-00-619-0523	80756	RRT237C	RING, RETAINING	EA	1
	180	2	PAOZZ	1615-00-701-4144	97499	204-040-610-1	.PLATE ASSEMBLY, TAIL	EA	1
	180	3	PAOZZ	5360-00-701-5659	97499	204-040-608-1	SPRING, HELICAL, COMP	EA	1
	180	4	PBOZZ	5306-01-364-7685	88044	AN4-30	BOLT, MACHINE	EA	1
	180	5	PAOZZ	5310-00-844-5081	80205	NAS1197-416	.WASHER, FLAT	EA	2
	180	6	PAOZZ	5310-00-644-5061	88044	AN960-416L	.WASHER, FLAT	EA	1
	180	7	PAOZZ	5310-00-167-1285	88044	AN310-4	.NUT, PLAIN, CASTELLAT	EA	1
	180	8	PAOZZ	5315-00-234-1856	96906	MS24665-155	.PIN, COTTER	EA	1
	180	9	PAOZZ	1615-00-448-9189	97499	204-040-615-5	PLATE, RETAINING, TAIL	EA	2
		10					.COUPLING, MALE SPHER		1
	180		PAOZZ	1615-00-791-6073	97499	204-040-603-7		EA	
	180	11	PAOZZ	1615-00-701-4142	97499	204-040-604-5	.COUPLING, DRIVE SHAFT UHH, UHV	EA	1
	180	12	PAOZZ	5330-00-625-0132	97499	204-040-611-1	SEAL, PLAIN UHH, UHV	EA	1
	180	13	PAOZZ	1615-00-765-2417	97499	204-040-614-3	.COUPLING, HANGER	EA	1
	180	14	PAOZZ	9905-00-060-2034	97499	100-024-1	.PLATE, IDENTIFICATION UHH, UHV	EA	1
	180	15	PAOZZ	5365-00-768-2744	80756	RR244C	.RING, RETAINING UHH, UHV	EA	1
	180	16	PAOFF	1615-01-021-6150	97499	204-040-617-17	.HANGER, DRIVE SHAFT UHH, UHV	EA	1
	180	16	PAOFF	1615-00-765-2416	97499	204-040-617-5	.HANGER, DRIVE SHAFT UHH, UHV	EA	1
	180	17	PAOZZ	3110-01-030-4306	97499	204-040-623-5	.BEARING, BALL, ANNULA – ALTERNATE UHH, UHV	EA	1
	180	17	PAOZZ	3110-01-030-4306	21335	PAM9107NPPA2702	.BEARING, BALL, ANNULA	EA	1
	180	18	PAOZZ	1615–00–765–2408	97499	204-040-602-5	.SHAFT, SHOULDERED	EA	1

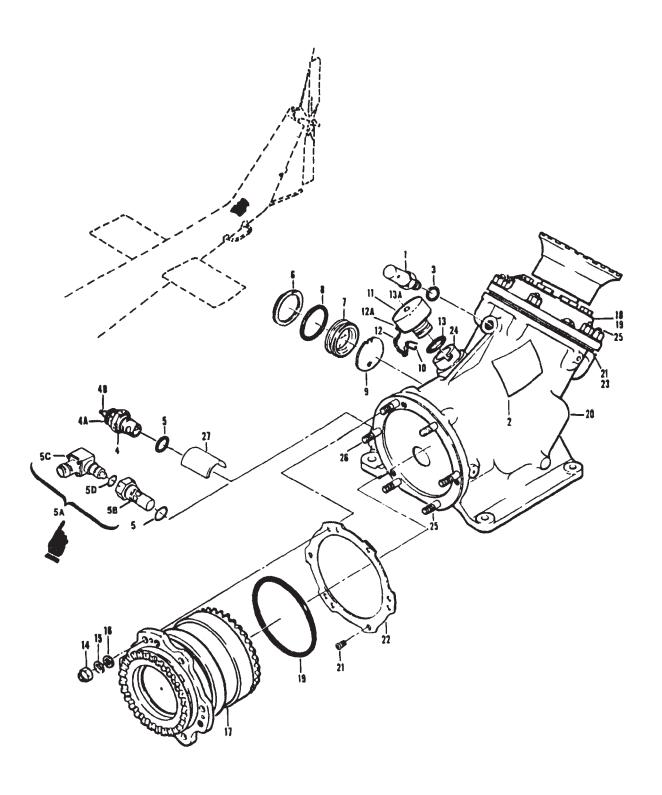


Figure 181. Gearbox Assembly 42 Degree

TM 55-1520-210-23P C30

SECTION II

							こしょ	ION II
(1		(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTF			=					
(A) FIG.	(B) ITEM	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION USABLE ON CODE	U/M	QTY INC IN
NO.	NO.	OODL	OTOOK NOMBER		NONBER	OUNDER ON CODE		UNIT
181		PAODD	3110-00-918-2676	97499	204-040-003-37	GEARBOX ASSEMBLY, 42 DEGREE, SEE FIG. 178 & 179 FOR NHA	EA	1
181	1	PAOZZ	1615–00–649–8149	97484	A814	BREATHER	EA	1
181	2	PADZZ	9905-00-532-2497	96906	MS27253-1	PLATE, IDENTIFICATION	EA	1 1
181	3	PBOZZ	5330-01-371-4631	96906	MS35769-6	.GASKET	EA	1
181	4	PAOOO	1615-00-918-1893	97484	B752G	.CHIP DETECTOR, MAGNETIC-ALTERNATE	EA	1
181	4	PAOOO	1615–00–918–1893	36540	VBC12	.CHIP DETECTOR, MAGNETIC	EA	1
181	4A	PAOZZ	5330-00-882-6874	96906	MS9241-011	PACKING, PREFORMED U/O PN B752G	EA	2
181	4A	PAOZZ	5330-00-882-6874	96906	MS9241-011	PACKING, PREFORMED U/O PN VBC12 W/O ODDS UHH, UHV	EA	1
181	4B	PAOZZ	5310-00-596-8007	72962	22NTM50	NUT, SELF-LOCKING, HE	EA	2
181	5	PAOZZ	5330-01-354-2531	96906	MS35769-11	GASKET UHH, UHV	EA	2
181	5A	PAOOO		97484	1B833	.CHIP DETECTOR W/ODDS	EA	1
181	5B	PAOZZ	4810-01-322-9745	97484	1B833V	.VALVE W/ODDS	EA	1
181	5C	PAOZZ	1650-01-322-6652	97484	1B833P	.PROBE W/ODDS UHH, UHV	EA	1
181	5D	PAOZZ	5330-00-166-0975	81349	M83248/1-011	.PACKING W/ODDS UHH, UHV	EA	1
181	6	PAOZZ	5365-00-598-0814	80756	RRT 150C	.RING, RETAINING	EA	1
181	7	PAOZZ	6680-00-765-2855	97499	204-040-514-1	.GLASS, LIQUID SIGHT INDICATOR	EA	1
181	8	PAOZZ	5330-00-059-7503	96906	MS9241-218	.PACKING, PREFORMED	EA	1
181	9	PAOZZ	6680-00-580-0724	97499	204-040-508-1	.INDICATOR, SIGHT, LIQUID	EA	1
181	10	PBOZZ	5315-00-223-6112	88044	AN416-2	.PIN, RETAINING UHH, UHV	EA	1
181	11	PAOOO	1615-00-690-7602	97499	204-040-502-11	.CAP ASSEMBLY UHH, UHV	EA	1
181	12	MOOZZ		80020	NAF1088-1A4	.CHANI, WELDLESS UHH, UHV	FT	1
181	12A	PAOZZ	5315-00-135-9769	97499	204-040-502-5	.PIN UHH, UHV	EA	1
181	13	PAOZZ	5330-00-690-9594	96906	MS29561-210	.PACKING, PREFORMED	EA	1
181	13A	PAOZZ	5365-00-432-3584	96906	MS16624-5019-1	RING, RETAINING UHH, UHV	EA	1
181	14	PAFZZ	5310-00-807-1475	96906	MS21042L4	.NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	12
181	15	PAFZZ	5310-00-167-0835	88044	AN960-416L		EA	12
181	16	PAFZZ	5310-00-804-6801	80205	NAS1197-416L		EA	12
181	17	PADDD	1615–00–760–3314	97499	204-040-003-33	QUILL ASSY, GEARBOX 42° INPUT SEE FIGURE 182 FOR BREAKDOWN	EA	1
181	18	PADDD	1615-00-760-3313	97499	204-040-003-35	.QUILL ASSY, GEARBOX 42° INPUT SEE FIGURE 182 FOR BREAKDOWN UHH, UHV	EA	1
181	19	PAFZZ	5330-00-726-4153	96906	MS29561-237	.PACKING, PREFORMED	EA	2
181	20	PADDD	1615–00–735–6560	97499	204-040-513-1	.CASE ASSEMBLY, TAIL	EA	1
181	21	PADZZ	5305-00-957-7815	96906	MS24693S4	SCREW, MACHINE	EA	6
181	22	MDDZZ		97499	204-040-513-11	PLATE, CASE	EA	1
181	23	MDDZZ		97499	204-040-513-13	PLATE, CASEUHH, UHV	EA	1
181	24	PADZZ	1615-00-432-2493	97499	204-040-506-3	ADAPTER, FILLER CAP UHH, UHV	EA	1
181	25	PAFZZ	5307-00-637-6438	88044	AN126024	STUD, PLAIN-STANDARD U/O PN 204-040-513-1 UHH, UHV	EA	12
181	25	PAFZZ	5307-00-637-5231	88044	AN126025	STUD, PLAIN-0.003 IN. OVERSIZE UHH, UHV	EA	V
181	25	PAFZZ	5307-00-637-5232	88044	AN126026	STUD, PLAIN-0.006 IN. OVERSIZE UHH, UHV	EA	V
181	25	PAFZZ	5307-00-637-5226	88044	AN126027	STUD, PLAIN-0.009 IN. OVERSIZE	EA	V
181	25	PAFZZ	5307-00-559-0217	88044	AN126034	STUD, PLAIN-0.012 IN. OVERSIZE UHH, UHV	EA	V
181	26	XDFZZ		88044	AN154757	STUD, STEPPED -0.003 IN. OVERSIZE U/O PN 204-040-513-1	EA	1
181	26	XDFZZ		88044	AN154758	STUD, STEPPED -0.006 IN. OVERSIZE U/O PN 204-040-513-1	EA	V
181	26	XDFZZ		88044	AN154759	STUD, STEPPED -0.009 IN. OVERSIZE U/O PN 204-040-513-1	EA	V
						UHH, UHV		1

SECTION II

TM 55-1520-210-23P C30

C	SECTION II TM 55–1520–210–23P C30									
ILLUSTRATION	(1	1)	(2)	(3)	(4)			(7)	(8)	
(A) (B) SMR NATIONAL FSCM PART DESCRIPTION U/M QTY FIG. ITEM CODE STOCK NUMBER NUMBER USABLE ON CODE INC IN NO. NO. NO. STOCK NUMBER NUMBER USABLE ON CODE UNIT 181 26 XDFZZ 88044 AN154760 STUD, STEPPED -0.0012 IN. OVERSIZE U/O PN 204-040-513-1 EA V			` ′	` '	. ,	` '	` '	, ,	. ,	
FIG. ITEM CODE STOCK NUMBER NUMBER USABLE ON CODE INC IN UNIT 181 26 XDFZZ 88044 AN154760 STUD, STEPPED -0.0012 IN. OVERSIZE U/O PN 204-040-513-1 UHH, UHV EA V			01:-	NATION		D	DE000:		OT:	
NO. NO. UNIT 181 26 XDFZZ 88044 AN154760 STUD, STEPPED -0.0012 IN. OVERSIZE U/O PN 204-040-513-1 EA V					FSCM			U/M		
181 26 XDFZZ 88044 AN154760STUD, STEPPED -0.0012 IN. OVERSIZE U/O PN 204-040-513-1 EA V			CODE	STOCK NUMBER		NUMBER	USABLE ON CODE			
	NO.	NO.							UNIT	
1	181	26	XDFZZ		88044	AN154760	STUD, STEPPED -0.0012 IN. OVERSIZE U/O PN 204-040-513-1	EA	V	
161 27 PAOZZ 1500-00-755-6280 77499 201-401-752-1 STRIP CHAFING										
	181	27	PAOZZ	1560-00-765-6260	97499	204-001-752-1	STRIP, CHAFINGUHH, UHV	EA	1	

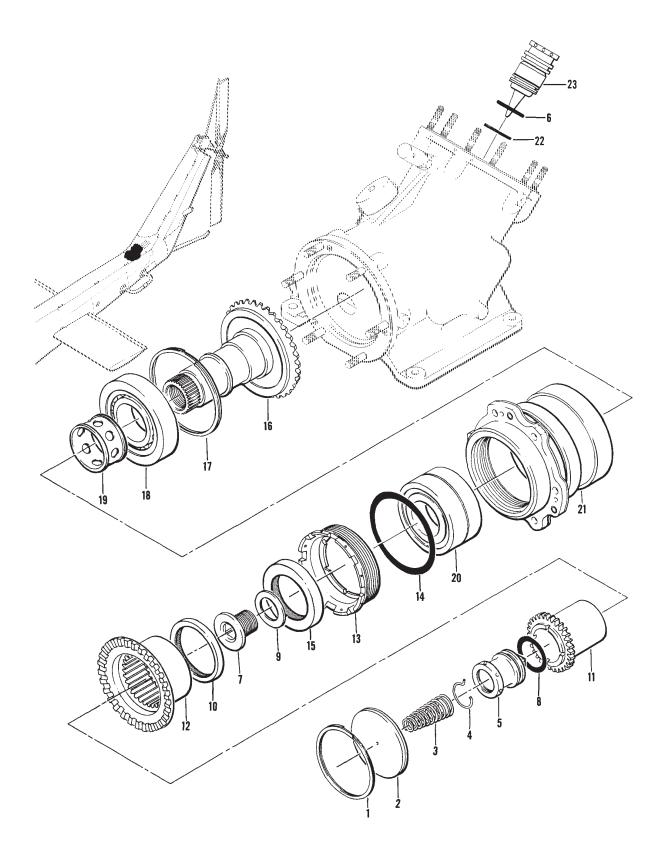


Figure 182. Quill Assembly, Gearbox, 42 Degree

(799 blank)/800

SECTION :	ΙΙ				C26	TM55-1520-210-23P			
(1) ILLUSTRAT	(b)	(2)	(3) NATIONAL	(4)	(5)	(6) DESCRIPTION		(7)	(8) QTY INC
FIG NO	ITEM NO	SMR	STOCK NUMBER	FSCM	PART NUMBER		USABLE ON CODE	U/M	IN UNIT
182		PADDD	1615-00-760-3314	97499	204-040-003-33	QUILL ASSEMBLY, GEARBOX 42 DEGREE-INPUT, SEE FIG.181 FOR NHA	UHH,UHM,UHV	EA	1
182		PADDD	1615-00-760-3313	97499	204-040-003-35	QUILL ASSEMBLY, GEARBOX 42 DEGREE-OUTPUT, SEE FIG.181 FOR NHA	UHH, UHM, UHV	EA	1
182	1	PAOZZ	5365-00-619-0523	80756	RRT237C	RING, RETAINING	UHH, UHM, UHV	EA	1
182	2	PAOZZ	1615-00-701-4144	97499	204-040-610-1	PLATE ASSEMBLY, TAIL	UHH, UHM, UHV	EA	1
182	3	PAOZZ	5360-00-701-5659	97499	204-040-608-1	SPRING, HELICAL, COMP	UHH, UHM, UHV	EA	1
182	4	PAOZZ	5365-00-770-9347	97499	204-040-609-1	RING, RETAINING	UHH, UHM, UHV	EA	1
182	5	PAOZZ	1615-00-701-4143	97499	204-040-607-1	RETAINER, HELICAL COMPRESSION U/O FN 204-040-003-33	UHH, UHM, UHV	EA	1
182	5	PAOZZ	1615-00-765-2406	97499	204-040-607-3	RETAINER, HELICAL COMPRESSION U/O FN 204-040-003-35	UHH, UHM, UHV	EA	1
182	6	PAFZZ	5330-00-807-9638	96906	MS29561-023	PACKING, PREFORMED U/O PN 204-040-033-35	UHH, UHM, UHV	EA	1
182	7	PAOZZ	1560-00-691-2113	97499	204-040-612-1	BOLT, RETAINING, COUP	UHH, UHM, UHV	EA	1
182	8	PAOZZ	5330-00-618-2513	96906	MS29561-216	PACKING, PREFORMED	UHH,UHM,UHV	EA	1
182	9	PAOZZ	5365-00-691-2112	97499	204-040-606-1	SPACER, RING	UHH,UHM,UHV	EA	1
182	10	PAOZZ	5330-00-625-0132	97499	204-040-611-1	SEAL, PLAIN	UHH, UHM, UHV	EA	1
182	11	PAOZZ	1615-00-791-6073	97499	204-040-603-7	COUPLING, MALE SPHERICAL	UHH, UHM, UHV	Α	1
182	12	PAOZZ	1615-00-701-4142	97499	204-040-604-5	COUPLING, DRIVE SAFT	UHH, UHM, UHV	EA	1
182	13	PAFZZ	5365-00-772-6135	97499	204-040-185-3	RING, EXTERNALLY THR	UHH, UHM, UHV	EA	1
182	14	PAFZZ	5330-00-045-4559	96906	MS9241-233	PACKING, PREFORMED	UHH, UHM, UHV	EA	1
182	15	PAFZZ	5330-00-753-4432	76680	451858H60	SEAL, PLAIN ENCASED	UHH, UHM, UHV	EA	1
182	16	PADZZ	3040-00-797-8576	97499	204-040-500-9	GEARSHAFT, BEVEL U/O PN 204-040-003-33	UHH, UHM, UHV	EA	1
182	16	PADZZ	3040-00-797-8573	97499	204-040-500-10	GEARSHAFT, BEVEL U/O PN 204-040-003-35	UHH, UHM, UHV	EA	1
182	17	PADZZ	5365-00-805-5118	80756	RR314L	RING, RETAINING	UHH, UHM, UHV	EA	1
182	18	PADDD	3110-00-822-2130	97499	204-040-310-1	BEARING, ROLLER, CYLINDRICAL	UHH, UHM, UHV	EA	1
182	19	PADZZ	3120-00-439-8473	97499	204-040-170-5	BEARING, SLEEVE	UHH, UHM, UHV	EA	1
182	20	PADZZ	3110-00-625-0114	97499	204-040-143-1	BEARING, BALL, DUPLEX	UHH, UHM, UHV	EA	1
182	21	PADZZ	1615-00-798-3643	97499	204-040-305-1	SLEEVE ASSEMBLY, TAIL	UHH, UHM, UHV	EA	1
182	22	PADZZ	5365-00-714-5449	80756	RR118L	RING, RETAINING U/O PN 204-040-003-35	UHH, UHM, UHV	EA	1
182	23	PADZZ	1615-00-830-4286	97499	204-040-510-13	OIL COLLECTOR ASSEMBLY, U/O FN 204-040-003-35	UHH, UHM, UHV	EA	1

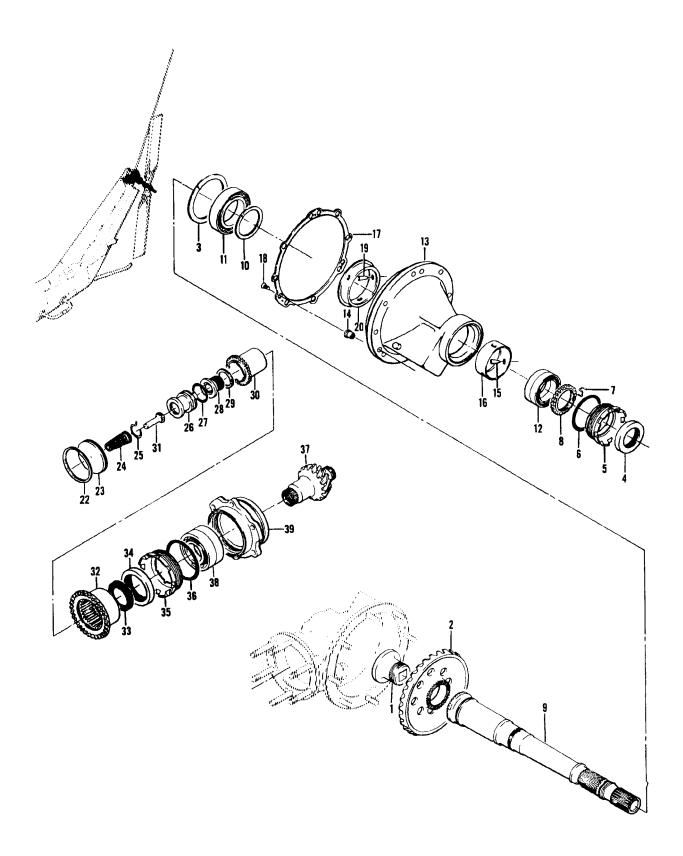


Figure 183. Quill Assembly, Tail

SECTION	I II				C26	TM55-1520-210-23P			
(1)		(2)	(3)	(4)	(5)	(6)		(7)	(8)
ILLUSTF (a)	(b)		NATIONAL			DESCRIPTION			QTY
FIG NO	ITEM NO	SMR	STOCK NUMBER	FSCM	PART NUMBER		USABLE ON CODE	U/M	IN UNIT
183		ADDDD	1615-00-974-7726	97499	204-040-012-9	QUILL ASSEMBLY, TAIL SER FIG.184 FOR NHA	UHH, UHM, UHV	EA	1
183	1	PADZZ	5306-00-625-4609	97499	204-040-405-1	BOLT, RETAINER	UHH, UHM, UHV	EA	1
183	2	PADZZ	3020-00-787-4267	97499	204-040-401-7	GEAR, BEVEL	UHH, UHM, UHV	EA	1
183	3	PADZZ	5365-00-598-0991	80756	RR314	RING, RETAINING	UHH, UHM, UHV	EA	1
183	4	PAFZZ	5330-00-795-1315	76680	450171J19	SEAL, PLAIN ENCASED	UHH, UHM, UHV	EA	1
183	5	PAFZZ	5365-00-981-3061	97499	204-040-427-3	NUT, BEARING RETAINING	UHH, UHM, UHV	EA	1
183	6	PAFZZ	5330-00-882-8058	96906	MS9241-235	PACKING, PREFORMED	UHH, UHM, UHV	EA	1
183	7	PADZZ	5340-00-649-8351	97499	204-040-413-1	CLIP,90 DEGREE,GEAR	UHH, UHM, UHV	EA	1
183	8	PADZZ	5310-00-703-8272	97499	204-040-412-1	NUT,90 DEGREE,GEAR	UHH, UHM, UHV	EA	1
183	9	PADZZ	1615-00-787-4268	97499	204-040-402-9	SHAFT, TAIL ROTOR	UHH, UHM, UHV	EA	1
183	10	PADZZ	5365-00-589-9981	80756	RS196	RING, RETAINING	UHH, UHM, UHV	EA	1
183	11	PAFZZ	3110-00-690-8929	97499	204-040-407-3	BEARING, ROLLER, CYLINDRICAL	UHH, UHM, UHV	EA	1
183	12	PADZZ	3110-00-088-3399	97499	204-040-424-1	BEARING, BALL, DUPLEX	UHH, UHM, UHV	EA	1
183	13	PADDD	1615-00-972-2736	97499	204-040-425-1	SLEEVE ASSEMBLY, TAIL	UHH, UHM, UHV	EA	1
183	14	PADZZ	5310-00-596-5477	83324	REA048	NUT, FLAIN, SPLINE	UHH, UHM, UHV	EA	3
183	15	PBDZZ	5315-00-060-8457	96906	MS24692-74P	PIN, TAPERED, PLAIN	UHH, UHM, UHV	EA	3
183	16	PADZZ	3130-00-990-0766	97499	204-040-426-1	LINER, BEARING HOUSING	UHH, UHM, UHV	EA	1
183	17	MDDZZ		97499	204-040-425-5	PLATE, SHIM	UHH, UHM, UHV	EA	1
183	18	PADZZ	5305-00-957-7815	96906	MS24693S4	SCREW, MACHINE	UHH, UHM, UHV	EA	3
183	19	PBDZZ	5315-00-060-2826	96906	MS24692-98P	PIN, TAPERED, PLAIN	UHH, UHM, UHV	EA	3
183	20	PADZZ	3130-00-858-8396	97499	204-040-416-1	LINER, BEARING HOUSING	UHH, UHM, UHV	EA	1
183	21	PBODD	1615-00-760-3315	97499	204-040-012-11	QUILL ASSEMBLY, GEAR BOX 90 DEGREE SEE FIG. 184 FOR NHA		EA	1
							UHH, UHM, UHV		
183	22	PAOZZ	5365-00-619-0523	80756	RRT237C	RING, RETAINING	UHH, UHM, UHV	EA	1
183	83	PAOZZ	1615-00-701-4144	97499	204-040-610-1	PLATE ASSEMBLY, TAIL	UHH, UHM, UHV	EA	1
183	24	PAOZZ	5360-00-701-5659	97499	204-040-608-1	SPRING, HELICAL, COMP	UHH, UHM, UHV	EA	1
183	25	PAOZZ	5365-00-770-9347	97499	204-040-609-1	RING, RETAINING	UHH, UHM, UHV	EA	1
183	26	PAOZZ	1615-00-701-4143	97499	204-040-607-1	RETAINER, HELICAL CO	UHH, UHM, UHV	EA	1
183	27	PAOZZ	5330-00-618-2513	96906	MS29561-216	PACKING, PREFORMED	UHH, UHM, UHV	EA	1
183	28	PAOZZ	1560-00-691-2113	97499	204-040-612-1	BOLT, RETAINING	UHH, UHM, UHV	EA	1
183	29	PAOZZ	5365-00-691-2112	97499	204-040-606-1	SPACER, RING	UHH, UHM, UHV	EA	1
183	30	PAOZZ	1615-00-791-6073	97499	204-040-603-7	COUPLING, MALE SPHERICAL	UHH, UHM, UHV	EA	1
183	31	PAOZZ	5315-00-778-2215	97499	204-040-422-1	PIN, SHOULDER, HEADED	UHH, UHM, UHV	EA	1
183	32	PAOZZ	1615-00-701-4142	97499	204-040-604-5	COUPLING DRIVESHAFT	UHH, UHM, UHV	EA	1
183	33	PAOZZ	5330-00-625-0132	97499	204-040-611-1	SEAL PLAIN	UHH, UHM, UHV	EA	1
183	34	PAFZZ	5330-00-753-4432	76680	451858H60	SEAL, PLAIN ENCASED	UHH, UHM, UHV	EA	1
183	35	PAFZZ	5365-00-772-6135	97499	204-040-185-3	RING, EXTERNALLY THR	UHH, UHM, UHV	EA	1
183	36	PAFZZ	5330-00-045-4559	96906	MS9241-233	PACKING, PREFORMED	UHH, UHM, UHV	EA	1
183	37	PADZZ	3040-00-787-4269	97499	204-040-400-9	GEARSHAFT, BEVEL	UHH, UHM, UHV	EA	1
183	38	PAOZZ	3110-00-625-0114	97499	204-040-143-1	BEARING, BALL, DUPLEX	UHH, UHM, UHV	EA	1
183	39	PADZZ	1615-00-898-1687	97499	204-040-423-1	SLEEVE ASSY,GEAR	UHH, UHM, UHV	EA	1

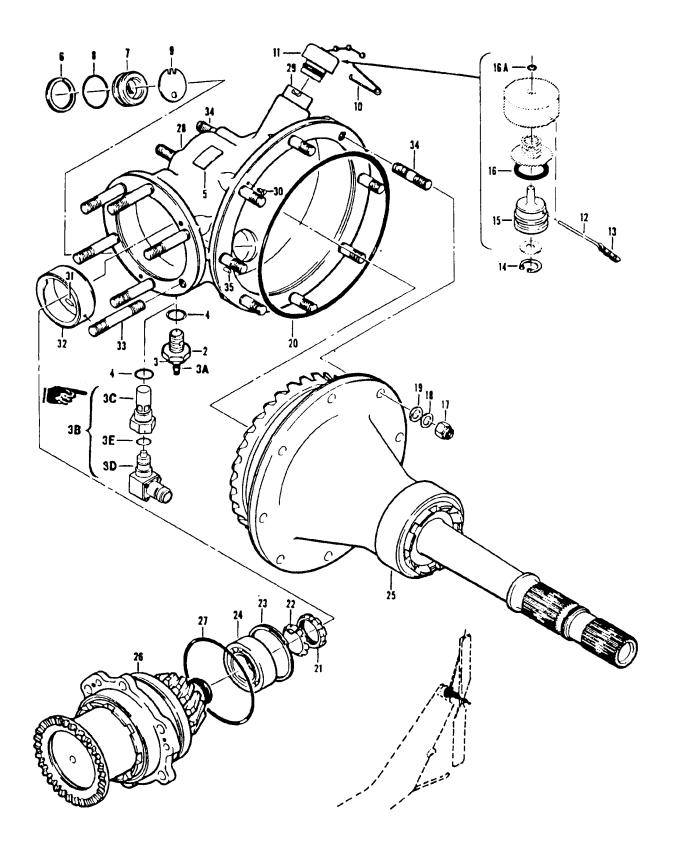


Figure 184. Gearbox Assembly, 90 Degree

TM 55-1520-210-23P C30

TM 55-1520-210-23P C30 SECTI								ION II
(1	1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
ILLUSTI	RATION							
(A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
FIG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE		INC IN
NO.	NO.							UNIT
184		PAODD	3040-00-918-2677	97499	204-040-012-13	GEAR BOX ASSEMBLY, T 90 DEGREE, SEE FIG. 178 AND 179 FOR NHA	EA	1
184	2	PA000	1615-00-918-1893	97484	B752G	.CHIP DETECTOR, MAGNETIC-ALTERNATE UHH, UHV	EA	1
184	2	PAOOO	1615-00-918-1893	36540	VBC12	.CHIP DETECTOR, MAGNETIC	EA	1
184	3	PAOZZ	5330-00-882-6874	96906	MS9241-011	PACKING, PREFORMED U/O PN B752G UHH, UHV	EA	2
184	3	PCOZZ	5330-00-882-6874	96906	MS9241-011	PACKING, PREFORMED U/O PN VBC12 UHH, UHV	EA	1
184	ЗА	PAOZZ	5130-00-596-8007	72962	22NTM50	NUT UHH, UHV	EA	2
184	3A	PAOZZ	5310-00-596-8007	72962	22NTM50	NUT, SELF-LOCKING, HE U/O PN VBC12 UHH, UHV	EA	1
184	ЗА	PAOZZ	5310-00-596-8007	72962	22NTM50	NUT, SELF-LOCKING, HE U/O PN B752G UHH, UHV	EA	2
184	3B	PAOOO		97484	1B833	.CHIP DETECTOR W/ODDS	EA	1
184	3C	PAOZZ	4810-01-322-9745	97484	1B833V	VALVE W/ODDS UHH, UHV	EA	1
184	3D	PAOZZ	1650-01-322-6652	97484	1B833P	PROBE W/ODDS	EA	1
184	3E	PAOZZ	5330-00-166-0975	81349	M83248/1-011	PACKING W/ODDS	EA	1
184	4	PAOZZ	5330-01-354-2531	96906	MS35769-11	.GASKET UHH, UHV	EA	2
184	5	PADZZ	9905-00-532-2497	96906	MS27253-1	.PLATE, IDENTIFICATION	EA	1
184	6	PAOZZ	5365-00-598-0814	80756	RRT150C	RING, RETAINING UHH, UHV	EA	1
184	7	PAOZZ	6680-00-765-2855	97499	204-040-514-1	.GLASS, LIQUID SIGHT	EA	1
184	8	PAOZZ	5330-00-059-7503	96906	MS9241-218	PACKING, PREFORMED UHH, UHV	EA	1
184	9	PAOZZ	1615–00–975–7131	97499	204-040-508-9	DISK, INDICATOR, OIL	EA	1
184	10	PBOZZ	5315-00-223-6112	88044	AN416–2	PIN, RETAINING UHH, UHV	EA	1
184	11	PAOOO	1615-00-690-7280	97499	204-040-502-9	.CAP ASSEMBLY, TAIL	EA	1
184	12	PAOZZ	5315-00-135-9769	97499	204-040-502-5	PIN	EA	1
184	13	XDOZZ	4010-00-934-0295	80020	NAF1088-1A4	CHAIN, WELDLESS	EA	1
184	14	PAOZZ	5365-00-808-3957	96906	MS16625-1056	RING, RETAINING UHH, UHV	EA	1
184	15	XAOZZ		97499	204-040-505-5	PLUG UHH, UHV	EA	1
184	16	PAOZZ	5330-00-690-9594	96906	MS29561-210	PACKING, PREFORMED UHH, UHV	EA	1
184	16A	PAOZZ	5365-00-432-3584	96906	MS16624-5018-1	RING, RETAINING UHH, UHV	EA	1
184	17	PAFZZ	5310-00-807-1475	96906	MS21042L4	.NUT, SELF-LOCKING, EX WASHER, HEXAGON UHH, UHV	EA	8
184	18	PAFZZ	5310-00-167-0835	88044	AN960416L	.WASHER, FLAT UHH, UHV	EA	8
184	19	PAFZZ	5310-00-804-6801	80205	NAS1197-416L	.WASHER, FLAT UHH, UHV	EA	8
184	20	PAFZZ	5330-00-808-5796	96906	MS29561-259	PACKING, PREFORMED	EA	1
184	21	PAFZZ	5310-00-515-7592	96906	MS172241	.NUT, PLAIN, ROUND	EA	1
184	22	PAFZZ	5310-00-619-6446	96906	MS172206	.WASHER, KEY UHH, UHV	EA	1
184	23	PAFZZ	5365-00-550-5176	80756	RR204	RING, RETAINING UHH, UHV	EA	1
184	24	PADZZ	3110-00-690-8928	97499	204-040-406-1	BEARING, ROLLER, CYLINDRICAL UHH, UHV	EA	1
184	25	ADFDD		97499	204-040-012-9	.QUILL ASSEMBLY, TAIL SEE FIG. 183 FOR BREAKDOWN UHH, UHV	EA	1
184	26	ADFDD		97499	204-040-012-11	.QUILL ASSEMBLY, GEAR BOX, SEE FIG. 183 FOR BREAKDOWN UHH, UHV	EA	1

SECTION II

TM 55-1520-210-23P C30

31		714 11				1 IVI 55-152U-	-210-23P C30		
	(1) LLUSTRA		(2)	(3)	(4)	(5)	(6)	(7)	(8)
	A)	(B)	SMR	NATIONAL	FSCM	PART	DESCRIPTION	U/M	QTY
	iG.	ITEM	CODE	STOCK NUMBER		NUMBER	USABLE ON CODE	0/111	INC IN
N	10.	NO.							UNIT
1	84	27	PAFZZ	5330-00-726-4153	96906	MS29561-237	PACKING, PREFORMED UHH, UHV	EA	1
1	84	28	PADDD	1615-00-739-4574	97499	204-040-418-13	.CASE ASSEMBLY, GEARBOX	EA	1
1	84	29	PADZZ	1615-00-432-2493	97499	204-040-506-3	ADAPTER, FILLER CAP UHH, UHV	EA	1
1	84	30	PADZZ	5305-00-957-7815	96906	MS24693S4	SCREW, MACHINE	EA	6
1	84	31	PADZZ	5315-00-062-4388	96906	MS24692-50P	PIN, TAPERED, PLAIN	EA	2
1	84	32	PADZZ	3130-00-797-6071	97499	204-040-417-1	LINER, BEARING HOUSING UHH, UHV	EA	1
1	84	33	PAFZZ	5307-00-637-5217	88044	AN126420	STUD, PLAIN-STANDARD UHH, UHV	EA	6
1	84	33	PAFZZ	5307-00-271-7060	88044	AN126421	STUD, PLAIN-0.003 IN. OVERSIZE UHH, UHV	EA	V
1	84	33	PAFZZ	5307-00-530-9125	88044	AN126422	STUD, PLAIN-0.006 IN. OVERSIZE UHH, UHV	EA	V
1	84	33	PAFZZ	5307-00-271-7062	88044	AN126423	STUD, PLAIN-0.009 IN. OVERSIZE UHH, UHV	EA	V
1	84	33	PAFZZ	5307-00-550-3631	88044	AN126424	STUD, PLAIN-0.012 IN. OVERSIZE UHH, UHV	EA	V
1	84	34	PAFZZ	5307-00-637-9970	88044	AN126018	STUD, PLAIN-STANDARD UHH, UHV	EA	11
1	84	34	PAFZZ	5307-00-637-5233	88044	AN126019	STUD, PLAIN-0.003 IN. OVERSIZE UHH, UHV	EA	V
1	84	34	PAFZZ	5307-00-637-5212	88044	AN126020	STUD, PLAIN-0.006 IN. OVERSIZE UHH, UHV	EA	V
1	84	34	PAFZZ	5307-00-637-1642	88044	AN126021	STUD, PLAIN-0.009 IN. OVERSIZE UHH, UHV	EA	V
1	84	34	PAFZZ	5307-00-579-0458	88044	AN126022	STUD, PLAIN-0.012 IN. OVERSIZE UHH, UHV	EA	V
1	84	35	PBDZZ	5315-00-241-2921	88044	AN122693	PIN, STRAIGHT HEADLESS UHH, UHV	EA	1
				Ī					

SECTION II TM55-1520-210-23P C8

	(1) (2)					111100 1020 210 201		
	1) TRATION	(2)	(3)	(4)	(5)	(6)	(7)	(8) Q T Y
(A)	(B)	SMR CODE	0.00%	FSCM	P A R T N U M B E R	DESCRIPTION	U/M	INC IN
NO.	NO.		NUMBER			USABLE ON CODE		UNIT
184	33	PAFZZ	5307-00-637-5217	88044	AN126420	STUD.PLAIN -STANDARDUHB,UHC,UHE,UHH,UHM,UHV,UHX	EA	6
184	33	PAFZZ	5307-00-271-7060	88044	AN126421	STUD,PLAIN -0.003 IN. OVERSIZE 	EA	٧
184	33	PAFZZ	5307-00-530-9125	88044	AN126422	STUD,PLAIN -0.006 IN. OVERSIZE 	EA	٧
184	33	PAFZZ	5307-00-271-7062	88044	AN126423	STUD,PLAIN -0.009 IN. OVERSIZE	EA	٧
184	33	PAFZZ	5307-00-550-3631	88044	AN126424		EA	V
184	34	PAFZZ	5307-00-637-9970	88044	AN126018		EA	11
184	34	PAFZZ	5307-00-637-5233			STUD,PLAIN -0.003 IN. OVERSIZE	EA	
184	34	PAFZZ	5307-00-637-5212	88044	AN 126020	STUD,PLAIN -0.006 IN. OVERSIZE	EA	٧
184	34	PAFZZ	5307-00-637-1642	88044	AN 126021		EA	٧
184	34	PAFZZ	5307-00-579-0458	88044	AN 126022		EA	
104						UHB,UHC,UHE,UHH,UHM,UHV,UHX		
184	35	PBDZZ	5315-00-241-2921	88044	AN122693	PIN,STRAGHT HEADLESSUHB,UHC,UHE,UHH,UHM.UHV,UHX	EA	1

Pages 808 and 809 deleted

By Order of the Secretary of the Army:

E. C. MEYER General, United States Army Chief Of Staff

Official:

J. C. PENNINGTON Major General, United States Army The Adjutant General

DISTRIBUTION:

To be distributed in accordance with DA Form 12-31, Organizational Maintenance Requirements for UH-1B, UH-1C/M, UH-1D/H, and EH-1H aircraft.

♥U.S. GOVERNMENT PRINTING OFFICE: 1990 262-842/25175

These are the instructions for sending an electronic 2028

The following format must be used if submitting an electronic 2028. The subject line must be exactly the same and all fields must be included; however, only the following fields are mandatory: 13, 4, 5, 6, 7, 8, 9, 10, 13, 15, 16, 17, and 27.

From: "Whomever" whomever@avma27.army.mil

To: 2028@redstone.army.mil

Subject DA Form 2028

1. *From:* Joe Smith

2. Unit: home

Address: 4300 Park
 City: Hometown

5. **St:** MO 6. **Zip:** 77777

7. Date Sent: 19-OCT-93
 8. Pub no: 55-2840-229-23

9. **Pub Title:** TM

10. Publication Date: 04-JUL-85

Change Number: 7
 Submitter Rank: MSG
 Submitter FName: Joe
 Submitter MName: T
 Submitter LName: Smith

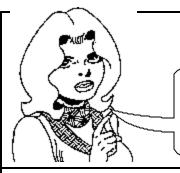
16. Submitter Phone: 123-123-1234

17. **Problem: 1**18. Page: 2
19. Paragraph: 3

20. Line: 4 21. NSN: 5 22. Reference: 6 23. Figure: 7 24. Table: 8

25. Item: 9 26. Total: 123 27. **Text:**

This is the text for the problem below line 27.



SOMETHING WRONG

WITH THIS PUBLICATION?

THEN . .JOT DOWN THE DOPE ABOUT IT ON THIS FORM, CAREFULLY TEAR IT OUT, FOLD IT AND DROP IT IN THE MAIL!

FROM: (PRINT YOUR UNIT'S COMPLETE ADDRESS)

PFC John BOE CO A 3rd Engineer On St. Lecrondwood, MS 63108

DATE SENT

10 January 1999

PUBLICATION NUMBER	
TM 55-1520-210-230-1	1

PUBLICATION DATE 30 December 1998 **PUBLICATION TITLE**

Operator's manual UH-1 Helicopter

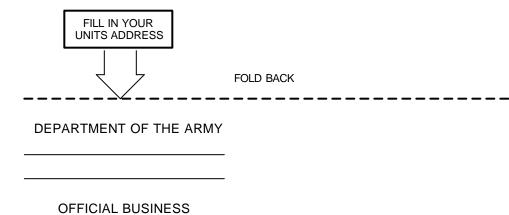
PRINTED NAME, GRADE OR TITLE. AND TELEPHONE NUMBER JOHN DOE. PFG (268) 317-7111 An line 6 of paragraph 2-1a the manual states the engine has 6 cylinders. The engine of my set only has 4 cylinders. Callout 16 or figure 4-3 is pointed as bolt. In key to figure 4-3, item 16 is calle a shim. Please correct one or the other	BE EXA	CT PIN-	-POINT WI	HERE IT IS	
B1 B1 Callout 16 of figure 4-3 is pointed of a bolt. In key to fifte 4-3, item 16 is calle a shime Please correct one or the other		PARA- GRAPH	FIGURE NO		AND WHAT SHOULD BE DONE ABOUT IT:
John Doe	6 6	2-1			the manual states the engine has 6 cylinders. The engine on my set only has $\frac{4}{4}$ cylinders. Change the manual to show 4 cylinders. Callout 16 on figure 4-3 is pointed at a bolt. In key to figure 4-3, item 16 is calle a shim Please correct
John Doe	DDINITE	DNAME	CDADE O	O TITLE A	ND TELEDHONE NUMBER SIGN HEDE
				-	John Doe

DA FORM 2028-2

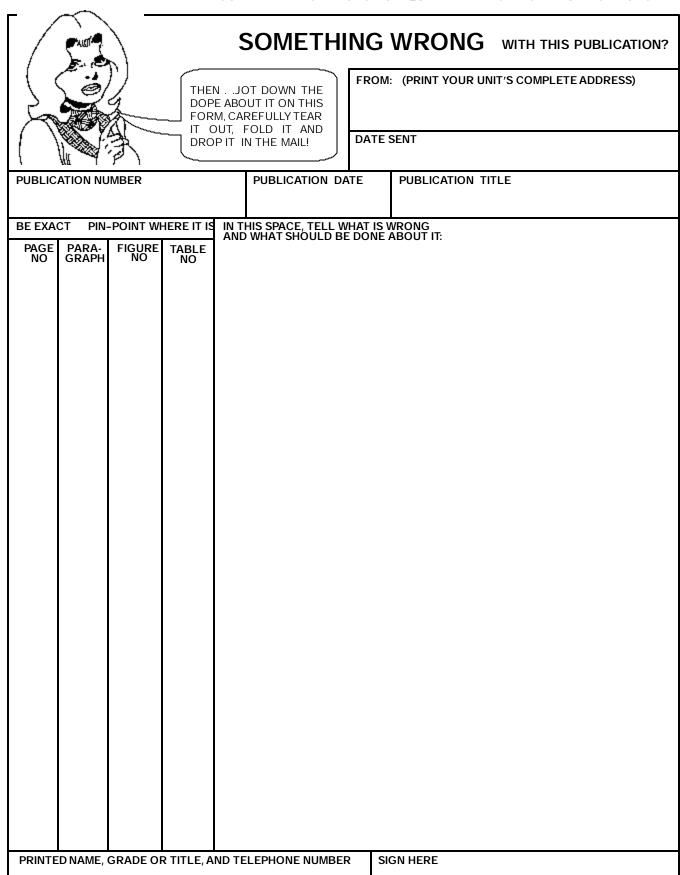
PREVIOUS EDITIONS ARE OBSOLETE.

DRSTS-M verprint2, 1 Nov 80

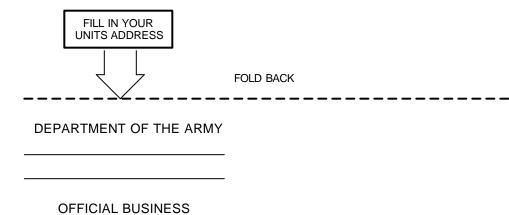
P.S.-- IF YOUR OUTFIT WANTS TO KNOW ABOUT YOUR RECOMMENDATION, MAKE A CARBON COPY OF THIS AND GIVE TO YOUR HEADQUARTERS.



COMMANDER
U.S. ARMY AVIATION AND MISSILE COMMAND
ATTN: AMSAM-MMC-MA-NP
REDSTONE ARSENAL, AL 358985230



DA FORM 2028-2



COMMANDER
U.S. ARMY AVIATION AND MISSILE COMMAND
ATTN: AMSAM-MMC-MA-NP
REDSTONE ARSENAL, AL 358985230

The Metric System and Equivalents

Linear Measure Liquid

- 1 centimeter = 10 millimeters = .39 inch
- 1 decimeter = 10 centimeters = 3.94 inches
- 1 meter = 10 decimeters = 39.37 inches
- 1 dekameter = 10 meters = 32.8 feet
- 1 hectometer = 10 dekameters = 328.08 feet
- 1 kilometer = 10 hectometers = 3,280.8 feet

Weights

- 1 centigram = 10 milligrams = .15 grain
- 1 decigram = 10 centigrams = 1.54 grains
- 1 gram = 10 decigram = .035 ounce
- 1 decagram = 10 grams = .35 ounce
- 1 hectogram = 10 decagrams = 3.52 ounces
- 1 kilogram = 10 hectograms = 2.2 pounds
- 1 quintal = 100 kilograms = 220.46 pounds
- 1 metric ton = 10 quintals = 1.1 short tons

- Liquid Measure
- 1 centiliter = 10 milliters = .34 fl. ounce
- 1 deciliter = 10 centiliters = 3.38 fl. ounces
- 1 liter = 10 deciliters = 33.81 fl. cunces 1 dekaliter = 10 liters = 2.64 gallons
- 1 hectoliter = 10 dekaliters = 26.42 gallons
- 1 kiloliter = 10 hectoliters = 264.18 gallons

Square Measure

- 1 sq. centimeter = 100 sq. millimeters = .155 sq. inch
- 1 sq. decimeter = 100 sq. centimeters = 15.5 sq. inches
- 1 sq. meter (centare) = 100 sq. decimeters = 10.76 sq. feet
- 1 sq. dekameter (are) = 100 sq. meters = 1,076.4 sq. feet
- 1 sq. hectometer (hectare) = 100 sq. dekameters = 2.47 acres
- 1 sq. kilometer = 100 sq. hectometers = .386 sq. mile

Cubic Measure

- 1 cu. centimeter = 1000 cu. millimeters = .06 cu. inch
- 1 cu. decimeter = 1000 cu. centimeters = 61.02 cu. inches
- 1 cu. meter = 1000 cu. decimeters = 35.31 cu. feet

Approximate Conversion Factors

To change	То	Multiply by	To change	То	Multiply by
inches	centimeters	2.540	ounce-inches	Newton-meters	.007062
feet	meters	.305	centimeters	inches	.394
yards	meters	.914	meters	feet	3.280
miles	kilometers	1.609	meters	yards	1.094
square inches	square centimeters	6.451	kilometers	miles	.621
square feet	square meters	.093	square centimeters	square inches	.155
square yards	square meters	.836	square meters	square feet	10.764
square miles	square kilometers	2.590	square meters	square yards	1.196
acres	square hectometers	.405	square kilometers	square miles	.386
cubic feet	cubic meters	.028	square hectometers	acres	2.471
cubic yards	cubic meters	.765	cubic meters	cubic feet	35.315
fluid ounces	milliliters	29,573	cubic meters	cubic yards	1.308
pints	liters	.473	milliliters	fluid ounces	.034
quarts	liters	.946	liters	pints	2.113
gallons	liters	3.785	liters	quarts	1.057
ounces	grams	28.349	liters	gallons	.264
pounds	kilograms	.454	grams	ounces	.035
short tons	metric tons	.907	kilograms	pounds	2.205
pound-feet	Newton-meters	1.356	metric tons	short tons	1.102
pound-inches	Newton-meters	.11296			

Temperature (Exact)

F	Fahrenheit	5/9 (after	Celsius	\mathbb{C}
	temperature	subtracting 32)	temperature	

PIN: 014879-030